

SILVER DAWN

SECTION 'P'

FUEL & CARBURATION

Containing:-

GROUP P.	1	CARBURETTER
	2	CONTROLS (RC) SYNCHROMESH GEARBOX
	2A	CONTROLS (LC) SYNCHROMESH GEARBOX
	2B	CONTROLS (LC) AUTOMATIC GEARBOX
	2C	CONTROLS (RC) AUTOMATIC GEARBOX
	3	FILTER, TANK TO PUMP
	4	MANIFOLD INDUCTION
	5	PEDAL ACCELERATOR (RC) SYNCHROMESH GEARBOX
	5A	PEDAL ACCELERATOR (RC) AUTOMATIC GEARBOX
	5B	PEDAL ACCELERATOR (LC) SYNCHROMESH GEARBOX
	5C	PEDAL ACCELERATOR (LC) AUTOMATIC GEARBOX
	6	PIPES
	7	PUMP
	8	SILENCER, AIR INTAKE
	8A	SILENCER, AIR INTAKE AIR CLEANER
	9	TANK FUEL

KEY TO CHASSIS NOS:

Used on	E Series	
Used on S.M.F.	2-64, 72, 74	
Used on S.N.F.	1, 3, 53, 63, 103	= H.
Used on S.M.F.	66, 68, 70, 76	
Used on S.N.F.	5-51, 55-61, 65-101 105 & on	= J.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSY LY NOTES

GROUP P.1.

CARBURETTERComprising :-

BAR, tommy, assembly (.629)		RE.19704	1	
BODY, main, complete with bushes and plugs (L.1943)	1	RE.19657	1	
BODY, throttle valve (L.1944)	2	RE.19628	1	
BLEED, high speed (P.12870)		RE.19667	1	
BLEED, secondary, idle, air (L.2057)	3	RE.19684	1	
CARBURETTER, Zenith, D.B.V.C. 42 complete		RE.17056	1	
CARBURETTER, Zenith D.B.V.C. 42 complete (O.B. air cleaner)		RE.17055	1	
CHOKE, unit, automatic, assy., (L.1977)	4	RE.19641	1	
COVER, float chamber, assy., (L.2062)	5	RE.19675	1	
ELBOW, filter (L.2075)				
FLOAT, and weight assembly (L.1918)	6	RE.19660	1	
GASKET, automatic choke (L.1511)	7	RE.19642	1	
GASKET, float chamber, cover (L.1426)	8	RE.19676	1	
GASKET, piston sleeve (L.1255)	9	RE.19647	1	
GASKET, throttle body to main body (P.17557)	10	RE.19654	1	
GAUZE, filter (L.2077)	11	RE.19699	1	
JET, main discharge (L.2070)	12	RE.19662	1	
JET, metering (.060 sea level to 3000 ft.) (L.829)	13	RE.19663	1	
JET, metering (.058 sea level to 3000 ft. O.B. air cleaner) (L.829)		R.4035	1	
JET, metering (.058, 3000 to 5000 ft.) (L.829)		R.4035	1	
JET, metering (.056, 3000 to 5000 ft. O.B. air cleaner (L.829)		R.4033	1	
JET, metering (.056, 5000 to 8000 ft.) (L.829)		R.4033	1	
JET, metering (.054, 5000 to 80000 ft. O.B. air cleaner) (L.829)			1	
JET, pump discharge (L.817)	14	RE.19672	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'Y

NOTES

GROUP P.1 (Continued)

Carburettor

KEY, jet (L.638)		R.3416	1	
LEVER, throttle (L.1937)	15	RE.19632	1	
LEVER, thermostat (L.1967)	16	RE.19687	1	
LINK, pump (L.722)	17	RE.19668	1	
NUT, throttle stem (L.1475)	18	RE.19635	1	
NUT, air horn stem (L.1971)	19	RE.19692	1	
NUT, fixing socket ball joint (L.1003)	20	RE.10874	1	
NUT, throttle spindle (05677)	75		1	
NUT, fast idle screw (L.1003)	21	RE.10874	1	
PIECE, distance, choke stem (L.1969)	22	RE.19688	1	
PIN, adjusting piston (L.1257)	23	RE.19649	1	
PIN, locating auto choke (L.1225)	24	RE.19643	1	
PIN, split, pump link (08590)	X31	K.4646/Z	1	
PISTON, automatic choke (L.1250)	25	RE.19645	1	
PISTON, economy device (L.1201)	26	RE.19679	1	
PLUG, filter (L.2076)	27	RE.19698	1	
PLUG, idle discharge hole (L.1010)	28	RE.19651	2	
PLUG, over pump discharge jet (L.1022)	29	RE.19673	1	
PLUG, over piston economy device (L.1965)	30	RE.19681	1	
PLUG, metering jet (L.1964)	31	RE.19664	1	
ROD, and piston assembly pump (L.1923)	32	RE.19669	1	
ROD, fast idle, assembly (L.1940)	33	RE.19693	1	
SCREW, air horn valve (L.1942)	34	RE.19686	2	
SCREW, auto choke unit (L.1254)	35	RE.19644	2	
SCREW, fast idle (L.1453)	36	RE.19636	1	
SCREW, fixing float chamber cover (P.2266)	37	RE.19677	3	
SCREW, fixing throttle body to main body (L.1501)	38	RE.19655	2	
SCREW, float fulcrum (L.1962)	39	RE.19661	1	
SCREW, micro (05923)	40	RE.19637	1	
SCREW, stop piston (P.2866)	41	RE.19648	1	
SCREW, thermostat lever (2266)	42	RE.19677	1	
SCREW, throttle valve (P.16716)	43	RE.19630	2	
SLEEVE, piston (L.1249)	44	RE.19646	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSLY NOTES

GROUP P.1. (Continued)

Carburettor

SOCKET, ball joint (L.1516)	45	RE.19694	1	
SPANNER, box (L.1424)		RE.19703	1	
SPRING, air horn stem (L.1293)	46	RE.19689	1	
SPRING, idle needle valve (L.1177)	47	RE.19640	1	
SPRING, micro screw (P.15831)	48	RE.19638	1	
SPRING, piston economy device (L.1639)	49	RE.19680	1	
STEM, air horn (L.1941)	50	RE.19691	1	
STEM, throttle assembly (L.1983)	51	RE.19631	1	
STOP, throttle (L.1497)	52	RE.19633	1	
THERMOSTAT, assy., and rod (L.1946)		RE.19696	1	
TUBE, communication (L.1966)	53	RE.19683	1	
TUBE, idle (L.2056)	54	RE.19666	1	
TUBE, venturi (L.867)	55	RE.19653	1	
VALVE, air horn (L.2051)	56	RE.19685	1	
VALVE, bye pass (.054) (L.826)	57	RE.19674	1	
VALVE, bye pass (.050) O.B. air cleaner (L.826)			1	
VALVE, idle needle (L.2018)	58	RE.19639	1	
VALVE, needle and seating (L.1948)	59	RE.19658	1	
VALVE, pump discharge (L.811)	60	RE.19670	1	
VALVE, pump check (L.1297)	61	RE.19671	1	
VALVE, throttle (P.5436)	62	RE.19629	1	
WASHER, economy valve (L.1492)	63	RE.19682	1	
WASHER, joint inlet connection		KB.1080	1	
WASHER, needle valve and seating (08577)	64	RE.19659	1	
WASHER, plug over piston	X83	KB.1087	1	
WASHER, plug, metering jet (L.1703)	65	RE.19665	1	
WASHER, shakeproof, fast idle cam (08758)	66	RE.19634	1	
WASHER, spring air horn stem (L.1970)	67	K. 9008/Z	1	
WASHER, spring, ball joint (L.1551)	68	RE.19695	1	
WASHER, air horn stem (L.1559)	69	RE.19690	2	
WASHER, spring, float chamber cover (L.1015)	70	RE.19678	3	
WASHER, spring, thermostat cover (L.1015)		RE.19678	1	
WASHER, spring throttle body to main body (L.1011)	71	RE.19656	2	
WASHER, filter elbow (large) (L.2078)	72	RE.19700	1	
WASHER, filter elbow (small) (L.2079)	73	RE.19701	1	
WASHER, shakeproof, throttle spindle (08758)	74	RE.19634	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP P.2.

CONTROLS (R.C.)(SINCHROMESH)

Comprising :-

BODY, ball joint	1	E.70594	4	
BOLT, countersunk head	2	RE.3520	4	
BOLT, .250" dia., dash countershaft bracket	X10	K.241/Z	2	
BOLT, .250" dia., frame countershaft bracket	X10	K.205/Z	2	
BRACKET, countershaft to dashboard assy., L.H. with bush	3	RE.11257	1	
BRACKET, countershaft to dashboard assy., R.H. with bush	4	RE.11258	1	
BRACKET, frame, countershaft assembly, with bush RE.7215, 2 off	5	RE.5263	1	
COUNTERSHAFT, dashboard assembly, consisting of :-	7	RE.18538		
Bolt, 3BA	X8	K.3629/Z	1	
Countershaft		RE.10111	1	
Lever, throttle pick up		RE.5260	1	
Lever, throttle countershaft		RE.5266	1	
Nut, 3BA throttle pick up	X24	K.4304/Z	1	
Pin, ball joint		RE.3527	1	
Pin, taper .093" dia.,		K.4851	1	
Plug		Es.5189	2	
Washer, spring 3BA	X87	K.9005/Z	1	
COUNTERSHAFT, frame assembly consisting of:	8	RE.5261	1	
Bolt, lever, accelerator	X9	K.131/Z	1	
Countershaft		RE.5262	1	
Lever	9	RE.3451	1	
Lever		E.86329	1	
Nut, 2BA lever, accelerator	X24	K.4307/Z	1	
Pin, taper, .093" dia., lever		K.4851	1	
Washer, spring, lever, accelerator		K.9006/Z	1	
JAW, control rods 2BA	X17	KB.1115/Z	4	
LEVER, bellcrank assy., complete with ball pins and bush RE.13267	11	RE.13265	1	
LEVER, pedal operated, dashboard countershaft assembly with bush and plain pins	14	RE.3450	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASSEMBLY NOTES

GROUP P.2 (Continued)

CONTROLS (R.C.)
(SYNCHROMESH)

NUT, ball joint body locking bolt	15	RE. 3667	4	
NUT, half 2BA	X24	K.4307/Z	8	
NUT, .250" dia., dash countershaft bracket (2) frame countershaft bracket (2)	X24	K.4310/Z	4	
PIECE, distance, dashboard countershaft	16	RE. 8546	1	
PIECE, distance, throttle countershaft	17	RE. 18389	1	
PIN, bearing, control jaw	X30	KB.4507/Z	4	
PIN, split, .062" dia., jaw pins	X31	K.4601/Z	4	
PIN, split, .093" dia., bellcrank lever	X31	K.4607/Z	1	
ROD, bellcrank to carburettor	18	RE. 12594	1	
ROD, bellcrank to dash countershaft	19	RE. 12593	1	
ROD, frame to dash countershaft	20	EB. 3959	1	
ROD, frame countershaft to pedal lever	21	E. 72588	1	
SCREW, set, .250" dia., countershaft bracket		KC. 902/Z	2	
SCREW, adjusting ball joint		E. 70595	4	
WASHER, plain, .250" dia., bellcrank lever	X85	K.4407/Z	1	
WASHER, spring, .250" dia.,	X87	K.9008/Z	6	

GROUP P.2A.

CONTROLS (L.C.)(SYNCHROMESH)

Comprising :-

ADJUSTOR rod	1	RE. 11094	1	
BODY, ball joint	2	E. 70594	6	
BOLT, ball joint body locking	3	RE. 3520	6	
BOLT, 2BA relay lever	X9	K.131/Z	1	
BOLT, .250" dia., layshaft bracket to dash	X10	K.207/Z	1	
BRACKET, throttle cross shaft	4	RE. 7592	2	
BRACKET, throttle layshaft assembly, complete with bushes RE.12138	5	RE. 13117	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY LY

NOTES

GROUP P.2A (Continued)

CONTROLS (LC.)(SYNCHROMESH)

JAW, control rod	X17	KB.1115/Z	2	
LEVER, bellcrank assembly with bushes	6	RE.13265	1	
LEVER, throttle accelerator pedal with ball pin	7	RE.7594	1	
LEVER, throttle relay, layshaft	8	RE.13120	1	
NUT, half 2BA L.H. thread, adjuster rod		KB.5052/Z	1	
NUT, half, 2BA R.H. thread, adjuster rod	X24	K.4307/Z	1	
NUT, ball joint body locking bolt	9	RE.3667	6	
NUT, half 2BA	X24	K.4307/Z	8	
NUT, .250" dia" layshaft bracket bolts	X24	K.4310/Z	1	
PIN, plain .187" dia., jaw control rod	X30	KB.4507/Z	2	
PIN, split, .062" dia., jaw control rod (2) cross shaft (1)	X31	K.4601/Z	3	
PIN, split, .093" dia., bellcrank lever	X31	K.4607/Z	1	
ROD, adjuster to countershaft	10	RE.11096	1	
ROD, bellcrank to carburettor	11	RE.12594	1	
ROD, cross shaft to layshaft	12	RE.13121	1	
ROD, layshaft to bellcrank	13	RE.12593	1	
ROD, pedal to adjuster	14	RE.11095	1	
SCREW, adjusting ball joint	15	E.70595	6	
SCREW, 2BA cross shaft bracket	X54	KC.170/Z	4	
SCREW, .250" dia., layshaft bracket to dash	X55	KC.906/Z	1	
SCREW, .250" dia., layshaft bracket and oil connection to dash	X53	KC.208/Z	1	
SHAFT, cross accelerator assembly including levers	16	RE.7744	1	
SHAFT, lay assembly including pinned levers	17	RE.13119	1	
WASHER, spring 2BA relay lever (1), cross shaft bracket (4)	X87	K.9006/Z	5	
WASHER, spring, .250" dia., layshaft bracket	X87	K.9008/Z	3	
WASHER, plain, .250" dia., bellcrank lever	X85	K.4407/Z	1	
WASHER, plain, .200" dia., cross shaft	X85	K.4404/Z	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTES

GROUP P.2B.

CONTROLSAUTOMATIC TRANSMISSION (L.C)

Comprising :-

BODY, ball joint		B. 70594	6	0
BODY, ball joint	1	B. 70594	2	+
BOLT, ball joint body locking		RE. 3520	6	0
BOLT, ball joint body locking	2	RE. 3520	2	+
BOLT, 2BA relay lever	X9	K. 131/Z	1	0
BOLT, 2BA lever and bell housing	X9	K. 131/Z	1	+
BOLT, .250" dia., layshaft bracket to dashboard	X10	K. 207/Z	1	0
BRACKET, throttle cross shaft		RE. 7592	1	0
BRACKET, throttle layshaft assy., complete with bushes (RE. 12138)		RE. 13117	1	0
BRACKET, support, throttle cross shaft		RE. 18098	1	0
JAW, control rod	X17	KB. 1115/Z	1	
JAW, control rod, gearbox to bell housing	3	RE. 18735	1	+
LEVER, bellcrank, assy., with bush		RE. 13265	1	0
LEVER, throttle relay, layshaft		RE. 13120	1	0
LEVER, manifold T.V. control assy., consisting of :-	4	RE. 18444	1	
Boss		RE. 18449	1	
Lever		RE. 18445	1	
Pin, ball		RE. 3527	2	+
LEVER, bell housing R.H. including stop pin	5	RE. 18495	1	+
LEVER, crankcase, T.V. control assembly	6	RE. 18448	1	
NUT, ball joint body locking bolt		RE. 3667	6	0
NUT, ball joint body locking bolt	7	RE. 3667	2	+
NUT, half, 2BA	X24	K. 4307/Z	8	0
NUT, half 2BA	X24	K. 4307/Z	5	+
NUT, .250" dia., layshaft bracket bolt	X24	K. 4310/Z	1	0
PIECE, distance T.V. control shaft	8	RE. 18454	1	+
PIECE, distance T.V. control shaft	9	RE. 18272	1	+
PIN, plain, .187" dia., jaw control rod		KB. 4507/Z	2	
PIN, plain, .187" dia., jaw control rod		KB. 4507/Z	1	x
PIN, split, .062" dia., jaw control rod	X31	K. 4601/Z	2	0
PIN, split, .062" dia., control rods	X31	K. 4601/Z	6	+
PIN, split, .093" dia., bellcrank	X31	K. 4607/Z	1	0

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SCHEDULE OF SPARE PARTS

REF NO. PART NO.

QUANTITY
GROUP ASS'Y

NOTES

GROUP P.2B (Continued)

CONTROLSAUTOMATIC TRANSMISSION (L.C)

ROD, control bellcrank to carburettor		RE.12594	1	
ROD, layshaft to bellcrank		RE.12593	1	⊙
ROD, cross shaft to layshaft		RE.13456	1	+
ROD, cross shaft to pedal		RE.12926	1	⊙
ROD, T.V. lever on bell housing to manifold	11	RE.18446	1	+
ROD, crankcase to bell housing	12	RE.18447	1	+
ROD, bell housing to gearbox	10	RE.18274	1	+
ROD, crankcase to pedal	13	RE.18451	1	+
SCREW, adjusting ball joint		E.70595	6	⊙
SCREW, adjusting ball joint	14	E.70595	2	+
SCREW, 2BA cross shaft bracket	X54	KC.170/Z	2	⊙
SCREW, .250" dia., layshaft bracket to dashboard		KC.906/Z	1	⊙
SCREW, .250" dia., layshaft bracket and oil connection		K.208/Z	1	⊙
SHAFT, lay, assembly including pinned lever		RE.13119	1	⊙
SHAFT, cross, throttle control assembly, consisting of :-		RE.13458	1	
Lever-shaft to throttle		RE.13454	1	
Lever-shaft to layshaft		RE.13455	1	
Pin, ball joint		RE.3527	2	
Shaft		RE.12929	1	⊙
SHAFT, T.V. control - bell housing	15	RE.18737	1	
Lever		RE.18736	1	
Shaft		RE.18270	1	⊙
WASHER, plain, .250" dia., bellcrank lever	X85	K.4407/Z	1	
WASHER, spring, .250" dia., layshaft bracket	X87	K.9008/Z	3	⊙
WASHER, spring 2BA throttle relay lever (1) bracket cross shaft (2)	X87	K.9006/Z	3	⊙
WASHER, spring 2BA lever on bell housing	X87	K.9006/Z	1	+

NOTE :- ⊙ Used on cars fitted with cast iron bell-housing (to SRH 70)

+ Used on cars fitted with aluminium bell-housing (SRH 72 on).

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSY LY NOTES

GROUP P.2C

CONTROLSAUTOMATIC TRANSMISSION (RC)

Comprising :-

BODY, ball joint	1	B. 70594	3	
BOLT, ball joint body locking	2	RE. 3520	3	
BOLT, .250" dia., dash bracket, lower	X10	K. 241/Z	1	
BOLT, 2BA pivot, dash lever		K. 134/Z	1	
BOLT, 2BA lever R.H. T.V. control		K. 131/Z	1	
BRACKET, throttle control dashboard	3	RE. 18233	1	
JAW, control rod throttle (1), pedal to dash (2)	X17	KB. 1115/Z	3	
JAW, control rod, gearbox to bell housing	4	RE. 18735	1	
LEVER, bellcrank - throttle control assy.,	5	RE. 18444	1	
Boss		RE. 18449	1	
Lever		RE. 18445	1	
Pin, ball joint		RE. 3527	2	
LEVER, throttle control, dashboard	6	RE. 18234	1	
LEVER, R.H. bell housing T.V. control including pin stop assy.,	7	RE. 18495	1	
NUT, ball joint body locking bolt	8	RE. 3667	3	
NUT, 2BA control rods and levers	X24	K. 4307/Z	9	
NUT, .250" dia., dash bracket bolt lower	X24	K. 4310/Z	1	
PIN, plain, jaw, control rod, throttle (1) gearbox to bell housing (1) pedal to dash (2)	X30	KB. 4507/Z	4	
PIN, split, .093" dia., bell crank lever	X31	K. 4607/Z	1	
PIN, split, .062" dia., jaw control rods		K. 4601/Z	7	
PIECE, distance, lever throttle dashboard	9	RE. 18235	1	
PIECE, distance, lever L.H. bell housing	10	RE. 18454	1	
PIECE, distance, lever R.H. bell housing	11	RE. 18272	1	
ROD, bellcrank to carburetter	12	RE. 12594	1	
ROD, bellcrank to dashboard	13	RE. 18237	1	
ROD, bellcrank to T.V. lever	14	RE. 18446	1	
ROD, accelerator pedal to dash lever	15	RE. 18236	1	
ROD, T.V. bell housing to gearbox	16	RE. 18274	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS LV

NOTES

GROUP P.2C (Continued)

CONTROLSAUTOMATIC TRANSMISSION (RC)

Comprising :-

SCREW, adjusting ball joint	17	E.70595	3	
SCREW, .250" dia., dash bracket upper	X55	KC.903/Z	1	
SHAFT, T.V. control, bell housing	18	RE.18737	1	
Lever		RE.18736	1	
Shaft		RE.18270	1	
SPRING, throttle pull off	19	E.73299	1	
WASHER, plain, .250" dia., bellcrank lever	X85	K.4407/Z	1	
WASHER, spring, 2BA pivot dash lever (1) lever R.H. T.V.controls (1)	X87	K.9006/Z	2	
WASHER, spring, .250" dia., dash bracket upper (1), bolt dash bracket lower (1)	X87	K.9008/Z	2	

GROUP P.3

FILTER, TANK TO PUMP

Comprising :-

BODY, filter assy., consisting of :-	1	FW.1660A	1	
Body		FW.1660	1	
Stud, .250" dia., support bracket		KB.350	2	
Tube, inlet		F.88181	1	
COVER, filter body	2	F.88175	1	
GAUZE	3	F.86423	2	
NUT, full, .250" dia., body bracket	X21	K.4008/Z	2	
NUT, gauze	4	F.88176	1	
PLUG, drain	5	F.88180	1	
PLUG, .500" dia., filter body	X27	KB.1061	1	
RING, spring, filter gauze	6	F.88183	1	
STRAP, filter, cap, assy., consisting of:	7	F.88734A	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY LV

NOTES

GROUP P.3 (Continued)

FILTER TANK TO PUMP

STRAP, filter, cap assy., (Continued) ...

Piece, pressure

F.61120

1

Screw, thumb

F.88733

1

Strap

F.88734

1

UNION, inlet to body

8 FW.1518

1

UNION, outlet from body

X80A KB.3044

1

WASHER, aluminium, .312" dia., drain
plug

X83 KB.1077

1

WASHER, aluminium .625" dia., filter
outlet adaptor

X83 KB.1081

1

WASHER, aluminium, .750" dia., inlet
union

X83 KB.1091

1

WASHER, brass .500" dia., filter body
plug

X80 K.4420

1

WASHER, cork, filter cap seal

9 F.89195

1

WASHER, distance, filter gauze

10 F.88184

1

WASHER, plain, brass

11 F.88182

1

WASHER, spring, .250" dia., body to
bracket stud

X87 K.9008/Z

2

GROUP P.4.

MANIFOLD INDUCTION - ZENITH

Comprising :-

ADAPTOR, windscreen washer pipe

X80 KB.3401/Z

1

JOINT, coolant elbow

1 RE.8291

1

MANIFOLD, induction assembly consisting of:

2 RE.13002A

1

Pipe, induction

RE.13002

1

Plug, core

RE.9014

4

Stud, .375" dia., carburettor
retaining

KB.454/Z

2

Stud, .250" dia., coolant elbow
retaining

KB.355/Z

2

Stud, 2BA, thermostat retaining

KB.299/Z

2

Washer, joint, core plug

KB.1082

4

NUT, adaptor, windscreen washer pipe

X25 KB.3021/Z

1

NUT, half, 2BA, thermostat retaining

X24 K.4307/Z

2

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP P.4 (Continued)

MANIFOLD INDUCTION - ZENITH

NUT, half, .250" dia., coolant elbow retaining	X24	K.4310/Z	2	
NUT, half, .375" dia., carburetter retaining	X24	K.4316/Z	2	
PIPE, manifold to windscreen washer	3	RE.10438	1	
PIECE, packing, carburetter	4	RE.15880	1	
PIECE, packing, carburetter	4	RE.15881	2	
SLEEVE, Knots, windscreen washer	X59	KB.3001	1	
SPINDLE, throttle control lever	5	RE.13268	1	
UNION, fuel drain	6	E.86484	1	
UNIT, thermostat, choke control assembly with rod	7	RE.13114	1	
WASHER, aluminium .437" dia., fuel drain union	X83	KB.1079	1	
WASHER, joint, adaptor to manifold	X83	KB.1078	1	
WASHER, 2BA thermostat stud	X87	K.9006/Z	2	
WASHER, .250" dia., coolant elbow stud	X87	K.9008/Z	2	
WASHER, .375" dia., carburetter stud	X87	K.9010/Z	2	
WASHER, .312" dia., throttle control spindle	X87	K.9009/Z	1	

GROUP P.5.

PEDAL, ACCELERATOR (R.C.)(SYNCHROMESH GEARBOX)

Comprising :-

BOLT, 2BA pedal	X9	K.131/Z	2	
BOLT, .250" dia., front, pedal bracket to frame	X10	K.206/Z	1	
BOLT, .250" dia., rear, pedal bracket to frame	X10	K.205/Z	1	
BRACKET, lever bearing	1	FB.4486	1	
CAP, anti-fume seal	2	FB.473	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'LY NOTES

GROUP.P.5.(Continued)

PEDAL, ACCELERATOR (R.C.)(SYNCHROMESH GEARBOX)

Comprising :-

HOLDER, pedal upward stop	3	FB.4455	1	
LEVER, accelerator pedal, assy., with 2 off bush FB.3587	4	FB.3791A	1	
NUT, castellated .375" dia., spindle to bracket	X20	KB.3585/Z	1	
NUT, half 3BA anti-fume seal screw	X24	K.4304/N	2	
NUT, half 2BA pedal holder to lever bolt	X24	K.4307/Z	2	
NUT, half .250" dia., pedal bracket to frame bolt	X24	K.4310/Z	2	
PEDAL, accelerator, assembly	5	RF.4293	1	
PIECE, distance, anti-fume seal screw	6	P.61510	2	
PIN, split, .093" dia., spindle to bracket nut	X31	K.4608/Z	1	
RETAINER, anti-fume seal	7	P.61546	1	
SCREW, cheese head 3BA anti-fume seal	X45	K.1816/N	2	
SPINDLE, lever bearing	8	FB.3792	1	
SPRING, anti-fume seal	9	P.60920	1	
SPRING, pedal lever return	10	FB.3790	1	
STOP, pedal, downward, additional	11	FB.3777		B
STOP, pedal, downward, short	12	FB.3776	1	
STOP, pedal, upward	13	FB.4458	1	
WASHER, felt, anti-fume seal	14	P.60930	1	
WASHER, plain, felt screw	X85	K.4446/Z	2	
WASHER, spring, 3BA seal screw	X87	K.9005/N	2	
WASHER, spring 2BA pedal bolt and stop	X87	K.9006/Z	2	
WASHER, spring .250" dia., bracket bolt	X87	K.9008/Z	2	
WASHER, thrust, lever bearing	15	FB.3795	2	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP P.5A.

PEDAL, ACCELERATOR, R.C.AUTOMATIC GEARBOX

Comprising :-

BOLT, .250" dia., bracket to frame
 BOLT, 2BA clamping piece
 BOLT, 2BA pivot pedal

X10 K.241/Z 3
 X9 K.132/Z 2
 X9 K.120/Z 1

BRACKET, lever bearing

1 RF.9426 1

LEVER, accelerator pedal assembly
 consisting of :

2 RF.9420 1

Boss

RF.9424 1

Bush, oilite

RF.9423 2

Lever, accelerator pedal

RF.9421 1

Lever, throttle operating

RF.9422 1

LINK, spring return pedal

3 RG.5050 2

NUT, 2BA clamping piece (2) pivot bolt (1)

X24 K.4307/Z 3

NUT, .250" dia., bracket to frame bolts

K.4310/Z 3

PEDAL, accelerator assembly

4 RF.4293 1

PIECE, clamping

5 RF.9427 1

PIECE, distance pivot, pedal

6 RF.9425 1

SPRING, pedal return

7 GB.5097 1

WASHER, 2BA clamping piece (2) pivot (1)

X87 K.9006/Z 3

WASHER, .250" dia., bracket to frame

K.9008/Z 3

GROUP P.5B.

PEDAL ACCELERATOR (L.C)SYNCHROMESH GEARBOX

Comprising :-

BOLT, 2BA pedal stop

X9 K.132/Z 1

BRACKET, pedal off stop

1 RF.7048 1

LINK, pedal spring

2 RG.5050 2

NUT, half 2BA off stop accelerator

K.4307/Z 1

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY NOTES
GROUP ASSYGROUP P.5B.(Contd..) PEDAL ACCELERATOR (L.C.)SYNCHROMESH GEARBOX

Comprising :-

PEDAL, accelerator assembly	3	RF.8186	1	
PIECE, distance, pedal off stop	4	RF.7050	1	
SCREW, cheese head, 2BA bracket	X54	KC.171/Z	2	
SPRING, pedal lever return	5	GB.5097	1	
STOP, pedal off	6	RF.7049	1	
WASHER, plain pedal stop, chamfered	X84	KB.3904/Z	1	
WASHER, plain pedal stop	X85	K.4452/Z	1	
WASHER, spring 2BA off stop		K.9006/Z	1	

GROUP P.5C

PEDAL ACCELERATOR (L.C.)AUTOMATIC GEARBOX

Comprising :-

LINK, pedal spring		RG.5050	1	⊙
LINK, pedal spring	1	RG.3446	1	⊙
PEDAL, accelerator, assy.,		RF.8578	1	⊙
PEDAL, accelerator assembly	2	RF.9801	1	⊙
SCREW, cheese head 2BA pedal bracket	X54	KC.171/Z	2	
SPRING, pedal lever return	3	GB.5097	1	
WASHER, spring 2BA pedal bracket	X87	K.9006/Z	2	

NOTE - ⊙ Fitted on cars with cast iron bell-housing (up to SRH 70)

⊙ Fitted on cars with aluminium bell-housing (SRH.72 on)

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP P.6

PIPES

Comprising :-

BALL, aluminium, .156" dia., drain pipe valve	1	RE.13758	1	
BOLT, 3BA breather pipe clip	X8	K.3602/Z	1	
BOLT, 2BA pipe clip	X9	K.102/Z	5	
BOLT, 2BA pipe clip to frame	X9	K.130/Z	1	
BOLT, .250" dia., breather pipe junction	X10	K.206/Z	3	
BUSH, rubber, .312" dia., pipe	2	FW.1465	3	
BUSH, rubber, .375" dia., pipe	3	FW.1466	3	
BUSH, threaded 2-way junctions	4	RF.6780	7	
CLIP, drain pipe, carburetter	5	RE.4526	1	
CLIP, insulated .312" dia., pipe	6	RF.3336	3	
CLIP, insulated .375" dia., pipe	7	RF.3332	3	
CLIP, tank breather extension pipe	8	RF.3549	1	
JUNCTION, 2-way tank breather pipe on crossmember	9	RF.6784	2	
JUNCTION, 2-way tank breather pipe on side member	10	RF.6785	1	
NUT, half 3BA tank breather pipe clip	X24	K.4304/Z	1	
NUT, half 2BA pipe clip retaining bolt	X24	K.4307/Z	6	
NUT, half, .250" dia., junction retaining bolt	X24	K.4310/Z	3	
NUT, half, .562" dia., adaptors	X24	KB.5085/Z	2	
NUT, tubing, Enot's .312" dia., pipe	X25	KB.3023	1	
NUT, tubing, Enot's .375" dia., pipe	X25	KB.3024	4	
PIPE, carburetter drain, lower assy., with valve seat EW.1981		RE.4528	1	
PIPE, carburetter drain, upper assy., with connection		RE.13129A	1	
PIPE, carburetter drain, upper and lower assy., comprising items 1,11,12 & 13	11	RE.13128	1	
PIPE, fuel feed to carburetter assy., (LC)		RE.17059	1	
PIPE, fuel feed to carburetter, assy., (RC)	12	RE.17057	1	
PIPE, filter to pump	13	RF.7201	1	
PIPE, flexible, frame to engine (RC)	14	RF.8054	1	
PIPE, flexible, frame to engine (LC)	15	RF.6489	1	
PIPE, pump to frame bracket for flexible pipe with adaptor RE.3526	16	RF.5064	1	
PIPE, petrol tank breather, crossmember	17	RF.8209	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASSEMBLY NOTES

GROUP P.6 (Continued)

PIPES

Comprising :-

PIPE, tank breather, extension	18	RF. 6389	1	
PIPE, tank breather, frame junction to filler	19	RF. 9231	1	
PIPE, tank breather, frame to crossmember	20	RF. 5067	1	
PIPE, tank breather, junction to atmosphere	21	RF. 8887	1	
PIPE, tank to filter	22	RF. 9261	1	
SLEEVE, compression, .312" dia., pipe	X59	KB. 3003	1	
SLEEVE, compression .375" dia., pipe	X59	KB. 3004	4	
SLEEVE, compression, tank breather pipe	23	RF. 6783	7	
UNION, outlet	X80A	KB. 3044	1	
WASHER, aluminium, .625" dia., tank out- let union	X83	KB. 1081	1	
WASHER, spring 3BA breather pipe clip	X87	K. 9005/Z	1	
WASHER, spring 2BA pipe clip bolt	X87	K. 9006/Z	6	
WASHER, spring, .250" dia., junction bolt	X87	K. 9008/Z	3	
WASHER, spring, .562" dia., feed pipe adaptor	X87	K. 9013/Z	1	
WASHER, spring, .562" dia., bracket adaptor	X87	K. 9013/Z	1	
WASHER, tab, drain pipe junction	24	EW. 1982		

GROUP P.7.

PUMP

Comprising :-

BLOCK, mounting (nearest frame) assy., consisting of :-	1	RD. 4006	1	
Block, rubber		RD. 4006	1	
Plate, mounting		DB. 1931	1	
BLOCK, mounting (nearest pump) assy., consisting of :-	2	RD. 4007	1	
Block, rubber		RD. 4007	1	
Plate, mounting		DB. 1931	1	
BOLT, .250" dia., bracket to frame retaining	X10	K. 241/Z	4	
BOLT, square head, terminal		RD. 8072	2	
BRACKET, supporting pump to frame	3	RD. 4008	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY

NOTES

GROUP P.7 (Continued)

PUMP

CABLE, earth assembly

4 RD.5392 1

COVER, rubber

5 DW.554 2

DIAPHRAGM, neoprene, assembly
consisting of :

6 RD.6881 2

Armature

1789 A 1

Diaphragm

Plate brass

1783 1

Spindle

1790D 1

Washer, impact .010" thick

1669 1

HOUSING, coil and contact assy.,
consisting of :

7 DB.1942 2

Blade, support

1809 1

Bush, Tufnol core guide

1788 1

Coil

1457 1

Contact

1458 1

Contact

Cover, end

Housing H.P.

Piece, bridge

Screw, terminal

Spring toggle

1677 1

NUT, half, .250" dia., bracket bolt

X24 K.4310/Z 4

NUT, half, .312" dia., pump to bracket

X24 K.4313/Z 2

NUT, terminal 2BA assembly consisting of

8 DB.440 A 2

Cover

DB.440 1

Insert, screwed

DB.439 1

PIECE, distance, mounting blocks

9 RD.4005 2

PLUG, filter

RD.7509 2

PUMP, electric fuel assembled complete

RD.6903 1

SCREW, cheese head pump body

RD.7512 10

UNION, inlet

RD.7510 1

UNION, outlet

RD.7511 1

WASHER, aluminium .625" dia., fuel inlet
and outlet unions

X83 KB.1081 2

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'Y NOTES

GROUP P.7 (Continued)

PUMP

WASHER, fibre SV 1442	10	RD. 6232	2	
WASHER, plain 2BA terminal	X85	K.4405/N	2	
WASHER, spring 2BA terminal	X90	K.3803/N	2	
WASHER, spring, .250" dia., bracket to frame retaining bolt	X87	K.9008/Z	4	
WASHER, spring, .312" dia., pump to bracket	X87	K.9009/Z	2	

GROUP P.8.

SILENCER, AIR INTAKE

(For illustration see P & B on old Schedule)

Comprising :-

BRACKET, air silencer	1	RE.12798	1	
CLIP, air silencer connection to carburettor	2	RE.6739	2	
COLLAR, pull off spring	3	RE.3525	2	
CONNECTION, air silencer to carburettor	4	RE.13272	1	
LINK, pull off spring	5	RE.16438	1	
PIN, split, pull off spring	X31	K.4646/Z	2	
SCREW, .250" dia., cheese head bracket to silencer	X47	K.2007/Z	2	
SILENCER, air intake assy., including	6	RE.15171	1	H
Cover		1527452	1	*
Element		RE.13555	1	
Screw, fixing cover		RE.13529	1	
SILENCER, air intake, assy., including		RE.19940	1	J
Cover		1527452	1	*
Element		RE.13555	1	
Screw, fixing cover		RE.13529	1	
SPRING, throttle, pull off	7	E.73299	1	
WASHER, spring, .250" dia., bracket to silencer	X87	K.9008/Z	2	

NOTE :- * A.C. SPHINX part number

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP P.8A

SILENCER AIR INTAKE -AIR CLEANER

Comprising :-

BOLT, .250" dia., strap oil bath to steady bracket	X10	KA.202/Z	2	
BOLT, .250" dia., air silencer bracket to support	X10	KA.202/Z	2	
BRACKET, oil bath	1	RE.6277	1	
CLEANER, oil bath, assy., including :	2	RE.21991	1	
Screw, retaining with knob		RE.13651		1
washer, cork, top		RE.17409		1
CLIP, Jubilee, connection, air silencer to carburetter	3	RE.6739	1	
CLIP, Jubilee, oil bath to air silencer		RE.6739	1	
CONNECTION, air silencer to carburetter	4	RE.13272	1	
NUT, half, .250" strap oil bath to steady bracket	X24	K.4310/Z	2	
NUT, half, .250" dia., air silencer bracket to support	X24	K.4310/Z	2	
SCREW, set, .250" dia., support strap to oil bath	X55	KG.201/Z	3	
SILENCER, air complete	5	RE.15172	1	
STRAP, support oil bath	6	RE.6275	1	
SUPPORT, air silencer	7	RE.15927	1	
SUPPORT, air silencer	8	RE.16817	1	
WASHER, spring, .250" dia., strap oil bath to steady bracket	X87	K.9008/Z	2	
WASHER, spring, .250" dia., air silencer bracket to support	X87	K.9008/Z	2	
WASHER, spring, .250" dia., support strap to oil bath	X87	K.9008/Z	3	

SCHEDULE OF SPARE PARTS		REF. NO.	PART NO.	QUANTITY		NOTES
				GROUP	ASSY	
GROUP P.9.						
<u>TANK, FUEL</u>						
Comprising :-						
BALL, steel, .125" dia., locating filler cap bolt	1	RF.6907	1			
BOLT, petrol cap locking	2	RF.9205	1			
BOLT, .250" dia., seal washer retaining	3	RF.9207	1			
BOLT, .250" dia., strap supporting	4	FW.503	2			
CLIP, hose	6	RE.6739	2			
CAP, petrol filler	5	RF.9201	1			
FILLER, tank assy., consisting of :-	7	RF.9219	1			
Adaptor, breather pipe		RF.9212	1			
Cable		RF.4262	1			
Head		RF.9200	1			
Lug, cable retaining		RF.9211	1			
Nipple, cable retaining		RF.4263	2			
Nut, cap		RF.9208	1			
Rivet, retaining lug		KB.1806	2			
Tube, filler		RF.9218	1			
GAUGE, electric level	8	RF.9227	1			
GUARD, gauge unit	9	RF.9237	1			
GUARD, tank	10	RF.9240	1			
HOSE, rubber, filler tube to tank connection	11	RF.8985	1			
HOUSING, bolt, petrol cap locking	12	RF.9204	1			
LOCK, petrol cap. assy., consisting of	13	RF.9214	1			
Cam		RF.9206	1			
Lock		RF.9213	1			
Nut, lock	13	RF.9352	1			
Screw, countersunk head		RF.9215	1			
NUT, castellated .250" dia., strap supporting bolt	X20	KB.3581/Z	2			
NUT, half, .250" dia., strap tension stud	X24	K.4310/Z	4			
PACKING, fabric, support strap	14	RF.8841	1			

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

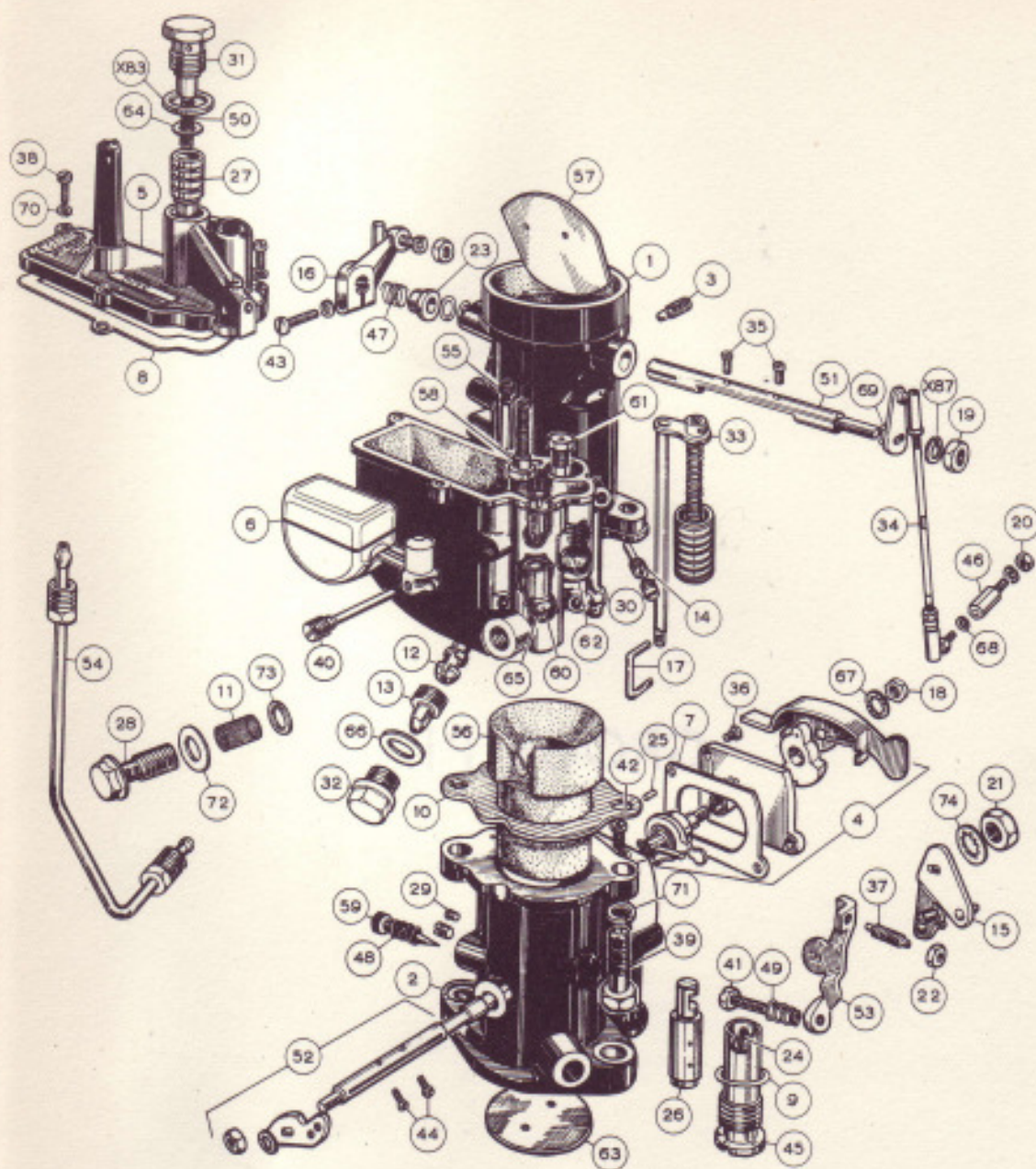
QUANTITY
GROUP ASSEMBLY

NOTES

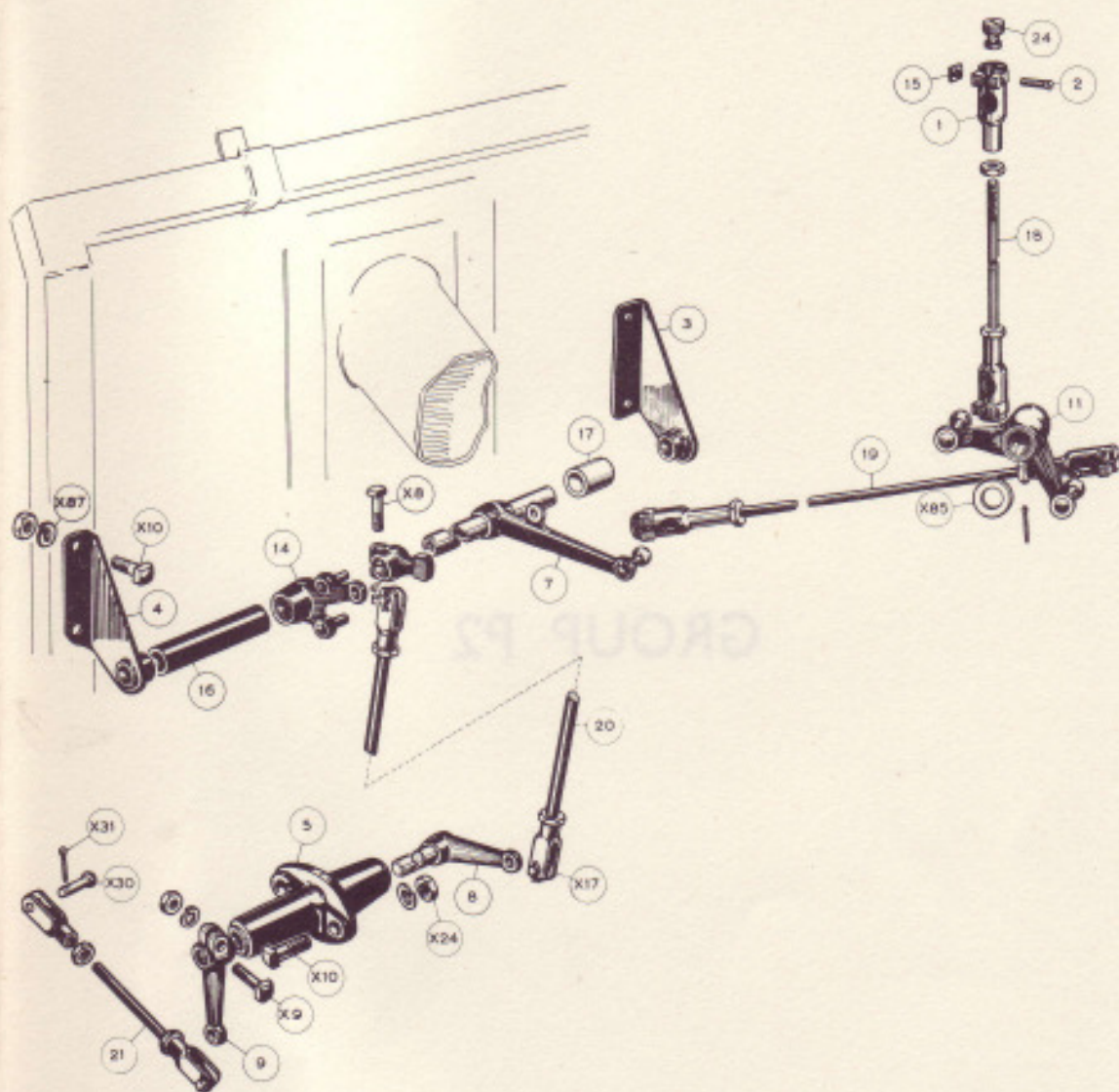
GROUP P.9 (Continued)

TANK, FUEL

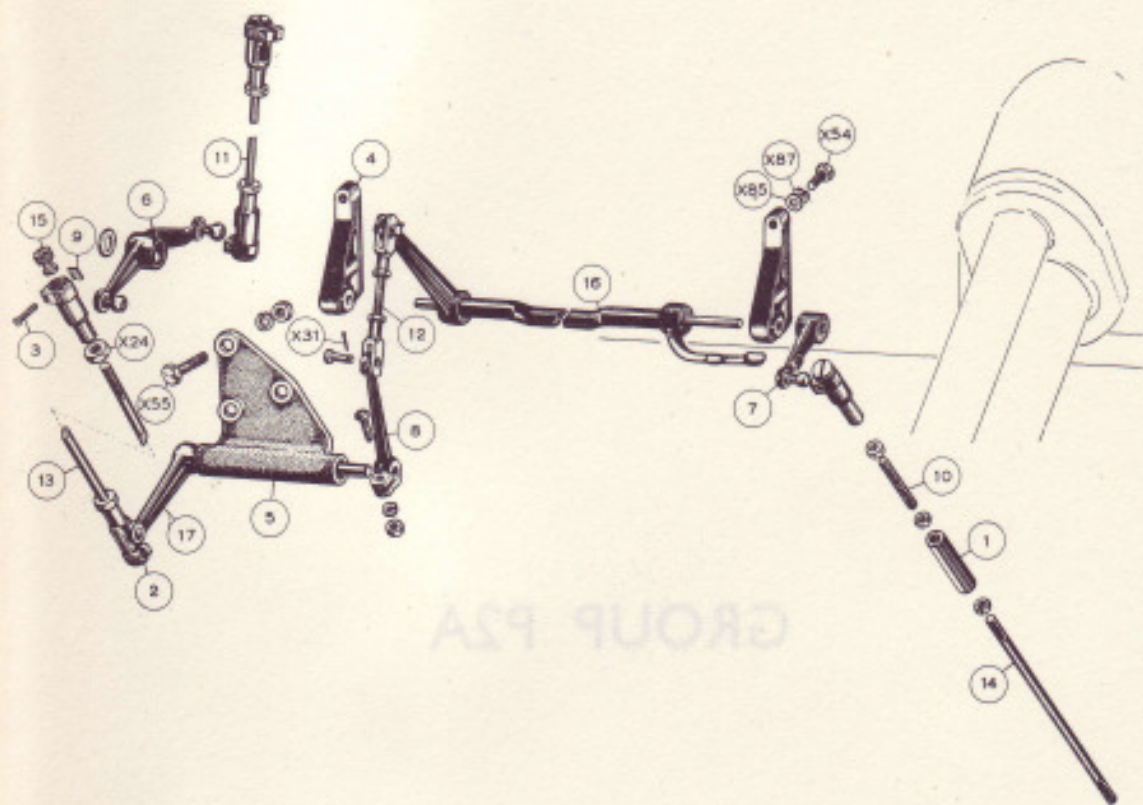
PIECE, distance, petrol filler cap	15	RF.9202	3	
PIN, split, .062" dia., x .750" long strap support bolt	X31	K.4602/Z	2	
PIN, split, .062" dia., x 1.000" long sleeve, support	X31	K.4603/Z	4	
PLATE, bolt stop, petrol filler cap	16	RF.9203	1	
PLUG, tank, drain	17	RF.7860	1	
SCREW, cheese head 3BA gauge unit retaining	X45	K.1804/Z	6	
SCREW, countersunk head 3BA petrol filler lock	109	K.2719/Z	3	
SCREW, set, 2BA tank guard	X54	KC.151/Z	4	
SCREW, petrol filler lock	18	RF.9291	1	
SLEEVE, strap support	19	RF.8843	2	
SPRING, petrol filler lock	20	RF.9290	1	
STRAP, tank, support, assembly	21	RF.8833	2	
TANK, fuel assembly	22	RF.9232	1	
WASHER, aluminium 1.000" dia., tank drain plug	X83	KB.1084	1	
WASHER, plain 2BA tank guard	X85	K.4404/Z	4	
WASHER, plain .250" dia., strap support- ing bolt	X85	K.4407/Z	2	
WASHER, retaining, petrol filler cap	23	RF.9210	1	
WASHER, sealing, petrol filler cap	24	RF.9209	1	
WASHER, spring, 3BA gauge unit screw	X87	K.9005/Z	6	
WASHER, spring, 2BA tank guard	X87	K.9006/Z	4	
WASHER, gauge unit	25	RF.8404	1	



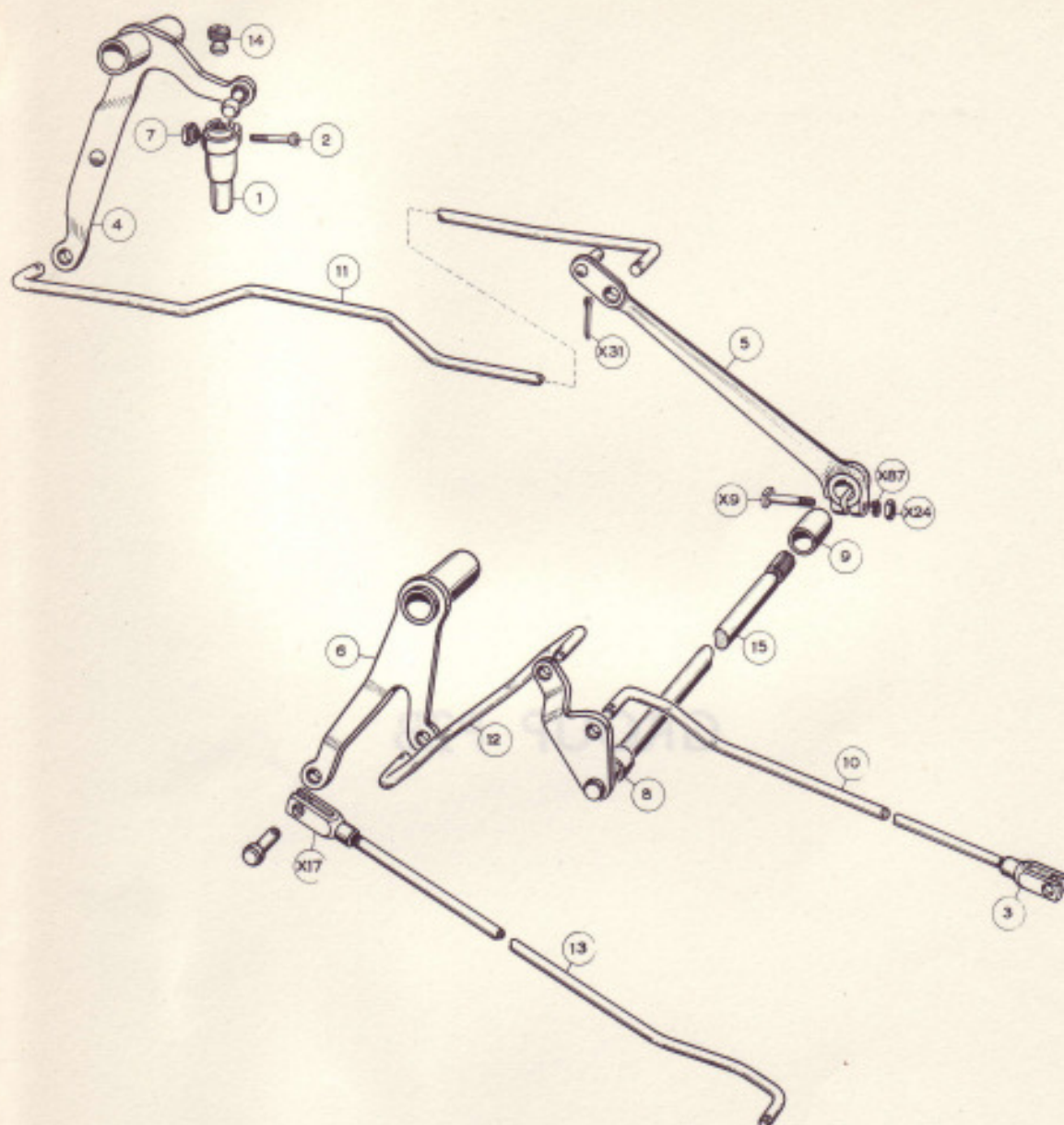
GROUP P1



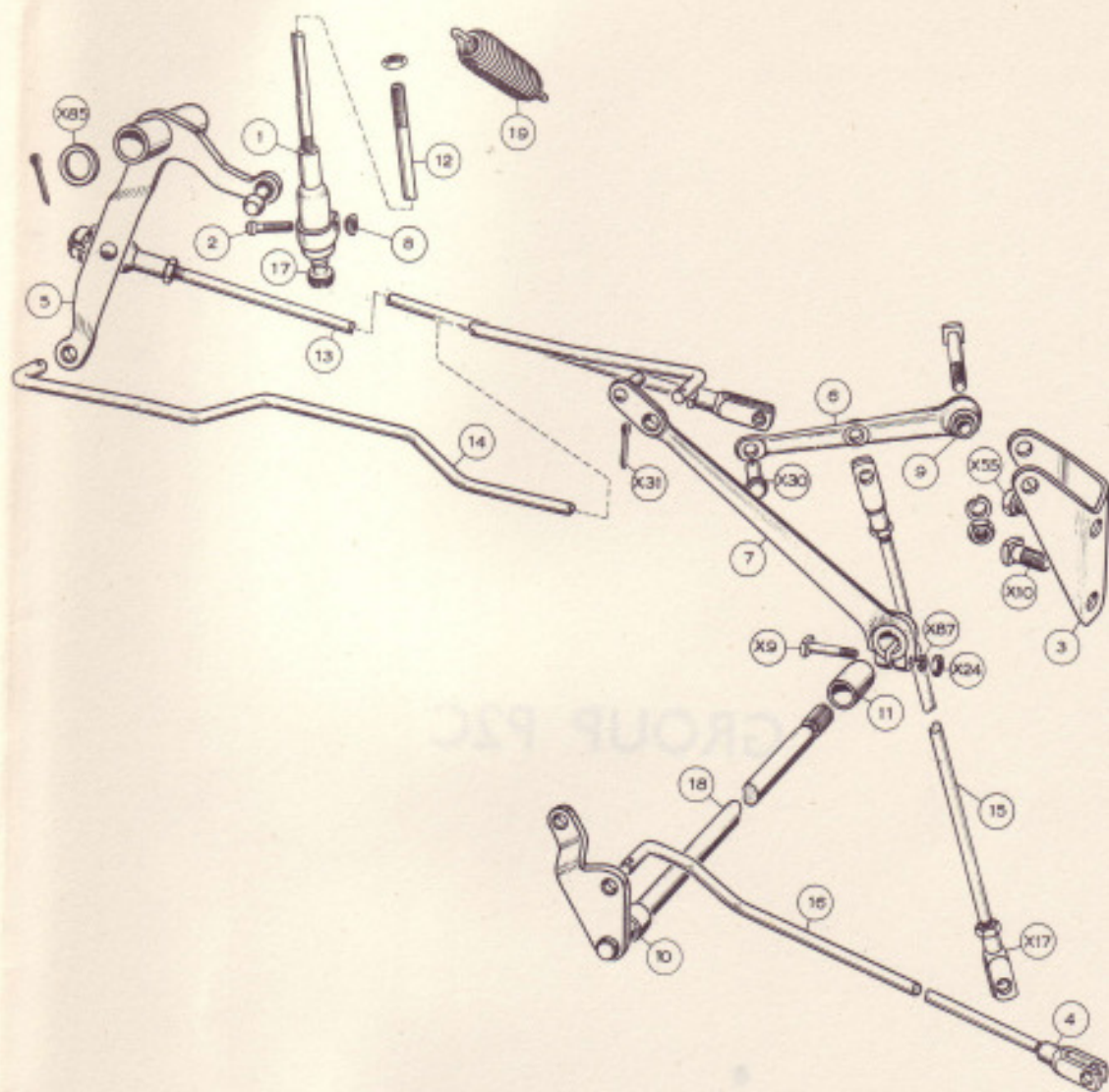
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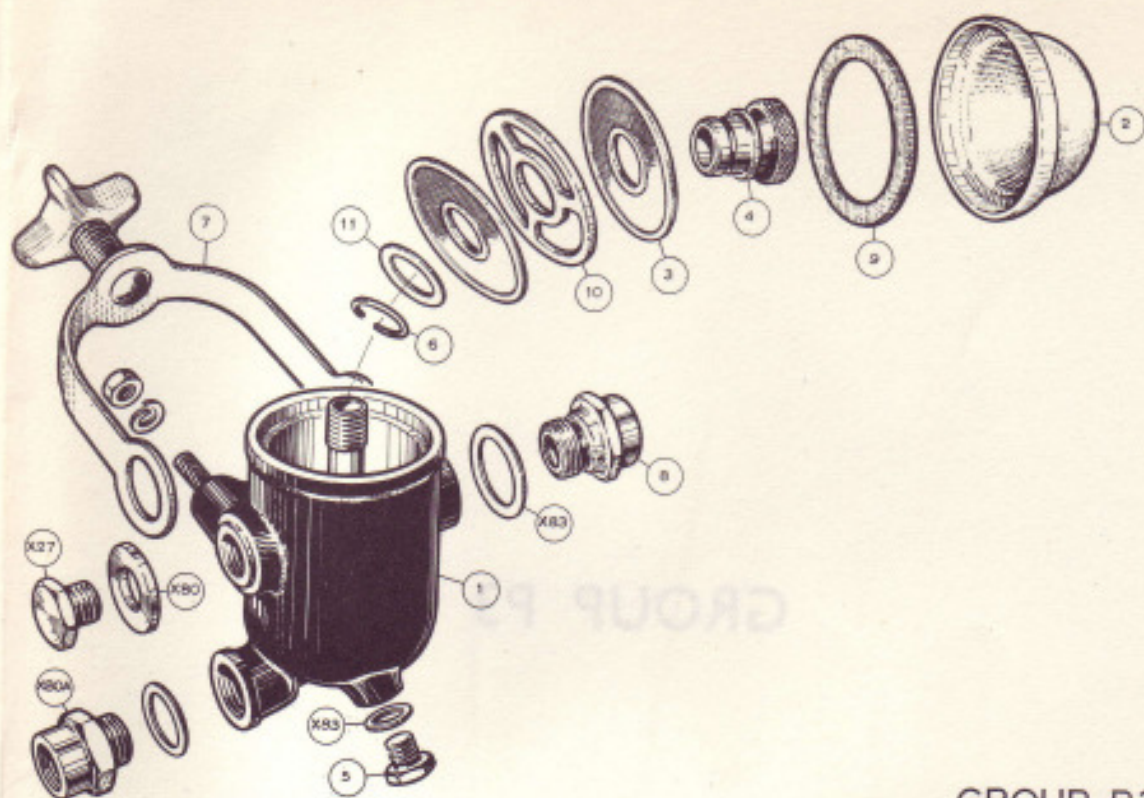
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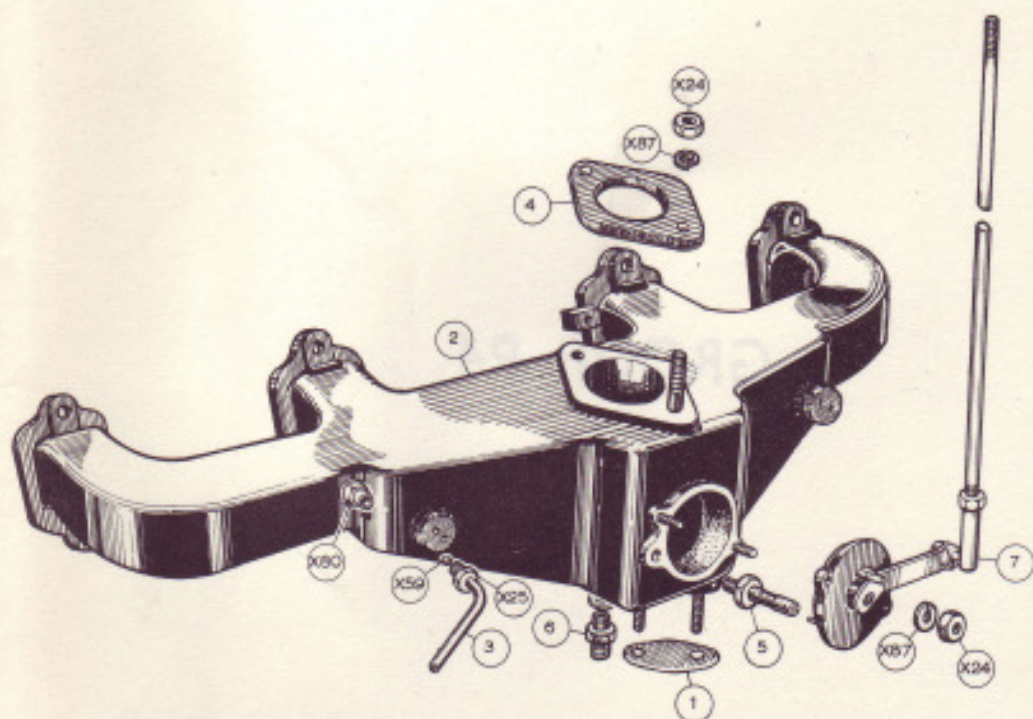
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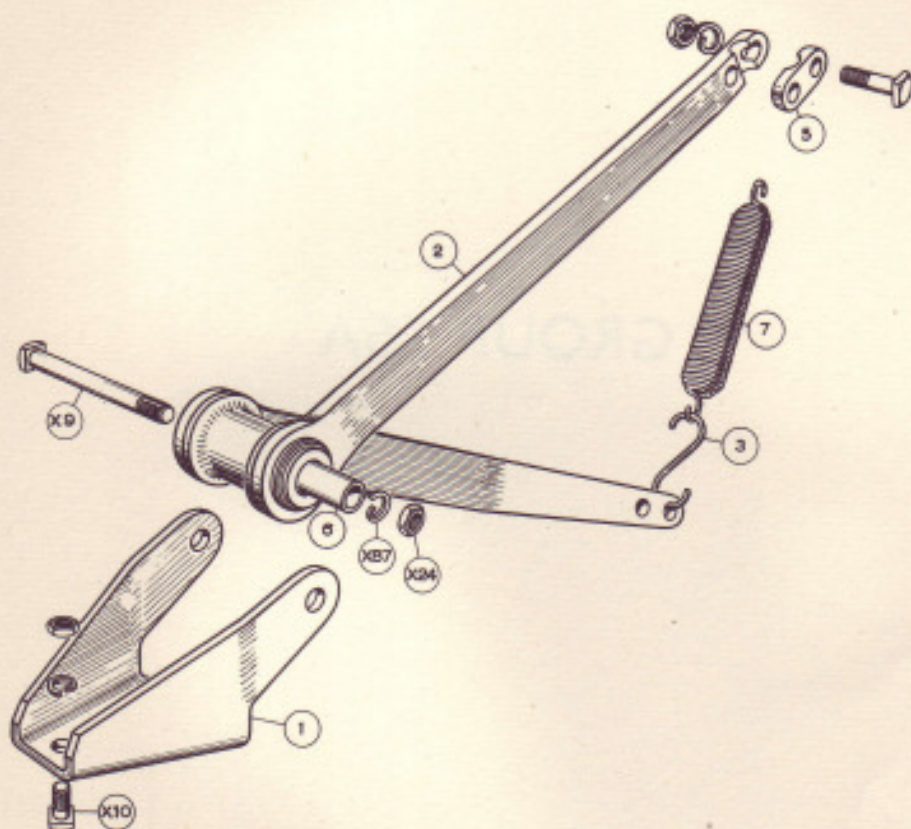
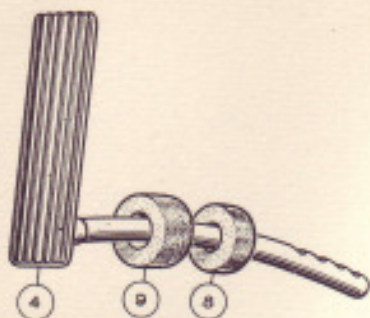
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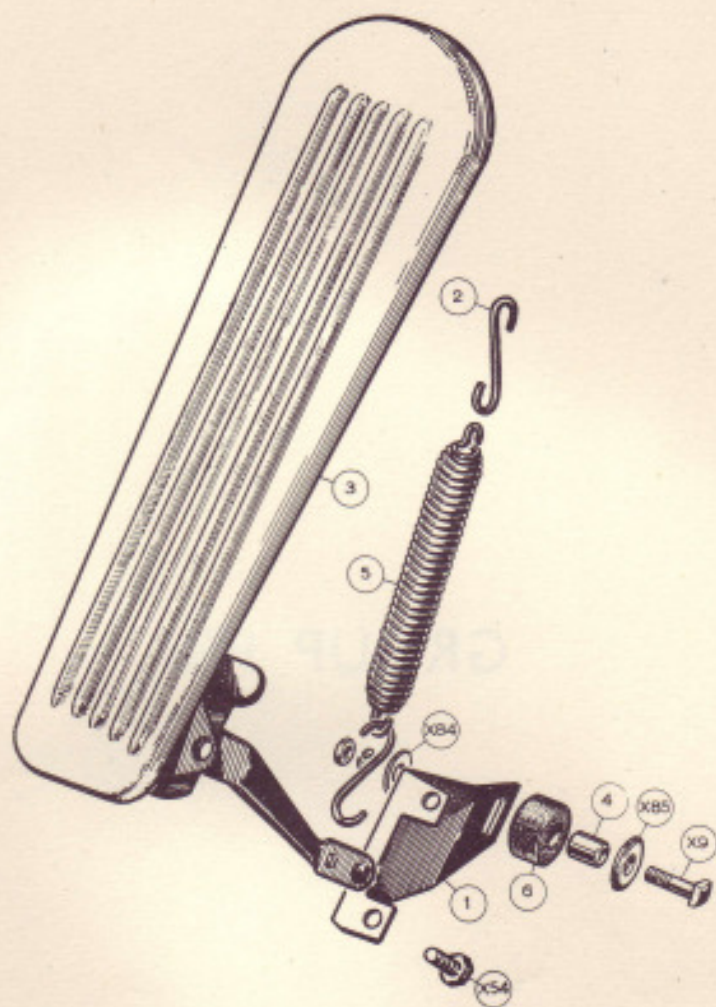
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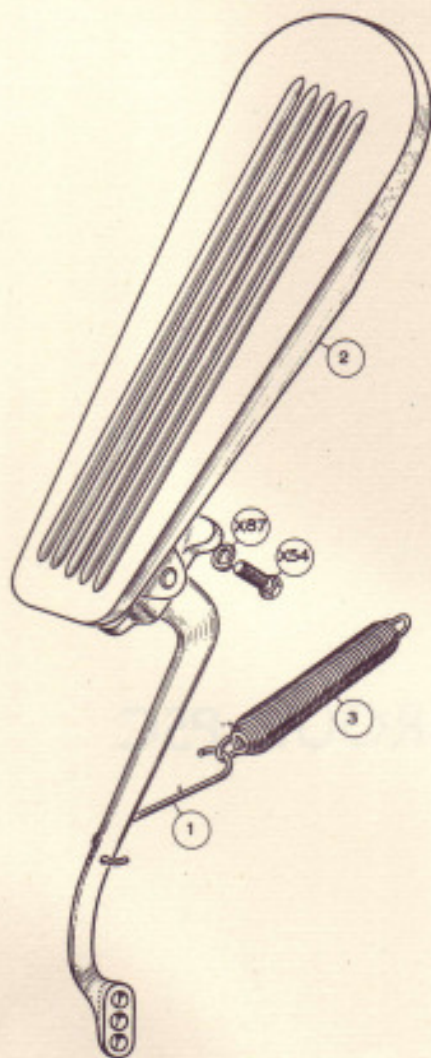
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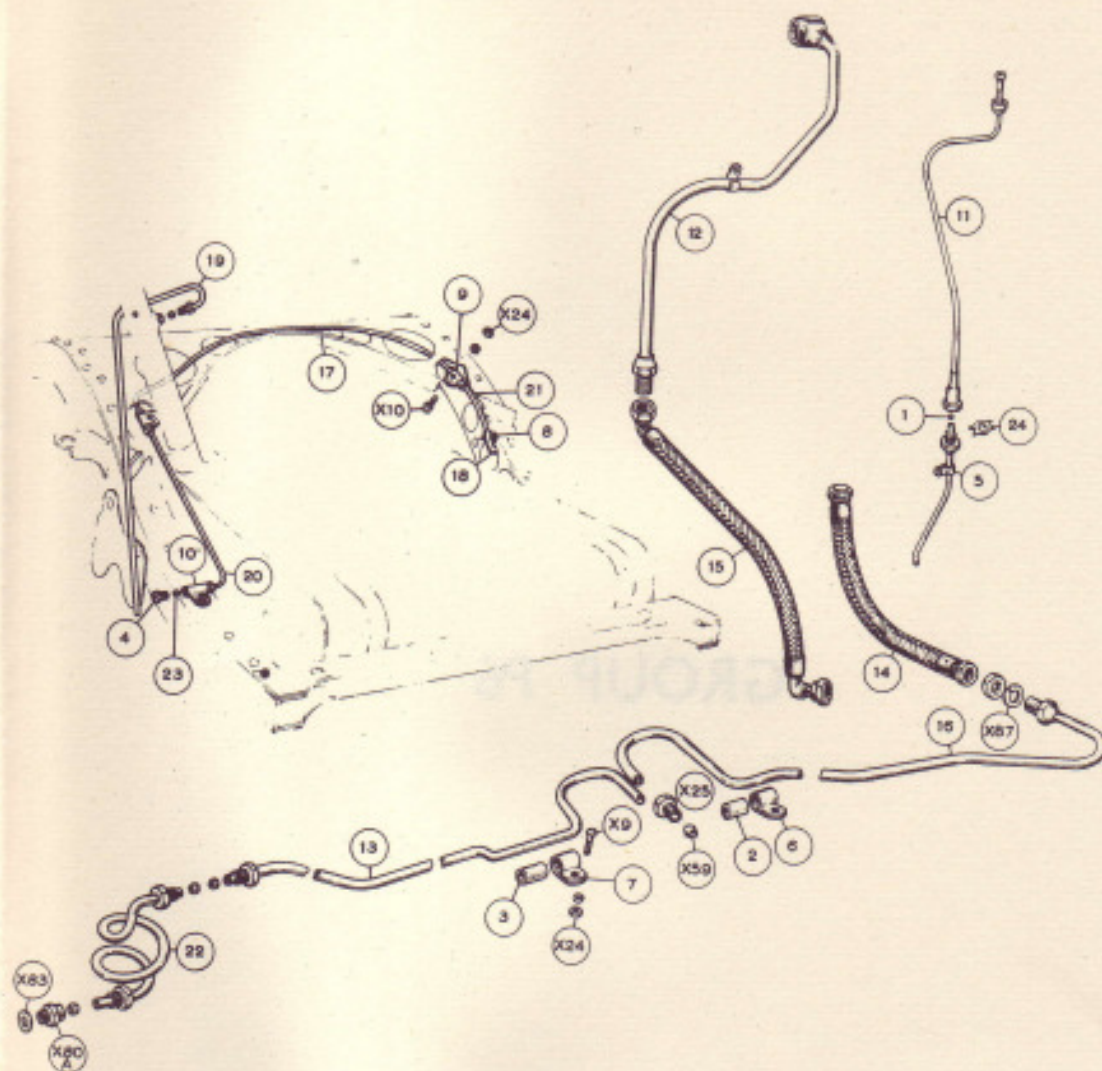
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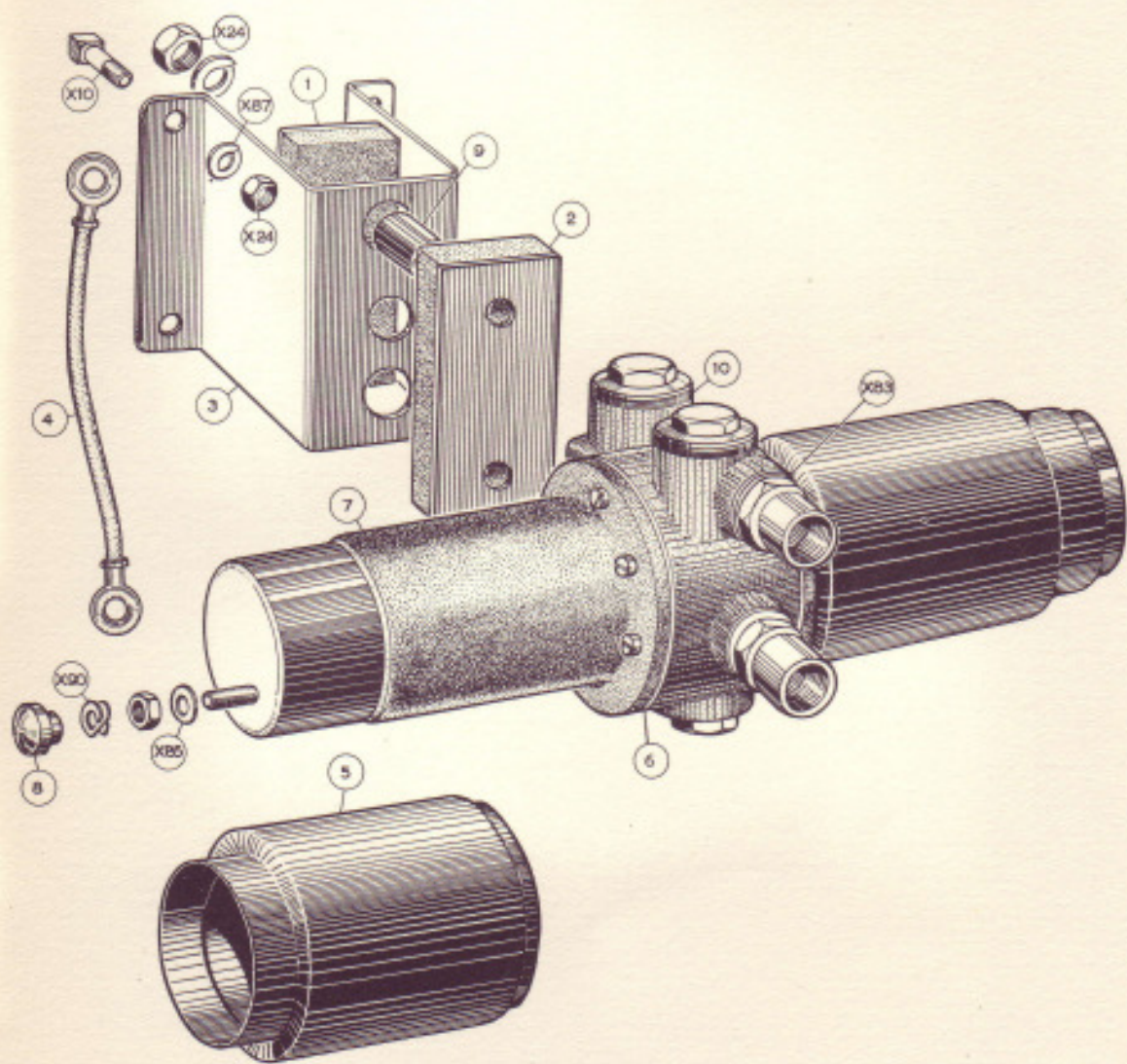
GROUP P5B



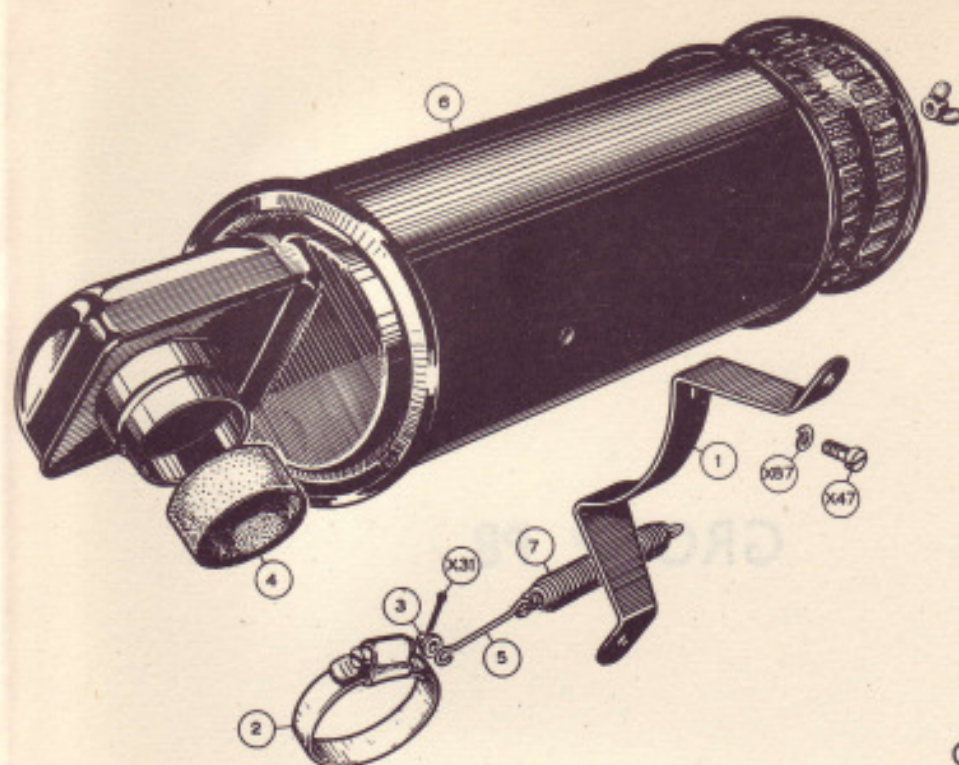
GROUP P5C



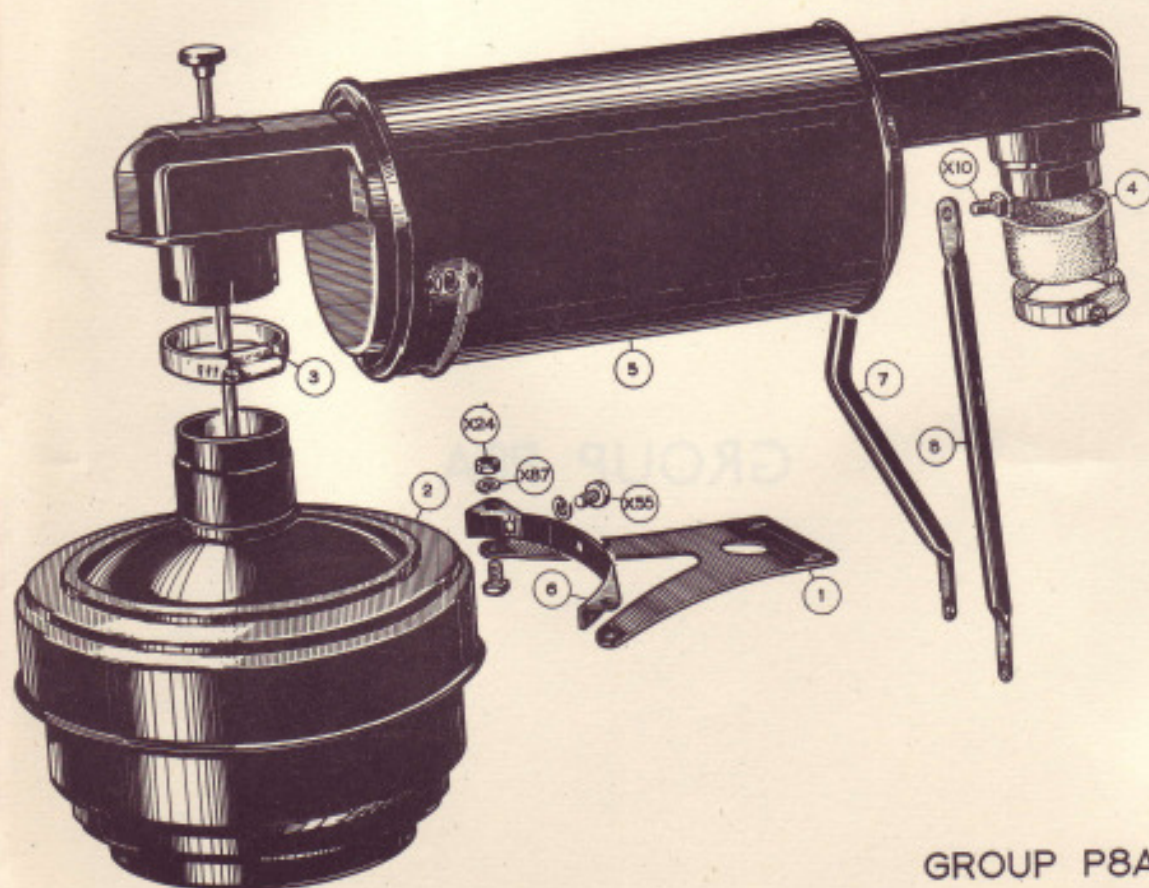
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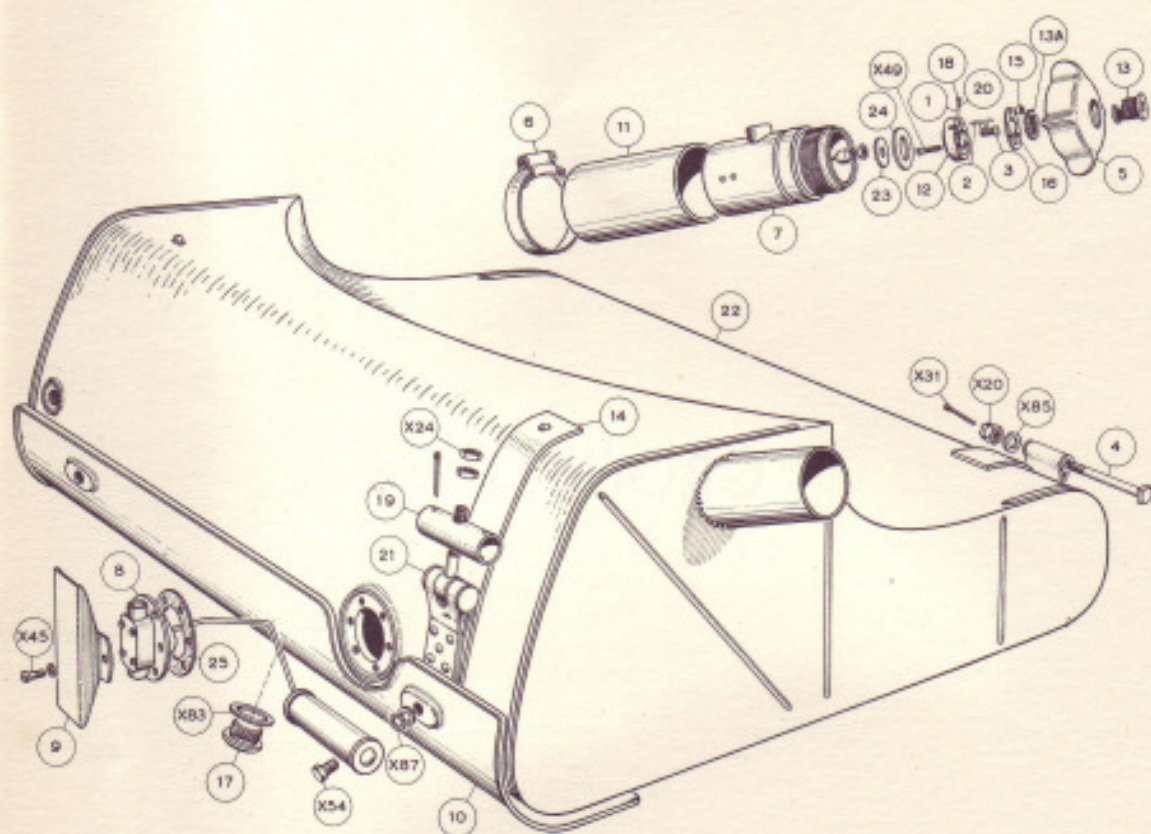
GROUP P7



GROUP P8



GROUP P8A



GROUP P9