

SECTION H.
STEERING.

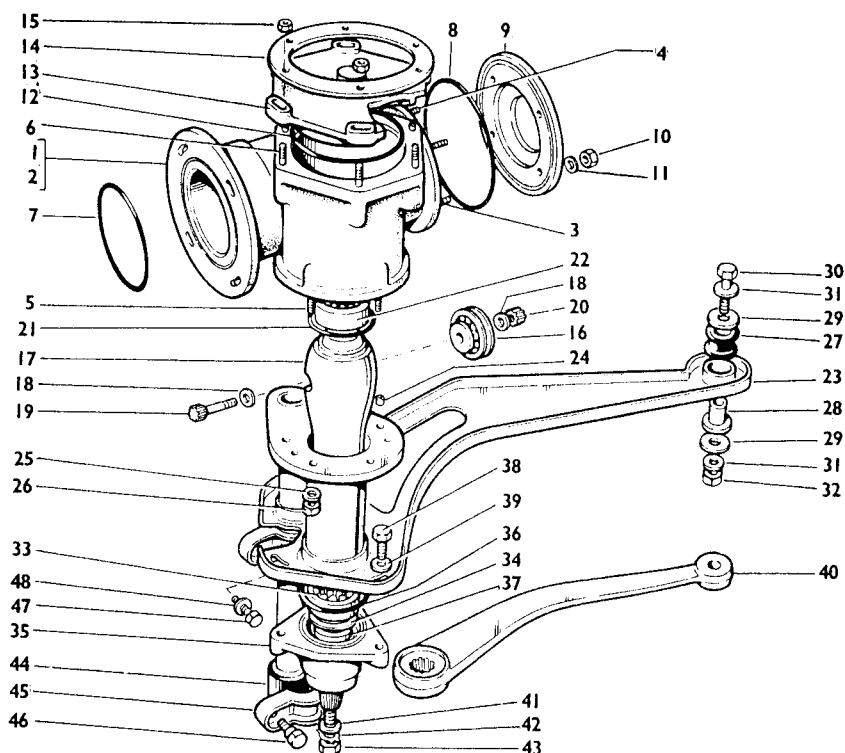
Containing :—

- | | |
|-------|---|
| Group | 1. Steering Box and Mounting—(R.H. Cars). |
| „ | 2. Steering Box and Mounting—(L.H. Cars). |
| „ | 3. Steering Wheel and Horn Button. |
| „ | 4. Steering Column. |
| „ | 5. Transfer Gear and Valve. |
| „ | 6. Drag Link and Track Rods—(R.H. Cars). |
| „ | 7. Drag Link and Track Rods—(L.H. Cars). |
| „ | 8. Power Pump. |
| „ | 9. Power Cylinder and Hoses. |
| „ | 10. Gear Control Mechanism—(R.H. Cars). |
| „ | 11. Gear Control Mechanism—(L.H. Cars). |

PARTS LIST

ROLLS-ROYCE SILVER CLOUD 111,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.4257	ASSEMBLY-Steering Box-RH	1		35	UR.4632	HOUSING-Lower Bearing-Rocking Shaft	1	
2	UR.4168	† BOX-Steering	1		36	UR.4703	RING-Sealing-Bearing Housing	1	
3	UA.904/Z	STUD-End Cover	3		37	UR.3344	SEAL-Oil-Rocking Shaft	1	
4	UA.905/Z	STUD-End Cover and Clip	1		38	UA.206/Z	SETSCREW-Bearing Housing	3	
5	UA.954/Z	STUD-Mounting Bracket	6		39	UA.6104/Z	WASHER-Plain-Setscrew	3	
6	UA.853/Z	STUD-Top Cover	6		40	UR.4268	LEVER-Pendulum	1	
7	UR.1697	RING-Sealing-Steering Box	1		41	K.4431/Z	WASHER-Plain-Rocking Shaft	1	
8	UR.1697	RING-Sealing-End Cover-Steering Box	1		42	G.56472	LOCKWASHER-Rocking Shaft	1	
9	UR.4183	COVER-End-Steering Box	1		43	UA.357/Z	NUT-Rocking Shaft	1	
10	UR.5525	NUT-Stud-End Cover	4		44	UR.4251	BUSH-Mounting Tube-Steering Box	2	
11	UA.1252/Z	WASHER-Plain-Stud-End Cover	4		45	UR.4204	CLAMP-Mounting Tube-Steering Box	2	
12	UR.4210	RING-Sealing-Top Cover-Steering Box	1		46	UR.4631	SETSCREW-Mounting Tube to Frame	2	
13	UR.4216	COVER-Top-Steering Box	1		47	UA.151/Z	SETSCREW-Mounting Tube to Frame	2	
14	UR.4199	WASHER-Top Cover	1		48	UA.1252/Z	WASHER-Plain-Setscrew	4	
15	UA.301/Z	NUT-Stud-Top Cover	6			RH.2271	ASSEMBLY-Steering Box Complete-Less Hoses		
16	UR.5052	ASSEMBLY-Roller-Steering Cam	1			RH.2276	ASSEMBLY-Steering Box Complete-With Hoses		
17	UR.2979	SHAFT-Rocking	1						
18	UR.3330-5	WASHER-Packing-Roller-('022" to '027" respectively)	2	2 off to suit					
19	UR.719	BOLT-Shaft to Roller	1						
20	UR.716	NUT-Bolt	1						
21	UR.4209	RING-Sealing-Steering Box	1						
22	RF.9059	BEARING-Rocking Shaft	1						
23	UR.4200	ASSEMBLY-Mounting Arm-Steering Box-RH	1						
24	UR.229	DOWEL-Mounting Flange	2						
25	UA.1253/Z	WASHER-Plain-Stud-Mounting Bracket	6						
26	RE.22428	NUT-Stud-Mounting Bracket	6						
27	UR.4208	BUSH-Front Mounting-Mounting Arm	1						
28	UR.4206	PIECE-Distance-Mounting Arm	1						
29	UR.4207	WASHER-Mounting Arm	2						
30	UA.2656/Z	BOLT-Fitting-Front Mounting	1						
31	UA.1253/Z	WASHER-Plain-Bolt	2						
32	RE.22428	NUT-Bolt	1						
33	RF.9059	BEARING-Rocking Shaft	1						
34	UR.706	WASHER-Adjusting-Bearing	1						

Silver Cloud 111-From SAZ 1 to 61 Incl. Bentley S3.-From B.2 AV to 26 Incl.

Items marked † are not supplied as individual parts

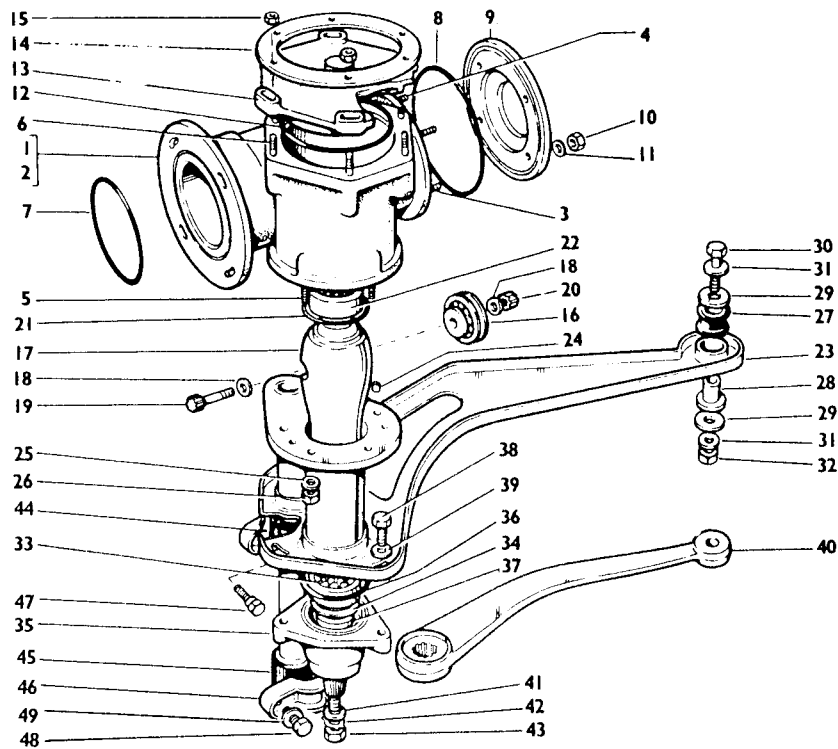
STEERING-
STEERING BOX AND MOUNTING-RH CARS.

H.I.
Amendment. I.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD 111,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.4257	ASSEMBLY-Steering Box-RH	1		34	UR.706	WASHER-Adjusting-Bearing	1	
2	UR.4168	† BOX-Steering	1		35	UR.4632	HOUSING-Lower Bearing-Rocking Shaft-RH	1	
3	UA.904/Z	STUD-End Cover	3		36	UR.4703	RING-Sealing-Bearing Housing	1	
4	UA.905/Z	STUD-End Cover and Clip	1		37	UR.3344	SEAL-Oil-Rocking Shaft	1	
5	UA.954/Z	STUD-Mounting Bracket	6		38	UA.206/Z	BOLT-Bearing Housing-Lower	3	
6	UA.853/Z	STUD-Top Cover	6		39	UA.6104/Z	WASHER-Plain-Bolt	3	
7	UR.1697	RING-Sealing-Steering Box	1		40	UR.4268	LEVER-Pendulum	1	
8	UR.1697	RING-Sealing-End Cover-Steering Box	1		41	K.4431/Z	WASHER-Plain-Rocking Shaft	1	
9	UR.4183	COVER-End-Steering Box	1		42	G.56472	LOCKWASHER-Rocking-Shaft	1	
10	UR.5525/Z	NUT-Stud-End Cover	4		43	UA.357/Z	NUT-Rocking Shaft	1	
11	UA.1252/Z	WASHER-Plain-Stud-End Cover	4		44	UR.8149	BUSH-Steering Box Mounting-Upper	1	
12	UR.4210	RING-Sealing-Top Cover-Steering Box	1		45	UR.8148	BUSH-Steering Box Mounting-Lower	1	
13	UR.4216	COVER-Top-Steering Box	1		46	UR.4204	CLAMP-Mounting Tube-Steering Box	2	
14	UR.4199	WASHER-Top Cover	1		47	UR.4631	SETSCREW-Mounting Tube to Frame	2	
15	UA.301/Z	NUT-Stud-Top Cover	6		48	UA.151/Z	SETSCREW-Mounting Tube to Frame	2	
16	UR.5052	ASSEMBLY-Roller-Steering Cam	1		49	UA.1252/Z	WASHER-Plain-Setscrews	4	
17	UR.2979	SHAFT-Rocking	1			RH.2183	ASSEMBLY-Steering Box Complete-with Hoses		
18	UR.3330-5	WASHER-Packing-Roller-('022" to '027" respectively)	1	2 off to suit		RH.2265	ASSEMBLY-Steering Box Complete-less Hoses		
19	UR.719	BOLT-Shaft to Roller	1						
20	UR.716	NUT-Bolt	1						
21	UR.4209	RING-Sealing-Steering Box	1						
22	RF.9059	BEARING-Rocking Shaft	1						
23	UR.4200	ASSEMBLY-Mounting Arm-Steering Box-RH	1						
24	UR.229	DOWEL-Mounting Flange	2						
25	UA.1253/Z	WASHER-Plain-Stud-Mounting Bracket	6						
26	RE.22428	NUT-Stud-Mounting Bracket	6						
27	UR.8175	BUSH-Front Mounting-Mounting Arm	1						
28	UR.4206	PIECE-Distance-Mounting-Mounting Arm	1						
29	UR.4207	WASHER-Mounting-Mounting Arm	2						
30	UA.2656/Z	BOLT-Fitting-Front Mounting	1						
31	UA.1253/Z	WASHER-Plain Bolt	2						
32	RE.22428	NUT-Bolt	1						
33	RF.9059	BEARING-Rocking Shaft	1						

Items marked † are not supplied as individual parts

FOR CHASSIS NUMBERS SEE OVERLEAF

STEERING—

STEERING BOX AND MOUNTING—RH CARS.

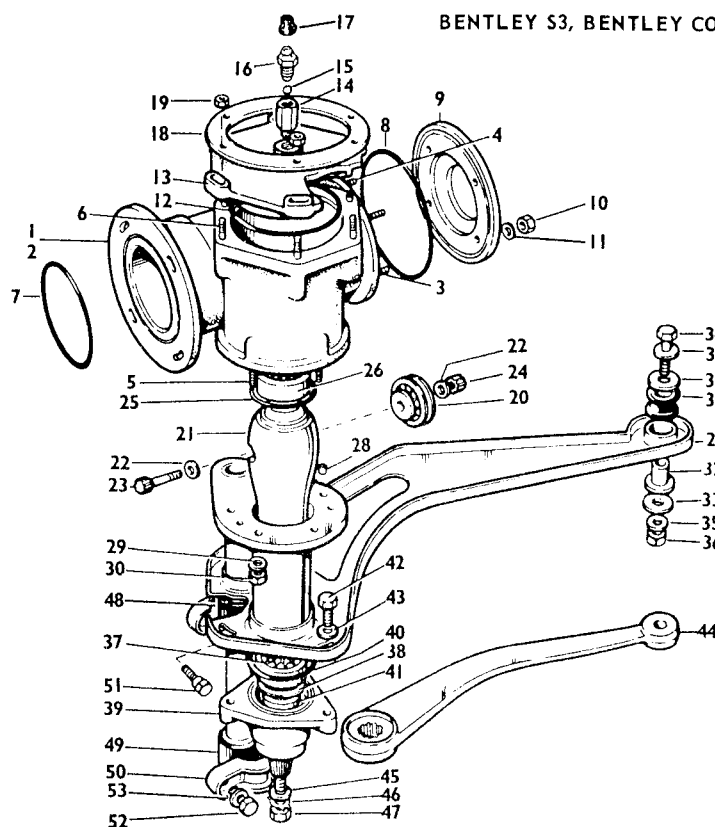
H.17

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,



BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No off	Remarks	Ref	Part No.	Description	No off	Remarks
1	UR.4257	ASSEMBLY-Steering Box-RH	1		32	UR.4206	PIECE-Distance-Mounting-Mounting Arm	1	
2	UR.4168	† BOX-Steering	1		33	UR.4207	WASHER-Mounting-Mounting Arm	2	
3	UA.904/Z	STUD-End Cover	3		34	UA.2656/Z	BOLT-Fitting-Front Mounting	1	
4	UA.905/Z	STUD-End Cover and Clip	1		35	UA.1253/Z	WASHER-Plain-Bolt	2	
5	UA.954/Z	STUD-Mounting Bracket	6		36	RE.22428	NUT-Bolt	1	
6	UA.853/Z	STUD-Top Cover	6		37	RF.9059	BEARING-Rocking Shaft	1	
7	UR.1697	RING-Sealing-Steering Box	1		38	UR.706	WASHER-Adjusting-Bearing	1	
8	UR.1697	RING-Sealing-End Cover-Steering Box	1		39	UR.4632	HOUSING-Lower Bearing-Rocking Shaft	1	
9	UR.4183	COVER-End-Steering Box	1		40	UR.4703	RING-Sealing-Bearing Housing	1	
10	UR.5525/Z	NUT-Stud-End Cover	4		41	UR.3344	SEAL-Oil-Rocking Shaft	1	
11	UA.1252/Z	WASHER-Plain-Stud-End Cover	4		42	UA.206/Z	BOLT-Bearing Housing-Lower	3	
12	UR.4210	RING-Sealing-Top Cover-Steering Box	1		43	UA.6104/Z	WASHER-Plain-Bolt	3	
13	UR.8110	COVER-Top-Steering Box	1		44	UR.4268	LEVER-Pendulum	1	
14	UR.8099	ADAPTOR-Bleed Screw-Top Cover	1		45	K.4431/Z	WASHER-Plain-Rocking Shaft	1	
15	UG.1181	BALL-Bleed Screw-Top Cover	1		46	G.56472	LOCKWASHER-Rocking Shaft	1	
16	UG.1175	BLEED SCREW-Top Cover	1		47	UA.357/Z	NUT-Rocking Shaft	1	
17	UG.2427	CAP-Dust-Bleed Screw-Top Cover	1		48	UR.8149	BUSH-Lower-Steering Box Mounting	1	
18	UR.4199	WASHER-Top Cover	1		49	UR.8148	BUSH-Upper-Steering Box Mounting	1	
19	UA.301/Z	NUT-Stud-Top Cover	6		50	UR.4204	CLAMP-Mounting Tube-Steering Box	2	
20	UR.5052	ASSEMBLY-Cam Roller-Steering	1		51	UR.4631	SETSCREW-Mounting Tube to Frame	2	
21	UR.2979	SHAFT-Rocking	1		52	UA.151/Z	SETSCREW-Mounting Tube to Frame	2	
22	UR.3330-5	WASHER-Packing-(.022" to .027" respectively)	2 off to suit.		53	UA.1252/Z	WASHER-Plain-Setscrews	4	
23	UR.719	BOLT-Rocking Shaft to Roller	1			RH.2265	ASSEMBLY-Steering Box-Complete-less Hoses		
24	UR.716	NUT-Bolt	1			RH.2183	ASSEMBLY-Steering Box-Complete-with Hoses		
25	UR.4209	RING-Sealing-Steering Box	1						
26	RF.9059	BEARING-Rocking Shaft	1						
27	UR.4200	ASSEMBLY-Mounting Arm	1						
28	UR.229	DOWEL-Mounting Flange	2						
29	UA.1253/Z	WASHER-Plain-Stud-Mounting Bracket	6						
30	RE.22428	NUT-Stud-Mounting Bracket	6						
31	UR.8175	BUSH-Front Mounting-Mounting Arm	1						

Items marked † are not supplied as individual parts

FOR CHASSIS NUMBERS SEE OVERLEAF

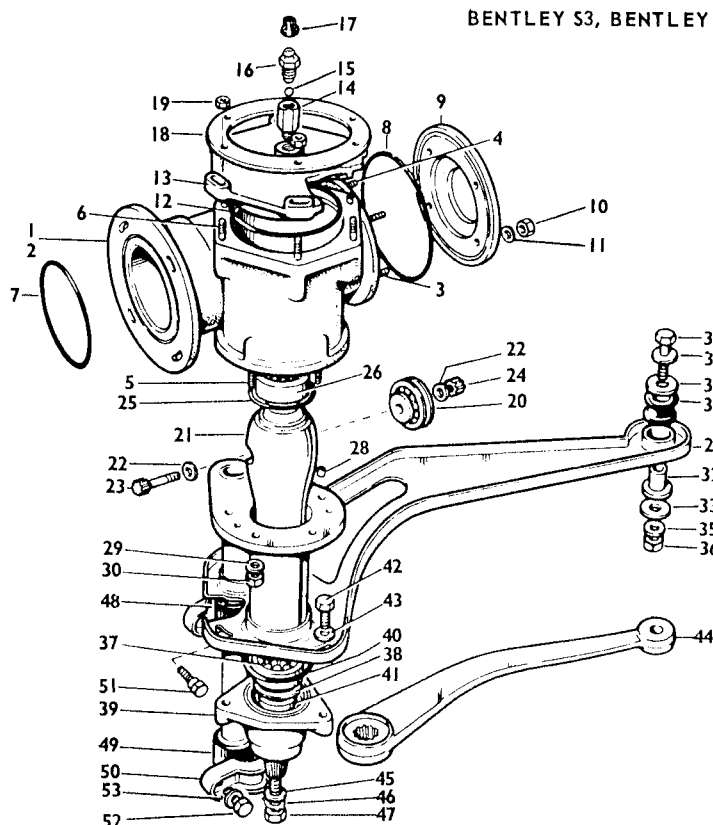
STEERING-
STEERING BOX AND MOUNTING-RH CARS

H.1/2.
Amendment 1.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.8755	ASSEMBLY-Steering Box-RH	1		32	UR.4206	PIECE-Distance-Mounting-Mounting Arm	1	
2	UR.4168	† BOX-Steering	1		33	UR.4207	WASHER-Mounting-Mounting Arm	2	
3	UA.904/Z	STUD-End Cover	3		34	UA.2656/Z	BOLT-Fitting-Front Mounting	1	
4	UA.905/Z	STUD-End Cover and Clip	1		35	UA.1253/Z	WASHER-Plain-Bolt	2	
5	UA.954/Z	STUD-Mounting Bracket	6		36	RE.22428	NUT-Bolt	1	
6	UA.853/Z	STUD-Top Cover	6		37	RF.9059	BEARING-Rocking Shaft	1	
7	UR.1697	RING-Sealing-Steering Box	1		38	UR.706	WASHER-Adjusting-Bearing	1	
8	UR.1697	RING-Sealing-End Cover-Steering Box	1		39	UR.4632	HOUSING-Lower Bearing-Rocking Shaft	1	
9	UR.4183	COVER-End-Steering Box	1		40	UR.4703	RING-Sealing-Bearing Housing	1	
10	UR.5525/Z	NUT-Stud-End Cover	4		41	UR.3344	SEAL-Oil-Rocking Shaft	1	
11	UA.1252/Z	WASHER-Plain-Stud-End Cover	4		42	UA.206/Z	BOLT-Bearing Housing-Lower	3	
12	UR.4210	RING-Sealing-Top Cover-Steering Box	1		43	UA.6104/Z	WASHER-Plain-Bolt	3	
13	UR.8110	COVER-Top-Steering Box	1		44	UR.4268	LEVER-Pendulum	1	
14	UR.8099	ADAPTOR-Bleed Screw-Top Cover	1		45	K.4431/Z	WASHER-Plain-Rocking Shaft	1	
15	UG.1181	BALL-Bleed Screw-Top Cover	1		46	G.56472	LOCKWASHER-Rocking Shaft	1	
16	UG.1175	BLEED SCREW-Top Cover	1		47	UA.357/Z	NUT-Rocking Shaft	1	
17	UG.2427	CAP-Dust-Bleed Screw-Top Cover	1		48	UR.8149	BUSH-Lower-Steering Box Mounting	1	
18	UR.4199	WASHER-Top Cover	1		49	UR.8148	BUSH-Upper-Steering Box Mounting	1	
19	UA.301/Z	NUT-Stud-Top Cover	6		50	UR.4204	CLAMP-Mounting Tube-Steering Box	2	
20	UR.5052	ASSEMBLY-Cam Roller-Steering	1		51	UR.4631	SETSCREW-Mounting Tube to Frame	2	
21	UR.2979	SHAFT-Rocking	1		52	UA.151/Z	SETSCREW-Mounting Tube to Frame	2	
22	UR.3330-5	WASHER-Packing-(.022" to .027" respectively)	2	2 off to suit.	53	UA.1252/Z	WASHER-Plain-Setscrows	4	
23	UR.719	BOLT-Rocking Shaft to Roller	1			RH.2265	ASSEMBLY-Steering Box-Complete -less Hoses		
24	UR.716	NUT-Bolt	1			RH.2183	ASSEMBLY-Steering Box-Complete -with Hoses		
25	UR.4209	RING-Sealing-Steering Box	1						
26	RF.9059	BEARING-Rocking Shaft	1						
27	UR.4200	ASSEMBLY-Mounting Arm	1						
28	UR.229	DOWEL-Mounting Flange	2						
29	UA.1253/Z	WASHER-Plain-Stud-Mounting Bracket	6						
30	RE.22428	NUT-Stud-Mounting Bracket	6						
31	UR.8175	BUSH-Front Mounting-Mounting Arm	1						

Silver Cloud III- From SHS.103 Onwards. Bentley S.3- From B.348FG Onwards.
Silver Cloud III LWB- From CEL.17 Onwards.
Bentley Continental S.3- From BC.182XC Onwards.

Items marked † are not supplied as individual parts

STEERING-

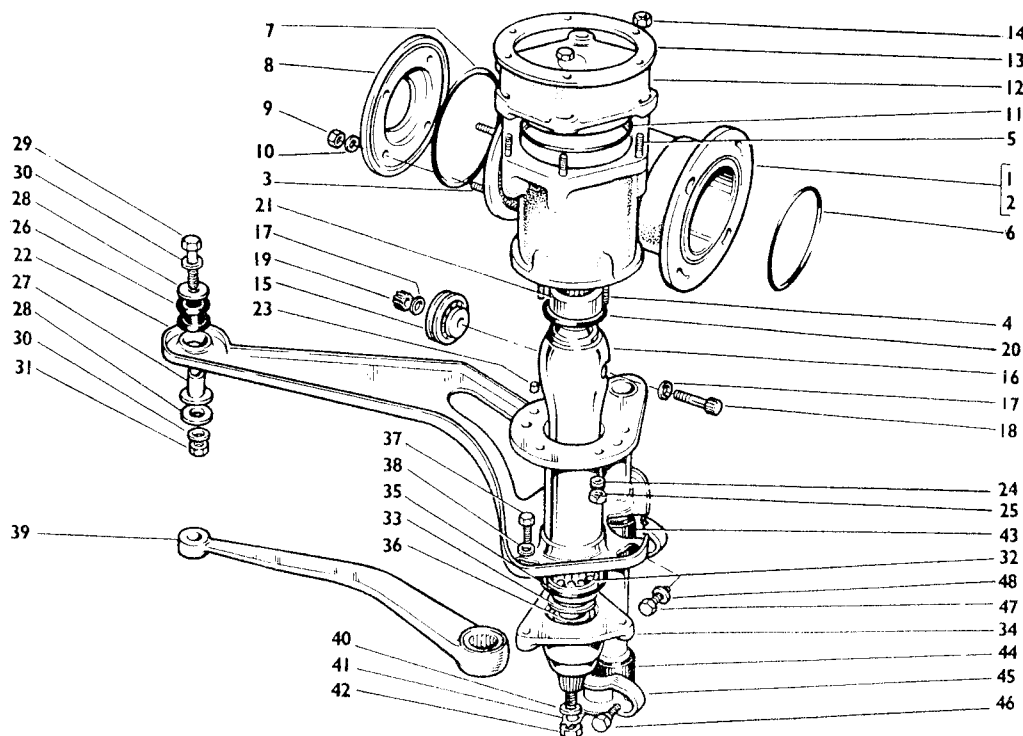
STEERING BOX AND MOUNTING-RH CARS

H.1/3.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD 111,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.4511	ASSEMBLY-Steering Box-LH	1		35	UR.4703	RING-Sealing-Bearing Housing	1	
2	UR.4169	† BOX-Steering	1		36	UR.3344	SEAL-Oil-Rocking Shaft	1	
3	UA.904/Z	STUD-End Cover	4		37	UA.206/Z	BOLT-Bearing Housing-Lower	3	
4	UA.954/Z	STUD-Mounting Bracket	6		38	UA.6104/Z	WASHER-Plain-Bolt	3	
5	UA.853/Z	STUD-Top Cover	6		39	UR.4269	LEVER- Pendulum	1	
6	UR.1697	RING-Sealing-Steering Box	1		40	K.4431/Z	WASHER-Plain-Rocking Shaft	1	
7	UR.1697	RING-Sealing-End Cover-Steering Box	1		41	G.56472	LOCKWASHER-Rocking Shaft	1	
8	UR.4183	COVER-End-Steering Box	1		42	UA.357/Z	NUT-Rocking Shaft	1	
9	UR.5525/Z	NUT-Stud-End Cover	4		43	UR.8149	BUSH-Mounting Tube-Upper	1	
10	UA.1252/Z	WASHER-Plain-Stud-End Cover	4		44	UR.8148	BUSH-Mounting Tube-Lower	1	
11	UR.4210	RING-Sealing-Top Cover-Steering Box	1		45	UR.4204	CLAMP-Mounting Tube-Steering Box	2	
12	UR.4215	COVER-Top-Steering Box	1		46	UR.4631	SETSCREW-Mounting Tube to Frame	2	
13	UR.4199	WASHER-Top Cover	1		47	UA.151/Z	SETSCREW-Mounting Tube to Frame	2	
14	UA.301/Z	NUT-Stud-Top Cover	6		48	UA.1252/Z	WASHER-Plain-Setscrew	4	
15	UR.5052	ASSEMBLY-Roller-Steering Cam	1			RH.2184	ASSEMBLY-Steering Box Complete- With Hoses		
16	UR.2980	SHAFT-Rocking	1			RH.2266	ASSEMBLY-Steering Box Complete- Less Hoses.		
17	UR.3330-5	WASHER-Packing-Roller-(.022" to .027" respectively)	1	2 off to suit.					
18	UR.719	BOLT-Shaft to Roller	1						
19	UR.716	NUT-Bolt	1						
20	UR.4209	RING-Sealing Box	1						
21	RF.9059	BEARING-Rocking Shaft	1						
22	UR.4201	ASSEMBLY-Mounting Arm-Steering Box-LH	1						
23	UR.229	DOWEL-Mounting Flange	2						
24	UA.1253/Z	WASHER-Plain-Stud-Mounting Bracket	6						
25	RE.22428	NUT-Stud-Mounting Bracket	6						
26	UR.8175	BUSH-Front Mounting-Mounting Arm	1						
27	UR.4206	PIECE-Distance-Mounting-Mounting Arm	1						
28	UR.4207	WASHER-Mounting-Mounting Arm	2						
29	UA.2656/Z	BOLT-Fitting-Front Mounting	1						
30	UA.1253/Z	WASHER-Plain-Bolt	2						
31	RE.22428	NUT-Bolt	1						
32	RF.9059	BEARING-Rocking Shaft	1						
33	UR.706	WASHER-Adjusting-Bearing	1						
34	UR.4633	HOUSING-Lower Bearing-Rocking Shaft-LH	1						

FOR CHASSIS NUMBERS SEE OVERLEAF

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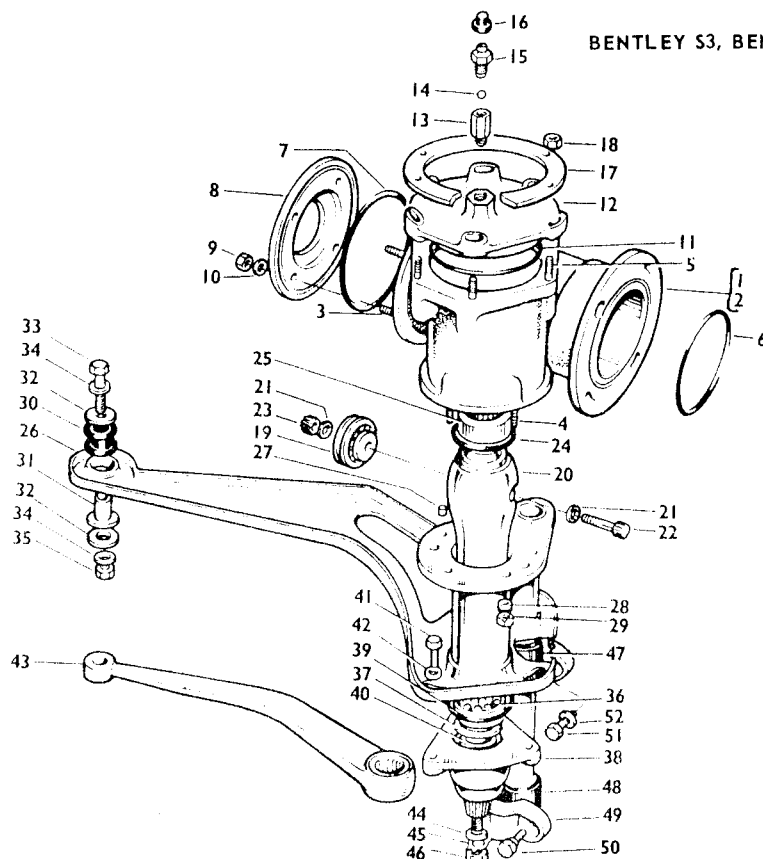
STEERING-
STEERING BOX AND MOUNTING-LH CARS

H 2.
Amendment. 1.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref.	Part No.	Description	No. off	Remarks	Ref.	Part No.	Description	No. off	Remarks
1	UR.4511	ASSEMBLY-Steering Box-LH	1		31	UR.4206	PIECE-Distance-Mounting-Mounting Arm	1	
2	UR.4169	† BOX-Steering	1		32	UR.4207	WASHER-Mounting-Mounting Arm	2	
3	UA.904/Z	STUD-End Cover	4		33	UA.2656/Z	BOL T-Fitting-Front Mounting	1	
4	UA.954/Z	STUD-Mounting Bracket	6		34	UA.1253/Z	WASHER-Plain-Bolt	2	
5	UA.853/Z	STUD-Top Cover	6		35	RE.22428	NUT-Bolt	1	
6	UR.1697	RING-Sealing-Steering Box	1		36	RF.9059	BEARING-Rocking Shaft	1	
7	UR.1697	RING-Sealing-End Cover-Steering Box	1		37	UR.706	WASHER-Adjusting-Bearing	1	
8	UR.4183	COVER-End-Steering Box	1		38	UR.4633	HOUSING-Lower Bearing-Rocking Shaft	1	
9	UR.5525/Z	NUT-Stud-End Cover	4		39	UR.4703	RING-Sealing-Bearing Housing	1	
10	UA.1252/Z	WASHER-Plain-Stud-End Cover	4		40	UR.3344	SEAL-Oil-Rocking Shaft	1	
11	UR.4210	RING-Sealing-Top Cover-Steering Box	1		41	UA.206/Z	SETSCREW-Bearing Housing-Lower	3	
12	UR.8111	COVER-Top-Steering Box	1		42	UA.6104/Z	WASHER-Plain-Setcrew	3	
13	UR.8099	ADAPTOR-Bleed Screw-Top Cover	1		43	UR.4269	LEVER-Pendulum	1	
14	UG.1181	BALL-Bleed Screw	1		44	K.4431/Z	WASHER-Plain-Rocking Shaft	1	
15	UG.1175	BLEED SCREW-Top Cover	1		45	G.56472	LOCKWASHER-Rocking Shaft	1	
16	UG.2427	CAP-Dust-Bleed Screw-Top Cover	1		46	UA.357/Z	NUT-Rocking Shaft	1	
17	UR.4199	WASHER-Top Cover	1		47	UR.8149	BUSH-Mounting Tube-Upper	1	
18	UA.301/Z	NUT-Stud-Top Cover	6		48	UR.8148	BUSH-Mounting Tube-Lower	1	
19	UR.5052	ASSEMBLY-Cam Roller Steering	1		49	UR.4204	CLAMP-Mounting Tube-Steering Box	2	
20	UR.2980	SHAFT-Rocking	1		50	UR.4631	SETSCREW-Mounting Tube to Frame	2	
21	UR.3330-5	WASHER-Packing-Roller-(.022" to .027" respectively)	2	2 off as required.	51	UA.151/Z	SETSCREW-Mounting Tube to Frame	2	
22	UR.719	BOLT-Shaft to Roller	1		52	UA.1252/Z	WASHER-Plain-Setcrews	4	
23	UR.716	NUT-Shaft to Roller	1			RH.2184	ASSEMBLY-Steering Box-Complete -with Hoses		
24	UR.4209	RING-Seal-Steering Box	1			RH.2266	ASSEMBLY-Steering Box-Complete -less Hoses		
25	RF.9059	BEARING-Rocking Shaft	1						
26	UR.4201	ASSEMBLY-Mounting Arm-Steering Box	1						
27	UR.229	DOWEL-Mounting Flange	2						
28	UA.1253/Z	WASHER-Plain-Stud-Mounting Bracket	6						
29	RE.22428	NUT-Stud-Mounting Bracket	6						
30	UR.8175	BUSH-Front Mounting-Mounting Arm	1						

Items marked † are not supplied as individual parts

FOR CHASSIS NUMBERS SEE OVERLEAF

STEERING-

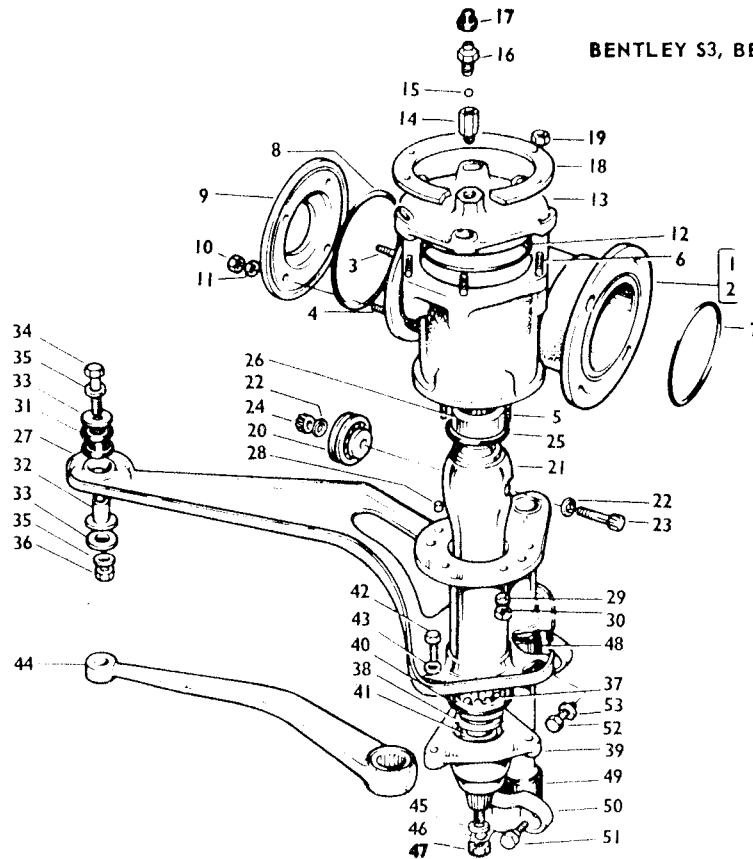
STEERING BOX AND MOUNTING-LH CARS

H.2/1
Amendment 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.8754	ASSEMBLY-Steering Box-LH	1		31	UR.8175	BUSH-Front Mounting-Mounting Arm	1	
2	UR.4169	† BOX-Steering	1		32	UR.4206	PIECE-Distance-Mounting-Mounting Arm	1	
3	UA.905/Z	STUD-End Cover	1		33	UR.4207	WASHER-Mounting-Mounting Arm	2	
4	UA.904/Z	STUD-End Cover	3		34	UA.2656/Z	BOLT-Fitting-Front Mounting	1	
5	UA.954/Z	STUD-Mounting Bracket	6		35	UA.1253/Z	WASHER-Plain-Bolt	2	
6	UA.853/Z	STUD-Top Cover	6		36	RE.22428	NUT-Bolt	1	
7	UR.1697	RING-Sealing-Steering Box	1		37	RF.9059	BEARING-Rocking Shaft	1	
8	UR.1697	RING-Sealing-End Cover-Steering Box	1		38	UR.706	WASHER-Adjusting-Bearing	1	
9	UR.4183	COVER-End-Steering Box	1		39	UR.4633	HOUSING-Lower Bearing-Rocking Shaft	1	
10	UR.5525/Z	NUT-Stud-End Cover	4		40	UR.4703	RING-Sealing-Bearing Housing	1	
11	UA.1252/Z	WASHER-Plain-Stud-End Cover	4		41	UR.3344	SEAL-Oil-Rocking Shaft	1	
12	UR.4210	RING-Sealing-Top Cover-Steering Box	1		42	UA.206/Z	SETSCREW-Bearing Housing-Lower	3	
13	UR.8111	COVER-Top-Steering Box	1		43	UA.6104/Z	WASHER-Plain-Setscrew	3	
14	UR.8099	ADAPTOR-Bleed Screw-Top Cover	1		44	UR.4269	LEVER-Pendulum	1	
15	UG.1181	BALL-Bleed Screw	1		45	K.4431/Z	WASHER-Plain-Rocking Shaft	1	
16	UG.1175	BLEED SCREW-Top Cover	1		46	G.56472	LOCKWASHER-Rocking Shaft	1	
17	UG.2427	CAP-Dust-Bleed Screw-Top Cover	1		47	UA.357/Z	NUT-Rocking Shaft	1	
18	UR.4199	WASHER-Top Cover	1		48	UR.8149	BUSH-Mounting Tube-Upper	1	
19	UA.301/Z	NUT-Stud-Top Cover	6		49	UR.8148	BUSH-Mounting Tube-Lower	1	
20	UR.5052	ASSEMBLY-Cam Roller-Steering	1		50	UR.4204	CLAMP-Mounting Tube-Steering Box	2	
21	UR.2980	SHAFT-Rocking	1		51	UR.4631	SETSCREW-Mounting Tube to Frame	2	
22	UR.3330-5	WASHER-Packing-Roller-(.022 to .027 respectively)	2 off as required		52	UA.151/Z	SETSCREW-Mounting Tube to Frame	2	
23	UR.719	BOLT-Shaft to Roller	1		53	UA.1252/Z	WASHER-Plain-Setscrews	4	
24	UR.716	NUT-Shaft to Roller	1			RH.2184	ASSEMBLY-Steering Box-Complete -with Hoses		
25	UR.4209	RING-Seal-Steering Box	1			RH.2266	ASSEMBLY-Steering Box-Complete -less Hoses		
26	RF.9059	BEARING-Rocking Shaft	1						
27	UR.4201	ASSEMBLY-Mounting Arm-Steering Box	1						
28	UR.229	DOWEL-Mounting Flange	2						
29	UA.1253/Z	WASHER-Plain-Stud-Mounting Bracket	6						
30	RE.22428	NUT-Stud-Mounting Bracket	6						

Silver Cloud III- From SHS.103 Onwards. Bentley S.3- From B.348 FG Onwards.

Silver Cloud III LWB- From CEL.17 Onwards.

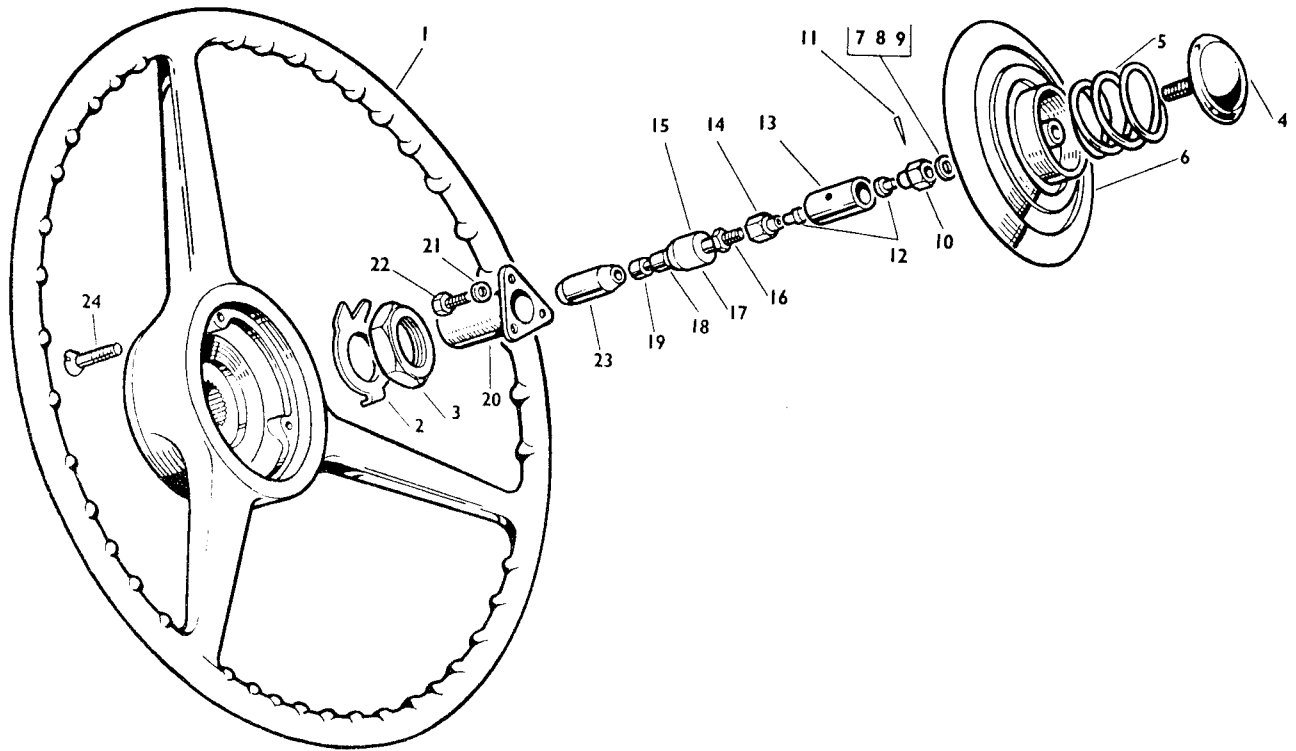
Bentley Continental S.3.- From BC.182XC. Onwards.

Items marked † are not supplied as individual parts

STEERING-

STEERING BOX AND MOUNTING-LH CARS.

H.2/2



Ref.	Part No.	Description	No. off	Remarks	Ref.	Part No.	Description	No. off	Remarks
1	UR.4687	ASSEMBLY-Steering Wheel-(17")	1						
2	KB.7115/R	WASHER-Tab-Nut-Steering Wheel	1						
3	UR.1094	NUT-Steering Wheel	1						
4	RF.10306	ASSEMBLY-Horn Button	1						
5	RF.4435	SPRING-Horn Button	1						
6	UR.1906	HOUSING-Horn Button	1						
7	FB.532	WASHER-Adjusting-Horn Switch- (.020")	1						
8	FB.533	WASHER-Adjusting-Horn Switch- (.032")	1	1 off to suit					
9	FB.534	WASHER-Adjusting-Horn Switch- (.040")	1						
10	F.58687	NUT-Contact Point	1						
11	K.4870/R	PIN-Taper-Push Rod	1						
12	F.83987	POINT-Contact	2						
13	RF.3424	INSULATOR-Switch Terminal	1						
14	F.58687	NUT-Contact Point	1						
15	UR.2691	ASSEMBLY-Cable-Snap Connector to to Horn Contact	1						
16	F.58688	SCREW-Horn Switch Terminal	1						
17	UR.2371	BUSH-Horn Cable	1						
18	RD.6164	WASHER-Gland	1						
19	UD.2141	NIPPLE-Snap Connector	1						
20	UR.4667	HOUSING-Contact-Horn Button	1						
21	K.4446/Z	WASHER-Plain-Screw-Button Housing to Contact Housing	3						
22	K.1807/Z	SCREW-Button Housing to Contact Housing	3						
23	RD.7050	CONNECTOR-Snap	1						
24	K.2830/Z	SCREW-Button Housing to Steering- Wheel	3						

Silver Cloud III— From SAZ.1 to 61 Incl. Bentley S.3.— From B.2.AV to 26 Incl.
Silver Cloud III— From SCX.1. Bentley S.3.— From B.2.CN
Silver Cloud III.LWB— From CAL.1. Bentley S.3.LWB— From BAL.2.
Bentley Continental S.3.— From BC.2.XA.

Items marked † are not supplied as individual parts

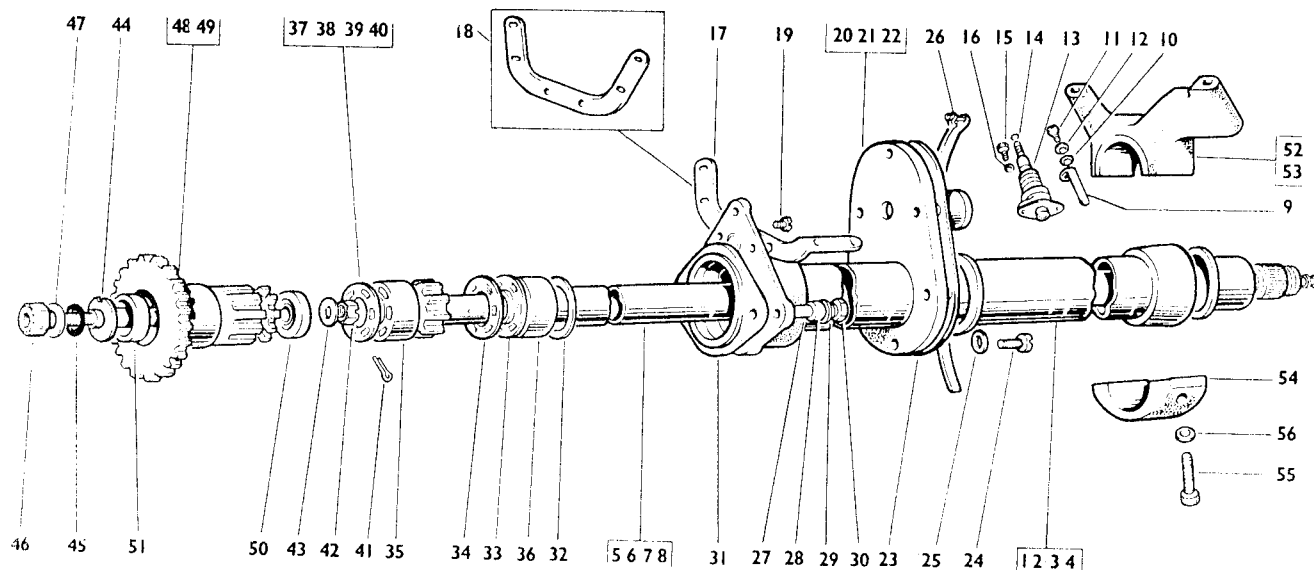
STEERING— STEERING WHEEL AND HORN BUTTON

H.3
Amendment. 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD 111,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.4710	ASSEMBLY-Outer Steering Tube	1	Standard Length	31	UR.4108	SLEEVE-Mounting-Outer Steering Tube	1	
2	UR.5078	ASSEMBLY-Outer Steering Tube	1	1" Longer than Standard	32	UR.3114	RING-Snap-Driving-Gear Coupling	1	
3	UR.5098	ASSEMBLY-Outer Steering Tube	1	2" Longer than Standard	33	UR.3122	WASHER-Split-Coupling-Inner Steering Tube	1	
4	UR.5088	ASSEMBLY-Outer Steering Tube	1	1" Shorter than Standard	34	UR.3120	PIECE-Distance-Coupling-Inner Steering Tube	1	
5	UR.4711	ASSEMBLY-Inner Steering Tube	1	Standard Length	35	UR.3121	COUPLING-Inner Steering Tube	1	
6	UR.5080	ASSEMBLY-Inner Steering Tube	1	1" Longer than Standard	36	UR.3115	COVER-Coupling-Inner Steering Tube	1	
7	UR.5100	ASSEMBLY-Inner Steering Tube	1	2" Longer than Standard	37	UR.3116	WASHER-Distance-Coupling-(.080")	1	2 off as required.
8	UR.5090	ASSEMBLY-Inner Steering Tube	1	1" Shorter than Standard	38	UR.3117	WASHER-Distance-Coupling-(.064")	1	
9	UR.3421	SPRING-Contact-Earth Contact-Horn Push	1		39	UR.3118	WASHER-Distance-Coupling-(.048")	1	
10	UD.1528	WASHER-Cup-Contact Spring	1		40	UR.3119	WASHER-Distance-Coupling-(.036")	1	
11	K.1704/Z	SCREW-Contact Spring	1		41	E.84689	PIN-Split-Eccentric Pin	1	
12	K.9003/Z	WASHER-Spring-Screw	1		42	RE.22432	NUT-Slotted-Eccentric Pin	1	
13	UR.1791	ASSEMBLY-Housing and Brush-Slip Ring-Horn Contact	1		43	UR.3125	WASHER-Eccentric Pin	1	
14	UR.1790	ASSEMBLY-Brush-Slip Ring	1		44	UR.3124	PIN-Eccentric	1	
15	K.1750/Z	SCREW-Brush Housing	2		45	UE.2514	RING-Sealing-Eccentric Pin	1	
16	K.4401/Z	WASHER-Plain-Screw	2		46	UA.305/Z	NUT-Eccentric Pin	1	
17	UR.5020	BRACKET-Mounting-Micro Switches	1	LH Cars.	47	UA.1255/Z	WASHER-Plain-Nut-Eccentric Pin	1	
18	UR.4107	BRACKET-Mounting-Micro Switches	1	RH Cars.	48	UR.4177	GEAR-Driver-LH-Inner Steering Tube	1	LH Cars.
19	K.1904/Z	SCREW-Mounting Bracket	2		49	UR.4178	GEAR-Driver-RH-Inner Steering Tube	1	RH Cars.
20	UR.4262	SEAL-Steering Column and Gear Control Tube	1	Other than Continental Cars. LH Drive Continental Cars. RH Drive Continental Cars.	50	UR.1134	BEARING-Driving Gear-Inner Steering Tube	1	
21	UR.4944	SEAL-Steering Column and Gear Control Tube	1		51	UR.3136	BEARING-Driving Gear-Inner Steering Tube	1	
22	UR.4943	SEAL-Steering Column and Gear Control Tube	1		52	UB.2616	BRACKET-Column Support-RH	1	RH Cars.
23	UR.4275	RING-Seal-Retaining	1		53	UB.2615	BRACKET-Column Support-LH	1	LH Cars.
24	CS.30542/Z	SCREW-Seal	6		54	UB.1475	CAP-Clamp-Column Support	1	
25	K.4404/Z	WASHER-Plain-Screw	6		55	UB.1478	SCREW-Socket-Cap	2	
26	UR.5168	CLIP-Toe Board Seal-Steering Column	1		56	UB.1477	WASHER-Screw	2	
27	UR.3152	PIECE-Distance-Mounting Studs-Outer Steering Tube	2						
28	UR.3109	BUSH-Mounting-Outer Steering Tube	2						
29	UR.1692	WASHER-Mounting Studs-Outer Steering Tube	2						
30	K.4006/Z	NUT-Mounting Studs-Outer Steering Tube	2						

Silver Cloud III— From SAZ.1 to 61 Incl. Bentley S.3.— From B.2 AV to 26 Incl.

Silver Cloud III— From SCX.1. Bentley S.3.— From B.2.CN.

Silver Cloud III LWB—From CAL.1. Bentley S.3.LWB— From BAL.2.

Bentley Continental S.3.— From BC.2.XA.

Items marked † are not supplied as individual parts

STEERING—
STEERING COLUMN

H.4.
Amendment. 2

PARTS LIST

ROLLS-ROYCE SILVER CLOUD 111,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.4261	ASSEMBLY - Top Cover-Gear Casing	1		64	UR3515-28	WASHER - Adjusting-(.060" to .086" thick respectively)		1 off to suit
2	UR.4112	† COVER - Top	1		65	UR.3269	WASHER - Adjusting-(.095" thick)		
3	KB.255/Z	STUD - Top Cover	2		66	KB14179/R	CIRCLIP - Outer	1	
4	UA.302/Z	NUT - Stud-Top Cover	4		67	UR.1675	PLUG - Steering Cam Tube	1	
5	UA.1252/Z	WASHER - Plain-Stud-Top Cover	4		68	KB6204/R	RING - Sealing-Plug	1	
6	UR.1697	RING - Sealing-Top Cover	1		69	KB14023/R	CIRCLIP - Inner	1	
7	K.4006/Z	NUT-Stud-Bearing Cover	4		70	UR.1683	RACE - Outer	1	
8	K.4404/Z	WASHER - Plain-Stud-Bearing Cover	4		71	RF.6757	BEARING - Needle Roller	116	Alternative
9	UR.4179	ASSEMBLY - Bearing Housing	1		72	RF.7364	BEARING - Needle Roller	116	
10	UR.4336	RING - Sealing-3rd Bearing Housing	1			RH.2271	ASSEMBLY - Steering Box Complete-Less Hoses		
11	UR.270	PLUG - Gear Casing	2			RH.2276	ASSEMBLY - Steering Box Complete-With Hoses		
12	KB.1079/R	WASHER - Joint-Plug	2						
13	UA.171/Z	SETSCREW - Gear Casing to Valve Housing	4						
14	UA.1252/Z	WASHER - Plain-Setcrew	4						
15	UR.4259	ASSEMBLY - Casing-Transfer Gear-RH	1						
16	UR.4170	† CASING - Gear	1						
17	UA.303/Z	STUD - Top Cover	4						
18	KB.252/Z	STUD - Bearing Housing	4						
19	UR.4188	SETSCREW - Driven Gear-Cam Tube	1						
20	UR.1703	WASHER - Setscrew	1						
21	UR.4176	GEAR - Driven-Steering Cam Tube	1						
22	UR.4182	RING - Sealing-Gear Case to Valve Housing Adaptor	1						
23	UR.4263	ASSEMBLY - Adaptor-Valve Housing to Gear Casing	1						
24	UR.4173	ADAPTOR	1						
25	UR.4186	SEAL - Oil-Adaptor	1						
26	UR.1697	RING - Sealing-Adaptor-Valve Housing	1						
27	UA.1754/Z	NUT - Slotted-Steering Cam Tube	1						
28	KB.7407/R	WASHER - Tab-Steering Cam Tube	1						
29	UR.1693	WASHER - Key-Steering Cam Tube	1						
30	UR.3361	BEARING - Steering Cam Tube	1	Alternative					
31	UR.5481	BEARING - Steering Cam Tube	1						
32	UR.5522	BEARING - Steering Cam Tube	1						
33	UR.1681	HOUSING - Bearings and Springs	1						
34	UR.1686	SPRING - Secondary	6						
35	UR.5457-60	WASHER - Thrust - (.192" to .198" thick respectively)		1 off as required					
36	UR.3542-47	WASHER - Thrust - (.200" to .210" thick respectively)							
37	UR.1710	WASHER - Spherical-Valve	1						
38	UR.5892	ASSEMBLY - Valve Housing	1						
39	UR.5891	† HOUSING - Valve	1						
40	UA.754/Z	STUD	4						
41	UR.1707	ASSEMBLY - Relief Valve	1						
42	UR.1699	PLUNGER - Upper-Primary Spring	2						
43	UR.1700	PLUNGER - Lower-Primary Spring	2						
44	UR.2992	SPRING - Primary-Valve Control	2						
45	UR.1691	PIN-Spacing-Thrust Washers	2						
46	UA.1252/Z	WASHER - Plain-Stud-Valve Housing	4						
47	UA.302/Z	NUT-Stud-Valve Housing	4						
48	UR.5647	VALVE	1						
49	UR.1710	WASHER - Spherical	1						
50	UR.5457-60	WASHER - Thrust - (.192" to .198" thick respectively)		1 off as required					
51	UR3542-47	WASHER - Thrust - (.200" to .210" thick respectively)							
52	UR.1686	SPRING - Secondary	6						
53	UR.1681	HOUSING - Bearing and Springs	1						
54	UR.3361	BEARING - Steering Cam Tube	1	Alternative					
55	UR.5522	BEARING - Steering Cam Tube	1						
56	UR.5481	BEARING - Steering Cam Tube	1						
57	UR3515-28	WASHER - Adjusting - (.060" to .086" thick respectively)		4 off as required					
58	UR.3269	WASHER - Adjusting (.095" thick)							
59	UR.4181	DISC - Retaining - Bearing	1						
60	UR.1683	RACE - Outer	1						
61	UR.4258	ASSEMBLY - Steering Cam Tube	1						
62	UR5823-33	† TUBE - Steering Cam	1	To suit					
63	UR5781-								
	UR.5801	† CAM - Steering	1						

Silver Cloud 111 - From SAZ. 1 to 61 Incl. Bentley S.3 - From B.2. AV to 26 Incl.

Items marked † are not supplied as individual parts

STEERING -

TRANSFER GEAR AND VALVE

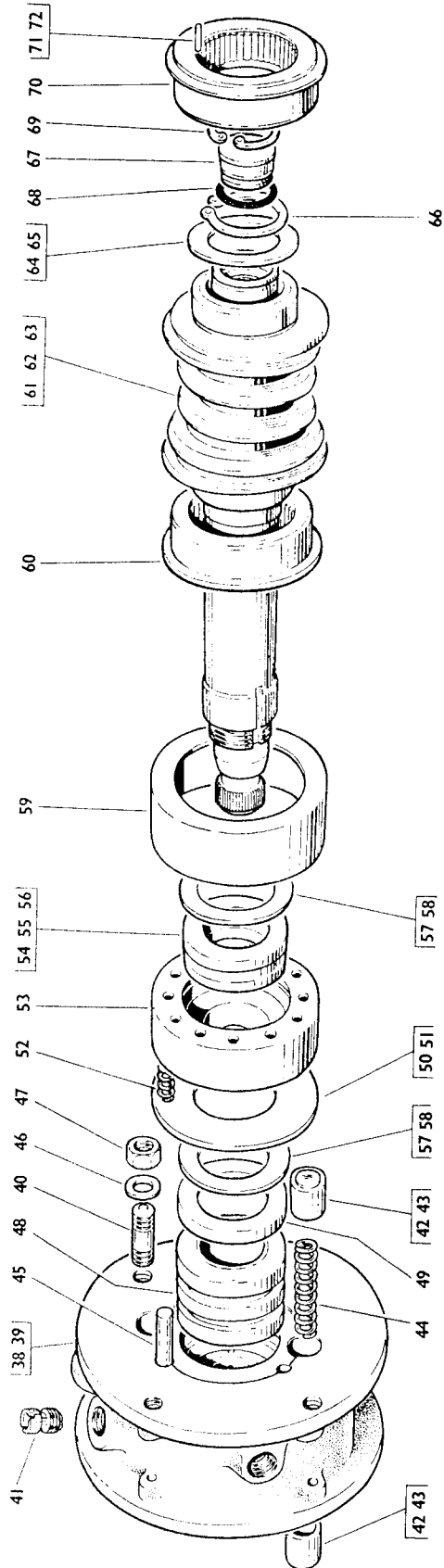
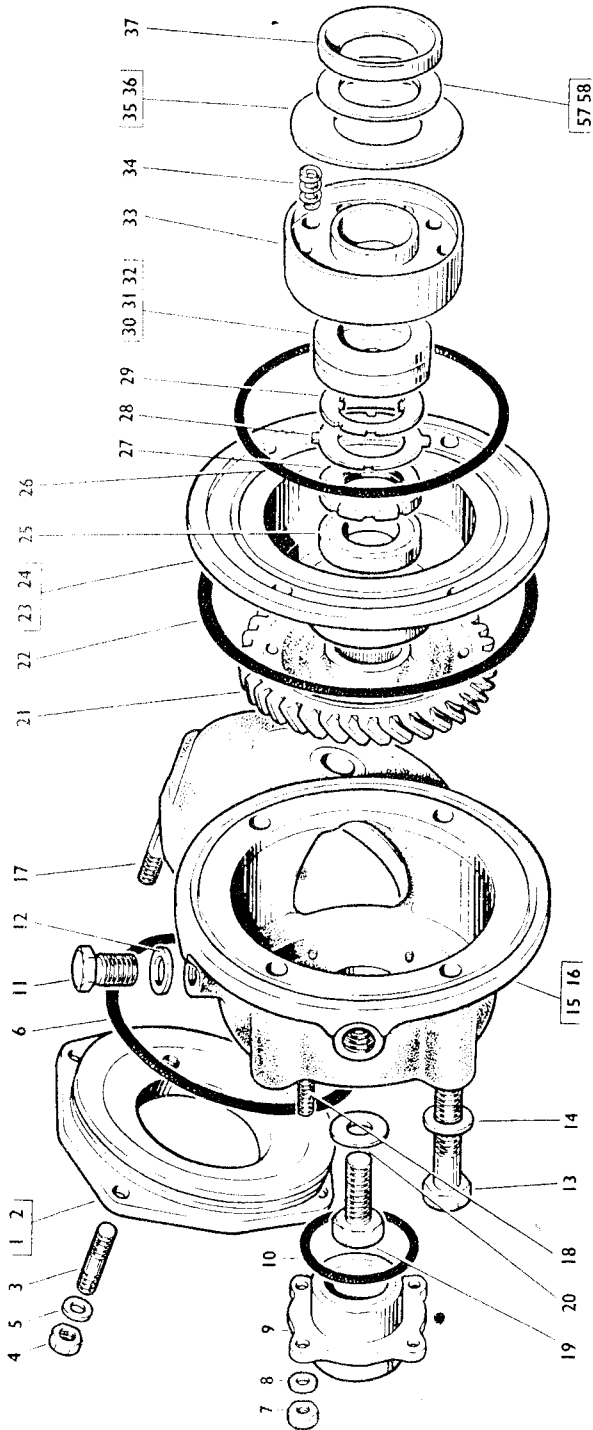
H!
Amendment

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,



BENTLEY S3, BENTLEY CONTINENTAL S3,



STEERING-

TRANSFER GEAR AND VALVE

H5

Amendment . 1.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD 111,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.5889	ASSEMBLY - Casing-Transfer Gear-LH	1	LH Cars	65	KB14179/R	CIRCLIP	1	To suit 1 off to suit RH Cars
2	UR.5771	†CASING	1		66	UR.8012	ASSEMBLY - Steering Cam Tube	1	
3	UA.753/Z	STUD - Top Cover	4		67	UR.5791-UR.5801	†CAM - Steering	1	
4	KB.252/Z	STUD - Bearing Housing	4		68	UR.8018-28	†TUBE - Steering	1	
5	UR.5888	ASSEMBLY - Casing-Transfer Gear-RH	1	RH Cars	69	UR.3515-28	WASHER - Adjusting - (.060" to .086" thick respectively)	1	Alternative
6	UR.5770	†CASING	1		70	UR.3269	WASHER - Adjusting - (.095" thick)	1	
7	UA.753/Z	STUD - Top Cover	4		71	KB14179/R	CIRCLIP	1	
8	KB.252/Z	STUD - Bearing Housing	4		72	UR.1675	PLUG - Steering Cam Tube	1	
9	UR.1697	RING - Sealing-Top Cover to Gear Casing	1	Alternative	73	KB6204/R	RING - Sealing - Plug	1	5 off as required
10	UR.4261	ASSEMBLY - Top Cover-Gear Casing	1		74	KB14023/R	CIRCLIP - Inner	1	
11	UR.4112	†COVER - Top	1		75	UR.1683	RACE - Outer	1	
12	KB.255/Z	STUD - Top Cover	2		76	RF.6757	BEARING - Needle Roller	116	
13	UA.1252/Z	WASHER - Plain-Stud-Top Cover	4	LH Cars	77	RF.7364	BEARING - Needle Roller	116	Only to be used - In 2c and 5 applications
14	UA.302/Z	NUT - Stud-Top Cover	4		78	UR.4188	SETSCREW - Driven Gear-Steering Cam Tube	1	
15	UR.4336	RING - Sealing - 3rd Bearing Housing	1		79	UR.1703	WASHER - Setscrew	1	
16	UR.4179	ASSEMBLY - Bearing Housing	1		80	UR.3515-28	WASHER - Adjusting - (.060" to .086" thick respectively)	1	
17	K.4404/Z	WASHER - Plain-Stud-Bearing Housing	4	RH Cars	81	UR.8059-76	WASHER - Adjusting - (.0645" to .0755" thick respectively)	1	2
18	K.4006/Z	NUT - Stud-Bearing Housing	4		82	UR.8177-91	WASHER - Adjusting - (.0765" to .0855" thick respectively)	1	
19	KB.1079/R	WASHER - Joint-Plug-Gear Casing	2		83	UR.3269	WASHER - Adjusting - (.095" thick)	2	
20	UR.270	PLUG - Gear Casing	2						
21	UR.4175	GEAR - Driven-Steering Cam Tube - LH	1	RH Cars					
22	UR.4176	GEAR - Driven-Steering Cam Tube - RH	1		RH.2183	ASSEMBLY - Steering Box Complete - With Hoses			RH Cars
23	UR.4182	RING - Sealing - Gear Casing to Valve Housing Adaptor	1		RH.2265	ASSEMBLY - Steering Box Complete - Less Hoses			
24	UR.4263	ASSEMBLY - Adaptor-Valve Housing to Gear Casing	1		RH.2184	ASSEMBLY - Steering Box Complete - With Hoses			
25	UR.4173	ADAPTOR	1	LH Cars	RH.2266	ASSEMBLY - Steering Box Complete - Less Hoses			
26	UR.4186	SEAL - Weston Oil-Adaptor	1						
27	UR.1697	RING - Sealing-Adaptor	1						
28	UA.2754/Z	NUT - Slotted-Steering Cam Tube	1						
29	KB.7407/R	WASHER - Tab-Steering Cam Tube	1	1 off as required					
30	UR.1693	WASHER - Key-Steering Cam Tube	1						
31	UR.8013	BEARING - Steering Cam Tube	1						
32	UR.8029	HOUSING - Bearing	1						
33	UR.5706	DISC - Spring - (.091") thick	1	1 off as required					
34	UR.5707	DISC - Spring - (.096") thick	1						
35	UR.5708	DISC - Spring - (.086") thick	1						
36	UR.8693	DISC - Spring - (.0885") thick	1						
37	UR.1710	WASHER - Spherical-Valve	1	To suit 1 off to suit LH Cars					
38	UR.5890	ASSEMBLY - Valve Housing	1						
39	UR.5932	†HOUSING - Valve	1						
40	UR.5929	†COLLAR	2						
41	UR.5930	†COLLAR	1	1 off as required					
42	UR.5931	†COLLAR	2						
43	UA.754/Z	STUD	4						
44	UR.5937	SCREW - Retaining	8						
45	UA.1252/Z	WASHER - Plain-Stud-Valve Housing	4	To suit 1 off to suit LH Cars					
46	UA.302/Z	NUT - Stud-Valve Housing	4						
47	UA.171/Z	SETSCREW - Valve Housing to Gear Case	4						
48	UA.1252/Z	WASHER - Plain-Setscrew	4						
49	UR.1707	ASSEMBLY - Relief Valve	1	1 off as required					
50	UR.5647	VALVE	1						
51	UR.1710	WASHER - Spherical-Valve	1						
52	UR.5706	DISC - Spring - (.091") thick	1						
53	UR.5707	DISC - Spring - (.096") thick	1	To suit 1 off to suit LH Cars					
54	UR.5708	DISC - Spring - (.086") thick	1						
55	UR.8693	DISC - Spring - (.0885") thick	1						
56	UR.8029	HOUSING - Bearing	1						
57	UR.8013	BEARING - Steering Cam Tube	1	To suit 1 off to suit LH Cars					
58	UR.4181	DISC - Retaining - Bearing	1						
59	UR.1683	RACE - Outer	1						
60	UR.8011	ASSEMBLY - Steering Cam Tube	1						
61	UR.5812-22	†CAM - Steering	1	To suit 1 off to suit LH Cars					
62	UR.8018-28	†TUBE - Steering	1						
63	UR.3515-28	WASHER - Adjusting (.060" to .086" thick respectively)	1						
64	UR.3269	WASHER - Adjusting - (.095") thick	1						

Silver Cloud 111 - SCX.1.3 Bentley S.3. - B.2.CN.
Bentley S.3. LWB - BAL.2. Bentley Continental S.3. - BC.2.XA.

Items marked † are not supplied as individual parts

STEERING -

TRANSFER GEAR AND VALVE

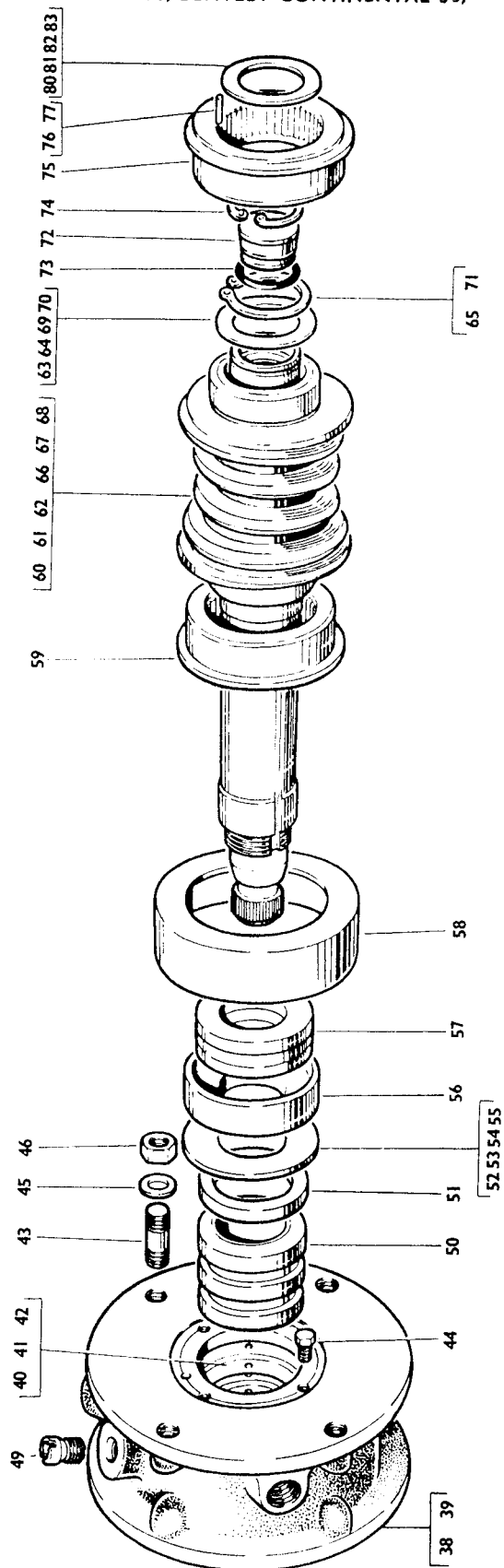
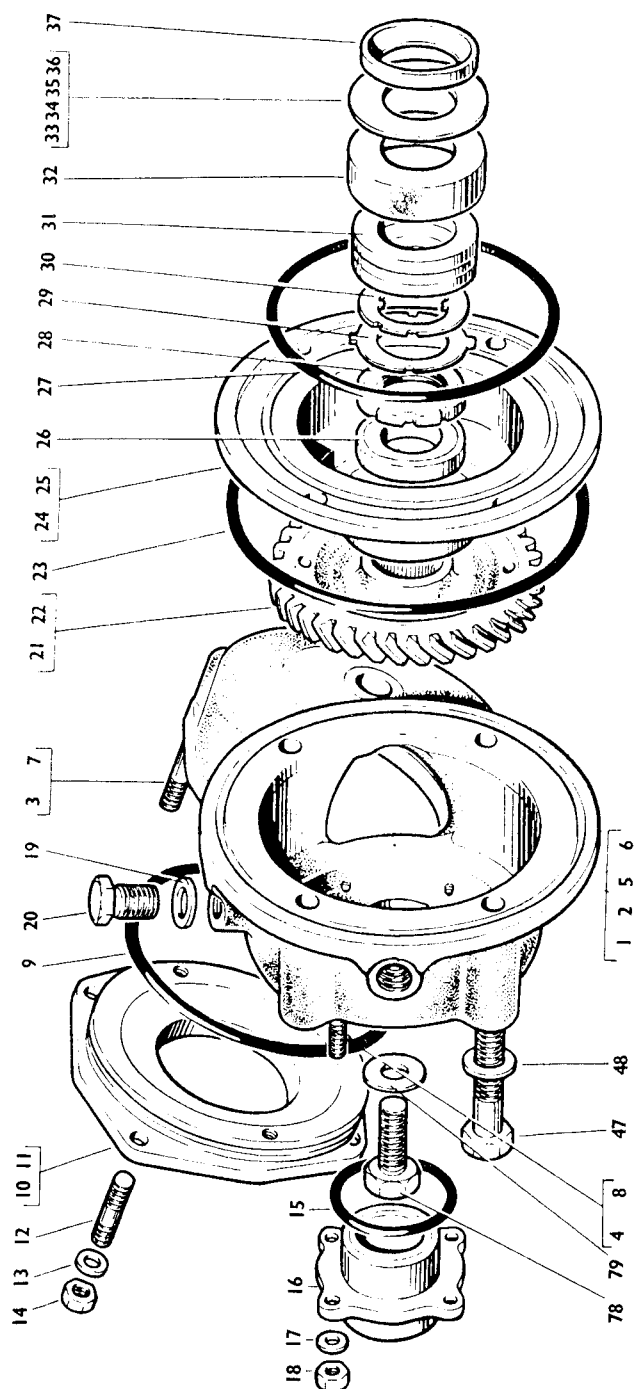
H5/1
Amendment. 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,



BENTLEY S3, BENTLEY CONTINENTAL S3,



STEERING -

TRANSFER GEAR AND VALVE

H5/1
Amendment 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remark
1	RH.2333	ASSEMBLY-Casing-Transfer Gear	1		51	UR.1707	ASSEMBLY-Relief Valve	1	
2	UR.5771	†CASING	1		52	UR.5647	VALVE	1	
3	UR.8033	STUD-Top Cover	4	LH Cars	53	UR.1710	WASHER-Spherical-Valve	1	
4	RF.9970	WASHER-Stud-Top Cover	4			UR.5706	DISC-Spring-(.091") thick		
5	KB.252/Z	STUD-Bearing Housing	4		54	UR.5707	DISC-Spring-(.096") thick		1 off as required
6	RH.2332	ASSEMBLY-Casing-Transfer Gear	1			UR.5708	DISC-Spring-(.086") thick		
7	UR.5770	†CASING	1			UR.8693	DISC-Spring-(.0885") thick		
8	UR.8033	STUD-Top Cover	4	RH Cars	55	UR.8029	HOUSING-Bearing	1	
9	RF.9970	WASHER-Stud-Top Cover	4		56	UR.8013	BEARING-Steering Cam Tube	1	
10	KB.252/Z	STUD-Bearing Housing	4		57	UR.4181	DISC-Retaining-Bearing	1	
11	UR.1697	RING-Sealing-Top Cover to Gear Casing	1		58	UR.1683	RACE-Outer	1	
12	UR.8041	ASSEMBLY-Top Cover-Gear Casing	1		59	UR.8011	ASSEMBLY-Steering Cam Tube	1	
13	UR.8002	†COVER-Top	1		60	UR.5812-22	†CAM-Steering	1	To suit
14	KB.255/Z	STUD-Top Cover	2		61	UR.8018-28	†TUBE-Steering	1	1 off LH Cars
15	UR.8031	WASHER-Rubber Mounting	4		62	UR.3518-28	WASHER-Adjusting-(.060" to .086" thick respectively)		to suit.
16	UR.3109	BUSH-Top Cover	4		63	UR.3269	WASHER-Adjusting-(.095") thick		
17	UR.8032	PIECE-Distance-Top Cover	4		64	KB.14179/R	CIRCLIP-Outer	1	
18	UR.1692	WASHER-Top Cover	4		65	UR.8012	ASSEMBLY-Steering Cam Tube	1	
19	K.4006/Z	NUT-Top Cover	4		66	UR.5791-			
20	UR.4336	RING-Sealing-3rd. Bearing Housing	1			UR.5801	†CAM-Steering	1	To suit
21	UR.4179	ASSEMBLY-Bearing Housing	1		67	UR.8018-28	†TUBE-Steering	1	1 off RH Cars
22	K.4404/Z	WASHER-Plain-Stud-Bearing Housing	4		68	UR.3515-28	WASHER-Adjusting-(.060" to .086" thick respectively)		to suit
23	K.4006/Z	NUT-Stud-Bearing Housing	4		69	UR.3269	WASHER-Adjusting-(.095" thick)		
24	KB.1079/R	WASHER-Joint-Plug	2		70	KB.14179/R	CIRCLIP-Outer	1	
25	UR.270	PLUG-Gear Casing	2		71	UR.1675	PLUG-Steering Cam Tube	1	
26	UR.4175	GEAR-Driven-Steering Cam Tube	1	LH Cars	72	KB.6204/R	RING-Sealing-Plug	1	
27	UR.4176	GEAR-Driven-Steering Cam Tube	1	RH Cars	73	KB.14023/R	CIRCLIP-Inner	1	
28	UR.4182	RING-Sealing-Gear Casing to Valve Housing Adaptor	1		74	UR.1683	RACE-Outer	1	
29	UR.4263	ASSEMBLY-Adaptor-Valve Housing to Gear Casing	1		75	RF.6757	BEARING-Needle Roller	116	Alternative.
30	UR.4173	ADAPTOR	1		76	RF.7364	BEARING-Needle Roller	116	
31	UR.4186	SEAL-Weston Oil-Adaptor	1		77	UR.4188	SETSCREW-Driven Gear-Steering Cam Tube	1	
32	UR.1697	RING-Sealing-Adaptor	1		78	UR.1703	WASHER-Setscrew	1	
33	UA.2754/Z	NUT-Slotted-Steering Cam Tube	1			UR.3518-28	WASHER-Adjusting-(.060" to .086" thick respectively)		
34	KB.7407/R	WASHER-Tab-Steering Cam Tube	1			UR.8059-76	WASHER-Adjusting-(.0645" to .0755" thick respectively)		5 off as required.
35	UR.1693	WASHER-Key-Steering Cam Tube	1		79	UR.8177-91	WASHER-Adjusting-(.0765" to .0855" thick respectively)		
36	UR.8013	BEARING-Steering Cam Tube	1			UR.3269	WASHER-Adjusting-(.095" thick)	2	Only to be used in 2 c and 5 applications.
37	UR.8029	HOUSING-Bearing	1			RH.2183	ASSEMBLY-Steering Box Complete-with Hoses		RH Cars.
	UR.5706	DISC-Spring-(.091") thick				RH.2265	ASSEMBLY-Steering Box Complete-less Hoses		
38	UR.5707	DISC-Spring-(.096") thick		1 off as required.		RH.2184	ASSEMBLY-Steering Box Complete-with Hoses		LH Cars.
	UR.5708	DISC-Spring-(.086") thick				RH.2266	ASSEMBLY-Steering Box Complete-less Hoses		
	UR.8693	DISC-Spring-(.0885") thick							
39	UR.1710	WASHER-Spherical-Valve	1						
40	UR.5890	ASSEMBLY-Valve Housing	1						
41	UR.5932	†HOUSING-Valve	1						
42	UR.5929	†COLLAR	2						
43	UR.5930	†COLLAR	1						
44	UR.5931	†COLLAR	2						
45	UA.754/Z	STUD	4						
46	UR.5937	SCREW-Retaining	8						
47	UA.1252/Z	WASHER-Plain-Stud-Valve Housing	4						
48	UA.302/Z	NUT-Stud-Valve Housing	4						
49	UA.171/Z	SETSCREW-Valve Housing to Gear Case	4						
50	UA.1252/Z	WASHER-Plain-Setscrew	4						

Items marked † are not supplied as individual parts

FOR CHASSIS NUMBERS SEE OVERLEAF

STEERING-

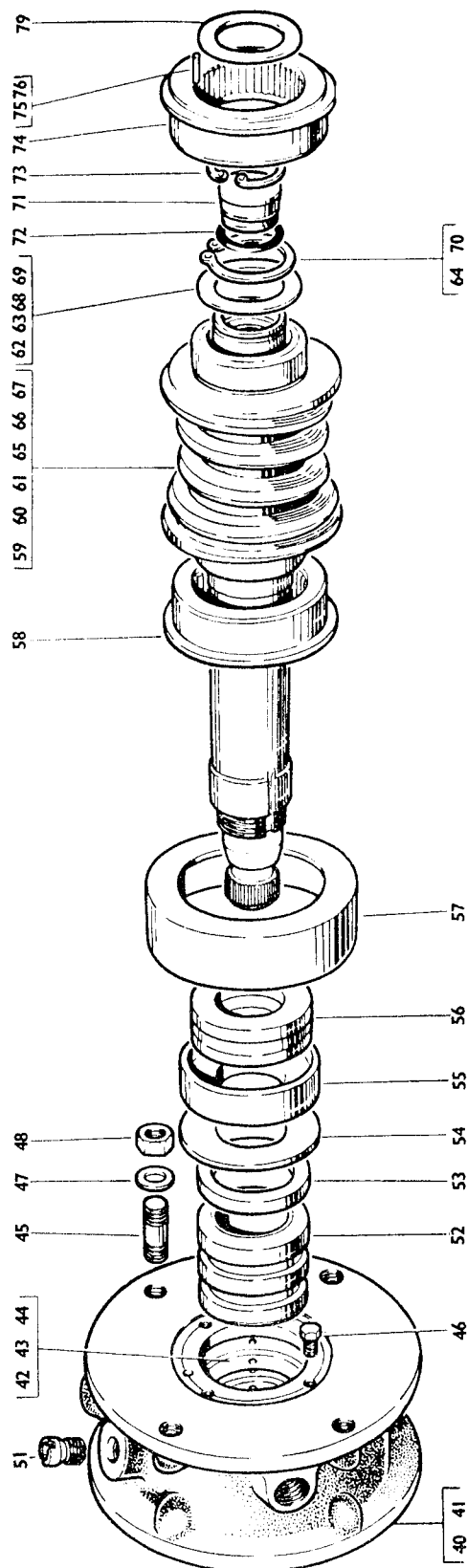
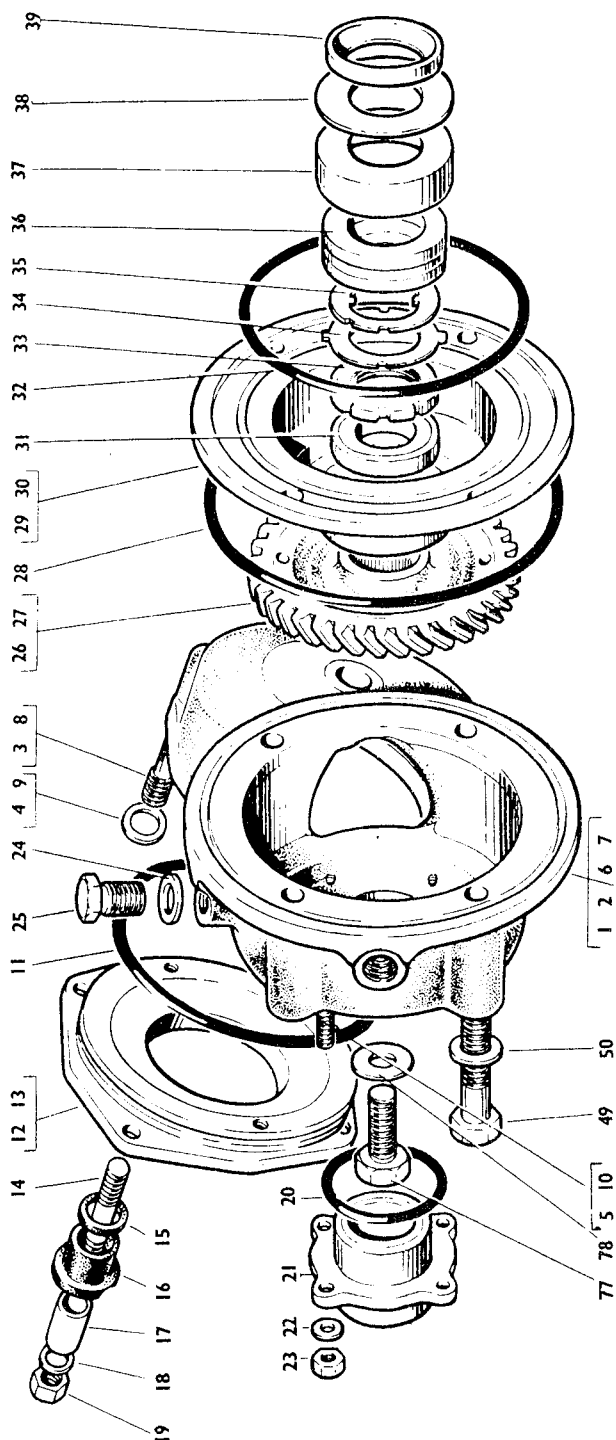
TRANSFER GEAR AND VALVE

H.5/2
Amendment 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING -

TRANSFER GEAR AND VALVE

H5/
Amendment

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,
BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remark
1	UR.8043	ASSEMBLY-Casing-Transfer Gear	1	LH Cars	47	UA.171/Z	SETSCREW-Valve Housing to Gear Case	4	I off as required.
2	UR.8035	† CASING	1		48	UA.1252/Z	WASHER-Plain-Setscrew	4	
3	KB.255/Z	STUD-Top Cover	4		49	UR.1707	ASSEMBLY-Relief Valve	1	
4	KB.252/Z	STUD-Bearing Housing	4		50	UR.5647	VALVE	1	
5	UR.8042	ASSEMBLY-Casing-Transfer Gear	1	RH Cars	51	UR.1710	WASHER-Spherical-Valve	1	I off as required.
6	UR.8034	† CASING	1		52	UR.5706	DISC-Spring-(.091") thick	1	
7	KB.255/Z	STUD-Top Cover	4		52	UR.5707	DISC-Spring-(.096") thick	1	
8	KB.252/Z	STUD-Bearing Housing	4		52	UR.5708	DISC-Spring-(.086") thick	1	
9	UR.1697	RING-Sealing-Top Cover to Gear Casing	1			UR.8693	DISC-Spring-(.0885") thick	1	
10	UR.8041	ASSEMBLY-Top Cover-Gear Casing	1		53	UR.8029	HOUSING-Bearing	1	
11	UR.8002	† COVER-Top	1		54	UR.8013	BEARING-Steering Cam Tube	1	
12	KB.255/Z	STUD-Top Cover	2		55	UR.4181	DISC-Retaining-Bearing	1	
13	UR.8031	WASHER-Rubber Mounting	4		56	UR.1683	RACE-Outer	1	
14	UR.3109	BUSH-Top Cover	4		57	UR.8011	ASSEMBLY-Steering Cam Tube	1	
15	UR.8032	PIECE-Distance-Top Cover	4		58	UR.5812-22	† CAM-Steering	1	To suit
16	UR.1692	WASHER-Top Cover	4		59	UR.8018-28	† TUBE-Steering	1	To suit
17	K.4006/Z	NUT-Top Cover	4		60	UR.3518-28	WASHER-Adjusting-(.060" to .086" thick respectively)	1	I off to suit LH Car
18	UR.4336	RING-Sealing-3rd. Bearing Housing	1		61	UR.3269	WASHER-Adjusting-(.095") thick	1	To suit
19	UR.4179	ASSEMBLY-Bearing Housing	1		62	KB.14179/R	CIRCLIP-Outer	1	
20	K.4404/Z	WASHER-Plain-Stud-Bearing Housing	4		63	UR.8012	ASSEMBLY-Steering Cam Tube	1	
21	K.4006/Z	NUT-Stud-Bearing Housing	4		64	UR.5791-		1	
22	KB.1079/R	WASHER-Joint-Plug	2			UR.5801	† CAM-Steering	1	To suit
23	UR.270	PLUG-Gear Casing	2		65	UR.8018-28	† TUBE-Steering	1	To suit
24	UR.4175	GEAR-Driven-Steering Cam Tube	1	LH Cars	66	UR.3515-28	WASHER-Adjusting-(.060" to .086" thick respectively)	1	I off to suit RH Cars
25	UR.4176	GEAR-Driven-Steering Cam Tube	1	RH Cars	67	UR.3269	WASHER-Adjusting-(.095") thick	1	To suit
26	UR.4182	RING-Sealing-Gear Casing to Valve Housing Adaptor	1		68	KB.14179/R	CIRCLIP-Outer	1	
27	UR.4263	ASSEMBLY-Adaptor-Valve Housing to Gear Casing	1		69	UR.1675	PLUG-Steering Cam Tube	1	
28	UR.4173	ADAPTOR	1		70	KB.6204/R	RING-Sealing-Plug	1	
29	UR.4186	SEAL-Weston Oil-Adaptor	1		71	KB.14023/R	CIRCLIP-Inner	1	
30	UR.1697	RING-Sealing-Adaptor	1		72	UR.1683	RACE-Outer	1	
31	UA.2754/Z	NUT-Slotted-Steering Cam Tube	1		73	RF.6757	BEARING-Needle Roller	116	Alternative.
32	KB.7407/R	WASHER-Tab-Steering Cam Tube	1		74	RF.7364	BEARING-Needle Roller	116	
33	UR.1693	WASHER-Key-Steering Cam Tube	1		75	UR.4188	SETSCREW-Driven Gear-Steering Cam Tube	1	
34	UR.8013	BEARING-Steering Cam Tube	1		76	UR.1703	WASHER-Setscrew	1	
35	UR.8029	HOUSING-Bearing	1			UR.3518-28	WASHER-Adjusting-(.060" to .086" thick respectively)	1	
36	UR.5706	DISC-Spring-(.091") thick	1	I off as required.		UR.8059-76	WASHER-Adjusting-(.0645" to .0755" thick respectively,	1	5 off as required.
36	UR.5707	DISC-Spring-(.096") thick	1			UR.8177-91	WASHER-Adjusting-(.0765" to .0855" thick respectively)	1	
36	UR.5708	DISC-Spring-(.086") thick	1			UR.3269	WASHER-Adjusting-(.095") thick	2	Only to be used in 2 c and 5 applications.
36	UR.8693	DISC-Spring-(.0885") thick	1			RH.2183	ASSEMBLY-Steering Box Complete-with Hoses	1	
37	UR.1710	WASHER-Spherical-Valve	1			RH.2265	ASSEMBLY-Steering Box Complete-less Hoses	1	RH Cars.
38	UR.5890	ASSEMBLY-Valve Housing	1			RH.2184	ASSEMBLY-Steering Box Complete-with Hoses	1	LH Cars.
39	UR.5932	† HOUSING-Valve	1			RH.2266	ASSEMBLY-Steering Box Complete-less Hoses	1	
40	UR.5929	† COLLAR	2						
41	UR.5930	† COLLAR	1						
42	UR.5931	† COLLAR	2						
43	UA.754/Z	STUD	4						
44	UR.5937	SCREW-Retaining	8						
45	UA.1252/Z	WASHER-Plain-Stud-Valve Housing	4						
46	UA.302/Z	NUT-Stud-Valve Housing	4						

Items marked † are not supplied as individual parts

FOR CHASSIS NUMBERS SEE OVERLEAF

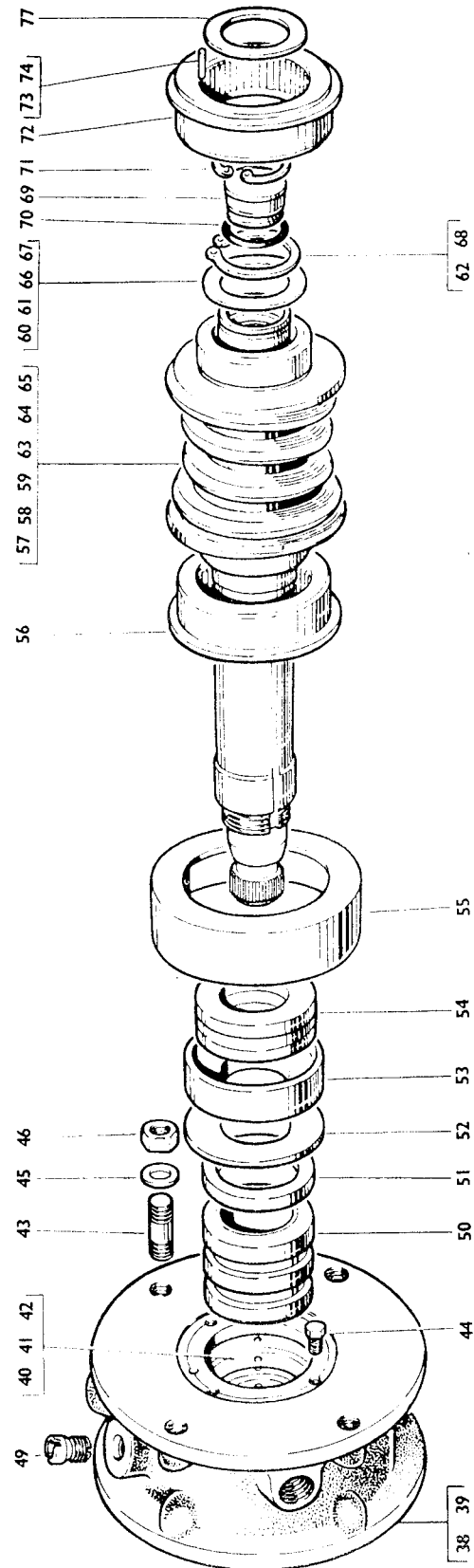
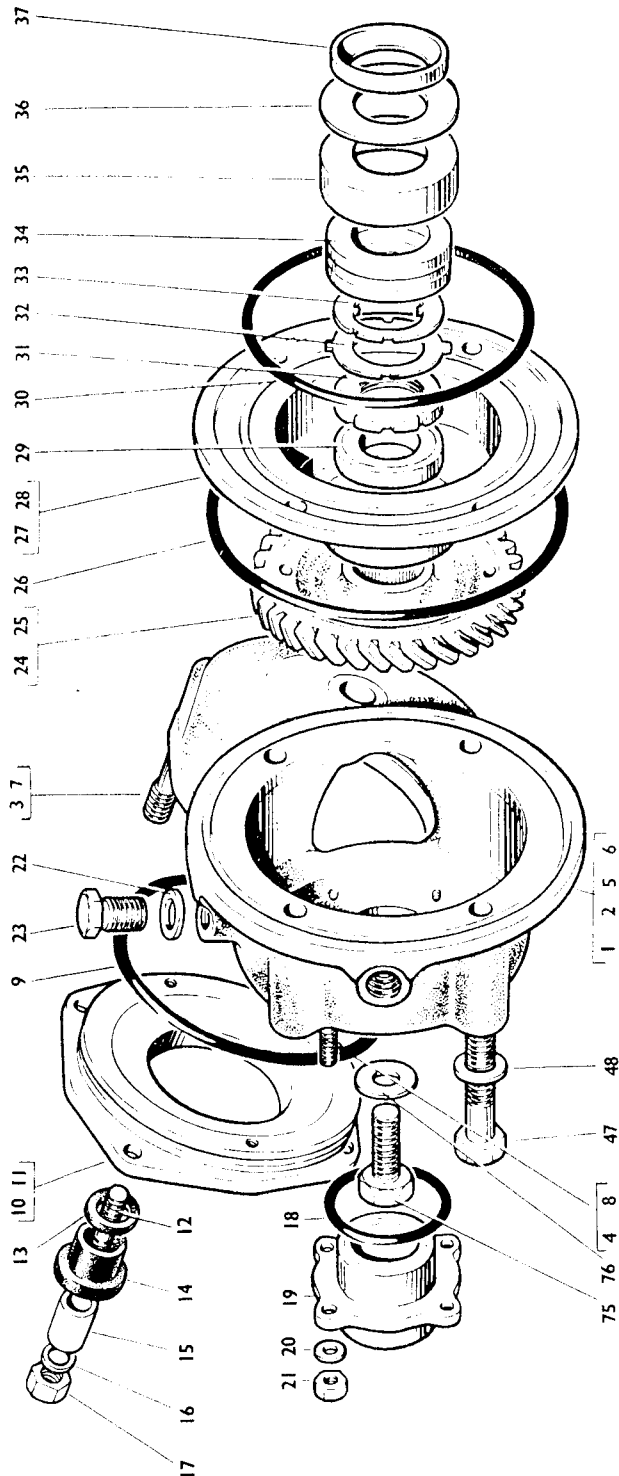
STEERING-
TRANSFER GEAR AND VALVE

H.5/3
Amendment 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING -

TRANSFER GEAR AND VALVE

H5/

Amendment 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.8043	ASSEMBLY-Casing-Transfer Gear	1	LH Cars.	45	UA.1252/Z	WASHER-Plain-Stud-Valve Housing	4	
2	UR.8035	†CASING	1		46	UA.302/Z	NUT-Stud-Valve Housing	4	
3	KB.255/Z	STUD-Top Cover	4		47	UA.171/Z	SETSCREW-Valve Housing to		
4	KB.252/Z	STUD-Bearing Housing	4				Gear Case	4	
5	UR.8042	ASSEMBLY-Casing-Transfer Gear	1	RH Cars.	48	UA.1252/Z	WASHER-Plain-Setscrew	4	
6	UR.8034	†CASING	1		49	UR.1707	ASSEMBLY-Relief Valve	1	
7	KB.255/Z	STUD-Top Cover	4		50	UR.5647	VALVE	1	
8	KB.252/Z	STUD-Bearing Housing	4		51	UR.1710	WASHER-Spherical-Valve	1	
9	UR.1697	RING-Sealing-Top Cover to Gear							1 off as required
		Casing	1						
10	UR.8041	ASSEMBLY-Top Cover-Gear Casing	1						
11	UR.8002	†COVER-Top	1						
12	KB.255/Z	STUD-Top Cover	2						
13	UR.8031	WASHER-Rubber Mounting	4						
14	UR.3109	BUSH-Top Cover	4						
15	UR.8032	PIECE-Distance-Top Cover	4						
16	UR.1692	WASHER-Top Cover	4						
17	K.4006/Z	NUT-Top Cover	4						
18	UR.4336	RING-Sealing-3rd Bearing Housing	1						
19	UR.8132	ASSEMBLY-Cover-Bearing Housing							
		Gear	1						
20	K.4404/Z	WASHER-Plain-Stud-Bearing							
		Housing	4						
21	K.4006/Z	NUT-Stud-Bearing Housing	4						
22	KB.1079/R	WASHER-Joint-Plug	2	LH Cars.					
23	UR.270	PLUG-Gear Casing	2						
24	UR.4175	GEAR-Driven-Steering Cam Tube	1						
25	UR.4176	GEAR-Driven-Steering Cam Tube	1						
26	UR.4182	RING-Sealing-Gear Casing to		RH Cars.					
		Valve Housing Adaptor	1						
27	UR.4263	ASSEMBLY-Adaptor-Valve							
		Housing to Gear Casing	1						
28	UR.4173	ADAPTOR	1						
29	UR.4186	SEAL-Weston Oil-Adaptor	1						
30	UR.1697	RING-Sealing-Adaptor	1						
31	UA.2754/Z	NUT-Slotted-Steering Cam Tube	1						
32	KB.7407/R	WASHER-Tab-Steering Cam Tube	1						
33	UR.1693	WASHER-Key-Steering Cam Tube	1						
34	UR.8013	BEARING-Steering Cam Tube	1						
35	UR.8029	HOUSING-Bearing	1						
	UR.5706	DISC-Spring-(.091") thick		1 off as required.					
36	UR.5707	DISC-Spring-(.096") thick							
	UR.5708	DISC-Spring-(.086") thick							
	UR.8693	DISC-Spring-(.0885") thick							
37	UR.1710	WASHER-Spherical-Valve	1						
38	UR.8112	ASSEMBLY-Valve Housing	1						
39	UR.8100	†HOUSING-Valve	1						
40	UR.5929	†COLLAR	2						
41	UR.5930	†COLLAR	1						
42	UR.5931	†COLLAR	2						
43	UA.754/Z	STUD	4						
44	UR.5937	SCREW-Retaining	8						

Ref	Part No.	Description	No. off	Remarks	
45	UA.1252/Z	WASHER-Plain-Stud-Valve Housing	4		
46	UA.302/Z	NUT-Stud-Valve Housing	4		
47	UA.171/Z	SETSCREW-Valve Housing to			
		Gear Case	4		
48	UA.1252/Z	WASHER-Plain-Setscrew	4		
49	UR.1707	ASSEMBLY-Relief Valve	1		
50	UR.5647	VALVE	1		
51	UR.1710	WASHER-Spherical-Valve	1		
	UR.5706	DISC-Spring-(.091") thick		1 off as required	
52	UR.5707	DISC-Spring-(.096") thick			
	UR.5708	DISC-Spring-(.086") thick			
	UR.8693	DISC-Spring-(.0885") thick			
53	UR.8029	HOUSING-Bearing	1		
54	UR.8013	BEARING-Steering Cam Tube	1		
55	UR.4181	DISC-Retaining-Bearing	1		
56	UR.1683	RACE-Outer	1		
57	UR.8011	ASSEMBLY-Steering Cam Tube	1		
58	UR.5812-22	†CAM-Steering	1		To
59	UR.8018-28	†TUBE-Steering	1		suit
60	UR.3518-28	WASHER-Adjusting-(.060" to			1 off
		.086" thick respectively)		to	
				suit.	
61	UR.3269	WASHER-Adjusting-(.095") thick			
62	KB.14179/R	CIRCLIP-Outer	1		
63	UR.8012	ASSEMBLY-Steering Cam Tube	1		
64	UR.5791-				
	UR.5801	†CAM-Steering	1	To	
65	UR.8018-28	†TUBE-Steering	1	suit.	
66	UR.3518-28	WASHER-Adjusting-(.060" to		1 off	
		.086" thick respectively)		to	
				suit.	
67	UR.3269	WASHER-Adjusting-(.095") thick			
68	KB.14179/Z	CIRCLIP-Outer	1		
69	UR.1675	PLUG-Steering Cam Tube	1		
70	KB6204/R	RING-Sealing-Plug	1		
71	KB.14023/R	CIRCLIP-Inner	1		
72	UR.1683	RACE-Outer	1		
73	RF.6757	BEARING-Needle Roller	116		Alternative
74	RF.7364	BEARING-Needle Roller	116		
75	UR.4188	SETSCREW-Driven Gear-Steering			
		Cam Tube	1		
76	UR.1703	WASHER-Setscrew	1		
	UR.3518-28	WASHER-Adjusting-(.060" to .086"			
		thick respectively)		5 off as required	
	UR.8059-76	WASHER-Adjusting-(.0645" to .0755"			
		thick respectively)			
	UR.8177-91	WASHER-Adjusting-(.0765" to			
		.0855" thick respectively)			
	UR.3269	WASHER-Adjusting-(.095" thick)			
	RH.2183	ASSEMBLY-Steering Box Complete-		Only to be used	
		with Hoses			in 2 c and 5
	RH.2265	ASSEMBLY-Steering Box Complete-			applications.
		less Hoses			
	RH.2184	ASSEMBLY-Steering Box Complete-		RH Cars.	
		with Hoses			
	RH.2266	ASSEMBLY-Steering Box Complete-		LH Cars.	
		less Hoses			

Items marked † are not supplied as individual parts

FOR CHASSIS NUMBERS SEE OVERLEAF

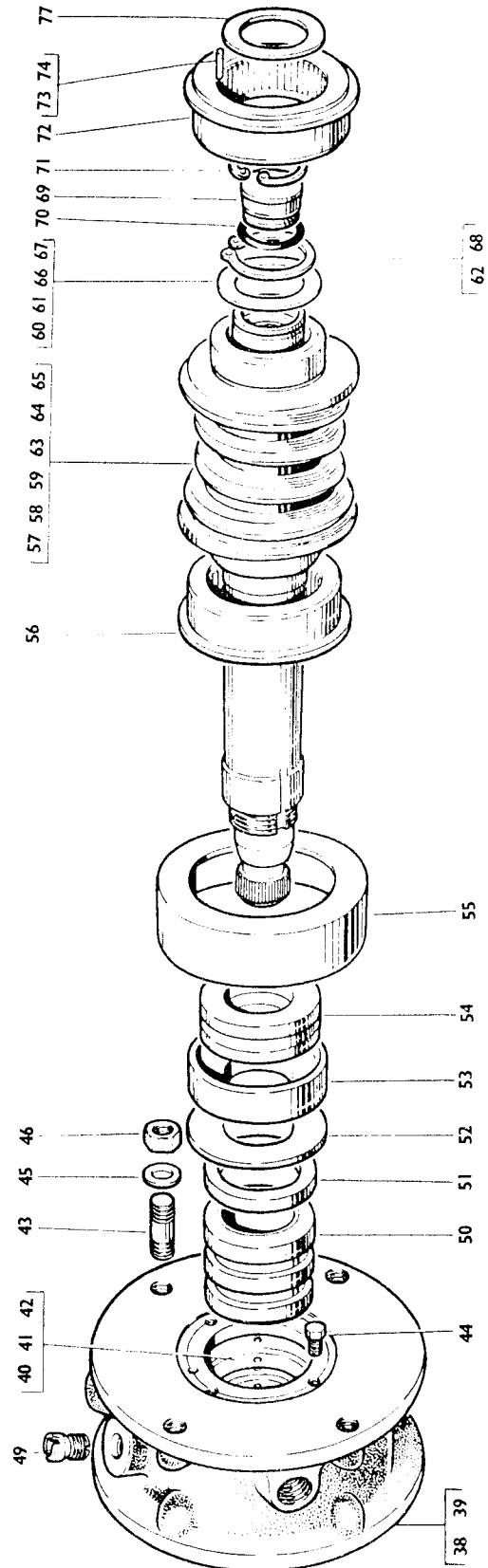
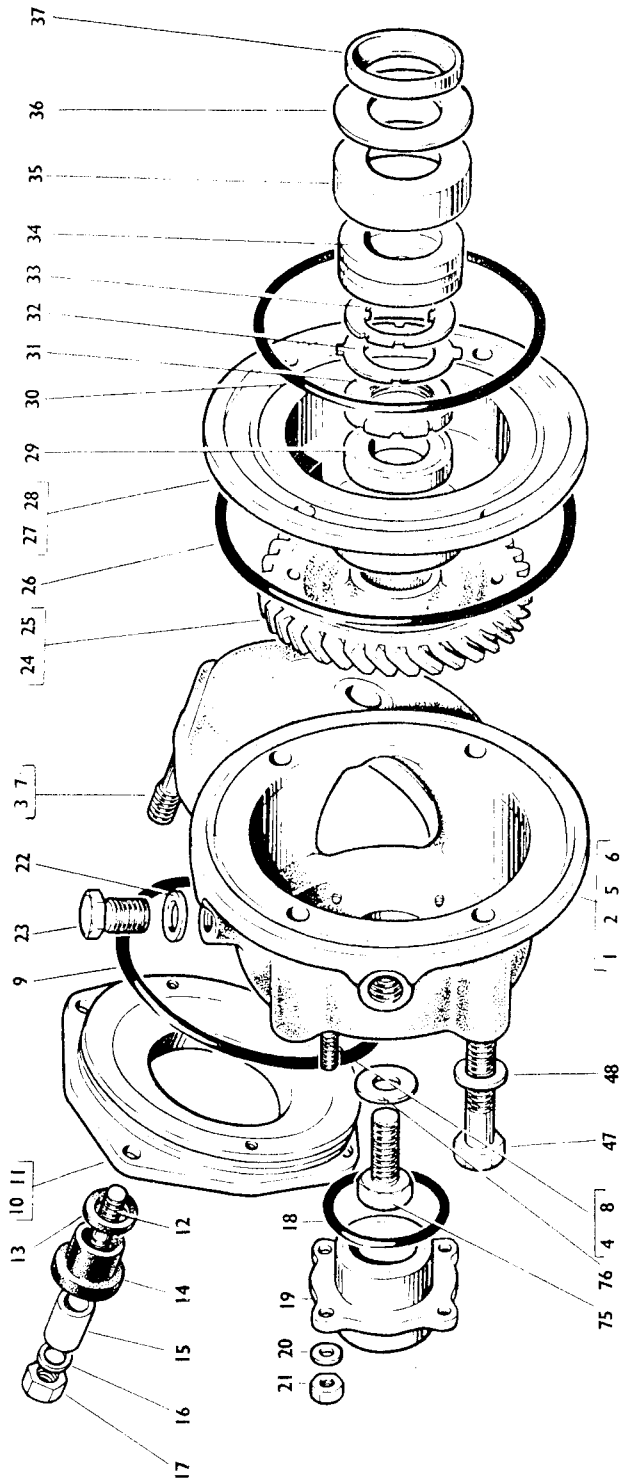
STEERING- TRANSFER GEAR AND VALVE

H.5/4
Amendment 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING -

TRANSFER GEAR AND VALVE

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.8043	ASSEMBLY-Casing-Transfer Gear	1		61	UR.8012	ASSEMBLY-Steering Cam Tube	1	
2	UR.8035	† CASING	1	LH Cars.	62	UR.5791-	† CAM-Steering	1	To suit
3	KB.255/Z	STUD-Top Cover	4		63	UR.8018-28	† TUBE-Steering	1	1 off to suit
4	KB.252/Z	STUD-Bearing Housing	4		64	UR.3518-28	WASHER-Adjusting-(.060" to .086" thick respectively)	1	RH Cars
5	UR.8042	ASSEMBLY-Casing-Transfer Gear	1		65	UR.3269	WASHER-Adjusting-(.095" thick)	1	
6	UR.8034	† CASING	1	RH Cars.	66	KB.14179/R	CIRCLIP-Outer	1	
7	KB.255/Z	STUD-Top Cover	4		67	UR.1675	PLUG-Steering Cam Tube	1	
8	KB.252/Z	STUD-Bearing Housing	4		68	KB.6204/R	RING-Sealing-Plug	1	
9	UR.1697	RING-Sealing-Top Cover to Gear Casing	1		69	KB.14023/R	CIRCLIP-Inner	1	
10	UR.8041	ASSEMBLY-Top Cover-Gear Casing	1		70	UR.1683	RACE-Outer	1	
11	UR.8002	† COVER-Top	1		71	RF.6757	BEARING-Needle Roller	116	Alternative
12	KB.255/Z	STUD	2		72	RF.7364	BEARING-Needle Roller	116	
13	UR.8031	WASHER-Rubber Mounting	4		73	UR.4188	BOLT-Driven Gear-Steering Cam Tube	1	
14	UR.3109	BUSH-Top Cover	4		74	UR.1703	WASHER-Bolt	1	
15	UR.8032	PIECE-Distance-Top Cover	4		75	UR.3515-28	WASHER-Adjusting-(.060" to .086" thick respectively)	1	
16	UR.1692	WASHER-Top Cover	4			UR.8059-76	WASHER-Adjusting-(.0645" to .0755" thick respectively)	1	5 off as required.
17	K.4006/Z	NUT-Top Cover	4			UR.8177-91	WASHER-Adjusting-(.0765" to .0855" thick respectively)	1	
18	UR.4336	RING-Sealing-3rd. Bearing Housing	1			UR.3269	WASHER-Adjusting-(.095" thick)	2	Only to be used in 2c and 5 applications.
19	UR.8132	ASSEMBLY-Cover-Bearing Housing Gear	1			RH.2183	ASSEMBLY-Steering Box Complete-with Hoses	1	RH Cars.
20	K.4404/Z	WASHER-Plain-Stud-Bearing Housing	4			RH.2265	ASSEMBLY-Steering Box Complete-less Hoses	1	
21	K.4006/Z	NUT-Stud-Bearing Housing	4			RH.2184	ASSEMBLY-Steering Box Complete-with Hoses	1	LH Cars.
22	KB.1079/R	WASHER-Joint-Plug-Gear Casing	2			RH.2266	ASSEMBLY-Steering Box Complete-less Hoses	1	
23	UR.270	PLUG-Gear Casing	2						
24	UR.4175	GEAR-Driven-Steering Cam Tube	1	LH Cars.					
25	UR.4176	GEAR-Driven-Steering Cam Tube	1	RH Cars.					
26	UR.4182	RING-Sealing-Gear Casing to Valve Housing Adaptor	1						
27	UR.4263	ASSEMBLY-Adaptor-Valve Housing to Gear Casing	1						
28	UR.4173	ADAPTOR	1						
29	UR.4186	SEAL-Weston Oil-Adaptor	1						
30	UR.1697	RING-Sealing-Adaptor Valve Housing	1						
31	UA.2754/Z	NUT-Slotted-Steering Cam Tube	1						
32	KB.7407/R	WASHER-Tab-Steering Cam Tube	1						
33	UR.1693	WASHER-Key-Steering Cam Tube	1						
34	UR.8013	BEARING-Steering Cam Tube	1						
35	UR.8029	HOUSING-Bearing	1						
36	UR.5706	DISC-Spring-(.091") Thick	1	1 off as required					
	UR.5707	DISC-Spring-(.096") Thick	1						
	UR.5708	DISC-Spring-(.086") Thick	1						
	UR.8693	DISC-Spring-(.0885") Thick	1						
37	UR.1710	WASHER-Spherical-Valve	1						
38	UR.8752	ASSEMBLY-Valve Housing	1						
39	UR.8100	† HOUSING	1						
40	UR.8751	† SLEEVE-Valve	1						
41	UA.754/Z	STUD	4						
42	UR.5937	SCREW-Retaining	2						
43	UA.1252/Z	WASHER-Plain-Stud-Valve Housing	4						
44	UA.302/Z	NUT-Stud-Valve Housing	4						
45	UA.171/Z	SETSCREW-Valve Housing to Gear Case	4						
46	UA.1252/Z	WASHER-Plain-Setscrew	4						
47	UR.1707	ASSEMBLY-Relief Valve	1						
48	UR.8749	VALVE	1						
49	UR.1710	WASHER-Spherical-Valve	1						
50	UR.5706	DISC-Spring-(.091") Thick	1	1 off as required					
	UR.5707	DISC-Spring-(.096") Thick	1						
	UR.5708	DISC-Spring-(.086") Thick	1						
	UR.8693	DISC-Spring-(.0885") Thick	1						
51	UR.8029	HOUSING-Bearing	1						
52	UR.8013	BEARING-Steering Cam Tube	1						
53	UR.4181	DISC-Retaining-Bearing	1						
54	UR.1683	RACE-Outer	1						
55	UR.8011	ASSEMBLY-Steering Cam Tube	1						
56	UR.5812-22	† CAM-Steering	1	To suit					
57	UR.8018-28	† TUBE-Steering	1	1 off to suit					
58	UR.3518-28	WASHER-Adjusting-(.060" to .086" thick respectively)	1	LH Cars.					
59	UR.3269	WASHER-Adjusting-(.095" Thick)	1						
60	KB.14179/R	CIRCLIP-Outer	1						

Silver Cloud III- From SGT.195 Onwards. Bentley S.3- From B.116FG Onwards.
Silver Cloud III LWB- From CDL.83 Onwards. Bentley S.2 LWB- From BBL.8 Onwards
Bentley Continental S.3- From BC.156X Onwards.

Items marked † are not supplied as individual parts

STEERING-

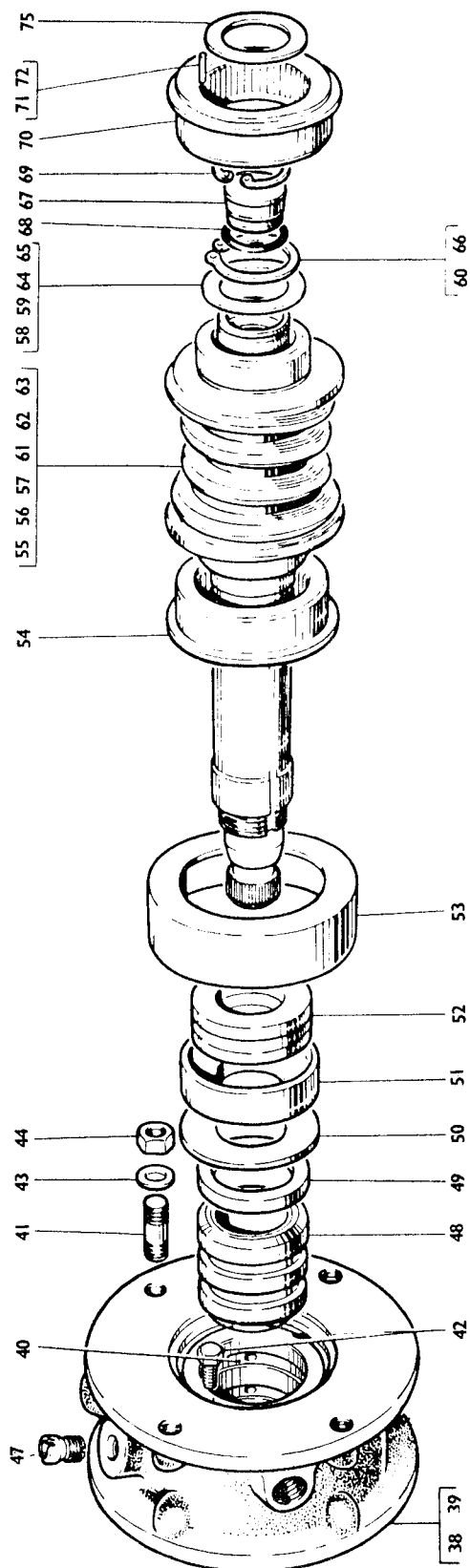
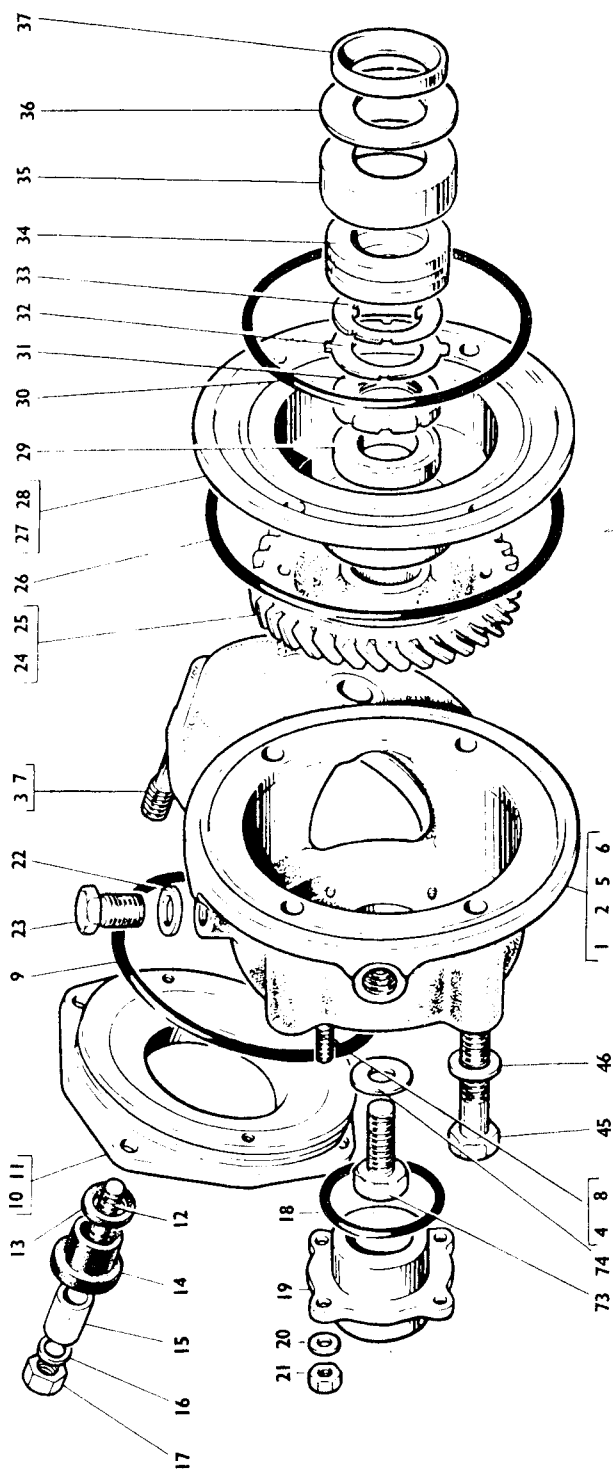
TRANSFER GEAR AND VALVE

H.5/5

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING -

TRANSFER GEAR AND VALVE

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



Ref.	Part No.	Description	No. off	Remarks	Ref.	Part No.	Description	No. off	Remarks
1	UR 4884	ASSEMBLY-Socket-RH Steering Tube	1		78	UR 1309/13	WASHER-Adjusting-Idler Lever (.105" to .165" thick respectively)	1	To suit.
2	UR 4880	SOCKET-Outer-RH	1		79	FB 3940	RING-Sealing-Idle Lever	2	
3	UR 4437	SEAT-Ball Pin-Tube	1		80	UR 2354	WASHER-Adjusting-Idler Lever (.030" thick)		
4	UR 4883	ASSEMBLY-Socket-LH Steering Tube	1		81	UR 2355	WASHER-Adjusting-Idler Lever (.035" thick)		
5	UR 4879	SOCKET-Outer-LH	1		82	UR 2356	WASHER-Adjusting-Idler Lever (.036" thick)		
6	UR 4437	SEAT-Ball Pin-Tube	1		83	UR 2357	WASHER-Adjusting-Idler Lever (.037" thick)		2 off as required.
7	UR 4883	ASSEMBLY-Socket-RH Drag Link	1		84	UR 2358	WASHER-Adjusting-Idler Lever (.038" thick)		
8	UR 4879	SOCKET-Outer-RH	1		85	UR 2359	WASHER-Adjusting-Idler Lever (.039" thick)		
9	UR 4437	SEAT-Ball Pin-Tube	1		86	UR 2360	WASHER-Adjusting-Idler Lever (.044" thick)		
10	UR 4884	ASSEMBLY-Socket-LH Drag Link	1		87	UR 2361	WASHER-Adjusting-Idler Lever (.049" thick)		
11	UR 4880	SOCKET-Outer-LH Drag Link	1		88	UR 3384	PIECE-Distance-Idler Lever	1	
12	UR 4437	SEAT-Ball Pin-Tube	1		89	UR 1119	WASHER-Oil Seal-Idler Lever	1	
13	UR 4878	TUBE-Sponge Drag Link	1		90	UA 1254/Z	WASHER-Plain-Pin-Idler Lever	1	
14	RE 7881	NIPPLE-Grease-Sockets	4		91	UA 304/Z	NUT-Pin-Idler Lever	1	
15	UR 4064	PLUG	4		92	RE 7881	NIPPLE-Grease-Idler Lever	1	
16	KB 1095 R	WASHER-Plug	4		93	UR 4881	LEVER-Centre Steering	1	
17	RF 7552	SPRING-Ball Joint-Steering Tube	4		94	UR 3411	PIN-Centre Steering Lever	1	
18	RF 7556	SEAT-Spring	4		99	UR 3385	WASHER-Distance-Centre Steering Lever	1	
19	RF 8789	BALL-Ball Joint	4		96	UR 1111	RETAINER-Seal-Centre Steering Lever	2	
20	UR 4452	CLIP-Retaining-Seal-Grease	4		97	UR 1112	RING-Sealing-Centre Steering Lever	2	
21	UR 4442	SPRING-Seal-Grease	4		98	UR 1134	BEARING-Taper Roller-Centre Steering Lever	2	
22	UR 4505	SEAL-Ball Pin-Steering Tube	4		99	UR 1113	PIECE-Distance-Bearing Housing-Centre Steering Lever	1	
23	UR 4443	SEAT-Seal-Grease	4		100	UR 1114	WASHER-Adjusting-Bearing Housing-Centre Steering Lever	1	
24	UR 4082	PIN-Ball-Steering Tube	4		101	UR 3206	WASHER-Adjusting-Centre Steering Lever-(.100" thick)		
25	UR 2710	NUT-Castellated-Ball Pin	4		102	UR 3207	WASHER-Adjusting-Centre Steering Lever-(.125" thick)		
26	K 4603/Z	PIN-Split-Ball Pin	4		103	UR 3208	WASHER-Adjusting-Centre Steering Lever-(.159" thick)		1 off to suit.
27	UR 3931	BOLT-Socket Clamping	4		104	UR 3209	WASHER-Adjusting-Centre Steering Lever-(.175" thick)		
28	UA 1102 Z	NUT-Bolt-Socket Clamping	4		105	UR 1115	WASHER-Adjusting-Centre Steering Lever-(.187" thick)		
29	K 4603/Z	PIN-Split-Socket Clamping	4		106	UR 1441	WASHER-Adjusting-Centre Steering Lever-(.250" thick)		
30	UR 4454	ASSEMBLY-Cross Steering Tube-RH	1		107	UA 1254/Z	WASHER-Plain-Pin-Centre Steering Lever	1	
31	UR 3726	† TUBE-Cross Steering-RH	1		108	UA 304/Z	NUT-Pin-Centre Steering Lever	1	
32	UR 4440	† SOCKET-Inner	1		109	RF 6757	BEARING-Needle Roller-Centre Steering Lever	20	Alternatives.
33	UR 4437	SEAT-Ball Pin	1		110	RF 7364	BEARING-Needle Roller-Centre Steering Lever	20	
34	K 4810 R	† PIN-Taper	2		111	UR 3248	ROLLER-Race-Centre Steering Lever	1	
35	UR 4453	ASSEMBLY-Cross Steering Tube-LH	1		112	RE 7881	NIPPLE-Grease-Centre Steering Lever	2	
36	UR 3726	† TUBE-Cross Steering-LH	1						
37	UR 4441	† SOCKET-Inner	1						
38	UR 4437	SEAT-Ball Pin	1						
39	K 4810 R	† PIN-Taper	2						
40	RE 7881	NIPPLE-Grease-Sockets	2						
41	UR 4064	PLUG-Ball Joints	2						
42	KB 1095 R	WASHER-Plug-Ball Joints	2						
43	RF 7552	SPRING-Ball Joint	2						
44	RF 7556	SEAT-Spring-Ball Joint	2						
45	RF 8789	BALL-Ball Joint	2						
46	UR 4452	CLIP-Retaining-Seal-Grease	2						
47	UR 4442	SPRING-Seal-Grease	2						
48	UR 4505	SEAL-Grease-Ball Pin-Outer	2	Alternatives.					
49	UR 4506	SEAL-Grease-Ball Pin-Outer	2						
50	UR 4507	SEAL-Grease-Ball Pin-Outer	2						
51	UR 4443	SEAT-Seal-Grease	2						
52	UR 4082	PIN-Ball-Cross Steering Lever	2	Alternatives.					
53	UR 4083	PIN-Ball-Cross Steering Lever	2						
54	UR 4084	PIN-Ball-Cross Steering Lever	2						
55	UR 2710	NUT-Castellated-Ball Pin	2						
56	K 4603/Z	PIN-Split-Ball Pin	2						
57	UR 4471	ASSEMBLY-Cross Beam-Centre Steering	1						
58	UR 4067	CROSSBEAM-Centre Steering	1						
59	UR 4468	SEAT-Ball Pin-Cross Beam	2						
60	RE 7881	NIPPLE-Grease-Cross Beam	2						
61	UR 4064	PLUG-Ball Joints-Cross Beam	2						
62	KB 1095/R	WASHER-Plug-Ball Joints-Cross Beam	2						
63	RF 7552	SPRING-Ball Joint-Cross Beam	2						
64	RF 7556	SEAT-Spring-Ball Joint-Cross Beam	2						
65	RF 8789	BALL-Ball Joint-Cross Beam	2						
66	UR 3420	SPRING-Oil Seal-Cross Beam	2						
67	UR 3427	SEAL-Oil Ball Joint-Cross Beam	2						
68	UR 4068	WASHER-Protecting-Cross Beam Seals	4						
69	UR 4082	PIN-Ball-Cross Beam	2	Alternatives.					
70	UR 4083	PIN-Ball-Cross Beam	2						
71	UR 4084	PIN-Ball-Cross Beam	2						
72	UR 2710	NUT-Castellated-Ball Pin	2						
73	K 4603/Z	PIN-Split-Ball Pin	2						
74	UR 3870	ASSEMBLY-Idler Lever	1						
75	UR 3406	† LEVER-Idler	1						
76	UR 1041	† BUSH-Idler Lever	2						
77	UR 3411	PIN-Idler Lever	1						

Items marked † are not supplied as individual parts

Silver Cloud III—From SAZ.1 to 61 incl. Silver Cloud III—From SCX.1
 Bentley S.3— From B.2 AV to 26 incl. Bentley S.3— From B.2CN
 Silver Cloud III, LWB—From CAL.1 Bentley S.3, LWB— From BAL.2
 Bentley Continental S.3—From BC.2.XA

STEERING—

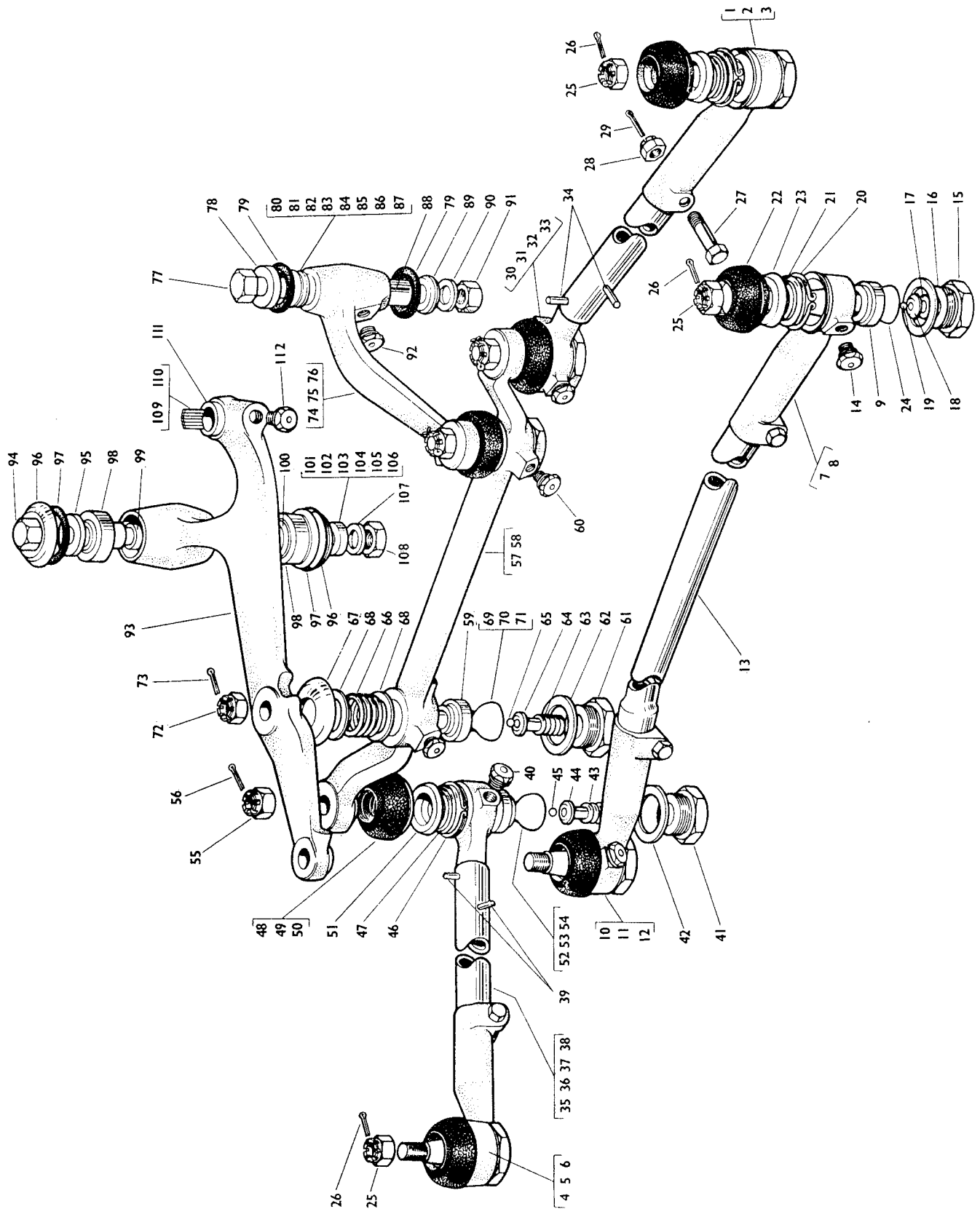
DRAG LINK AND TRACK RODS—(RH CARS)

H.6.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3,



STEERING -

DRAG LINK AND TRACK RODS - R.H. CARS

H6

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



Ref.	Part No.	Description	No. off	Remarks	Ref.	Part No.	Description	No. off	Remarks
1	UR.4883	ASSEMBLY-Socket-LH Steering Tube	1		77	UR.3411	PIN-Idler Lever	1	
2	UR.4879	SOCKET-Outer-LH	1		78	UR.1309/13	WASHER-Adjusting-Idler Lever (.105" to .165" Thick respectively)	2	} 1 off to suit.
3	UR.4437	SEAT-Ball Pin-Tube	1		79	F.B.3940	RING-Sealing-Idler Lever	2	
4	UR.4884	ASSEMBLY-Socket-RH Steering Tube	1		80	UR.2354	WASHER-Adjusting Idler Lever (.030" Thick)		} 2 off as required.
5	UR.4880	SOCKET-Outer-RH	1		81	UR.2355	WASHER-Adjusting-Idler Lever (.035" Thick)		
6	UR.4437	SEAT-Ball Pin-Tube	1		82	UR.2356	WASHER-Adjusting-Idler Lever (.036" Thick)		
7	UR.4884	ASSEMBLY-Socket-LH Drag Link	1		83	UR.2357	WASHER-Adjusting Idler Lever (.037" Thick)		
8	UR.4880	SOCKET-Outer-LH	1		84	UR.2358	WASHER-Adjusting-Idler Lever (.038" Thick)		
9	UR.4437	SEAT-Ball Pin-Tube	1		85	UR.2359	WASHER-Adjusting-Idler Lever (.039" Thick)		
10	UR.4883	ASSEMBLY-Socket-RH Drag Link	1		86	UR.2360	WASHER-Adjusting-Idler Lever (.044" Thick)		
11	UR.4879	SOCKET-Outer-RH Drag Link	1		87	UR.2361	WASHER-Adjusting-Idler Lever (.049" Thick)		
12	UR.4437	SEAT-Ball Pin-Tube	1		88	UR.3384	PIECE-Distance-Idler Lever	1	
13	UR.4878	TUBE-Sponge Drag Link	1		89	UR.1119	WASHER-Oil Seal-Idler Lever	1	
14	RE.7881	NIPPLE-Grease-Sockets	4		90	UA.1254/Z	WASHER-Plain-Pin-Idler Lever	1	
15	UR.4064	PLUG	4		91	UA.304/Z	NUT-Pin-Idler Lever	1	
16	KB.1095/R	WASHER-Plug	4		92	RE.7881	NIPPLE-Grease-Idler Lever	1	
17	RF.7552	SPRING-Ball Joint-Steering Tube	4		93	UR.4882	LEVER-Centre Steering	1	
18	RF.7556	SEAT-Spring	4		94	UR.3411	PIN-Centre Steering Lever	1	
19	RF.8789	BALL-Ball Joint	4		95	UR.3385	WASHER-Distance-Centre Steering Lever	1	
20	UR.4452	CLIP-Retaining-Seal-Grease	4		96	UR.1111	RETAINER-Seal-Centre Steering Lever	2	
21	UR.4442	SPRING-Seal-Grease	4		97	UR.1112	RING-Sealing-Centre Steering Lever	2	
22	UR.4505	SEAL-Ball Pin-Steering Tube	4		98	UR.1134	BEARING-Taper Roller-Centre Steering Lever	2	
23	UR.4443	SEAT-Seal-Grease	4		99	UR.1113	PIECE-Distance-Bearing Housing-Centre Steering Lever	1	
24	UR.4082	PIN-Ball-Steering Tube	4		100	UR.1114	WASHER-Adjusting-Bearing Housing-Centre Steering Lever	1	
25	UR.2710	NUT-Castellated-Ball Pin	4		101	UR.3206	WASHER-Adjusting-Centre Steering Lever (.100" Thick)		} 1 off to suit.
26	K.4603/Z	PIN-Split-Ball Pin	4		102	UR.3207	WASHER-Adjusting-Centre Steering Lever (.125" Thick)		
27	UR.3931	BOLT-Socket Clamping	4		103	UR.3208	WASHER-Adjusting-Centre Steering Lever (.159" Thick)		
28	UA.1102/Z	NUT-Bolt-Socket Clamping	4		104	UR.3209	WASHER-Adjusting-Centre Steering Lever (.175" Thick)		
29	K.4603/Z	PIN-Split-Socket Clamping	4		105	UR.1115	WASHER-Adjusting-Centre Steering Lever (.187" Thick)		
30	UR.4453	ASSEMBLY-Cross Steering Tube-LH	1		106	UR.1441	WASHER-Adjusting-Centre Steering Lever (.250" Thick)		
31	UR.3726	† TUBE-Cross Steering-LH	1		107	UA.1254/Z	WASHER-Plain-Pin-Centre Steering Lever	1	
32	UR.4441	† SOCKET-Inner	1		108	UA.304/Z	NUT-Pin-Centre Steering Lever	1	
33	UR.4437	SEAT-Ball Pin	1		109	RF.6757	BEARING-Needle Roller-Centre Steering Lever	20	
34	K.4810/R	† PIN-Taper	2		110	RF.7364	BEARING-Needle Roller-Centre Steering Lever	20	
35	UR.4454	ASSEMBLY-Cross Steering Tube-RH	1		111	UR.3248	ROLLER Race-Centre Steering Lever	1	} Alternatives.
36	UR.3726	† TUBE-Cross Steering-RH	1		112	RE.7881	NIPPLE-Grease-Centre Steering Lever	2	
37	UR.4440	† SOCKET-Inner	1						
38	UR.4437	SEAT-Ball Pin	1						
39	K.4810/R	† PIN-Taper	2						
40	RE.7881	NIPPLE-Grease-Sockets	2						
41	UR.4064	PLUG-Ball Joints	2						
42	KB.1095/R	WASHER-Plug-Ball Joints	2						
43	RF.7552	SPRING-Ball Joint	2						
44	RF.7556	SEAT-Spring-Ball Joint	2						
45	RF.8789	BALL-Ball Joint	2						
46	UR.4452	CLIP-Retaining-Seal-Grease	2						
47	UR.4442	SPRING-Seal-Grease	2						
48	UR.4505	SEAL-Grease-Ball Pin-Outer	2	} Alternatives.					
49	UR.4506	SEAL-Grease-Ball Pin-Outer	2						
50	UR.4507	SEAL-Grease-Ball Pin-Outer	2						
51	UR.4443	SEAT-Seal-Grease	2						
52	UR.4082	PIN-Ball-Cross Steering Lever	2	} Alternatives.					
53	UR.4083	PIN-Ball-Cross Steering Lever	2						
54	UR.4084	PIN-Ball-Cross Steering Lever	2						
55	UR.2710	NUT-Castellated-Ball Pin	2						
56	K.4603/Z	PIN-Split-Ball Pin	2						
57	UR.4471	ASSEMBLY-Cross Beam-Centre Steering	1						
58	UR.4067	CROSS BEAM-Centre Steering	1						
59	UR.4468	SEAT-Ball Pin-Cross Beam	2						
60	RE.7881	NIPPLE-Grease-Cross Beam	2						
61	UR.4064	PLUG-Ball Joints-Cross Beam	2						
62	KB.1095/R	WASHER-Plug-Ball Joints-Cross Beam	2						
63	RF.7552	SPRING-Ball Joint-Cross Beam	2						
64	RF.7556	SEAT-Spring-Ball Joint-Cross Beam	2						
65	RF.8789	BALL-Ball Joint-Cross Beam	2						
66	UR.3420	SPRING-Oil Seal-Cross Beam	2						
67	UR.3427	SEAL-Oil-Ball Joint-Cross Beam	2						
68	UR.4068	WASHER-Protecting-Cross Beam Seals	4						
69	UR.4082	PIN-Ball-Cross Beam	2	} Alternatives.					
70	UR.4083	PIN-Ball-Cross Beam	2						
71	UR.4084	PIN-Ball-Cross Beam	2						
72	UR.2710	NUT-Castellated-Ball Pin	2						
73	K.4603/Z	PIN-Split-Ball Pin	2						
74	UR.3871	ASSEMBLY-Idler Lever	1						
75	UR.3405	† LEVER-Idler	1						
76	UR.1041	† BUSH-Idler Lever	2						

Silver Cloud III—From SCX.1. Silver Cloud III, LWB—From CAL.1
Bentley S 3— From B.2CN Bentley S.3, LWB— From BAL.2
Bentley Continental S.3—From BC.2.XA

Items marked † are not supplied as individual parts

STEERING—

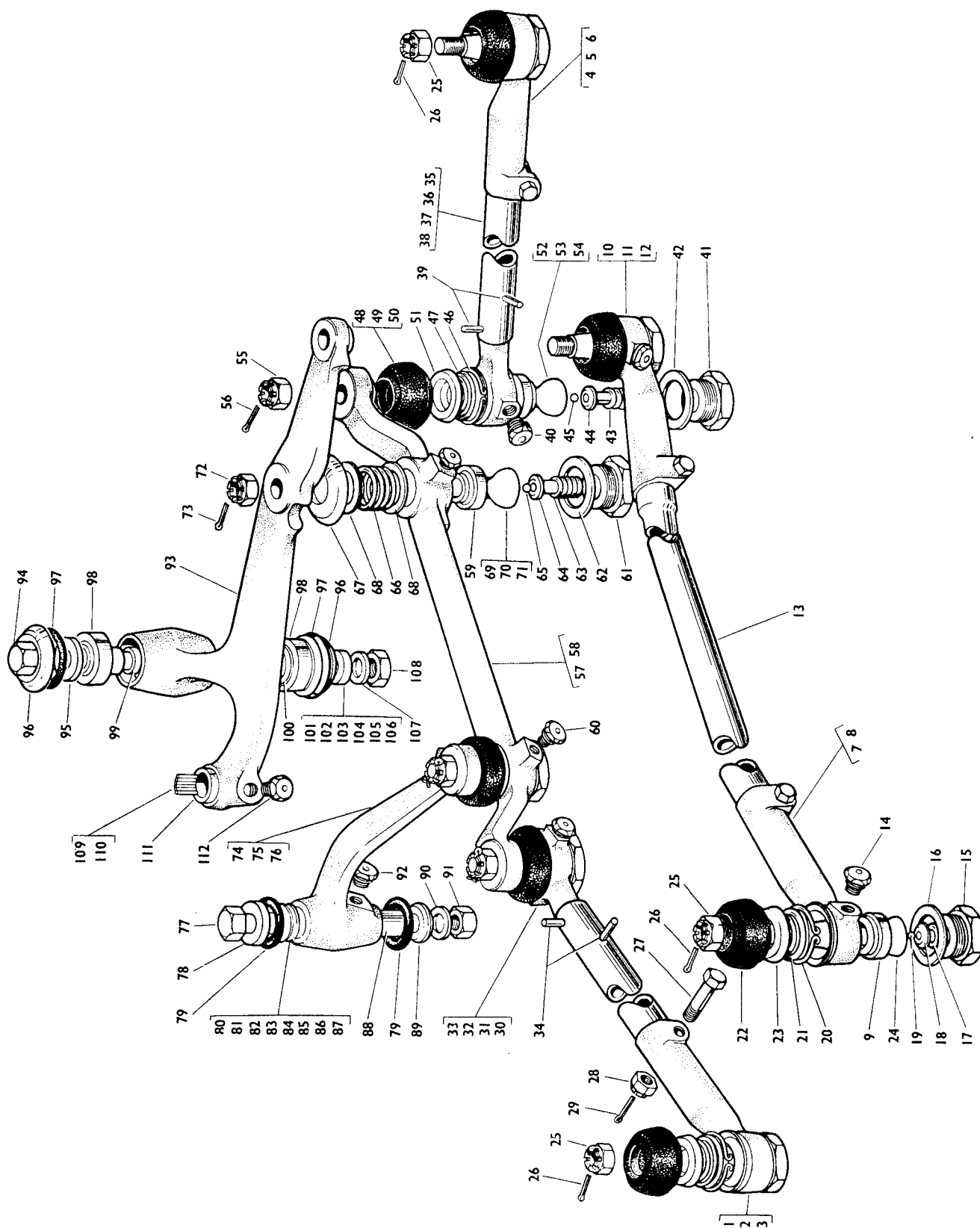
DRAG LINK AND TRACK RODS—LH CARS

H

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III.

BENTLEY S3, BENTLEY CONTINENTAL S3,



STEERING -

DRAG LINK AND TRACK RODS - L.H. CARS

PARTS LIST

ROLLS-ROYCE SILVER CLOUD 111,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UE.9916	ASSEMBLY-Power Steering Pump	1						
2	CD.1536	SUB-ASSEMBLY-Cap-Reservoir	1						
3	CD.623	SUB-ASSEMBLY-Filler Cap	1						
4	CD.624	STUD-Reservoir Cover	1						
5	CD.625	WASHER-Felt-Stud	1						
6	CD.626	GASKET-Stud-Cover	1						
7	CD.1537	COVER-Reservoir	1						
8	CD.628	GASKET-Rubber-Reservoir Cover	1						
9	CD.629	SPRING	1						
10	CD.630	CAP-Filter	1						
11	CD.1538	CIRCLIP-Cover	1						
12	CD.633	ELEMENT-Filter	1						
13	CD.1535	STUD	1						
14	UE.2396	ADAPTOR-Valve Cap	1						
15	CD.1533	SCREWS-Securing-Reservoir	2						
16	CD.637	PLATE-Reinforcement-Reservoir	1						
17	CD.1539	RESERVOIR	1						
18	UE.5657	BRACKET-Mounting	1						
19	CD.639	GASKET-Rubber-Body	4						
20	CD.641	GASKET-Rubber-Stud-Reservoir to Body	4						
21	CD.662	RING-'O'-Adaptor	1						
22	CD.646	SPRING-Flow Control Valve	1						
23	CD.665	ASSEMBLY-Valve	1						
24	CD.645	RING-Retaining-Relief Valve	1						
25	CD.664	VALVE-Relief	1						
26	CD.2862	SPRING-Relief Valve	1						
27	CD.643	VALVE-Flow Control	1						
28	CD.653	ASSEMBLY-Cover	1						
29	CD.652	DOWEL	2						
30	CD.654	ROTOR	1						
31	CD.656	ASSEMBLY-Shaft	1						
32	CD.655	SHAFT	1						
33	CD.660	BALL RACE	1						
34	CD.647	KEY-Shaft	1						
35	CD.648	RING-'O'-Body to Cover	1						
36	CD.1531	RING-'O'-Flow Director	1						
37	CD.1527	ASSEMBLY-Body	1						
38	CD.1528	SUB-ASSEMBLY-Body and Bush	1						
39	CD.1529	TUBE-Venturi	1						
40	CD.1530	SEAL-Oil	1						
41	CD.661	RING-Retaining-Ball Race	1						
42	CD.658	BOLT-Body to Cover	5						
43	UE.2513	RING-Sealing-Inlet Connection	2						
44	UE.2506	BANJO-Inlet	1						
45	UE.2353	BOLT-Banjo-Inlet	1						
46	UE.2514	RING-Sealing-Outlet Connection	2						
47	UE.2507	BANJO-Outlet	1						
48	UE.2354	BOLT-Banjo-Outlet	1						
49	UE.5662	ASSEMBLY-Swivel Bracket-Power Steering Pump	1						
50	UE.5663	† BRACKET-Swivel	1						
51	UA.912/Z	STUD-Swivel Bracket	1						
52	UE.4393	JOINT-Support Bracket-Power Steering Pump	1						
53	UA.161/Z	SETSCREW-Support Bracket	3						
54	UA.1252/Z	WASHER-Plain-Setscrew	3						
55	UE.5660	PIECE-Distance-Setscrew	2						
56	UE.4682	SETSCREW-Support Bracket	2						
57	UA.1253/Z	WASHER-Plain-Setscrew	2						
58	UA.205/Z	SETSCREW-Mounting Bracket to Swivel Bracket	1						
59	UA.1253/Z	WASHER-Plain-Setscrew	1						
60	UA.302/Z	NUT-Stud-Swivel Bracket	1						
61	UA.1252/Z	WASHER-Plain-Stud-Swivel Bracket	1						
62	K.9009/Z	WASHER-Spring-Stud-Swivel Bracket	1						
63	UA.302/Z	NUT-Adjusting-Swivel Bracket	1						
64	K.9009/Z	WASHER-Spring-Adjusting-Swivel Bracket	1						
65	UA.6103/Z	WASHER-Plain-Adjusting-Swivel Bracket	1						
66	UE.5647	PULLEY-Steering Pump	1						
67	UE.717	KEY-Driving-Shaft-Pulley	1						
68	UE.683	SETSCREW-Pulley	1						
69	UE.684	WASHER-Setscrew	1						

Silver Cloud 111-From SAZ.1 to 61 Incl. Bentley S.3.-From B.2.AV to 26 Incl.

Items marked † are not supplied as individual parts

STEERING-
POWER PUMP

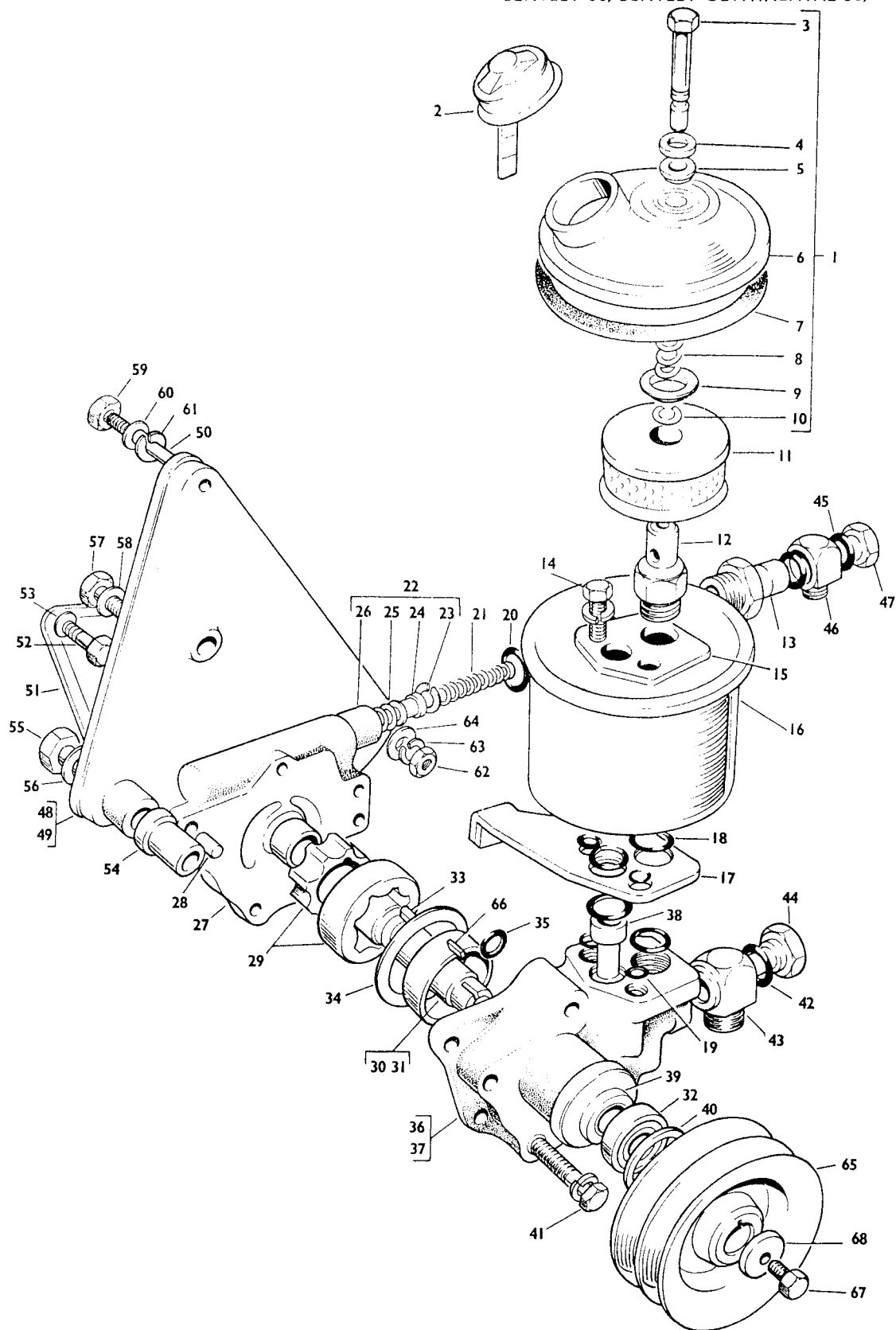
H.8.
Amendment. 1.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,



BENTLEY S3, BENTLEY CONTINENTAL S3,



STEERING

POWER PUMP

PARTS LIST

ROLLS-ROYCE SILVER CLOUD 111,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
	UE.9846	ASSEMBLY-Power Steering Pump	1			CD.4758	Seal Kit		
1	CD.2838	ASSEMBLY-Reservoir Complete	1						
2	CD.2840	ASSEMBLY-Filler Cap	1						
3	CD.2841	SUB-Assembly-Reservoir Cover	1						
4	CD.2844	SCREW	1						
5	CD.625	WASHER-Flat-Screw	1						
6	CD.626	GASKET	1						
7	CD.2839	ASSEMBLY-Tube and Reservoir	1						
8	CD.628	GASKET	1						
9	CD.2849	SPRING-Reservoir	1						
10	CD.2848	CAP-Filter	1						
11	CD.2843	ASSEMBLY-Filter Stud	1						
12	CD.2847	SUPPORT-Filter	1						
13	CD.2842	ASSEMBLY-Screw and Plate	1						
14	CD.2845	STUD-Reservoir	1						
15	CD.2846	RETAINER-Gasket	1						
16	CD.633	ELEMENT-Filter	1						
17	CD.636	SCREW AND LOCKWASHER- Reservoir to Body Retaining	1						
18	CD.641	GASKET	1						
19	CD.2854	PIECE-Packing	1						
20	CD.639	GASKET	4						
21	CD.2832	SPRING-Central-Valve Flow	1						
22	CD.2831	ASSEMBLY-Valve	1						
23	CD.1531	RING-'O'-Valve Cap	1						
24	CD.2883	CAP-Valve	1						
25	CD.2826	ASSEMBLY-Cover	1						
26	CD.2827	BUSH-Shaft	1						
27	CD.2830	PIN-Dowel	2						
28	CD.2828	ASSEMBLY-Shaft	1						
29	CD.2829	SHAFT	1						
30	CD.660	BALLRACE	1						
31	CD.2851	PIN-Drive	1						
32	CD.2834	SPARES KIT consisting of:-							
		INSERT-Cam	1						
		CARRIER-Vane	1						
		VANE-Roller	1						
33	CD.2856	PEG-Cam Lock	1						
34	CD.2837	RING-'O'-Body Cover	1						
35	CD.2836	RING-'O'-By-Pass	1						
36	CD.2825	ASSEMBLY-Body	1						
37	CD.2827	BUSH-Shaft	1						
38	CD.1530	SEAL-Oil-Shaft	1						
39	CD.2853	PLATE-End	1						
40	CD.2852	WASHER-Spring	6						
41	CD.2850	SCREW-Allen	6						
42	CD.2855	SCREW-c/Sunk	4						
43	UR.3186	ADAPTOR-Steering Pump	1						
44	UR.2507	BANJO-Outlet	1	LH Cars.					
45	UE.30019	BANJO-Outlet	1	RH Cars.					
46	UE.2514	RING-Sealing-Outlet	2						
47	UE.30020	BOLT-Banjo-Outlet	1						
48	UE.9850	ASSEMBLY-Swivel Bracket-Power Steering Pump	1						
49	UE.9841	† BRACKET-Swivel	1						
50	UA.912/Z	STUD	1						
51	UE.4393	JOINT-Support Bracket	1						
52	UA.161/Z	SETSCREW-Support Bracket	3						
53	UA.1252/Z	WASHER-Plain-Setscrew	3						
54	UA.107/Z	SETSCREW-Steering Pump to Swivel Bracket	4						
55	UA.1251/Z	WASHER-Plain-Setscrew	4						
56	UA.1252/Z	WASHER-Plain-Stud-Swivel Bracket	1						
57	K.9009/Z	WASHER-Spring-Stud-Swivel Bracket	1						
58	UA.302/Z	NUT-Stud-Swivel Bracket	1						
59	UA.6103/Z	WASHER-Plain-Adjusting-Swivel Bracket	1						
60	K.9009/Z	WASHER-Spring-Adjusting-Swivel Bracket	1						
61	UA.302/Z	NUT-Adjusting-Swivel Bracket	1						
62	UE.9842	PULLEY-Steering Pump	1						
63	UE.717	KEY-Driving-Shaft-Pulley	1						
64	UE.683	SETSCREW-Pulley	1						
65	UE.684	WASHER-Setscrew	1						

Silver Cloud III— From SCX.1. Bentley S3.— From B.2.CN.
Silver Cloud III,LWB— From CAL.1. Bentley S3. LWB— From BAL.2
Bentley Continental S3.— From BC.2.XA.

Items marked † are not supplied as individual parts

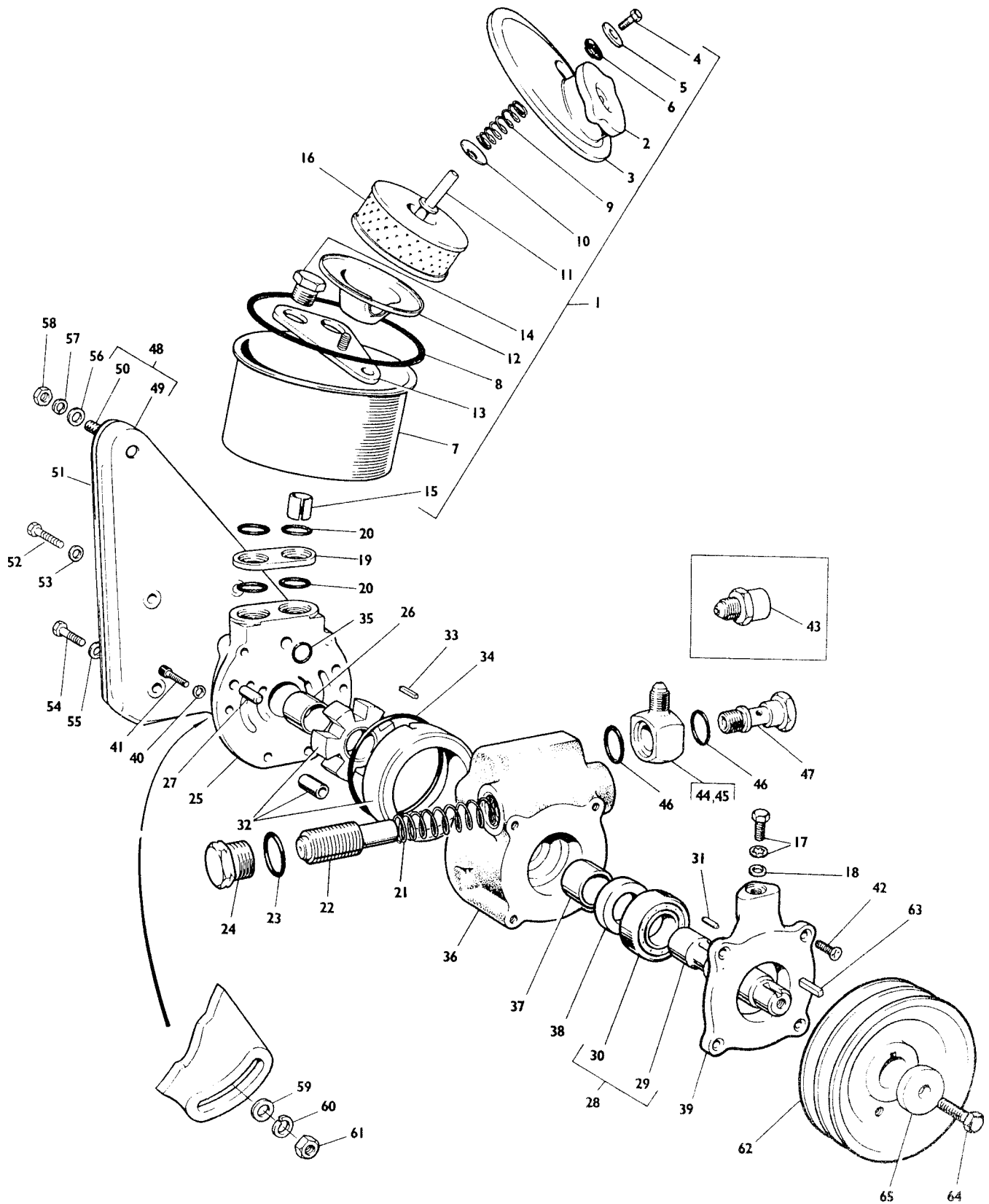
STEERING—
POWER PUMP

H8/1.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3,



STEERING-

POWER PUMP

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR. 4826	ASSEMBLY-Hose-Valve Return	1						
2	UE. 2506	BANJO-Valve Return	1						
3	UE. 2513	RING-Sealing-Banjo	2						
4	UE. 2353	BOLT-Banjo	1						
5	UR. 5015	ASSEMBLY-Hose-Valve Supply	1						
6	UR. 3186	ADAPTOR -Pump-Hose Supply	1						
7	UR. 3188	CONNECTOR-Hose Supply	1						
8	UR. 4827	ASSEMBLY-Hose-Extension Valve Supply	1						
9	UE. 2507	BANJO-Valve Supply	1						
10	UE. 2514	RING-Sealing-Banjo	2						
11	UE. 2354	BOLT-Banjo	1						
12	UR. 5011	ASSEMBLY-Hose-Valve to Ram-Front	1						
13	UR. 4825	ASSEMBLY-Hose-Valve to Ram-Rear	1						
14	UE. 2507	BANJO-Hoses to Valve	2						
15	UE. 2514	RING-Sealing-Banjo	4						
16	UE. 2354	BOLT-Banjo	2						
17	UR. 4516	CLIP-Hose-Ram	1						
18	UR. 1362	PIECE-Distance-Clip	1						
19	UA. 107 1/2	BOLT-Clip	1						
20	UA. 125 1/2	WASHER-Plain-Bolt	2						
21	UA. 35 1/2	NUT-Bolt	1						
22	UD. 1803	CLIP-Hose-Ram	1						
23	UR. 3430	CLIP-Hoses-Valve to Ram	4						
24	K. 4404/Z	WASHER-Plain-Clip	2						
25	K. 4006/Z	NUT-Clip	2						
26	UR. 3252	ASSEMBLY-Power Cylinder-Complete	1						
27	RG. 3076	BUSH-Silentbloc	1						
28	UR. 2547	ELBOW-90°	1						
29	UR. 2546	ADAPTOR	1						
30	CD. 693	ROD-Piston	1						
31	CD. 695	PISTON	1						
32	CD. 697	RING-Piston	2						
33	UA. 1255/R	WASHER-Plain-Nut-Piston	1						
34	UA. 455/R	NUT-Piston	1						
35	UA. 10022/R	PIN-Split	1						
36	CD. 694	BEARING-Piston Rod	1						
37	CD. 702	RING-'O'-Bearing	1						
38	CD. 3814	SPREADER-Seal	1						
39	CD. 666	SEAL	1						
40	CD. 667	WASHER-Vellumoid-Seal	1						
41	CD. 670	WASHER-Steel	1						
42	CD. 671	SCRAPER	1						
43	CD. 698	CIRCLIP-Bearing Retaining	1						
44	CD. 699	COVER-End	1						
45	CD. 700	LOCKWASHER	4						
46	CD. 701	SCREW-End Cover	4						
47	UR. 1300	JAW-Cylinder to Steering Lever	1						
48	UA. 355/Z	LOCKNUT-Jaw	1						
49	UR. 4762	RING-Sealing-Jaw	2						
50	UR. 3250	WASHER-Retaining Seal	2						
51	UR. 3249	WASHER-Spacer	2						
52	UR. 3293	RIVET-Tubular	1						
53	UR. 3292	WASHER-Retaining	2						
54	UR. 1298	PIN-Connecting	1						
55	UR. 1937	BRACKET-Upper-Power Cylinder	1						
56	UR. 1938	BRACKET-Lower-Power Cylinder	1						
57	UR. 3372	BOLT-Mounting-Power Cylinder	1						
58	UA. 1255/Z	WASHER-Plain-Bolt	5						
59	UA. 455/Z	NUT-Castellated-Bolt	1						
60	K. 4608/Z	PIN-Split-Nut	1						
61	UA. 103/Z	BOLT-Lower Bracket	4						
62	K. 9008/Z	WASHER-Spring-Bolt	4						
63	UA. 301/Z	NUT-Bolt	4						
	RH. 2271	ASSEMBLY-Steering Box Complete-less Hoses							
	RH. 2276	ASSEMBLY-Steering Box Complete-with Hoses							

Items marked † are not supplied as individual parts

Silver Cloud III- From SAZ.1 to 61 Incl. Bentley S.3- From B.2 AV to 26 Incl.

STEERING-

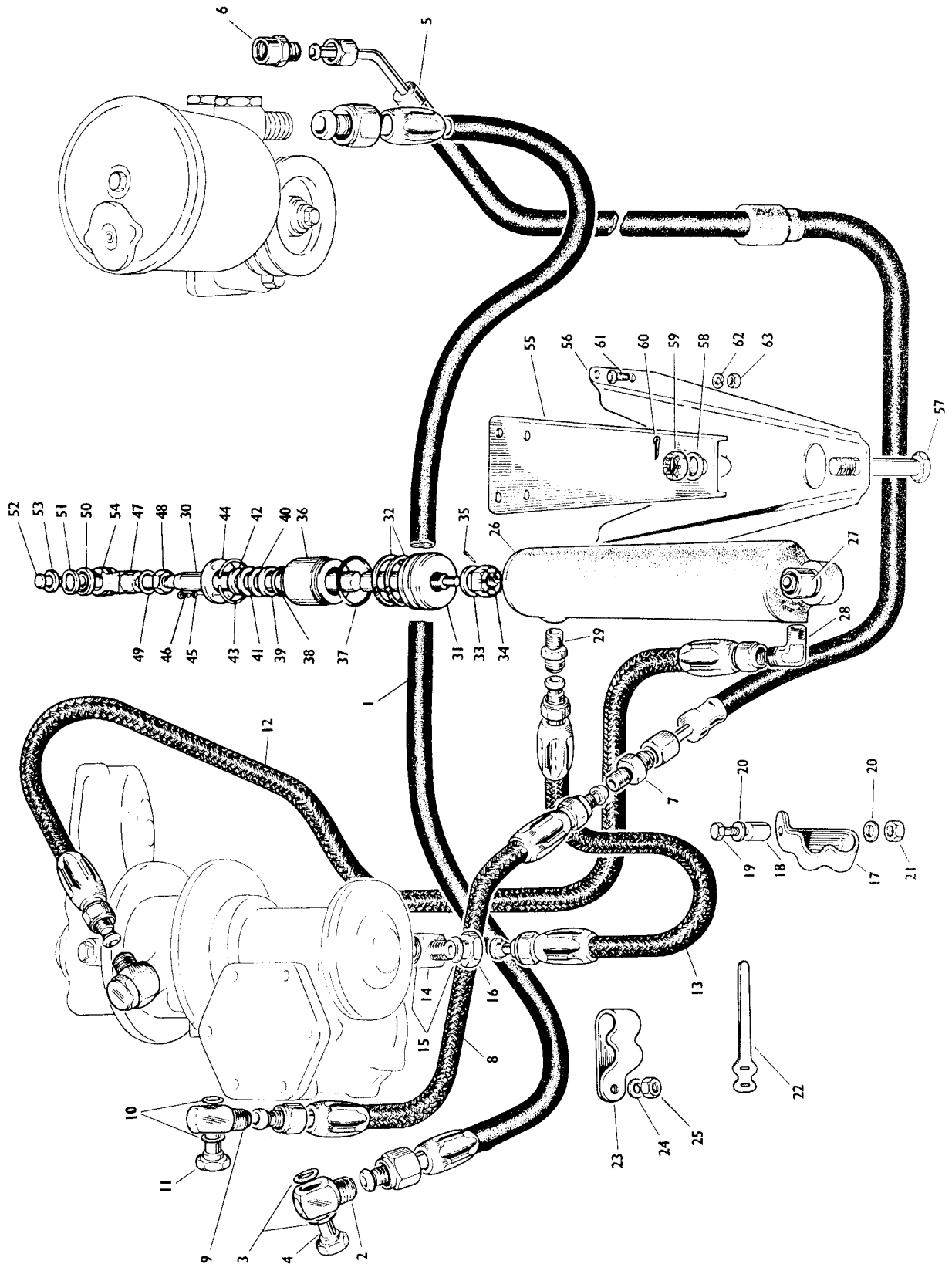
POWER CYLINDER AND HOSES

H. 9.
Amendment 2.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING-

POWER CYLINDER AND HOSES

H9
Amendment 2

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.5962	HOSE-Valve Return	1	RH Cars.	55	CD.697	RING-Piston	2	
2	UR.8126	HOSE-Valve Return	1	LH Cars.	56	UA.1255/Z	WASHER-Plain-Nut-Piston	1	
3	UR.8054	CLIP-Jubilee-Valve Return Hose	2		57	UA.455/R	NUT-Piston	1	
4	UR.5963	CLIP-Valve Return Hose to Thermostat Elbow	1	RH Cars.	58	UA.10022/R	PIN-Split	1	
5	RE.25132	CLIP-Valve Return Hose to Crankcase	1	LH Cars.	59	CD.694	BEARING-Piston Rod	1	
6	UE.30018	BANJO-Steering Box Outlet	1		60	CD.702	RING-'O'-Bearing	1	
7	UE.2513	RING-Sealing	2		61	CD.3814	SPREADER-Seal	1	
8	UE.2353	BOLT-Banjo	1		62	CD.666	SEAL	1	
9	UR.3186	ADAPTOR-Pump-Supply Hose	1	LH Cars.	63	CD.667	WASHER-Vellumoid-Seal	1	
10	UR.5015	ASSEMBLY-Hose-Valve Supply	1		64	CD.670	WASHER-Steel	1	
11	UR.5961	ASSEMBLY-Hose-Valve Supply	1		65	CD.671	SCRAPER	1	
12	UR.4827	ASSEMBLY-Hose-Extension-Valve Supply	1		66	CD.698	CIRCLIP-Bearing Retaining	1	
13	UR.3188	CONNECTOR-Extension Hose	1		67	CD.699	COVER-End	1	
14	UD.1803	STRAP-Hose-Extension Valve Supply	1		68	CD.700	LOCKWASHER	4	
15	UD.3250	CLIP-Supply Hose to Front Pan	1	RH Cars.	69	CD.701	SCREW-End Cover	4	
16	UD.5016	CLIP-Hose to RH Damper	1		70	UR.1300	JAW-Cylinder to Steering Lever	1	
17	K.4404/Z	WASHER-Plain-Clips	2		71	UA.355/Z	LOCKNUT-Jaw	1	
18	K.4006/Z	NUT-Clips	2		72	UR.4762	RING-Sealing-Jaw	2	
19	UE.2507	BANJO-Valve Supply	1		73	UR.3250	WASHER-Retaining-Seal	2	
20	UE.2514	RING-Sealing	2		74	UR.3249	WASHER-Spacer	2	
21	UE.2354	BOLT-Banjo	1		75	UR.3293	RIVET-Tubular	1	
22	UR.3190	BANJO-Valve Supply	1		76	UR.3292	WASHER-Retaining	2	
23	UE.2514	RING-Sealing	2	LH Cars.	77	UR.1298	PIN-Connecting	1	
24	UE.2354	BOLT-Banjo	1		78	UR.8014	BRACKET-Upper-Power Cylinder	1	
25	UR.5011	ASSEMBLY-Hose-Valve to Ram-Front	1	RH Cars.	79	UR.1938	BRACKET-Lower-Power Cylinder	1	
26	UR.4825	ASSEMBLY-Hose-Valve to Ram-Rear	1		80	UR.8040	BOLT-Mounting-Power Cylinder	1	
27	UR.4824	ASSEMBLY-Hose-Valve to Ram-Front	1	LH Cars.	81	UA.1255/Z	WASHER-Spacing-Mounting Bolt	1	As required
28	UR.5011	ASSEMBLY-Hose-Valve to Ram-Rear	1		82	UA.455/Z	NUT-Castellated-Mounting Bolt	1	
29	UE.2507	BANJO-Valve Hoses to Ram	2		83	UA.1255/Z	WASHER-Plain-Mounting Bolt	1	
30	UE.2514	RING-Sealing	4		84	K.4608/Z	PIN-Split-Nut-Mounting Bolt	1	
31	UR.5972	BOLT-Banjo	2		85	UA.103/Z	BOLT-Lower Bracket	4	
32	UD.1803	CLIP-Hose-Ram	1		86	K.9008/Z	WASHER-Spring-Bolt	4	
33	UR.4516	CLIP-Hose-Ram	1		87	UA.301/Z	NUT-Bolt	4	
34	UA.107/Z	BOLT-Clip	1		88	UR.8261	ASSEMBLY-Heat Shield-Mounting Arm-LH	1	
35	UR.1362	PIECE-Distance-Clip	1		89	KC.153/Z	BOLT-Heat Shield-Mounting Arm	2	
36	UA.1251/Z	WASHER-Plain-Bolt	2		90	K.4401/Z	WASHER-Plain-Bolt	2	
37	UA.351/Z	NUT-Bolt	1		91	K.4006/Z	NUT-Bolt	2	
38	UR.3430	CLIP-Hoses-Valve to Ram	1	RH Cars.	92	UR.8257	CLIP-Ram Feed Hose to Mounting Arm-LH	1	LH Cars.
39	UD.4315	CLIP-Hose	1		93	KC.170/Z	BOLT-Clip	1	
40	UR.5017	CLIP-Hose	1		94	K.4401/Z	WASHER-Plain-Bolt	1	
41	UR.3430	CLIP-Hose-Shock Damper	1	LH Cars.	95	K.4006/Z	NUT-Bolt	1	
42	K.4404/Z	WASHER-Plain-Clips	3		96	UR.8258	CLIP-Ram Feed Hose to Steering Box-LH	1	
43	K.4006/Z	NUT-Clips	3			RH.2265	ASSEMBLY-Steering Box Complete-less Hoses	1	RH Cars.
44	UD.6208	CLIP-Wiring-RH Micro Switch	1			RH.2183	ASSEMBLY-Steering Box Complete-with Hoses	1	
45	UR.8016	ASSEMBLY-Power Cylinder-Complete	1	RH Cars.		RH.2266	ASSEMBLY-Steering Box Complete-less Hoses	1	LH Cars.
46	UR.8017	ASSEMBLY-Power Cylinder-Complete	1	LH Cars.		RH.2184	ASSEMBLY-Steering Box Complete-with Hoses	1	
		The following items are common to each of the above Assembly Power Cylinders :-					*If necessary for replacement, due to steering judder, refer to Service Bulletin S3/N.1. for the fitting of the following :-		
47	RG.3076	BUSH-Silentbloc	1			RH.2323	MODIFICATION KIT comprising :-	2	
48	UR.2547	* ELBOW-90°	1			UR.5972	BOLT-Banjo	1	
49	UR.2546	ADAPTOR	1			UR.8715	BOLT-Banjo	1	
50	UG.1181	* BALL VALVE	1			UR.8716	WASHER-Upper	1	
51	UG.1175	* BLEED SCREW	1			UR.8717	WASHER-Lower	1	
52	UG.2427	* CAP-Dust	1			UR.8718	BUNG-Taper	1	
53	CD.693	ROD-Piston	1			UR.8732	BANJO-Adaptor-Cranked	1	
54	CD.695	PISTON	1						

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Items marked † are not supplied as individual parts

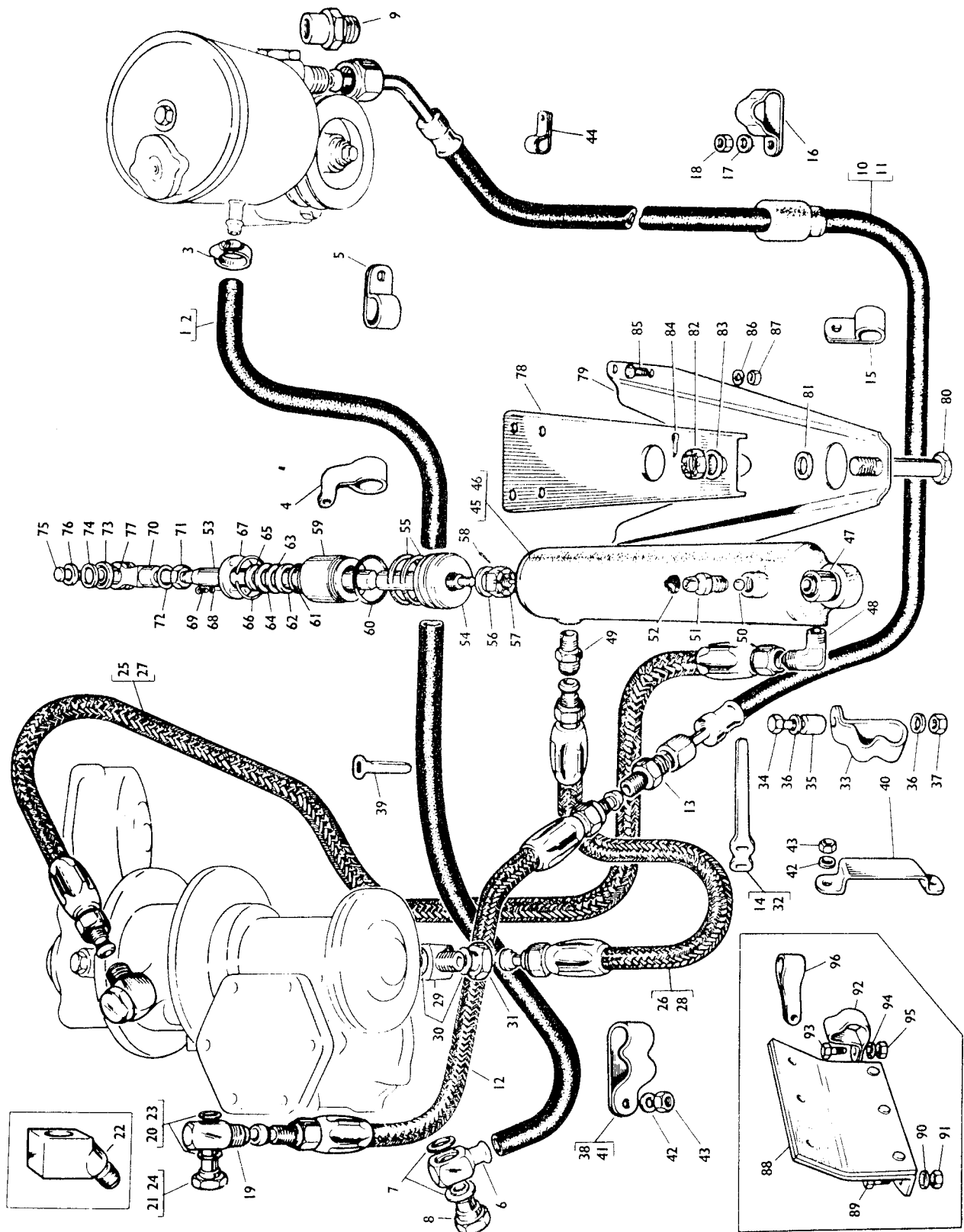
STEERING-
POWER CYLINDER AND HOSES

H.9/1
Amendment 2

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING -

POWER CYLINDER AND HOSES

H9/1
Amendment 2

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.5962	HOSE-Valve Return	1	RH Cars.	57	UA.1255/R	WASHER-Plain-Nut-Piston	1	
2	UR.8126	HOSE-Valve Return	1	LH Cars.	58	UA.455/R	NUT-Piston	1	
3	UR.8054	CLIP-Jubilee-Valve Return Hose	2		59	UA.10022/R	PIN-Split	1	
4	UR.5963	CLIP-Valve Return Hose to Thermostat Elbow	1	RH Cars.	60	CD.694	BEARING-Piston Rod	1	
5	RE.25132	CLIP-Valve Return Hose to Crankcase	1	LH Cars.	61	CD.702	RING-'O'-Bearing	1	
6	UE.30018	BANJO-Steering Box Outlet	1		62	CD.3814	SPREADER-Seal	1	
7	UE.2513	RING-Sealing	2		63	CD.666	SEAL	1	
8	UE.2353	BOLT-Banjo	1		64	CD.667	WASHER-Vellumoid-Seal	1	
9	UR.3186	ADAPTOR-Pump-Supply Hose	1	LH Cars.	65	CD.670	WASHER-Steel	1	
10	UR.5015	ASSEMBLY-Hose-Valve Supply	1		66	CD.671	SCRAPER	1	
11	UR.5961	ASSEMBLY-Hose-Valve Supply	1		67	CD.698	CIRCLIP-Bearing Retaining	1	
12	UR.4827	ASSEMBLY-Hose-Extension-Valve Supply	1		68	CD.699	COVER-End	1	
13	UR.3188	CONNECTOR-Extension Hose	1		69	CD.700	LOCKWASHER	4	
14	UD.1803	STRAP-Hose-Extension Valve Supply	1		70	CD.701	SCREW-End Cover	4	
15	UR.8664	CLIP-Hose-.250" Dia. Stud	1		71	UR.1300	JAW-Cylinder to Steering Lever	1	
16	UR.8665	CLIP-Hose-.312" Dia. Stud	1	RH Cars.	72	UA.355/Z	LOCKNUT-Jaw	1	
17	UD.3250	CLIP-Supply Hose to Front Pan	1		73	UR.4762	RING-Sealing-Jaw	2	
18	UD.5016	CLIP-Hose to RH Damper	1		74	UR.3250	WASHER-Retaining-Seal	2	
19	K.4404/Z	WASHER-Plain-Clips	2		75	UR.3249	WASHER-Spacer	2	
20	K.4006/Z	NUT-Clips	2		76	UR.3293	RIVET-Tubular	1	
21	UE.2507	BANJO-Valve Supply	1		77	UR.3292	WASHER-Retaining	2	
22	UE.2514	RING-Sealing	2		78	UR.1298	PIN-Connecting	1	
23	UE.2354	BOLT-Banjo	1		79	UR.8014	BRACKET-Upper-Power Cylinder	1	
24	UR.3190	BANJO-Valve Supply	1	LH Cars.	80	UR.1938	BRACKET-Lower-Power Cylinder	1	
25	UE.2514	RING-Sealing	2		81	UR.8040	BOLT-Mounting-Power Cylinder	1	
26	UE.2354	BOLT-Banjo	1		82	UA.1255/Z	WASHER-Plain-Spacing-Mounting Bolt	1	As required.
27	UR.5011	ASSEMBLY-Hose-Valve to Ram- Front	1	RH Cars.	83	UA.455/Z	NUT-Castellated-Mounting Bolt	1	
28	UR.4825	ASSEMBLY-Hose-Valve to Ram- Rear	1		84	UA.1255/Z	WASHER-Plain-Mounting Bolt	1	
29	UR.4824	ASSEMBLY-Hose-Valve to Ram- Front	1	LH Cars.	85	K.4401/Z	PIN-Split-Nut-Mounting Bolt	1	
30	UR.5011	ASSEMBLY-Hose-Valve to Ram- Rear	1		86	UA.103/Z	BOLT-Lower Bracket	4	
31	UR.2507	BANJO-Valve Hoses to Ram	2		87	K.9008/Z	WASHER-Spring-Bolt	4	
32	UE.2514	RING-Sealing	4		88	UA.301/Z	NUT-Bolt	4	
33	UR.5972	BOLT-Banjo	2		89	UR.8261	ASSEMBLY-Heat Shield-Mounting Arm-LH	1	
34	UD.1803	CLIP-Hose-Ram	1		90	KC.153/Z	BOLT-Heat Shield-Mounting Arm	2	
35	UR.4516	CLIP-Hose-Ram	1		91	K.4401/Z	WASHER-Plain-Bolt	2	
36	UA.107/Z	BOLT-Clip	1		92	K.4006/Z	NUT-Bolt	2	
37	UR.1362	PIECE-Distance-Bolt	1		93	UR.8257	CLIP-Ram Feed Hose to Mounting Arm-LH	1	LH Cars.
38	UA.1251/Z	WASHER-Plain-Bolt	2			RH.2265	ASSEMBLY-Steering Box Complete- less Hoses	1	
39	UA.351/Z	NUT-Bolt	1			RH.2183	ASSEMBLY-Steering Box Complete- with Hoses	1	RH Cars.
40	UD.4315	CLIP-Hose	1			RH.2266	ASSEMBLY-Steering Box Complete- less Hoses	1	LH Cars.
41	UR.5017	CLIP-Hose	1			RH.2184	ASSEMBLY-Steering Box Complete- with Hoses	1	
42	UR.3430	CLIP-Hose-Shock Damper	1	LH Cars.			* If necessary for replacements, due to steering judder, refer to Service Bulletin S.3/N.1. for the fitting of the following :-		
43	K.4404/Z	WASHER-Plain-Clips	3			RH.2323	MODIFICATION KIT comprising :-	2	
44	K.4006/Z	NUT-Clips	3			UR.5972	BOLT-Banjo	1	
45	UD.6208	CLIP-Wiring-RH Micro Switch	1			UR.8715	BOLT-Banjo	1	
46	UR.8016	ASSEMBLY-Power Cylinder- Complete	1	RH Cars.		UR.8716	WASHER-Upper	1	
47	UR.8017	ASSEMBLY-Power Cylinder- Complete	1	LH Cars.		UR.8717	WASHER-Lower	1	
		The following items are common to each of the above Assembly Power Cylinders :-				UR.8718	BUNG-Taper	1	
48	RG.3076	BUSH-Silentbloc	1			UR.8732	BANJO-Adaptor-Cranked	1	
49	UR.2547	* ELBOW-90°	1						
50	UR.2546	ADAPTOR	1						
51	UG.1181	* BALL VALVE	1						
52	UG.1175	* BLEED SCREW	1						
53	UG.2427	* CAP-Dust	1						
54	CD.693	ROD-Piston	1						
55	CD.695	PISTON	1						
56	CD.697	RING-Piston	2						

Items marked † are not supplied as individual parts

FOR CHASSIS NUMBERS SEE OVERLEAF

STEERING-

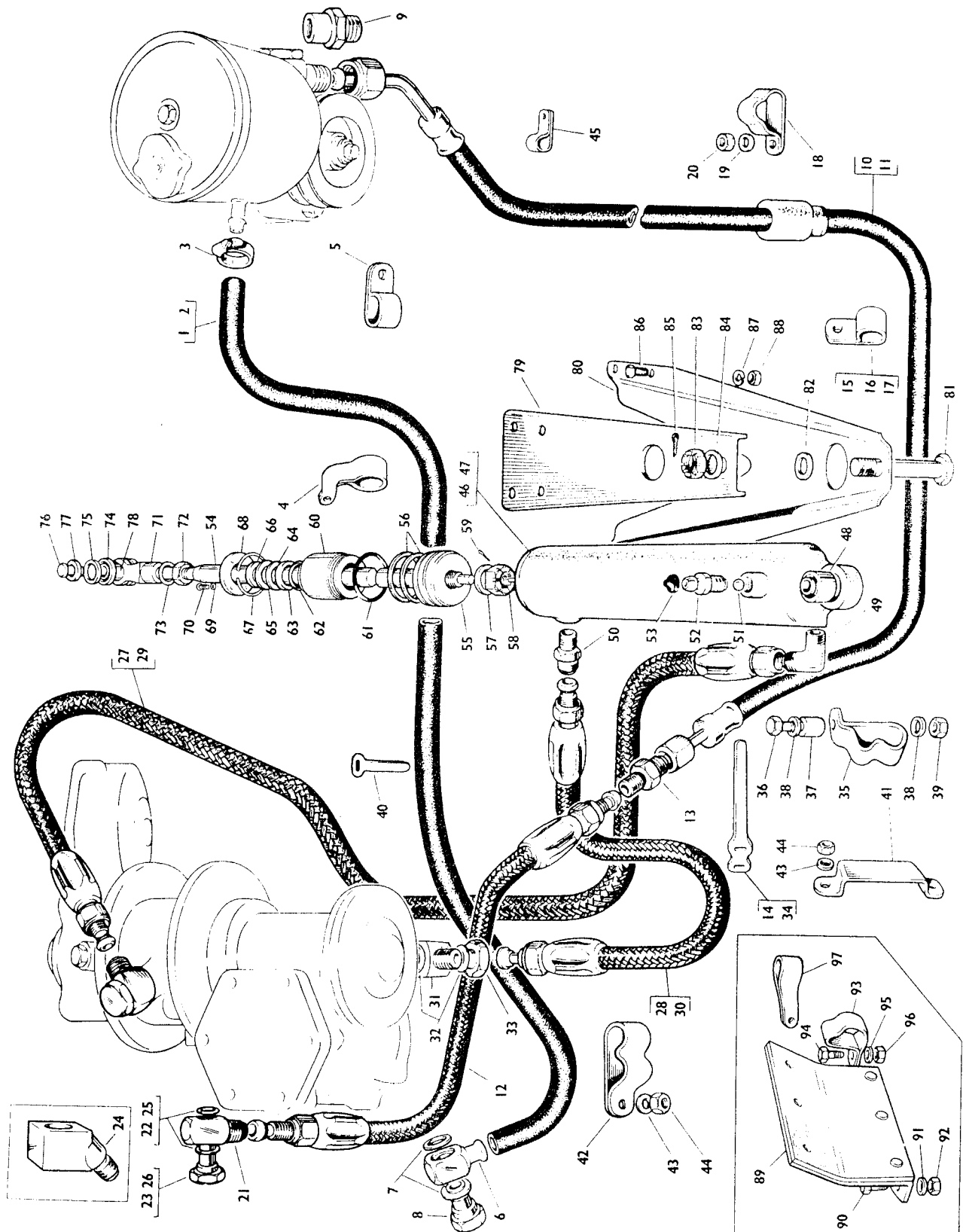
POWER CYLINDER AND HOSES

H.9/2
Amendment 2

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING -

POWER CYLINDER AND HOSES

H9/
Amendment :

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.5962	HOSE-Valve Return	1	RH Cars.	58	UA.1255/R	WASHER-Plain-Nut-Piston	1	
2	UR.8126	HOSE-Valve Return	1	LH Cars.	59	UA.455/R	NUT-Piston	1	
3	UR.8054	CLIP-Jubilee-Return Hose	2		60	UA.10022/R	PIN-Split	1	
4	UR.5963	CLIP-Return Hose to Thermostat Elbow	1	RH Cars.	61	CD.694	BEARING-Piston Rod	1	
5	RE.25132	CLIP-Return Hose to Crankcase	1	LH Cars.	62	CD.702	RING-O' Bearing	1	
6	UE.30018	BANJO-Steering Box Outlet	1		63	CD.3814	SPREADER-Seal	1	
7	UE.2513	RING-Sealing	2		64	CD.666	SEAL	1	
8	UE.2353	BOLT-Banjo	1		65	CD.667	WASHER-Vellumoid-Seal	1	
9	UR.3186	ADAPTOR-Pump-Hose Supply	1	LH Cars.	66	CD.670	WASHER-Steel	1	
10	UR.5015	ASSEMBLY-Hose-Valve Supply	1		67	CD.671	SCRAPER	1	
11	UR.5961	ASSEMBLY-Hose-Valve Supply	1		68	CD.698	CIRCLIP-Bearing Retaining	1	
12	UR.4827	ASSEMBLY-Hose-Extension-Valve Supply	1		69	CD.699	COVER-End	1	
13	UR.3188	CONNECTOR-Hose	1		70	CD.700	LOCKWASHER	4	
14	UD.1803	STRAP-Hose-Extension Valve Supply	1		71	CD.701	SCREW-End Cover	4	
15	UR.4044	CLIP-Hose-250" Dia. Stud	1		72	UR.8717	WASHER-Lower-Banjo	1	
16	UR.4045	CLIP-Hose-312" Dia. Stud	1	RH Cars.	73	UR.8732	BANJO	1	
17	UR.2550	CLIP-Supply Hose to Front Pan	1		74	UR.8716	WASHER-Upper-Banjo	1	
18	UR.4046	CLIP-Hose-To RH Damper	1		75	UR.8715	BOLT-Banjo to Ram	1	
19	UR.4004/Z	WASHER-Plain-Clips	2		76	UR.8718	PLUG-Taper-Ram	1	
20	UR.4004/Z	NUT-Clips	2		77	UR.1300	JAW-Cylinder to Steering Lever	1	
21	UR.2507	BANJO-Valve Supply	1		78	UA.355/Z	LOCKNUT-Jaw	1	
22	UE.2514	RING-Sealing	2		79	UR.4762	RING-Sealing-Jaw	2	
23	UE.2354	BOLT-Banjo	1		80	UR.3250	WASHER-Retaining-Seal	2	
24	UR.3190	BANJO-Valve Supply	1		81	UR.3249	WASHER-Spacer	2	
25	UE.2514	RING-Sealing	2	LH Cars.	82	UR.3293	RIVET-Tubular	1	
26	UE.2354	BOLT-Banjo	1		83	UR.3292	WASHER-Retaining	2	
27	UR.5014	ASSEMBLY-Hose-Valve to Ram-Front	1	RH Cars.	84	UR.1298	PIN-Connecting	1	
28	UR.4828	ASSEMBLY-Hose-Valve to Ram-Rear	1		85	UR.8014	BRACKET-Upper-Power Cylinder	1	
29	UR.4824	ASSEMBLY-Hose-Valve to Ram-Front	1	LH Cars.	86	UR.1938	BRACKET-Lower-Power Cylinder	1	
30	UR.5011	ASSEMBLY-Hose-Valve to Ram-Rear	1		87	UR.8040	BOLT-Mounting-Power Cylinder	1	
31	UE.2507	BANJO-Valve to Ram	2		88	UA.1255/Z	WASHER-Plain-Spacing-Mounting Bolt	1	As required.
32	UE.2514	RING-Sealing	4		89	UA.1255/Z	WASHER-Plain-Mounting Bolt	1	
33	UR.5972	BOLT-Banjo	2		90	UA.455/Z	NUT-Castellated-Mounting Bolt	1	
34	UD.1803	CLIP-Ram Hose	2	LH Cars.	91	K.4608/Z	PIN-Split-Nut-Mounting Bolt	1	
35	UD.1803	CLIP-Ram Hose	1	RH Cars.	92	UA.103/Z	BOLT-Lower Bracket	4	
36	UR.4516	CLIP-Ram Hose	1		93	K.9008/Z	WASHER-Spring-Bolt	4	
37	UA.107/Z	BOLT-Clip	1		94	UA.301/Z	NUT-Bolt	4	
38	UE.1362	PIECE-Distance-Clip	1		95	UR.8261	ASSEMBLY-Heat Shield-Mounting Arm-LH	1	
39	UA.1251/Z	WASHER-Plain-Bolt	2		96	KC.153/Z	BOLT-Heat Shield-Steering Box Mounting Arm	2	
40	UA.351/Z	NUT-Bolt	1		97	K.4401/Z	WASHER-Plain-Bolt	2	
41	UD.4315	CLIP-Hose	1		98	K.4006/Z	NUT-Bolt	2	
42	UR.5017	CLIP-Hose	1		99	UR.8257	CLIP-Ram Feed Hose to Mounting Arm-LH	1	LH Cars.
43	UR.3430	CLIP-Hose-Shock Damper	1	LH Cars.	100	KC.170/Z	BOLT-Clip	1	
44	K.4404/Z	WASHER-Plain-Clips	3		101	K.4401/Z	WASHER-Plain-Bolt	1	
45	K.4006/Z	NUT-Clips	3		102	K.4006/Z	NUT-Bolt	1	
46	UD.6208	CLIP-Wiring-RH Micro Switch	1		103	UR.8258	CLIP-Ram Feed Hose to Steering Box-LH	1	
47	UR.8664	CLIP-Front Hose-Power Cylinder	1			RH.2265	ASSEMBLY-Steering Box-Complete-less Hoses	1	RH Cars.
48	UA.102/Z	BOLT-Clip	1	RH Cars.		RH.2183	ASSEMBLY-Steering Box-Complete-with Hoses	1	
49	UA.1251/Z	WASHER-Plain-Bolt	1			RH.2266	ASSEMBLY-Steering Box-Complete-less Hoses	1	LH Cars.
50	UA.301/Z	NUT-Bolt	1			RH.2184	ASSEMBLY-Steering Box-Complete-with Hoses	1	
51	UR.8016	ASSEMBLY-Power Cylinder-Complete	1	RH Cars.					
52	UR.8017	ASSEMBLY-Power Cylinder-Complete	1	LH Cars.					
		The following items are common to each of the above Assembly Power Cylinders :-							
53	RG.3076	BUSH-Silentbloc	1						
54	UR.2546	ADAPTOR	1						
55	CD.693	ROD-Piston	1						
56	CD.695	PISTON	1						
57	CD.697	RING-Piston	2						

Items marked † are not supplied as individual parts

FOR CHASSIS NUMBERS SEE OVERLEAF

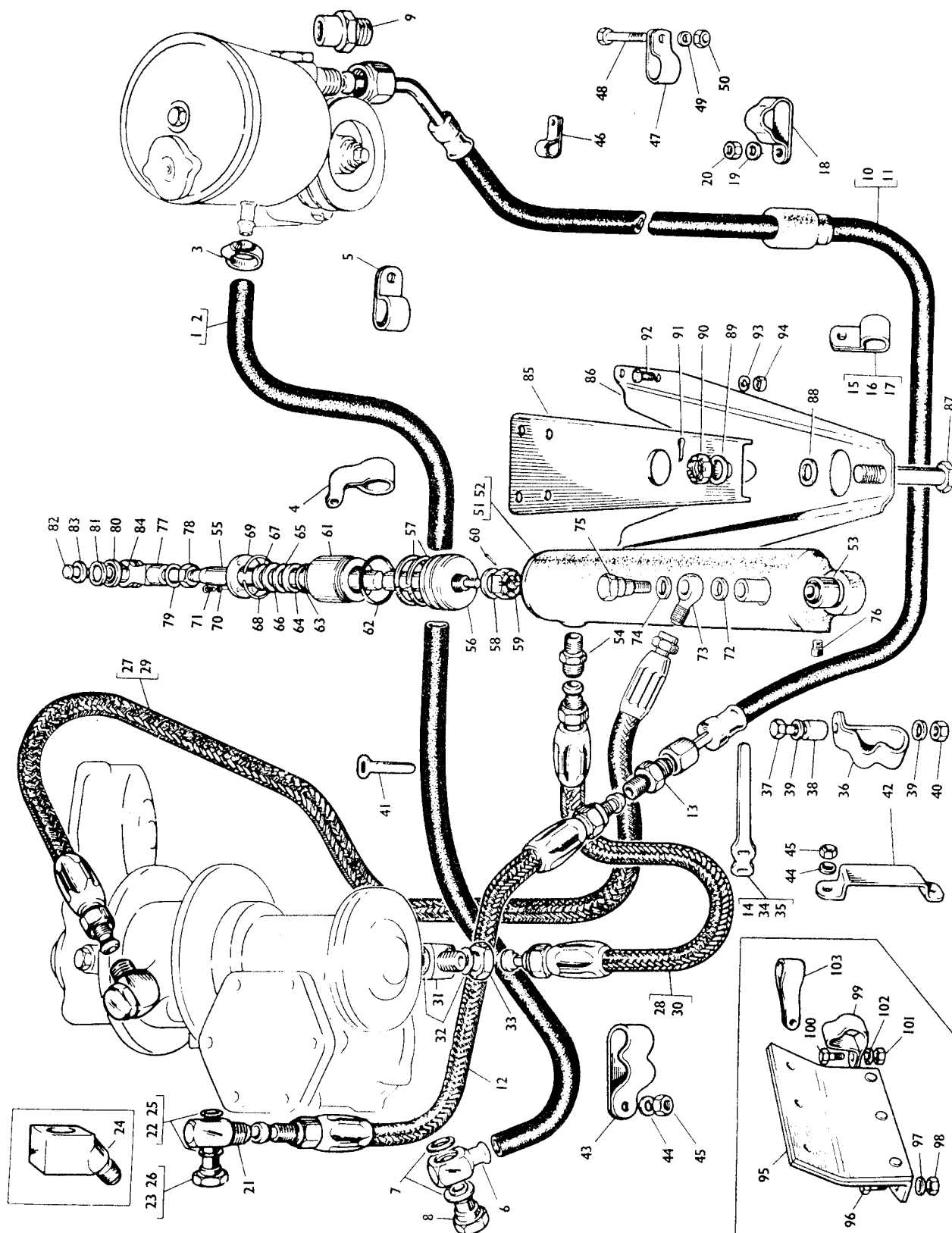
STEERING-
POWER CYLINDER AND HOSES

H.9/3
Amendment 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING -

POWER CYLINDER AND HOSES

H9/3
Amendment 1

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.5962	HOSE-Valve Return	1	RH Cars.	56	CD.695	PISTON	1	
2	UR.8126	HOSE-Valve Return	1	LH Cars.	57	CD.697	RING-Piston	2	
3	UR.8054	CLIP-Jubilee-Return Hose	2		58	UA.1255/R	WASHER-Plain-Nut-Piston	1	
4	UR.5963	CLIP-Return Hose to Thermostat Elbow	1	RH Cars.	59	UA.455/R	NUT-Piston	1	
5	UE.25132	CLIP-Return Hose to Crankcase	1	LH Cars.	60	UA.10022/R	PIN-Split	1	
6	UE.30018	BANJO-Steering Box Outlet	1		61	CD.694	BEARING-Piston Rod	1	
7	UE.2513	RING-Sealing	2		62	CD.702	RING-'O'-Bearing	1	
8	UE.2353	BOLT-Banjo	1		63	CD.3814	SPREADER-Seal	1	
9	UR.3186	ADAPTOR-Pump-Hose Supply	1	LH Cars.	64	CD.666	SEAL	1	
10	UR.5015	ASSEMBLY-Hose-Valve Supply	1		65	CD.667	WASHER-Vellumoid-Seal	1	
11	UR.5961	ASSEMBLY-Hose-Valve Supply	1		66	CD.670	WASHER-Steel	1	
12	UR.4827	ASSEMBLY-Hose-Extension-Valve Supply	1		67	CD.671	SCRAPER	1	
13	UR.3188	CONNECTOR-Hose	1		68	CD.698	CIRCLIP-Bearing Retaining	1	
14	UD.1903	STRAP-Hose-Extension Valve Supply	1		69	CD.699	COVER-End	1	
15	UR.8469	CLIP-Hose-250" Dia. Stud	1		70	CD.700	LOCKWASHER	4	
16	UR.8465	CLIP-Hose-312" Dia. Stud	1	RH Cars.	71	CD.701	SCREW-End Cover	1	
17	UD.1256	CLIP-Supply Hose to Front Pan	1		72	UR.8717	WASHER-Lower-Banjo Feed	1	
18	UD.5016	CLIP-Hose to RH Damper	1		73	UR.8716	WASHER-Upper-Banjo Feed	1	
19	KA.4404/Z	WASHER-Plain-Clips	2		74	UR.8715	BOLT-Banjo Feed to Ram	1	
20	UE.25132	NUT-Clips	2		75	UR.1300	JAW-Cylinder to Steering Lever	1	
21	UE.2514	BANJO-Valve Supply	1		76	UA.355/Z	LOCKNUT-Jaw	1	
22	UE.2514	RING-Sealing	2		77	UR.4762	RING-Sealing-Jaw	2	
23	UE.2514	BOLT-Banjo	1		78	UR.3250	WASHER-Retaining-Seal	1	
24	UE.2514	BANJO-Valve Supply	1		79	UR.3249	WASHER-Spacer	2	
25	UE.2514	RING-Sealing	2	LH Cars.	80	UR.3293	RIVET-Tubular	1	
26	UE.2514	BOLT-Banjo	1		81	UR.3292	WASHER-Retaining	2	
27	UE.2513	ASSEMBLY-Hose-Valve to Ram-Front	1	RH Cars.	82	UR.1298	PIN-Connecting	1	
28	UR.4825	ASSEMBLY-Hose-Valve to Ram-Rear	1		83	UR.8014	BRACKET-Upper-Power Cylinder	1	
29	UR.8753	ASSEMBLY-Hose-Valve to Ram-Front	1	LH Cars.	84	UR.1938	BRACKET-Lower-Power Cylinder	1	
30	UR.5011	ASSEMBLY-Hose-Valve to Ram-Rear	1		85	UR.8040	BOLT-Mounting-Power Cylinder	1	
31	UE.2507	BANJO-Valve to Ram	2		86	UA.1255/Z	WASHER-Plain-Spacing-Mounting Bolt	1	As required.
32	UE.2514	RING-Sealing	4		87	UA.1255/Z	WASHER-Plain-Mounting Bolt	1	
33	UR.5972	BOLT-Banjo	2		88	UA.455/Z	NUT-Castellated-Mounting Bolt	1	
34	UD.1803	CLIP-Ram Hose	1	LH Cars.	89	K.4608/Z	PIN-Split-Nut-Mounting Bolt	1	
35	UD.1803	CLIP-Ram Hose	1	RH Cars	90	UA.103/Z	BOLT-Lower Bracket	4	
36	UR.4516	CLIP-Ram Hose	1		91	K.9008/Z	WASHER-Spring-Bolt	4	
37	UA.107/Z	BOLT-Clip	1		92	UA.301/Z	NUT-Bolt	4	
38	UE.1362	PIECE-Distance-Clip	1		93	UR.8261	ASSEMBLY-Heat Shield-Mounting Arm-LH	1	
39	UA.1251/Z	WASHER-Plain-Bolt	2		94	KC.153/Z	BOLT-Heat Shield-Steering Box-Mounting Arm	2	
40	UA.351/Z	NUT-Bolt	1		95	K.4401/Z	WASHER-Plain-Bolt	2	
41	UD.4315	CLIP-Hose	1		96	K.4006/Z	NUT-Bolt	2	
42	UR.5017	CLIP-Hose	1		97	UR.8257	CLIP-Ram Feed Hose to Mounting Arm-LH	1	LH Cars.
43	UR.3430	CLIP-Hose-Shock Damper	1	LH Cars.	98	KC.170/Z	BOLT-Clip	1	
44	K.4404/Z	WASHER-Plain-Clips	3		99	K.4401/Z	WASHER-Plain-Bolt	1	
45	K.4006/Z	NUT-Clips	3		100	K.4006/Z	NUT-Bolt	1	
46	UD.6208	CLIP-Wiring-RH Micro Switch	1		101	UR.8258	CLIP-Ram Feed Hose to Steering Box-LH	1	
47	UR.8664	CLIP-Front Hose-Power Cylinder	1			RH.2265	ASSEMBLY-Steering Box-Complete-less Hoses	1	RH Cars.
48	UA.102/Z	BOLT-Clip	1	RH Cars.		RH.2183	ASSEMBLY-Steering Box-Complete-with Hoses	1	
49	UA.1251/Z	WASHER-Plain-Bolt	1			RH.2266	ASSEMBLY-Steering Box-Complete-less Hoses	1	LH Cars.
50	UA.301/Z	NUT-Bolt	1			RH.2184	ASSEMBLY-Steering Box-Complete-with Hoses	1	
51	UR.8722	ASSEMBLY-Power Cylinder-Complete	1	RH Cars.					
52	UR.8721	ASSEMBLY-Power Cylinder-Complete	1	LH Cars.					
The following items are common to each of the above Assembly Power Cylinders :-									
53	RG.3076	BUSH-Silentbloc	1						
54	UR.2546	ADAPTOR	1						
55	CD.693	ROD-Piston	1						

Items marked † are not supplied as individual parts

FOR CHASSIS NUMBERS SEE OVERLEAF

STEERING-

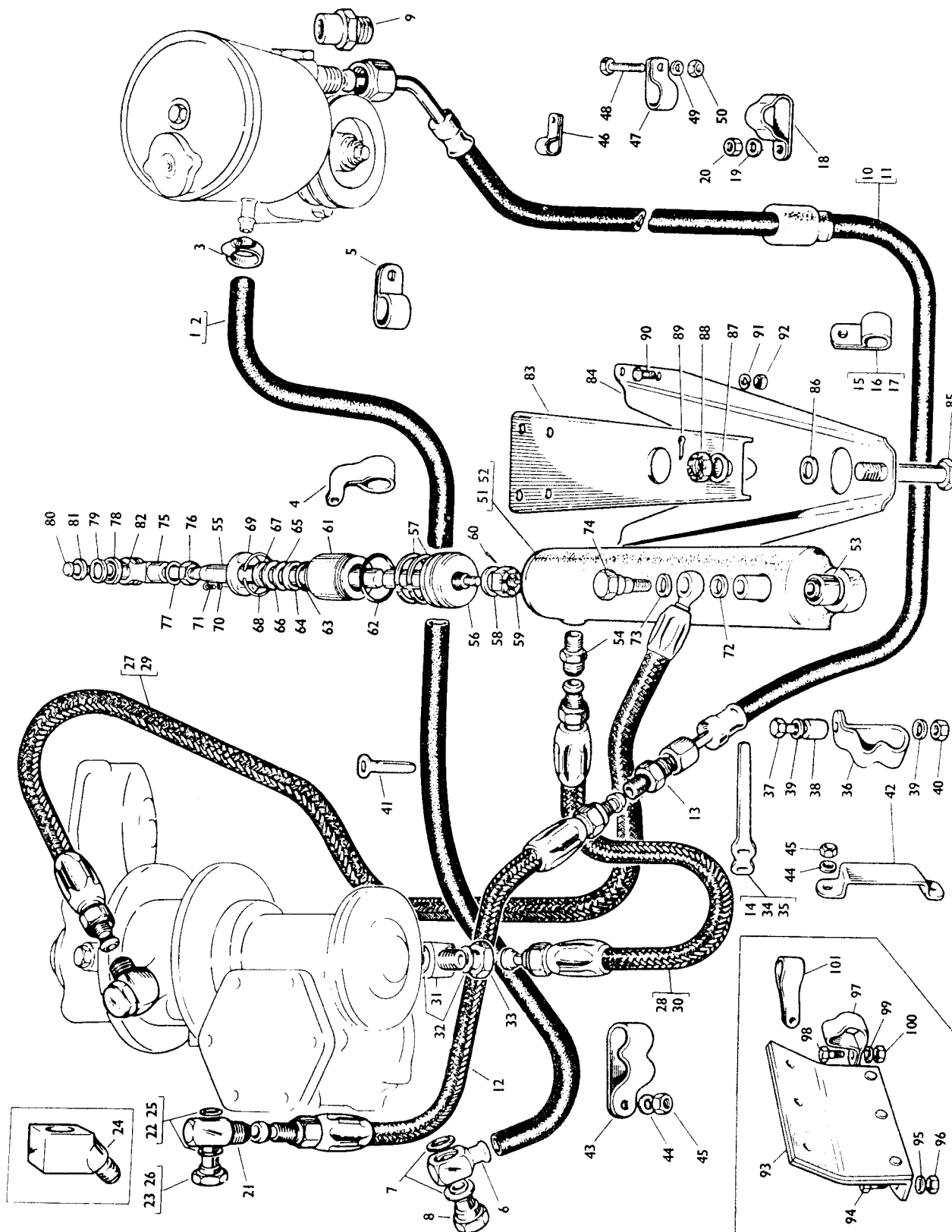
POWER CYLINDER AND HOSES

H.9/4

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING -

POWER CYLINDER AND HOSES

H 9/4

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,
BENTLEY S3, BENTLEY CONTINENTAL S3.



Ref	Part No.	Description	No. off	Remarks	Ref	Part No.	Description	No. off	Remarks
1	UR.5962	HOSE-Valve Return	1	RH Cars.	57	RG.3076	BUSH-Silentbloc	1	
2	UR.8126	HOSE-Valve Return	1	LH Cars.	58	UR.2546	ADAPTOR	1	
3	UR.8054	CLIP-Jubilee-Return Hose	2		59	CD.693	ROD-Piston	1	
4	UR.5963	CLIP-Return Hose to Thermostat Elbow	1	RH Cars.	60	CD.695	PISTON	1	
5	RE.25132	CLIP-Return Hose to Crankcase	1	LH Cars.	61	CD.697	RING-Piston	2	
6	UE.30018	BANJO-Steering Box Outlet	1		62	UA.1255/R	WASHER-Plain-Nut-Piston	1	
7	UE.2513	RING-Sealing	2		63	UA.455/R	NUT-Piston	1	
8	UE.2353	BOLT-Banjo	1		64	UA.10022/R	PIN-Split	1	
9	UR.3186	ADAPTOR-Pump-Hose Supply	1	LH Cars.	65	CD.694	BEARING-Piston Rod	1	
10	UR.5015	ASSEMBLY-Hose-Valve Supply	1		66	CD.702	RING-'O'-Bearing	1	
11	UR.8699	ASSEMBLY-Hose-Valve Supply	1		67	CD.3814	SPREADER-Seal	1	
12	UR.4827	ASSEMBLY-Hose-Extension-Valve Supply	1		68	CD.666	SEAL	1	
13	UR.3188	CONNECTOR-Hose	1		69	CD.667	WASHER-Vellumoid-Seal	1	
14	UD.1803	STRAP-Hose-Extension Valve Supply	1		70	CD.670	WASHER-Steel	1	
15	UR.8664	CLIP-Hose-'250" Dia. Stud	1		71	CD.671	SCRAPER	1	
16	UR.8665	CLIP-Hose-'312" Dia. Stud	1		72	CD.698	CIRCLIP-Bearing Retaining	1	
17	UR.3250	CLIP-Supply Hose to Front Pan	1		73	CD.699	COVER-End	1	
18	UR.5703	CLIP-Ram Feed and Valve Supply Hose	1	RH Cars.	74	CD.700	LOCKWASHER	4	
19	UR.3430	CLIP-Hose-RH Damper	1		75	CD.701	SCREW-End Cover	4	
20	UR.8665	CLIP-Hose-RH Damper	1		76	UR.8717	WASHER-Lower-Banjo Feed	1	
21	K.4404/Z	WASHER-Plain-Clips	2		77	UR.8716	WASHER-Upper-Banjo Feed	1	
22	UR.4006/Z	NUT-Clips	2		78	UR.8715	BOLT-Banjo Feed to Ram	1	
23	UR.3407	BANJO-Valve Supply	1		79	UR.1300	JAW-Cylinder to Steering Lever	1	
24	UE.2514	RING-Sealing	2		80	UA.355/Z	LOCKNUT-Jaw	1	
25	UE.2354	BOLT-Banjo	1		81	UR.4762	RING-Sealing-Jaw	2	
26	UR.3190	BANJO-Valve Supply	1		82	UR.3250	WASHER-Retaining-Seal	2	
27	UE.2514	RING-Sealing	2	LH Cars.	83	UR.3249	WASHER-Spacer	2	
28	UE.2354	BOLT-Banjo	1		84	UR.3293	RIVET-Tubular	1	
29	UR.8713	ASSEMBLY-Hose-Valve to Ram-Front	1	RH Cars.	85	UR.3292	WASHER-Retaining	2	
30	UR.8753	ASSEMBLY-Hose-Valve to Ram-Front	1	LH Cars.	86	UR.1298	PIN-Connecting	1	
31	UR.4825	ASSEMBLY-Hose-Valve to Ram-Rear	1		87	UR.8014	BRACKET-Upper-Power Cylinder	1	
32	UE.2507	BANJO-Valve to Ram	2		88	UR.1938	BRACKET-Lower-Power Cylinder	1	
33	UE.2514	RING-Sealing	4		89	UR.8040	BOLT-Mounting-Power Cylinder	1	
34	UR.5972	BOLT-Banjo	1		90	UA.1255/Z	WASHER-Plain-Spacing-Mounting Bolt	1	As required
35	UR.8700	BOLT-Banjo	1		91	UA.1255/Z	WASHER-Plain-Mounting Bolt	1	
36	UR.8702	SPACER-Banjo	1		92	UA.455/Z	NUT-Castellated-Mounting Bolt	1	
37	UE.2514	RING-Sealing-Banjo Spacer	1		93	K.4608/Z	PIN-Split-Nut-Mounting Bolt	1	
38	UD.1803	CLIP-Ram Hose	2	LH Cars.	94	UA.103/Z	BOLT-Lower Bracket	4	
39	UD.1803	CLIP-Ram Hose	1	RH Cars.	95	K.9008/Z	WASHER-Spring-Bolt	4	
40	UR.4516	CLIP-Ram Hose	1		96	UA.301/Z	NUT-Bolt	4	
41	UA.107/Z	BOLT-Clip	1		97	UR.8261	ASSEMBLY-Heat Shield-Mounting Arm-LH	1	
42	UE.1362	PIECE-Distance-Clip	1		98	KC.153/Z	BOLT-Heat Shield-Steering Box-Mounting Arm	2	
43	UA.1251/Z	WASHER-Plain-Bolt	2		99	K.4401/Z	WASHER-Plain-Bolt	2	
44	UA.351/Z	NUT-Bolt	1		100	K.4404/Z	WASHER-Packing-Heat Shield	2	
45	UD.4315	CLIP-Hose	1		101	K.4006/Z	NUT-Bolt	2	LH Cars.
46	UR.5017	CLIP-Hose	1		102	UR.8701	CLIP-Ram Feed Hose to Mounting Arm-LH	1	
47	UR.3430	CLIP-Hose-Shock Damper	1	LH Cars.	103	KC.170/Z	BOLT-Clip	1	
48	K.4404/Z	WASHER-Plain-Clips	3		104	K.4401/Z	WASHER-Plain-Bolt	1	
49	K.4006/Z	NUT-Clips	3		105	K.4006/Z	NUT-Bolt	1	
50	UD.6208	CLIP-Wiring-RH Micro Switch	1		106	UR.8665	CLIP-Ram Feed Hose to Steering Box-LH	1	
51	UR.8664	CLIP-Front Hose-Power Cylinder	1			RH.2265	ASSEMBLY-Steering Box-Complete-less Hoses	1	RH Cars.
52	UA.102/Z	BOLT-Clip	1	RH Cars.		RH.2183	ASSEMBLY-Steering Box-Complete-with Hoses	1	
53	UA.1251/Z	WASHER-Plain-Bolt	1			RH.2266	ASSEMBLY-Steering Box-Complete-less Hoses	1	LH Cars.
54	UA.301/Z	NUT-Bolt	1			RH.2184	ASSEMBLY-Steering Box-Complete-with Hoses	1	
55	UR.8722	ASSEMBLY-Power Cylinder-Complete	1	RH Cars.					
56	UR.8721	ASSEMBLY-Power Cylinder-Complete	1	LH Cars.					
				The following items are common to each of the above Assembly Power Cylinders :-					

Silver Cloud III- From SHS.103 Onwards. Bentley S3- From B.348 FG. Onwards.
Silver Cloud III, LWB- From CEL.17 Onwards.
Bentley Continental S3- From BC.182. XC. Onwards.

Items marked † are not supplied as individual parts

STEERING-

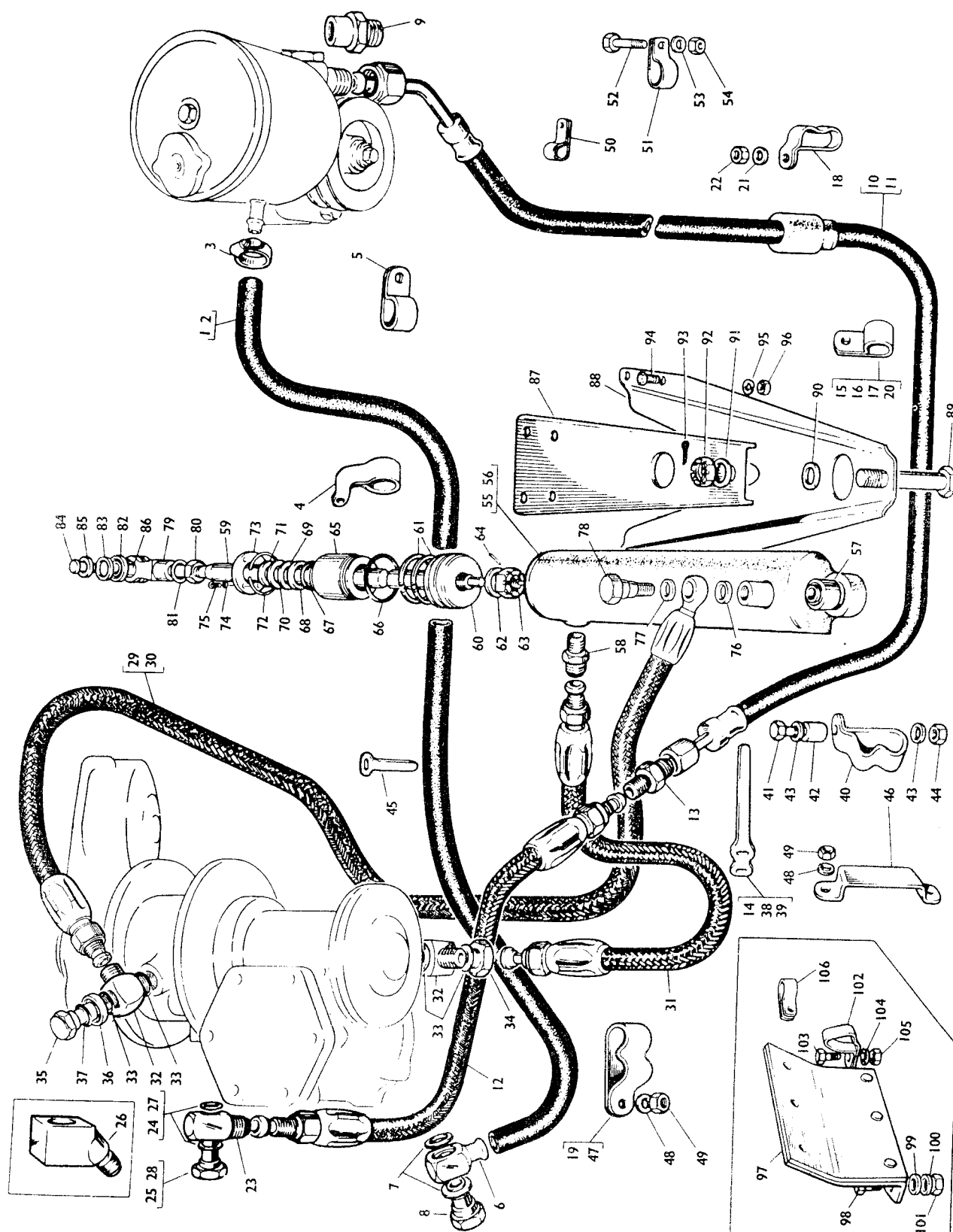
POWER CYLINDER AND HOSES

H.9/5

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



STEERING -

POWER CYLINDER AND HOSES

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



Ref.	Part No.	Description	No. off	Remarks	Ref.	Part No.	Description	No. off	Remarks
1	UR.5246	ASSEMBLY—Control Quadrant and Stop Plate	1	Not used with Buttonless Gear Change Lever.	67	UR.4109	† LEVER—Operating—Gear Change	1	
2	UR.5244	† QUADRANT—Control	1		68	RF.9500	PIN—Operating—Gear Change	1	
3	RF.9121	PLATE—Stop—Forward	1		69	RF.6501	BUSH—Rubber	1	
4	KC.120/Z	SETSCREW—Forward Stop Plate	1		70	RG.5763	BUSH—Clamping—Control Linkage	1	
5	KB.7103/R	WASHER—Tab—Setscrew—Forward Stop Plate	1		71	UA.157/Z	BOLT—Clamping—Operating Lever	1	
6	RF.9122	PLATE—Stop—Reverse	1	Used with Buttonless Gear Change Lever.	72	UA.302/Z	NUT—Bolt—Operating Lever	1	
7	RF.9176	DOWEL—Stop Plates	4		73	UG.2839	ASSEMBLY—Fulcrum Lever	1	
8	RF.9172	STUD—Reverse Stop Plate	1		74	UG.2840	† LEVER—Fulcrum—Bracket	1	
9	UR.5454	ASSEMBLY—Control Quadrant and Stop Plate	1		75	RG.7242	† PIN—Ball—Fulcrum Lever	1	
10	UR.5244	† QUADRANT—Control	1		76	UG.2842	† COLLAR—Ball Pin—Fulcrum Lever	1	
11	UR.1232	PLATE—Stop—Reverse	1	Used with Buttonless Gear Change Lever.	77	UG.2841	† BOSS—Fulcrum Lever	1	
12	RF.9176	DOWEL—Reverse Stop Plate	1		78	RE.16212	BUSH—Bearing—Fulcrum Lever	2	
13	RF.9172	STUD—Reverse Stop Plate	1		79	UG.2843	PIECE—Distance—Fulcrum Lever	1	
14	KB.7103/R	WASHER—Tab—Reverse Stop Plate	1		80	UE.3993	BUSH—Metalastik—Fulcrum Lever	1	
15	RF.10041	BOSS—Captive—Reverse Stop Plate	1		81	UE.3992	PIECE—Distance—Metalastik Bush	1	
16	RF.10040	PLATE—Guide—Control Quadrant	1	Not used with Buttonless Gear Change Lever.	82	KC.153/Z	BOLT—Metalastik Bush	2	
17	UR.4663	COVER—Bottom—Quadrant	1		83	K.4404/Z	WASHER—Plain—Bolt	2	
18	RF.9963	SETSCREW—Cover	3		84	K.4006/Z	NUT—Bolt	2	
19	RF.9970	WASHER—Plain—Setscrew—Cover	5		85	UA.1907/Z	BOLT—Metalastik Bush to Jaw	1	
20	RF.9964	RING—O—Quadrant Cover	6		86	K.4446/Z	WASHER—Plain—Bolt	1	
21	UR.5245	COVER—Flasher Switch—Quadrant	1	Not used with Buttonless Gear Change Lever.	87	K.4304/Z	NUT—Bolt	1	
22	UR.4682	SCREW—Socket Head—Cover	2		88	UA.116/Z	BOLT—Fulcrum Lever to Frame	1	
23	RF.6519	DOWEL—Locating—Quadrant	1		89	UA.2052/Z	WASHER—Plain—Bolt	1	
24	RF.10041	BOSS—Captive—Reverse Plate	1		90	UA.1251/Z	WASHER—Plain—Bolt	1	
25	KB.7103/R	WASHER—Tab—Captive Boss	1		91	UA.301/Z	NUT—Bolt	1	
26	RF.9137	ASSEMBLY—Lever and Pins	1	Not used with Buttonless Gear Change Lever.	92	UG.3542	ROD—Operating Lever to Fulcrum Lever	1	
27	RF.9260	ROD—Operating—Gear Control	1		93	UG.698	JAW—Rod—Operating Lever	1	
28	RF.9136	PIECE—Distance—Pin—Operating Rod	1		94	UA.352/Z	NUT—Jaw—Operating Lever	1	
29	K.4601/Z	PIN—Split—Ratchet Control	2		95	UG.2844	ASSEMBLY—Jaw and Nut	1	
30	UR.1572	ASSEMBLY—Control Lever	1		96	UG.2826	ASSEMBLY—Operating and Cross Tubes	1	
31	UR.1213	† ARM—Control Lever	1	Not used with Buttonless Gear Change Lever.	97	UG.1035	HOUSING—Ball Joint—RH—Support Bracket	1	
32	RF.9234	LEVER—Fork	1		98	UG.997	TUBE—Distance—Bracket—Support—RH	1	
33	RF.9125	PLATE—Stop—Top	1		99	RG.5085	BUSH—Support Bracket—RH	2	
34	RF.9126	PLATE—Top—Bottom	1		100	UA.2051/Z	WASHER—Plain—Support Bracket—RH	1	
35	KB.1878/R	RIVET—Stop Plate	2		101	UA.1702/Z	WASHER—Plain—Support Bracket—RH	1	
36	UG.141	WASHER—Control Lever	1	Used with Buttonless Gear Change Lever.	102	K.4307/Z	NUT—Support Bracket—RH	1	
37	UR.1548	KNOB—Control Lever	1		103	KC.175/Z	BOLT—Operating Lever to Rod	1	
38	RF.9117	SPRING—Stop Button	1		104	K.4404/Z	WASHER—Plain—Bolt	1	
39	RE.9414	BUTTON—Control Lever	1		105	K.4307/Z	NUT—Bolt	1	
40	K.4003/Z	NUT—Button Control	1		106	UG.2830	ASSEMBLY—Isolating Links and Sockets	1	
41	UR.1212	ASSEMBLY—Control Lever	1	Used with Buttonless Gear Change Lever.	107	UG.2831	LINK—Isolating—Upper	1	
42	UR.1213	† ARM—Control Lever	1		108	UG.2832	LINK—Isolating—Lower	1	
43	UR.1214	LEVER—Fork	1		109	UG.694	SOCKET—Ball Joint	1	
44	RF.9125	PLATE—Stop—Top	1		110	KB.1970/R	RIVET—Snap—Isolating Links	2	
45	RF.9126	PLATE—Stop—Bottom	1		111	RG.5085	BUSH—Isolating Links—Pivot	2	
46	KB.1878/R	RIVET—Stop Plate	2	Standard Length.	112	UG.684	TUBE—Distance—Isolating Links—Pivot	1	
47	UR.1254	KNOB—Control Lever	1		113	K.9739/Z	PIECE—Distance—Isolating Links—Pivot	1	
48	RF.9145	PIN—Anchor—Spring Adaptor	1		114	KC.805/Z	BOLT—Isolating Links—Pivot	1	
49	RF.9116	SPRING—Control Lever	1		115	K.4404/Z	WASHER—Plain—Bolt	1	
50	RF.9124	ADAPTOR—Spring—Control Lever	1		116	K.4307/Z	NUT—Bolt	1	
51	RF.9152	PIN—Pivot—Fork	1	1" Longer than Standard.	117	UG.2846	ROD—Operating—Fulcrum Lever to Operating Lever	1	
52	UR.2822	PIN—Split—Pivot Pin	1		118	UG.2847	ROD—Operating—Gearbox Lever to Operating Lever	1	
53	RF.9508	PIVOT—Top—Operating Tube	1		119	UA.352/Z	NUT—Operating Rods	5	
54	UR.4429	TUBE—Operating Gear Change	1		120	UG.699	HOUSING—Ball Joint	4	
55	UR.5082	TUBE—Operating Gear Change	1		121	UE.1036	PLUG—Ball Joint Housing	6	
56	UR.5092	TUBE—Operating Gear Change	1	1" Shorter than Standard.	122	RG.6768	COVER—Dust—Ball Joint Housing	6	
57	UR.5102	TUBE—Operating Gear Change	1		123	RG.6770	PIN—Ball Joint Housing	6	
58	RF.9457	BUSH—Bearing—Operating Tube—Upper	1		124	UA.352/Z	NUT—Ball Joint Housing	6	
59	UR.3181	BUSH—Bearing—Operating Tube—Lower	1						
60	KC.505/R	KEY—Woodruff—(.125" Wide)—Operating Tube	1	1 off as required.					
61	KC.506/R	KEY—Woodruff—(.1255" Wide)—Operating Tube	1						
62	KC.507/R	KEY—Woodruff—(.126" Wide)—Operating Tube	1						
63	KC.508/R	KEY—Woodruff—(.1265" Wide)—Operating Tube	1						
64	UR.3180	SCREW—Adjusting—Operating Tube	1						
65	UA.352/Z	NUT—Adjusting Screw	1						
66	UR.4274	ASSEMBLY—Operating Lever—Gear Change	1						

Silver Cloud III—From SAZ.1 to 61 incl.

Silver Cloud III—From SCX.1

Bentley S.3— From B.2.AV to 26 incl.

Bentley S.3— From B.2CN

Silver Cloud III, LWB—From CAL.1

Bentley S.3, LWB— From BAL.2

Bentley Continental S.3—From BC.2.XA

Items marked † are not supplied as individual parts

STEERING—

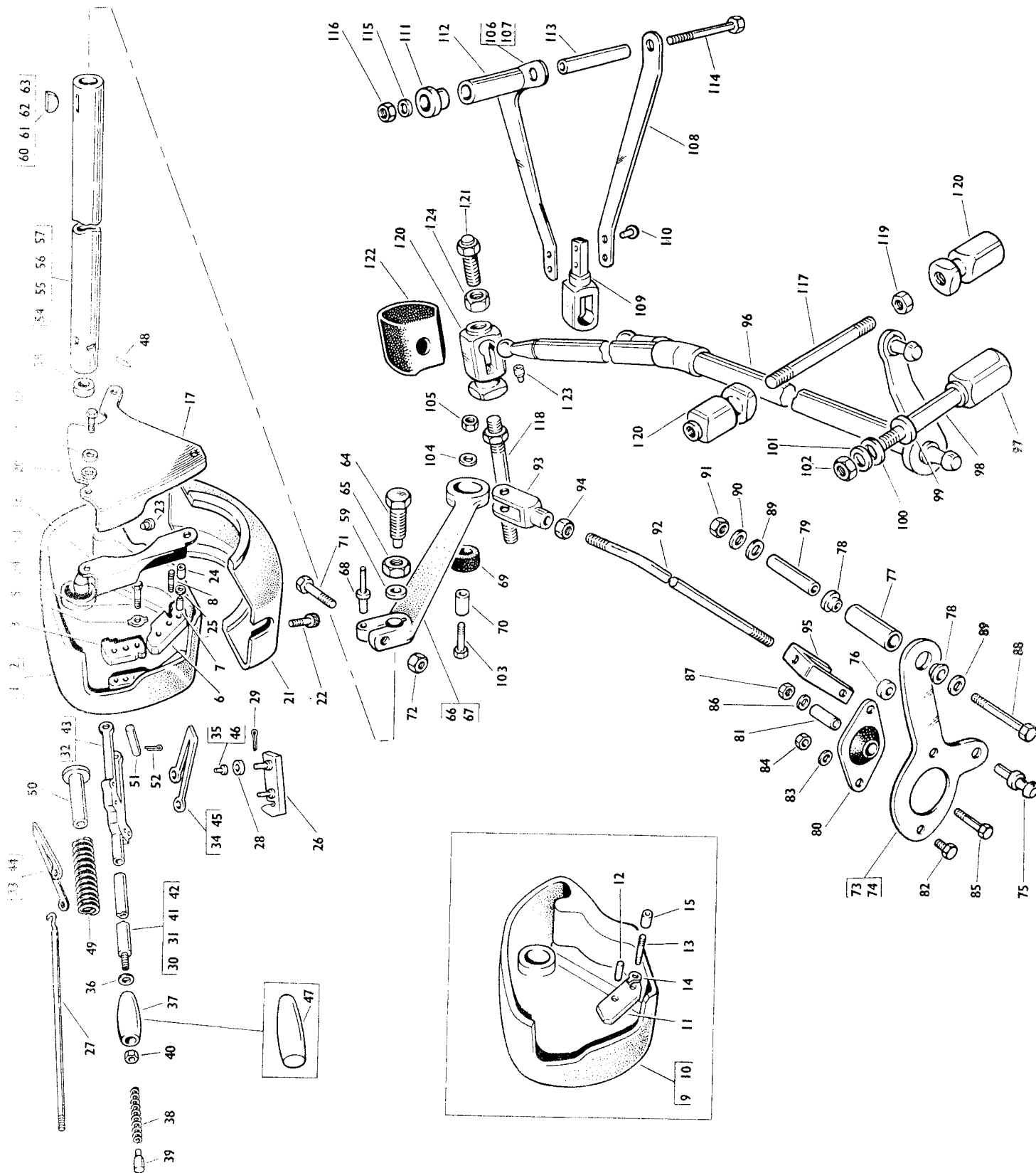
GEAR CONTROL MECHANISM—(RH CARS)

H.10.

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3,



STEERING-

GEAR CONTROL MECHANISM-(R.H. Cars)

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S 3, BENTLEY CONTINENTAL S 3,



Ref.	Part No.	Description	No. off	Remarks	Ref.	Part No.	Description	No. off	Remarks
1	UR.5246	ASSEMBLY--Control Quadrant and Stop Plate	1	Not used with Buttonless Gear Change Lever.	68	RF.9500	PIN--Operating Lever	1	
2	UR.5244	† QUADRANT--Control	1		69	RF.6501	BUSH--Rubber--Operating Lever	1	
3	UR.9121	PLATE--Stop--Forward	1		70	UA.157/Z	BOLT--Clamping--Operating Lever	1	
4	KC.120/Z	SETSCREW--Forward Stop Plate	1		71	UA.302/Z	NUT--Bolt--Operating Lever	1	
5	KB.7103/R	WASHER--Tab--Setscrew	1		72	UG.3609	ASSEMBLY--Relay Lever	1	
6	RF.9122	PLATE--Stop--Reverse	1		73	UG.3529	† LEVER--Relay	1	
7	RF.9176	DOWEL--Stop Plates	4		74	RG.8338	† BOSS--Relay--Lever	1	
8	RF.9172	STUD--Reverse Stop Plate	1		75	RF.9423	BUSH--Oilite--Relay Lever	2	
9	UG.5454	ASSEMBLY--Control Quadrant and Stop Plate	1		76	RF.6501	BUSH--Relay Lever	1	
10	UR.5244	† QUADRANT--Control	1	Used with Buttonless Gear Change Lever.	77	UG.3312	ROD--Operating--Relay Lever--Steering Column	1	
11	UR.1232	PLATE--Stop--Reverse	1		78	UG.698	JAW--Rod--Relay Lever	2	
12	RF.9176	DOWEL--Reverse Stop Plate	1		79	RG.5763	BUSH--Clamping--Rod--Relay Lever	2	
13	RF.9172	STUD--Reverse Stop Plate	1		80	UE.3993	BUSH--Metalastik--Relay Lever	1	
14	KB.7103/R	WASHER--Tab--Stud	1		81	KC.171/Z	BOLT--Metalastik Bush--Relay Lever	2	
15	RF.10041	BOSS--Captive--Reverse Stop Plate	1		82	K.4307/Z	NUT--Bolt	2	
16	RF.10040	PLATE--Guide--Control Quadrant	1		83	K.4404/Z	WASHER--Plain--Bolt	2	
17	UR.4683	COVER--Bottom--Quadrant	1		84	KC.175/Z	BOLT--Operating Rod--Relay Lever	2	
18	RF.9963	SETSCREW--Cover	3		85	K.4307/Z	NUT--Bolt	2	
19	RF.9970	WASHER--Setscrew	5	Not used with Buttonless Gear Change Lever.	86	K.4404/Z	WASHER--Plain--Bolt	2	
20	RF.9964	RING--"O" Quadrant Cover	6		87	UA.352/Z	NUT--Rod--Operating Lever	2	
21	UR.5245	COVER--Flasher Switch--Quadrant	1		88	K.4307/Z	NUT--Relay Lever--Isolating Beam	1	
22	UR.4682	SCREW--Socket--Heat--Cover	2		89	KB.3904/Z	WASHER--Lever--Isolating Beam	1	
23	RF.6519	DOWEL--Locating--Quadrant	1		90	K.4404/Z	WASHER--Lever--Isolating Beam	1	
24	RF.10041	BOSS--Captive--Reverse Plate	1		91	UG.3301	ASSEMBLY--Control Rod--Relay Lever--Gearbox	1	
25	KB.7103/R	WASHER--Tab--Captive Boss	1		92	UG.3300	† ROD--Control--Relay Lever--Gearbox	1	
26	RF.9157	ASSEMBLY--Lever and Pins	1		93	UG.3309	PIECE--Distance--Control Rod--Relay Lever--Gearbox	1	
27	RF.9260	ROD--Operating--Gear Control	1	Not used with Buttonless Gear Change Lever.	94	UA.1910/Z	BOLT--Gearbox--Control Rod to Relay Lever	1	
28	RF.9156	PIECE--Distance--Pin--Operating Rod	1		95	K.4446/Z	WASHER--Plain--Bolt	2	
29	K.4601/Z	PIN--Split--Ratchet Control	2		96	K.4304/Z	NUT--Bolt	2	
30	UR.1252	ASSEMBLY--Control Lever	1		97	UG.699	HOUSING--Ball Joint--Control Rod	1	
31	UR.1213	† ARM--Control Lever	1		98	UE.1036	PLUG--Ball Joint--Control Rod	1	
32	RF.9254	LEVER--Fork	1		99	UG.6768	COVER--Dust--Ball Joint--Control Rod	1	
33	RF.9125	PLATE--Stop--Top	1		100	UG.6770	PIN--Ball Joint--Control Rod	1	
34	RF.9126	PLATE--Stop--Bottom	1		101	UA.352/Z	NUT--Control Rod	1	
35	KB.1878/R	RIVET--Stop Plate	2	Used with Buttonless Gear Change Lever.	102	UA.352/Z	NUT--Ball Joint Housing	1	
36	UG.141	WASHER--Control Lever	1		103	UG.3298	ASSEMBLY--Isolating Beam	1	
37	UR.1548	KNOB--Control Lever	1		104	RG.5085	BUSH--Rubber--Beam to Mounting Bracket and Link	4	
38	RF.9117	SPRING--Stop--Button	1		105	RG.8335	WASHER--Plain--Beam to Isolating Link	1	
39	RF.9414	BUTTON--Control Lever	1		106	RG.8415	WASHER--Plain--Beam to Isolating Link	1	
40	K.4003/Z	NUT--Button Control	1		107	UG.684	TUBE--Distance--Frame Mounting Bracket	1	
41	UR.1212	ASSEMBLY--Control Lever	1		108	UA.351/Z	NUT--Beam to Mounting Bracket and Link	2	
42	UR.1213	† ARM--Control Lever	1	Standard Length 1" Longer than Standard. 1" Shorter than Standard. 2" Longer than Standard.	109	UA.1251/Z	WASHER--Plain--Beam to Mounting Bracket and Link	2	
43	UR.1214	LEVER--Fork	1		110	UG.998	PIVOT--Isolating Beam--Relay Lever	1	
44	RF.9125	PLATE--Stop--Top	1		111	UA.1252/Z	WASHER--Plain--Pivot to Beam	1	
45	RF.9126	PLATE--Stop--Bottom	1		112	UA.352/Z	NUT--Pivot to Beam	1	
46	KB.1878/R	RIVET--Stop Plate	2		113	UG.3305	ASSEMBLY--Mounting Bracket	1	
47	UR.1254	KNOB--Control Lever	1		114	UA.102/Z	BOLT--Mounting Bracket to Frame Bracket	4	
48	RF.9145	PIN--Anchor--Spring Adaptor	1		115	UA.1251/Z	WASHER--Plain--Bolt	4	
49	RF.9116	SPRING--Control Lever	1		116	UA.351/Z	NUT--Bolt	4	
50	RF.9124	ADAPTOR--Spring--Control Lever	1	As required.	117	UG.3310	LINK--Isolating	1	
51	RF.9152	PIN--Pivot--Fork	1		118	UG.3311	PIVOT--Anchor--Link to Gearbox	1	
52	UR.2822	PIN--Split--Pivot Pin	1		119	UG.4009	TUBE--Distance--Anchor Pivot	1	
53	RF.9508	PIVOT--Top--Operating Tube	1		120	RG.5085	BUSH--Rubber--Link to Gearbox	2	
54	UR.4429	TUBE--Operating Gear Change	1		121	RG.8335	WASHER--Link to Gearbox	1	
55	UR.5082	TUBE--Operating Gear Change	1		122	UA.1253/Z	WASHER--Plain--Link to Gearbox	1	
56	UR.5092	TUBE--Operating Gear Change	1		123	UA.1252/Z	WASHER--Plain--Link to Gearbox	1	
57	UR.5102	TUBE--Operating Gear Change	1		124	UA.1251/Z	WASHER--Plain--Link to Gearbox	1	
58	RF.9457	BUSH--Bearing--Operating Tube--Upper	1	As required.	125	UA.351/Z	NUT--Link to Gearbox	1	
59	UR.3181	BUSH--Bearing--Operating Tube--Lower	1		126	UG.3303	STAY--Isolating Beam	1	
60	KC.505/R	KEY--Woodruff--(.1250" wide)--Operating Tube	1						
61	KC.506/R	KEY--Woodruff--(.1255" wide)--Operating Tube	1						
62	KC.507/R	KEY--Woodruff--(.1260" wide)--Operating Tube	1						
63	KC.508/R	KEY--Woodruff--(.1265" wide)--Operating Tube	1						
64	UR.3180	SCREW--Adjusting--Operating Tube	1						
65	UA.352/Z	NUT--Adjusting Screw	1						
66	UR.4274	ASSEMBLY--Operating Lever--Gear Change	1						
67	UR.4109	† LEVER--Operating--Gear Change	1						

Silver Cloud III--From SCX.1

Bentley S.3-- From B.2.CN

Silver Cloud III, LWB--From CAL.1

Bentley S.3, LWB-- From BAL.2

Bentley Continental S.3--From BC.2.XA

Items marked † are not supplied as individual parts

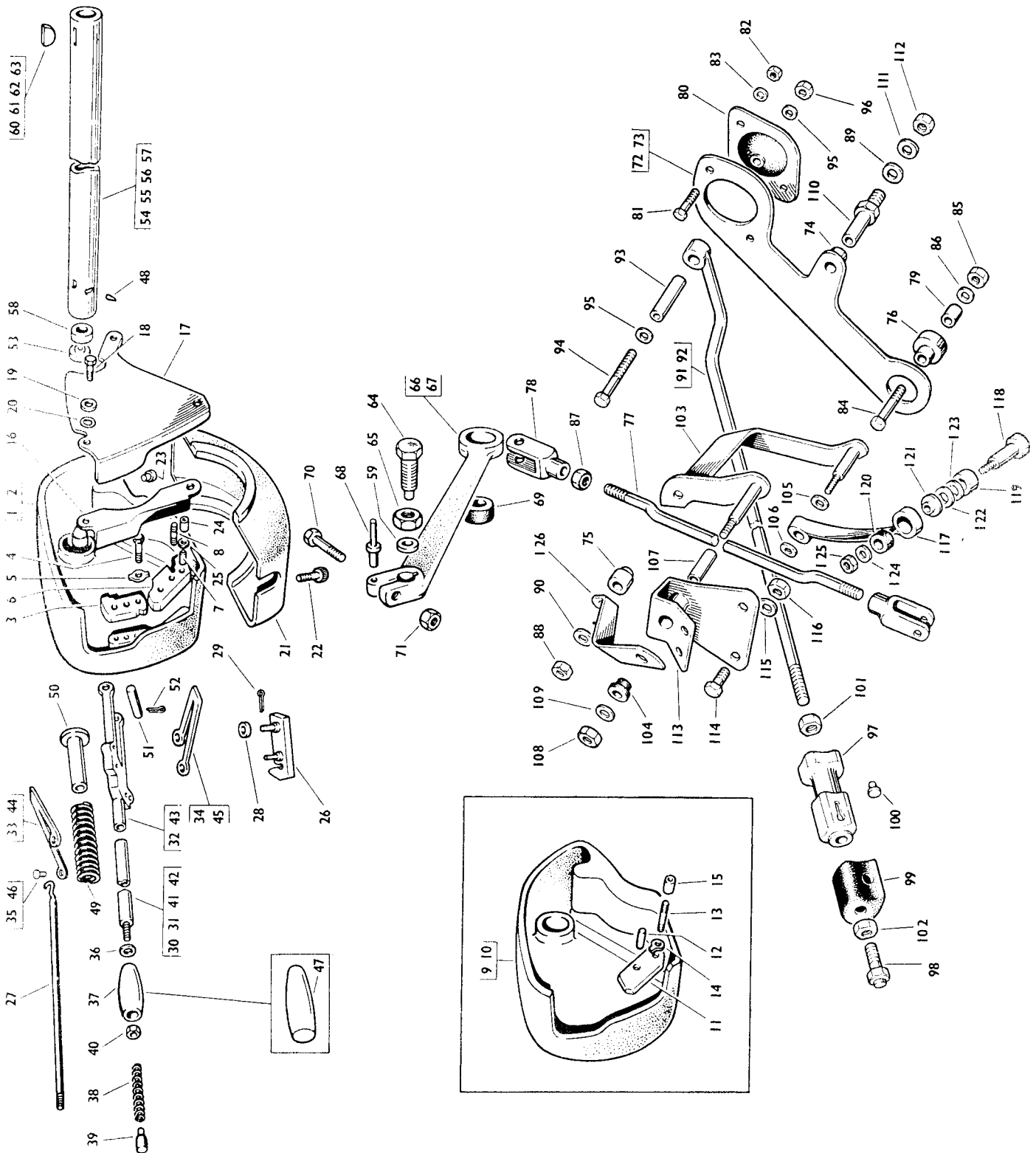
STEERING--

GEAR CONTROL MECHANISM--(LH CARS)

PARTS LIST

ROLLS-ROYCE SILVER CLOUD III,

BENTLEY S3, BENTLEY CONTINENTAL S3,



STEERING-

GEAR CONTROL MECHANISM-(L.H. Cars)

H11