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SPARES SCHEDULE

PREFACE

This schedule of spare parts is for Rolls-Royce and Bentley S.I type cars,

Silver Cloud 'D' Series and onwards.

Bentley 'S' Type 'E' Series and onwards.

Bentley Continental 'D' Series and onwards.

Silver Cloud, Long Wheel Base.

Bentley 'S' Type, Long Wheel Base.

For the purpose of this schedule, the car is broken down into clearly defined sections. Each section being divided into sub-sections of correlated items and assemblies.

The sub-sections are detailed and illustrated on each page. Where an alteration or modification has been made to the car and affecting a sub-section, this is shown on a following page with the appropriate chassis numbers.

The illustrations and text are itemized for easy reference. A major assembly is printed in capitals with the parts which go to make up the assembly indented to the right. All "Standard Parts" which are common to many sections, such as bolts, nuts and washers, etc., are printed in italics.

NOTES

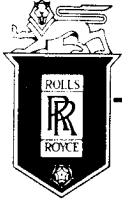
Certain abbreviations are used in the text of the Schedule as set out below.

- R.H. Right-hand. In all cases this means the right-hand side of the car as viewed from the rear looking forwards.
- L.H. Left-hand. Remarks as for R.H.
- R.C. Right Control. The item is only applicable when the driving controls are on the R.H. side of the car.
- L.C. Left Control. Remarks as for R.C.
- L.W.B. Long Wheelbase Cars.
- ALT. Alternatives.
- O/D. Outside diameter.
- I/D. Internal diameter.
- O.B. Oil Bath.
- S/A. Sub-assembly.

Adjusting washers and Sealing rings, the measurement given is the thickness.

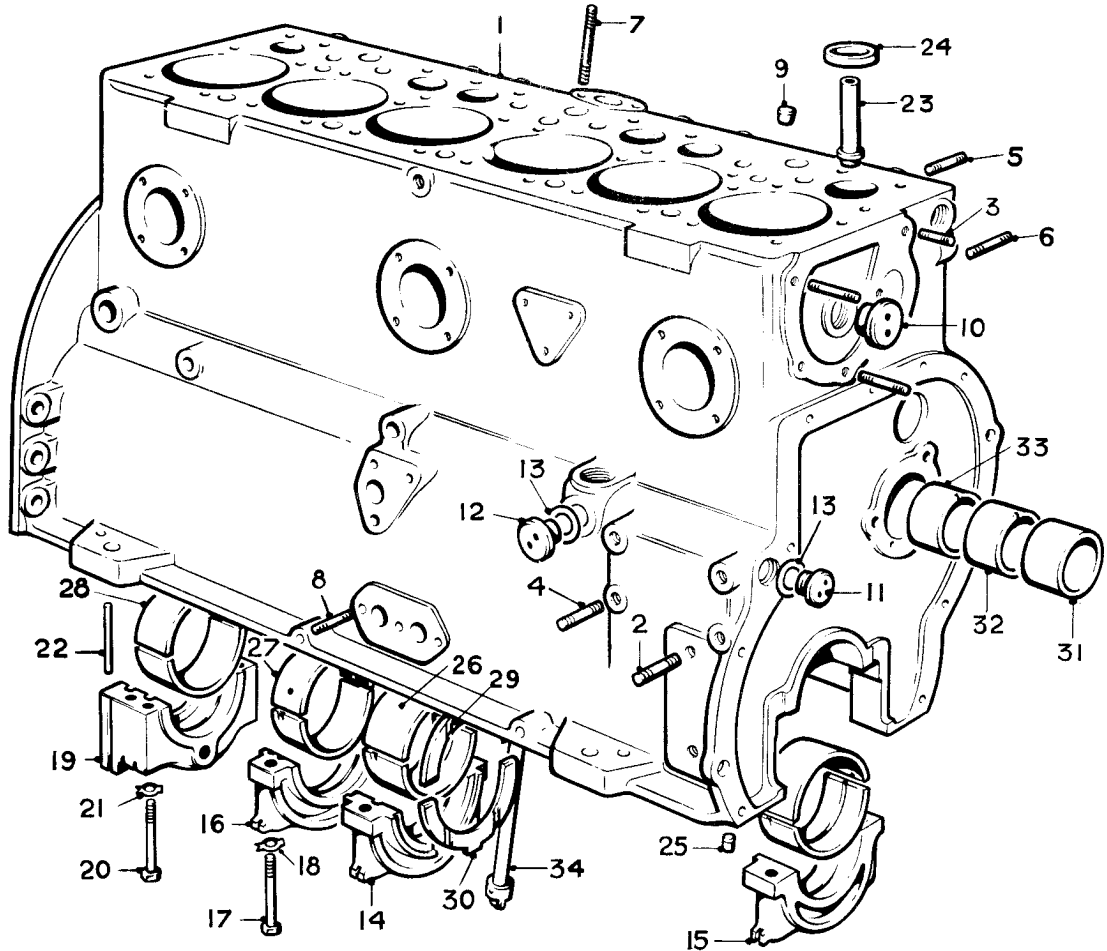
SECTION A
ENGINE

Title	Assembly	Page No.
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		A. 2
	FRONT FACE	A. 3
		A. 4
	REAR FACE	A. 5
		A. 6
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		A. 7
	R.H. FACE	A. 7
CYLINDER HEAD		A. 8
		A. 9
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		A. 11
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CRANKSHAFT		A. 13
		A. 14
CRANKSHAFT	RH. 278	A. 14
	RH. 279	A. 15
CONNECTING RODS AND PISTONS		A. 16
SPRING DRIVE	RH. 278 & RH. 279	A. 17
CAM SHAFT		A. 18
ROCKER SHAFT		A. 18
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RELIEF VALVE		A. 22
THERMOSTAT AND CASING		A. 23
FLYWHEEL		A. 24
		A. 24



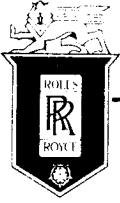
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



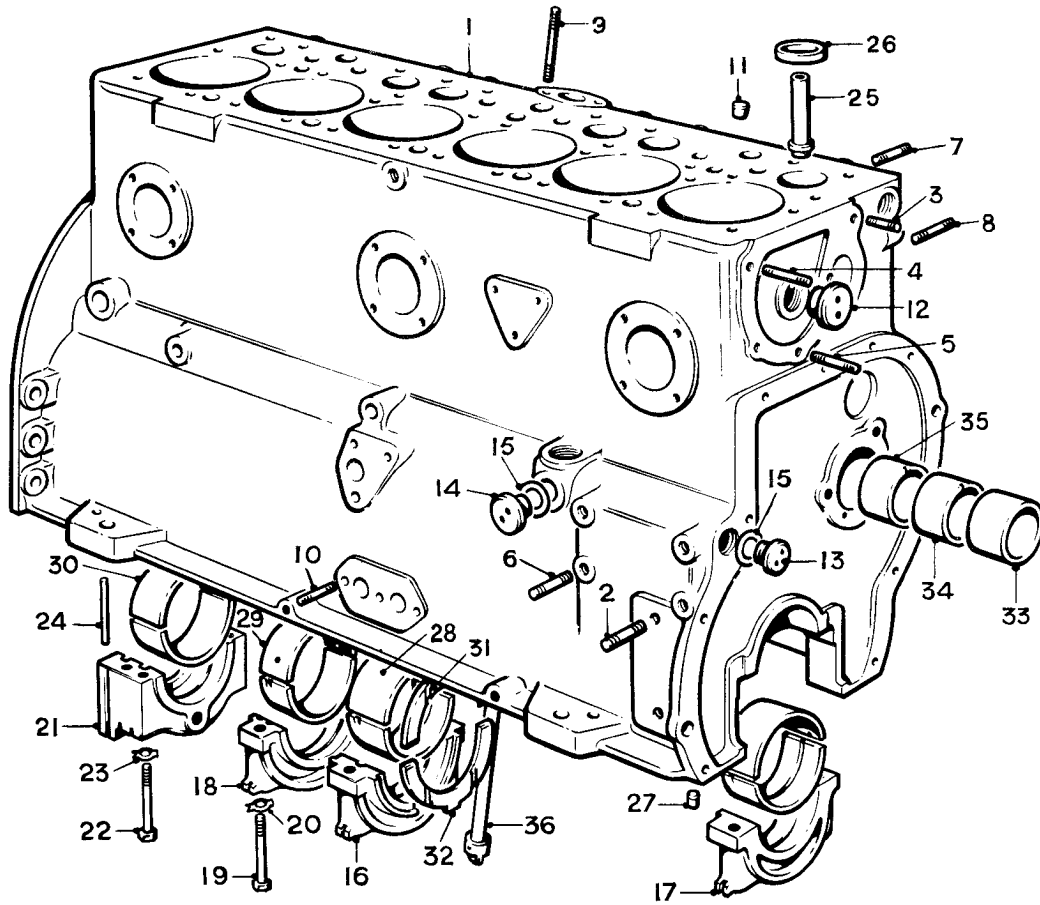
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UE.2745	CRANKCASE UPPER HALF ASSY.	1	(19)	UE.456	Cap, main bearing, rear	1
(1)	UE.2018	Crankcase	1	(20)	UE.699	Setscrew, rear bearing cap	4
(2)	UA.801/Z	Stud, mounting foot	4	(21)	KB.7107/R	Washer, lock, setscrew	4
(3)	UA.754/Z	Stud, 1.375", water pump	2	(22)	RE.7144	Oil seal, rear cap	2
(4)	UA.752/Z	Stud, dynamo	4	(23)	RE.5890	Guide, exhaust valve	6
	UA.764/Z	Stud, 2.625" steering pump	1	(24)	RE.23855	Insert, valve seat, standard	6
(5)	RE.16814	Stud, exhaust manifold	12		RE.23983	Insert, valve seat, .010" S/A	6
	UA.755/Z	Stud, oil pump	1	(25)	RE.10416	Dowel, lower half	2
(6)	UA.413/Z	Stud, tappet cover	4	(26)	RE.14383	Bush, main bearing, centre	2
	UA.1201/Z	Stud, breather pipe	1		RE.22096	Bush, main bearing, centre .010" U/S	2
(7)	UA.713/Z	Stud, distributor	2		RE.22097	Bush, main bearing, centre .020" U/S	2 Alt
(8)	RE.16846	Stud, relief valve	3		RE.22098	Bush, main bearing, centre .030" U/S	2
	KB.251/Z	Stud, drain pipe	1		RE.22099	Bush, main bearing, centre .040" U/S	2
(9)	RE.6156	Plug, dipstick boss	1	(27)	RE.14385	Bush, main bearing, inter.	10
	UA.651/Z	Plug, .625", core	4		RE.22100	Bush, main bearing, inter. .010" U/S	10
	UA.653/Z	Plug, .875", core	4		RE.22101	Bush, main bearing, inter. .020" U/S	10 Alt
	KB.1092/R	Washer, .875" plug	4		RE.22102	Bush, main bearing, inter. .030" U/S	10
(10)	UA.655/Z	Plug, 1.125", core	1		RE.22103	Bush, main bearing, inter. .040" U/S	10
(11)	UA.552/R	Plug, .750", oil gallery	2	(28)	RE.14387	Bush, main bearing, rear	2
(12)	UA.552/R	Plug, .750", filter boss	1		RE.22104	Bush, main bearing, rear .010" U/S	2
(13)	KB.1091/R	Washer, .750", plug	3		RE.22105	Bush, main bearing, rear .020" U/S	2 Alt
(14)	UE.387	Cap, main bearing, centre	1		RE.22106	Bush, main bearing, rear .030" U/S	2
(15)	UE.362	Cap, main bearing, front	1		RE.22107	Bush, main bearing, rear .040" U/S	2
(16)	UE.388	Cap, main bearing, inter.	4	(29)	RE.14389	Washer, thrust bearing, top	2
(17)	UE.700	Setscrew, main bearing cap	12	(30)	RE.14390	Washer, thrust bearing, bottom	2
(18)	KB.7108/R	Washer, lock, setscrew	12	(31)	RE.210	Bush, camshaft bearing, front	1
				(32)	EB.3892	Bush, camshaft bearing, inter.	2
				(33)	EB.4146	Bush, camshaft bearing, rear	1
				(34)	RE.4920	Shaft, distributor driving	1

CRANKCASE-CYLINDER BLOCK



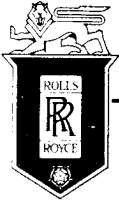
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



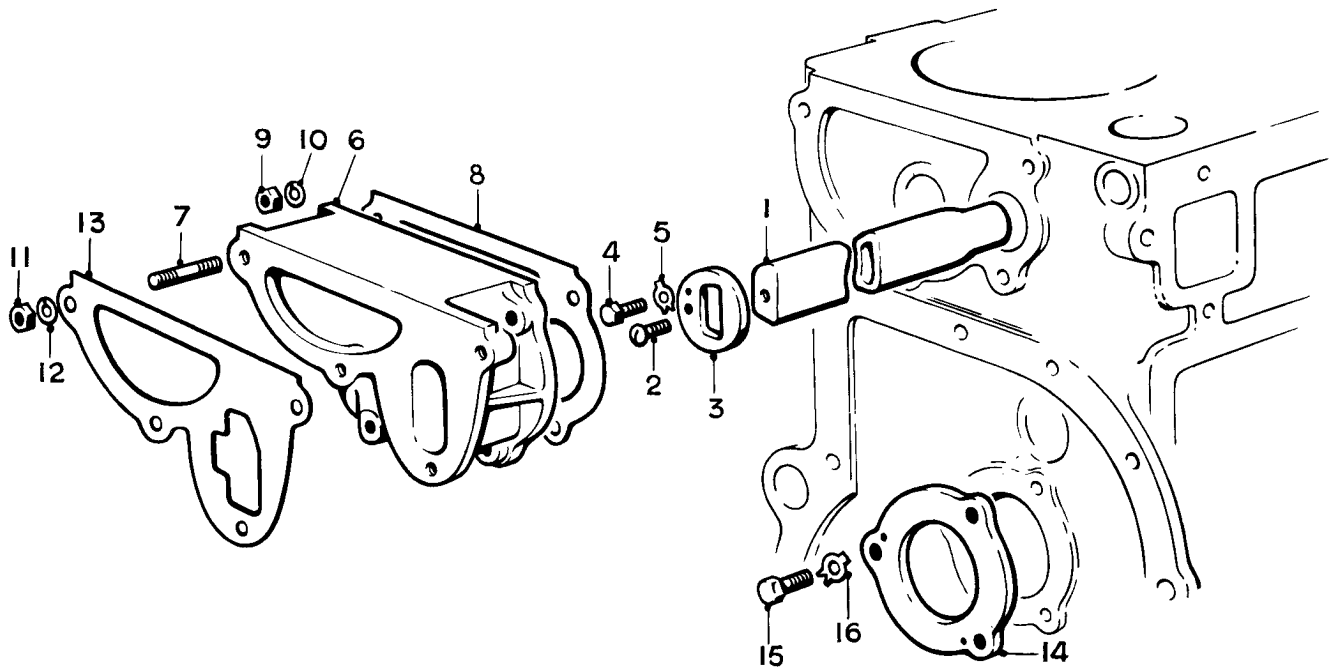
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UE.4327	CRANKCASE UPPER HALF ASSY.	1	(21)	UE.456	Cap, main bearing, rear	1
		(For cars with interior cooling)		(22)	UE.699	Setscrew, rear bearing cap	4
(1)	UE.2018	Crankcase	1	(23)	KB.7107/R	Washer, lock, setscrew	4
(2)	UA.801/Z	Stud, mounting foot	4	(24)	RE.7144	Oil seal, rear cap	2
(3)	UA.754/Z	Stud, 1.375", water pump	2	(25)	RE.5890	Guide, exhaust valve	6
(4)	UA.772/Z	Stud, 4.250", water pump	1	(26)	RE.23855	Insert, valve seat, standard	6
(5)	UA.767/Z	Stud, 3.00", water pump	2		RE.23983	Insert, valve seat, .010" S/A	6
(6)	UA.752/Z	Stud, dynamo	4	(27)	RE.10416	Dowel, lower half	2
	UA.764/Z	Stud, 2.625" steering pump	1	(28)	RE.14383	Bush, main bearing, centre	2
(7)	RE.16814	Stud, exhaust manifold	12		RE.22096	Bush, main bearing, centre .010" U/S	2
	UA.755/Z	Stud, oil pump	1		RE.22097	Bush, main bearing, centre .020" U/S	2 Alt
(8)	UA.413/Z	Stud, tappet cover	4		RE.22098	Bush, main bearing, centre .030" U/S	2
	UA.1201/Z	Stud, breather pipe	1		RE.22099	Bush, main bearing, centre .040" U/S	2
(9)	UA.713/Z	Stud, distributor	2	(29)	RE.14385	Bush, main bearing, inter.	10
(10)	RE.16846	Stud, relief valve	3		RE.22100	Bush, main bearing, inter. .010" U/S	10
	KB.251/Z	Stud, drain pipe	1		RE.22101	Bush, main bearing, inter. .020" U/S	10 Alt
(11)	RE.6156	Plug, dipstick boss	1		RE.22102	Bush, main bearing, inter. .030" U/S	10
	UA.651/Z	Plug, .625", core	4		RE.22103	Bush, main bearing, inter. .040" U/S	10
	UA.653/Z	Plug, .875", core	4	(30)	RE.14387	Bush, main bearing, rear	2
	KB.1092/R	Washer, .875" plug	4		RE.22104	Bush, main bearing, rear .010" U/S	2
(12)	UA.655/Z	Plug, 1.125", core	1		RE.22105	Bush, main bearing, rear .020" U/S	2 Alt
(13)	UA.552/R	Plug, .750", oil gallery	2		RE.22106	Bush, main bearing, rear .030" U/S	2
(14)	UA.552/R	Plug, .750", filter boss	1		RE.22107	Bush, main bearing, rear .040" U/S	2
(15)	KB.1091/R	Washer, .750", plug	3	(31)	RE.14389	Washer, thrust bearing, top	2
(16)	UE.387	Cap, main bearing, centre	1	(32)	RE.14390	Washer, thrust bearing, bottom	2
(17)	UE.362	Cap, main bearing, front	1	(33)	RE.210	Bush, camshaft bearing, front	1
(18)	UE.388	Cap, main bearing, inter.	4	(34)	EB.3892	Bush, camshaft bearing, inter.	2
(19)	UE.700	Setscrew, main bearing cap	12	(35)	EB.4146	Bush, camshaft bearing, rear	1
(20)	KB.7108/R	Washer, lock, setscrew	12	(36)	RE.4920	Shaft, distributor driving	1

CRANKCASE—CYLINDER BLOCK



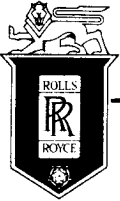
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



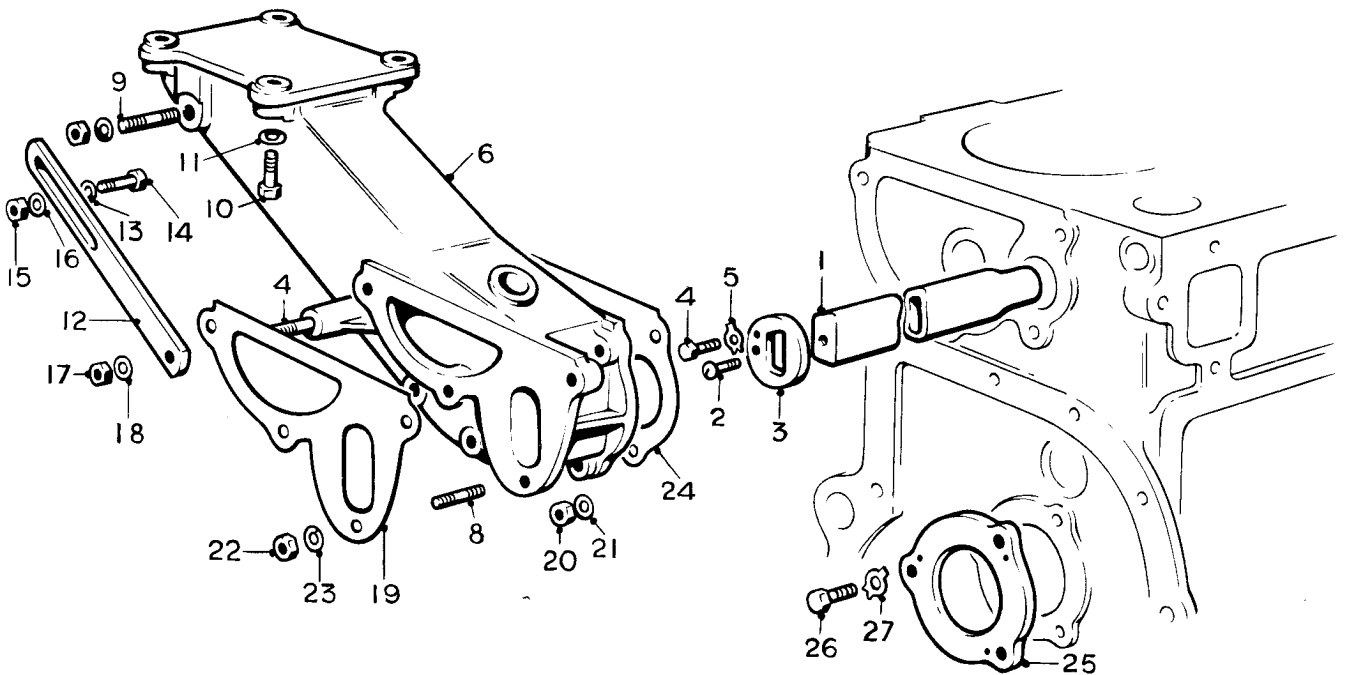
Ref.	Part No.	Description	No off
(1)	RE.20949	Water Gallery	1
(2)	UA.3052	Screw, water gallery	1
(3)	UE.524	Plate, end, gallery	1
(4)	UA.1501/Z	Setscrew, end plate	1
(5)	KB.7104/R	Tab washer, setscrew	1
(6)	UE.420	ADAPTOR, WATER PUMP, ASSY.	1
(7)	UA.909/Z	Stud	4
(8)	RE.16323	Joint, adaptor to crankcase	1
(9)	UA.352/Z	Nut, adaptor	5
(10)	K.9009/Z	Washer, spring, adaptor	5
(11)	UA.302/Z	Nut, water, pump	4
(12)	K.9009/Z	Washer, spring, pump	4
(13)	RE.5772	Joint, water pump to adaptor	1
(14)	RE.142	Thrust plate, camshaft	1
(15)	UA.103/Z	Setscrew, thrust plate	3
(16)	KB.7106/Z	Washer, tab, setscrew	3

CRANKCASE—FRONT FACE



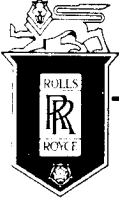
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



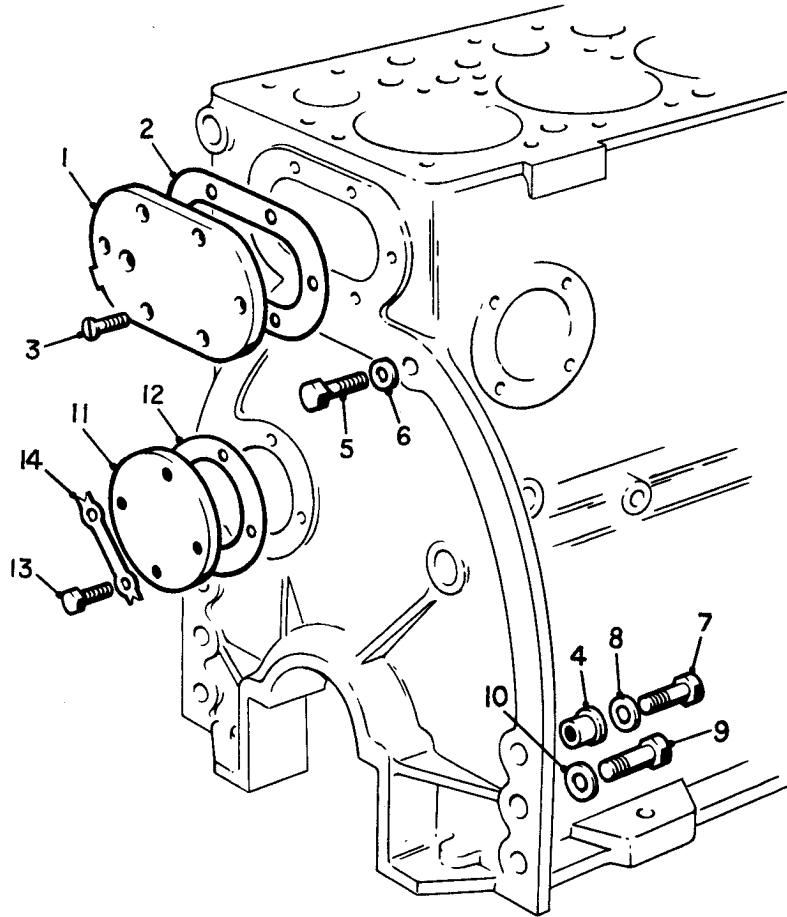
Ref.	Part No.	Description	No off
(1)	RE.20949	Water Gallery	1
(2)	UA.3052/Z	Screw, water gallery	1
(3)	UE.524	Plate, end, gallery	1
(4)	UA.1501/Z	Setscrew, end plate	1
(5)	KB.7104/R	Tab washer, setscrew	1
(6)	UE.2810	ADAPTOR, WATER PUMP, ASSY.	1
(7)	UA.903/Z	Stud, swivel arm	1
(8)	UA.909/Z	Stud, water pump	3
(9)	UA.953/Z	Stud, strut	1
(10)	UE.3738	Bolt, mounting, compressor	4
(11)	K.9010/Z	Washer, bolt	4
(12)	UE.4101	Strut, adjusting	1
(13)	K.9009/Z	Washer, strut to lever	1
(14)	UA.153/Z	Setscrew, strut to lever	1
(15)	RE.22428	Nut, lever	1
(16)	K.9010/Z	Washer, nut	1
(17)	UA.302/Z	Nut, adjusting strut	1
(18)	K.9009/Z	Washer, nut	1
(19)	RE.5772	Joint, adaptor to crankcase	1
(20)	UA.352/Z	Nut, pump adaptor	5
(21)	K.9009/Z	Washer, spring, nut	5
(22)	UA.302/Z	Nut, pump to adaptor	3
(23)	K9009/Z	Washer, spring, nut	3
(24)	UE.2948	Joint, pump to adaptor	1
(25)	RE.142	Thrust plate, camshaft	1
(26)	UA.103/Z	Setscrew, thrust plate	3
(27)	KB.7106/Z	Washer, tab, setscrew	3

CRANKCASE—FRONT FACE (Cars with interior cooling)



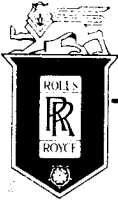
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



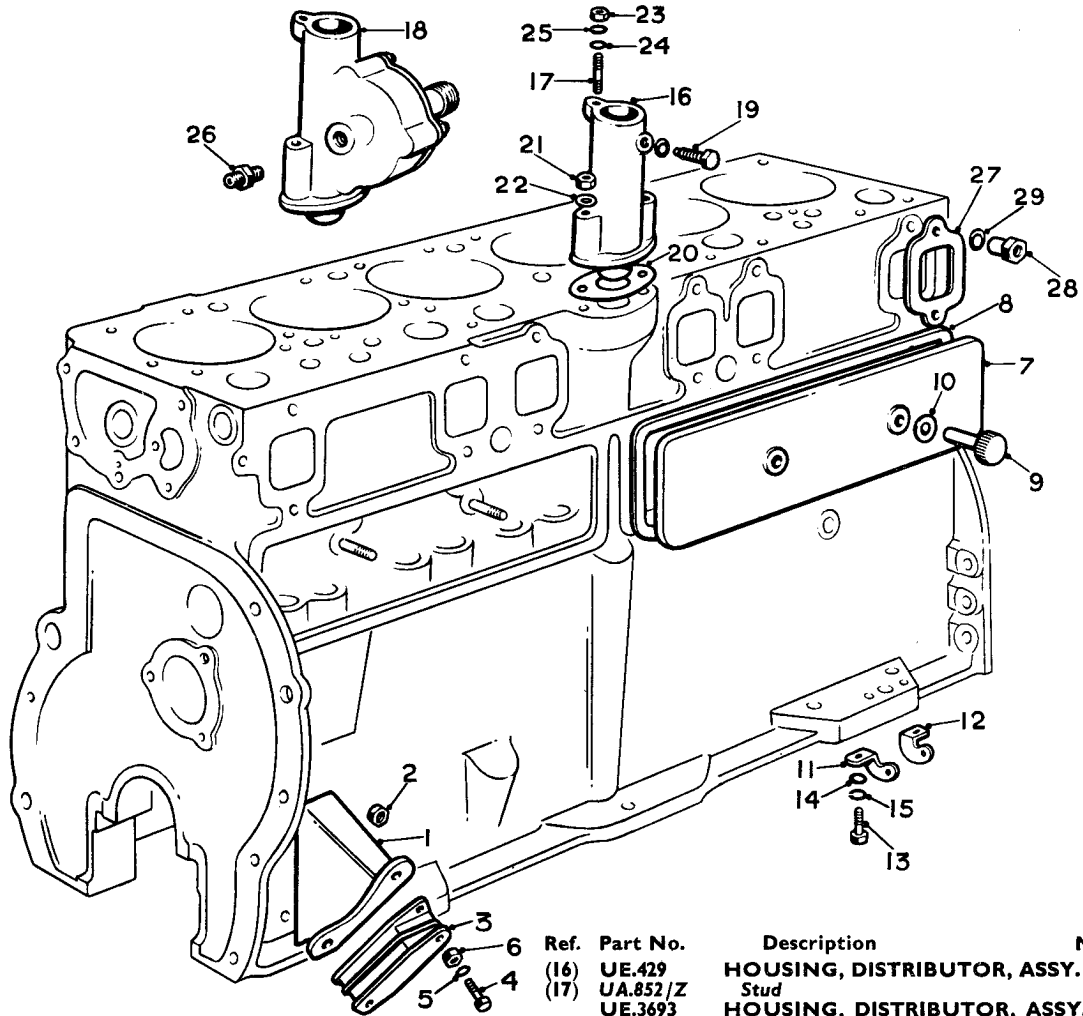
Ref.	Part No.	Description	No off
(1)	RE.20948	Cover, water jacket	1
(2)	RE.14031	Joint, cover	1
(3)	UA.3025/Z	Setscrew, cover	6
(4)	RE.14288	Dowel, clutch housing	2
(5)	UA.271/Z	Setscrew, clutch housing, top	2
	UA.264/Z	Setscrew, clutch housing, top ("Continental" only)	2
(6)	K.9011/Z	Washer, setscrew	2
(7)	UA.160/Z	Setscrew, .312" clutch housing, lower	2
(8)	UA.1252/Z	Washer, .312" setscrew	2
(9)	UA.258/Z	Setscrew, .437", clutch housing, lower	4
(10)	UA.1254/Z	Washer, .437" setscrew	4
(11)	RE.20848	Cover, camshaft rear bearing	1
(12)	RE.14292	Joint, cover	1
(13)	UA.104/Z	Setscrew, cover	4
(14)	RE.14029	Washer, tab, setscrew	2

CRANKCASE—REAR FACE



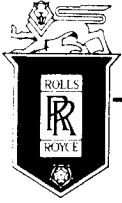
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



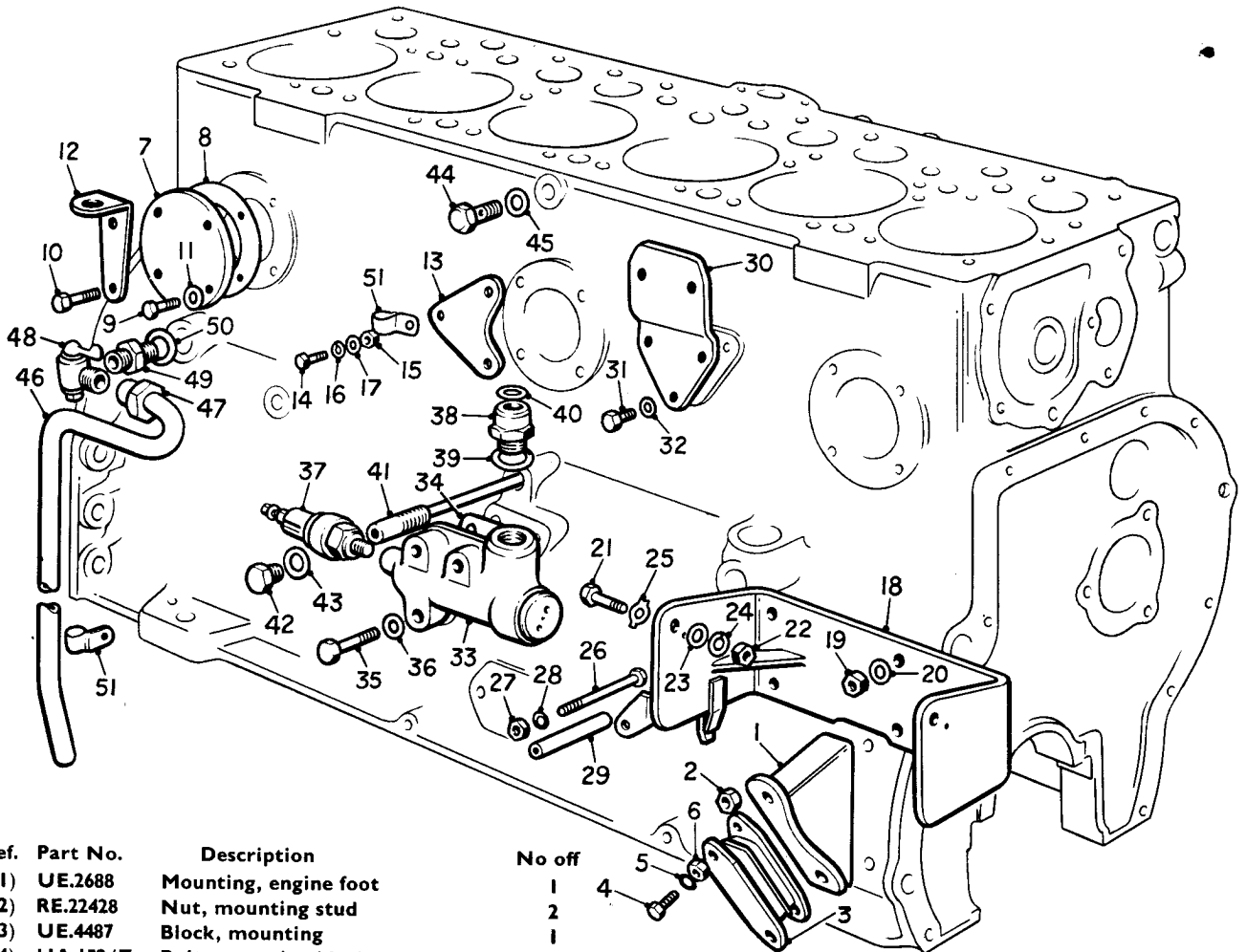
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UE.2689	Mounting, engine foot	1	(16)	UE.429	HOUSING, DISTRIBUTOR, ASSY.	1
(2)	RE.22428	Nut, mounting stud	2	(17)	UA.852/Z	Stud	1
(3)	UE.4487	Block, mounting	1		UE.3693	HOUSING, DISTRIBUTOR, ASSY.	1
(4)	UA.152/Z	Bolt, mounting block	4		UA.853/Z	Stud	1
(5)	K.9009/Z	Washer, bolt	4	(18)	UE.2665	HOUSING, DISTRIBUTOR & TACHO DRIVE, ASSY.	1
(6)	UA.352/Z	Nut, bolt	4			(“ Continental ” only)	
(7)	RE.15082	Cover, tappet	2		UE.4490	HOUSING, DISTRIBUTOR & TACHO DRIVE, ASSY.	1
(8)	RE.15083	Joint, cover	2			(“ Continental ” 8.00 : 1 compression)	
(9)	UE.2834	Cap nut, tappet cover	4		UE.3444	HOUSING, DISTRIBUTOR & TACHO DRIVE, ASSY.	1
(10)	RF.3274	Washer, cap nut	4		UE.3488	Union, oil supply	1
(11)	UE.1148	Bracket, exhaust stay	1	(19)	UE.412	Setscrew, dist. retaining	1
(12)	UE.1149	Bracket, exhaust stay	1	(20)	EB.4042	Joint, housing	1
(13)	UA.104/Z	Setscrew, bracket	2	(21)	UA.301/Z	Nut, housing	2
(14)	UA.1251/Z	Washer, plain, setscrew	2	(22)	K.9008/Z	Washer, nut	2
(15)	K.9008/Z	Washer, spring, setscrew	2	(23)	UA.351/Z	Nut, dist. clamping	1
	UE.485	Fulcrum, T/V control	1	(24)	K.4407/Z	Washer, plain nut	1
	K.4405/Z	Washer, fulcrum	1	(25)	K.9008/Z	Washer, spring, nut	1
	K.9008/Z	Washer, spring, fulcrum	1			Standard cars only	
	UE.402	Distance piece, fulcrum	1	(26)	UE.2662	Junction, oil supply	1
	KC.152/Z	Setscrew, fulcrum	1	(27)	UE.411	Joint, exhaust manifold	6
	K.9006/Z	Washer, setscrew	1	(28)	RE.14285	Nut, exhaust manifold	12
		L.C. cars only		(29)	UA.1252/R	Washer, exhaust nut	12

CRANKCASE—L.H. FACE



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

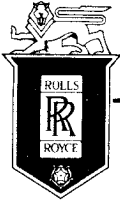


Ref.	Part No.	Description	No off
(1)	UE.2688	Mounting, engine foot	1
(2)	RE.22428	Nut, mounting stud	2
(3)	UE.4487	Block, mounting	1
(4)	UA.152/Z	Bolt, mounting block	4
(5)	K.9009/Z	Washer, bolt	4
(6)	UA.352/Z	Nut, bolt	4
(7)	RE.20848	Cover, water jacket	3
(8)	RE.14295	Joint cover	3
(9)	UA.104/Z	Setscrew, cover	8
(10)	UA.105/Z	Setscrew, cover and clips	4
(11)	KB.1076/R	Washer, setscrew	12
(12)	UE.2079	Bracket, petrol pipe	1
(13)	UE.2863	Bracket, carb. drain	1
(14)	KC.178/Z	Bolt, clip, drain	1
(15)	K.4307/Z	Nut, clips	2
(16)	K.9006/Z	Washer, spring, clips	2
(17)	K.4404/Z	Washer, plain, clips	2
(18)	UE.617	Bracket, dynamo mounting	1
(19)	UA.352	Nut, bracket	4
(20)	K.9009/Z	Washer, nut	4
(21)	UE.448	Bolt, dynamo pivot	2
(22)	UA.352/Z	Nut, bolt	2
(23)	UA.2002/Z	Washer, bolt	2
(24)	K.9009/Z	Washer, spring, bolt	2
(25)	KB.7107/Z	Washer, tab, pivot	2
(26)	UE.620	Stud, levers, dynamo bracket	1
(27)	K.4307/Z	Nut, stud	1
(28)	K.9006/Z	Washer, stud	1
(29)	UE.622	Distance piece, stud	1

No off

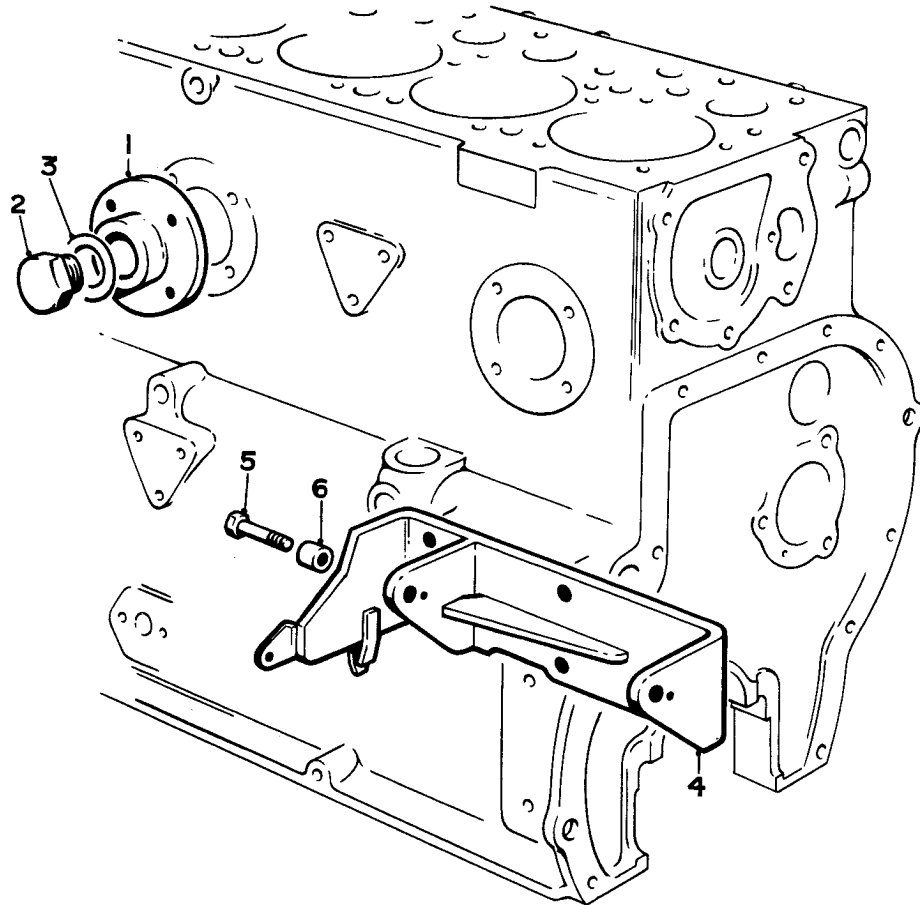
Ref.	Part No.	Description	No off
(30)	UE.434	Plate, oil filter	1
(31)	UA.103/Z	Setscrew, plate	3
(32)	K.9003/Z	Washer, setscrew	3
(33)	UE.2743	Connection, oil filter	1
(34)	UE.437	Joint, connection	1
(35)	UA.109/Z	Setscrew, connection	3
(36)	K.9008/Z	Washer, setscrew	3
(37)	RE.21917	Switch, oil pressure, carb. choke	1
(38)	UE.439	Union, oil filter pipe	1
(39)	KB.1186/R	Washer, union	1
(40)	KB.6205	Sealing ring, union	4
(41)	RE.14215	Jet, distributor, oil	1
(42)	UA.1159	Plug, jet	1
(43)	KB.1080/R	Washer, plug	1
(44)	RE.14445	Bolt, rocker, oil feed	1
		(Standard)	
	UE.2663	Bolt, rocker, oil feed	1
		("Continental" only)	
(45)	RE.3523	Washer, bolt	2
(46)	UE.842	Pipe, cylinder drain	1
(47)	RE.8817	Nut, pipe	1
(48)	UE.328	Tap, pipe	1
(49)	KB.5131/Z	Union, tap	1
(50)	KB.1098/R	Washer, union	1
(51)	UE.879	Clip, pipe	1

CRANKCASE—R.H. FACE



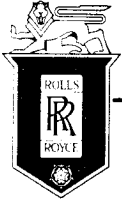
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



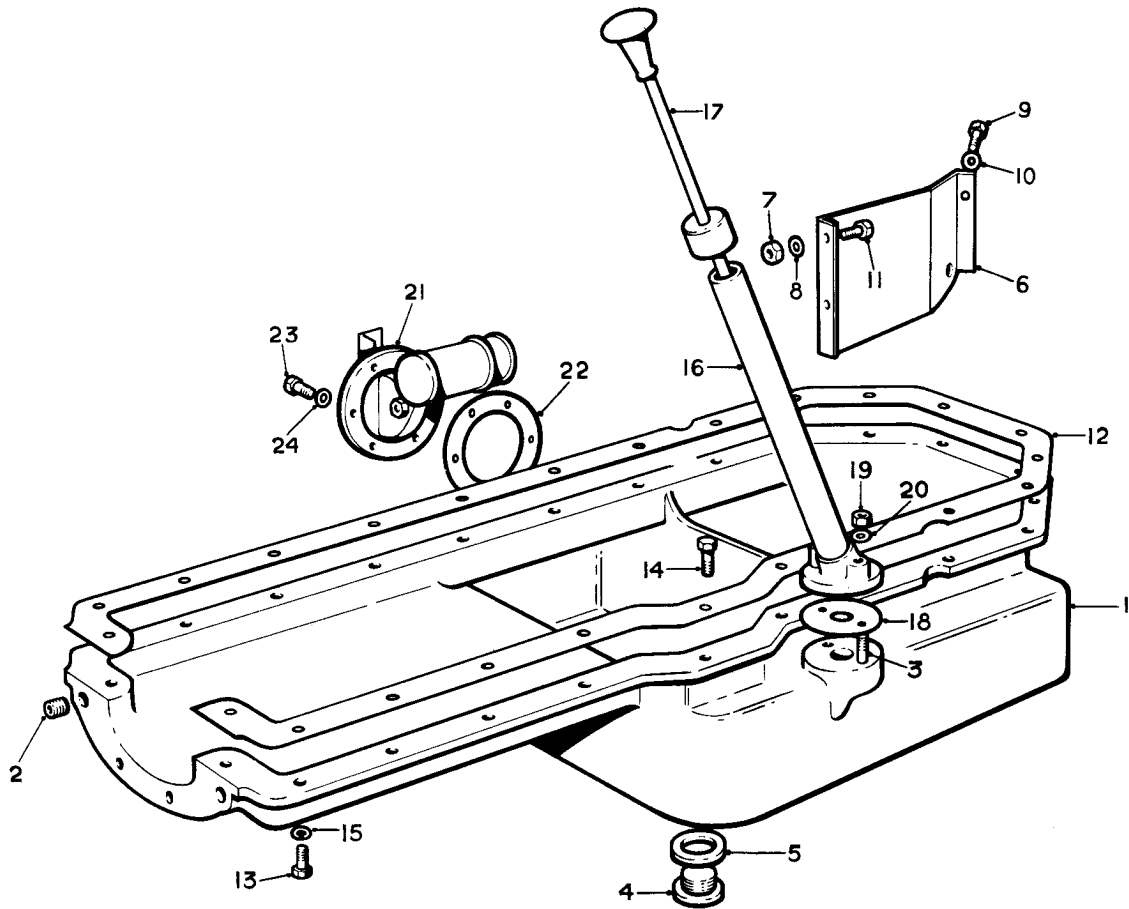
Ref.	Part No.	Description	No off
(1)	RE.20281	Adaptor, engine heater	1
(2)	RE.12762	Plug, adaptor	1
(3)	KB.1188/R	Washer, plug	1
(4)	UE.4415	Bracket, dynamo mounting	1 — Interior cooling
	UE.5284	Bracket, dynamo mounting	1 — Interior cooling with special switch gear
(5)	UE.448	Bolt, dynamo pivot	1
	UE.5198	Bolt, dynamo pivot	1 — Interior cooling
(6)	UE.5199	Distance piece, dynamo mounting	2

CRANKCASE—R.H. FACE SPECIAL PARTS



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UE.6305	CRANKCASE SUMP, ASSY.	1
(2)	UA.501/Z	Insert, wheelcase fixing	2
(3)	UA.856/Z	Stud, dipstick	2
(4)	UG.526	Plug, drain	1
(5)	KB.1093/R	Washer, plug	1
(6)	UE.2744	Baffle, oil float	1
(7)	K.4006/Z	Nut, baffle	3
(8)	K.4404/Z	Washer, nut	3
(9)	KC.153/Z	Setscrew, baffle, front	1
(10)	RF.3264	Washer, setscrew	1
(11)	UA.1502/Z	Setscrew, baffle, web	1
(12)	UE.454	Joint, lower half	1
(13)	UA.154/Z	Setscrew, lower half	21
(14)	UA.155/Z	Setscrew, lower half	1
(15)	K.9009/Z	Washer, setscrew	22
(16)	UE.606	TUBE, DIPSTICK, ASSY.	1
(17)	UE.604	DIPSTICK, ASSEMBLY	1
	UE.4048	TUBE, DIPSTICK, ASSEMBLY	1
	UE.4164	DIPSTICK, ASSEMBLY	1
(18)	UE.2773	Joint, dipstick boss	1
(19)	UA.301/Z	Nut, dipstick	2
(20)	K.9008/Z	Washer, nut	2
(21)	DB.1870	Oil gauge	1
(22)	RF.8404	Joint, oil gauge	1
(23)	K.1807/Z	Screw, oil gauge	6
(24)	K.9005/Z	Washer, screw	6

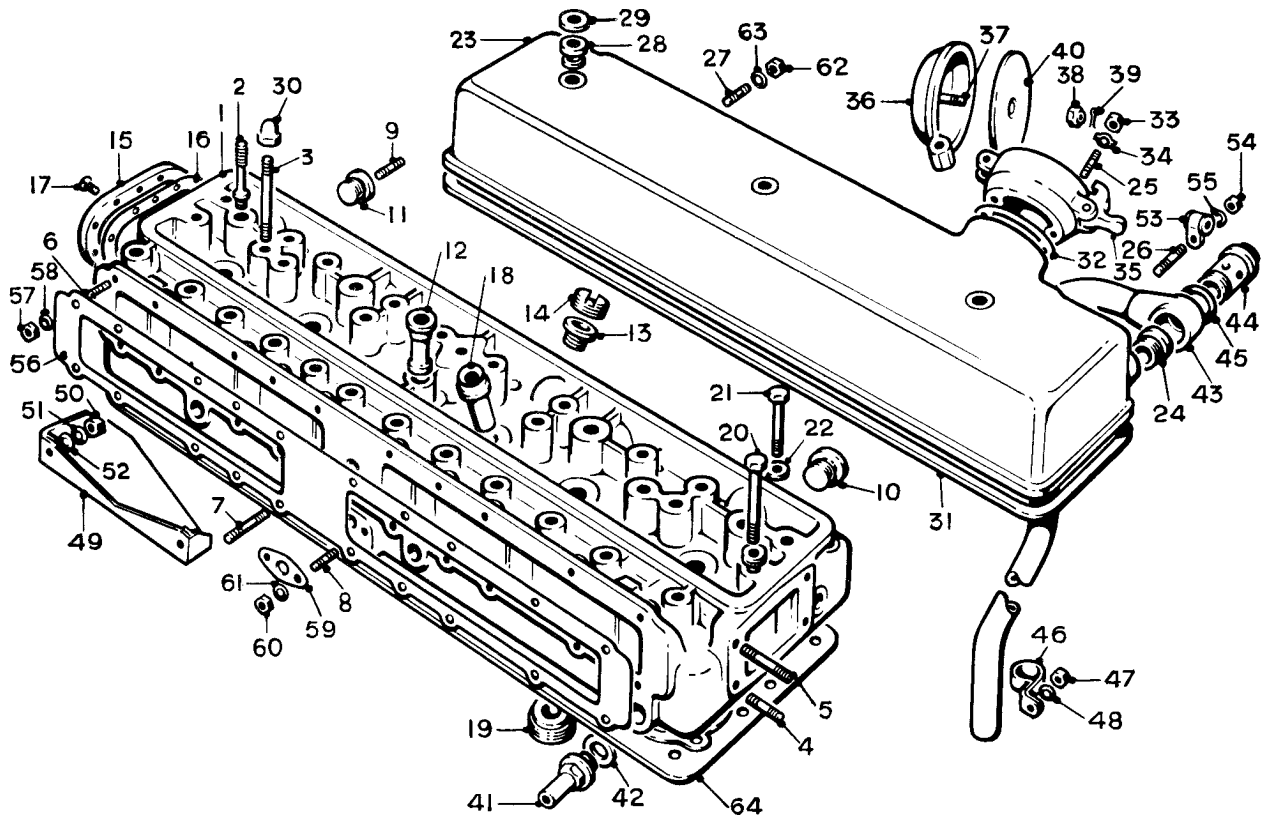
"Continental" with synchro gearbox

CRANKCASE - LOWER HALF



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



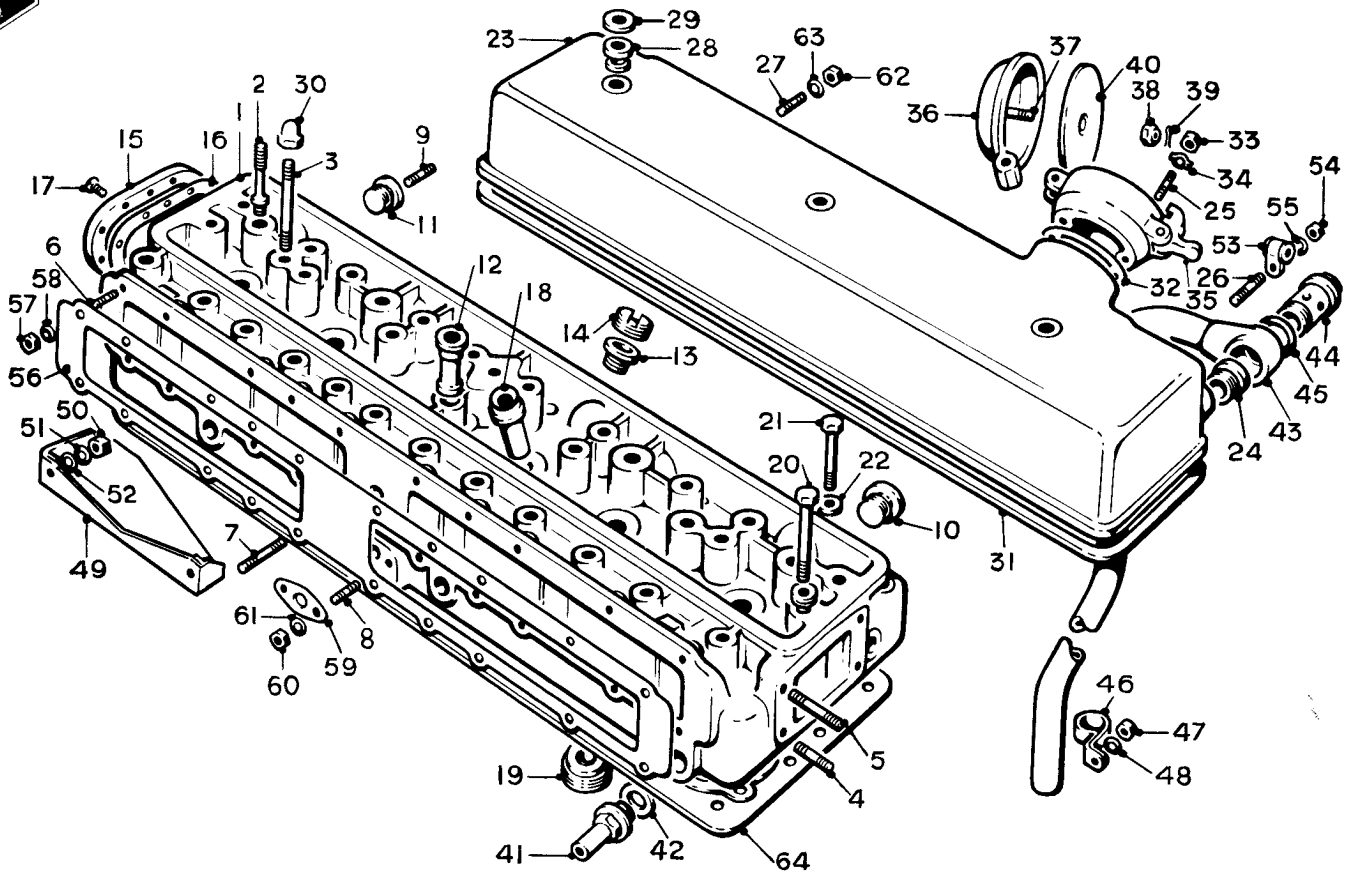
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UE.2331	CYLINDER HEAD ASSY.	1	(30)	RE.14062	Dome nut, cover	3
		(6.6 : 1 compression except "Continental")		(31)	UE. 379	Joint, cover	1
(1)	UE.2299	Cylinder head	1	(32)	RE.11319	Joint, adaptor, filler cap	1
(2)	UE.358	Stud, rocker pedestal	5	(33)	UA.301/Z	Nut, adaptor	1
(3)	UA.922/R	Stud, rocker cover	3	(34)	KB.7106	Tab washer, adaptor	1
(4)	UA.905/R	Stud, 1.625", thermostat	2		RE.15934S/A	OIL FILLER ADAPTOR & CAP	1
(5)	UA.909/R	Stud, 2.125", thermostat	2	(35)	RE.11318	Adaptor	1
(6)	UA.856/Z	Stud, 1.625", inlet facing	18	(36)	RE.15934	Cap and stud	1
(7)	UA.861/Z	Stud, 2.250", inlet facing	2	(37)	RE.10854	Stud, cap	1
(8)	UA.858/Z	Stud, hotspot	2	(38)	RE.10853	Nut, stud	1
(9)	UA.1603/Z	Stud, core plug	2	(39)	K.4648/Z	Split, pin, nut	1
(10)	RE.9033	Core plug	6	(40)	RE.15879	Washer assembly, cork	1
(11)	RE.10422	Core plug, Nos. 4 & 6	2	(41)	UE.1306	Adaptor, feed, heater and demister	2
	UA.3101/Z	Plug, oil drilling	1	(42)	RE.5007	Washer, adaptor	2
(12)	UE.350	Bush centre	1	(43)	UE.764	BREATHER PIPE ASSEMBLY	1
(13)	RE.3682	Adaptor, spark plug	6		UE.766	Connection	1
(14)	RE.3681	Ring, lock, adaptor	6	(44)	UE.767	Bolt, breather connection	1
(15)	EB.4002	Cover, rear end	1	(45)	KB.1092	Washer, bolt	1
(16)	RE.3422	Joint, cover	1	(46)	RE.5467	Clip, breather pipe	1
(17)	K.2813/Z	Screw, cover	10	(47)	UA.351/Z	Nut, clip	1
(18)	RE.361	Guide, inlet valve	6	(48)	K.9008/Z	Washer, clip	1
	RE.14507	Guide, inlet valve, .002" O/S	6	(49)	UE.658	Heat-shield	1
(19)	UE.351	Seating, inlet valve	6	(50)	K.4307/Z	Nut, stud, heat-shield	2
(20)	UE.2166	Setscrew, head, long	29	(51)	K.9006/Z	Washer, spring, nut	2
(21)	UE.2167	Setscrew, head, short	10	(52)	K.4404/Z	Washer, plain, nut	2
(22)	UE.720	Washer, setscrew	39	(53)	RE.14770	Clip, H.T. lead	1
(23)	UE.360	ROCKER COVER ASSEMBLY	1	(54)	K.4006/Z	Nut, clip	1
		(Bentley cars)		(55)	K.9006/Z	Washer, clip	1
	UE.2747	ROCKER COVER ASSEMBLY	1	(56)	UE.2303	Joint, inlet face	1
		(R.R. cars)		(57)	UA.301/Z	Nut, stud, inlet face	20
(24)	UE.363	Insert, breather	1	(58)	K.9008/Z	Washer, nut	20
(25)	UA.853/Z	Stud, oil filter adaptor	2	(59)	RE.15203	Joint, hotspot	1
(26)	UA.1401/Z	Stud, clip	1	(60)	UA.301/Z	Nut, hotspot, face	2
(27)	UA.851/Z	Stud, ignition tube	2	(61)	K.9008/Z	Washer, hotspot face	2
(28)	EB.3998	Bush, cover studs	3	(62)	UA.301/Z	Nut, ignition wire tubes	2
(29)	RE.14060	Backing plate, bush	3	(63)	K.9008/Z	Washer, ignition wire tubes	2
				(64)	UE.5053	Gasket, cylinder head	1

CYLINDER HEAD



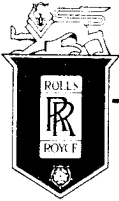
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



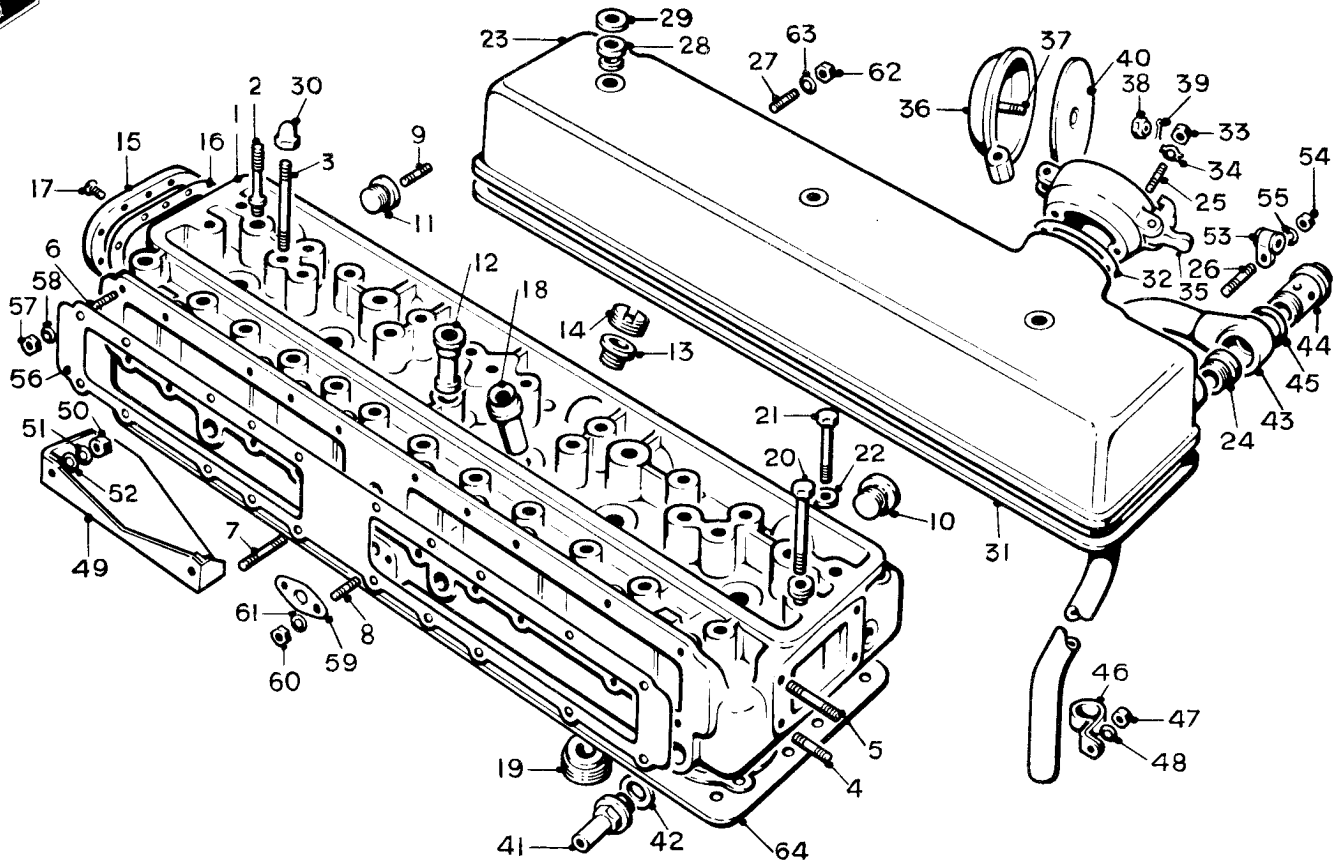
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UE 2551	CYLINDER HEAD ASSY. (7.25 : 1 compression "Continental" only)	1	(30)	RE.14062	Dome nut, cover	3
(1)	UE 2405	Cylinder head	1	(31)	UE. 379	Joint, cover	1
(2)	UE.358	Stud, rocker pedestal	5	(32)	RE.11319	Joint, adaptor, filler cap	1
(3)	UA.922/R	Stud, rocker cover	3	(33)	UA.301/Z	Nut, adaptor	1
(4)	UA.905/R	Stud, 1.625", thermostat	2	(34)	KB.7106	Tab washer, adaptor	1
(5)	UA.909/R	Stud, 2.125", thermostat	2	RE.15934S/A OIL FILLER ADAPTOR & CAP			
(6)	UA.856/Z	Stud, 1.625", inlet facing	18	(35)	RE.11318	Adaptor	1
(7)	UA.861/Z	Stud, 2.250", inlet facing	2	(36)	RE.15934	Cap and stud	1
(8)	UA.858/Z	Stud, hotspot	2	(37)	RE.10854	Stud, cap	1
(9)	UA.1603/Z	Stud, core plug	2	(38)	RE.10853	Nut, stud	1
(10)	RE.9033	Core plug	6	(39)	K.4648/Z	Split, pin, nut	1
(11)	RE.10422	Core plug, Nos. 4 & 6	2	(40)	RE.15879	Washer assembly, cork	1
	UA.3101/Z	Plug, oil drilling	1	(41)	UE.1306	Adaptor, feed, heater and demister	2
(12)	UE.350	Bush centre	1	(42)	RE.5007	Washer, adaptor	2
(13)	RE.3682	Adaptor, spark plug	6	(43)	UE.764	BREATHER PIPE ASSEMBLY	1
(14)	RE.3681	Ring, lock, adaptor	6		UE.766	Connection	1
(15)	EB.4002	Cover, rear end	1	(44)	UE.767	Bolt, breather connection	1
(16)	RE.3422	Joint, cover	1	(45)	KB.1092	Washer, bolt	1
(17)	K.2813/Z	Screw, cover	10	(46)	RE.5467	Clip, breather pipe	1
(18)	RE.361	Guide, inlet valve	6	(47)	UA.351/Z	Nut, clip	1
	RE.14507	Guide, inlet valve, .002" O/S	6	(48)	K.9008/Z	Washer, clip	1
(19)	UE.351	Seating, inlet valve	6	(49)	UE.658	Heat-shield	1
(20)	UE.2166	Setscrew, head, long	29	(50)	K.4307/Z	Nut, stud, heat-shield	2
(21)	UE.2167	Setscrew, head, short	10	(51)	K.9006/Z	Washer, spring, nut	2
(22)	UE.720	Washer, setscrew	39	(52)	K.4404/Z	Washer, plain, nut	2
(23)	UE.360	ROCKER COVER ASSEMBLY	1	(53)	RE.14770	Clip, H.T. lead	1
(24)	UE.363	Insert, breather	1	(54)	K.4006/Z	Nut, clip	1
(25)	UA.853/Z	Stud, oil filter adaptor	1	(55)	K.9006/Z	Washer, clip	1
(26)	UA.1401/Z	Stud, clip	2	(56)	UE.2303	Joint, inlet face	1
(27)	UA.851/Z	Stud, ignition tube	2	(57)	UA.301/Z	Nut, stud, inlet face	20
(28)	EB.3998	Bush, cover studs	3	(58)	K.9008/Z	Washer, nut	20
(29)	RE.14060	Backing plate, bush	3	(59)	RE.15203	Joint, hotspot	1
				(60)	UA 301/Z	Nut, hotspot, face	2
				(61)	K.9008/Z	Washer, hotspot face	2
				(62)	UA.301/Z	Nut, ignition wire tubes	2
				(63)	K.9008/Z	Washer, ignition wire tubes	2
				(64)	UE.5053	Gasket, cylinder head	1

CYLINDER HEAD



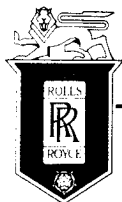
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



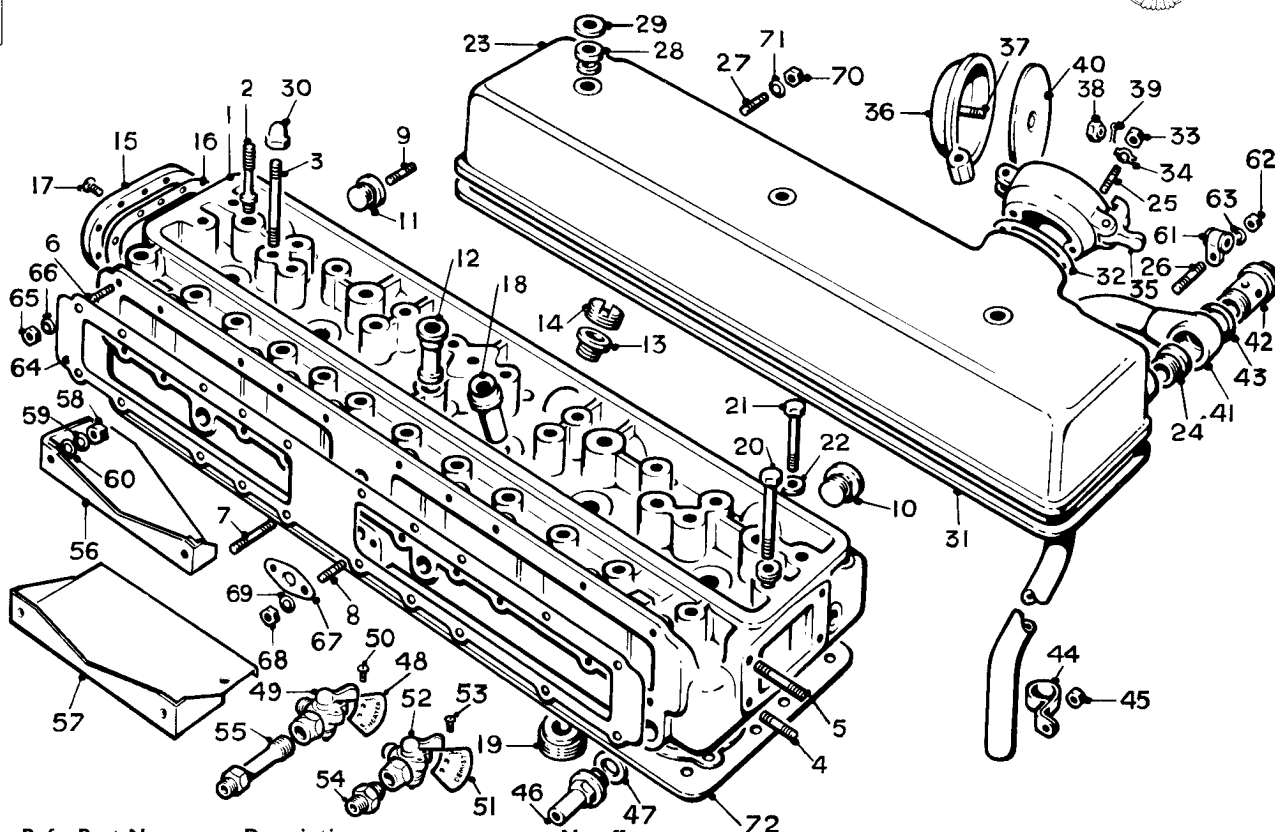
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UE.3828	CYLINDER HEAD ASSY. (8.0 : 1 compression)	1	(30)	RE.14062	Dome nut, cover	3
(1)	UE.3764	Cylinder head	1	(31)	UE.379	Joint, cover	1
(2)	UE.358	Stud, rocker pedestal	5	(32)	RE.11319	Joint, adaptor, filler cap	1
(3)	UA.922/R	Stud, rocker cover	3	(33)	UA.301/Z	Nut, adaptor	1
(4)	UA.905/R	Stud, 1.625", thermostat	2	(34)	KB.7106	Tab washer, adaptor	1
(5)	UA.909/R	Stud, 2.125", thermostat	2		RE.15934S/A	OIL FILLER ADAPTOR & CAP	
(6)	UA.856/Z	Stud, 1.625", inlet facing	18	(35)	RE.11318	Adaptor	1
(7)	UA.861/Z	Stud, 2.250", inlet facing	2	(36)	RE.15934	Cap and stud	1
(8)	UA.858/Z	Stud, hotspot	2	(37)	RE.10854	Stud, cap	1
(9)	UA.1603/Z	Stud, core plug	2	(38)	RE.10853	Nut, stud	1
(10)	RE.9033	Core plug	6	(39)	K.4648/Z	Split, pin, nut	1
(11)	RE.10422	Core plug, Nos. 4 & 6	2	(40)	RE.15879	Washer assembly, cork	1
	UA.3101/Z	Plug, oil drilling	1	(41)	UE.1306	Adaptor, feed, heater and demister	2
(12)	UE.350	Bush centre	1	(42)	RE.5007	Washer, adaptor	2
(13)	RE.3682	Adaptor, spark plug	6	(43)	UE.764	BREATHER PIPE ASSEMBLY	
(14)	RE.3681	Ring, lock, adaptor	6		UE.766	Connection	1
(15)	EB.4002	Cover, rear end	1	(44)	UE.767	Bolt, breather connection	1
(16)	RE.3422	Joint, cover	1	(45)	KB.1092	Washer, bolt	1
(17)	K.2813/Z	Screw, cover	10	(46)	RE.5467	Clip, breather pipe	1
(18)	RE.361	Guide, inlet valve	6	(47)	UA.351/Z	Nut, clip	1
	RE.14507	Guide, inlet valve, .002" O/S	6	(48)	K.9008/Z	Washer, clip	1
(19)	UE.3807	Seating, inlet valve	6	(49)	UE.658	Heat-shield	1
(20)	UE.2166	Setscrew, head, long	29	(50)	K.4307/Z	Nut, stud, heat-shield	2
(21)	UE.2167	Setscrew, head, short	10	(51)	K.9006/Z	Washer, spring, nut	2
(22)	UE.4328	Washer, setscrew	39	(52)	K.4404/Z	Washer, plain, nut	2
(23)	UE.360	ROCKER COVER ASSEMBLY	1	(53)	RE.14770	Clip, H.T. lead	1
		(Bentley cars)		(54)	K.4006/Z	Nut, clip	1
	UE.2747	ROCKER COVER ASSEMBLY	1	(55)	K.9006/Z	Washer, clip	1
		(R.R. cars)		(56)	UE.2303	Joint, inlet face	1
(24)	UE.363	Insert, breather	1	(57)	UA.301/Z	Nut, stud, inlet face	20
(25)	UA.853/Z	Stud, oil filter adaptor	1	(58)	K.9008/Z	Washer, nut	20
(26)	UA.1401/Z	Stud, clip	2	(59)	RE.15203	Joint, hotspot	1
(27)	UA.851/Z	Stud, ignition tube	2	(60)	UA.301/Z	Nut, hotspot, face	2
(28)	EB.3998	Bush, cover studs	3	(61)	K.9008/Z	Washer, hotspot face	2
(29)	RE.14060	Backing plate, bush	3	(62)	UA.301/Z	Nut, ignition wire tubes	2
				(63)	K.9008/Z	Washer, ignition wire tubes	2
				(64)	UE.5053	Gasket, cylinder head	1

CYLINDER HEAD



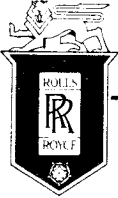
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



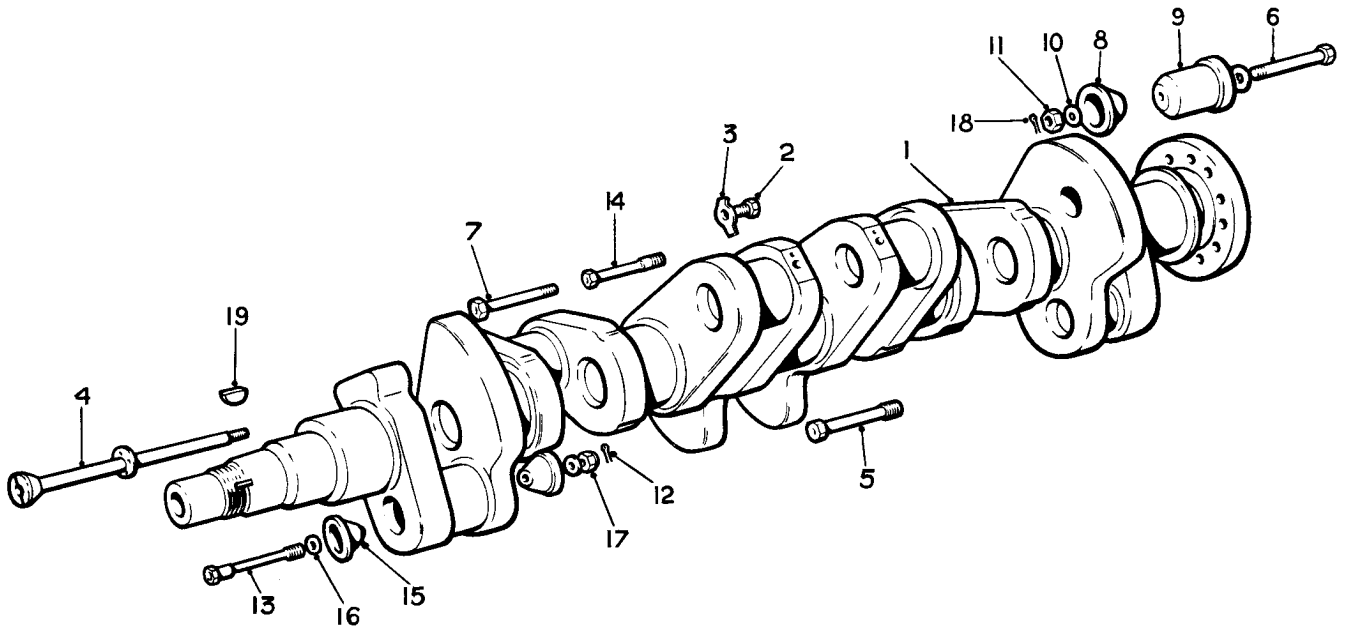
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
		CYLINDER HEAD ASSY. (8:0:1 Compression)	1			OIL FILLER ADAPTOR & CAP	1
(1)	UE.3345	Cylinder head	1	(35)	RE.15934/A	Adaptor	1
(2)	UE.358	Stud, rocker pedestal	5	(36)	RE.15934	Cap and stud	1
(3)	UA.922/R	Stud, rocker cover	3	(37)	RE.10854	Stud, cap	1
(4)	UA.905/R	Stud, 1.625", thermostat	2	(38)	RE.10853	Nut, stud	1
(5)	UA.909/R	Stud, 2.125", thermostat	2	(39)	K.4648/Z	Split, pin, nut	1
(6)	UA.856/Z	Stud, 1.625", inlet facing	18	(40)	RE.15879	Washer assembly, cork	1
(7)	UA.861/Z	Stud, 2.250", inlet facing	2	(41)	UE.764	BREATHER PIPE ASSEMBLY	1
(8)	UA.858/Z	Stud, hotspot	2		UE.766	Connection	1
(9)	UA.1603/Z	Stud, core plug	2	(42)	UE.767	Bolt, connection	1
(10)	RE.9033	Core plug	6	(43)	KB.1092	Washer, bolt	1
(11)	RE.10422	Core plug, Nos. 4 & 6	2	(44)	RE.5467	Clip, pipe	1
	UA.3101/Z	Plug, oil drilling	1	(45)	UA.351/Z	Nut, clip	1
(12)	UE.350	Bush centre	1	(46)	UE.1306	Adaptor, pipes, heater and demist.	2
(13)	RE.3682	Adaptor, spark plug	6	(47)	RE.5007	Washer, adaptor	2
(14)	RE.3681	Ring, lock, adaptor	6		UD.3984	WATER TAP, HEATER ASSY.	1
(15)	EB.4002	Cover, rear end	1	(48)	UD.3982	Plate, indicator	1
(16)	RE.3422	Joint, cover	1	(49)	UD.3976	Tap	1
(17)	K.2813/Z	Screw, cover	10	(50)	K.1708/Z	Screw	1
(18)	RE.361	Guide, inlet valve	6		UD.3985	WATER TAP, DEMIST, ASSY.	1
	RE.14507	Guide, inlet valve, .002" O/S	6	(51)	UD.3983	Plate, indicator	1
(19)	UE.3807	Seating, inlet valve	6	(52)	UD.3977	Tap	1
(20)	UE.2166	Setscrew, head, long	29	(53)	K.1708/Z	Screw	1
(21)	UE.2167	Setscrew, head, short	10	(54)	KB.5131/Z	Union, tap	2
(22)	UE.720	Washer, setscrew	39	(55)	UE.3439	Extension, heater, tap	1
(23)	UE.360	ROCKER COVER ASSEMBLY	1				
		(Bentley cars)	1				
	UE.2747	ROCKER COVER ASSEMBLY	1				
		(R.R. cars)	1	(56)	UE.3339	Heat shield, pipes	1
(24)	UE.363	Insert, breather	1	(57)	UE.3451	Heat shield, pipes	1
(25)	UA.853/Z	Stud, oil filter adaptor	2	(58)	K.4307/Z	Nut, heat shield	2
(26)	UA.1401/Z	Stud, clip	1	(59)	K.9006/Z	Washer, spring, nut	2
(27)	UA.851/Z	Stud, ignition tube	2	(60)	K.4404/Z	Washer, plain, nut	2
(28)	EB.3998	Bush, cover studs	3	(61)	RE.14770	Clip, H.T. lead	1
(29)	RE.14060	Backing plate, bush	3	(62)	K.4006/Z	Nut, clip	1
(30)	RE.14062	Dome nut, cover	3	(63)	K.9006/Z	Washer, nut	1
(31)	UE.379	Joint, cover	1	(64)	UE.2303	Joint, cover, inlet face	1
(32)	RE.11319	Joint, adaptor, filler cap	1	(65)	UA.301/Z	Nut, cover	20
(33)	UA.301/Z	Nut, adaptor	1	(66)	K.9008/Z	Washer, nut	20
(34)	KB.7106	Tab washer, adaptor	1	(67)	RE.15203	Joint, hotspot face	1
				(68)	UA.301/Z	Nut, hotspot	2
				(69)	K.9008/Z	Washer, nut	2
				(70)	UA.301/Z	Nut, ignition wire tube	2
				(71)	K.9008/Z	Washer, nut	2
				(72)	UE.5053	Gasket, cylinder head	1

CYLINDER HEAD
(WITH DEMISTER AND HEATER TAPS)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

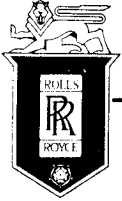


Ref.	Part No.	Description	No off
(1)	UE.305	Crankshaft	1
(2)	UA.101/Z	Blanking plug	6
(3)	KB.7106	Tab, washer, plug	6
(4)	UE.308	Stud, oil cap, front journal	1
(5)	RE.19004	Stud, oil cap, centre journal	1
(6)	UE.415	Stud, oil cap, rear journal	1
(7)	RE.19002	Stud, oil cap, inter. journal	4
(8)	RE.14142	Cap, oils, journals	12
(9)	RE.13449	Cap, oil, rear journal	1
(10)	KB.1076	Washer, caps	13
(11)	UA.1101/Z	Nut, studs	7
(12)	K.4602/Z	Split, pin, studs	7
(13)	RE.11629	Stud, oil cap, 1 & 6 pins	2
(14)	RE.9443	Stud, oil cap, 2, 3, 4 & 5 pins	4
(15)	RE.14143	Cap, oil, crankpin	12
(16)	RE.6976	Washer, cap	17
(17)	K.4206/Z	Nut, studs	6
(18)	K.4602/Z	Split, pin studs	6
(19)	KC.505	Woodruff Key, .125"	3
	KC.506	Woodruff Key, .1255"	3
	KC.507	Woodruff Key, .126"	3
	KC.508	Woodruff Key, .1265"	3

Alt.

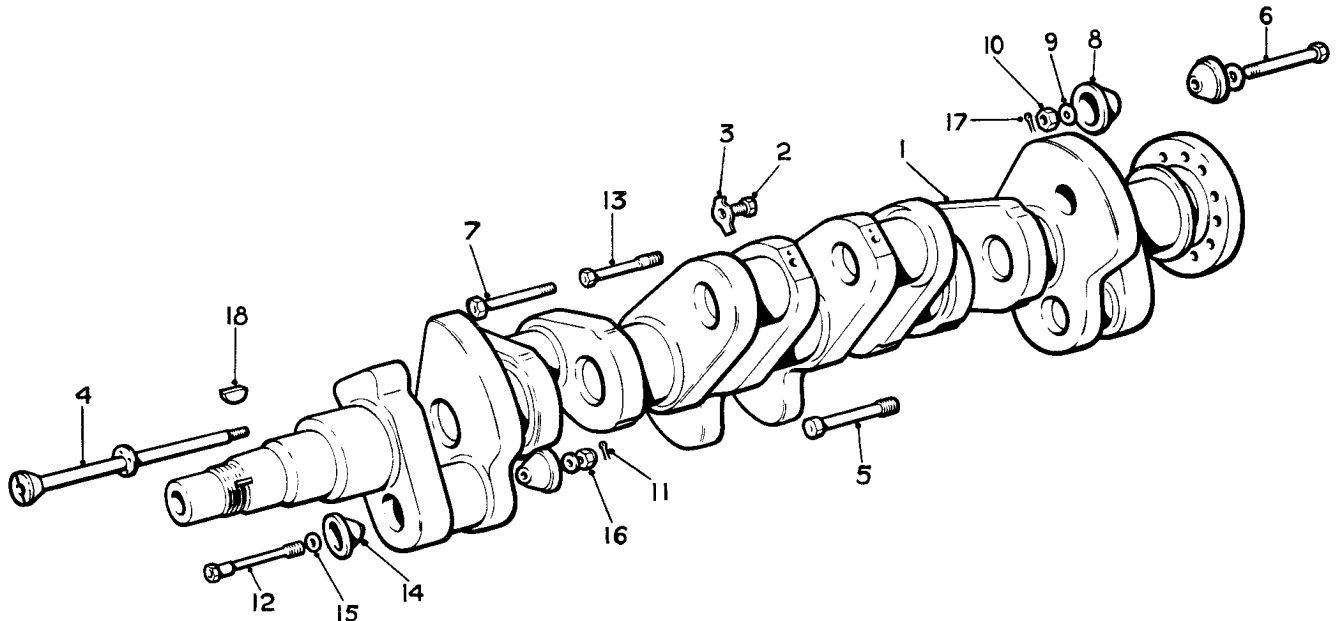
CRANKSHAFT

(Part Assembly RH.278
For Automatic Gearbox cars only)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

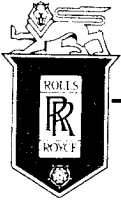


Ref.	Part No.	Description	No off
(1)	UE.305	Crankshaft	1
(2)	UA.101/Z	Blanking plug	6
(3)	KB.7106	Tab washer	6
(4)	UE.308	Stud, oil cap, front journal	1
(5)	RE.19004	Stud, oil cap, centre journal	1
(6)	RE.19003	Stud, oil cap, rear journal	1
(7)	RE.19002	Stud, oil cap, inter journals	4
(8)	RE.14142	Cap, oil, journals	13
(9)	KB.1076	Washer, caps	13
(10)	UA.1101/Z	Nut, studs	7
(11)	K.4602/Z	Split, pin studs	7
(12)	RE.11629	Stud, oil cap, 1 & 6 pins	2
(13)	RE.9443	Stud, oil cap, 2, 3, 4 & 5 pins	4
(14)	RE.14143	Cap, oil, crankpin	12
(15)	RE.6976	Washer, cap	17
(16)	K.4206/Z	Nut, studs	6
(17)	K.4602/Z	Split pin	6
(18)	KC.505	Woodruff Key, .125"	3
	KC.506	Woodruff Key, .1255"	3
	KC.507	Woodruff Key, .126"	3
	KC.508	Woodruff Key, .1265"	3

} Alt.

CRANKSHAFT

(Part Assembly RH.279
For Synchronmesh Gearbox cars only)

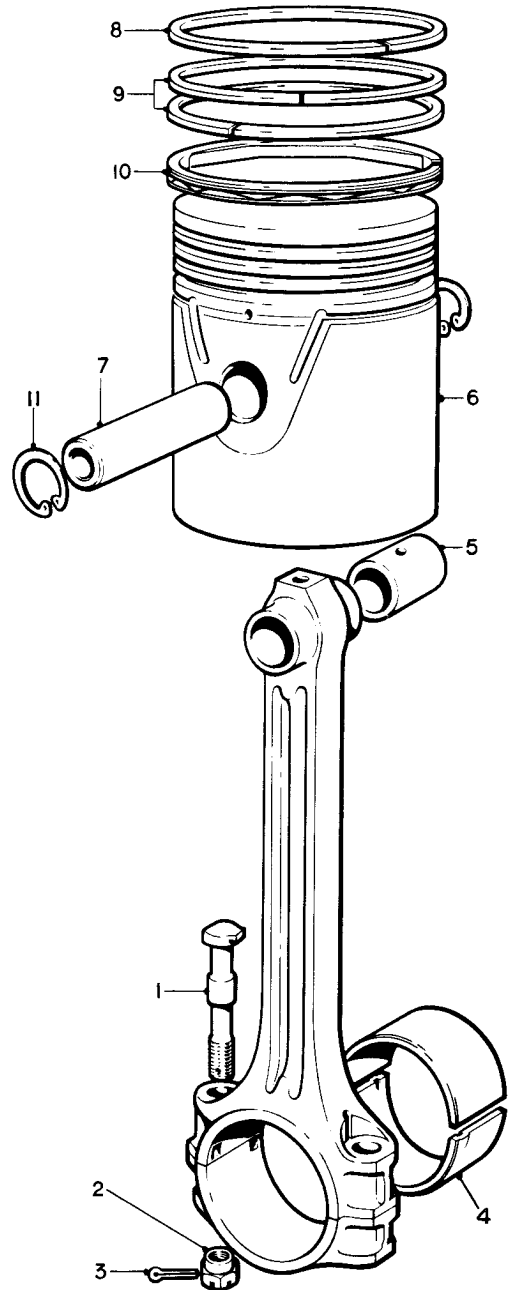


SPARES schedule

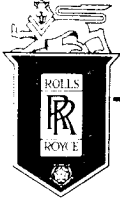
SILVER CLOUD AND BENTLEY 'S' TYPE



Part No.	Description	No off	
RE.22447	CONNECTING ROD ASSEMBLY	6	
(1) RE.13414	Bolt, standard	2	} Alt
RE.17708	Bolt, .002 in. O/S	2	
RE.17705	Bolt, .004 in. O/S	2	
(2) RE.14185	Nut	2	
(3) E.84689	Split, pin, bolt	12	
(4) RE.3236	Bush, large end, standard	6	} Alt
RE.15121	Bush, large end, .020 in. U/S	6	
RE.19999	Bush, large end, .030 in. U/S	6	
(5) EB.5211	Bush, small end	6	
UE.2965	PISTON ASSEMBLY, STANDARD	6	
(6) UE.2955	Piston	1	
(7) UE.2975	Gudgeon pin	1	
(8) RE.20500	Compression ring	1	
(9) RE.20510	Centre ring	2	
(10) RE.20692	Scraper ring	1	
(11) KB.14013/L	Circlip, gudgeon pin	2	
UE.2697	PISTON ASSEMBLY, .010 in. O/S	6	
	as standard except :-		
UE.2957	Piston	1	
RE.20502	Compression ring	1	
RE.20512	Centre ring	2	
UE.2968	PISTON ASSEMBLY, .015 in. O/S	6	
	as standard except :-		
UE.2958	Piston	1	
RE.20503	Compression ring	1	
RE.20513	Centre ring	2	
UE.2970	PISTON ASSEMBLY, .025 in. O/S	6	
	as standard except :-		
UE.2960	Piston	1	
RE.20505	Compression ring	1	
RE.20515	Centre ring	2	
RE.20696	Scraper ring	1	
UE.2972	PISTON ASSEMBLY, .035 in. O/S	6	
	as standard except :-		
UE.2962	Piston	1	
RE.20507	Compression ring	1	
RE.20517	Centre ring	2	
RE.20696	Scraper ring	1	

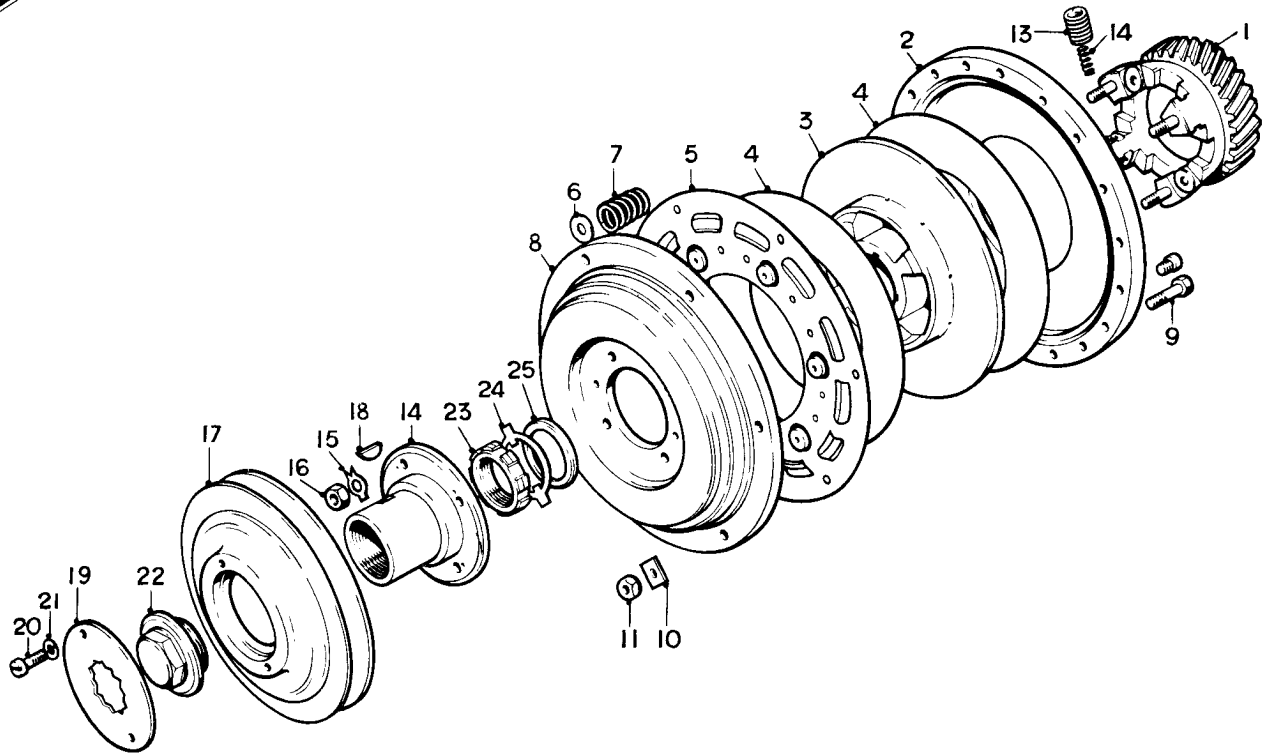


CONNECTING RODS AND PISTONS



SPARES schedule

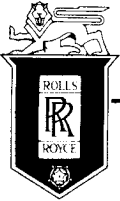
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UE.281	SPRING DRIVE ASSEMBLY	1	(12)	E.57758	Spring, inner	8
(1)	UE.274 S/A	Pinion Assembly	1	(13)	E.58239	Spring, outer	8
	RE.3936	Bearing	1	(14)	UE.275 S/A	Hub and Bearing Assembly	1
	UA.703/Z	Stud	4	RE.3937	Bearing	1	
(2)	UE.280	Rear Damper Wheel	1	(15)	KB.7106	Tabwasher, pinion stud	4
	RE.21286	Screw, Allen, .500"	} Alt. for balancing	(16)	UA.351/Z	Nut, pinion stud	4
	RE.21287	Screw, Allen, .250"		(17)	UE.5097	Pulley, fan	1
(3)	RE.6714	Friction drum	1	UE.5095	Pulley, fan	1	1 Cars with P.A.S.
(4)	EW.935	Friction washer	2	UE.5098	Pulley, fan	1	1 Cars with interior cooling system
(5)	RE.3941 S/A	Presser Plate Assembly	1	(18)	KC.505	Key, Woodruff .125"	1
	RE.3941	Presser plate	1	KC.506	Key, Woodruff .1255"	As req.	
	RE.3942	Spring plate	1	KC.507	Key, Woodruff .126"		
	RE.3944	Spigot	6	KC.508	Key, Woodruff .1265"		
	KB.1854	Rivet	12	(19)	RE.4034	Lock plate	1
	KB.1866	Rivet	6	(20)	UA.2102/Z	Screw, lockplate	2
(6)	KB.8808/Z	Washer, damper springs	as req.	(21)	K.9008/Z	Washer, screw	2
(7)	RE.3943	Spring, damper	6	(22)	UE.276	Nut, crankshaft pulley	1
(8)	RE.4030	Front damper wheel	1	(23)	UE.279	Nut, crankshaft	1
(9)	UE.312	Bolt, damper wheel	6	(24)	UE.277	Lockwasher, crankshaft nut	1
(10)	RE.3947	Lockwasher, bolt	6	(25)	UE.278	Washer, crankshaft nut	1
(11)	UA.351/Z	Nut, bolt	6				

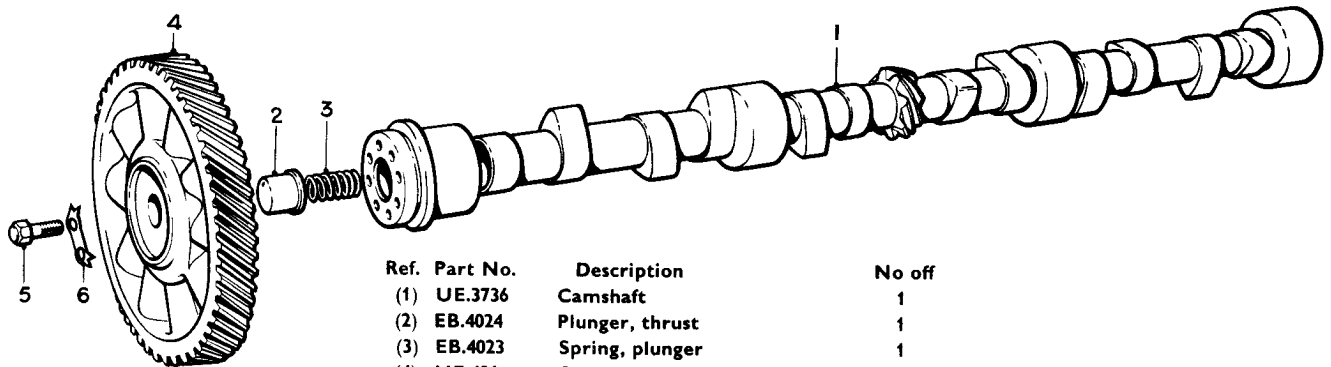
SPRING DRIVE ASSEMBLY

(Part Assembly RH.278
Part Assembly RH.279)



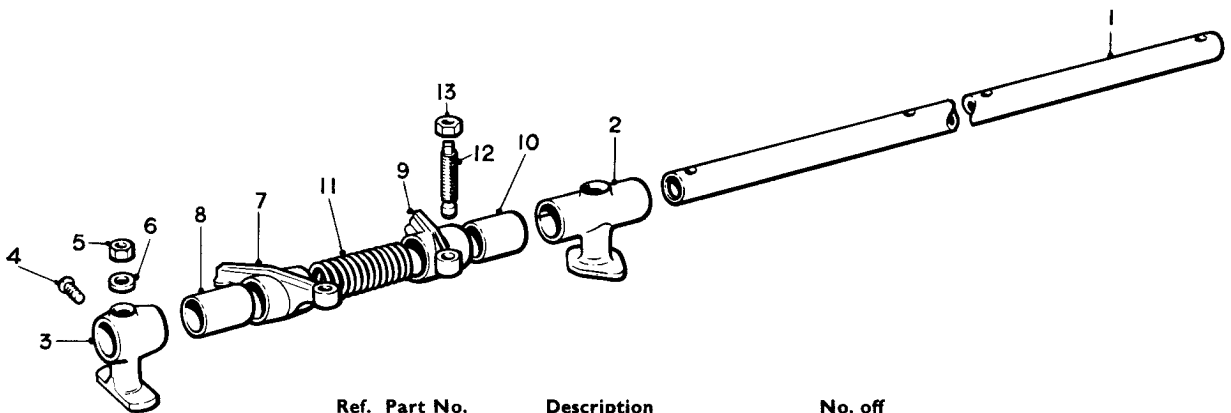
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



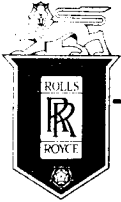
Ref.	Part No.	Description	No. off
(1)	UE.3736	Camshaft	1
(2)	EB.4024	Plunger, thrust	1
(3)	EB.4023	Spring, plunger	1
(4)	UE.486	Gear, driving	1 — Supplied with UE.274 S/A
(5)	RE.13994	Screw, gear retaining	8
(6)	RE.9348	Washer, lock, screw	4

CAMSHAFT



Ref.	Part No.	Description	No. off
(1)	RE.14862	ROCKER SHAFT ASSEMBLY	1
(2)	RE.14397	Pedestal, centre	1
(3)	RE.14396	Pedestal, inner and outer	4
(4)	K.2701/Z	Screw, 3 BA, front pedestal	1
(5)	UA.302/Z	Nut, pedestal stud	5
(6)	E.50051	Washer, pedestal nut	5
(7)	RE.13982	ROCKER ARM ASSEMBLY, R.H.	3
(8)	RE.14388	Bush	1
(9)	RE.13983	ROCKER ARM ASSEMBLY, L.H.	3
(10)	RE.14388	Bush	1
(11)	RE.13536	Spring, rocker shaft	4
(12)	RE.13986	Screw, adjusting inlet tappet	6
(13)	UA.302/Z	Nut, lock, screw	6

ROCKER SHAFT

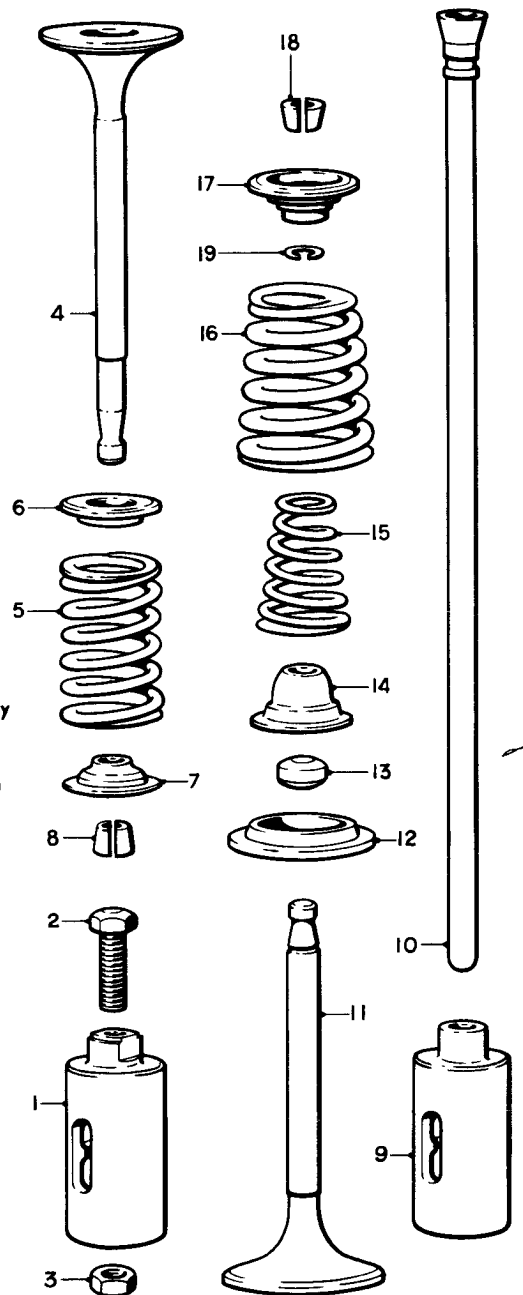


SPARES schedule

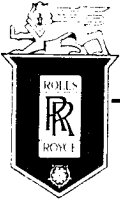
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UE.395	Tappet, exhaust, 1.18675 in. dia.	6
	UE.396	Tappet, exhaust, 1.1870 in. dia.	6
	UE.397	Tappet, exhaust, 1.18725 in. dia.	6
	UE.398	Tappet, exhaust, 1.1875 in. dia.	6
	UE.399	Tappet, exhaust, 1.18775 in. dia.	6
	UE.400	Tappet, exhaust, 1.1880 in. dia.	6
(2)	RE.14040	Screw, adjusting exhaust tappet	6
(3)	UA.302/Z	Nut, lock, screw	6
(4)	UE.786	Valve, exhaust	6
(5)	RE.15959	Spring, exhaust valve	6
(6)	RE.975	Washer, top, spring	6
(7)	RE.15960	Washer, bottom, spring	6
(8)	EB.1748	Wedge, retaining	6
(9)	RE.15164	Tappet, inlet, 1.18675 in. dia.	6
	RE.15165	Tappet, inlet, 1.1870 in. dia.	6
	RE.15166	Tappet, inlet, 1.18725 in. dia.	6
	RE.15167	Tappet, inlet, 1.1875 in. dia.	6
	RE.15168	Tappet, inlet, 1.18775 in. dia.	6
	RE.15169	Tappet, inlet, 1.1880 in. dia.	6
(10)	RE.24053	Push rod	6 — "Continental" only
	RE.24056	Push rod	6
(11)	EB.3853	Valve, inlet	6
	RE.22359	Valve, inlet	6 — 8 : 1 Compression
(12)	RE.3900	Washer, valve spring, outer	6
(13)	EB.1886	Packing, valve stem	6
(14)	RE.3679	Washer, valve spring, inner	6
(15)	RE.6793	Spring, inner	6
(16)	RE.6794	Spring, outer	6
(17)	E.86941	Washer, valve spring, top	6
(18)	EB.1748	Wedge, retaining	6
(19)	EB.1747	Spring ring, valve	6

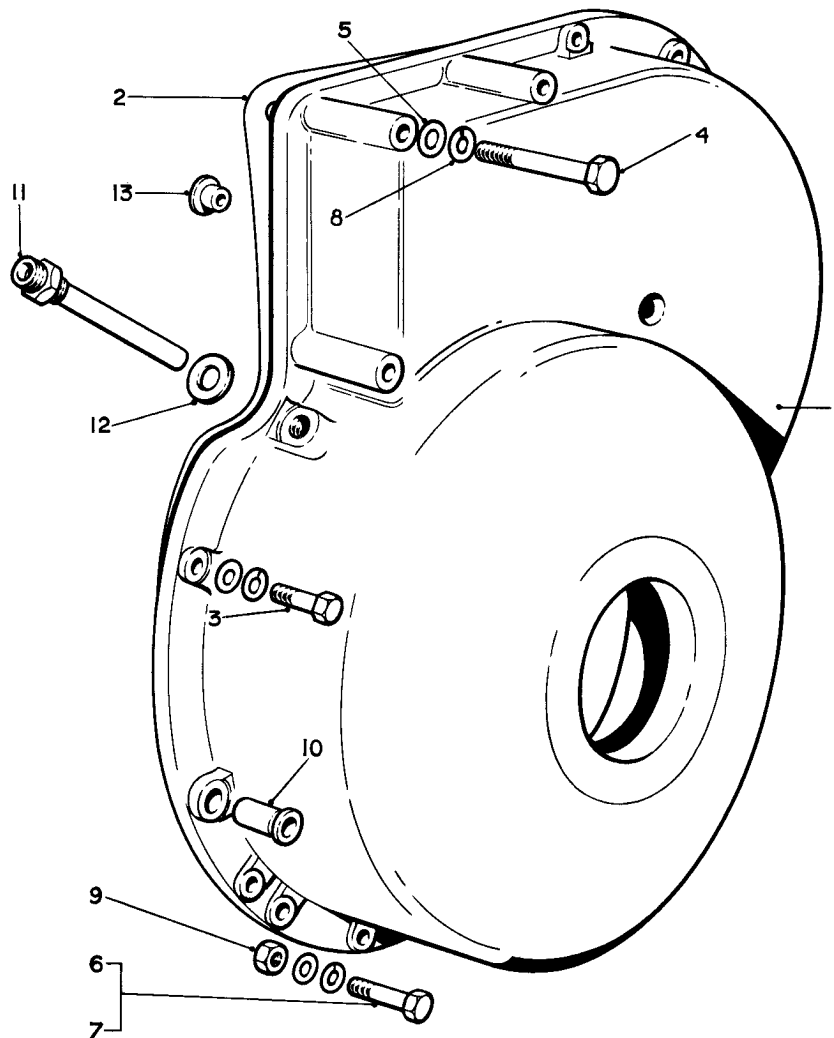


VALVE MECHANISM



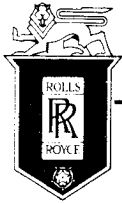
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UE.265	Wheelcase	1
(2)	UE.416	Joint, wheelcase to crankcase	1
(3)	UA.104/Z	Setscrew, .250 in. x .750 in.	9
(4)	UE.2512	Setscrew	3
(5)	K.9009/Z	Washer, setscrew,	3
(6)	UA.109Z	Setscrew, .250 in. x 1.375 in.	2
(7)	UA.107/Z	Setscrew, .250 in. x 1.125 in.	2
(8)	K9008/Z	Washer, spring	14
(9)	UA.301/Z	Nut	2
(10)	UE.266	Dowel	2
(11)	UE.268	Nozzle, oil	1
(12)	KB.1079	Washer, nozzle	1
(13)	RE.8194	Thrust button, camshaft	1

WHEELCASE

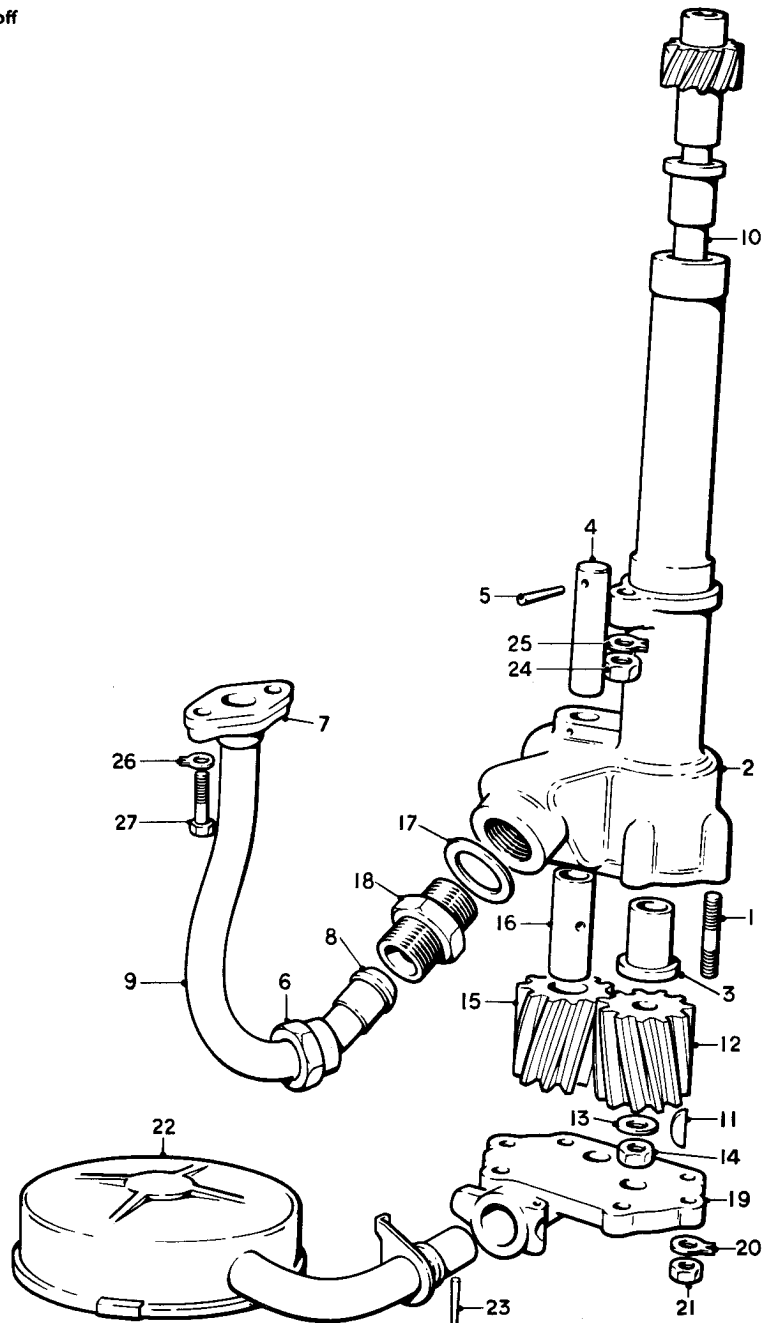


SPARES schedule

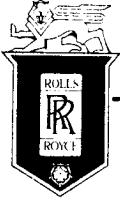
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UE.289	OIL PUMP ASSEMBLY	1
	UE.288	CASING ASSEMBLY	1
(1)	U.A.853/Z	Stud, Cover	6
(2)	UE.283	Casing	1
(3)	EB.3905	Bush, shaft	2
(4)	EB.3906	Spindle, driven gear	1
(5)	K.4170	Pin, taper, spindle	1
	UE.287	OIL FEED PIPE ASSEMBLY	1
(6)	RE.6235	Adaptor	1
(7)	EB.3902	Flange	1
(8)	RE.6238	Nipple	1
(9)	UE.286	Pipe	1
(10)	UE.285	Shaft, driving	1
(11)	KC.501	Key, Woodruff	1
(12)	EB.3898	Gear, driving	1
(13)	K.4110/Z	Washer, shaft	1
(14)	UA.352/Z	Nut, shaft	1
(15)	RE.20968	Gear, driven	1
(16)	RE.20967	Bush, driven gear	1
(17)	RE.16378	Washer, union	1
(18)	RE.6241	Union, oil pipe	1
(19)	UE.284	Cover	1
(20)	KB.7106	Washer, lock, stud	6
(21)	UA.351/Z	Nut, stud	6
(22)	UE.2582	Float	1
(23)	K.4802	Pin, taper, float	1
(24)	UA.302/Z	Nut, pump to crankcase	1
(25)	KB.7107/R	Washer, lock, nut	1
(26)	UA.105/Z	Screw, pipe flange	2
(27)	KB.7106/R	Washer, lock, screw	2



ENGINE OIL PUMP

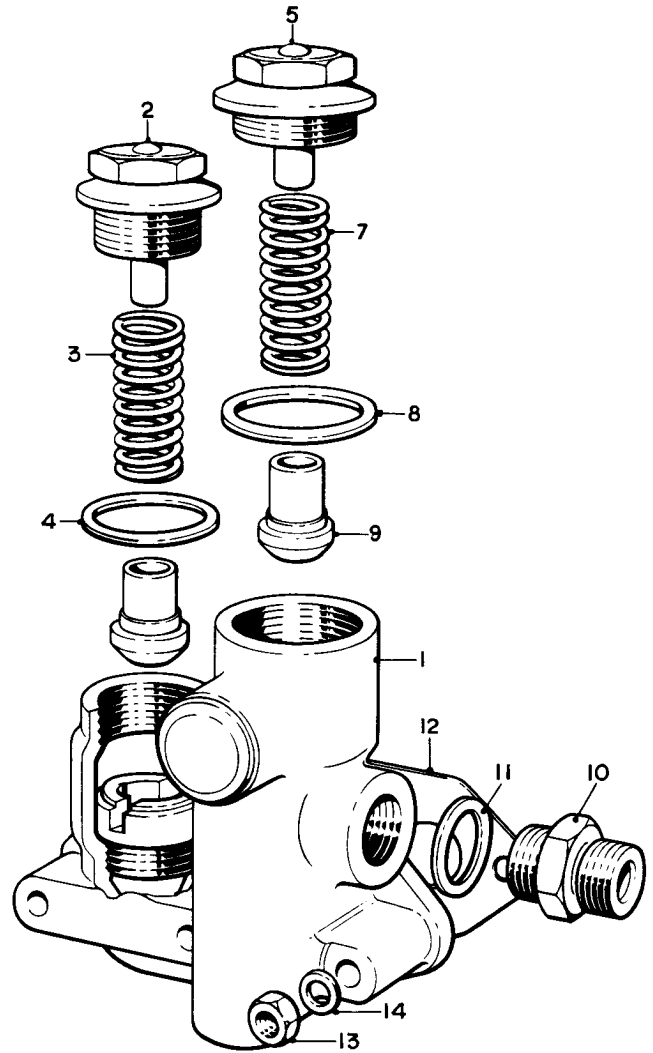


SPARES schedule

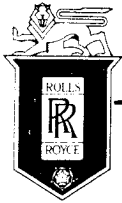
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	RE.14284	RELIEF VALVE ASSEMBLY	1
(1)	RE.16848	CASING ASSEMBLY	1
	RE.16847	Casing	1
	RE.16801	Core plug	1
	RE.14082	Seating, low pressure	1
	RE.14081	Seating, high pressure	1
(2)	RE.14083	VALVE CAP, H.P. ASSEMBLY	1
	RE.14084	Cap	1
	RE.11044	Guide pin	1
(3)	EB.5029	Spring	1
(4)	KB.1092	Washer, H.P. Cap	1
(5)	RE.14085	VALVE CAP, L.P. ASSEMBLY	1
	RE.14086	Cap	1
	RE.11045	Guide pin	1
(7)	EW.1542	Spring	1
(8)	KB.1093	Washer, L.P. Cap	1
(9)	E.87823	Plunger, valve	2
(10)	RE.16815	Union, L.P. feed	1
(11)	RE.16376	Washer, union	1
(12)	RE.5762	Joint, valve to crankcase	1
(13)	UA.301/Z	Nut, relief valve retaining	3
(14)	K.9008/Z	Washer, nut	3



RELIEF VALVE

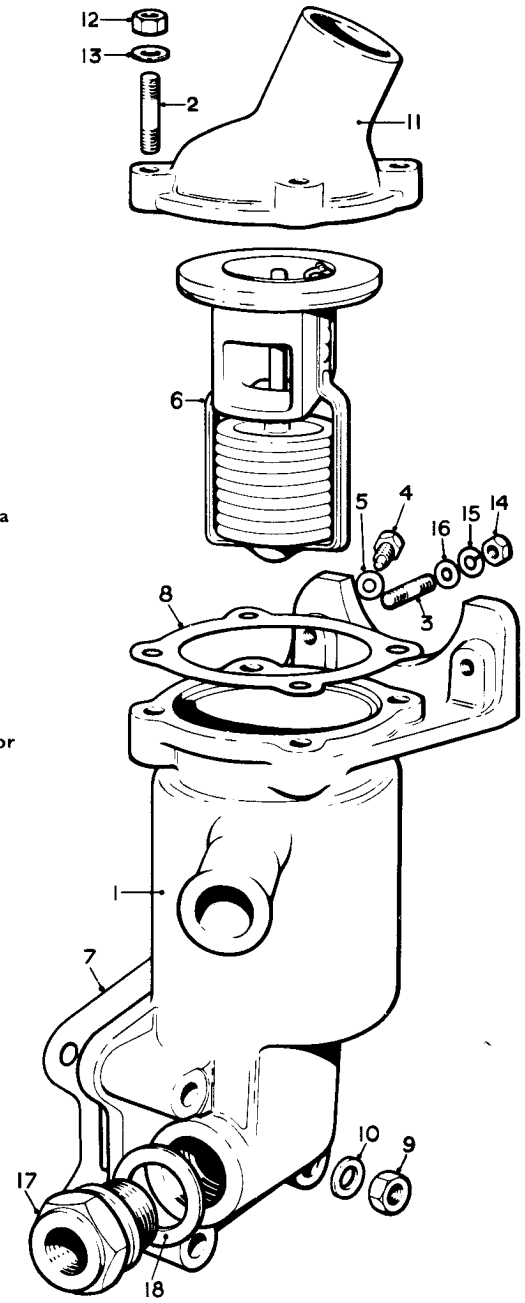


SPARES schedule

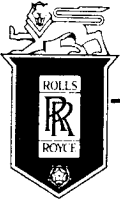
SILVER CLOUD AND BENTLEY 'S' TYPE



(1) Part No.	Description	No off
(2) UE.331	Casing, thermostat	1
(3) UA.854/Z	Stud, outlet connection	4
(4) UA.851/Z	Stud, Coil	2
(5) RE.14180	Screw, locating thermostat	1
(6) RE.14181	Washer, screw	1
UE.3531	Thermostat unit, standard	1
RE.22618	Thermostat unit, "Summer"	1 For N. America
RE.22619	Thermostat unit, "Winter"	1 For N. America
UE.4518	Thermostat unit, "Summer"	1 For interior cooled cars
UE.4519	Thermostat unit, "Winter"	1 domiciled in N. America
UE.4194	Thermostat unit, "Summer"	1 For interior cooled cars not domiciled in N. America
(7) UE.349	Joint, casing to cylinder head	1
(8) EB.3952	Joint, outlet connection	1
(9) UA.352/Z	Nut, retaining casing	4
(10) K.9009/Z	Washer, nut	4
(11) UE.2640	Outlet connection	1 Not "Continental"
UE.3004	Outlet connection	1 "Continental" standard
UE.3404	Outlet connection	1 "Continental" with interior cooling
(12) UA.301/Z	Nut, outlet connection	4
(13) K.9008/Z	Washer, nut	4
(14) UA.301/Z	Nut, coil attachment	2
(15) K.9008/Z	Washer, spring, nut	2
(16) UA.1251/Z	Washer, plain, nut	2
(17) UE.846	Union, thermometer	1
(18) KB.1092	Washer, union	1



THERMOSTAT AND CASING

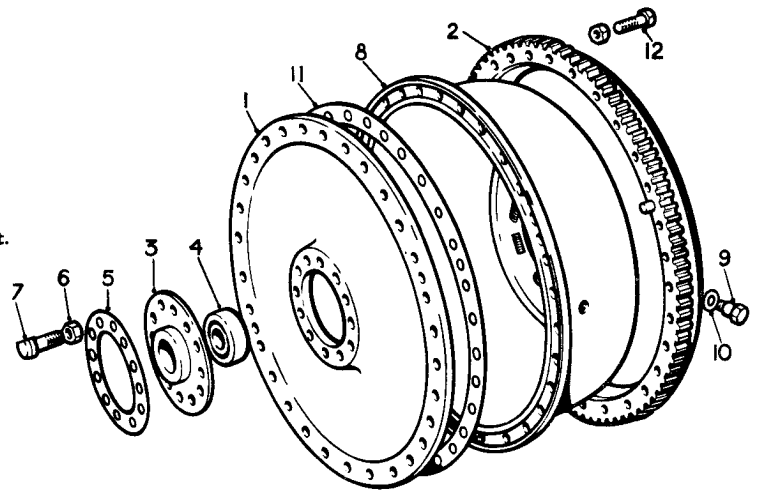


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

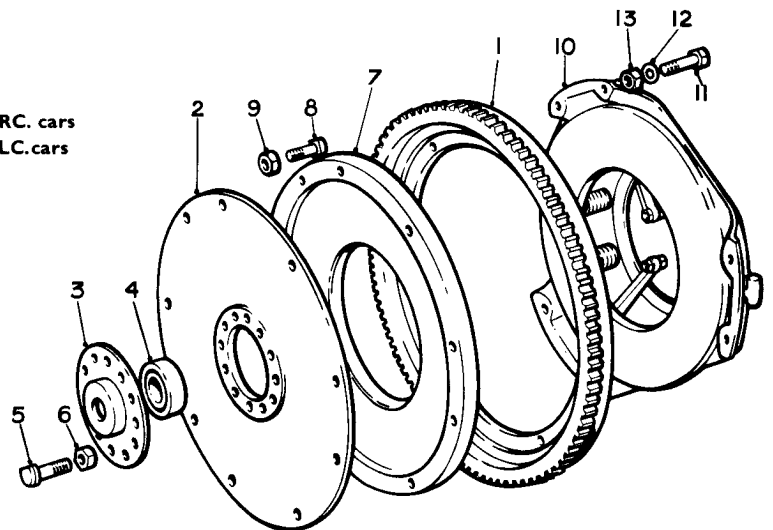


Ref.	Part No.	Description	No off
(1)	UE.1721	Flywheel	1
(2)	UG.1502	INERTIA RING ASSEMBLY	1
	UG.1498	Ring	1
	UG.2895	Dowel	1
	UG.1499	Dowel	1
(3)	RE.13448	Housing, bearing, flywheel	1
(4)	RE.22518	Bearing, flywheel	1
	RE.13183	Bearing, flywheel	1
	RE.13184	Bearing, flywheel	1
(5)	RE.13189	Joint, crankshaft to flywheel	1
(6)	UE.294	Bolt, flywheel	12
(7)	RE.22428	Nut, bolt	12
(8)	UG.1501	TORUS COVER ASSEMBLY	1
(9)	UG.1313	Plug, torus cover	1
(10)	UG.1450	Joint, plug	1
(11)	UG.134	Joint, flywheel to torus cover	1
(12)	UE.1411	Bolt, torus cover	30



FLYWHEEL
(Part Assembly RH.278)

Ref.	Part No.	Description	No off
(1)	RE.10694	Flywheel	1 — RC. cars
	RE.9984	Flywheel	1 — LC. cars
(2)	GB.5292	Disc, flexible	1
(3)	GB.4420 S/A	HOUSING, BEARING	1
(4)	RE.12055	Bearing	1
(5)	RE.18405	Bolt, flywheel	12
(6)	K.4010/Z	Nut, bolt	12
(7)	GB.5291	Plate, friction	1
(8)	RE.19479	Bolt, friction plate	3
(9)	K.4009/Z	Nut, bolt	3
(10)	RE.17589	CLUTCH COVER ASSEMBLY	1
(11)	RE.19480	Bolt, clutch cover	6
(12)	K.4509/Z	Washer, Bolt	6
(13)	K.4009/Z	Nut, bolt	6



FLYWHEEL
(Part Assembly RH.279)

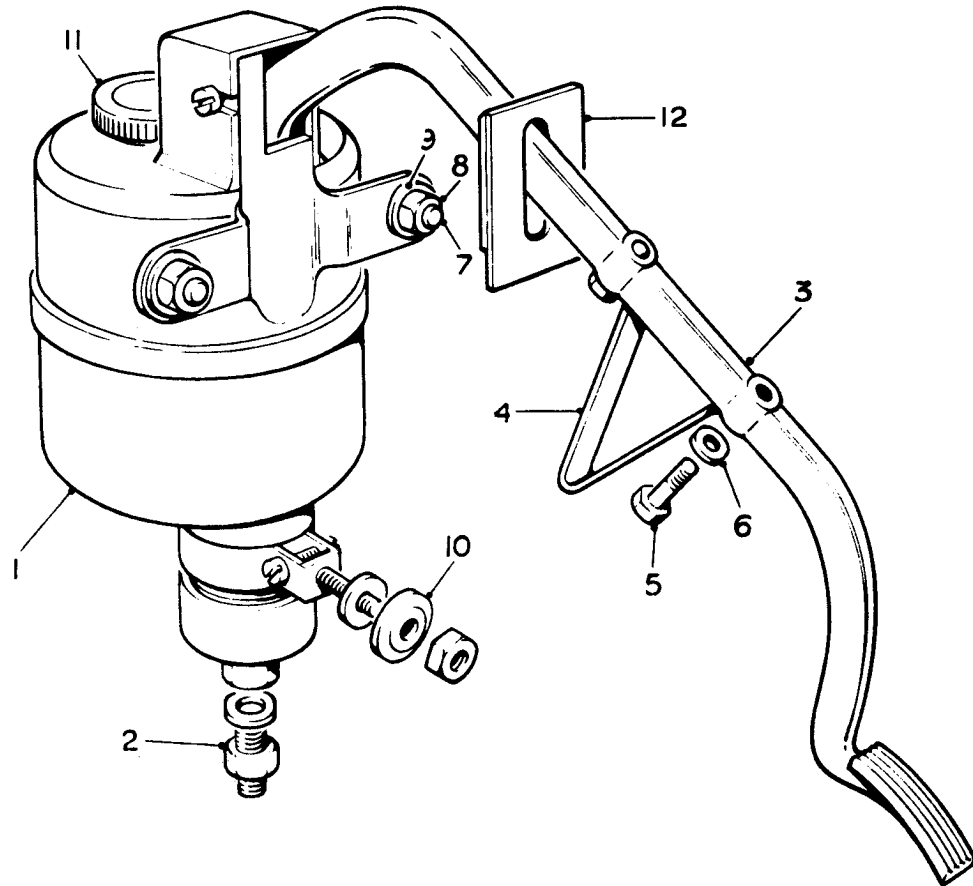
SECTION B
LUBRICATION

Title	Assembly	Page No.
CHASSIS LUBRICATION PUMP		B. 1
ENGINE OIL FILTER AND PIPES		B. 2
CHASSIS LUBRICATION PIPES	EARLY CARS	B. 3
	LATER CARS	B. 4



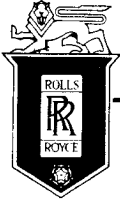
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



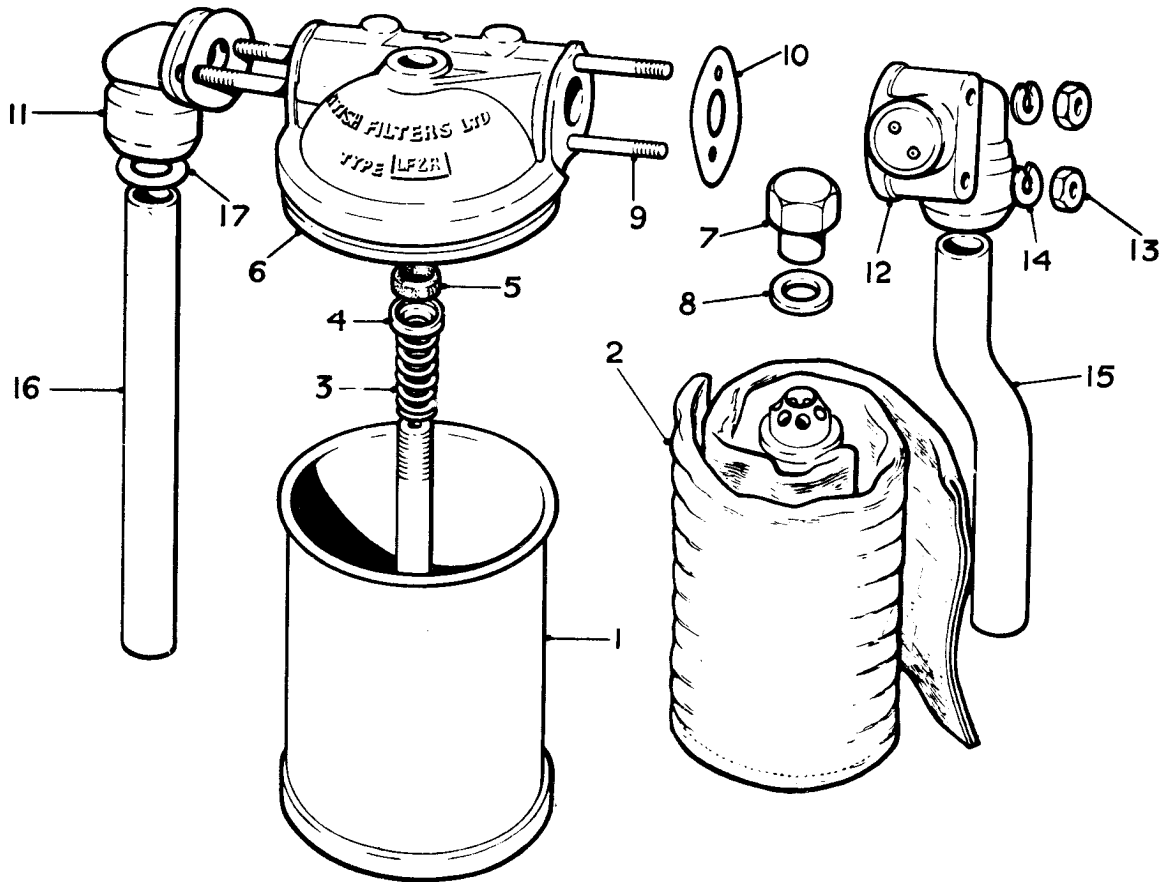
Ref.	Part No.	Description	No off
(1)	UR.886	PUMP ASSEMBLY	1— Standard cars
	UR.2222	PUMP ASSEMBLY	1— Coachbuilt cars
	R.3992	Filter, felt	1
(2)	UR.2046	Connection assembly	1
(3)	UR.885	Lever, operating	1— Standard cars.
	UR.2221	Lever, operating	1— Coachbuilt cars
	RF.8201	Washer, cap, plunger	1
(4)	UR.599	Stop, lever	1
(5)	UA.104/Z	Bolt, stop	2
(6)	UA.1251/Z	Washer, bolt	2
(7)	UA.153/Z	Bolt, upper	2
(8)	UA.302/Z	Nut, bolts	3
(9)	K.4410/Z	Washer, bolts	3
(10)	KB.3906/Z	Washer, heavy, bolts	3
(11)	CD.619	Cap, filler	1
(12)	RF.3536	Seal, pump to dash	1
	UR.2711	Grommet, stop	1
	UR.1005	Grommet, access nuts	1

CHASSIS LUBRICATION PUMP.



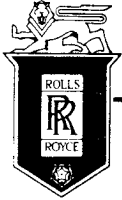
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No. off	Ref.	Part No.	Description	No. off
	UE.651	FILTER, FULL FLOW, ASSY.	1				
(1)	CD.309	Casing assembly	1		K.9009/Z	Washer, stud	2
(2)	UE.807	Element, assembly	1		UA.302/Z	Nut, stud	2
(3)	CD.308	Spring, element	1	(15)	UE.435	Pipe, outlet, oil filter	1
(4)	CD.256	Cup, spring	1	(16)	UE.436	Pipe, inlet, oil filter	1
(5)	CD.255	Gasket, conical	1	(17)	KB.6205	Sealing ring, pipes	4
(6)	CD.311	Head, assembly	1		UE.301	LOW PRESSURE PIPE ASSY.	1
	RE.21265	Gasket	1		RE.3641	"T" Connection	1
	CD.312	Head	1		RE.3519	Banjo connection	1
	CD.315	Nut, valve	1		RE.6419	Nipple relief valve	1
	UA.864/Z	Studs	4		RE.6239	Nipple, wheelcase	1
	CD.314	Relief valve	1		RE.6420	Nut, union, relief valve	1
(7)	CD.252	Closing nut	1		RE.6234	Nut, union, wheelcase	1
(8)	CD.253	Washer, nut	1		UE.303	Pipe, c/block to "T" piece	1
(9)	UA.859/Z	Stud, oil pipe connections	4		UE.302	Pipe, "T" piece to relief valve	1
(10)	UE.438	Gasket, connections	4		UE.304	Pipe, "T" piece to wheelcase	1
(11)	UE.432	Connection, inlet	1		UE.2664	Pipe, oil feed to tachometer	1
(12)	UE.440	Connection, outlet	1			(Cars without cylinder head heater tap)	
	UA.552/R	Plug, outlet connection	1		UE.3443	Pipe, oil feed to tachometer	1
	KB.1091/R	Washer, plug	1			(Cars with cylinder head heater tap)	
(13)	UA.301/Z	Nut, connections	4		RE.16881	Clip, pipe	1
(14)	K.9008/Z	Washer, nut	4		RE.16880	Bush, clip	1
	UA.902/Z	Stud, filter to bracket	2		RF.6786	Nut, pipe	2
					RF.6783	Sleeve, compression	2

ENGINE OIL FILTER AND PIPES.



SPARES schedule

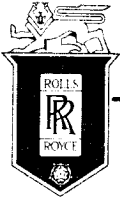
SILVER CLOUD AND BENTLEY 'S' TYPE



Part No.	Description	No off	Part No.	Description	No off
UR.1747	Pipe, pump to junctions on side member	1	UR.2541	Bush, threaded	4
UR.2541	Bush, threaded	1	RF.6783	Sleeve, compression	4
RF.6783	Sleeve, compression	2	UR.973	Junction, 2 way, damper	2
UR.2647	Nut	2	UA.301/Z	Nut, junction	2
UR.2779	Junction, three way	1	UA.1251/Z	Washer, nut	2
	(R.C. cars)		UR.2541	Bush, threaded	2
UR.2778	Junction, two way	1	UR.2647	Nut	2
	(L.C. cars)		RF.6783	Sleeve, compression	4
UA.301/Z	Nut, junction	1	UR.968	Pipe, flexible to yoke	2
UA.1251/Z	Washer, .250", junction	1	UR.2541	Bush, threaded	2
UA.1253/Z	Washer, .375", junction	1	RF.6783	Sleeve, compression	2
UR.3348	Pipe, 3 way junction to steering box junction	1	UR.2647	Nut, pipe to elbow	2
	(R.C. P/assisted steering)		UR.3105	Pipe, 5 way junction to L.H. steering pivot	1
UR.2541	Bush, threaded	2	UR.3106	Pipe, 5 way junction to R.H. steering pivot	1
RF.6783	Sleeve compression	2	UR.2541	Bush, threaded	1
UR.1735	Pipe, 3 way junction to steering box junction	1	RF.6783	Sleeve, compression	2
	(R.C. Manual steering)		UR.2647	Nut, pipe to elbow	1
UR.2541	Bush, threaded	2	UR.1742	Pipe, connecting 5 way junctions	1
RF.6783	Sleeve, compression	2	UR.2541	Bush, threaded	2
UR.3349	Pipe, 5 way junction to steering box junction	1	RF.6783	Sleeve, compression	2
	(L.C. P/assisted steering)		UR.2828	Pipe, R.H. junction to fulcrum	1
UR.2541	Bush, threaded	2	UR.2827	Pipe, L.H. junction to fulcrum	1
RF.6783	Sleeve, compression	2	UR.2541	Bush, threaded	2
UR.1745	Pipe, 5 way junction to steering box junction	1	RF.6783	Sleeve, compression	4
	(L.C. Manual steering)		UR.2647	Nut	2
UR.2541	Bush, threaded	2	UR.2266	Meter valve, straight	2
RF.6783	Sleeve, compression	2	UR.2895	Junction, 4 way	1
UR.1745	Pipe, 5 way junction to steering box junction	1	UR.2894	Pipe, 4 way to clutch	1
	(L.C. Manual steering)			(Continental, synchro gearbox)	
UR.2541	Bush, threaded	2	UR.1667	Clip, pipes	3
RF.6783	Sleeve, compression	2		(R.C. cars)	
UR.2778	Junction, steering box	1	UR.1667	Clip, pipes	5
UR.1736	Pipe, 2 or 3 way junction to 5 way	1		(L.C. cars)	
UR.2541	Bush, threaded	2	K.4307/Z	Nut, clip	3
RF.6783	Sleeve, compression	2		(R.C. cars)	
UR.2780	Junction, 5 way	2	K.4307/Z	Nut, clip	5
UR.2272	Plug, junction	1		(L.C. cars)	
UR.2271	Washer, plug	1	K.4404/Z	Washer, nut	3
UA.301/Z	Nut, junction	4		(R.C. cars)	
UA.1251/Z	Washer, .250"	4	K.4404/Z	Washer, nut	5
UA.1253/Z	Washer, .375"	4		(L.C. cars)	
UR.1737	Pipe, 5 way junction to R.H. shock damper	1	KC.170/Z	Setscrew, pipe clip	1
UR.1738	Pipe, 5 way junction to L.H. shock damper	1			

Silver Cloud	...	SWA.2—SGE.428
Silver Cloud L.W.B.	...	ALC.1—BLC.27, 41
Bentley "S"	...	AN.2—FA.642
Bentley "S" L.W.B.	...	ALB.1—16, 18-20, 23-26
Continental	...	AF.1—EL.40

CHASSIS LUBRICATION PIPES.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Part No.	Description	No off	Part No.	Description	No off
UR.1747	Pipe, pump to junction on side member	1	UR.2541	Bush, threaded	1
UR.2541	Bush, threaded	1	RF.6783	Sleeve, compression	2
RF.6783	Sleeve, compression	2	UR.2647	Nut, pipe to elbow	1
UR.2647	Nut	1	UR.3105	Pipe, 5 way junction to L.H. steering pivot	1
UR.2778	Junction, R.H. side member	1	UR.3106	Pipe, 5 way junction to R.H. steering pivot	1
UA.301/Z	Nut, junction	1	UR.2541	Bush, threaded	1
UA.1251/Z	Washer, .250"	1	RF.6783	Sleeve, compression	2
UA.1253/Z	Washer, .375"	1	UR.2647	Nut, pipe to elbow	1
UR.2778	Junction, steering box	1	UR.1742	Pipe, connecting 5 way junctions	1
UR.1736	Pipe, 2 or 3 way junction to 5 way	1	UR.2541	Bush, threaded	2
UR.2514	Bush, threaded	2	RF.6783	Sleeve, compression	2
RF.6783	Sleeve, compression	2	UR.2828	Pipe, R.H. junction to fulcrum	1
UR.2780	Junction, 5 way	2	UR.2827	Pipe, L.H. junction to fulcrum	1
UR.2272	Plug, junction	1	UR.2541	Bush, threaded	2
UR.2271	Washer, plug	1	RF.6783	Sleeve, compression	4
UA.301/Z	Nut, junction to frame	4	UR.2647	Nut	2
UA.1251/Z	Washer, .250"	4	UR.2266	Valve, meter, straight	2
UA.1253/Z	Washer, .375"	4	UR.1667	Clip, pipes	1
UR.1737	Pipe, 5 way junction to R.H. shock damper	1	UR.1667	Clip, pipes	(R.C. cars) 3
UR.1738	Pipe, 5 way junction to L.H. shock damper	1	K.4307/Z	Nut, clip	(L.C. cars) 1
UR.2541	Bush, threaded	4	K.4404/Z	Washer, nut	(R.C. cars) 1
RF.6783	Sleeve, compression	4	K.4404/Z	Washer, nut	(R.C. cars) 3
UR.973	Junction, 2 way, damper	2	KC.170/Z	Setscrew, pipe clip	(L.C. cars) 1
UA.301/Z	Nut, junction	2	K.4307/Z	Nut, clip	3
UA.1251/Z	Washer, nut	2			(L.C. cars)
UR.2541	Bush, threaded	2			
UR.2647	Nut	2			
RF.6783	Sleeve, compression	4			
UR.968	Pipe, flexible, yoke	2			

Silver Cloud	...	SGE. 430 onwards
Silver Cloud L.W.B.	...	BLC. 28 to 40 43 onwards
Bentley "S"	...	64 FA onwards
Bentley "S" L.W.B.	...	ALB. 17 21 22 27 onwards
Continental	...	EL. 41 onwards

CHASSIS LUBRICATION PIPES.

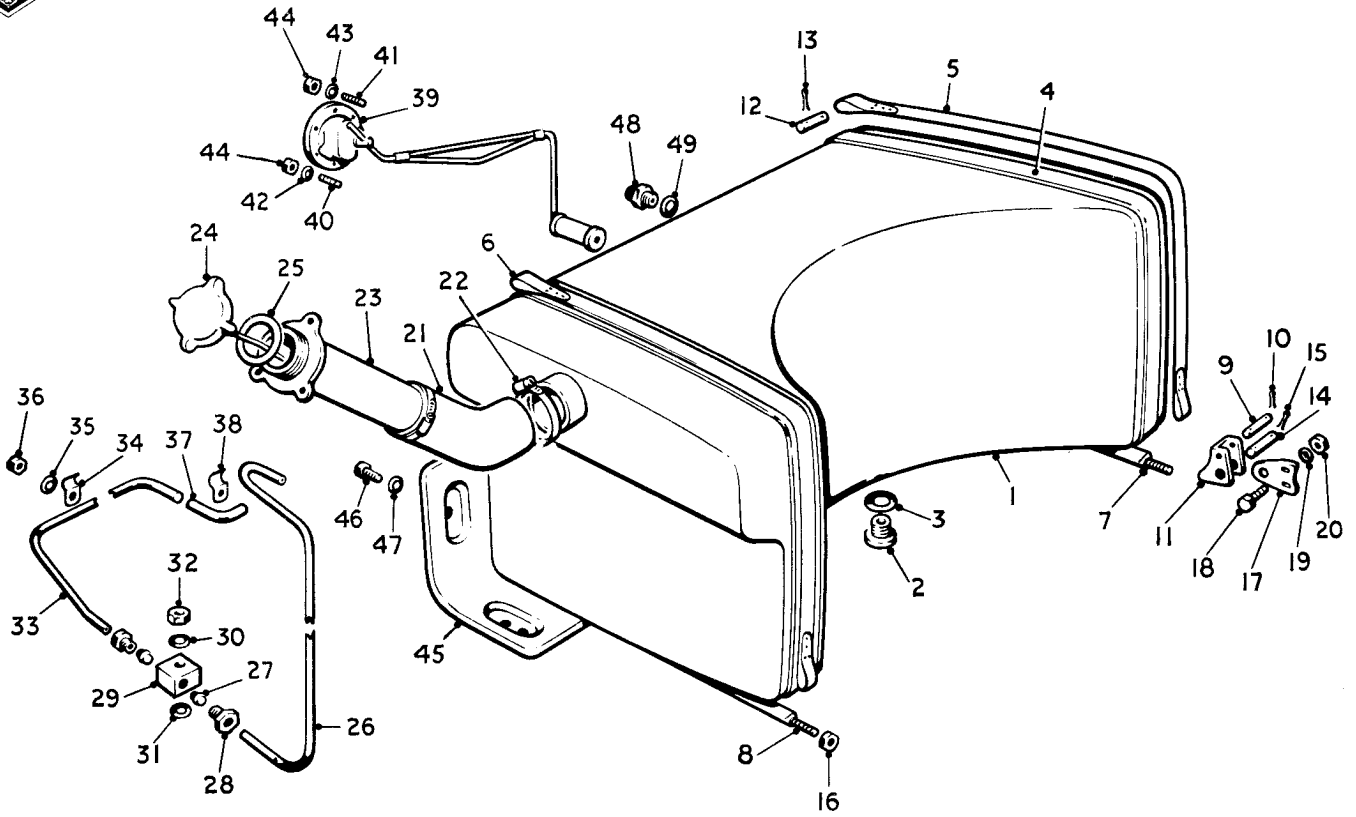
SECTION C
FUEL AND CARBURATION

Title	Assembly	Page No.
FUEL TANK	STANDARD CARS	C. 1
	'CONTINENTAL' CARS	C. 2
REAR FILTER		C. 3
FUEL PIPES		C. 4
FUEL PUMPS		C. 5
CARBURETTERS	1 $\frac{3}{4}$ " BORE	C. 6
	2" BORE	C. 7
	2" BORE	C. 8
INDUCTION COVER	1 $\frac{3}{4}$ "BORE CARBURETTERS	C. 9
	2" BORE CARBURETTERS	C. 10
AUTOMATIC CHOKE		C. 11
AIR INTAKES		C. 12
AIR SILENCERS	STANDARD TYPE WITH CLEANER	C. 13
	'CONTINENTAL' CARS	C. 14
	SPECIAL PURPOSE	C. 15
	SPECIAL PURPOSE	C. 16
AIR CLEANER	OIL BATH TYPE	C. 17
	PUROLATOR TYPE	C. 17
CARBURETTER CONTROLS	(R.C.)	C. 18
		C. 19
	(L.C.)	C. 20
		C. 21
ACCELERATOR PEDAL	(R.C.)	C. 22
	(L.C.)	C. 23



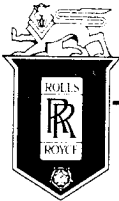
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



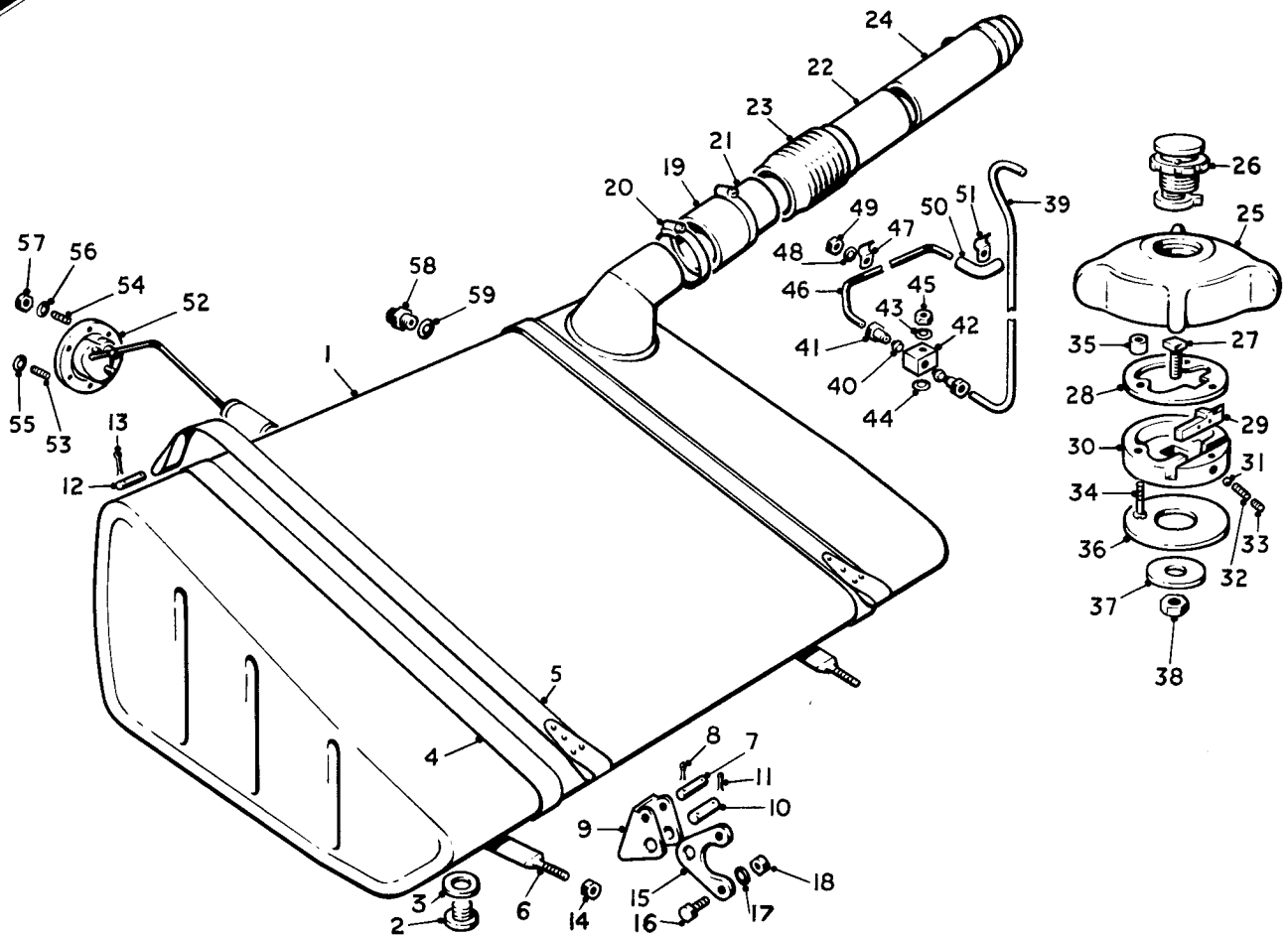
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UR.387	TANK, PETROL. ASSEMBLY	1	(24)	UR.425	Cap, filler	1
			(Standard)	(25)	UR.432	Washer, sealing	1
(2)	UR.375	Plug, drain	1	(26)	UR.442	Pipe, breather, filler to junction	1
(3)	KB.1093	Washer, plug	1	(27)	RF.6783	Sleeve, compression	2
(4)	UR.337	Packing, straps	2	(28)	UR.2541	Bush, threaded	2
(5)	UR.328	Strap, top, R.H.	1	(29)	UR.2778	Junction, two-way	1
(6)	UR.329	Strap, top, L.H.	1	(30)	UA.1251/Z	Washer, .250", junction	1
(7)	UR.324	STRAP, ASSY., BOTTOM R.H.	1	(31)	UA.1253/Z	Washer, .375", junction	1
(8)	UR.326	STRAP, ASSY., BOTTOM L.H.	1	(32)	UA.351/Z	Nut, .250", junction	1
(9)	UR.334	Tube, support, straps	4	(33)	UR.1663	Pipe, breather, junction to extension	1
(10)	K.4602/Z	Pin, split, support tubes	8	(34)	UR.1667	Clip, pipe	6
(11)	UR.331	Shoe, support, rear	2	(35)	K.4404/Z	Washer, clip	6
(12)	UR.334	Tube, support straps, rear	2	(36)	K.4307/Z	Nut, clip	6
(13)	K.4602/Z	Pin, split, support tube	4	(37)	RF.6389	Extension, breather pipe	1
(14)	UR.335	Tube, support straps, rear	2	(38)	RF.3549	Clip	1
(15)	K.4608/Z	Pin, split, support tube	4	(39)	UR.358	GAUGE, ELECTRIC, ASSY.	1
(16)	UA.351/Z	Nut, .250", strap adjustment	4	(40)	KB.249/Z	Stud, gauge	5
(17)	UR.3365	Bracket, intermediate	4	(41)	KB.201/Z	Stud, gauge	1
(18)	UA.102/Z	Bolt, inter. bracket	8	(42)	K.4446/Z	Washer, gauge	7
(19)	UA.6102/Z	Washer, bolt	16	(43)	RE.3658	Washer, earth strip	1
(20)	UA.351/Z	Nut, bolt	8	(44)	K.4304/Z	Nut, gauge	6
(21)	UR.431	Hose, filler tube	1	(45)	UR.424	Guard, stone	1
(22)	RE.6739	Clip, hose	2	(46)	KC.151/Z	Setscrew, guard	4
(23)	UR.2775	TUBE, FILLER, ASSEMBLY, with,	1	(47)	K.4404/Z	Washer, setscrew	4
	UR.430	Bolt, eye	1	(48)	UR.3257	Union, suction pipe	1
	RF.4262	Cable	1	(49)	RE.16376	Washer, union	1
	RF.4263	Nipple	2				

FUEL TANK



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UR.1982	TANK, FUEL, ASSEMBLY (Continental and Mulliner bodies)	1
(2)	UR.375	Plug, drain	1
(3)	KB.1093	Washer, plug	1
(4)	UR.2052	Packing, straps	2
(5)	UR.2048	Strap, top	2
(6)	UR.2050	STRAP, ASSEMBLY, BOTTOM	2
(7)	UR.2049	Tube, support, straps	4
(8)	K.4603/Z	Pin, split, tube	8
(9)	UR.2054	Shoe, support, rear	2
(10)	UR.334	Tube, support, straps, rear	2
(11)	K.4603/Z	Pin, split, tube	3
(12)	UR.335	Tube, support, straps rear	2
(13)	K.4608/Z	Pin, split, tube	4
(14)	UA.351/Z	Nut, strap adjustment	4
(15)	UR.2055	Bracket, intermediate	4
(16)	UA.102/Z	Bolt, inter. bracket	8
(17)	UA.6102/Z	Washer, bolt	16
(18)	UA.351/Z	Nut, bolt	8
(19)	RF.8176	Hose, filler tube	1
(20)	RE.6739	Clip, hose	2
(21)	UR.2081	Tube, filler, lower	1
(22)	UR.2082	Tube, filler, upper	1
(23)	FB.2447	Connection, tubes	1
(24)	UR.426	TUBE, FILLER, ASSEMBLY, with	1
	UR.430	Bolt, eye	1
	RF.4262	Cable	1
	RF.4263	Nipple	2
	UR.2067	TUBE, FILLER, ASSEMBLY, with	1
	RF.4262	Cable	1
	RF.4263	Nipple	2
	RF.9208	Nut, cap, cable	1
		(When petrol filler lock is fitted)	

FUEL TANK

Ref.	Part No.	Description	No off
	RF.9201/SA	CAP, FILLER, ASSEMBLY (With lock)	1
(25)	RF.9201	Cap	1
(26)	RF.9214	Lock, assembly	1
(27)	RF.9207	Bolt, seal	1
(28)	RF.9203	Stop, plate, bolt	1
(29)	RF.9205	Striker	1
(30)	RF.9204	Housing, striker	1
(31)	RF.6907	Ball, locating	1
(32)	RF.9290	Spring, ball	1
(33)	RF.9291	Screw, spring	1
(34)	K.2719/Z	Screw, housing	3
(35)	RF.9202	Distance piece	1
(36)	RF.9209	Washer, seal	1
(37)	RF.9210	Washer, retaining	1
(38)	K.4310/Z	Nut, bolt	1
(39)	UR.442	Pipe, breather, filler to junction	1
(40)	RF.6783	Sleeve, compression	2
(41)	UR.2541	Bush, threaded	2
(42)	UR.2778	Junction, two-way	1
(43)	UA.1251/Z	Washer, .250", junction	1
(44)	UA.1253/Z	Washer, .375", junction	1
(45)	UA.351/Z	Nut, .250", junction	1
(46)	UR.2143	Pipe, breather, junction to extension	1
(47)	UR.1667	Clip, pipe	6
(48)	K.4404/Z	Washer, clip	6
(49)	K.4307/Z	Nut, clip	6
(50)	RF.6389	Extension, breather pipe	1
(51)	RF.3549	Clip, extension	1
(52)	UR.2053	GAUGE, ELECTRIC, ASSEMBLY	1
(53)	KB.249/Z	Stud, gauge	5
(54)	KB.201/Z	Stud, gauge	1
(55)	K.4446/Z	Washer, stud	7
(56)	RE.3658	Washer, gauge earth strip	1
(57)	K.4304/Z	Nut, stud	6
(58)	UR.3257	Union, suction pipe	1
(59)	RE.16376	Washer, union	1

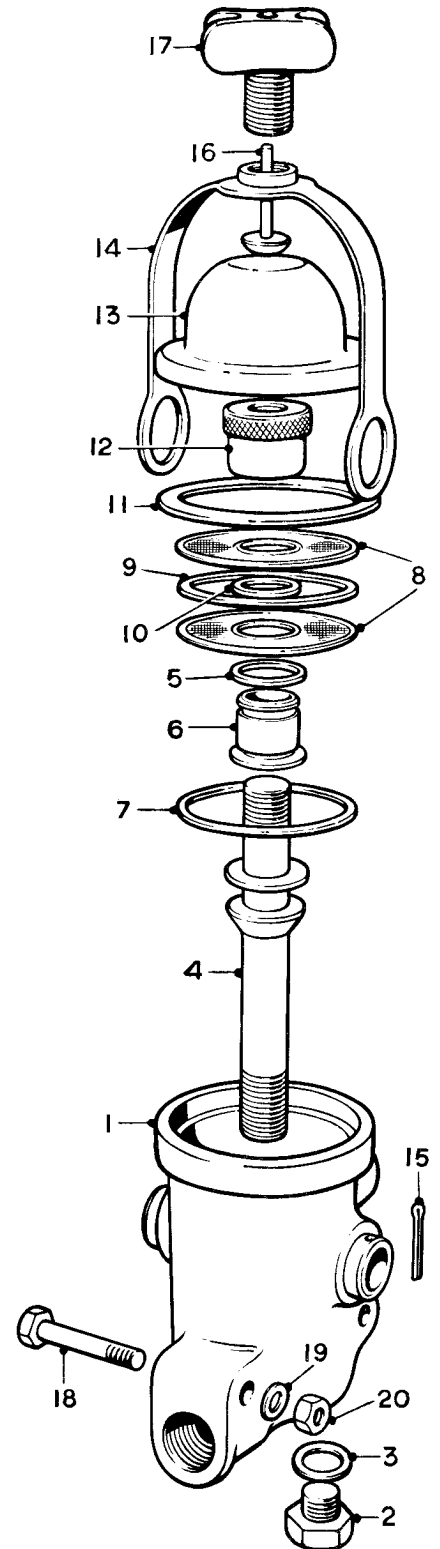


SPARES schedule

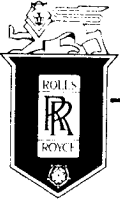
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UR.3009	FILTER, PETROL, ASSEMBLY	1
(1)	UR.791	Body	1
(2)	UA.2251/Z	Plug, drain	1
(3)	KB.1096	Joint, Plug	1
(4)	UR.802	Tube, centre, assembly	1
(5)	UR.794	Washer, sealing, .750" O/D	2
(6)	UR.799	Sleeve, removal	1
(7)	UR.795	Washer, sealing, 1.800" O/D	1
(8)	F.86423	Gauze, filter	2
(9)	UR.798	Washer, spacing, 1.800" O/D	1
(10)	UR.797	Washer, spacing, .750" O/D	1
(11)	UR.796	Washer, sealing, 2.050" O/D	1
(12)	UR.793	Nut, retaining	1
(13)	UR.792	Cover, filter	1
(14)	UR.807	Strap, cover	1
(15)	K.4603/Z	Pin, split, strap	2
(16)	UR.1469	Piece, centre, screw	1
(17)	UR..806	Screw, strap	1
(18)	UA.109/Z	Bolt, filter fixing,	2
(19)	UA.1251/Z	Washer, bolt	2
(20)	UA.301/Z	Nut, bolt	2

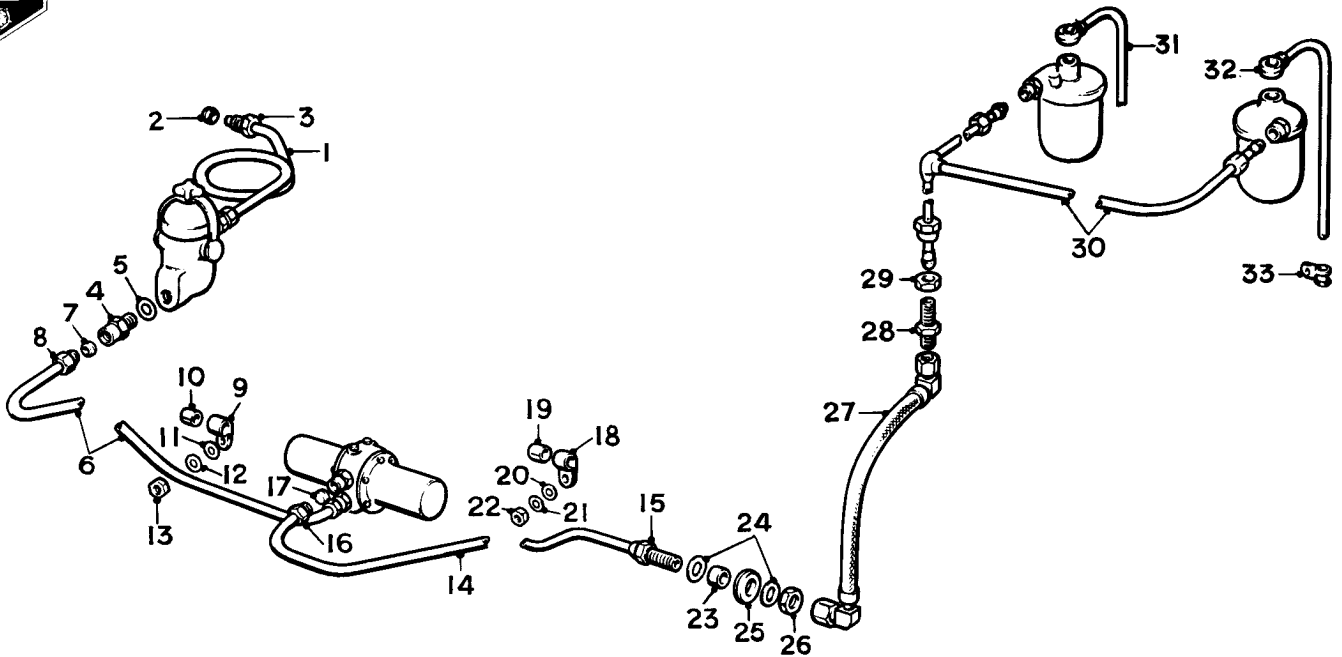


FUEL SECTION FILTER



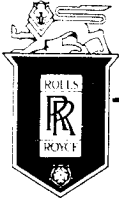
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



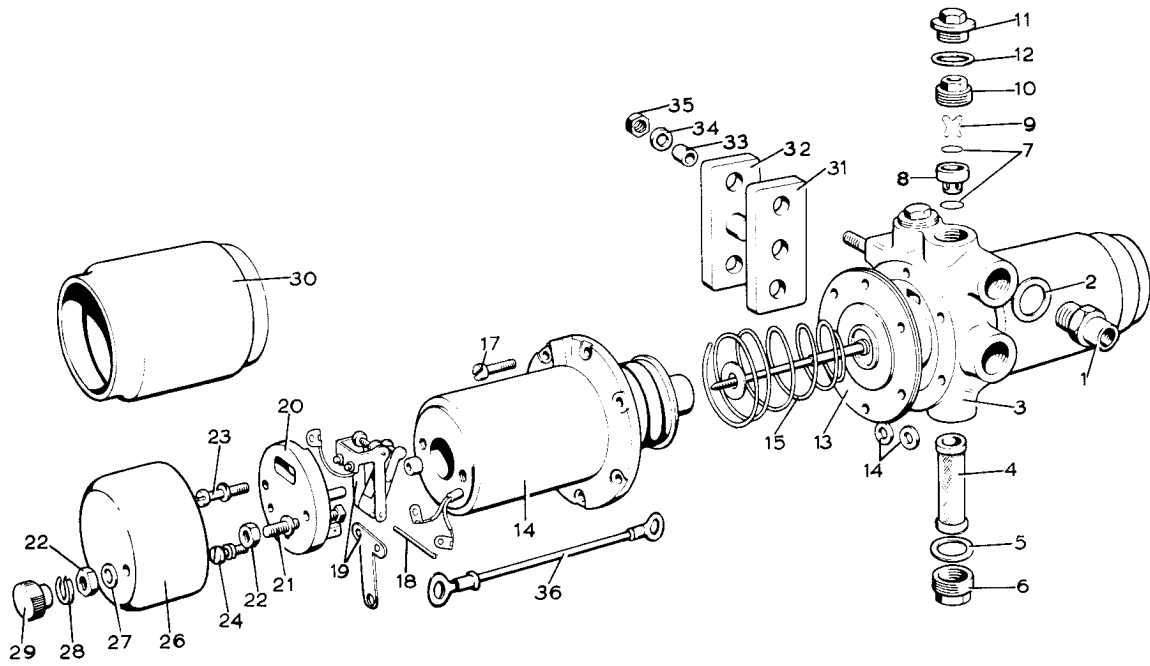
Ref.	Part No.	Description	No off
(1)	UR.3253	Pipe, tank to filter	1— Standard
	UR.3256	Pipe, tank to filter	1— "Continental" only.
(2)	KB.3004	Sleeve, compression	2
(3)	UR.3262	Nut, tube	2
(4)	UR.3257	Union, pipes to filter	2
(5)	RE.16376	Joint, union	2
(6)	UR.3254	Pipe, filter to pump	1— All cars except L.W.B.
	UR.3826	Pipe, filter to pump	1— L.W.B. only
(7)	KB.3004	Sleeve, compression	2
(8)	UR.3262	Nut, tube	2
(9)	RF.3332	Clip, pipe	3
(10)	UR.853	Insulation, clip	3
(11)	K.4404/Z	Washer, .200", clip	3
(12)	UA.1252/Z	Washer, .312", clip	3
(13)	K.4307/Z	Nut, clip	3
(14)	UR.3255	Pipe, pump to bracket assembly	1
(15)	UR.3261	Connector	1
(16)	UR.3262	Nut, tube	1
(17)	KB.3004	Sleeve, compression	1
(18)	RF.3332	Clip, pipe	3
(19)	UR.853	Insulation, clip	3
(20)	K.4404/Z	Washer, .200", clip	3
(21)	UA.1252/Z	Washer, .312", clip	3
(22)	K.4307/Z	Nut, clip	3
(23)	UR.2660	Piece, distance, pipe	1
(24)	UR.2658	Washer, pipe to bracket	2
(25)	UR.2657	Grommet, pipe	1
(26)	UR.3259	Nut, lock, connector	1
(27)	UE.2078	Pipe, flexible	1
(28)	UE.723	Union, flexible pipe	1
(29)	UE.722	Nut, lock, pipe	1
(30)	UE.1984	Pipe, petrol feed, assembly	1
(31)	UE.2853	Pipe, drain, rear carb.	1
(32)	UE.2851	Pipe, drain, front carb.	1
(33)	RE.14770	Clip, drain pipe	4

FUEL SECTION PIPES



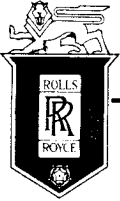
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



	UD.1327	PUMP, PETROL, ASSEMBLY	1				
(1)	UR.3257	Union, pipes	2	(19)	CD.237	Arm, rocker, assembly	2
(2)	RE.16376	Washer, union	2	(20)	RD.7527	Moulding, end plate	2
(3)	CD.268	Body	1	(21)	RD.8072	Bolt, terminal	2
(4)	CD.263	Filter	2	(22)	R.3973	Nut, terminal	4
(5)	RD.6232	Washer, fibre	2	(23)	R.3974	Screw, moulding	4
(6)	RD.7509	Plug	2	(24)	R.3971	Screw, contact to moulding	2
(7)	CD.264	Disc, valve	2	(25)	K.3801/Z	Washer, screw	2
(8)	CD.243	Cage, valve	2	(26)	CD.262	Cover, end	2
(9)	CD.242	Clip, spring	2	(27)	K.4405/Z	Washer, terminal	2
(10)	CD.244	Plug, cage	2	(28)	K.3803/Z	Washer, terminal bolt	2
(11)	CD.245	Plug, top	2	(29)	DB.440	Nut, assembly	2
(12)	D.75967	Washer, plug	2	(30)	DW.554	Cover, rubber	2
(13)	RD.6881	Diaphragm assembly	2	(31)	RD.4006	Block, pump mounting	1
(14)	CD.247	Roller, diaphragm	4	(32)	RD.4007	Block, pump mounting, inside	1
(15)	CD.240	Spring, diaphragm	2	(33)	RD.4005	Sleeve, pump mounting	2
(16)	DB.1942	Housing, coil	2	(34)	K.9009/Z	Washer, pump mounting	2
(17)	RD.7512	Screw, housing	12	(35)	UA.352/Z	Nut, pump mounting	2
(18)	R.3970	Pin, rocker retaining	2	(36)	UD.1535	Strip, earthing, pump, assembly	1

FUEL SECTION PUMP

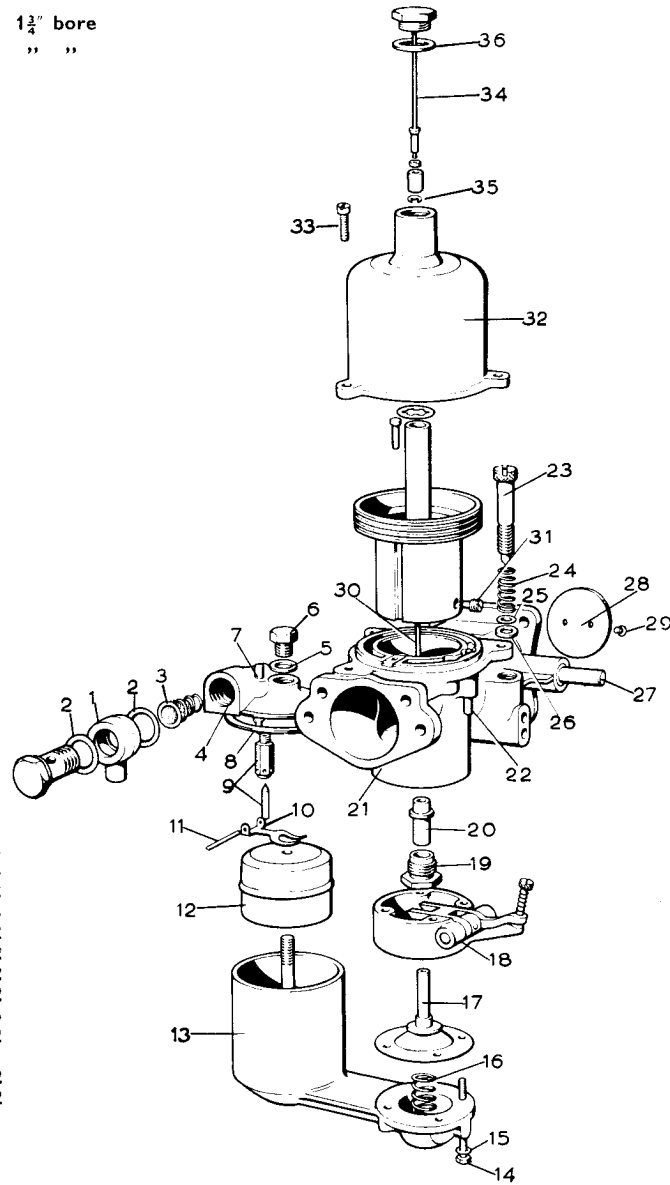


SPARES schedule

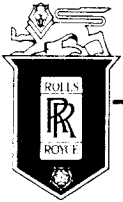
SILVER CLOUD AND BENTLEY 'S' TYPE



—	UE.2910	CARBURETTER, FRONT, ASSEMBLY	1	1 1/4" bore
—	UE.2909	CARBURETTER, REAR, ASSEMBLY	1	" "
(1)	UE.2907	Union, petrol feed	2	
(2)	RE.20597	Washer, union	2	
(3)	CD.509	Filter, union	2	
(4)	CD.512	Lid, float chamber, front	1	
—	CD.513	Lid, float chamber, rear	1	
(5)	RE.7289	Washer, cap nut	2	
(6)	RE.8383	Nut, cap	2	
(7)	RE.7284	Pin, tickler	2	
—	RE.7293	Spring, pin	2	
—	CD.529	Washer, brass, pin	2	
—	CD.531	Washer, Neoprene, pin	2	
—	RE.8382	Pin, split, tickler	2	
(8)	RE.7283	Washer, float chamber lid	2	
(9)	CD.521	Seating and needle	2	
(10)	RE.7290	Lever, hinged	2	
(11)	CD.515	Pin, lever	2	
(12)	RE.7286	Float	2	
(13)	CD.505	Chamber, float, assembly	2	
—	UE.2609	Bracket, assembly, front carburetter	1	
(14)	CD.501	Bolt, float chamber	8	
(15)	CD.528	Washer, bolt	8	
(16)	CD.525	Spring, jet	2	
(17)	CD.511	Jet, assembly	2	
(18)	CD.510	Housing, jet	2	
(19)	CD.519	Screw, jet	2	
(20)	CD.502	Bearing, jet	2	
(21)	CD.503	Body, carburetter	2	
(22)	CD.516	Pin, piston, lift	2	
—	CD.524	Spring, pin	2	
—	CD.529	Washer, brass, pin	2	
—	CD.531	Washer, Neoprene, pin	2	
—	RE.8382	Pin, split, pin	2	
(23)	CD.527	Valve, slow run	2	
(24)	CD.526	Spring, gland, valve	2	
(25)	CD.530	Washer, brass, valve	2	
(26)	CD.532	Washer, Neoprene, valve	2	
(27)	CD.522	Spindle, throttle, front carb.	1	
—	CD.523	Spindle, throttle, rear carb.	1	
—	CD.520	Seal, spindle	4	
—	CD.504	Cap, seal	4	
(28)	RE.14734	Disc, throttle	2	
(29)	RE.8409	Screw, disc	4	
(30)	UE.2914	Needle, jet, (T.A.)	2	
—	UE.2915	Needle, jet, (T.C.), O.B Air Cleaner	2	
(31)	CD.517	Screw, needle	2	
(32)	CD.506	Chamber, suction	2	
(33)	CD.518	Screw, chamber to body	6	
(34)	RE.15871	DAMPER ASSEMBLY	2	
(35)	RE.14737	Circlip	1	
(36)	CD.129	Washer, damper cap	2	
—	RE.10620	Joint, carburetter to air intake	2	



CARBURETTER

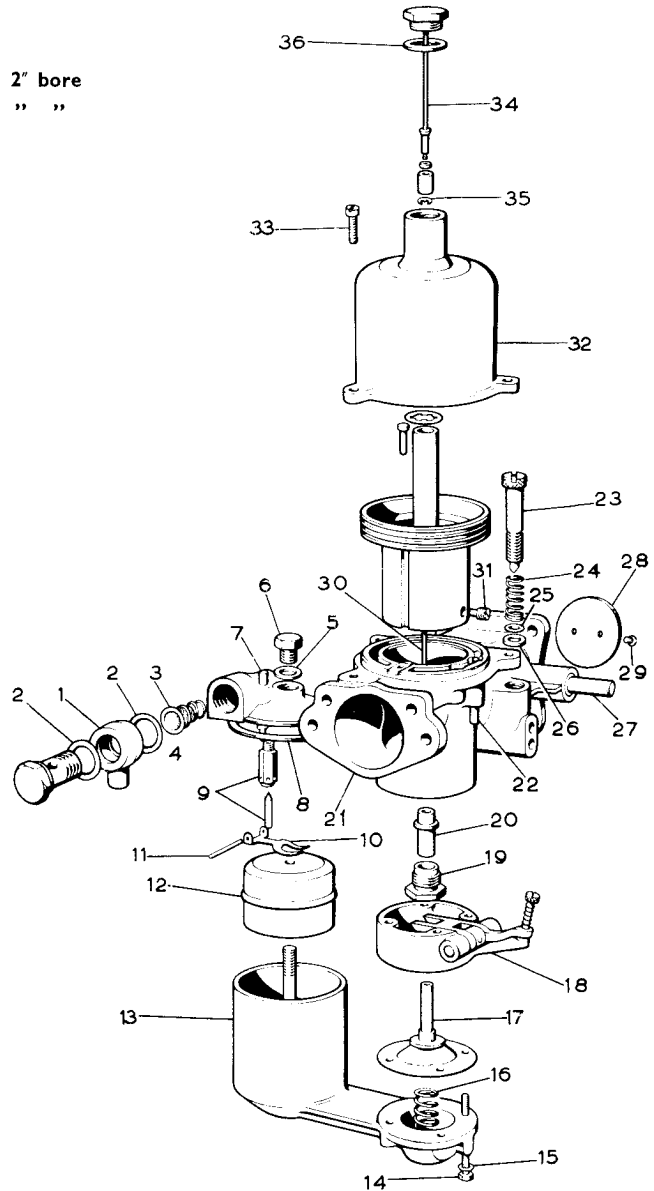


SPARES schedule

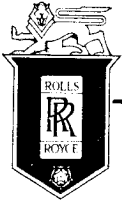
SILVER CLOUD AND BENTLEY 'S' TYPE



—	UE.2717	CARBURETTER, FRONT, ASSEMBLY	1	2" bore
—	UE.2718	CARBURETTER, REAR, ASSEMBLY	1	" "
(1)	UE.2907	Union, petrol feed	2	
(2)	RE.20597	Washer, union	2	
(3)	CD.509	Filter, union	2	
(4)	CD.512	Lid, float chamber, front	1	
—	CD.513	Lid, float chamber, rear	1	
(5)	RE.7289	Washer, cap nut	2	
(6)	RE.8383	Nut, cap	2	
(7)	CD.591	Pin, tickler	2	
—	RE.7293	Spring, pin	2	
—	CD.529	Washer, brass, pin	2	
—	CD.531	Washer, Neoprene, pin	2	
—	CD.507	Pin, split, tickler	2	
(8)	RE.7283	Washer, float chamber lid	2	
(9)	CD.521	Seating and needle	2	
(10)	RE.7290	Lever, hinged	2	
(11)	CD.515	Pin, lever	2	
(12)	RE.7286	Float	2	
(13)	CD.505	Chamber, float, assembly	2	
—	UE.2609	Bracket, assembly, front carburetter	1	
(14)	CD.749	Bolt, float chamber	8	
(15)	CD.528	Washer, bolt	8	
(16)	CD.525	Spring, jet	2	
(17)	CD.590	Jet, assembly	2	
(18)	CD.510	Housing, jet	2	
(19)	CD.519	Screw, jet	2	
(20)	CD.502	Bearing, jet	2	
(21)	CD.503	Body, carburetter	2	
(22)	CD.748	Pin, piston, lift	2	
—	CD.524	Spring, pin	2	
—	CD.750	Washer, brass, pin	2	
—	CD.531	Washer, Neoprene, pin	2	
—	CD.507	Pin, split, pin	2	
(23)	CD.527	Valve, slow run	2	
(24)	CD.526	Spring, gland, valve	2	
(25)	CD.530	Washer, brass, valve	2	
(26)	CD.532	Washer, Neoprene, valve	2	
(27)	CD.595	Spindle, throttle, front carb.	1	
—	CD.596	Spindle, throttle, rear carb.	1	
—	CD.520	Seal, spindle	4	
—	CD.504	Cap, seal	4	
(28)	CD.589	Disc, throttle	2	
(29)	RE.8409	Screw, disc	4	
(30)	UE.4105	Needle, jet, (T.A.)	2	
—	UE.4448	Needle, jet, (T.C.), O/B Air Cleaner	2	
(31)	CD.517	Screw, needle	2	
(32)	CD.592	Chamber, suction	2	
(33)	CD.518	Screw, chamber to body	6	
(34)	CD.508	DAMPER ASSEMBLY	2	
(35)	RE.14737	Circlip	1	
(36)	CD.129	Washer, damper cap	2	
—	UE.2629	Joint, carburetter to air intake	2	



CARBURETTER

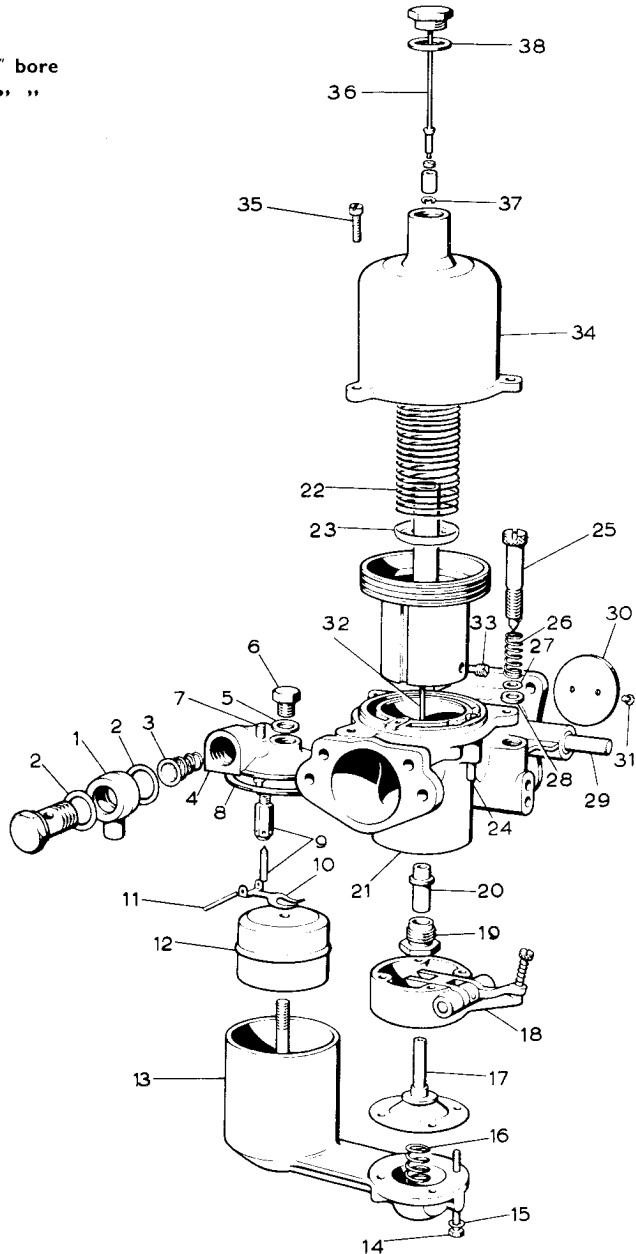


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

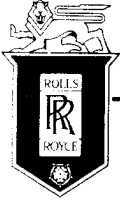


—	UE.6051	CARBURETTER, FRONT, ASSEMBLY	1	2" bore
—	UE.6052	CARBURETTER, REAR, ASSEMBLY	1	" "
(1)	UE.2907	Union, petrol feed	2	
(2)	RE.20597	Washer, union	2	
(3)	CD.509	Filter, union	2	
(4)	CD.512	Lid, float chamber, front	1	
	CD.513	Lid, float chamber, rear	1	
(5)	RE.7289	Washer, cap nut	2	
(6)	RE.8383	Nut, cap	2	
(7)	CD.591	Pin, tickler	2	
—	RE.7293	Spring, pin	2	
—	CD.529	Washer, brass, pin	2	
—	CD.531	Washer, Neoprene, pin	2	
—	CD.507	Pin, split, tickler	2	
(8)	RE.7283	Washer, float chamber lid	2	
(9)	CD.521	Seating and needle	2	
(10)	RE.7290	Lever, hinged	2	
(11)	CD.515	Pin, lever	2	
(12)	RE.7286	Float	2	
(13)	CD.505	Chamber, float, assembly	2	
—	UE.2609	Bracket, assembly, front carburetter	1	
(14)	CD.749	Bolt, float chamber	8	
(15)	CD.528	Washer, bolt	8	
(16)	CD.525	Spring, jet	2	
(17)	CD.590	Jet, assembly	2	
(18)	CD.510	Housing, jet	2	
(19)	CD.519	Screw, jet	2	
(20)	CD.502	Bearing, jet	2	
(21)	CD.748	Body, carburetter	2	
(22)	CD.594	Spring	2	
(23)	CD.597	Washer, skid	2	
(24)	CD.516	Pin, piston, lift	2	
—	CD.524	Spring, pin	2	
—	CD.750	Washer, brass, pin	2	
—	CD.531	Washer, Neoprene, pin	2	
—	CD.507	Pin, split, pin	2	
(25)	CD.527	Valve, slow run	2	
(26)	CD.526	Spring, gland, valve	2	
(27)	CD.530	Washer, brass, valve	2	
(28)	CD.532	Washer, Neoprene, valve	2	
(29)	CD.595	Spindle, throttle, front carb.	1	
—	CD.596	Spindle, throttle, rear carb.	1	
—	CD.520	Seal, spindle	4	
—	CD.504	Cap, seal	4	
(30)	CD.589	Disc, throttle	2	
(31)	RE.8409	Screw, disc	4	
(32)	UE.4105	Needle, jet, (T.A.)	2	
—	UE.4448	Needle, jet, (T.C.), O.B Air Cleaner	2	
(33)	CD.517	Screw, needle	2	
(34)	CD.592	Chamber, suction	2	
(35)	CD.518	Screw, chamber to body	6	
(36)	CD.508	DAMPER ASSEMBLY	2	
(37)	RE.14737	Circlip	1	
(38)	CD.129	Washer, damper cap	2	
—	UE.2629	Joint, carburetter to air intake	2	



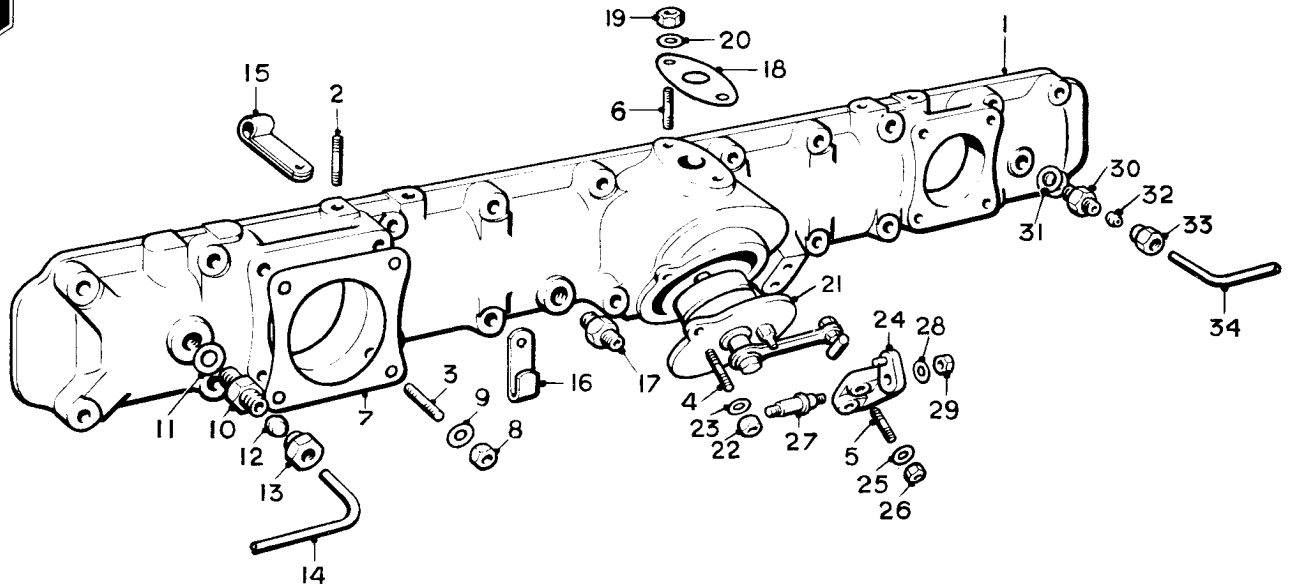
Silver Cloud	—	SHF.207
Silver Cloud (LWB)	—	BLC.47
Bentley 'S'	—	FD.245
Bentley 'S' (LWB)	—	ALB.23
Continental	—	BC.27.FM

CARBURETTER



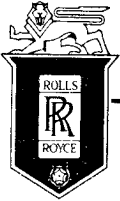
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



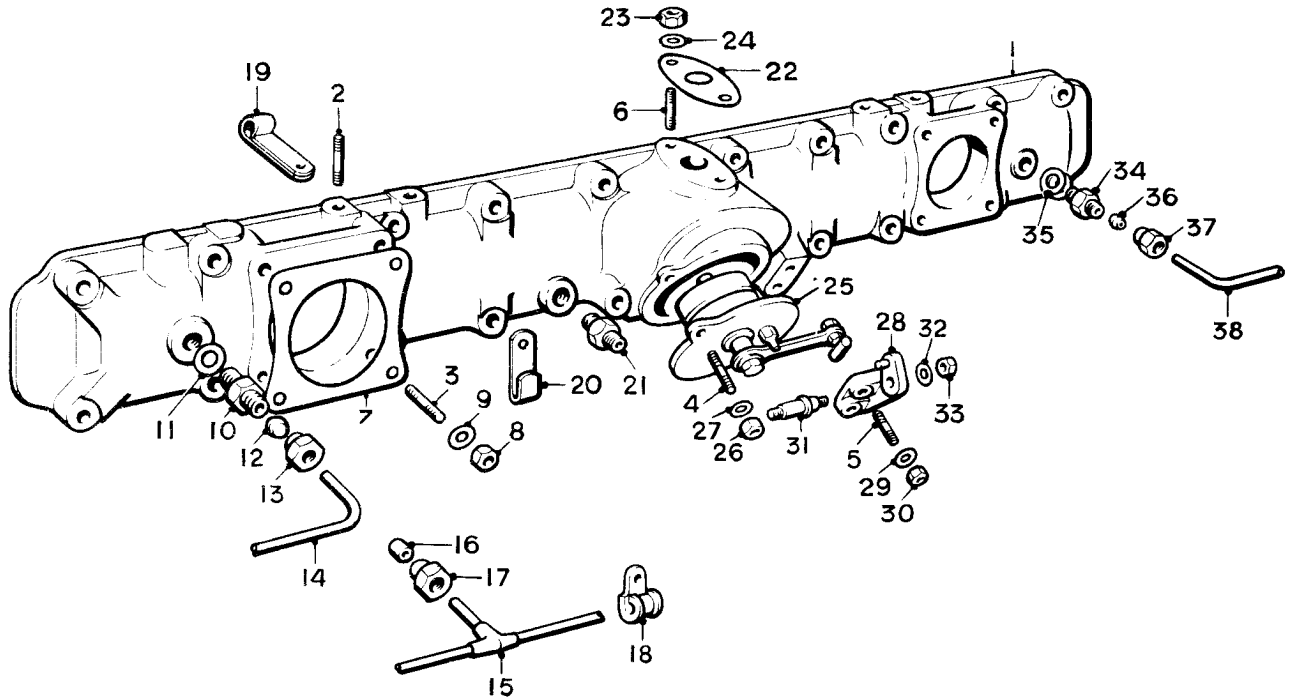
Ref.	Part No.	Description	No off
	UE.2334	COVER, INDUCTION, ASSY.	1 $1\frac{3}{4}$ " carbs.
(1)	UE.2300	Cover	1
(2)	UA.851/Z	Stud, silencer bracket	4
(3)	UA.904/Z	Stud, carburetters	8
(4)	KB.250/Z	Stud, thermostat	2
(5)	KB.251/Z	Stud, fast idle cam bracket	2
(6)	UA.855/Z	Stud, hotspot	2
(7)	RE.10611	Joint, carburetter	2
(8)	UA.352/Z	Nut, carburetter	8
(9)	K.9009/Z	Washer, carburetter	8
(10)	UA.1001/Z	Adaptor, vacuum tap	1
(11)	RE.16373	Washer, adaptor	1
(12)	KB.3001/R	Sleeve, pipe	1
(13)	UA.1051/Z	Nut, adaptor	1
(14)	UE.2954	Pipe, vacuum tap	1
(15)	UE.2273	Clip, pipe, windscreen washer	2
(16)	UE.2158	Clip, cable, dynamo	4
(17)	RF.8408	Junction, auto choke	1
(18)	RE.8291	Joint, hotspot pipe	1
(19)	UA.301/Z	Nut, stud, hotspot	2
(20)	K.9008/Z	Washer, nut	2
(21)	UE.513	THERMOSTAT, ASSEMBLY,	1
	RE.10866	Joint, ball assembly	1
	K.9006/Z	Washer	1
	K.4307/Z	Nut, lock	1
(22)	K.4006/Z	Nut, stud, thermostat	1
(23)	K.9006/Z	Washer, nut	2
(24)	UE.508	Bracket and stop, fast idle cam	1
(25)	K.9006/Z	Washer, bracket	2
(26)	K.4307/Z	Nut, bracket	2
(27)	UE.514	Pin, fulcrum	1
(28)	K.9006/Z	Washer, fulcrum pin	1
(29)	K.4006/Z	Nut, pin	2
(30)	UA.1001/Z	Adaptor, windscreen washer	1
(31)	RE.16373	Washer, adaptor	1
(32)	KB.3001/R	Sleeve, pipe	1
(33)	UA.1051/Z	Nut, adaptor	1
(34)	UE.559	Pipe, windscreen washer	1

INDUCTION COVER



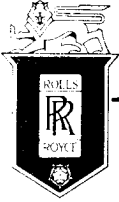
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



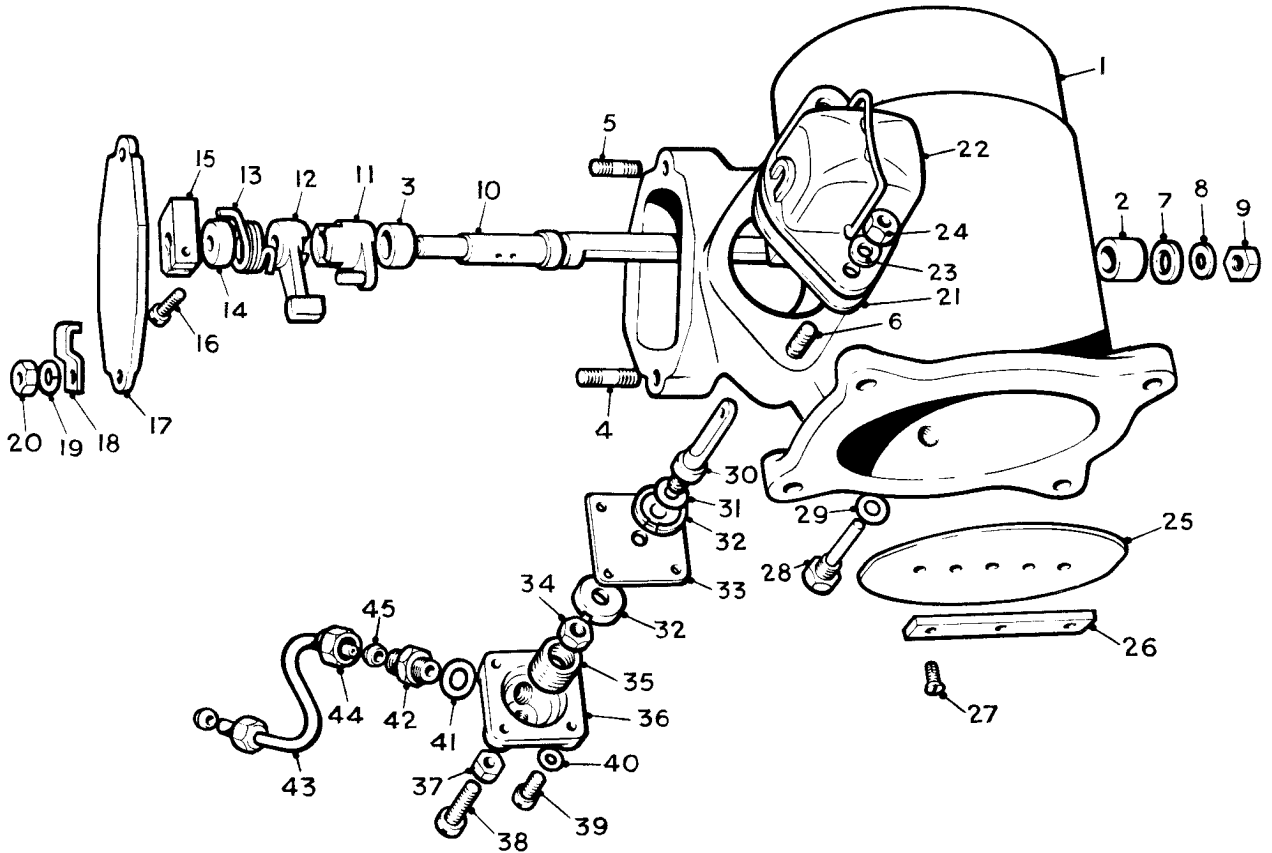
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UE.4613	COVER, INDUCTION, ASSY.	1	(19)	UE.2273	Clip, pipe, windscreen washer	2
(1)	UE.2619	Cover	1	(20)	UE.2158	Clip, cable, dynamo	4
		(2" carbs. Except "Continental," and L.W.B. cars)		(21)	RF.8408	Junction, auto choke	1
(2)	UA.851/Z	Stud, silencer bracket	4	(22)	RE.8291	Joint, hotspot pipe	1
(3)	UA.904/Z	Stud, carburetters	8	(23)	UA.301/Z	Nut, stud, hotspot	2
(4)	KB.250/Z	Stud, thermostat	2	(24)	K.9008/Z	Washer, nut	2
(5)	KB.251/Z	Stud, fast idle cam bracket	2	(25)	UE.513	THERMOSTAT, ASSEMBLY	1
(6)	UA.855/Z	Stud, hotspot	2		RE.10866	Joint, ball assembly	1
	UE.2620	COVER, INDUCTION, ASSY.	1		K.9006/Z	Washer	1
(1)	UE.2619	Cover	1		K.4307/Z	Nut, lock	1
		("Continental" and L.W.B. cars)		(26)	K.4006/Z	Nut, stud, thermostat	2
(2)	UA.855/Z	Stud, silencer bracket	4	(27)	K.9006/Z	Washer, nut	2
(3)	UA.904/Z	Stud, carburetters	8	(28)	UE.508	Bracket and stop, fast idle cam	1
(4)	KB.250/Z	Stud, thermostat	2	(29)	K.9006/Z	Washer, bracket	2
(5)	KB.251/Z	Stud, fast idle cam bracket	2	(30)	K.4307/Z	Nut, bracket	2
(6)	UA.855/Z	Stud, hotspot	2	(31)	UE.514	Pin, fulcrum	1
(7)	UE.2628	Joint, carburetters	2	(32)	K.9006/Z	Washer, fulcrum pin	1
(8)	UA.352/Z	Nut, carburetter	8	(33)	K.4006/Z	Nut, pin	2
(9)	K.9009/Z	Washer, carburetter	8	(34)	UA.1001/Z	Adaptor, windscreen washer	1
(10)	UA.1001/Z	Adaptor, vacuum tap	1	(35)	RE.16373	Washer, adaptor	1
(11)	RE.16373	Washer, adaptor	1	(36)	KB.3001/R	Sleeve, pipe	1
(12)	KB.3001/R	Sleeve, pipe	1	(37)	UA.1051Z	Nut, adaptor	1
(13)	UA.1051/Z	Nut, adaptor	1	(38)	UE.559	Pipe, windscreen washer	1
(14)	UE.2954	Pipe, vacuum tap	1				
(15)	UE.5331	PIPE, VACUUM TAP, ASSY.	1				
(16)	KB.3001/R	Sleeve, pipe	1				
(17)	UA.1051/Z	Nut, pipe	1				
(18)	RE.14770	Clip, pipe	1				
		(Cars with I/C equipment and special idling speed switch gear)					

INDUCTION COVER



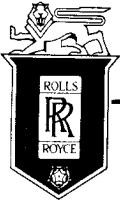
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



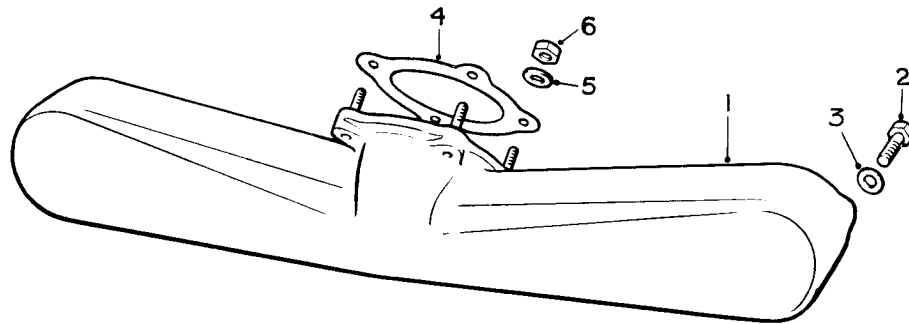
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UE.344	BODY, BUTTERFLY HOUSING, ASSEMBLY	1	(22)	RD.8574	SOLENOID ASSEMBLY	1
(1)	UE.293	Body	1	(23)	K.9006/Z	Washer, solenoid stud	2
(2)	RE.16573	Bush, long	1	(24)	K.4307/Z	Nut, stud	2
(3)	RE.16574	Bush, short	1	(25)	RE.19870	Valve, butterfly	1
(4)	KB.252/Z	Stud, .875", cover plate	1	(26)	UE.2648	Plate, doubling	1
(5)	KB.299/Z	Stud, .725", cover plate	1	(27)	UE.2808	Screw, butterfly	3
(6)	KB.299/Z	Stud, .725", solenoid	2	(28)	UE.346	Stop, butterfly	1
(7)	K.4404/Z	Washer, butterfly shaft	1	(29)	K.9008/Z	Washer, valve stop	1
(8)	K.9006/Z	Washer, butterfly shaft	1	(30)	RE.17003	Rod, link, diaphragm to butterfly	1
(9)	K.4307/Z	Nut, shaft	1	(31)	RE.17040	Washer, adjusting rod, .015"	
(10)	UE.2806	SHAFT, BUTTERFLY, ASSY.	1		RE.17041	" " " .020"	As reqd
(11)	RE.13204	Link, depression valve, assembly	1		RE.17042	" " " .025"	
(12)	RE.21686	Lever, solenoid operated	1	(32)	UE.6161	Disc, diaphragm	2
(13)	RE.21682	Spring, lever	1	(33)	UE.6162	Diaphragm, depression	1
(14)	RE.21684	Bush, spring	1	(34)	K.4005/Z	Nut, diaphragm rod	1
(15)	RE.21683	Tensioner, spring	1	(35)	RE.16621	Spring, diaphragm	1
(16)	KC.102/Z	Screw, tensioner	1	(36)	RE.13190	Cover, diaphragm	1
(17)	RE.13200	Plate, cover	1	(37)	K.4307/Z	Nut, adjusting screw	1
(18)	RD.8566	Clip, cable, solenoid	1	(38)	RE.13199	Screw, adjusting diaphragm	1
(19)	K.9006/Z	Washer, cover plate	2	(39)	K.1710/Z	Screw, diaphragm cover	4
(20)	K.4006/Z	Nut, cover plate	2	(40)	K.9003/Z	Washer, screw	4
(21)	RD.6516	Shim, adjusting, solenoid, .009"		(41)	KB.1078	Washer, joint, straight junction	1
	RD.6517	" " " .012"	As reqd.	(42)	RE.16798	Junction, pipe	1
	RD.6518	" " " .015"		(43)	RE.19234	Pipe, depression valve	1
				(44)	RF.6786	Nut, junction, pipe	2
				(45)	RF.6783	Sleeve, compression, pipe	2

AUTOMATIC CHOKE

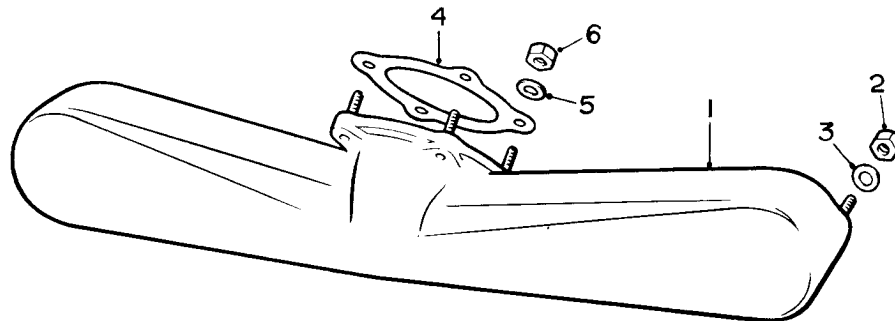


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

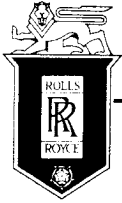


Ref.	Part No.	Description	No off
(1)	UE.2602	INTAKE, AIR, ASSEMBLY	1 1½ carbs.
	UA.853/Z	Stud, butterfly housing	4
(2)	UA.154/Z	Setscrew, carburetter	4
(3)	K.9009/Z	Washer, setscrew	4
(4)	RE.13241	Joint, butterfly housing	2
(5)	K.9008/Z	Washer, stud	4
(6)	UA.301/Z	Nut, stud	4



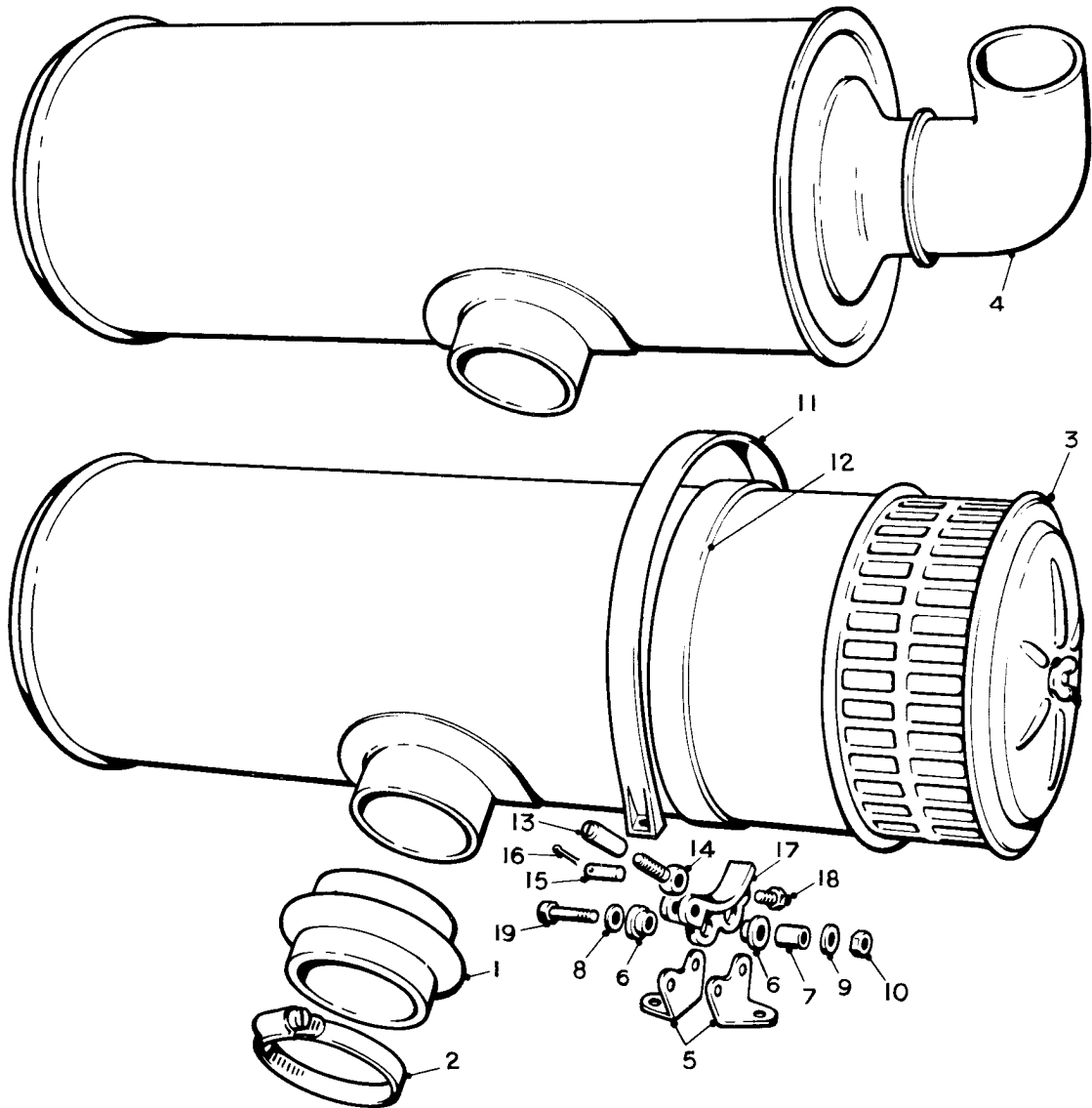
Ref.	Part No.	Description	No off
(1)	UE.2624	INTAKE, AIR, ASSEMBLY	1 2" carbs.
	UA.853/Z	Stud, butterfly housing	4
	UA.903/Z	Stud, carburetter	4
(2)	UA.352/Z	Nut, carburetter	4
(3)	K.9009/Z	Washer, nut	4
(4)	UE.2629	Joint, butterfly housing	2
(5)	K.9008/Z	Washer, stud	4
(6)	UA.301/Z	Nut, stud	4

FUEL SECTION AIR INTAKE



SPARES schedule

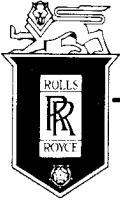
SILVER CLOUD AND BENTLEY 'S' TYPE



AIR SILENCER

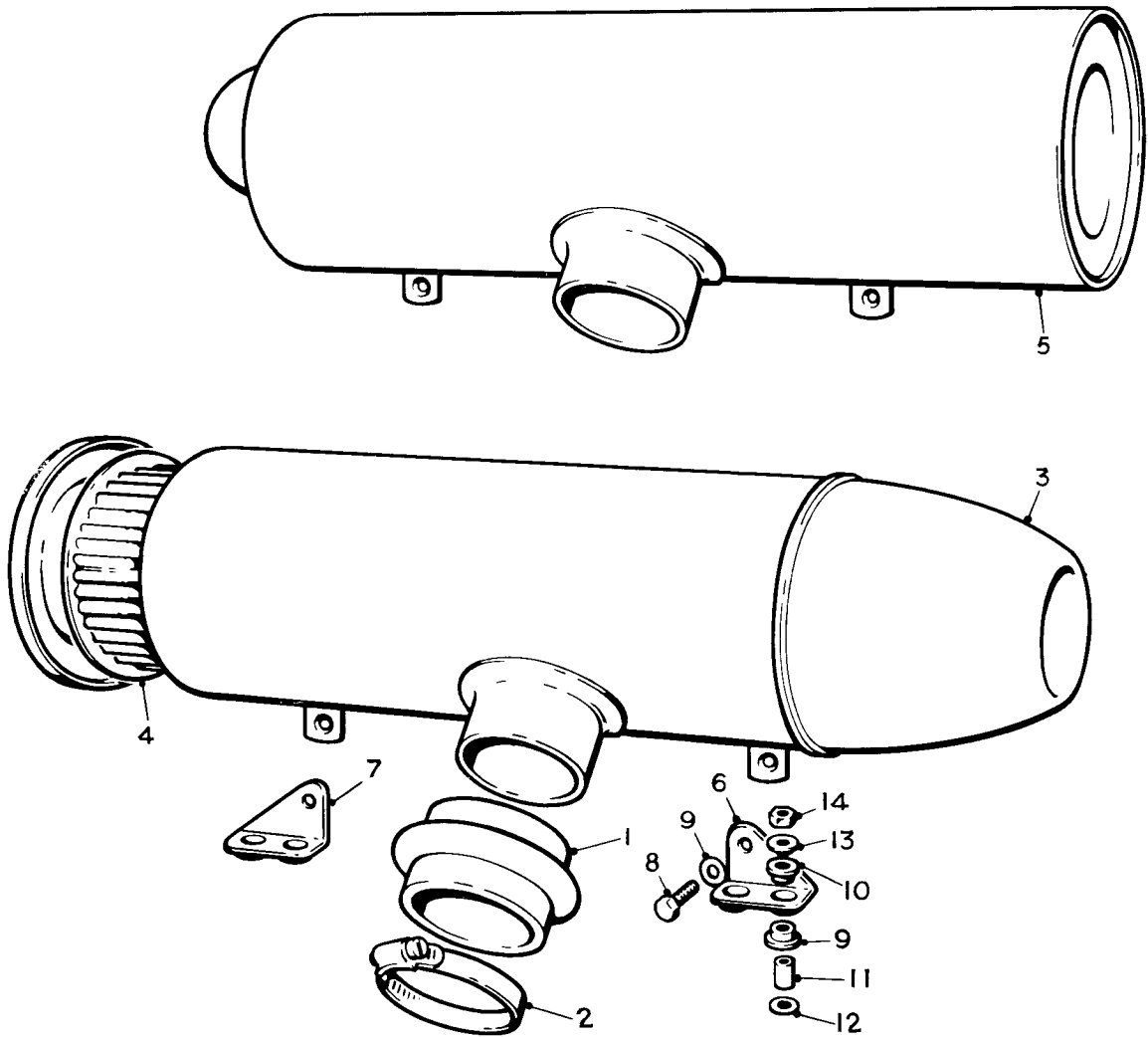
(All chassis except "Continental" not fitted with Interior Cooling)

Ref.	Part No.	Description	No off
(1)	RE.17017	Connection, silencer	1
(2)	RE.4805	Clip, connection	2
(3)	UE.805	SILENCER, AIR, ASSEMBLY— Standard	1
(4)	UE.2898	SILENCER, AIR, ASSEMBLY— O.B. Cleaner	1
(5)	UE.4608	Bracket, support	4
(6)	RE.19239	Bush, "Harrisflex"	4 — Pairs
(7)	RE.15205	Sleeve, bush	4
(8)	UA.2052/Z	Washer, support bracket	4
(9)	RE.12430	Washer, support bracket	4
(10)	UA.301/Z	Nut, support bracket	4
(11)	RE.19238	STRAP, CLAMPING, ASSEMBLY	2
(12)	RE.13219	Band, rubber, strap	2
(13)	UE.343	Nut, strap	2
(14)	UE.342	Screw, strap	2
(15)	K.6510/Z	Pin, support bracket	2
(16)	K.4607/Z	Pin, split, bracket pin	2
(17)	UE.340	Bracket, strap	2
(18)	UE.341	Button, bracket	2
(19)	UA.106/Z	Bolt, bracket	2



SPARES schedule

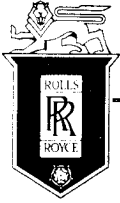
SILVER CLOUD AND BENTLEY 'S' TYPE



AIR SILENCER

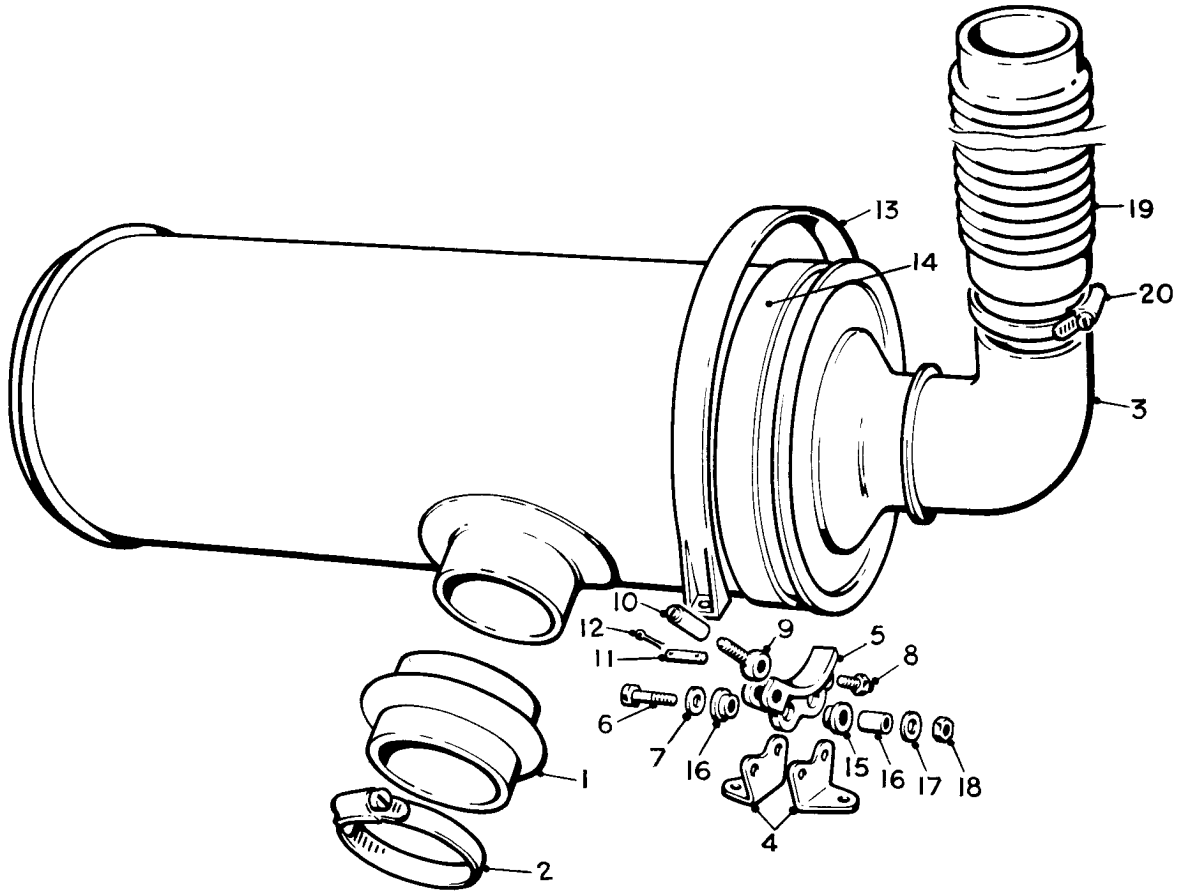
("Continental" chassis not fitted with Interior Cooling)

Ref.	Part No.	Description	No off
(1)	RE.17017	Connection, silencer	1
(2)	RE.4805	Clip, connection	2
(3)	UE.2654	SILENCER, AIR, ASSEMBLY— Standard	1
(4)	CD.690	Element	1
(5)	UE.2920	SILENCER, AIR, ASSEMBLY— O.B. Cleaner	1
(6)	UE.2656	Bracket, support, rear	1
(7)	UE.2658	Bracket, support, front	1
(8)	UA.152/Z	Setscrew, support bracket	2
(9)	K.9009/Z	Washer, setscrew	1
(10)	RE.19239	Bush, "Harrisflex"	4—Pairs
(11)	RE.15205	Sleeve, bush	4
(12)	UA.2052/Z	Washer, support bracket	4
(13)	RE.12430	Washer, support bracket	4
(14)	UA.301/Z	Nut, support bracket	4



SPARES schedule

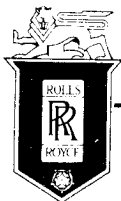
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	RE.17017	Connection, Silencer	1
(2)	RE.4805	Clip, connection	2
(3)	UE.4420	SILENCER, AIR, ASSEMBLY	1
(4)	UE.4608	Bracket, support	4
(5)	UE.340	Bracket, strap	2
(6)	UA.106/Z	Bolt, bracket	4
(7)	K.9008/Z	Washer, bolt	4
(8)	UE.341	Button, straps, silencer	2
(9)	UE.342	Screw, straps, adjusting	2
(10)	UE.343	Nut, screws	2
(11)	K.6510/Z	Pin, support 'brackets	2
(12)	K.4607/Z	Split pin, pivot pin	2
(13)	RE.19238	STRAP, CLAMPING, ASSY.	2
(14)	RE.13219	Band, rubber, strap	2
(15)	RE.12939	Bush, "Harrisflex"	4—Pairs
(16)	RE.15205	Sleeve, bush	4
(17)	K.9008/Z	Washer, support bracket	4
(18)	UA.301/Z	Nut, support bracket	4
(19)	UE.2873	Connection, O.B. Cleaner	1
(20)	RE.6732	Clip, hose	2

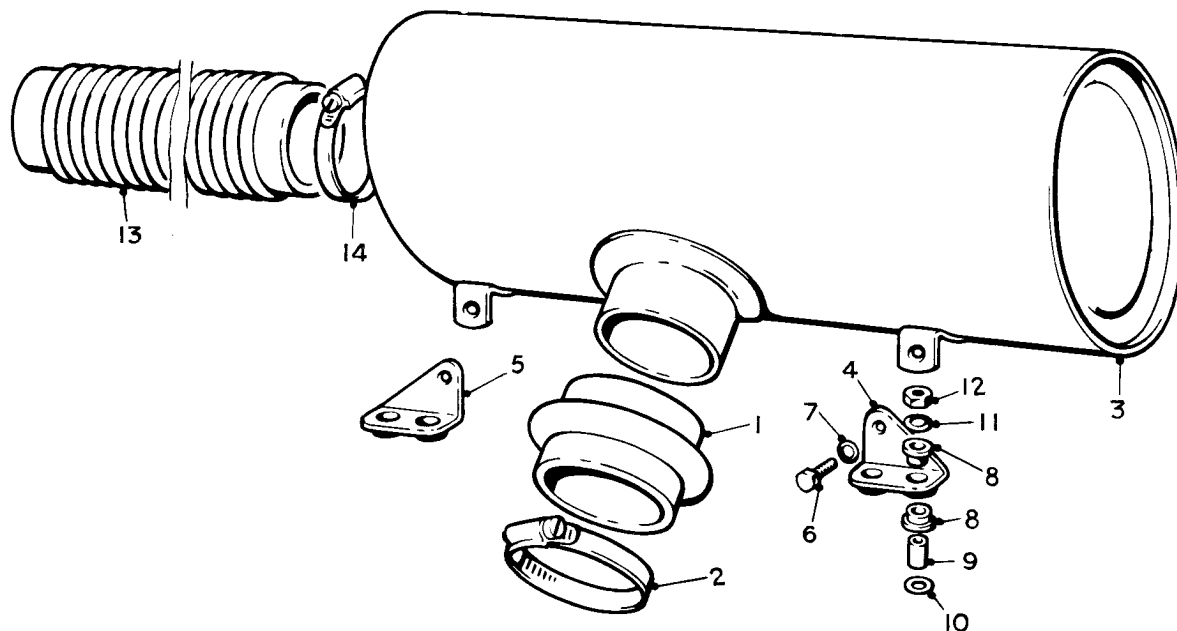
AIR SILENCER

(All chassis except "Continental" fitted with Interior Cooling)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

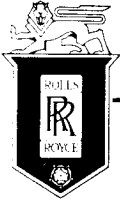


Ref.	Part No.	Description	No off
(1)	RE.17017	Connection, silencer	1
(2)	RE.4805	Clip, connection	2
(3)	UE.5715	SILENCER, AIR, ASSEMBLY	1
(4)	UE.2656	BRACKET, SUPPORT, ASSEMBLY	1
(5)	UE.2658	BRACKET, SUPPORT, ASSEMBLY	1
(6)	UA.152/Z	Setscrew, bracket	2
(7)	K.9009/Z	Washer, setscrew	2
(8)	RE.19239	Bush, "Harrisflex"	4—Pairs
(9)	RE.15205	Sleeve, bush	4
(10)	UA.2052/Z	Washer, support bracket	4
(11)	RE.12430	Washer, support bracket	4
(12)	UA.301/Z	Nut, support bracket	4
(13)	UE.5723	Connection, OB. Cleaner	1
(14)	RE.6732	Clip, hose	2

AIR SILENCER

(All chassis, including "Continental" fitted with Interior Cooling.)

Silver Cloud — — SJF.140 onwards
 Bentley "S" — — FD.439 onwards

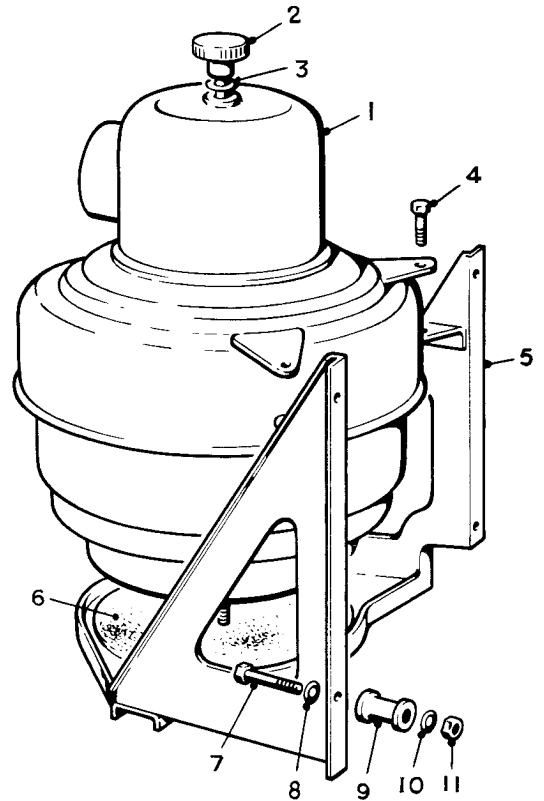


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

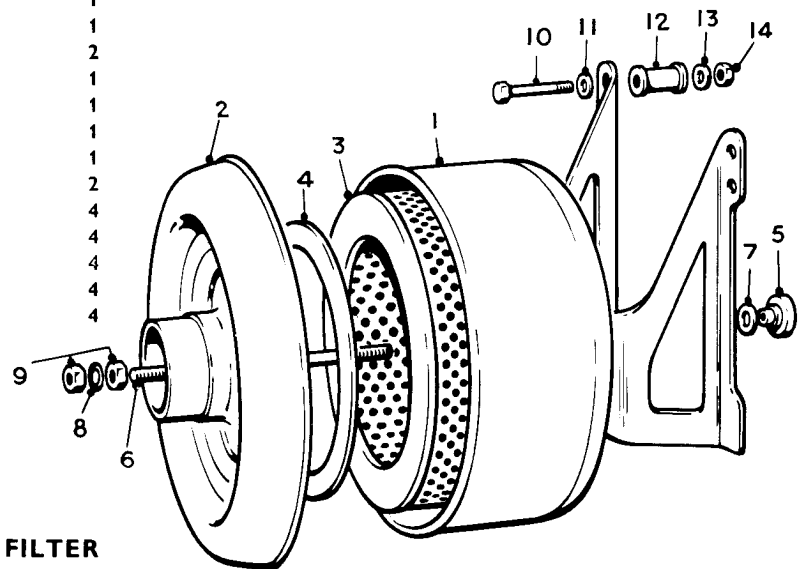


Ref.	Part No.	Description	No off
(1)	UE.2871	CLEANER, OIL BATH ASSEMBLY	1
(2)	UE.2846	Bolt, centre, cleaner	1
(3)	K.9008/Z	Washer, centre bolt	1
(4)	UA.103/Z	Screw, cleaner to bracket	2
(5)	UE.1432	Bracket	1
	UE.1658	Bracket	1
(6)	UE.1433	Insulation, heatshield	1
(7)	UA.114/Z	Bolt, bracket to valance	4
(8)	K.9008/Z	Washer, bolt	4
(9)	UE.1428	Distance piece, bracket	4
(10)	K.9008/Z	Washer, bracket	4
(11)	UA.301/Z	Nut, bolt	4

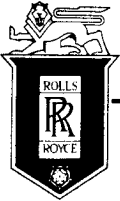


OIL BATH AIR CLEANER

Ref.	Part No.	Description	No off
	UE.5791	FILTER, AIR, ASSEMBLY	1
(1)	UE.5792	Case and bracket, assembly	1
(2)	UE.5796	End cover, assembly	1
(3)	UE.5801	Filter element	1
(4)	UE.5802	Seal, cork	2
(5)	UE.5803	Nut, knurled	1
(6)	UE.5804	Stud	1
(7)	UE.5994	Washer, nut	1
(8)	UA.2001/Z	Washer, clamping spider	1
(9)	UA.301/Z	Nut, clamping spider	2
(10)	UA.114/Z	Bolt, bracket to valance	4
(11)	K.9008/Z	Washer, bolt	4
(12)	UE.1428	Distance piece, bracket	4
(13)	K.9008/Z	Washer, bracket	4
(14)	UA.301/Z	Nut, bolt	4

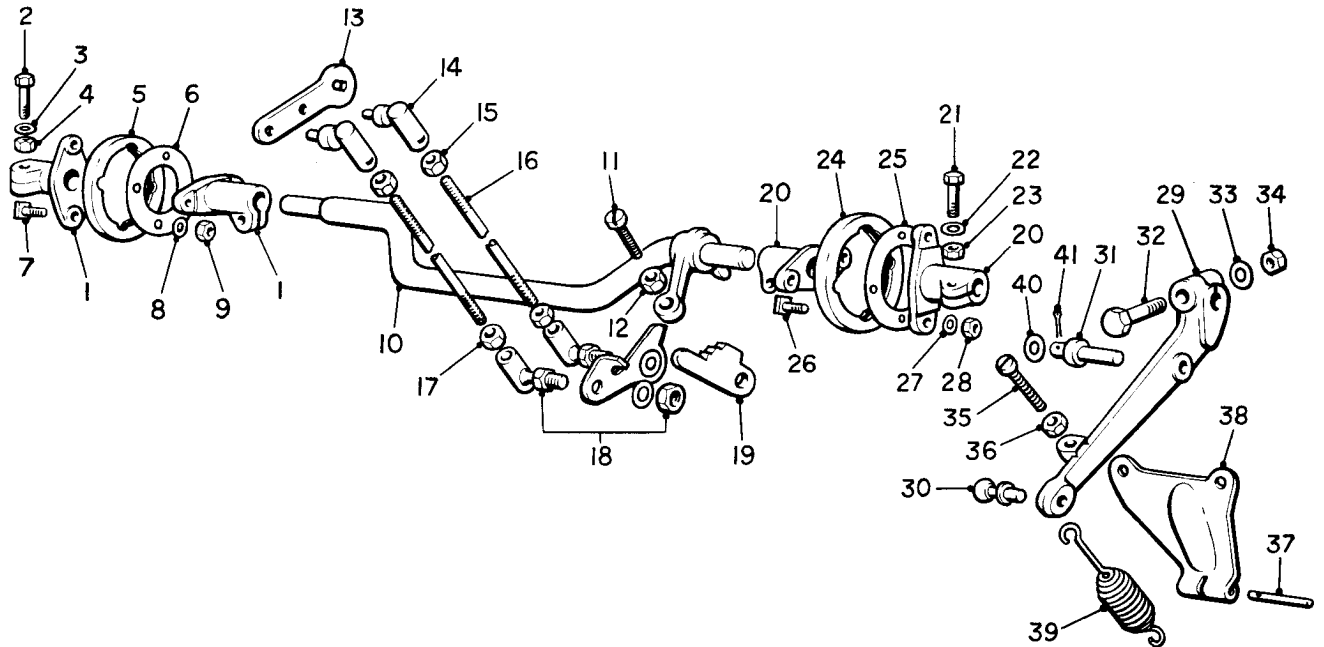


PUROLATOR FILTER



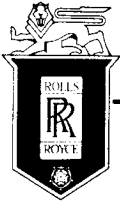
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



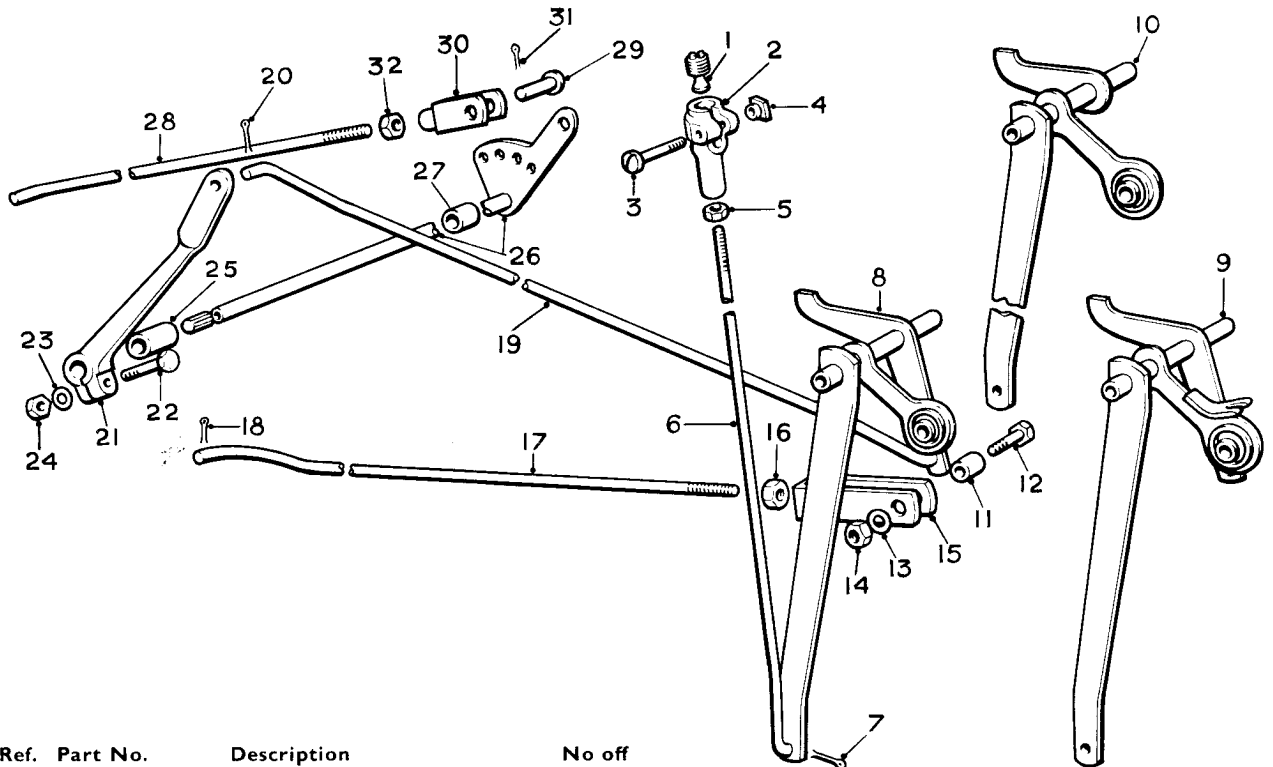
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	RE.17012	Coupling, carb., rear	2	(20)	RE.17012	Coupling, carb., front	2
(2)	UE.2676	Bolt, coupling	2	(21)	UE.2676	Bolt, coupling	2
(3)	K.9005/Z	Washer, bolt	2	(22)	K.9005/Z	Washer, bolt	2
(4)	K.4005/Z	Nut, bolt	2	(23)	K.4005/Z	Nut, bolt	2
(5)	RE.21936	Cover, coupling ring	1	(24)	RE.21936	Cover, coupling ring	1
(6)	RE.17047	Ring, coupling	1	(25)	RE.17047	Ring, coupling	1
(7)	UE.2659	Bolt, coupling	4	(26)	UE.2659	Bolt, coupling	4
(8)	K.8829/R	Washer, bolt	4	(27)	K.8829/R	Washer, bolt	4
(9)	RE.19728	Nut, bolt	4	(28)	RE.19728	Nut, bolt	4
(10)	UE.2980	Shaft, carb. to fast idle cam lever	1	(29)	UE.2927	LEVER, THROTTLE, ASSY.	1
(11)	RE.17013	Screw, adjusting, cam lever	1	(30)	UE.2928	Lever	1
(12)	K.4307/Z	Nut, screw	1	(31)	RE.3527	Pin, ball	1
	UE.506	LEVER, ASSY., BUTTERFLY OP.	1	(32)	UE.2604	Pin, spring	1
(13)	UE.505	Lever	1	(33)	UA.1503/Z	Bolt, clamping, lever	1
(14)	RE.17018	Joint, ball assembly	2	(34)	K.4404/Z	Washer, bolt	1
(15)	RE.14872	Nut, control rod, R.H. thread	2	(35)	K.4006/Z	Nut, bolt	1
(16)	RE.16545	Rod, thermostat to butterfly valve	1	(36)	UE.2981	Setscrew, lever	1
	RE.16545	Rod, fast idle link to butterfly valve	1		K.4304/Z	Nut, setscrew	1
(17)	RE.16502	Nut, control rod, L.H. thread	2		UE.2652	PLATE, SPRING ANCHOR, ASSY.	1
(18)	UE.2719	LINK, ASSY. FAST IDLE CAM.	1	(37)	UE.2651	Pin	1
	RE.10866	Joint, ball assembly	1	(38)	UE.2603	Plate	1
	K.9006/Z	Washer	1	(39)	UE.2617	Spring, return	1
	K.4307/Z	Nut	1	(40)	K.4446/Z	Washer, spring	1
(19)	RE.21735	Cam, fast idle	1	(41)	K.4601/Z	Pin, split, spring	1

CONTROLS (R.C.)



SPARES schedule

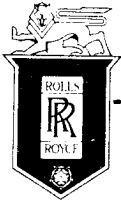
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	RE.16134	Screw, adjusting, ball joint	1
(2)	RE.16133	Body, ball joint	1
(3)	RE.3520	Bolt, ball joint	1
(4)	RE.3667	Nut, ball joint	1
(5)	K.4307/Z	Nut, control rod	1
(6)	UE.3716	Rod, dynamo to carburettor	1—1½" carbs.
	UE.3827	Rod, dynamo to carburettor	1—2" carbs.
(7)	K.4601/Z	Pin, split, control rod	1
(8)	UE.3717	LEVER THROTTLE CONTROL, DYNAMO BKT. ASSY.	1— Not synchro— 1— "Continental"
	RF.6501	Bush assembly	1— Cars with I/C and special 1— idling speed switch gear.
(9)	UE.5282	LEVER, THROTTLE CONTROL, DYNAMO BKT. ASSY.	1— Synchro "Continental" 1— only.
	RF.6501	Bush assembly	
(10)	UE.3740	LEVER, THROTTLE CONTROL, DYNAMO BKT. ASSY.	
	RF.6501	Bush assembly	
(11)	RG.5763	Piece, distance, bush	1
(12)	KC.174/Z	Screw, set, accelerator rod	1
(13)	K.4404/Z	Washer, jaw	1
(14)	K.4307/Z	Nut, jaw	1
(15)	UE.1859	Jaw	1
(16)	K.4307/Z	Nut, rod	1
(17)	UE.3729	Rod, accelerator to dynamo bracket	1
(18)	K.4601/Z	Pin, split, rod	1
(19)	UE.635	Rod, T.V., dynamo bracket to bell hsg.	1
(20)	K.4601/Z	Pin, split, rod	1
(21)	UE.1076	Lever, T.V., bell housing	1
(22)	KC.155/Z	Bolt, clamping, lever	1
(23)	K.4404/Z	Washer, bolt	1
(24)	K.4307/Z	Nut, bolt	1
(25)	RE.18272	Piece, distance, L.H., T.V. con. shaft	1
(26)	UE.642	Shaft, control	1
(27)	RE.18454	Piece, distance, R.H., T.V. con. shaft	1
(28)	UE.1086	Rod, bell housing to gearbox	1
(29)	K.4507/Z	Pin, jaw, rod	1
(30)	RE.18735	Jaw	1
(31)	K.4601/Z	Pin, split, rod	1
(32)	K.4307/Z	Nut, jaw	1

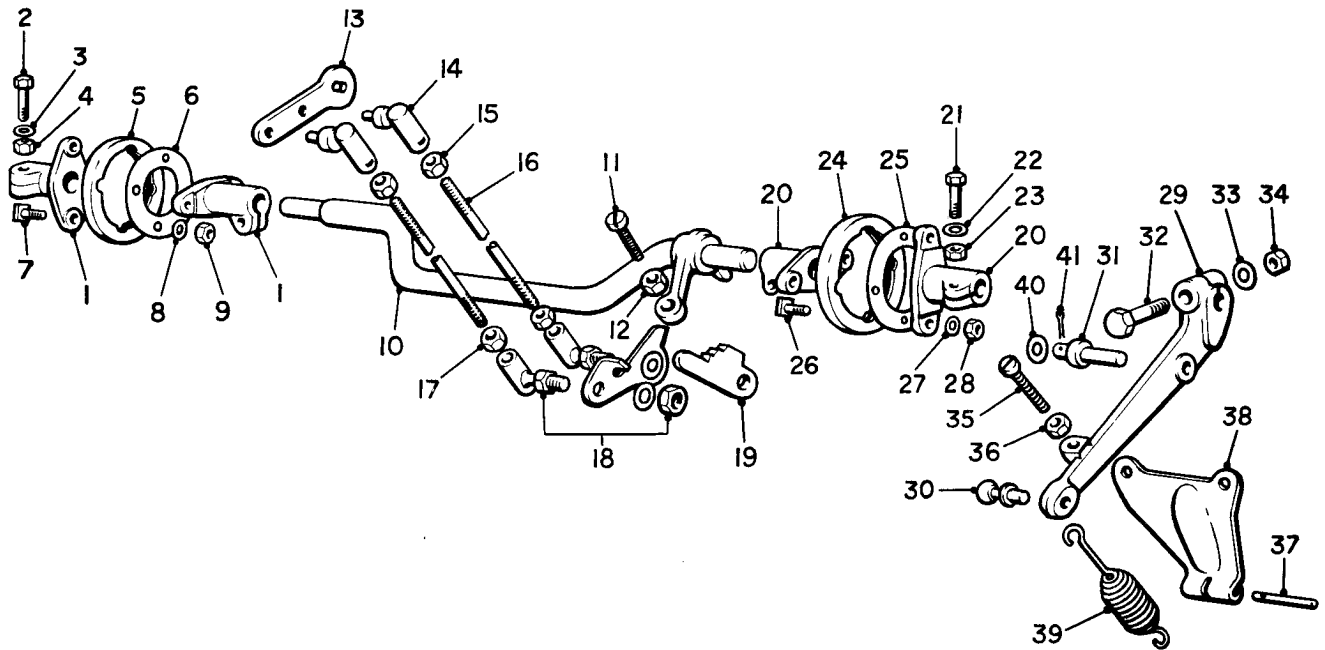
Auto Transmission chassis

CONTROLS (R.C.)



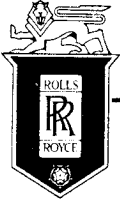
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



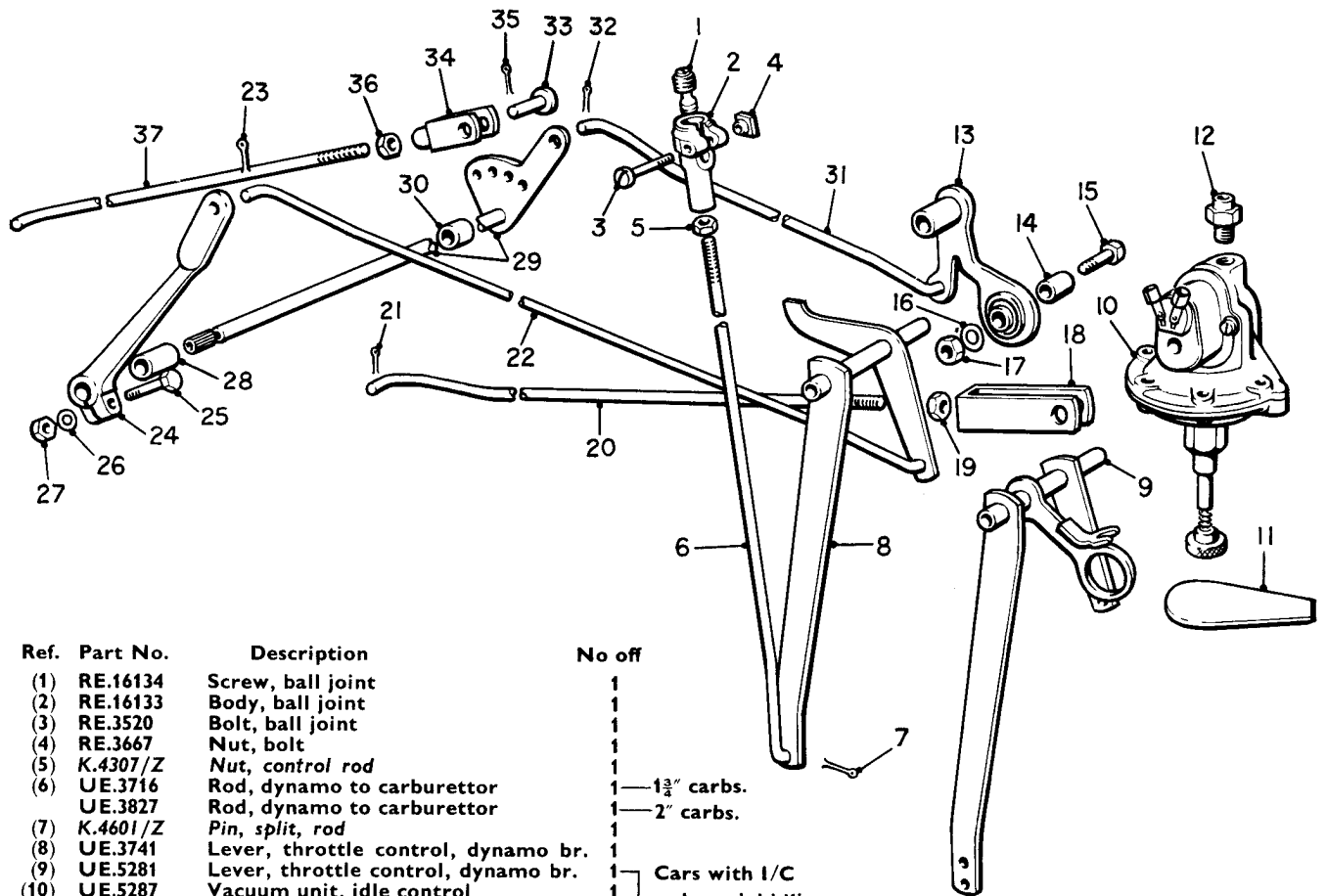
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	RE.17012	Coupling, carb., rear	2	(20)	RE.17012	Coupling, carb., front	2
(2)	UE.2676	Bolt, coupling	2	(21)	UE.2676	Bolt, coupling	2
(3)	K.9005/Z	Washer, bolt	2	(22)	K.9005/Z	Washer, bolt	2
(4)	K.4005/Z	Nut, bolt	2	(23)	K.4005/Z	Nut, bolt	2
(5)	RE.21936	Cover, coupling ring	1	(24)	RE.21936	Cover, coupling ring	1
(6)	RE.17047	Ring, coupling	1	(25)	RE.17047	Ring, coupling	1
(7)	UE.2659	Bolt, coupling	4	(26)	UE.2659	Bolt, coupling	4
(8)	K.8829/R	Washer, bolt	4	(27)	K.8829/R	Washer, bolt	4
(9)	RE.19728	Nut, bolt	4	(28)	RE.19728	Nut, bolt	4
(10)	UE.2980	Shaft, carb. to fast idle cam lever	1	(29)	UE.2927	LEVER, THROTTLE, ASSY.	1
(11)	RE.17013	Screw, adjusting, cam lever	1	(29)	UE.2928	Lever	1
(12)	K.4307/Z	Nut, screw	1	(30)	RE.3527	Pin, ball	1
	UE.506	LEVER, ASSY., BUTTERFLY OP.	1	(31)	UE.2604	Pin, spring	1
(13)	UE.505	Lever	1	(32)	UA.1503/Z	Bolt, clamping, lever	1
(14)	RE.17018	Joint, ball assembly	2	(33)	K.4404/Z	Washer, bolt	1
(15)	RE.14872	Nut, control rod, R.H. thread	2	(34)	K.4006/Z	Nut, bolt	1
(16)	RE.16545	Rod, thermostat to butterfly valve	1	(35)	UE.2981	Setscrew, lever	1
	RE.16545	Rod, fast idle link to butterfly valve	1	(36)	K.4304/Z	Nut, setscrew	1
(17)	RE.16502	Nut, control rod, L.H. thread	2		UE.2652	PLATE, SPRING ANCHOR, ASSY.	1
(18)	UE.2719	LINK, ASSY. FAST IDLE CAM.	1	(37)	UE.2651	Pin	1
	RE.10866	Joint, ball assembly	1	(38)	UE.2603	Plate	1
	K.9006/Z	Washer	1	(39)	UE.2617	Spring, return	1
	K.4307/Z	Nut	1	(40)	K.4446/Z	Washer, spring	1
(19)	RE.21735	Cam, fast idle	1	(41)	K.4601/Z	Pin, split, spring	1

CONTROLS (L.C.)



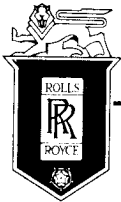
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



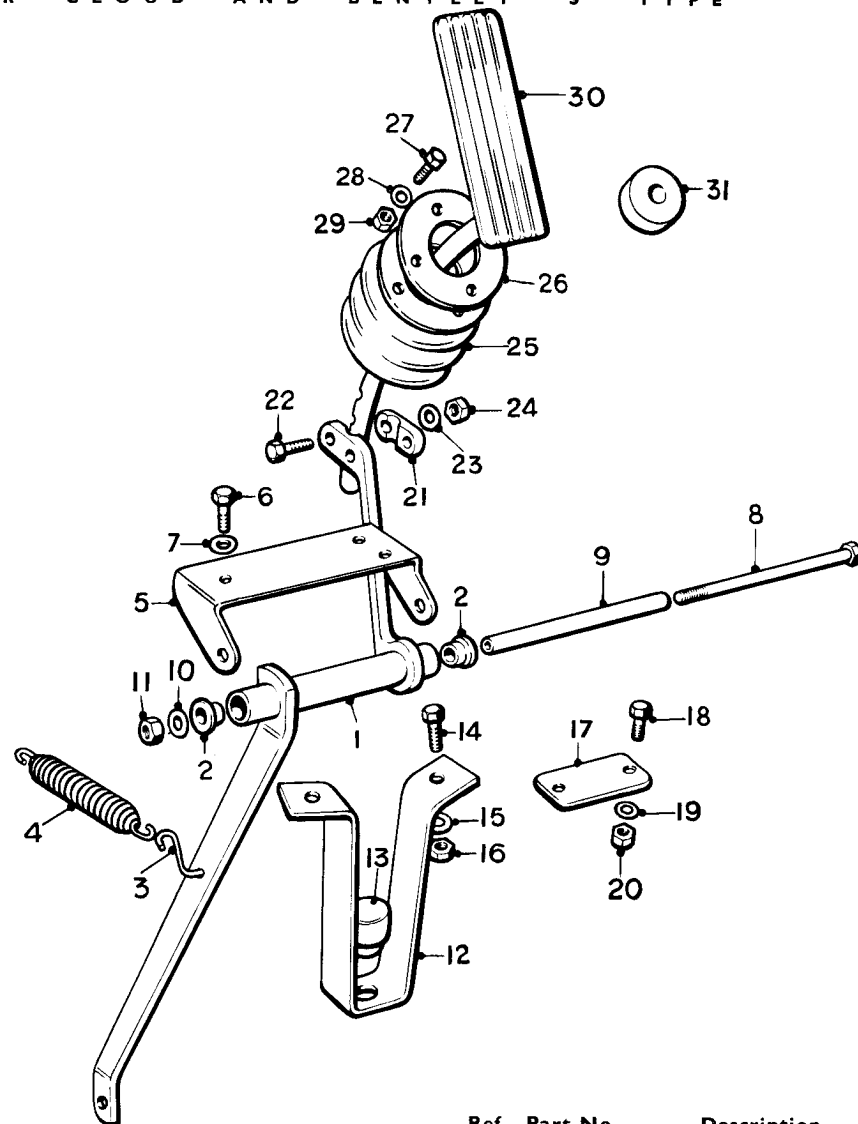
Ref.	Part No.	Description	No off
(1)	RE.16134	Screw, ball joint	1
(2)	RE.16133	Body, ball joint	1
(3)	RE.3520	Bolt, ball joint	1
(4)	RE.3667	Nut, bolt	1
(5)	K.4307/Z	Nut, control rod	1
(6)	UE.3716	Rod, dynamo to carburettor	1 — 1 3/4" carbs.
	UE.3827	Rod, dynamo to carburettor	1 — 2" carbs.
(7)	K.4601/Z	Pin, split, rod	1
(8)	UE.3741	Lever, throttle control, dynamo br.	1
(9)	UE.5281	Lever, throttle control, dynamo br.	1
(10)	UE.5287	Vacuum unit, idle control	1 — Cars with I/C
(11)	UE.5286	Mounting plate	1 — and special idling
(12)	UE.5283	Adaptor, pipe	1 — speed switch gear
(13)	UE.1264	LEVER, CRANKCASE, T.V. ASSY.	1
	RF.6501	Bush assembly	1
(14)	RG.5763	Piece, distance, bush	1
(15)	KC.174/Z	Screw, set, jaw, accelerator rod	1
(16)	K.4404/Z	Washer, jaw	1
(17)	K.4307/Z	Nut, jaw	1
(18)	UE.1859	Jaw	1
(19)	K.4307/Z	Nut, accelerator rod	1
(20)	UE.1256	Rod, accelerator to dynamo bracket	1
(21)	K.4601/Z	Pin, split, rod	1
(22)	UE.635	Rod, T.V. dynamo br. to bell housing	1
(23)	K.4601/Z	Pin, split, rod	1
(24)	UE.1076	Lever, T.V. bell housing	1
(25)	KC.155/Z	Bolt, T.V. lever	1
(26)	K.4404/Z	Washer, bolt	1
(27)	K.4307/Z	Nut, bolt	1
(28)	RE.18272	Piece, distance, R.H. T.V. con. shaft	1
(29)	UE.642	Shaft, T.V. control, bell housing	1
(30)	RE.18454	Piece, distance, L.H., T.V. con. shaft	1 — Auto transmission only
(31)	UE.1255	Rod, crankcase lever to control shaft	1
(32)	K.4601/Z	Pin, split, control rod	2
(33)	KB.4507/Z	Pin, jaw, control rod	1
(34)	RE.18735	Jaw	1
(35)	K.4601/Z	Pin, split, control rod pin	1
(36)	K.4307/Z	Nut, jaw	1
(37)	UE.1086	Rod, bell housing to gearbox	1

CONTROLS (L.C.)



SPARES schedule

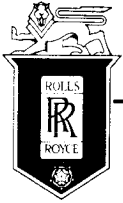
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UR.1047	LEVER, ACCELERATOR PEDAL ASSY.	1	(16)	K.4006/Z	Nut, screw	2
	UR.1048	Lever, throttle	1	(17)	173/356	Plate, blanking, bracket	1
(2)	RF.9423	Bush, " Oilite "	2	(18)	KC.151/Z	Screw, blanking, plate	2
	UR.557	Boss, pedal	1	(19)	K.4404/Z	Washer, screw	2
	UR.834	Lever, pedal	1	(20)	K4307/Z	Nut, screw	2
(3)	RG.5050	Link, spring, pull-off	2		UA.151/Z	Screw, blanking, on-stop	1
(4)	GB.5097	Spring, pedal	1		UA.1252/Z	Washer, screw	1
(5)	UR.2671	Bracket, support	1	(21)	RF.9427	Piece, clamping, pedal	1
(6)	CS.30542/Z	Screw, bracket	3	(22)	K.132/Z	Bolt, clamping piece	2
(7)	K.4404/Z	Washer, screw	3	(23)	K.4404/Z	Washer, bolt	2
(8)	UR.555	Bolt, pivot	1	(24)	K.4307/Z	Nut, bolt	2
(9)	UR.556	Piece, distance, bolt	1	(25)	UR.1008	Seal, pedal	1
(10)	K.4404/Z	Washer, bolt	1	(26)	UR.895	Plate, seal retaining	1
(11)	K.4307/Z	Nut, bolt	1	(27)	KC.151/Z	Screw, seal	4
(12)	UR.2613	Bracket, on-stop	1	(28)	K.4404/Z	Washer, screw	4
(13)	UR.1234	Buffer, rubber, on-stop	1	(29)	K.4307/Z	Nut, screw	4
(14)	CS.30102/Z	Screw, bracket	2	(30)	UR.547	PEDAL, ACCELERATOR, ASSY.	1
(15)	K.4404/Z	Washer, screw	2		FB.3770	Plate, pedal	1
					UR.548	Holder, pedal	1
				(31)	FB.3777	Stop, rubber, pedal	1

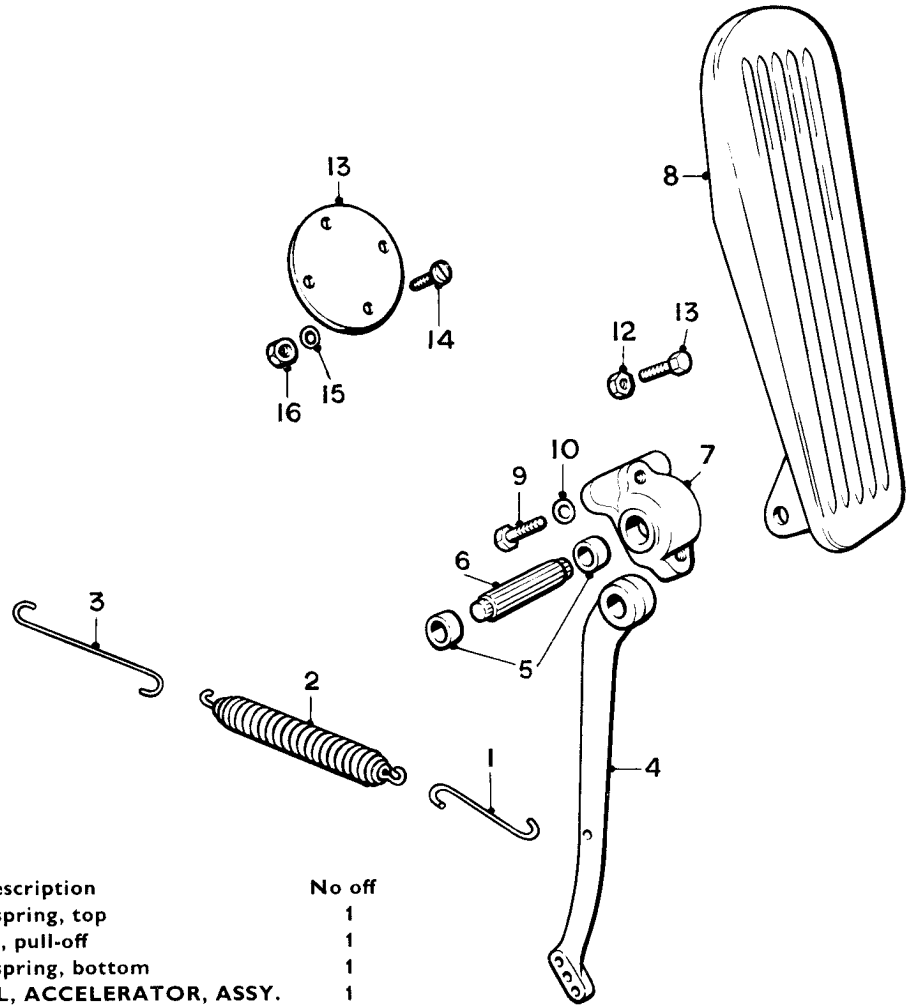
(Synchro "Continental" only)

FUEL SYSTEM ACCELERATOR PEDAL (R.C.)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

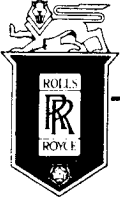


Ref.	Part No.	Description	No off
(1)	UR.2863	Link, spring, top	1
(2)	GB.5097	Spring, pull-off	1
(3)	RG.3976	Link, spring, bottom	1
	RF.9801	PEDAL, ACCELERATOR, ASSY.	1
(4)	RF.9802	Lever	1
(5)	RF.6466	Bush, bracket	2
(6)	RF.6465	Pin, pivot	1
(7)	RF.7045	Bracket, pivot	1
(8)	RF.7042	PEDAL, ACCELERATOR	1
	RF.7043	PLATE AND BRACKET	1
	RF.6468	Bracket, pivot	1
	RF.7044	Plate, pedal	1
(9)	KC.171/Z	Setscrew, bracket	2
(10)	K.4404/Z	Washer, setscrew	2
(11)	UA.166/Z	Setscrew, 2.375", on-stop	1
	UA.169/Z	Setscrew, 2.750", on stop	1
		Alt.	
(12)	UA.352/Z	Nut, setscrew	1
(13)	173/358	Plate, blanking	1
(14)	KC.152/Z	Screw, blanking plate	4
(15)	K.4404/Z	Washer, screw	4
(16)	K.4307/Z	Nut, screw	4
	CS.30102/Z	Screw, blanking, toe board	1
	K.4404/Z	Washer, screw	1
	K.4006/Z	Nut, screw	1

FUEL SYSTEM ACCELERATOR PEDAL (L.C.)

SECTION D
COOLING SYSTEM

Title	Assembly	Page No.
RADIATOR SHELL AND SHUTTERS	SILVER CLOUD	D. 1
	BENTLEY	D. 2
	'CONTINENTAL'	D. 3
MATRIX AND FAN COWL	STANDARD	D. 4
	'CONTINENTAL' CARS	D. 5
COOLANT PUMP	STANDARD	D. 6
	SPECIAL PURPOSE	D. 7
FAN AND PULLEYS		D. 8
HEATER AND DEMISTER PIPES AND FITTINGS	EARLY TYPE	D. 9
	LATER TYPE	D. 10

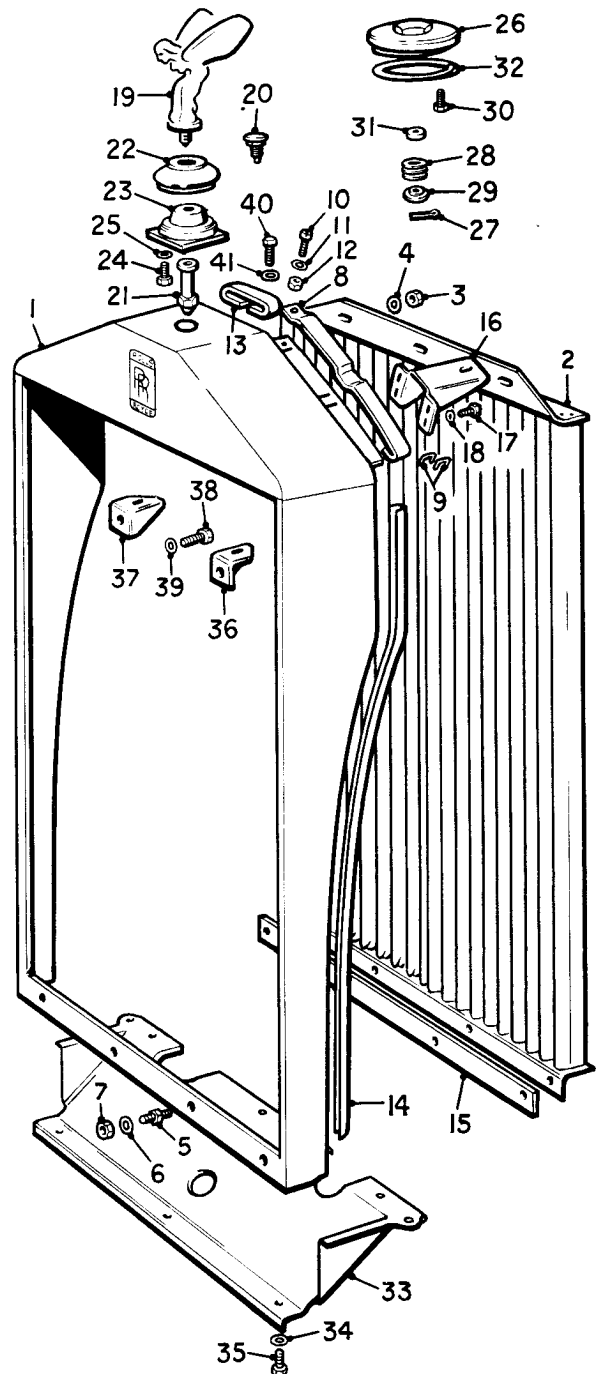


SPARES schedule

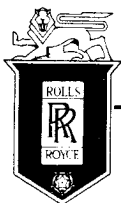
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UE.1341	RADIATOR SHELL & SHUTTER ASSEMBLY	1
	RH.226	RADIATOR SHELL & SHUTTER SUB-ASSY.	1
(1)	UE.1340	Shell, assembly	1
(2)	UE.1339	Vane, assembly	1
(3)	UA.301/Z	Nut, shell to shutters	7
(4)	UA.1251/Z	Washer, nut	7
(5)	UE.1188	Stud, shell to front apron	4
(6)	UA.1251/Z	Washer, stud	4
(7)	UA.301/Z	Nut, stud	4
(8)	UE.1337	Bonnet rest tape	2
(9)	UE.1170	Staple, tape	4
(10)	CS.30052/Z	Screw, tape	2
(11)	K.4446/Z	Washer, screw	2
(12)	K.4004/Z	Nut, screw	2
(13)	UE.1418	Rest tape, hinge trough bracket	1
(14)	UE.1171	Strip, rubber, flange side	2
(15)	UE.1559	Packing piece, face plate	1
(16)	UE.1336	Bracket, shell, top tank	2
(17)	UA.102/Z	Bolt, bracket	8
(18)	UA.1251/Z	Washer, bolt	8
(19)	UE.1579	Mascot, "Flying Lady"	1
		(Not Switzerland)	
(20)	UE.1581	Button, ornamental	1
		(Switzerland)	
(21)	UE.1580	Reach nut, mascot	1
(22)	UE.1439	Cap, filler, mascot	1
(23)	UE.1438	Base, mascot	1
(24)	KC.171/Z	Screw, base	4
(25)	K.4404/Z	Washer, screw	4
(26)	UE.1883	Dummy filler cap, assembly	1
(27)	E.84689	Split pin, mascot	1
(28)	E.81349	Spring, mascot	1
(29)	RB.6246	Guide, washer	1
(30)	UA.102/Z	Bolt, filler	2
(31)	UE.1917	Distance-piece, cap	1
(32)	UE.1946	Sealing tube, cap	1
		(Special mascots only)	
(33)	UE.1329	Baffle plate, lower	1
(34)	KB.3905/Z	Washer, plate	6
(35)	UA.102/Z	Setscrew, plate	6
		(Not with interior cooling)	
(36)	UE.1403	Bracket, support, L.H.	1
(37)	UE.1404	Bracket, support, R.H.	1
(38)	UA.103/Z	Screw, bracket	4
(39)	KB.3905/Z	Washer, screw	4
(40)	UA.102/Z	Screw, bonnet hinge trough	2
(41)	UA.1251/Z	Washer, screw	2



RADIATOR AND SHUTTER
(SILVER CLOUD)

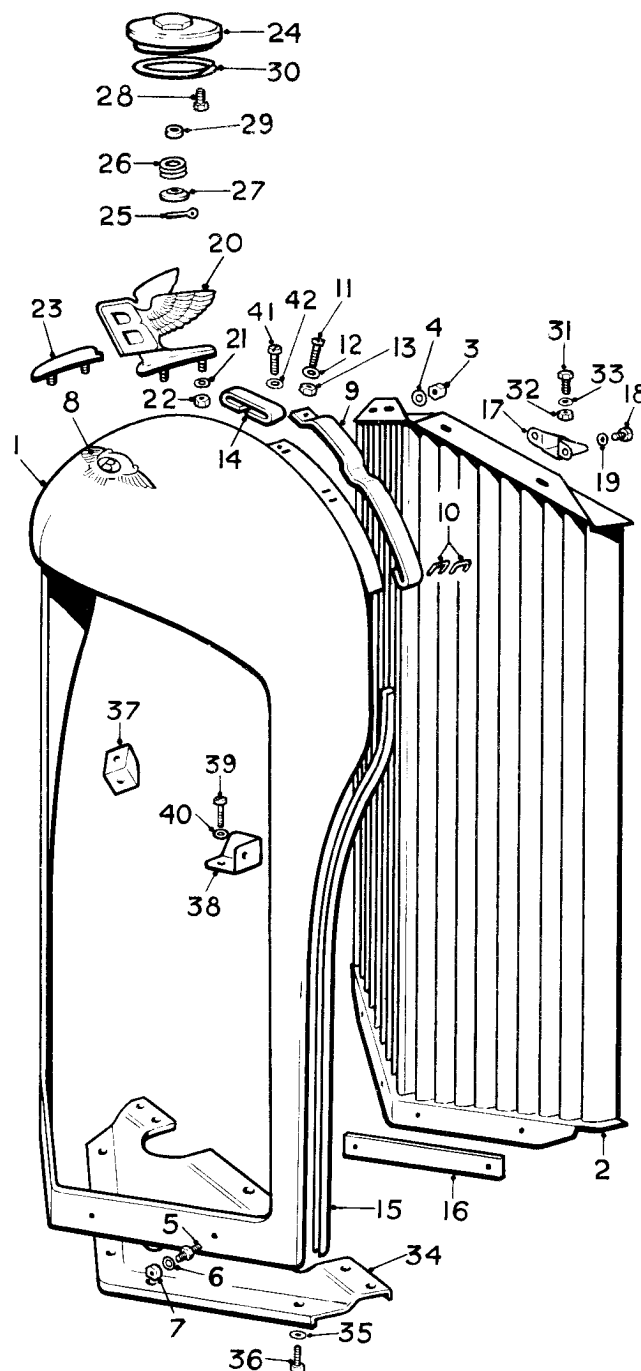


SPARES schedule

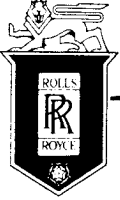
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UE.1190	RADIATOR SHELL & SHUTTER ASSEMBLY	1
		(Not with interior cooling)	
	RH.225	RADIATOR SHELL AND SHUTTERS SUB-ASSY.	1
(1)	UE.1158	Shell assembly	1
(2)	UE.1189	Vane assembly	1
(3)	UA.301/Z	Nut, shutter to shell top	4
(4)	UA.1251/Z	Washer, nut	4
(5)	UE.1188	Stud, shell to front apron	4
(6)	UA.1251/Z	Washer, stud	4
(7)	UA.301/Z	Nut, stud	4
(8)	UE.1185	Badge	1
(9)	UE.1169	Bonnet rest tape	2
(10)	UE.1170	Staple, tape	4
(11)	CS.30052/Z	Screw, tape	2
(12)	K.4446/Z	Washer, screw	2
(13)	K.4404/Z	Nut, screw	2
(14)	UE.1418	Rest tape, hinge trough bracket	1
(15)	UE.1618	Strip, rubber, flange side	2
(16)	UE.3060	Packing, face plate	2
(17)	UE.1168	Bracket, top tank	2
(18)	UA.102/Z	Bolt, bracket	4
(19)	UA.1251/Z	Washer, bracket	4
(20)	UE.1716	Mascot assembly	1
		(Not Switzerland)	
(21)	UA.1251/Z	Washer, mascot	2
(22)	UA.301/Z	Nut, mascot	2
(23)	UE.3076	Motif, radiator	1
		(Switzerland only.)	
	UE.1782	RADIATOR SHELL & SHUTTER ASSEMBLY	1
		(Cars with interior cooling)	
		As UE.1190 except :-	
	RH.228	RADIATOR SHELL & SHUTTER SUB-ASSY.	1
	UE.1781	Shell assembly	1
		UE.3060, packing, not required	
(24)	UE.1883	Dummy filler cap assembly	1
(25)	E.84689	Split pin, mascot	1
(26)	E.81349	Spring, mascot	1
(27)	RB.6246	Guide, washer	1
(28)	UA.102/Z	Bolt, filler base to shell	2
(29)	UE.1917	Distance-piece, filler cap	1
(30)	UE.1946	Sealing tube, filler cap	1
		(For special mascots only)	
(31)	UE.1729	Bolt, shell assembly to top tank	2
(32)	UA.301/Z	Nut, bolt	2
(33)	UA.1251/Z	Washer, nut	2
(34)	UE.1267	Baffle plate, lower, shell	1
(35)	KB.3905/Z	Washer, plate	7
(36)	UA.102/Z	Setscrew, plate	7
		(Not with interior cooling)	
(37)	UE.1586	Bracket, R.H. wing to shell	1
(38)	UE.1587	Bracket, L.H. wing to shell	1
(39)	UA.102/Z	Screw, support bracket	4
(40)	UA.1251/Z	Washer, screw	4
(41)	UA.102/Z	Screw, bonnet hinge trough	2
(42)	UA.1251/Z	Washer, screw	2



RADIATOR AND SHUTTERS
(Bentley "S" except "Continental")

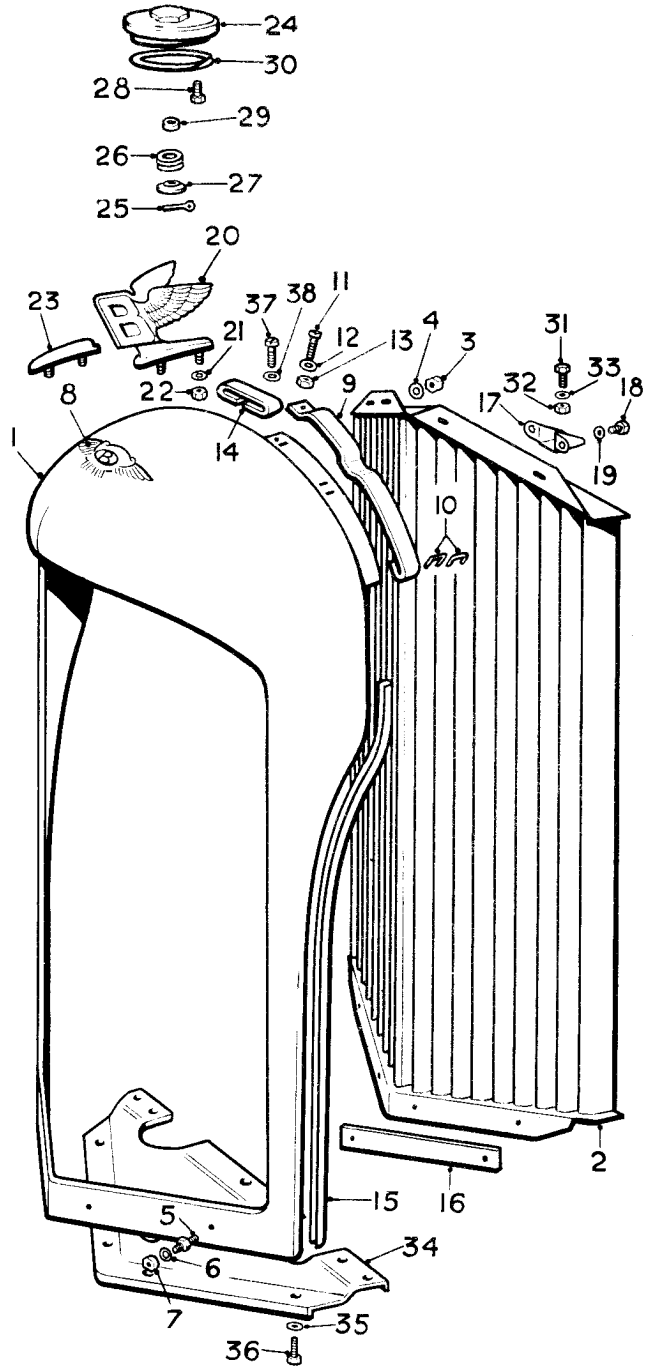


SPARES schedule

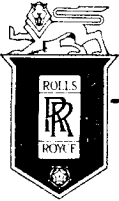
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UE.1615	RADIATOR SHELL & SHUTTER ASSEMBLY	1
		(Cars without interior cooling)	
	RH.2013	RADIATOR SHELL AND SHUTTERS SUB-ASSY.	1
(1)	UE.1616	Shell assembly	1
(2)	UE.1617	Vane assembly	1
(3)	UA.301/Z	Nut, shutter to shell top	4
(4)	UA.1251/Z	Washer, nut	4
(5)	UE.1188	Stud, shell to front apron	4
(6)	UA.1251/Z	Washer, stud	4
(7)	UA.301/Z	Nut, stud	4
(8)	UE.1185	Badge	1
(9)	UE.1169	Bonnet rest tape	2
(10)	UE.1170	Staple, tape	4
(11)	CS.30052/Z	Screw, tape	2
(12)	K.4446/Z	Washer, screw	2
(13)	K.4404/Z	Nut, screw	2
(14)	UE.1418	Rest tape, hinge trough bracket	1
(15)	UE.1618	Strip, rubber, flange side	2
(16)	UE.3060	Packing, face plate	2
(17)	UE.1168	Bracket, top tank	2
(18)	UA.102/Z	Bolt, bracket	4
(19)	UA.1251/Z	Washer, bracket	4
(20)	UE.1716	Mascot assembly	1
		(Not Switzerland)	
(21)	UA.1251/Z	Washer, mascot	2
(22)	UA.301/Z	Nut, mascot	2
(23)	UE.3076	Motif, radiator	1
		(Switzerland only.)	
	UE.3358	RADIATOR SHELL & SHUTTER ASSEMBLY	1
		(Cars with interior cooling)	
		As UE.1615 except :-	
	RH.2014	RADIATOR SHELL & SHUTTER SUB-ASSY.	1
	UE.3357	Shell assembly	1
		UE.3060, packing, not required	
(24)	UE.1883	Dummy filler cap assembly	1
(25)	E.84689	Split pin, mascot	1
(26)	E.81349	Spring, mascot	1
(27)	RB.6246	Guide, washer	1
(28)	UA.102/Z	Bolt, filler base to shell	2
(29)	UE.1917	Distance-piece, filler cap	1
(30)	UE.1946	Sealing tube, filler cap	1
		(For special mascots only)	
(31)	UE.1729	Bolt, shell assembly to top tank	2
(32)	UA.301/Z	Nut, bolt	2
(33)	UA.1251/Z	Washer, nut	2
(34)	UE.1267	Baffle plate, lower, shell	1
(35)	KB.3905/Z	Washer, plate	7
(36)	UA.102/Z	Setscrew, plate	7
		(Not with interior cooling)	
(37)	UA.102/Z	Screw, bonnet hinge trough	2
(38)	UA.1251/Z	Washer, screw	2



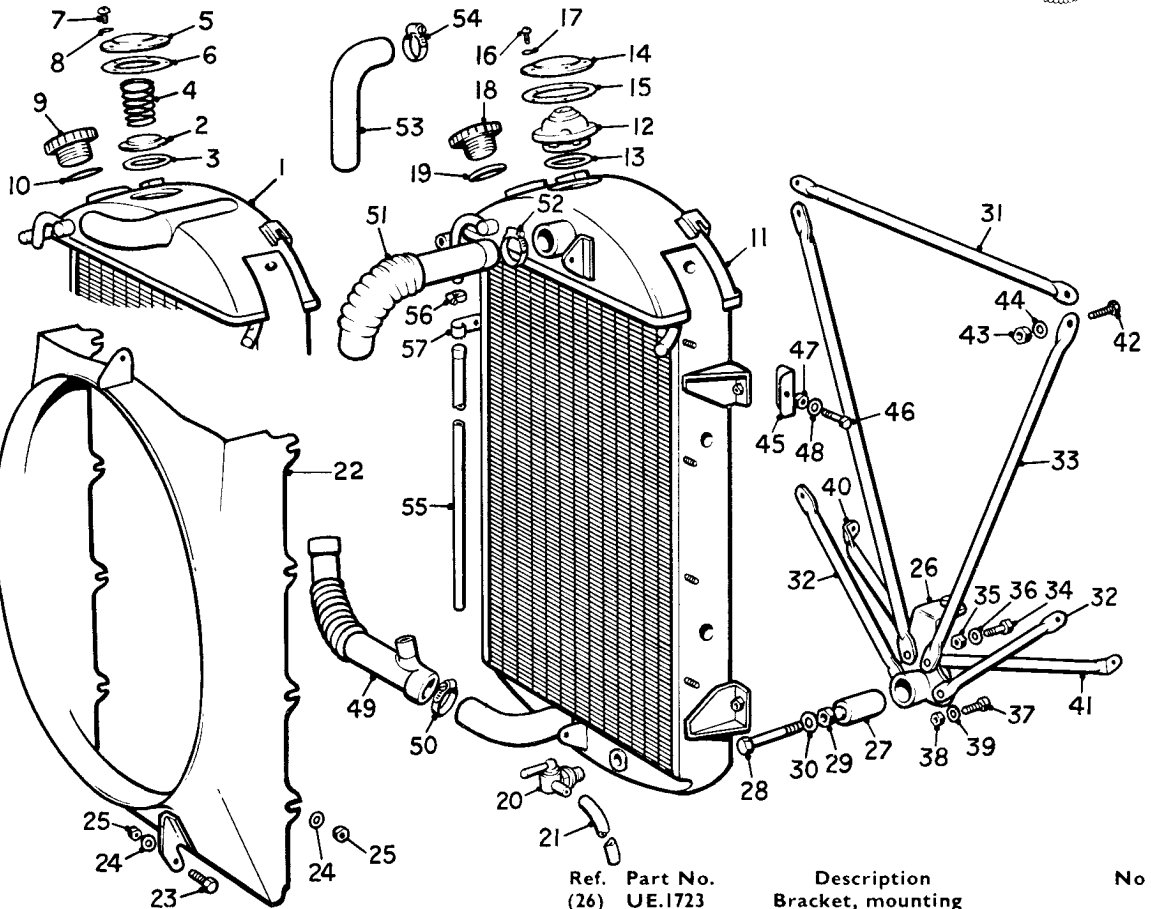
RADIATOR AND SHUTTERS (CONTINENTAL ONLY)



SPARES schedule

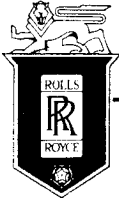


SILVER CLOUD AND BENTLEY 'S' TYPE



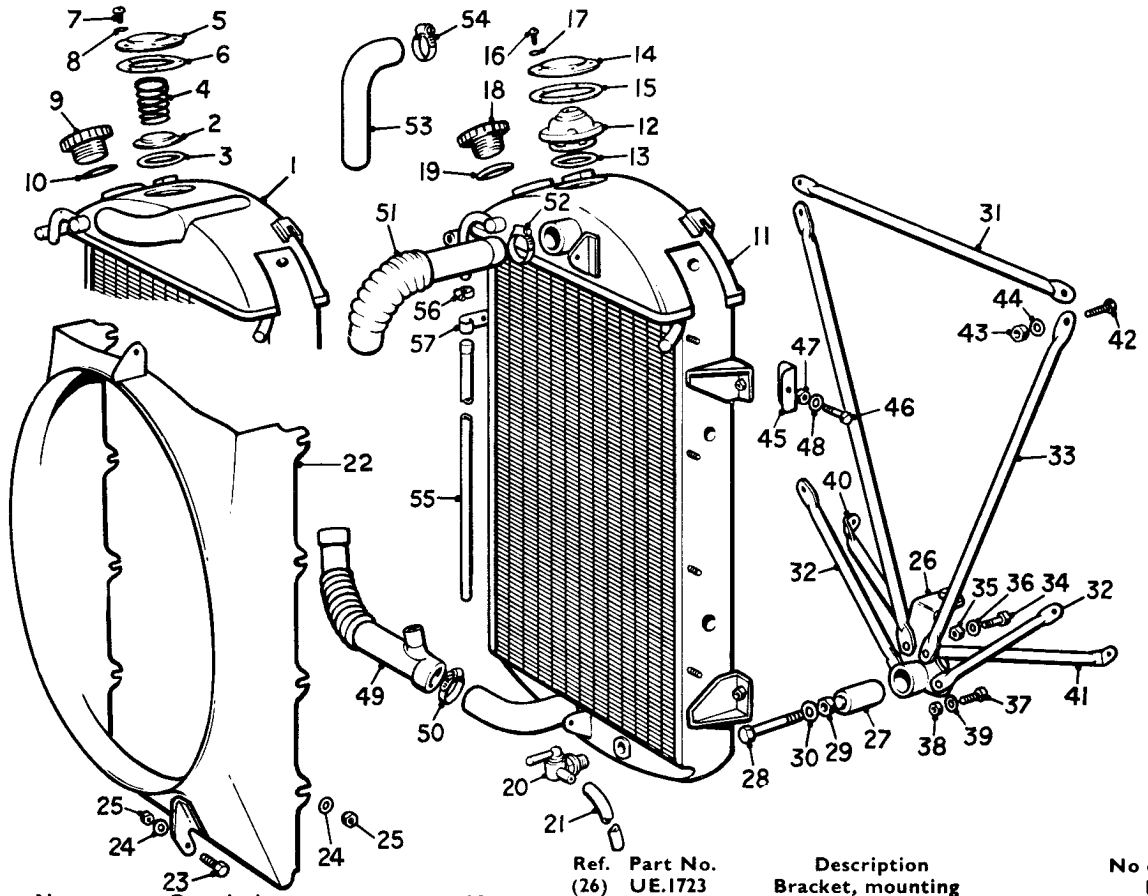
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UE.3073	RADIATOR, TANKS & MATRIX, ASSEMBLY (Not with interior cooling)	1	(26)	UE.1723	Bracket, mounting	1
(2)	UE.3091	Valve steam escape	1	(27)	UE.1287	Bush, " Silentbloc "	1
(3)	UE.3086	Washer, valve	1	(28)	UE.1032	Bolt, bush	1
(4)	UE.3092	Spring, valve	1	(29)	UA.355/Z	Nut, bolt	1
(5)	UE.3089	Cover	1	(30)	UA.1255/Z	Washer, nut	1
(6)	UE.3088	Washer, cover	1	(31)	UE.1027	Mounting rod, horizontal	1
(7)	KC.178/Z	Screw, cover	5	(32)	UE.1028	Mounting rod, lower diagonal	2
(8)	K.4404/Z	Washer, screw	5	(33)	UE.1029	Mounting rod, upper diagonal	2
(9)	UE.3071	Filler cap	1	(34)	UA.152/Z	Bolt, mounting rod bracket	2
(10)	UE.3086	Washer, filler cap	1	(35)	UA.302/Z	Nut, bolt	2
(11)	UE.1963	RADIATOR, TANKS & MATRIX, ASSEMBLY (For pressurised cooling system)	1	(36)	UA.1252/Z	Washer, bolt	2
(12)	UE.3087	Valve	1	(37)	UA.154/Z	Bolt, wing strut to bracket	2
(13)	UE.3083	Washer, valve	1	(38)	UA.302/Z	Nut, bolt	2
(14)	UE.3089	Cover	1	(39)	UA.1252/Z	Washer, bolt	2
(15)	UE.3088	Washer, cover	1	(40)	UB.1398	Strut, front wing, L.H.	1
(16)	KC.178/Z	Screw, cover	5	(41)	UB.1399	Strut, front wing, R.H.	1
(17)	K.4404/Z	Washer, screw	5	(42)	UA.103/Z	Bolt, rods to bracket	4
(18)	UE.3071	Filler cap	1	(43)	UA.301/Z	Nut, bolt	4
(19)	UE.3086	Washer, filler cap	1	(44)	UA.1251/Z	Washer, bolt	8
(20)	UE.3287	Drain tap, radiator	1	(45)	UE.1305	Bracket, radiator to valance	4
(21)	UE.3288	Tube, rubber, drain tap	1	(46)	UA.102/Z	Bolt, bracket	8
(22)	UE.1972	COWL, FAN, RADIATOR	1	(47)	UA.301/Z	Nut, bolt	4
(23)	KC.153/Z	Setscrew, cowl	2	(48)	UA.1251/Z	Washer, bolt	8
(24)	UA.6101/Z	Washer, setscrew and studs	12	(49)	UE.3012	Hose, bottom tank to pump	1
(25)	K.4006/Z	Nut, setscrew and studs	10	(50)	RE.4907	Clip, hose	1
		(For pressurised cooling system)		(51)	UE.1050	Hose, top tank to Cylinder head	1
				(52)	RE.4907	Clip, hose	2
				(53)	RE.12659	Hose, bye-pass	1
				(54)	RE.4608	Clip, hose	2
				(55)	UE.1995	Hose, steam escape pipe	1
				(56)	RE.9418	Clip, hose to pipe	1
				(57)	UE.3009	Clip, hose to radiator	1

MATRIX AND FAN COWL (NOT CONTINENTAL)



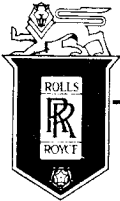
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



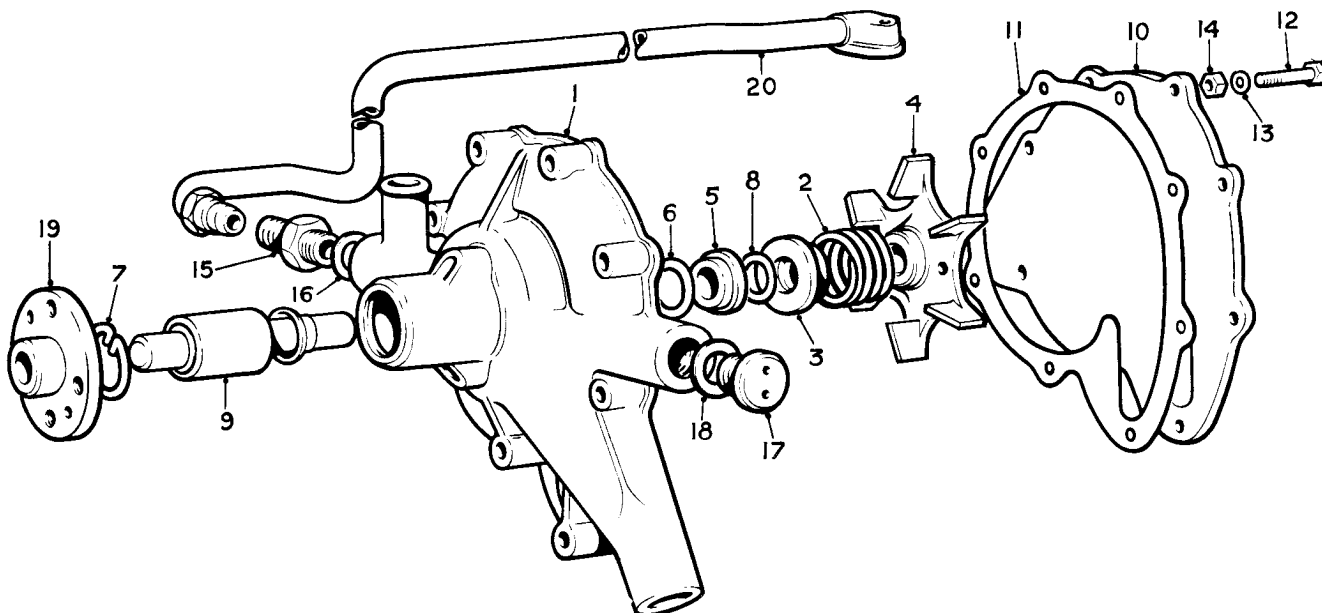
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UE.7523	RADIATOR, TANKS & MATRIX, ASSEMBLY (Not with interior cooling)	1	(26)	UE.1723	Bracket, mounting	1
(2)	UE.3091	Valve steam escape	1	(27)	UE.1287	Bush, " Silentbloc "	1
(3)	UE.3086	Washer, valve	1	(28)	UE.1032	Bolt, bush	1
(4)	UE.3092	Spring, valve	1	(29)	UA.355/Z	Nut, bolt	1
(5)	UE.3089	Cover	1	(30)	UA.1255/Z	Washer, nut	1
(6)	UE.3088	Washer, cover	1	(31)	UE.1027	Mounting rod, horizontal	1
(7)	KC.178/Z	Screw, cover	5	(32)	UE.1028	Mounting rod, lower diagonal	1
(8)	K.4404/Z	Washer, screw	5	(33)	UE.1029	Mounting rod, upper diagonal	1
(9)	UE.3071	Filler cap	1	(34)	UA.152/Z	Bolt, mounting rod bracket	2
(10)	UE.3086	Washer, filler cap	1	(35)	UA.302/Z	Nut, bolt	2
(11)	UE.7524	RADIATOR, TANKS & MATRIX, ASSEMBLY (For pressurised cooling system)	1	(36)	UA.1252/Z	Washer, bolt	2
(12)	UE.3087	Valve	1	(37)	UA.154/Z	Bolt, wing strut to bracket	2
(13)	UE.3083	Washer, valve	1	(38)	UA.302/Z	Nut, bolt	2
(14)	UE.3089	Cover	1	(39)	UA.1252/Z	Washer, bolt	2
(15)	UE.3088	Washer, cover	1	(40)	UB.1398	Strut, front wing, L.H.	1
(16)	KC.178/Z	Screw, cover	5	(41)	UB.1399	Strut, front wing, R.H.	1
(17)	K.4404/Z	Washer, screw	5	(42)	UA.103/Z	Bolt, rods to bracket	4
(18)	UE.3071	Filler cap	1	(43)	UA.301/Z	Nut, bolt	8
(19)	UE.3086	Washer, filler cap	1	(44)	UA.1251/Z	Washer, bolt	4
(20)	UE.3287	Drain tap, radiator	1	(45)	UE.1305	Bracket, radiator to valance	4
(21)	UE.3288	Tube, rubber, drain tap	1	(46)	UA.102/Z	Bolt, bracket	8
(22)	UE.3402	COWL, FAN, RADIATOR	1	(47)	UA.301/Z	Nut, bolt	8
(23)	KC.152/Z	Setscrew, cowl	2	(48)	UA.1251/Z	Washer, bolt	4
(24)	UA.6101/Z	Washer, setscrew and studs	8	(49)	UE.3012	Hose, bottom tank to pump	1
(25)	K.4006/Z	Nut, setscrew and studs	8	(50)	RE.4907	Clip, hose	1
		(For interior cooling system)		(51)	UE.3003	Hose, top tank to Cylinder head	1
				(52)	RE.4907	Clip, hose	2
				(53)	RE.12659	Hose, bye-pass	1
				(54)	RE.4608	Clip, hose	2
				(55)	UE.1995	Hose, steam escape pipe	1
				(56)	RE.9418	Clip, hose to pipe	1
				(57)	UE.3009	Clip, hose to radiator	1

MATRIX AND FAN COWL (CONTINENTAL)



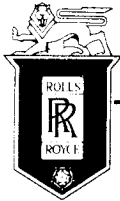
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



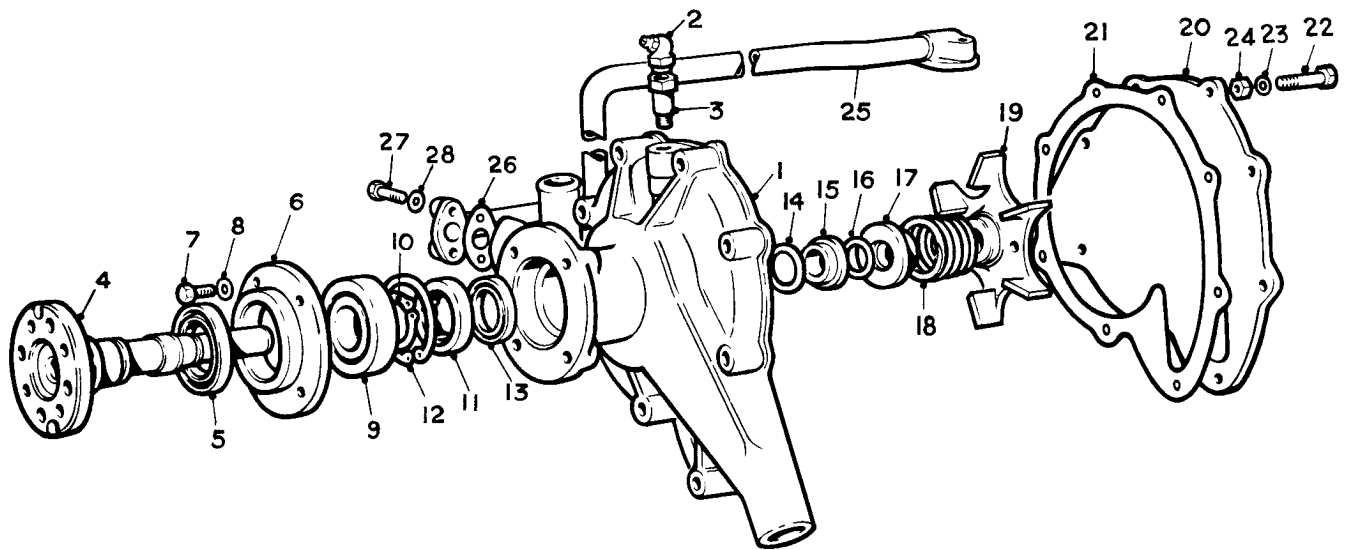
Ref.	Part No.	Description	No off
	UE.598	COOLANT PUMP, ASSEMBLY	1
(1)	UE.320	Casing	1
(2)	RE.23699	Spring, seal	1
(3)	UE.540	Seal ring, rotary	1
(4)	UE.569	Rotor	1
(5)	UE.541	Seal ring, stationary	1
(6)	UE.570	Cover seal	1
(7)	RE.2025	Spring ring, bearing	1
(8)	UE.571	Shaft seal	1
(9)	UE.597	SPINDLE & FLINGER, ASSY.	1
	RE.2019	Flinger	1
	UE.594	Bearing and spindle	1
	UE.595	Bearing and spindle	1
	UE.596	Bearing and spindle	1
(10)	RE.5771	Plate, backing	1
(11)	EB.4204	Joint, plate	1
(12)	UA.110/Z	Bolt, pump casing	4
(13)	K.9008/Z	Washer, bolt	4
(14)	UA.301/Z	Nut, bolt	4
(15)	RE.12964	Adaptor, pipe	1
(16)	KB.1098	Washer, adaptor	1
(17)	RE.9033	Plug, blanking	1
(18)	KB.1098/R	Washer, plug	1
(19)	UE.322	Pulley adaptor	1
(20)	UE.858	Pipe, hotspot	1

COOLANT PUMP
(Not with interior cooling)



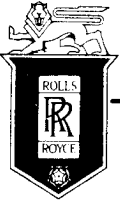
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



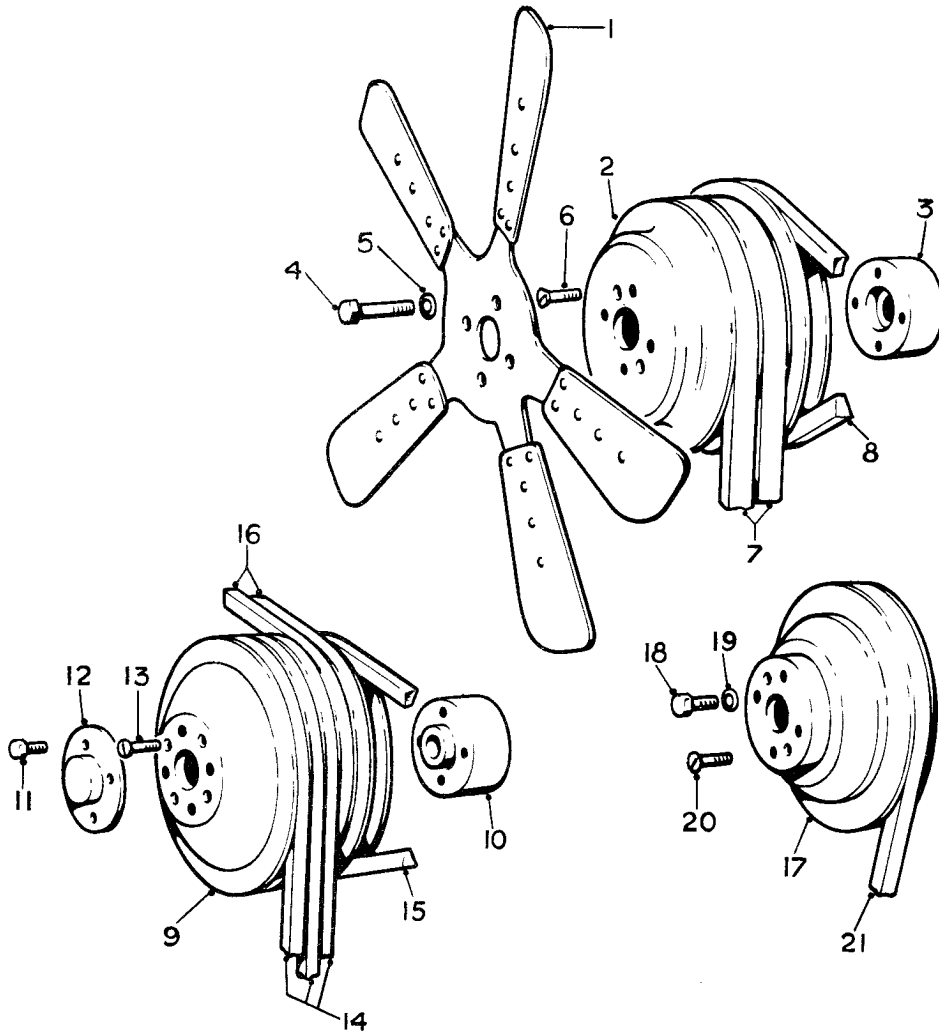
Ref.	Part No.	Description	No off
	UE.4193	COOLANT PUMP, ASSEMBLY	1
(1)	UE.4188	Casing	1
(2)	UE.4189	Grease nipple	1
(3)	UE.4190	Extension, grease nipple	1
(4)	RE.21020	Shaft, rotor	1
(5)	RE.14465	Oil seal	1
(6)	UE.4083	Housing, oil seal	1
(7)	UA.2553/Z	Screw, housing	4
(8)	K.9008/Z	Washer, screw	4
(9)	RD.3957	Bearing, front	1
(10)	KB.14172/L	Circlip, bearing	1
(11)	RE.14467	Bearing, rear	1
(12)	KB.14038/L	Circlip, bearing	1
(13)	RE.7879	Oil seal	1
(14)	UE.570	Cover, stationary seal	1
(15)	UE.541	Ring, stationary seal	1
(16)	UE.571	Shaft seal	1
(17)	UE.540	Ring, rotary seal	1
(18)	RE.23699	Spring, Flexibox	1
(19)	UE.569	Rotor	1
(20)	RE.5771	Plate, backing	1
(21)	EB.4204	Joint, plate	1
(22)	RE.16756	Bolt, plate to pump	4
(23)	K.9008/Z	Washer, bolt	4
(24)	UA.301/Z	Nut, bolt	4
(25)	UE.4524	Pipe, hotspot	1
(26)	RE.151	Joint, elbow to pump	1
(27)	UA.110/Z	Bolt, elbow	2
(28)	K.9008/Z	Washer, bolt	2

COOLANT PUMP (Cars with interior cooling)



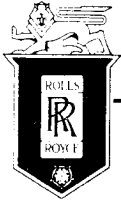
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



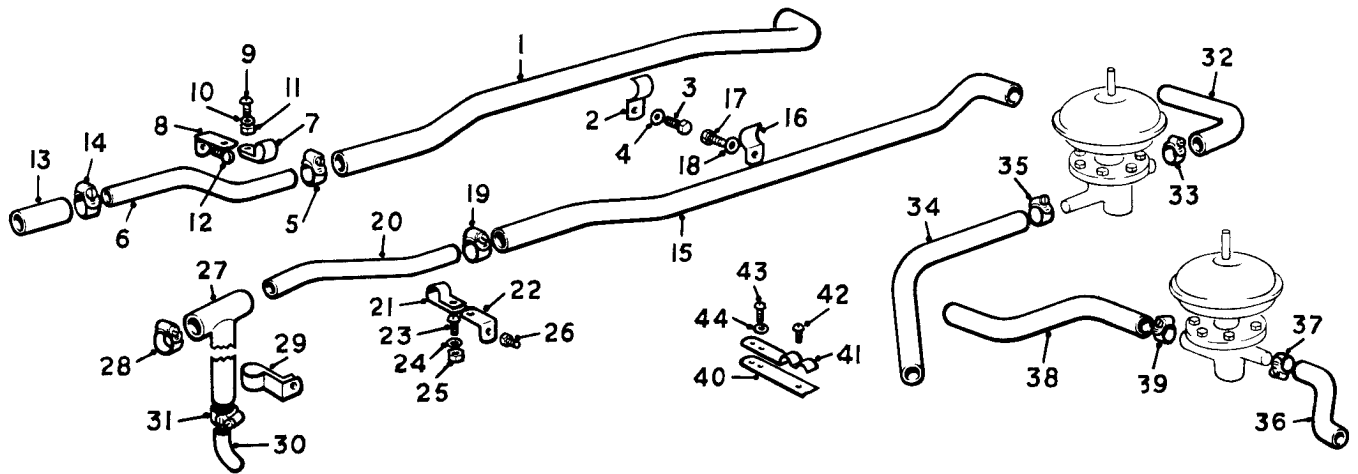
Ref.	Part No.	Description	No off
(1)	RE.6060	FAN ASSEMBLY	1 — All cars except Continental with P/A steering
(1)	RE.19078	FAN ASSEMBLY	1 — Continental cars with P/A steering
(2)	UE.5096	Pulley, fan	1
(3)	UE.2209	Distance-piece, fan	1
(4)	UA.161/Z	Setscrew, fan	4
(5)	K.9009/Z	Washer, setscrew	4 — Cars with P/A steering but not interior cooling
(6)	K.2804/Z	Screw, pulley to adaptor	2
(7)	UE.3790	Driving belt, fan (twin)	1
(8)	UE.4529	Driving belt, steering pump (single)	1
(9)	UE.5094	Pulley, fan	1
(10)	UE.4077	Distance-piece, fan	1
(11)	UA.161/Z	Setscrew, fan	4 — Cars with interior cooling
(12)	RE.14470	Cover, front	1
(13)	K.2804/Z	Screw, pulley to shaft	2
(14)	UE.4959	Driving belt, fan (triple)	1 — With interior cooling and 2/1 ratio dynamo pulley
(14)	UE.3507	Driving belt, fan (triple)	1 — With interior cooling
(15)	UE.4192	Driving belt, steering pump (single)	1 — Cars with interior cooling
(16)	UE.5093	Driving belt, compressor (twin)	1 — 6 in. clutch
(16)	UE.2246	Driving belt, compressor (twin)	1 — 8 in. clutch
(17)	UE.5103	Pulley, fan	1
(18)	UE.447	Setscrew	4
(19)	K.9009/Z	Washer, screw	4 — Cars with manual steering
(20)	K2804/Z	Screw, pulley to adaptor	2
(21)	UE.2803	Driving belt, fan (single)	1

FAN AND PULLEYS



SPARES schedule

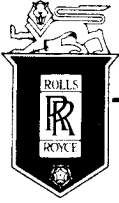
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UE.1994	Hose, heater matrix to radiator pipe	1	(27)	UE.3013	Hose, "T," demister outlet	1
(2)	UE.1301	Clip, hose to valance	2			(Standard cars)	
(3)	K.1907/Z	Screw, clip	2		UE.3174	Hose, "T," demister outlet	1
(4)	K.4404/Z	Washer, screw	2			("Continental" only)	
(5)	RE.4750	Clip, "Jubilee", hose	1	(28)	RE.4750	Clip, "Jubilee," "T" hose	2
(6)	UE.3419	Pipe, heater matrix to radiator	1	(29)	UE.1997	Clip, "T" hose to bottom connection	1
		(Standard cars)		(30)	UE.3420	Pipe, "T" hose to bottom connection	1
	UE.3458	Pipe, heater matrix to radiator	1	(31)	RE.4750	Clip, "Jubilee" hose to pipe	2
		("Continental" only)		(32)	UE.1316	Hose, vacuum tap to heater matrix	1
(7)	UE.3008	Clip, pipe to valance	1			(Standard cars)	
(8)	UE.1998	Bracket, clip	1		UE.1678	Hose, vacuum tap to heater matrix	1
(9)	CS.30543/Z	Screw, clip	1			("Continental" only)	
(10)	UA.6101/Z	Washer, screw	1	(33)	RE.4750	Clip, "Jubilee"	2
(11)	K.4006/Z	Nut, screw	1	(34)	UE.1317	Hose, cylinder head to heater vacuum tap	1
(12)	CS.30542/Z	Screw, bracket	1			(Standard cars)	
(13)	UE.1996	Hose, connection, pipe to radiator	1		UE.1679	Hose, cylinder head to heater vacuum tap	1
(14)	RE.4750	Clip, "Jubilee" hose	2			("Continental" only)	
(15)	UE.1994	Hose, demister matrix to radiator pipe	1	(35)	RE.4750	Clip, "Jubilee"	2
(16)	UE.1301	Clip, hose to valance	2	(36)	UE.1295	Hose, vacuum tap to demister matrix	1
(17)	K.1907/Z	Screw, clip	2	(37)	RE.4750	Clip, "Jubilee"	1
(18)	K.4404/Z	Washer, screw	2	(38)	UE.1293	Hose, cylinder head to demister vacuum tap	1
(19)	RE.4750	Clip, "Jubilee"	1	(39)	RE.4750	Clip, "Jubilee"	2
(20)	UE.3014	Pipe, demister matrix to radiator	1	(40)	UD.4011	Bracket assy., feed pipe support	1
		(Standard cars)				(With UE.3339 Heatshield)	
	UE.3175	Pipe, demister matrix to radiator	1	(41)	UD.4010	Clip, feed pipes	1
		("Continental" only)		(42)	K.1907/Z	Screw, clip to bracket	1
(21)	UE.3008	Clip, pipe to valance	1	(43)	KC.170/Z	Screw, bracket to shield	2
(22)	UE.1998	Bracket, clip	1	(44)	K.4404/Z	Washer, screw	2
(23)	CS.30543/Z	Screw, clip	1				
(24)	UA.6101/Z	Washer, screw	1				
(25)	K.4006/Z	Nut, screw	1				
(26)	CS.30542/Z	Screw, bracket	1				

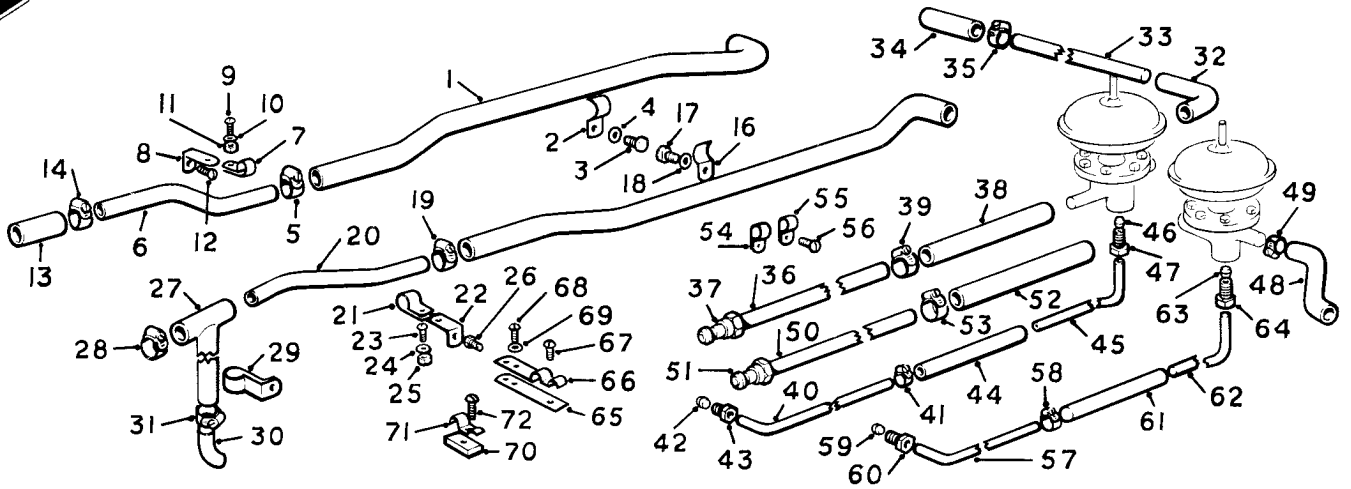
HEATER AND DEMISTER PIPES AND FITTINGS.

Silver Cloud	...	SWA.2 to SGE.154
Silver Cloud L.W.B.	...	ALC.1 to ALC.25
Bentley "S"	...	2.AN to 284.FA, 288 to 326, 332, 346, 348
Bentley "Continental"	...	1.AF to 21.EL



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



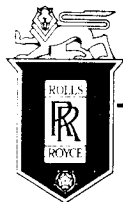
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UE.1994	Hose, heater matrix to radiator pipe	1	(34)	UD.4004	Hose, pipe to matrix	1
(2)	UE.1301	Clip, hose to valance	2	(35)	RE.4750	Clip, "Jubilee," hose	4
(3)	K.1907/Z	Screw, clip	2	(36)	UD.3998	Pipe, main, heater, C/head tap to hose	1
(4)	K.4404/Z	Washer, screw	2	(37)	RE.8817	Union nut, pipe	1
(5)	RE.4750	Clip "Jubilee," hose	1	(38)	UD.3996	Hose, connecting, pipe to tap	1
(6)	UE.3419	Pipe, heater matrix to radiator	1	(39)	RE.4750	Clip, "Jubilee," hose	2
	UE.3458	Pipe, heater matrix to radiator (Standard cars)	1	(40)	UD.3988	Pipe, bleed, C/head tap to hose	1
		("Continental" only)		(41)	RE.9392	Clip, "Jubilee"	2
(7)	UE.3008	Clip, pipe to valance	1	(42)	KB.3002/Z	Sleeve, bleed pipe	1
(8)	UE.1998	Bracket, clip	1	(43)	UA.1052/Z	Nut, retaining pipe	1
(9)	CS.30543/Z	Screw, clip to bracket	1	(44)	UD.3992	Hose, bleed pipe to heater vacuum tap	1
(10)	UA.6101/Z	Washer, screw	1	(45)	UD.3990	Pipe, bleed, vacuum tap	1
(11)	K.4006/Z	Nut	1	(46)	KB.3002/Z	Sleeve, bleed pipe	1
(12)	CS.30542/Z	Screw, bracket to valance	1	(47)	UE.3373	Nut, retaining pipe	1
(13)	UE.1996	Hose, connection, radiator pipe	1	(48)	UE.1295	Hose, vacuum tap to demister matrix	1
(14)	RE.4750	Clip, "Jubilee" hose	2	(49)	RE.4750	Clip, "Jubilee," hose	2
(15)	UE.1994	Hose, demister matrix to radiator pipe	1	(50)	UD.3999	Pipe, main, demister, c/head tap to hose	1
(16)	UE.1301	Clip, hose to valance	2	(51)	RE.8817	Union nut, pipe	1
(17)	K.1907/Z	Screw, clip	2	(52)	UD.3997	Hose connecting, pipe to tap	1
(18)	K.4404/Z	Washer, screw	2	(53)	RE.4750	Clip, "Jubilee," hose	2
(19)	RE.4750	Clip, "Jubilee," hose	1	(54)	UE.879	Clip, main pipe to dash	1
(20)	UE.3014	Pipe, demister matrix to radiator	1	(55)	RE.17294	Clip, main pipe to dash	2
	UE.3175	Pipe, demister matrix to radiator ("Continental" only)	1	(56)	K.1910/Z	Screw, clip	2
(21)	UE.3008	Clip, pipe to valance	1	(57)	UD.3989	Pipe, bleed, c/head tap to hose	1
(22)	UE.1998	Bracket, clip	1	(58)	RE.9393	Clip, Jubilee	2
(23)	CS.30543/Z	Screw, clip to bracket	1	(59)	KB.3002/Z	Sleeve, bleed pipe	1
(24)	UA.6101/Z	Washer, screw	1	(60)	UA.1052/Z	Nut, retaining pipe	1
(25)	K.4006/Z	Nut	1	(61)	UD.3992	Hose, bleed pipe to demister vacuum tap	1
(26)	CS.30542	Screw, bracket to valance	1	(62)	UD.3990	Pipe, bleed, to vacuum tap	1
(27)	UE.3013	Hose, "T," demister outlet (Standard cars)	1	(63)	KB.3002/Z	Sleeve, bleed pipe	1
	UE.3174	Hose, "T," demister outlet ("Continental" only)	1	(64)	UE.3373	Nut, retaining bleed pipe	1
(28)	RE.4750	Clip, "Jubilee" hose to pipes connection	1	(65)	UD.4011	Bracket, assembly, feed pipe support clips	1
(29)	UE.1997	Clip, "T" hose, to bottom connection	2	(66)	UD.4010	Clip, feed pipes	1
(30)	UE.3420	Pipe, "T" hose, to bottom connection	1	(67)	K.1907/Z	Screw, clip to bracket	1
(31)	RE.4750	Clip, "Jubilee," hose	2	(68)	KC.170/Z	Screw, bracket to shield	2
(32)	UD.4003	Hose, heater vacuum tap to pipe	1	(69)	K.4404/Z	Washer, screw	2
(33)	UD.4002	Pipe, vacuum tap to matrix	1			(With UE.3339 Heatshield)	
	UD.4678	Pipe, vacuum tap to matrix	1	(70)	UD.4313	Distance piece, feed pipes	1
	UD.4677	"T" Junction, outlet, heater matrix (Only for cars with twin heater matrix)	1	(71)	UD.4314	Clip, feed pipes	1
				(72)	K.1913/Z	Screw, clip to heatshield (With UE.3431 Heatshield)	1

Silver Cloud SGE.156 onwards
 Silver Cloud L.W.B. ALC.26 onwards
 Bentley "S" 286.FA, 328. 330, 344, 350 onwards
 Bentley "S" L.W.B. All
 Bentley "Continental" 22.LEL onwards

HEATER AND DEMISTER PIPES AND FITTINGS.

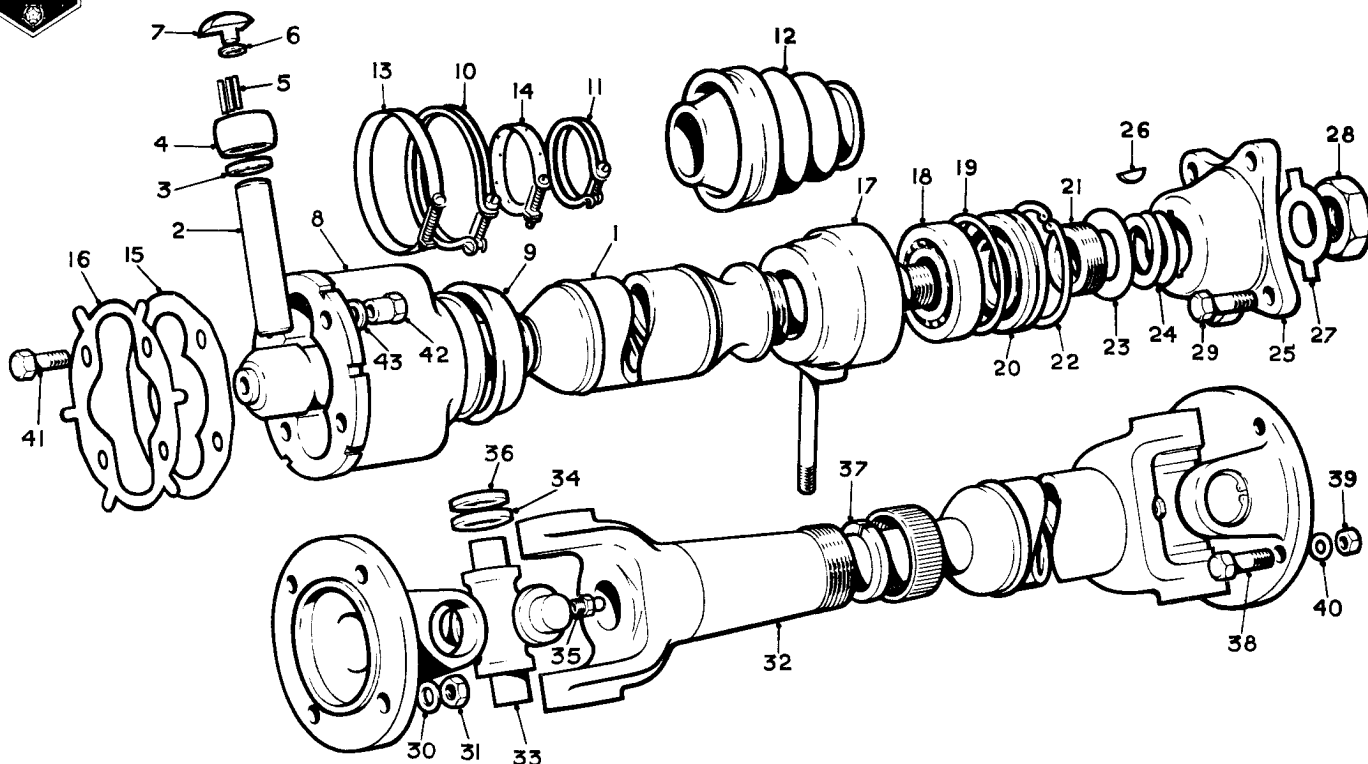
SECTION E
PROPELLER SHAFT

Title	Assembly	Page No.
PROPELLER SHAFT	EARLY TYPE	E. 1
	LATER TYPE	E. 2
	L.W.B. CARS	E. 3
CENTRE BEARING SUPPORT		E. 4



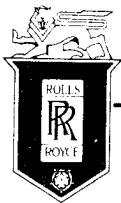
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



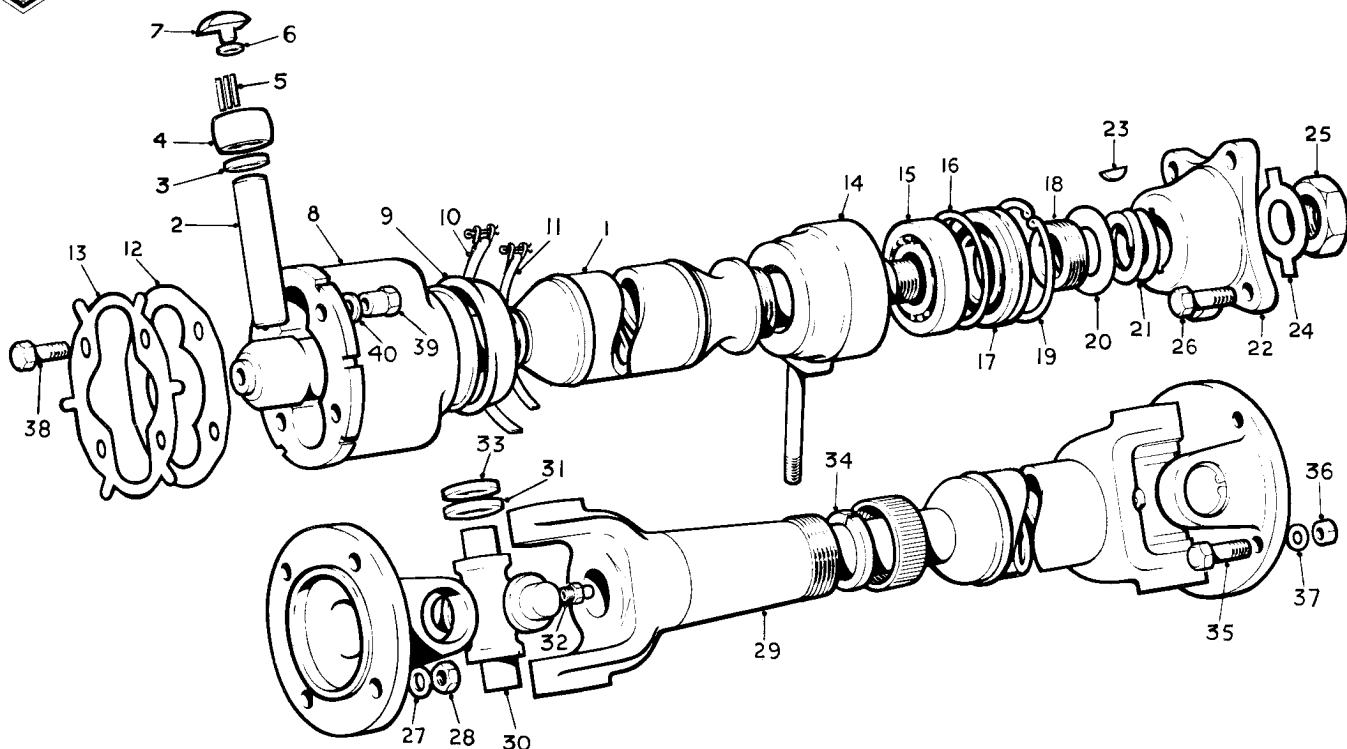
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UG.3001	PROPELLER SHAFT ASSY. COM.	1	(17)	UG.1248	HOUSING, BEARING	1
		(Standard & Continental Cars)			UA.966/Z	Stud	1
	UG.2999	PROPELLER SHAFT, FRONT, ASS.	1	(18)	RG.4454	Bearing	1
(1)	UG.2998	SHAFT, FRONT	1		RG.6589	Bearing	1 Alt.
	UG.2996	Knuckle end piece	1		RG.7084	Bearing	1
(2)	UG.1633	Pin, ball and trunnion joint	1	(19)	KB.6230	Ring, sealing, bearing	1
(3)	UG.1625	Washer, thrust	2	(20)	UG.978	Retainer, seal	1
(4)	UG.3020	Race, outer	2	(21)	UG.975	Retainer, oil	1
(5)	UG.614	Roller, needle	62	(22)	KB.14056	Circlip	1
(6)	UG.3006	Washer, shim, .012"	As reqd.	(23)	UG.974	Washer, centre, bearing	1
	UG.3007	" " .013"		(24)	UG.315	Spring	1
	UG.3008	" " .014"		(25)	UG.3539	Flange	1
	UG.3009	" " .015"		(26)	KC.515/8	Key "Woodruff"	1
	UG.3010	" " .016"		(27)	KB.7118	Washer, tab	1
	UG.3011	" " .017"		(28)	UG.2288	Nut	1
	UG.3012	" " .018"		(29)	UG.321	Bolt, coupling, shafts	4
	UG.3013	" " .019"		(30)	UA.1254	Washer, bolt	4
	UG.3014	" " .020"		(31)	UA.304/Z	Nut, bolt	4
	UG.3015	" " .021"		(32)	UG.312	SHAFT, REAR	1
	UG.3016	" " .022"	(33)	RG.6389	Journal	1	
	UG.3017	" " .023"	(34)	RG.7064	Retainer, cork washer	4	
(7)	UG.3019	Button, centreing	2	(35)	RG.6940	Nipple, grease	1
(8)	UG.1630	Body, ball joint	1	(36)	RG.7062	Washer, grease retaining journal	4
(9)	UG.3543	Seal, rubber	1	(37)	CD.1000	Washer, grease retaining, sliding piece	1
(10)	UG.3522	Clip, seal	1	(38)	UG.321	Bolt, coupling, flange	4
(11)	UG.3523	Clip, seal	1	(39)	UA.304/Z	Nut, bolt	4
(12)	UG.3162	Seal, rubber	1	(40)	UA.1254/Z	Washer, bolt	4
(13)	UG.3522	Clip, seal	1	(41)	UG.1978	Bolt, output shaft to prop. shaft	4
(14)	UG.1654	Clip, seal	1	(43)	UG.2697	Nut, bolt	4
(15)	UG.1626	Gasket, body	1	(43)	UG.2712	Washer, bolt	4
(16)	UG.1622	Cover, end, body	1				

PROPELLER SHAFT



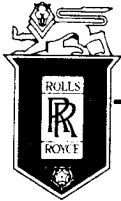
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



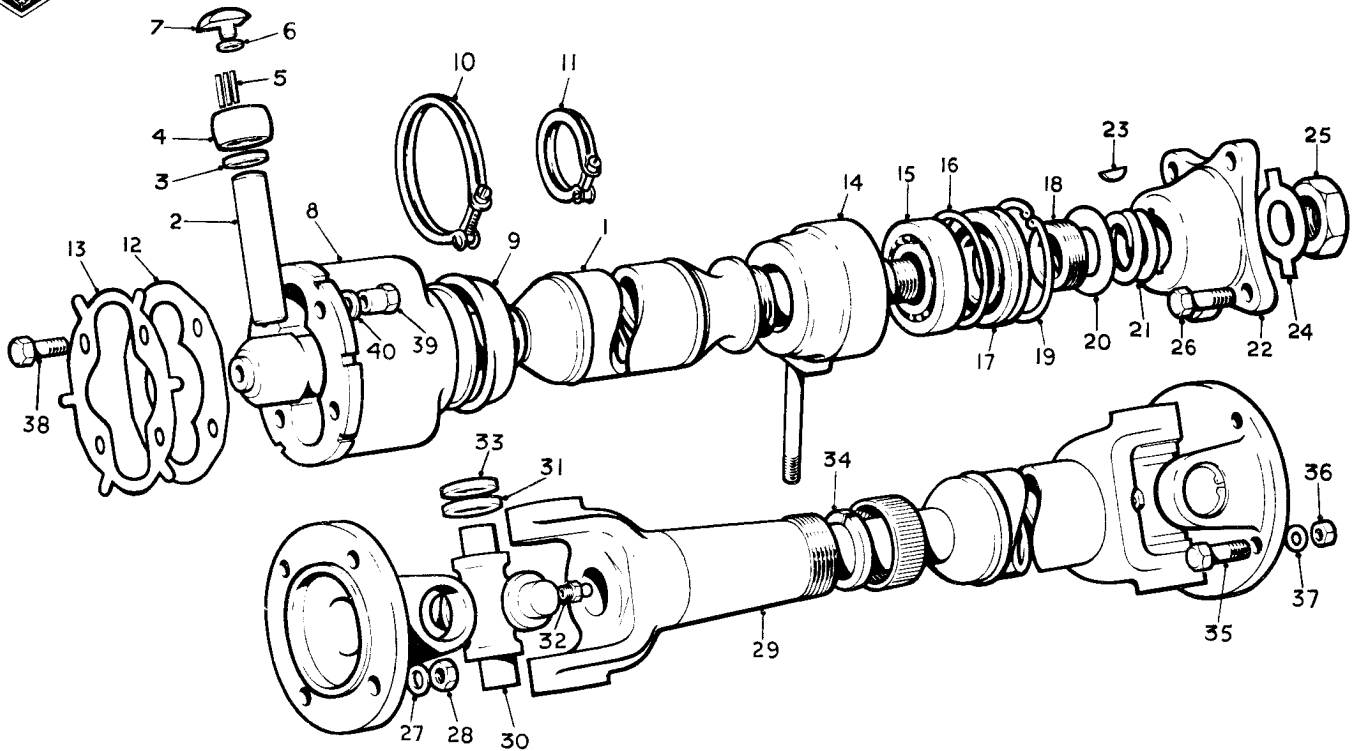
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UG.3558	PROPELLER SHAFT ASSY. COM. (Standard & Continental Cars)	1	(15)	RG.4454	Bearing	1
	UG.3557	PROPELLER SHAFT, FRONT, ASS.	1		RG.6589	Bearing	1 Alt.
(1)	UG.2998	SHAFT, FRONT	1		RG.7084	Bearing	1
	UG.3552	Knuckle end piece	1	(16)	KB.6230	Ring, sealing, bearing	1
(2)	UG.1633	Pin, ball and trunnion joint	1	(17)	UG.978	Retainer, seal	1
(3)	UG.1625	Washer, thrust	2	(18)	UG.975	Retainer, oil	1
(4)	UG.3020	Race, outer	2	(19)	KB.14059	Circlip	1
(5)	UG.614	Roller, needle	62	(20)	UG.974	Washer, centre, bearing	1
(6)	UG.3006	Washer, shim, .012"	As reqd.	(21)	UG.315	Spring	1
	UG.3007	" " .013"		(22)	UG.3539	Flange	1
	UG.3008	" " .014"		(23)	KC.515/8	Key "Woodruff"	1
	UG.3009	" " .015"		(24)	KB.7118	Washer, tab	1
	UG.3010	" " .016"		(25)	UG.2288	Nut	1
	UG.3011	" " .017"		(26)	UG.321	Bolt, coupling, shafts	4
	UG.3012	" " .018"		(27)	UA.1254	Washer, bolt	4
	UG.3013	" " .019"		(28)	UA.304/Z	Nut, bolt	4
	UG.3014	" " .020"	(29)	UG.312	SHAFT, REAR	1	
	UG.3015	" " .021"	(30)	RG.6389	Journal	1	
	UG.3016	" " .022"	(31)	RG.7064	Retainer, cork washer	4	
	UG.3017	" " .023"	(32)	RG.6940	Nipple, grease	1	
(7)	UG.3019	Button, centreing	2	(33)	RG.7062	Washer, grease retaining journal	4
(8)	UG.1630	Body, ball joint	1	(34)	CD.1000	Washer, grease retaining, sliding piece	1
(9)	UG.3553	Seal, rubber	1	(35)	UG.321	Bolt, coupling, flange	4
(10)	UG.3554	Clip, seal	1	(36)	UA.304/Z	Nut, bolt	4
(11)	UG.3555	Clip, seal	1	(37)	UA.1254/Z	Washer, bolt	4
(12)	UG.1626	Gasket, body	1	(38)	UG.1978	Bolt, output shaft to prop. shaft	4
(13)	UG.1622	Cover, end, body	1	(39)	UG.2697	Nut, bolt	4
(14)	UG.1248	HOUSING, BEARING	1	(40)	UG.2712	Washer, bolt	4
	UA.966 Z	Stud	1				

PROPELLER SHAFT



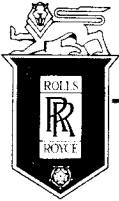
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



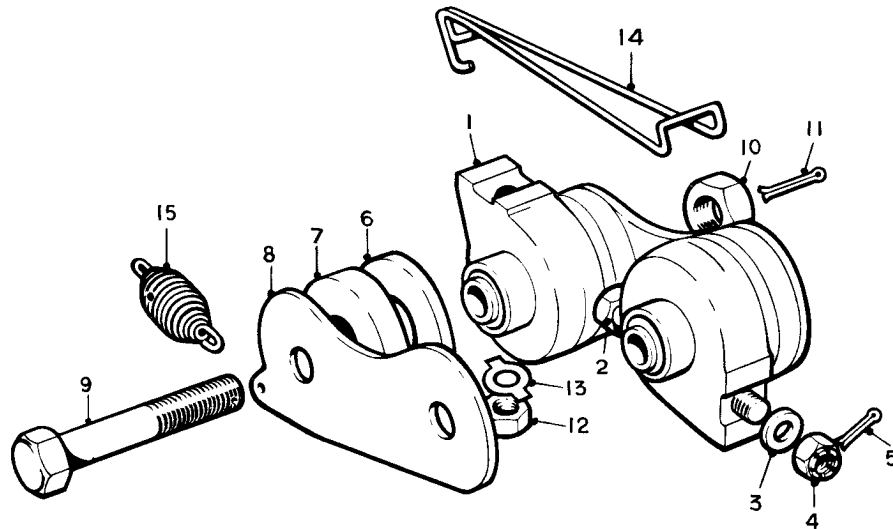
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off	
	UG.3167	PROPELLER SHAFT ASSY. COM.	1	(15)	RG.4454	Bearing	1	
	UG.2999	PROPELLER SHAFT, FRONT, ASS.	1		RG.6589	Bearing	1 Alt.	
					RG.7084	Bearing	1	
(1)	UG.2998	SHAFT, FRONT	1	(16)	KB.6230	Ring, sealing, bearing	1	
	UG.2996	Knuckle end piece	1	(17)	UG.978	Retainer, seal	1	
(2)	UG.1633	Pin, ball and trunnion joint	1	(18)	UG.975	Retainer, oil	1	
(3)	UG.1625	Washer, thrust	2	(19)	KB.14059	Circlip	1	
(4)	UG.3020	Race, outer	2	(20)	UG.974	Washer, centre, bearing	1	
(5)	UG.614	Roller, needle	62	(21)	UG.315	Spring	1	
(6)	UG.3006	Washer, shim, .012"	As reqd.	(22)	UG.3539	Flange	1	
	UG.3007	" " .013"			(23)	KC.515/8	Key "Woodruff"	1
	UG.3008	" " .014"			(24)	KB.7118	Washer, tab	1
	UG.3009	" " .015"			(25)	UG.2288	Nut	1
	UG.3010	" " .016"			(26)	UG.321	Bolt, coupling, shafts	4
	UG.3011	" " .017"			(27)	UA.1254	Washer, bolt	4
	UG.3012	" " .018"			(28)	UA.304/Z	Nut, bolt	4
	UG.3013	" " .019"			(29)	UG.2965	SHAFT, REAR	1
	UG.3014	" " .020"			(30)	RG.6389	Journal	1
	UG.3015	" " .021"			(31)	RG.7064	Retainer, cork washer	4
	UG.3016	" " .022"		(32)	RG.6940	Nipple, grease	1	
	UG.3017	" " .023"		(33)	RG.7062	Washer, grease retaining journal	4	
(7)	UG.3019	Button, centreing	2	(34)	CD.1000	Washer, grease retaining, sliding piece	1	
(8)	UG.1630	Body, ball joint	1	(35)	UG.321	Bolt, coupling, flange	4	
(9)	UG.3543	Seal, rubber	1	(36)	UA.304/Z	Nut, bolt	4	
(10)	UG.3522	Clip, seal	1	(37)	UA.1254/Z	Washer, bolt	4	
(11)	UG.3523	Clip, seal	1	(38)	UG.1978	Bolt, output shaft to prop. shaft	4	
(12)	UG.1626	Gasket, body	1	(39)	UG.2697	Nut, bolt	4	
(13)	UG.1622	Cover, end, body	1	(40)	UG.2712	Washer, bolt	4	
(14)	UG.1248	HOUSING, BEARING	1					
	UA.966 Z	Stud	1					

PROPELLER SHAFT



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

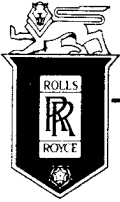


Ref.	Part No.	Description	No off
(1)	UG.1250	HOUSING, SILENTBLOC BEARING 2	
	RG.3076	Bush, " Silentbloc "	1
(2)	UG.1323	Bolt, housing to frame	1
(3)	RB.2943	Washer, bolt	1
(4)	RE.22436	Nut, castle, bolt	1
(5)	K.4603/Z	Split pin nut	1
(6)	RG.3466	Friction disc	4
(7)	RG.3465	Washer, compression	4
(8)	UG.1252	Plate, connecting, centre bearing	2
(9)	UG.318	Bolt, connecting plates	2
(10)	UA.405/Z	Nut, bolt	2
(11)	K.4608/Z	Split pin, nut	2
(12)	RE.22428	Nut, stud, bearing housing	1
(13)	KB.7108/R	Washer, tab nut	1
(14)	UG.1444	Link, spring	1
(15)	RE.17032	Spring	2

PROPELLER SHAFT CENTRE BEARING SUPPORT

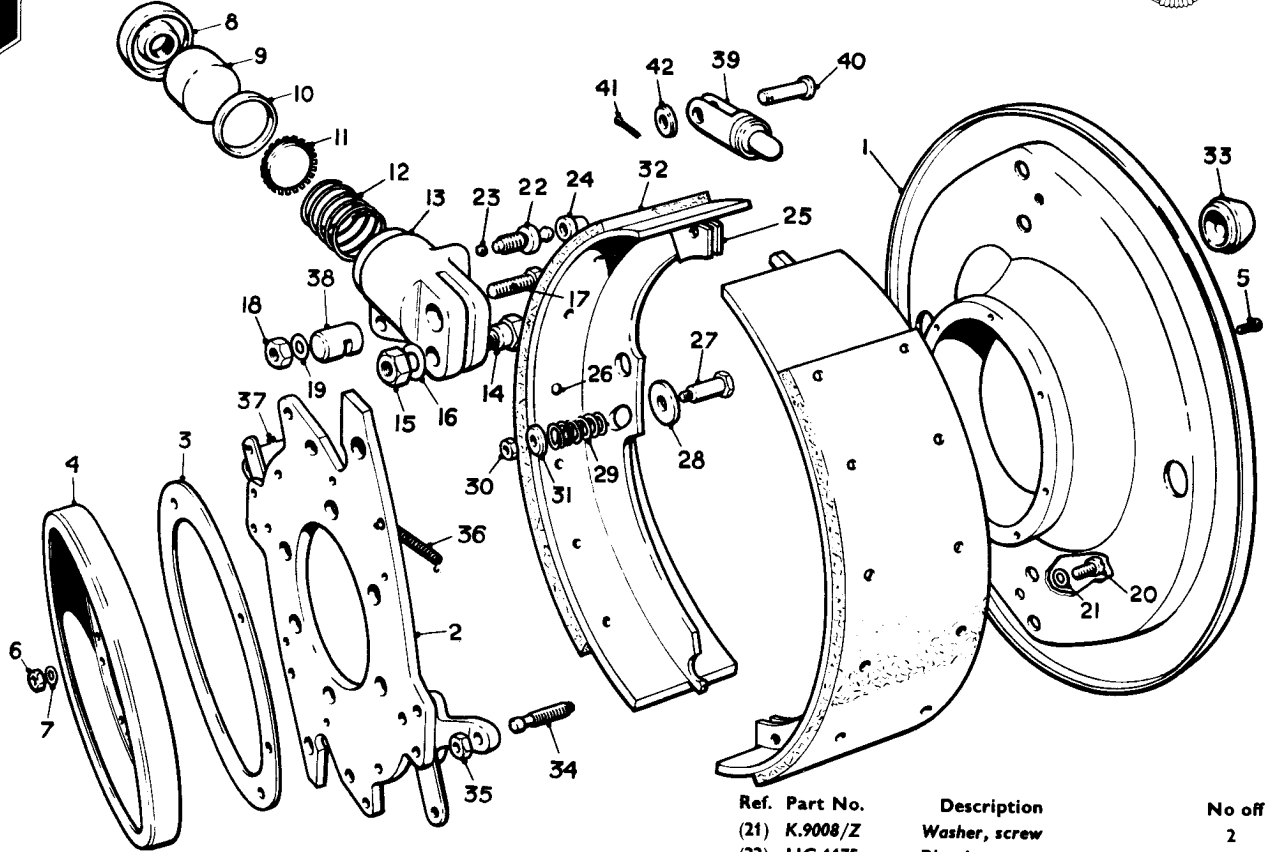
SECTION F**BRAKES**

Title	Assembly	Page No.
FRONT BRAKE		F. 1
REAR BRAKE		F. 2
	WHEEL CYLINDER AND ADJUSTER	F. 3
SERVO MOTOR		F. 4
SERVO LEVER, RODS AND LINKAGES	EARLY TYPE LATER TYPE	F. 5 F. 6
BRAKE PEDAL	(R.C.) EARLY TYPE (R.C.) LATER TYPE (L.C.) EARLY TYPE (L.C.) LATER TYPE	F. 7 F. 8 F. 9 F. 10
PEDAL GAP PLATE	STANDARD CARS COACHBUILT CARS	F. 11 F. 12
RESERVOIR AND SUPPLY PIPES		F. 13
	'CONTINENTAL' CARS	F. 14
MASTER CYLINDERS		F. 15
OPERATING PIPES	FRONT BRAKES REAR BRAKES	F. 16 F. 17
REAR BRAKE LEVERS, RODS AND BRACKETS		F. 18
HANDBRAKE	(R.C.) (L.C.)	F. 19 F. 20



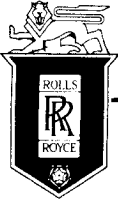
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



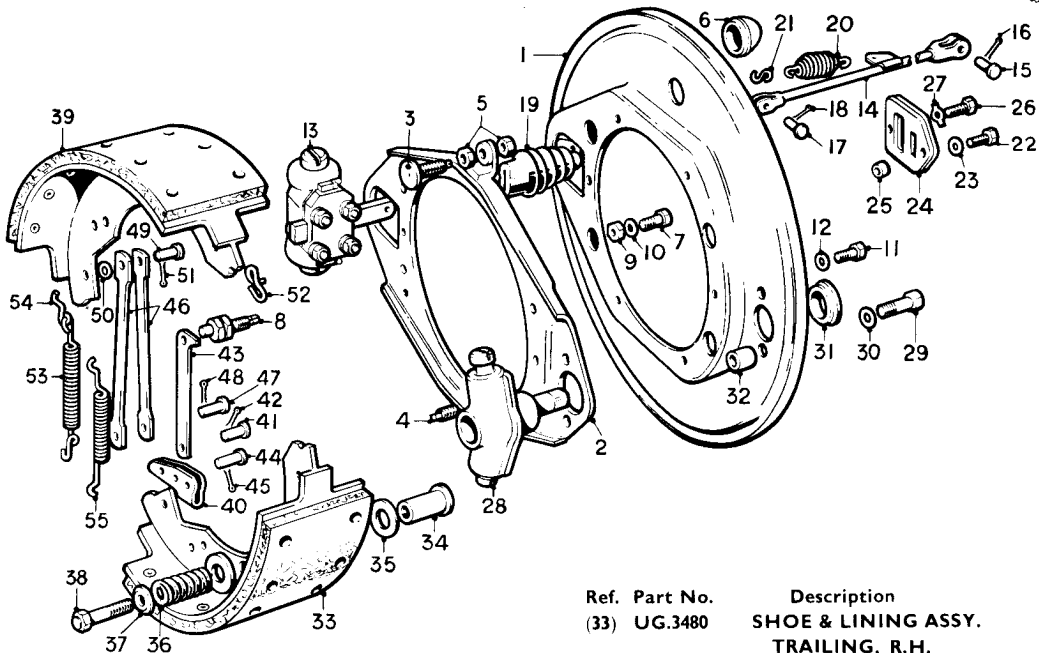
Ref. Part No.	Description	No off	Ref. Part No.	Description	No off
UG.2885	FRONT BRAKE ASSY. R.H. Mintex lining	1	(21) K.9008/Z	Washer, screw	2
UG.2884	FRONT BRAKE ASSY. R.H. Ferodo lining	1	(22) UG.1175	Bleed, screw	2
UG.2887	FRONT BRAKE ASSY. L.H. Mintex lining	1	(23) UG.1181	Ball valve, bleed screw	2
UG.2886	FRONT BRAKE ASSY. L.H. Ferodo lining	1	(24) UG.2427	Dust cap, bleed screw	2
(1) UG.2478	Water excluder, R.H. assy.	1	UG.2804	SHOE & LINING ASSY. R.H. (Ferodo)	2
UG.2477	Water excluder, L.H. assy.	1	UG.2801	SHOE & LINING ASSY. L.H. (Ferodo)	2
(2) UG.2403	Carrier plate, R.H. assy.	1	UG.2803	SHOE & LINING ASSY. R.H. (Mintex)	2
UG.2404	Carrier plate, L.H. assy.	1	UG.2862	SHOE & LINING ASSY. L.H. (Mintex)	2
(3) UG.675	Joint, grease catcher	1	(25) UG.2682	Shoe	1
(4) UG.667	Grease catcher	1	(26) UG.3114	Rivet	12
(5) K.1910/Z	Screw, excluder	8	(27) UG.3658	Collar, shake back stop	1
(6) K.4307/Z	Nut, Screw	8	(28) UG.3222	Washer, friction	2
(7) K.9006/Z	Washer Screw	8	(29) UG.2032	Spring, shake back stop	1
UG.2783	WHEEL CYLINDER ASSY. R.H.	1	(30) UG.3659	Nut, clamping	1
UG.2782	WHEEL CYLINDER ASSY. L.H.	1	(31) UG.1262	Washer, bolt	1
(8) UG.1383	Dust cover	1	(32) UG.2071	Lining (Ferodo)	1
(9) UG.1177	Piston	1	UG.1523	Lining (Mintex)	1
(10) UG.1385	Seal	1	(33) UG.1169	Dust cap, shake back stop	2
(11) UG.2784	Spreader	1	(34) UG.2325	Steady post	2
(12) UG.1386	Spring	1	(35) UA.352/Z	Nut, steady post	2
(13) UG.2460	Body, R.H. assy.	1	(36) UG.1285	Spring, return, shoe	2
UG.2459	Body, L.H. assy.	1	(37) UG.661	Spring, warning	2
CD.1203	Kit, service, wheel cylinder		(38) UG.1280	Pivot pin, shoe	2
(14) UG.658	Bolt, .500", cylinder	2	(39) UG.3576	Link, shoe	2
(15) UA.355/Z	Nut, bolt	2	(40) UG.2805	Pin, link	2
(16) K.9012/Z	Washer, nut	2	(41) K.4607	Split pin, link	2
(17) UG.1379	Bolt, .312", cylinder	2	(42) UG.1446	Washer, link pin	2
(18) UA.302/Z	Nut, Bolt	2	RH.2035	SHOE & LINING ASSY. (Ferodo) (without shake back stop)	
(19) CS.32060/Z	Washer, nut	2	RH.2036	SHOE & LINING ASSY. (Mintex) (without shake back stop)	
(20) UA.2101/Z	Screw, .250", cylinder	2			

BRAKES—FRONT



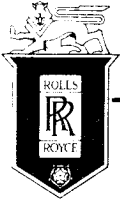
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref. Part No.	Description	No off	Ref. Part No.	Description	No off
(1) UG.2555	Water excluder	1	(33) UG.3480	SHOE & LINING ASSY. TRAILING, R.H.	1
(2) UG.2299	Carrier plate	1	UG.3482	SHOE & LINING ASSY. TRAILING, L.H.	1
(3) UG.3409	Steady post	1	UG.3481	SHOE & LINING ASSY. TRAILING, R.H.	1
(4) UG.2325	Steady post, shake back stop	1	UG.3483	SHOE & LINING ASSY. TRAILING, L.H.	1
(5) UA.352/Z	Lock nut, steady post	2	UG.1269	Shoe	1
(6) UG.1169	Dust cover, steady post	2	UG.2071	Lining, Ferodo	1
(7) UG.803	Bolt, excluder	3	UG.1523	Lining, Mintex	1
(8) UG.1166	Eccentric, adjusting	1	UG.3114	Rivet	12
(9) UA.302/Z	Nut, Bolt	4	(34) UG.2324	Collar, shake back stop	1
(10) UA.1252/Z	Washer, nut	4	(35) UG.3222	Washer, friction	2
(11) K.1904/Z	Screw, excluder	5	(36) UG.2032	Spring, shake back stop	1
(12) K.4404/Z	Washer, screw	5	(37) UG.1262	Washer, clamping	1
(13) UG.2747	WHEEL CYLINDER ASSY., R.H.	1	(38) UG.2326	Bolt, clamping	1
UG.2748	WHEEL CYLINDER ASSY., L.H.	1	(39) UG.3478	SHOE & LINING ASSY. LEADING	1
(14) UG.872	Rod assembly, link to equaliser lever, R.H.	1	UG.3479	SHOE & LINING ASSY. LEADING	1
UG.870	Rod assembly, link to equaliser lever, L.H.	1	UG.1269	Shoe	1
(15) K.6504/Z	Pin, rod to link	1	UG.2071	Lining, Ferodo	1
(16) K.4608/Z	Split pin, pin	1	UG.1523	Lining, Mintex	1
(17) K.6513/Z	Pin, rod to equaliser lever	1	UG.3114	Rivet	12
(18) K.4608/Z	Split pin, pin	1	(40) UG.2236	Lever, compression link	1
(19) UG.1174	Boot, brake rod	1	(41) K.6504/Z	Pin, lever to shoe	1
(20) RE.17032	Spring, rod to excluder	1	(42) K.4608/Z	Split Pin, Pin	1
(21) RG.6025	Link, spring	2	(43) UG.864	Link, compression	1
(22) K1910/Z	Screw, cover plate	1	(44) UG.2237	Pin, centre lever to link	1
(23) K.4404/Z	Washer, screw	1	(45) K.4602/Z	Split pin, pin	1
(24) UG.2549	COVER PLATE & SEAL ASSY.	1	(46) UG.1173	Link, tension	2
UG.2301	Seal	1	(47) K.6508/Z	Pin, links	1
(25) UG.2302	Piece, distance, cover plate	2	(48) K.4608/Z	Split pin, pin	1
(26) KC.178/Z	Setscrew, cover plate	1	(49) K.6504/Z	Pin, links to shoe	1
(27) KB.7104/Z	Tab washer, setscrew	1	(50) K.4404/Z	Washer, pin	1
(28) UG.795	ADJUSTER UNIT ASSY.	1	(51) K.4608/Z	Split pin, pin	1
(29) UG.1376	Setscrew, adjuster	2	(52) UG.1171	Hook, spring, eccentric	2
(30) UA.1253/Z	Washer, setscrew	2	UG.1153	SPRING, PULL-OFF, ASSY.	2
(31) GB.4327	Seal, adjuster	1	(53) UG.1154	Spring	1
(32) UG.1367	Distance piece, excluder	2	(54) UG.1155	Lever	1
			(55) UG.1552	Spring, adjuster	1

BRAKES - REAR

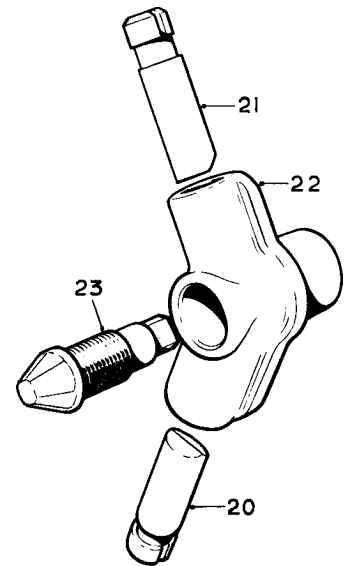
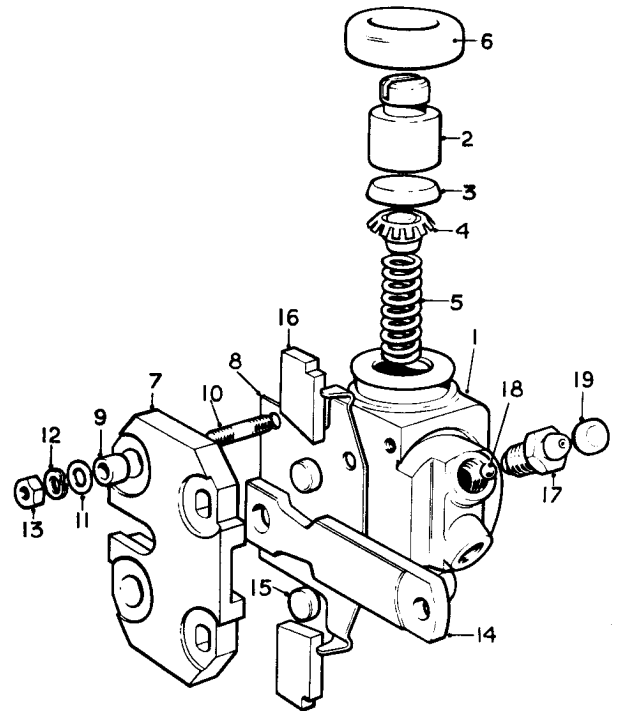


SPARES schedule

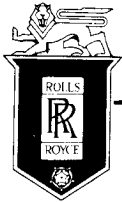
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UG.2747	WHEEL CYLINDER ASSY. R.H.	1
	UG.2748	WHEEL CYLINDER ASSY. L.H.	1
	UG.2725	Cylinder unit	1
(1)	UG.2464	Body	1
(2)	UG.1149	Piston	1
(3)	UG.2729	Seal	1
(4)	UG.2726	Spreader	1
(5)	UG.1146	Spring	1
(6)	UG.1150	Boot, rubber	2
(7)	UG.1227	Tappet guide	1
(8)	UG.1228	Sandwich plate	1
(9)	UG.3462	Distance piece, tappet guide	4
(10)	UG.2068	Stud, body	4
(11)	K.4404/Z	Washer, stud	4
(12)	K.9006/Z	Washer, spring stud	4
(13)	K.4307/Z	Nut, stud	4
(14)	UG.3664	Draw link, R.H.	1
	UG.3665	Draw link, L.H.	1
(15)	UG.863	Roller, tappet guide	2
(16)	UG.861	Tappet	2
(17)	UG.1175	Bleed screw	1
(18)	UG.1181	Ball, valve	1
(19)	UG.2427	Dust cap, bleed screw	1
	CD.1204	KIT, SERVICE, WHEEL CYL.	1
(6)	UG.1150	Boot, rubber	2
(5)	UG.1146	Spring	1
(3)	UG.2729	Seal	2
(4)	UG.2726	Spreader	2
(19)	UG.2427	Dust cap	1
(18)	UG.1181	Ball, valve	1
	UG.795	ADJUSTER UNIT, ASSY.	1
(20)	UG.797	Plunger, R.H.	1
(21)	UG.798	Plunger, L.H.	1
(22)	UG.759	Housing	1
(23)	UG.760	Cone, adjuster	1

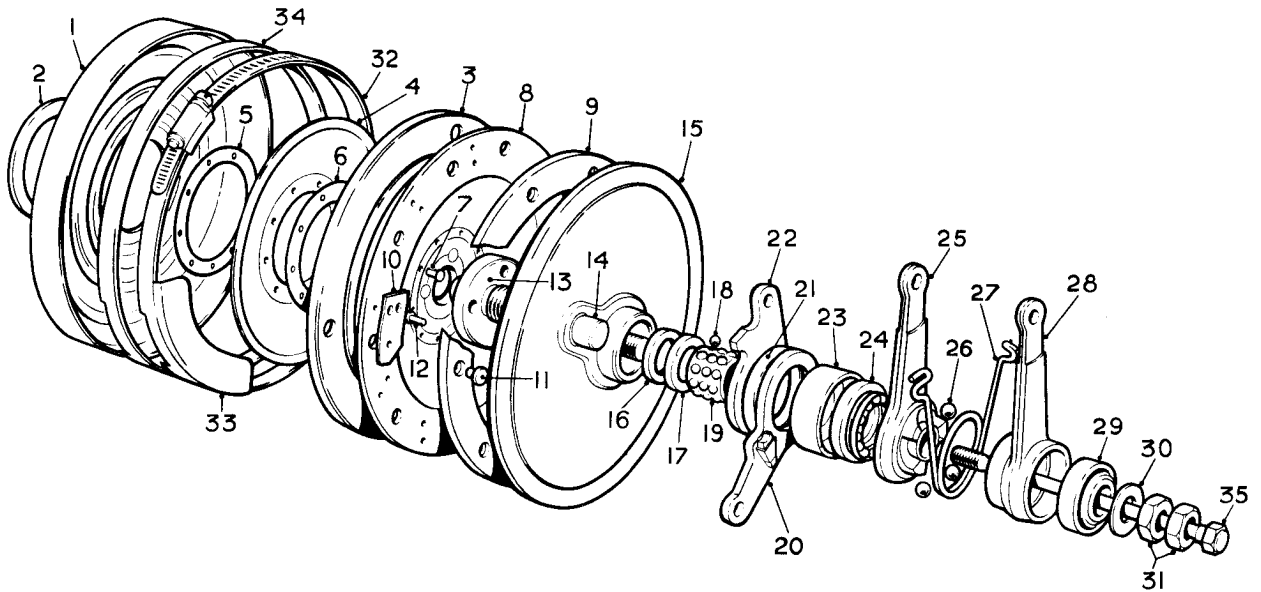


BRAKES - REAR



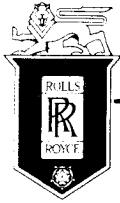
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



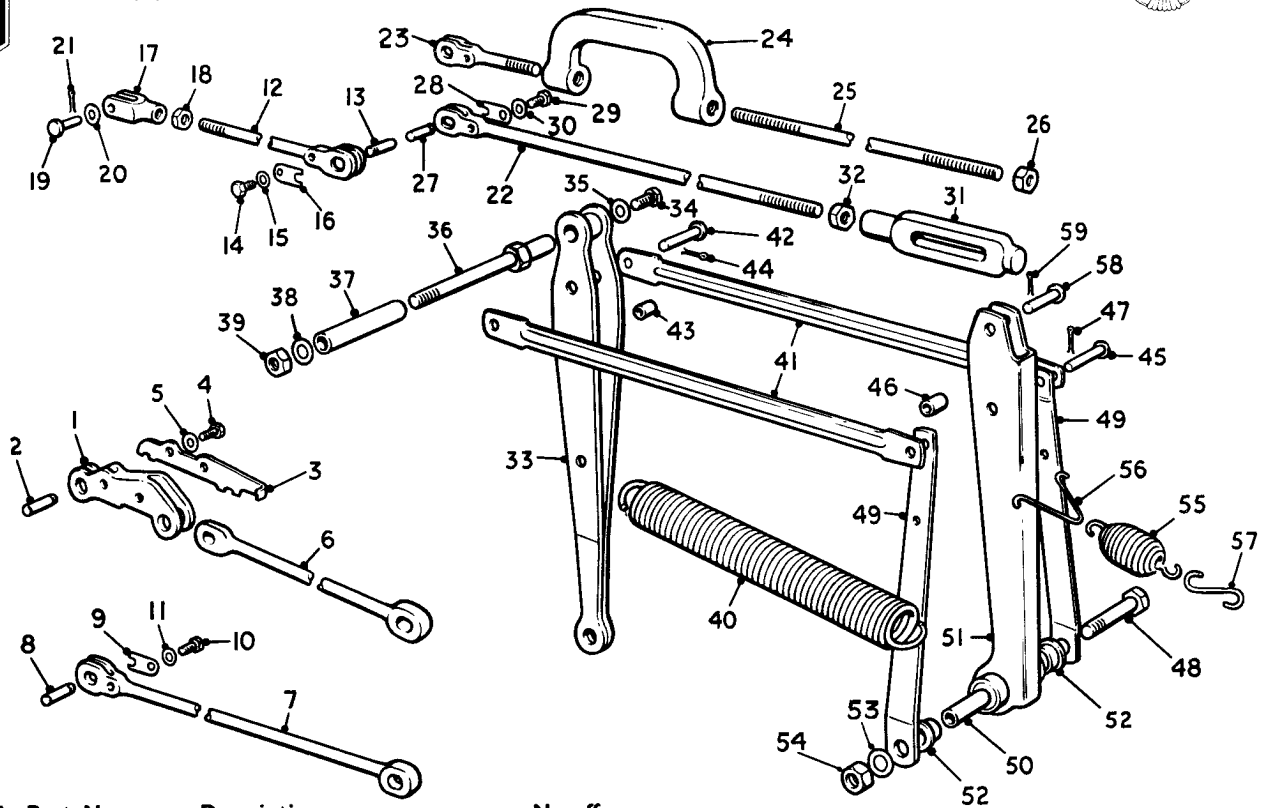
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UG.2475	SERVO MOTOR ASSY.	1	(20)	UG.2446	REVERSE LEVER ASSY.	1
(1)	UG.3528	SPRING PLATE ASSY.	1		RG.8021	Bump rubber	1
(2)	UG.2936	Washer	1		RG.8022	Cup, bump	1
	UG.2543	DRIVING PLATE ASSY.	1		UG.2445	Lever	1
(3)	RG.4767	Inertia ring	1	(21)	GB.5083	Washer, levers	1
(4)	RG.4220	Belleville washer	1	(22)	UG.2554	FORWARD LEVER ASSY.	1
(5)	RG.4221	Backing plate	1	(23)	RG.3939	Cover, dust	1
(6)	RG.7148	Washer, adjusting, .003"	As	(24)	GB.3501	THRUST BEARING ASSY.	1
(6)	RG.7149	Washer, adjusting, .005"	reqd.		RG.3100	Cage, thrust race	1
(7)	KB.13126	Rivet	9	(25)	UG.2586	LEVER, CAM, INNER, ASSY.	1
	UG.2541	PLATE AND LININGS ASS.	1		GB.3546	Bush	1
(8)	RG.7150	Plate, driving	1	(26)	RG.6131	Ball	3
(9)	UG.2542	Lining, friction	1		RG.6594	Ball	3 } Alt.
(10)	RG.3905	Spring plate	9	(27)	UG.1247	Spring, torsion	1
(11)	RG.3916	Rivet, lining	9	(28)	UG.2587	LEVER, CAM, OUTER, ASSY.	1
(12)	KB.13123	Rivet, countersunk head	18		GB.3545	Sleeve	1
(13)	UG.805	Shaft	1	(29)	RG.4450	Bearing	1
	UG.3066	PRESSURE PLATE ASSY.	1		RG.5656	Bearing	1 } Alt.
(14)	RG.8073	Pin, operating	1	(30)	UG.1136	Washer, shaft	1
(15)	UG.3052	Plate, pressure	1	(31)	UA.356/Z	Nut	2
(16)	D.54399	Washer, felt	1	(32)	UG.3069	Clip, "Jubilee"	1
(17)	GB.4171	Washer, steel	1	(33)	UG.2907	Excluder, water	1
	RH.210	BEARING, INNER, SHELL, ASS.	1	(34)	UG.2140	Band, sealing	1
(18)	RG.6209	Ball	24	(35)	UG.775	Setscrew, servo shaft	1
	RG.6593	Ball	24		GB.5117	Setscrew, servo shaft	1
(19)	GB.3898	Cage, ball	1				1 } "Continental" with synchro gearbox

SERVO MOTOR.



SPARES schedule

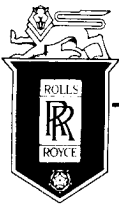
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	RG.8028	Link, forward, take-off lever	1	(30)	K.4404/Z	Washer, setscrew	1
(2)	GB.5086	Pin, locating	2	(31)	UG.1264	Link rod	1
(3)	RG.8027	Stop, lever	1	(32)	UA.351/Z	Nut, link	1
(4)	KC.151/Z	Screw, stop	2	(33)	UG.1196	Lever, operating, handbrake linkage	1
(5)	K.4404/Z	Washer, screw	2	(34)	UA.102/Z	Setscrew, fulcrum pin	1
(6)	UG.2454	Rod, forward take-off	1	(35)	UA.1251/Z	Washer, setscrew	1
(7)	UG.2582	Rod, reverse take-off	1	(36)	UG.1206	Pin, fulcrum, handbrake lever	1
(8)	GB.5086	Pin, locating	1	(37)	UG.925	Distance piece	1
(9)	GB.5085	Plate, locking	1	(38)	UA.1252/Z	Washer, fulcrum pin	1
(10)	KC.151/Z	Screw, plate	1	(39)	UA.352/Z	Nut, fulcrum pin	1
(11)	K.4404/Z	Washer, screw	1	(40)	UB.1534	Spring, return, handbrake lever	1
(12)	UG.986	Rod, servo to operating lever	1	(41)	UG.1200	Link, connecting, handbrake lever	2
(13)	GB.5086	Pin, locating	1	(42)	K.6513/Z	Pin, plain	1
(14)	UA.1501/Z	Setscrew, pin	1	(43)	UG.1199	Distance piece	1
(15)	K.4404/Z	Washer, setscrew	1	(44)	K.4608/Z	Split pin	1
(16)	GB.5085	Plate, locking	1	(45)	K.6515/Z	Pin, plain, fulcrum lever	1
(17)	UG.1184	Jaw, rod, operating lever	1	(46)	UG.913	Distance piece, fulcrum lever	1
(18)	UA.351/Z	Nut, jaw	1	(47)	K.4608/Z	Split pin	1
(19)	K.6507/Z	Pin, plain jaw	1	(48)	UA.162/Z	Bolt, fulcrum lever to bracket	1
(20)	UR.2630	Washer, tension	1	(49)	UG.918	Fulcrum operating levers	2
(21)	K.4608/Z	Pin, split	1	(50)	UG.914	Distance piece, levers	1
(22)	UG.1265	Rod, servo to fulcrum lever (Except Bentley with Synchro gearbox)	1	(51)	UG.916	FULCRUM LEVER ASSY.	1
(23)	UG.2011	Rod, servo to cranked rod	1	(52)	RF.7381	Bush, "Oilite"	1
(24)	UG.1998	Rod, cranked	1	(53)	UA.1252/Z	Washer, bolt	1
(25)	UG.2012	Rod, cranked rod to fulcrum lever	1	(54)	UA.352/Z	Nut, bolt	1
(26)	UA.351/Z	Nut, rods ("Continental" with Synchro gearbox only)	2	(55)	RE.17032	Spring, anti-rattle, levers	1
(27)	GB.5086	Pin, locating servo lever	1	(56)	UG.917	Hook, spring to lever	1
(28)	GB.5085	Plate, locking, servo lever	1	(57)	UG.1266	Hook, spring to frame	1
(29)	UA.1501/Z	Setscrew, plate	1	(58)	K.6508/Z	Pin, plain, fulcrum levers	1
				(59)	K.4608/Z	Split pin	1

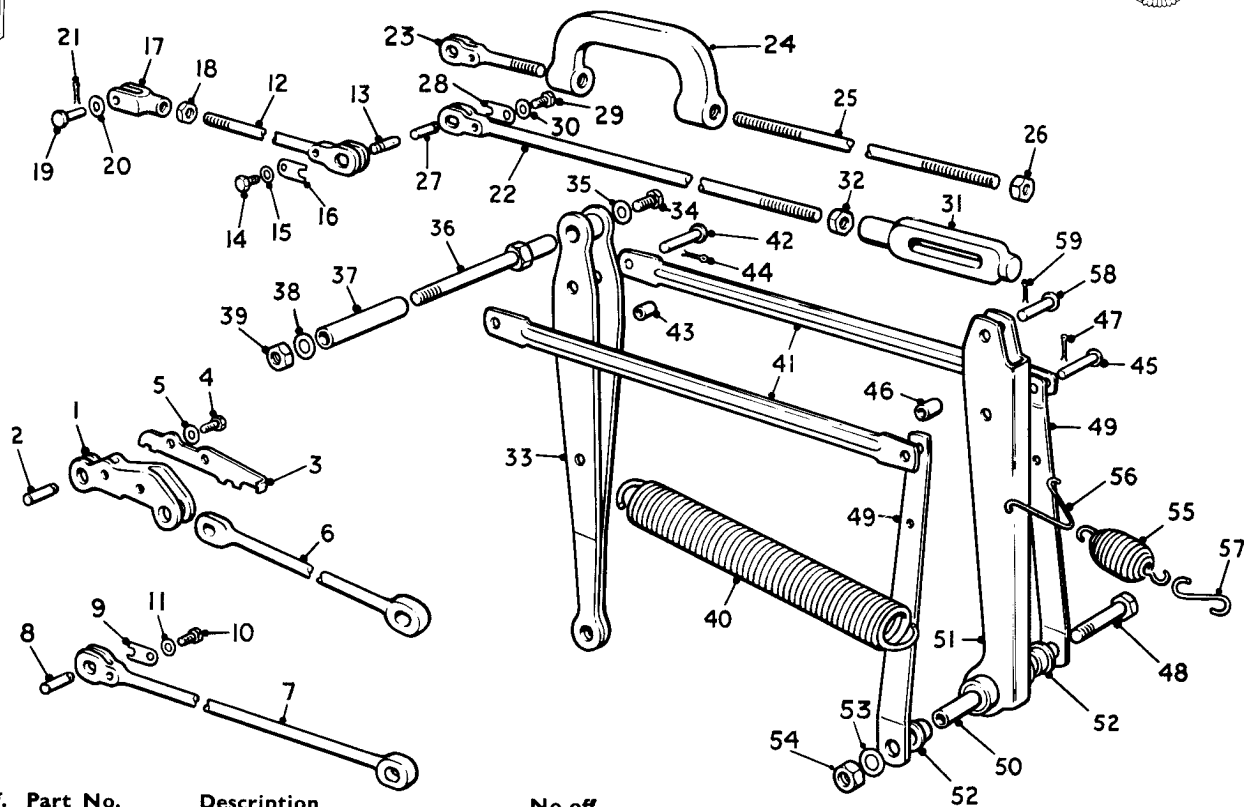
Silver Cloud SWA-2 to SHF-75
 Bentley AN-2 to FD-107

SERVO LEVERS, RODS & LINKAGES



SPARES schedule

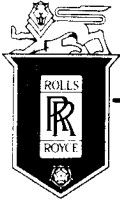
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	RG.8028	Link, forward, take-off lever	1	(30)	K.4404/Z	Washer, setscrew	1
(2)	GB.5086	Pin, locating	2	(31)	UG.1264	Link rod	1
(3)	RG.8027	Stop, lever	1	(32)	UA.351/Z	Nut, link	1
(4)	KC.151/Z	Screw, stop	2	(33)	UG.1196	Lever, operating, handbrake linkage	1
(5)	K.4404/Z	Washer, screw	2	(34)	UA.102/Z	Setscrew, fulcrum pin	1
(6)	UG.2454	Rod, forward take-off	1	(35)	UA.1251/Z	Washer, setscrew	1
(7)	UG.2582	Rod, reverse take-off	1	(36)	UG.1206	Pin, fulcrum, handbrake lever	1
(8)	GB.5086	Pin, locating	1	(37)	UG.925	Distance piece	1
(9)	GB.5085	Plate, locking	1	(38)	UA.1252/Z	Washer, fulcrum pin	1
(10)	KC.151/Z	Screw, plate	1	(39)	UA.352/Z	Nut, fulcrum pin	1
(11)	K.4404/Z	Washer, screw	1	(40)	UB.1534	Spring, return, handbrake lever	1
(12)	UG.986	Rod, servo to operating lever	1	(41)	UG.1200	Link, connecting, handbrake lever	2
(13)	GB.5086	Pin, locating	1	(42)	K.6513/Z	Pin, plain	1
(14)	UA.1501/Z	Setscrew, pin	1	(43)	UG.1199	Distance piece	1
(15)	K.4404/Z	Washer, setscrew	1	(44)	K.4608/Z	Split pin	1
(16)	GB.5085	Plate, locking	1	(45)	K.6515/Z	Pin, plain, fulcrum lever	1
(17)	UG.1184	Jaw, rod, operating lever	1	(46)	UG.913	Distance piece, fulcrum lever	1
(18)	UA.351/Z	Nut, jaw	1	(47)	K.4608/Z	Split pin	1
(19)	K.6507/Z	Pin, plain jaw	1	(48)	UA.162/Z	Bolt, fulcrum lever to bracket	1
(20)	UR.2630	Washer, tension	1	(49)	UG.3042	Fulcrum operating levers	2
(21)	K.4608/Z	Pin, split	1	(50)	UG.3033	Distance piece, levers	1
(22)	UG.1265	Rod, servo to fulcrum lever (Except Bentley "S" with Synchro gearbox)	1	(51)	UG.3031	FULCRUM LEVER ASSY.	1
(23)	UG.2011	Rod, servo to cranked rod	1	(52)	RF.7381	Bush, "Oilite"	1
(24)	UG.1998	Rod, cranked	1	(53)	UA.1252/Z	Washer, bolt	1
(25)	UG.2012	Rod, cranked rod to fulcrum lever	1	(54)	UA.352/Z	Nut, bolt	1
(26)	UA.351/Z	Nut, rods ("Continental" with Synchro gearbox only)	2	(55)	RE.17032	Spring, anti-rattle, levers	1
(27)	GB.5086	Pin, locating servo lever	1	(56)	UG.917	Hook, spring to lever	1
(28)	GB.5085	Plate, locking, servo lever	1	(57)	UG.1266	Hook, spring to frame	1
(29)	UA.1501/Z	Setscrew, plate	1	(58)	K.6508/Z	Pin, plain, fulcrum levers	1
				(59)	K.4608/Z	Split pin	1

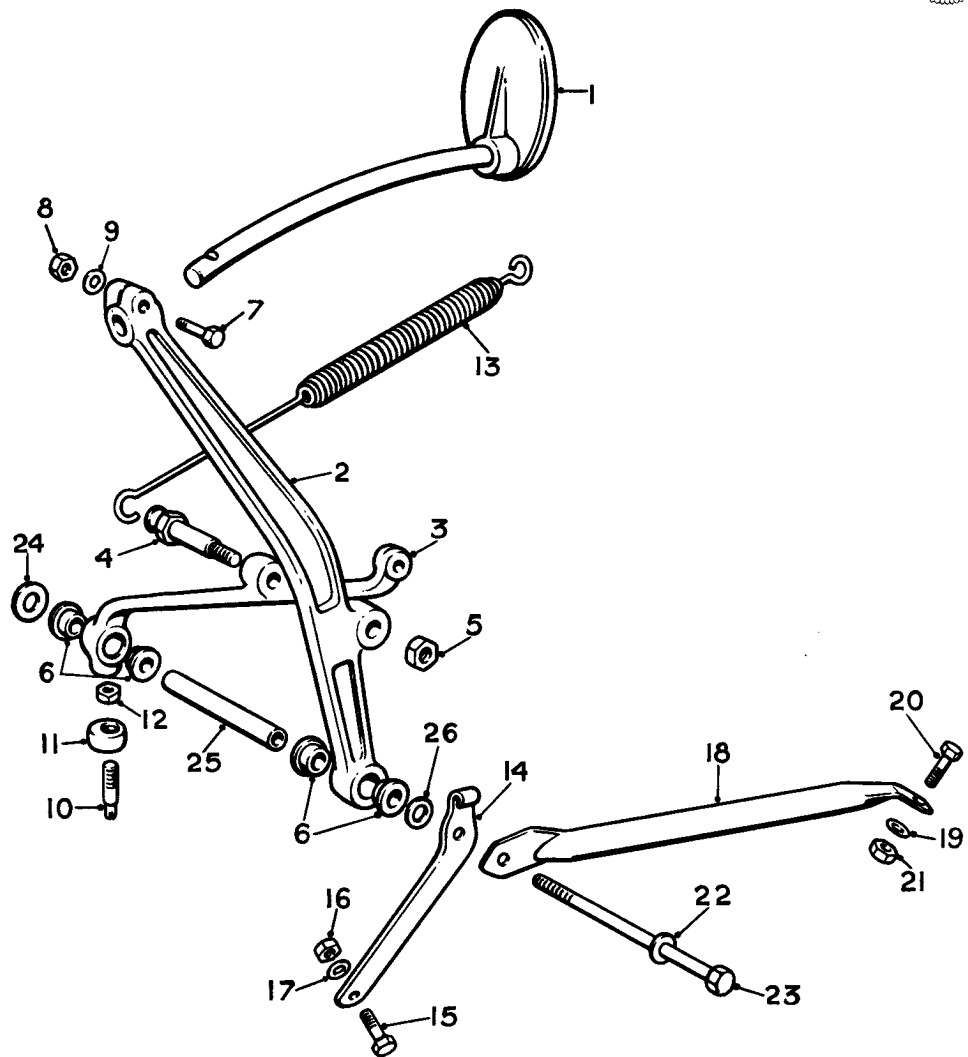
Silver Cloud ... SHF-77 onwards
 Bentley ... FD-109 onwards

SERVO LEVERS, RODS AND LINKAGES



SPARES schedule

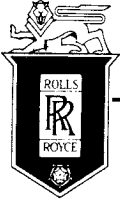
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	RF.7376	BRAKE PEDAL ASSEMBLY	1	(12)	UA.351/Z	Nut, screw	1
			Bentley	(13)	UR.1279	Spring, pull-off	1
	UR.946	BRAKE PEDAL ASSEMBLY	1	(14)	UR.926	Bracket, support.	1
			Silver Cloud	(15)	UA.151/Z	Bolt, bracket	1
	UR.840	BRAKE PEDAL LEVER ASSEMBLY	1	(16)	UA.352/Z	Nut, bolt	1
(2)	UR.831	Lever, pedal	1	(17)	UA.1252/Z	Washer, bolt	1
(3)	UR.832	Lever, operating	1	(18)	UR.1291	Stay, pedal pivot	1
(4)	UR.839	Bolt, return spring	1	(19)	UG.900	Washer, stay to bracket	1
(5)	RE.22430	Nut, bolt	1	(20)	UA.152/Z	Bolt, stay	1
(6)	RF.7381	Bush "Oilite"	4	(21)	UA.352/Z	Nut, bolt	1
(7)	UA.157/Z	Bolt, pedal stem	1	(22)	UA.1252/Z	Washer, bolt	1
(8)	UA.302/Z	Nut, bolt	1	(23)	UA.179/Z	Bolt, pivot	1
(9)	UA.1252/Z	Washer, bolt	1	(24)	UG.900	Washer, pivot, .750" O/D	3
	UR.835	STOP AND SCREW ASSY., stop lamp switch	1		UG.902	Washer, pivot, .875" O/D	1
(10)	UR.836	Screw	1			Cars with synchro gearbox	
(11)	UR.837	Stop	1	(25)	UR.843	Distance piece, pedal shaft	1
				(26)	UA.1252/Z	Washer, pivot, .625" O/D	1

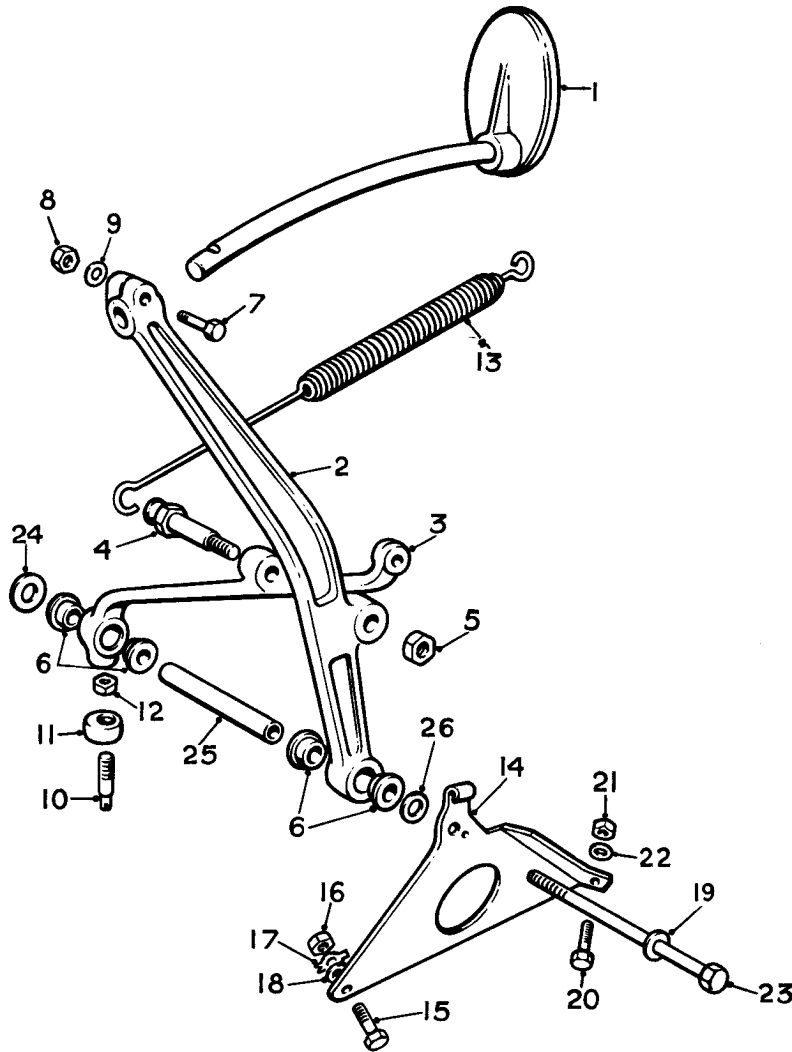
Silver Cloud	...	SWA—SGE-474
Silver Cloud L.W.B.	...	ALC—BLC-32
Bentley	...	AN—FD-39
Bentley L.W.B.	...	ALB—1-16
Continental	...	AF—FM-4

BRAKE PEDAL - R.C. CARS



SPARES schedule

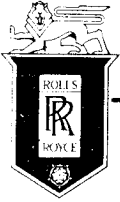
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	RF.7376	BRAKE PEDAL ASSEMBLY	1	(12)	UA.351/Z	Nut, screw	1
	UR.946	BRAKE PEDAL ASSEMBLY	1	(13)	UR.1279	Spring, pull-off	1
		(Silver Cloud)		(14)	UR.2479	Bracket, pedal pivot	1
	UR.840	BRAKE PEDAL LEVER ASSEMBLY	1	(15)	UA.151/Z	Bolt, bracket	1
(2)	UR.831	Lever, pedal	1	(16)	UA.352/Z	Nut, bolt	1
(3)	UR.832	Lever, operating	1	(17)	UR.2482	Washer, tab, bracket	1
(4)	UR.839	Bolt, return spring	1	(18)	UA.1252/Z	Washer, plain, bracket	1
(5)	RE.22430	Nut, bolt	1	(19)	UG.900	Washer, stay to bracket	1
(6)	RF.7381	Bush "Oilite"	4	(20)	UA.152/Z	Bolt, stay	1
(7)	UA.157/Z	Bolt, pedal stem	1	(21)	UA.352/Z	Nut, bolt	1
(8)	UA.302/Z	Nut, bolt	1	(22)	UA.1252/Z	Washer, bolt	1
(9)	UA.1252/Z	Washer, bolt	1	(23)	UA.183/Z	Bolt, pivot	1
	UR.835	STOP AND SCREW ASSY., stop	1	(24)	UG.900	Washer, pivot, .750" O/D	3
		lamp switch	1			Auto gearbox cars	1
(10)	UR.836	Screw	1		UG.902	Washer, pivot, .875" O/D	1
(11)	UR.837	Stop	1			Synchro gearbox cars	1
				(25)	UR.843	Distance piece, pedal shaft	1
				(26)	UA.1252/Z	Washer, pivot, .625" O/D	1

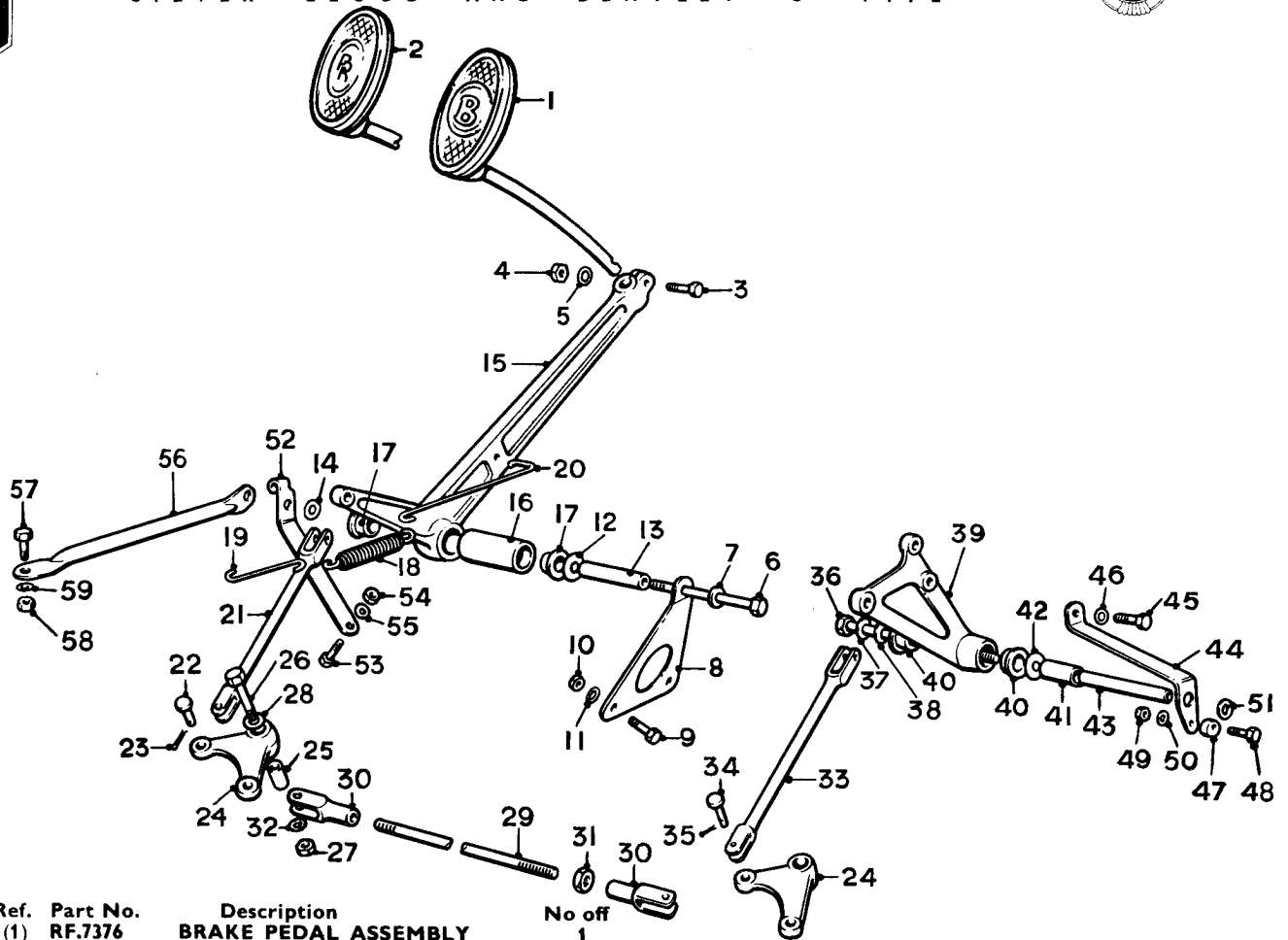
Silver Cloud ... LSGE-476 onwards
 Silver Cloud L.W.B. ... BLC-33 onwards
 Bentley ... FD-41 onwards
 Bentley L.W.B. ... ALB-17 onwards
 Continental ... FM-5 onwards

BRAKE PEDAL - R.C. CARS



SPARES schedule

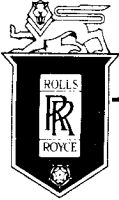
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	RF.7376	BRAKE PEDAL ASSEMBLY	1				
			Bentley	(29)	UR.936	Rod, inter	1
(2)	UR.946	BRAKE PEDAL ASSEMBLY	1	(30)	UG.1184	Jaw, levers	2
			Silver Cloud	(31)	UA.351	Nut, jaw	1
(3)	UA.157/Z	Bolt, pedal stem	1	(32)	K.4410/Z	Washers	2
(4)	UA.302/Z	Nut, bolt	1	(33)	UR.934	Link, connecting, 2nd inter lever	1
(5)	UA.1252/Z	Washer, bolt	1	(34)	K.6507/Z	Pin, jaw	4
(6)	UR.1465	Bolt, pivot	1	(35)	K.4608/Z	Pin, split, levers	4
(7)	UA.1252/Z	Washer, bolt	1	(36)	UA.179	Bolt, pivot	1
(8)	UR.933	Plate, support	1	(37)	UA.1252/Z	Washer, bolt	1
(9)	UA.152/Z	Bolt, support plate	2	(38)	UG.900	Washer, pivot	1
(10)	UA.302/Z	Nut, bolt	2		UR.950	LEVER, BELLCRANK, ASSY.	1
(11)	UA.1252/Z	Washer, bolt	2	(39)	UR.937	Lever	1
(12)	UG.900	Washer, pivot	1	(40)	RF.7381	Bush	2
(13)	UR.931	Tube, distance, lever	1	(41)	UR.945	Piece, distance, lever	1
(14)	UG.900	Washer, pivot	1	(42)	UG.900	Washer, pivot	1
	UR.949	BRAKE PEDAL LEVER ASSY.	1	(43)	UR.941	Piece, distance, stop lamp lever	1
(15)	UR.930	Lever	1	(44)	UR.944	Lever, stop lamp	1
(16)	UR.932	Tube	1	(45)	UA.102/Z	Bolt, lever	1
(17)	RF.7381	Bush	2	(46)	UA.1251/Z	Washer lever	1
(18)	GB.5097	Spring, pull-off	1	(47)	UR.943	Cam, operating	1
(19)	RG.3446	Link, pull-off spring	1	(48)	KC.173/Z	Bolt, cam	1
(20)	UR.942	Link, pedal to spring	1	(49)	K.4307/Z	Nut, bolt	1
(21)	UR.934	Link, bellcrank lever to brake lever	1	(50)	K.4404/Z	Washer, nut	1
(22)	K.6507/Z	Pin, jaw	2	(51)	FW.991	Washer, pivot	1
(23)	K.4608/Z	Pin, split	2	(52)	UR.926	Bracket, support, lever	1
(24)	UR.935	Lever, bellcrank, inter.	2	(53)	UA.152/Z	Bolt, bracket	1
(25)	UR.952	Tube, distance, bellcranks	2	(54)	UA.302/Z	Nut, bolt	1
(26)	UA.161/Z	Bolt, levers	2	(55)	UA.1252/Z	Washer, nut	1
(27)	UA.302/Z	Nut, bolt	2	(56)	UR.1291	Stay, lever pivot	1
(28)	UA.1252/Z	Washer, bolt	2	(57)	UA.151/Z	Bolt, stay	1
				(58)	UA.352/Z	Nut, stay	1
				(59)	UA.1252/Z	Washer, stay	1

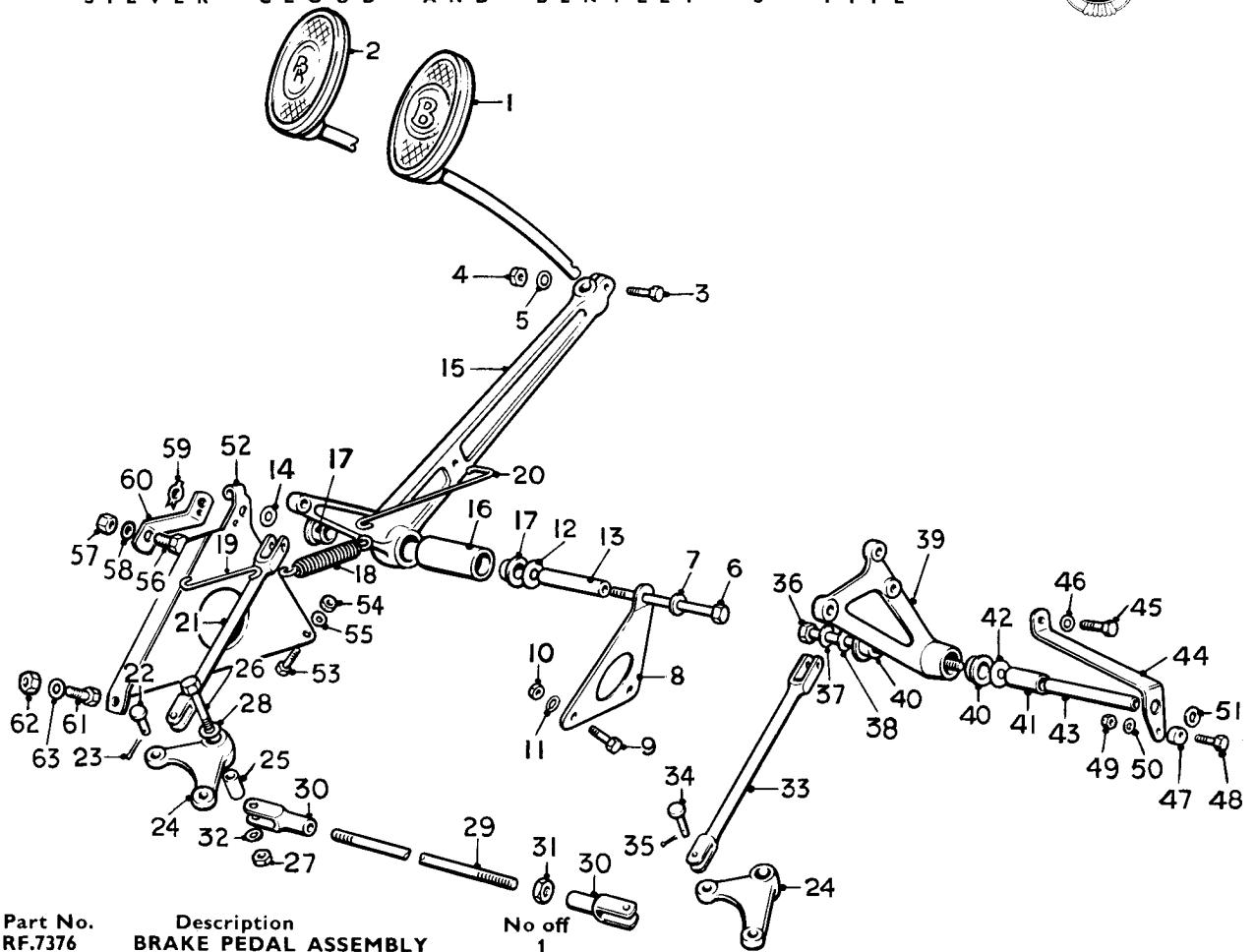
Silver Cloud	...	SWA—SGE-474
Silver Cloud L.W.B.	...	ALC—BLC-32
Bentley	...	AN—FD-39
Bentley L.W.B.	...	ALB 1—16
Continental	...	AF—FM-4

BRAKE PEDAL, L.C. CARS



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

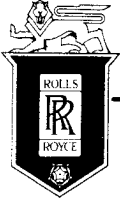


Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	RF.7376	BRAKE PEDAL ASSEMBLY	1	(31)	UA.351	Nut, jaw	1
(2)	UR.946	BRAKE PEDAL ASSEMBLY	1	(32)	K.4410/Z	Washers	2
		(Bentley)		(33)	UR.934	Link, connecting, 2nd inter lever	1
		(Silver Cloud)		(34)	K.6507/Z	Pin, jaw	4
(3)	UA.157/Z	Bolt, pedal stem	1	(35)	K.4608/Z	Pin, split, levers	4
(4)	UA.302/Z	Nut, bolt	1	(36)	UR.2483	Bolt, pivot	1
(5)	UA.1252/Z	Washer, bolt	1	(37)	UA.1252/Z	Washer, bolt	1
(6)	UR.1465	Bolt, pivot	1	(38)	UG.900	Washer, pivot	1
(7)	UA.1252/Z	Washer, bolt	1		UR.950	LEVER, BELLCRANK, ASSY.	1
(8)	UR.933	Plate, support	1	(39)	UR.937	Lever	1
(9)	UA.152/Z	Bolt, support plate	2	(40)	RF.7381	Bush	2
(10)	UA.302/Z	Nut, bolt	2	(41)	UR.945	Piece, distance, lever	1
(11)	UA.1252/Z	Washer, bolt	2	(42)	UG.900	Washer, pivot	1
(12)	UG.900	Washer, pivot	1	(43)	UR.941	Piece, distance, stop lamp lever	1
(13)	UR.931	Tube, distance, lever	1	(44)	UR.944	Lever, stop lamp	1
(14)	UG.900	Washer, pivot	1	(45)	UA.102/Z	Bolt, lever	1
	UR.949	BRAKE PEDAL LEVER ASSY.	1	(46)	UA.1251/Z	Washer lever	1
(15)	UR.930	Lever	1	(47)	UR.943	Cam, operating	1
(16)	UR.932	Tube	1	(48)	KC.173/Z	Bolt, cam	1
(17)	RF.7381	Bush	2	(49)	K.4307/Z	Nut, bolt	1
(18)	GB.5097	Spring, pull-off	1	(50)	K.4404/Z	Washer, nut	1
(19)	RG.3446	Link, pull-off spring	1	(51)	FW.991	Washer, pivot	1
(20)	UR.942	Link, pedal to spring	1	(52)	UR.2479	Bracket, pedal pivot	1
(21)	UR.934	Link, bellcrank lever to brake lever	1	(53)	UA.152/Z	Bolt, bracket	1
(22)	K.6507/Z	Pin, jaw	2	(54)	UA.302/Z	Nut, bolt	1
(23)	K.4608/Z	Pin, split	2	(55)	UA.1252/Z	Washer, nut	1
(24)	UR.935	Lever, bellcrank, inter.	2	(56)	UA.151/Z	Bolt, stay	1
(25)	UR.952	Tube, distance, bellcranks	2	(57)	UA.352/Z	Nut, stay	1
(26)	UA.161/Z	Bolt, levers	2	(58)	UA.1252/Z	Washer, stay	1
(27)	UA.302/Z	Nut, bolt	2	(59)	UR.2482	Washer, tab, bracket	1
(28)	UA.1252/Z	Washer, bolt	2	(60)	UR.2480	Bracket, support, pedal pivot	1
(29)	UR.936	Rod, inter	1	(61)	UA.102/Z	Bolt, support bracket	1
(30)	UG.1184	Jaw, levers	2	(62)	UA.301/Z	Nut, Bolt	1
				(63)	UA.1251/Z	Washer, bolt	1

Silver Cloud ... LSGE-476 onwards
 Silver Cloud L.W.B. ... BLC-33 onwards
 Bentley ... FD-41 onwards
 Bentley L.W.B. ... ALB-17 onwards
 Continental ... FM-5 onwards

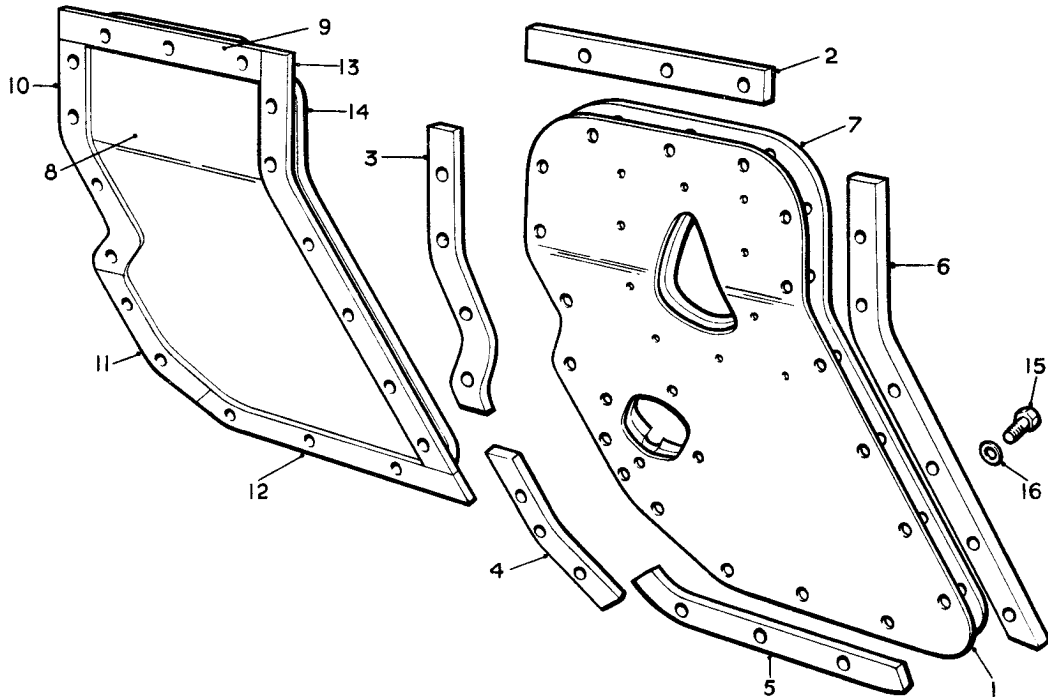
BRAKE PEDAL, L.C. CARS

PAGE NO.



SPARES schedule

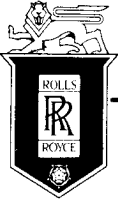
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UR.1058	PLATE, PEDAL GAP, ASSY.	1— Standard
	UR.2087	PLATE, PEDAL GAP, ASSY.	1— When horn foot switch is fitted
(2)	UR.1011	Seal, top	1
(3)	UR.1012	Seal, upper, R.H.	1
(4)	UR.2614	Seal, lower, R.H.	1
(5)	UR.1014	Seal, bottom	1
(6)	UR.1015	Seal, L.H.	1
(7)	UR.1057	Felt	1
	UR.2087	PLATE, PEDAL GAP, MOD. ASS.	1
	K.1804/Z	Screw, footswitch	3
	K.4446/Z	Washer, screw	3
	K.4005/Z	Nut, screw	3
(8)	UR.3341	PLATE, BLANKING, ASSY. L.C.	1
	UR.1062	PLATE, BLANKING, ASSY. R.C.	1
(9)	UR.1011	Seal, top	1
(10)	UR.1012	Seal, upper, R.H.	1
(11)	UR.2614	Seal, lower, R.H.	1
(12)	UR.1014	Seal, bottom	1
(13)	UR.1015	Seal, L.H.	1
(14)	UR.1061	Felt	1
	UR.4649	PLATE, BLANKING, MOD. ASS.	1
	UA.101/Z	Bolt, compressor to plate	2
	K.4407/Z	Washer, bolt	2
(15)	CS.30542/Z	Screw, plates to dash	35— L.C.
	CS.30542/Z	Screw, plates to dash	34— R.C.
	CS.30545/Z	Screw, plates to dash	1
(16)	KB.3905/Z	Washer, screw	36
	K.4307/Z	Nut, pedal to speedo-drive, bkt.	1
	K.4404/Z	Washer, nut	1

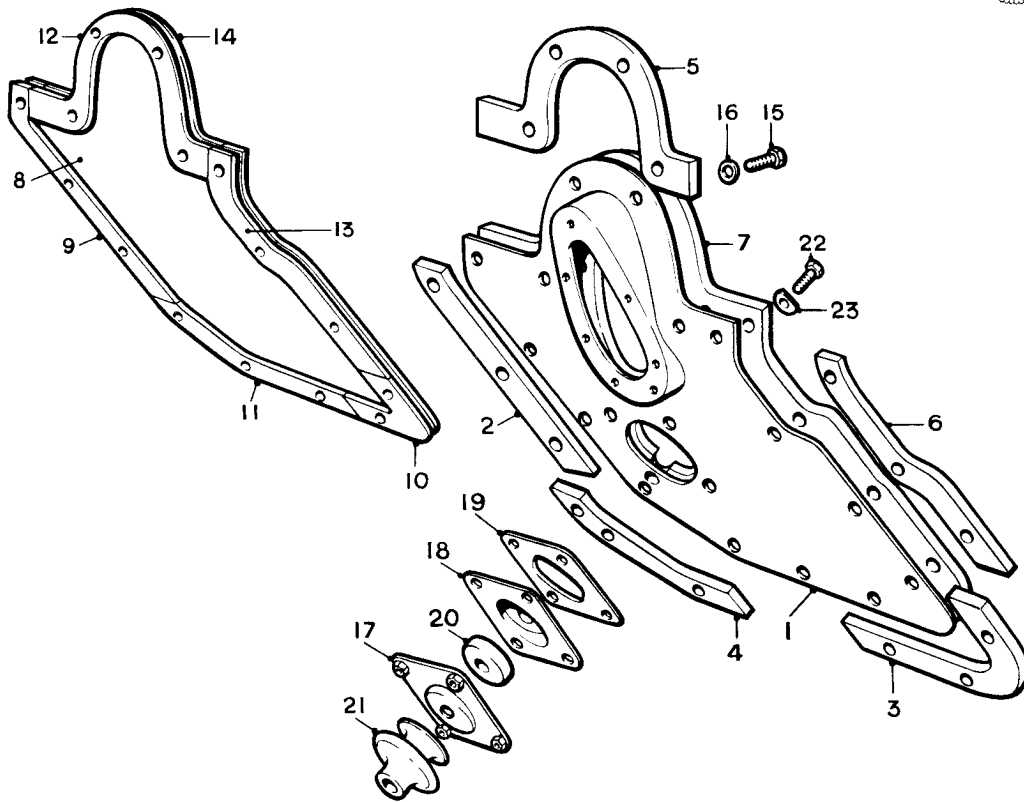
PEDAL GAP PLATE

(Standard Bodies)



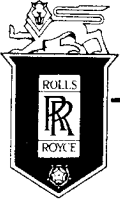
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UR.2024	PLATE, PEDAL GAP, ASSY.	1
(2)	UR.2032	Seal, side, R.H.	1
(3)	UR.2033	Seal, lower, L.H.	1
(4)	UR.2034	Seal, lower, R.H.	1
(5)	UR.2085	Seal, upper	1
(6)	UR.2125	Seal, side L.H.	1
(7)	UR.2035	Felt	1
(8)	UR.3338	PLATE, BLANKING, ASSY. L.C.	1
	UR.2025	PLATE, BLANKING, ASSY. R.C.	1
(9)	UR.2032	Seal, side, R.H.	1
(10)	UR.2033	Seal, lower, L.H.	1
(11)	UR.2034	Seal, lower, R.H.	1
(12)	UR.2085	Seal, upper	1
(13)	UR.2125	Seal, side, L.H.	1
(14)	UR.2026	Felt	1
(15)	CS.30542/Z	Screw, plates to dash	29
(16)	KB.3905/Z	Washer, screw	30
(17)	373/235	Housing, bottom, pedal, L.C.	1
	373/234	Housing, bottom, pedal, R.C.	1
(18)	173/528	Housing, top, pedal, L.C.	1
	173/494	Housing, top, pedal, R.C.	1
(19)	UR.1007	Joint, rubber, housings	1
(20)	UR.1009	Seal, felt, housings	1
(21)	UR.1634	Seal, rubber, pedal	1
(22)	CS.30542/Z	Screw, housings	4
(23)	UR.1570	Washer, screws	4

PEDAL GAP PLATE (Coachbuilt Cars)

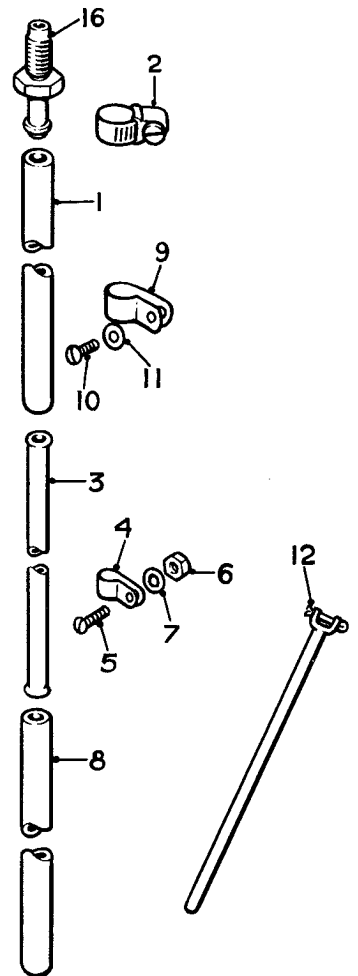
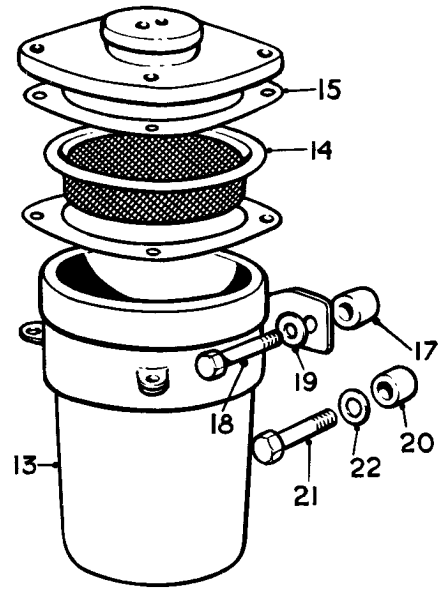


SPARES schedule

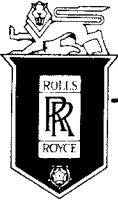
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UR.3234	Hose, short, 1" m/cylinder	1
	UR.3235	Hose, short, 3/4" m/cylinder	1
(2)	RE.9418	Clip, Jubilee	2
(3)	UR.3237	Pipe, m/cylinder to reservoir hose	2
(4)	UR.3290	Clip, pipes to floor	4
(5)	KC.179/Z	Screw, clip	2
(6)	K.4006/Z	Nut, screw	2
(7)	K.4404/Z	Washer, screw	2
(8)	UR.3231	Hose, long, 1" m/cylinder	1
	UR.3285	Hose, long, 1" m/cylinder	1
	UR.3285	Cars with twin heater matrix	
	UR.3285	Hose, long, 3/4" m/cylinder	1
(9)	UR.3289	Clip, hose	4
(10)	KC.171/Z	Screw, clip to valance	1
	UA.505/Z	Screw, clip to valance	1
	K.9714/Z	Distance piece, clip	1
		Cars with interior cooling system	
(11)	K.4404/Z	Washer, screw	1
(12)	UR.1734	Clip, hose to reservoir	2
(13)	UR.3246	Reservoir	2
(14)	UR.2837	Filter, reservoir	2
(15)	UR.2842	Gasket, filter	4
(16)	UR.3214	Connection	2
(17)	UR.1362	Distance piece, rear tank	2
(18)	UA.107/Z	Bolt, rear tank	2
(19)	K.4407/Z	Washer, bolt	2
(20)	UR.2852	Distance piece, front tank	4
(21)	UA.108/Z	Bolt, front tank	2
(22)	K.4407/Z	Washer, bolt	2



RESERVOIR AND SUPPLY PIPES

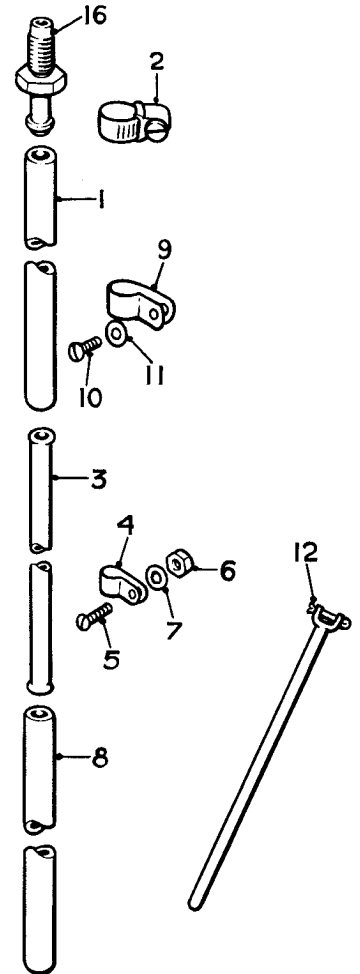
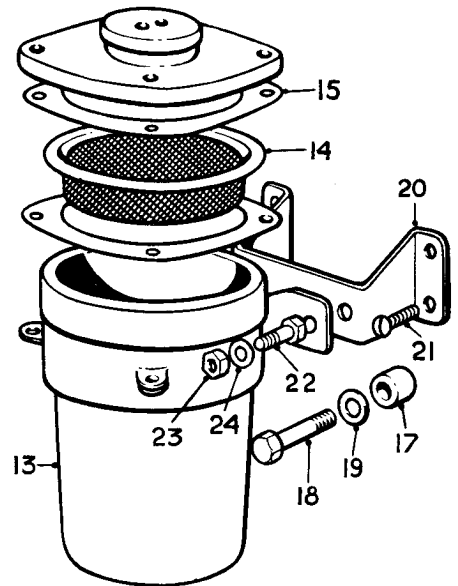


SPARES schedule

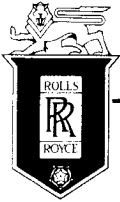
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UR.3234	Hose, short, 1" m/cylinder	1
	UR.3235	Hose, short, 3/4" m/cylinder	1
(2)	RE.9418	Clip, Jubilee	2
(3)	UR.3237	Pipe, m/cylinder to reservoir hose	2
(4)	UR.3290	Clip, pipes to floor	4
(5)	KC.179/Z	Screw, clip	2
(6)	K.4006/Z	Nut, screw	2
(7)	K.4404/Z	Washer, screw	2
(8)	UR.3340	Hose, long, 1" m/cylinder	1
	UR.3285	Hose, long, 3/4" m/cylinder	1
(9)	UR.3289	Clip, hose	5
(10)	KC.171/Z	Screw, clip to valance	2
(11)	K.4404/Z	Washer, screw	2
(12)	UR.1734	Clip, hose to reservoir	2
(13)	UR.3246	Reservoir	2
(14)	UR.2837	Filter, reservoir	2
(15)	UR.2842	Gasket, filter	4
(16)	UR.3214	Connection	2
(17)	UR.1362	Distance piece, rear tank	2
(18)	UA.107/Z	Bolt, rear tank	2
(19)	K.4407/Z	Washer, bolt	2
(20)	UR.2853	Bracket, front tank	2
(21)	CS.30541/Z	Screw, bracket	3
	CS.30542/Z	Screw, bracket	1
(22)	UA.102/Z	Bolt, front tank	2
(23)	UA.301/Z	Nut, bolt	2
(24)	K.4407/Z	Washer, bolt	2

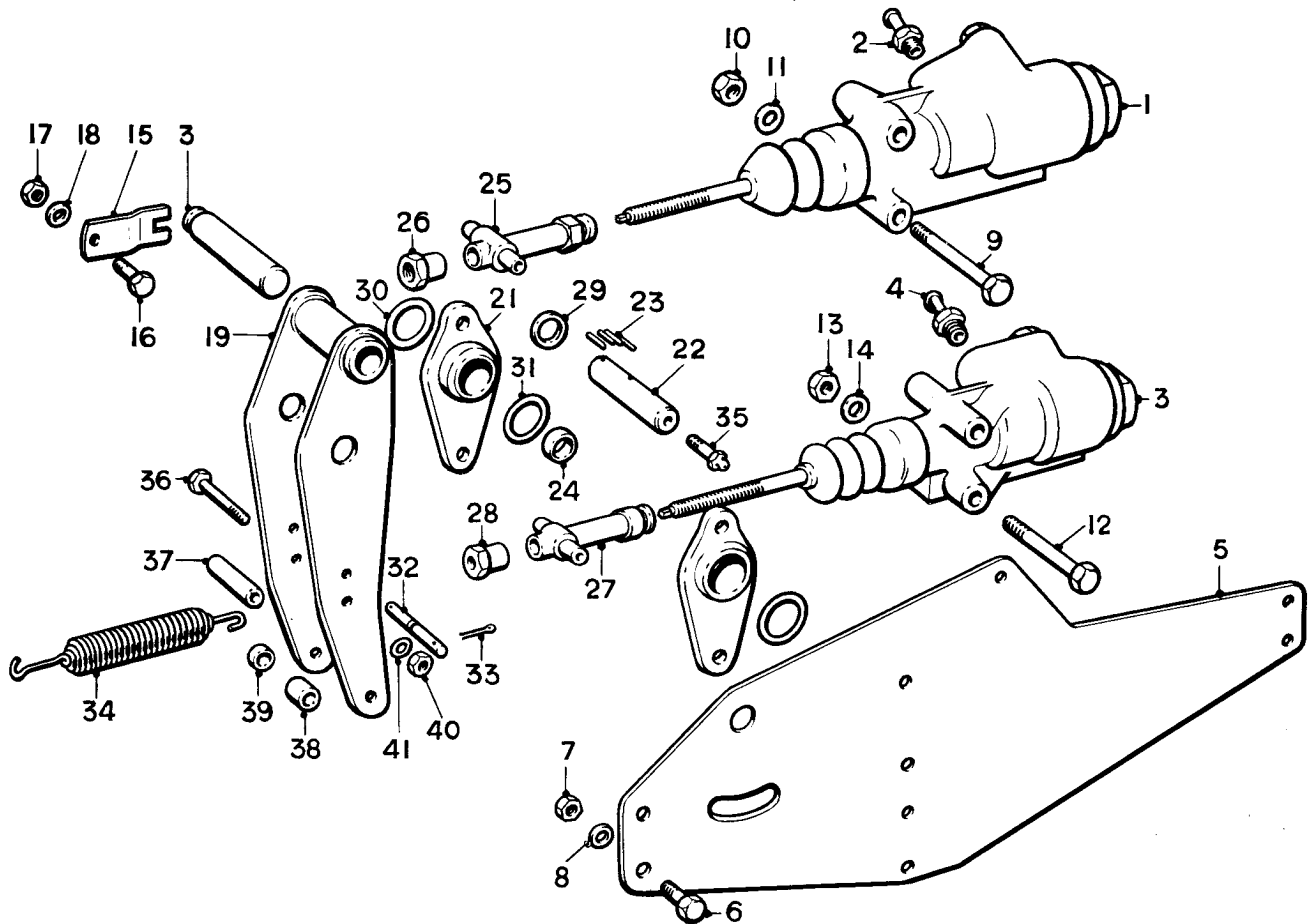


RESERVOIR AND SUPPLY PIPES ("CONTINENTAL")



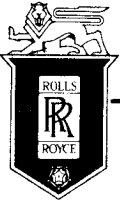
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



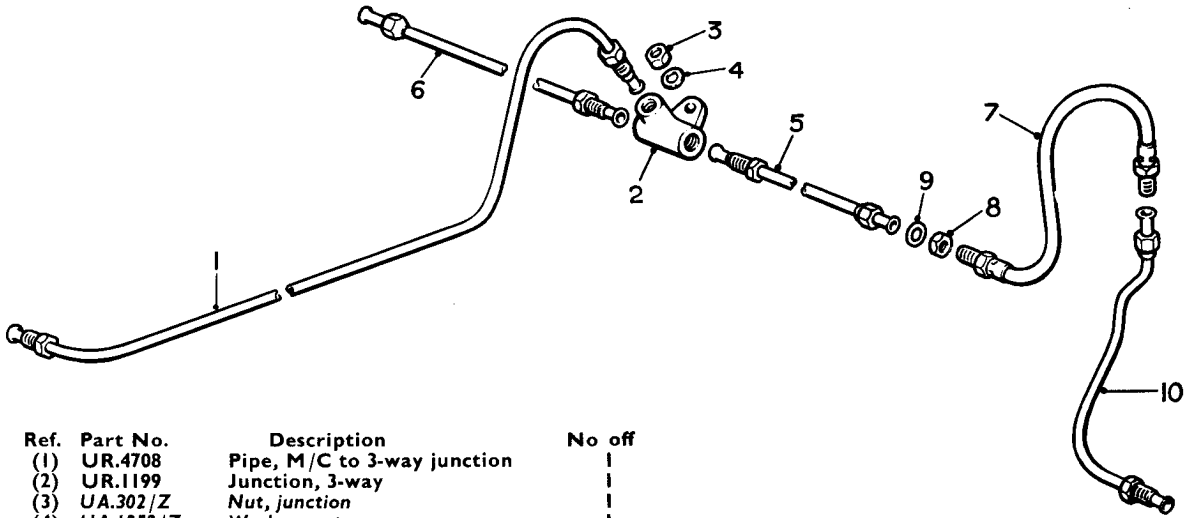
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UG.2891	MASTER CYLINDER ASSY., 1"	1	(23)	RF.7364	Needle roller	46
(2)	UG.2883	Connection	1	(24)	UG.2448	Distance piece, pivot pin	1
	CD.1206	KIT, SERVICE, 1" MASTER CYL.	1	(25)	UG.2466	Trunnion, upper	1
(3)	UG.2892	MASTER CYLINDER ASSY., 3/4"	1	(26)	UG.2473	Nut, upper trunnion	1
(4)	UG.2883	Connection	1	(27)	UG.2484	Trunnion, lower	1
	CD.1207	KIT, SERVICE, 3/4" MASTER CYL.	1	(28)	UG.2485	Nut, lower trunnion	1
(5)	UG.2487	Plate, inter support	1	(29)	UG.3155	Washer, adjusting, balance lever, .0675"	2 As req
(6)	UA.152/Z	Bolt, plate retaining	4		UG.2436	Washer, adjusting, balance lever, .0625"	
(7)	UA.302/Z	Nut, bolt	4		UG.2437	Washer, adjusting, balance lever, .0575"	
(8)	UA.1252/Z	Washer, bolt	4		UG.2438	Washer, adjusting, balance lever, .0525"	
(9)	UG.1205	Bolt, mounting, 1" M/Cylinder	2		UG.2439	Washer, adjusting, balance lever, .0475"	
(10)	RE.22428	Nut, bolt	2		UG.2440	Washer, adjusting, balance lever, .0425"	
(11)	UA.1253/Z	Washer, bolt	2	(30)	LC.280	Ring, sealing, .954 i/D	2
(12)	UA.171/Z	Bolt, mounting, 3/4" M/Cylinder	2	(31)	UG.2467	Ring, sealing, .859 i/D	1
(13)	UA.302/Z	Nut, bolt	2	(32)	UG.2510	Pin, pull-off spring	1
(14)	UA.1252/Z	Washer, bolt	2	(33)	K.4607/Z	Split, pin pin	2
(15)	UG.2434	Plate, pivot pin	1	(34)	UG.2509	Spring, pull-off	1
(16)	UA.103/Z	Bolt, retaining, plate	1	(35)	UG.2472	Grease nipple, balance lever	1
(17)	UA.301/Z	Nut, bolt	1	(36)	UG.2469	Bolt, pivot, servo drag link	2
(18)	UA.1251/Z	Washer, bolt	1	(37)	UG.2452	Bush, pivot	2
(19)	UG.2576	OPERATING LEVER ASSY.	1	(38)	UG.2470	Distance tube, long	2
(20)	UG.2447	Pin, pivot	1	(39)	UG.2471	Distance tube, short	2
(21)	UG.2994	BALANCE LEVER ASSY.	2	(40)	UA.301/Z	Nut, bolt	2
(22)	UG.2449	Pin, pivot	1	(41)	UA.1251/Z	Washer, nut	2

HYDRAULIC MASTER CYLINDER



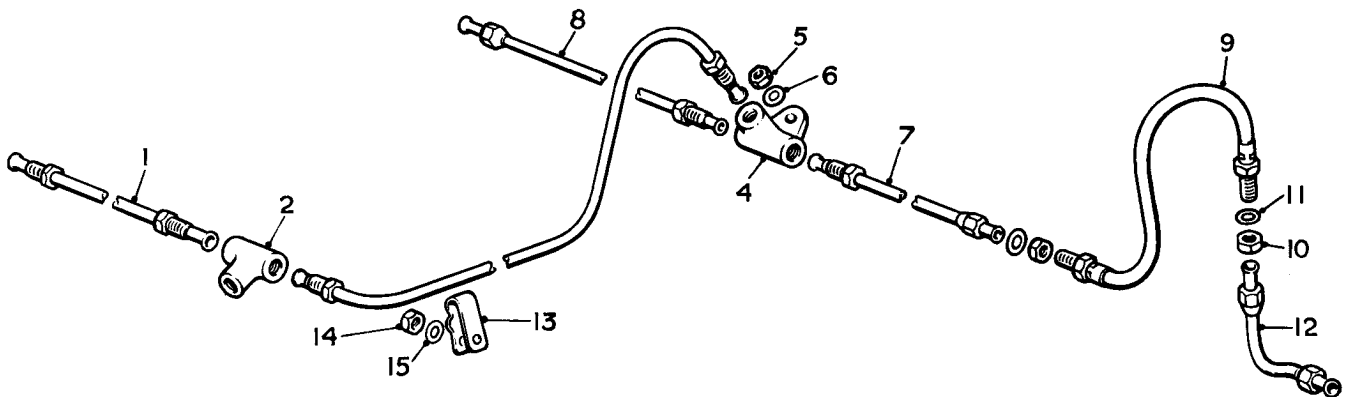
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



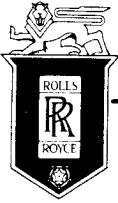
Ref.	Part No.	Description	No off
(1)	UR.4708	Pipe, M/C to 3-way junction	1
(2)	UR.1199	Junction, 3-way	1
(3)	UA.302/Z	Nut, junction	1
(4)	UA.1252/Z	Washer, nut	1
(5)	UR.3064	Pipe, brkt. on R.H. shock damper	1
(6)	UR.3065	Pipe, brkt. on L.H. shock damper	1
(7)	UR.4807	Hose, flexible	2
(8)	RE.22430	Nut, hose to brackets	4
(9)	UA.1253/Z	Washer	4
(10)	UG.1183	Pipe, operating, lower cylinder, R.H.	1
	UG.1182	Pipe, operating, lower cylinder, L.H.	1

**OPERATING PIPES.
FRONT BRAKES.**
($\frac{3}{4}$ in. MASTER CYLINDER)



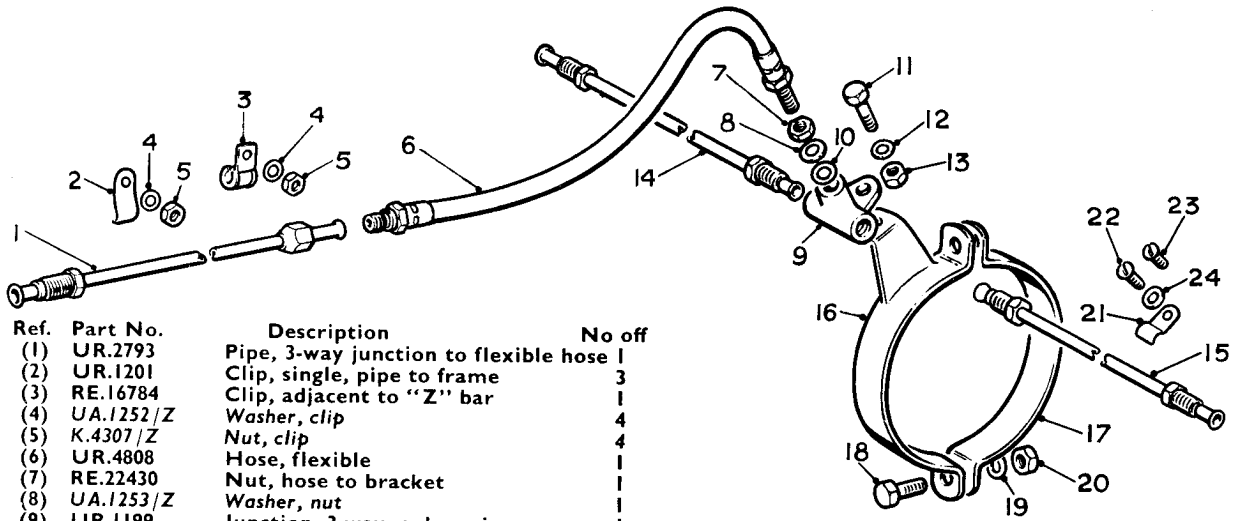
Ref.	Part No.	Description	No off
(1)	UR.4707	Pipe, M/C to 3-way junction	1
(2)	UR.3647	Junction, 3-way	1
(3)	UR.3072	Pipe, junction to junction front pan	1
(4)	UR.1199	Junction, front pan	1
(5)	UA.302/Z	Nut, junction	1
(6)	UA.1252/Z	Washer, nut	1
(7)	UR.1721	Pipe, bracket on R.H. shock damper	1
(8)	UR.1722	Pipe, bracket on L.H. shock damper	1
(9)	UR.4807	Hose, flexible, front brakes	2
(10)	RE.22430	Nut, hose to brackets	4
(11)	UA.1253/Z	Washer	4
(12)	UR.3061	Pipe, operating, upper cylinder, R.H.	1
	UR.3063	Pipe, operating, upper cylinder, L.H.	1
(13)	UR.2922	Clip, double, delivery pipes	7
(14)	K.4307/Z	Nut, clips	7
(15)	K.4404/Z	Washer	7

**OPERATING PIPES.
FRONT BRAKES.**
(1 in. MASTER CYLINDER)



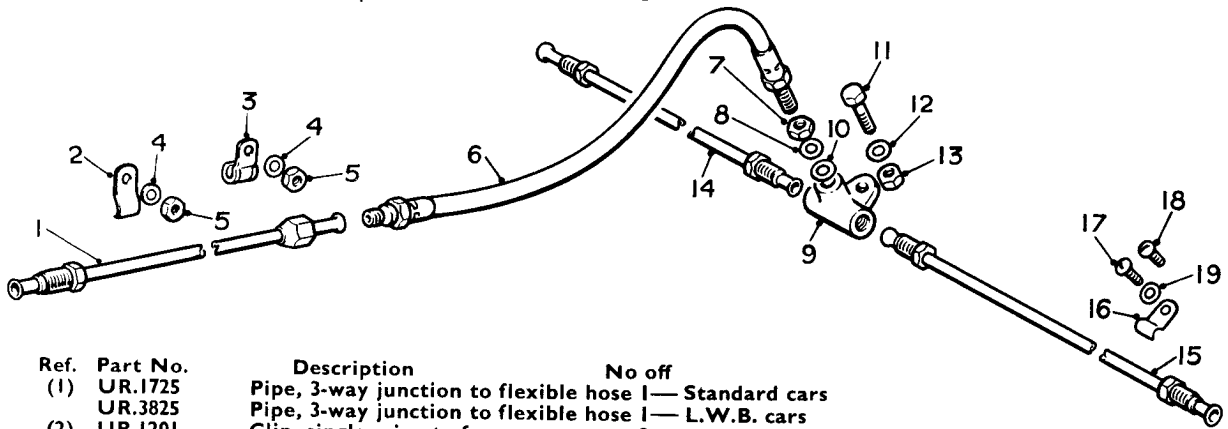
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



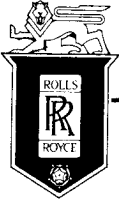
Ref.	Part No.	Description	No off
(1)	UR.2793	Pipe, 3-way junction to flexible hose	1
(2)	UR.1201	Clip, single, pipe to frame	3
(3)	RE.16784	Clip, adjacent to "Z" bar	1
(4)	UA.1252/Z	Washer, clip	4
(5)	K.4307/Z	Nut, clip	4
(6)	UR.4808	Hose, flexible	1
(7)	RE.22430	Nut, hose to bracket	1
(8)	UA.1253/Z	Washer, nut	1
(9)	UR.1199	Junction, 3-way, axle casing	1
(10)	UR.1200	Washer, sealing hose	1
(11)	UA.204/Z	Bolt, 3-way junction	1
(12)	UA.1253/Z	Washer, bolt	1
(13)	RE.22430	Nut, bolt	1
(14)	UR.2794	Pipe, junction to R.H. brake	1
(15)	UR.2795	Pipe, junction to L.H. brake	1
(16)	UR.2790	Support bracket, clamping strap	1
(17)	UR.2850	Clamping strap, bracket	1
(18)	UA.102/Z	Bolt, strap	2
(19)	UA.1251/Z	Washer, bolt	2
(20)	UA.301/Z	Nut, bolt	2
(21)	UR.1201	Clip, pipe to rear axle	5
(22)	K.1904/Z	Screw, clip	4
(23)	K.1910/Z	Screw, clip	1
(24)	K.4404/Z	Washer, clip	5

**OPERATING PIPES
REAR BRAKES.
("CONTINENTAL")**



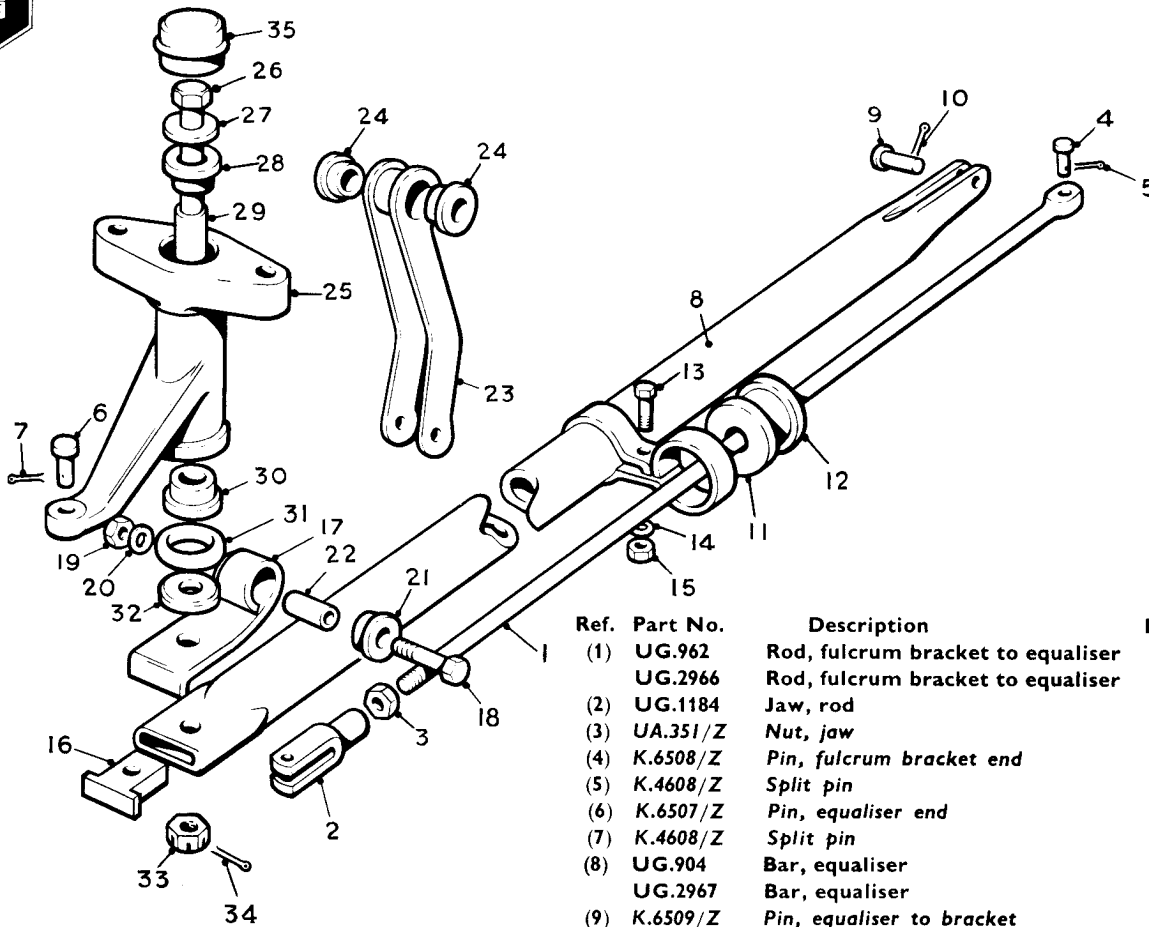
Ref.	Part No.	Description	No off
(1)	UR.1725	Pipe, 3-way junction to flexible hose	1 — Standard cars
	UR.3825	Pipe, 3-way junction to flexible hose	1 — L.W.B. cars
(2)	UR.1201	Clip, single, pipe to frame	3
(3)	RE.16784	Clip, adjacent "Z" bar	1
(4)	UA.1252/Z	Washer, clip	4
(5)	K.4307/Z	Nut, clip	4
(6)	UR.4808	Hose, flexible	1
(7)	RE.22430	Nut, hose to bracket	1
(8)	UA.1253/Z	Washer, nut	1
(9)	UR.1199	Junction, 3-way, axle casing	1
(10)	UR.1200	Washer, sealing hose	1
(11)	UA.204/Z	Bolt, 3-way junction	1
(12)	UA.1253/Z	Washer, bolt	1
(13)	RE.22430	Nut, bolt	1
(14)	UR.1727	Pipe, junction to R.H. brake	1
(15)	UR.1728	Pipe, junction to L.H. brake	1
(16)	UR.1201	Clip, pipe to rear axle	5
(17)	K.1904/Z	Screw, clip	4
(18)	K.1910/Z	Screw, clip	1
(19)	K.4404/Z	Washer, screw	5

**OPERATING PIPES
REAR BRAKES.
(EXCEPT "CONTINENTAL")**



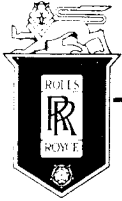
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



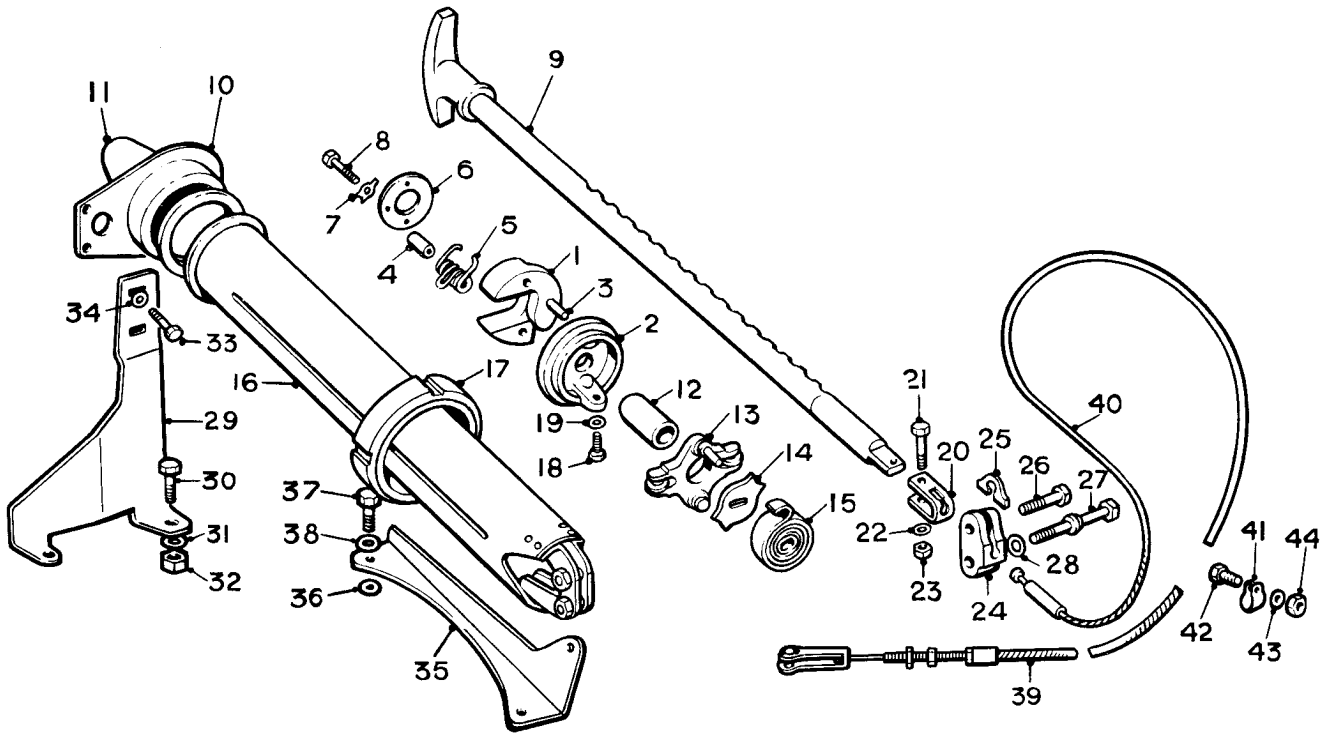
Ref.	Part No.	Description	No off
(1)	UG.962	Rod, fulcrum bracket to equaliser	1— Standard
	UG.2966	Rod, fulcrum bracket to equaliser	1— L.W.B. cars
(2)	UG.1184	Jaw, rod	1
(3)	UA.351/Z	Nut, jaw	1
(4)	K.6508/Z	Pin, fulcrum bracket end	1
(5)	K.4608/Z	Split pin	1
(6)	K.6507/Z	Pin, equaliser end	1
(7)	K.4608/Z	Split pin	1
(8)	UG.904	Bar, equaliser	1— Standard
	UG.2967	Bar, equaliser	1— L.W.B. cars
(9)	K.6509/Z	Pin, equaliser to bracket	1
(10)	K.4608/Z	Split pin	1
(11)	UG.1054	Steady bracket, equaliser	1
(12)	RG.4204	Bush, steady bracket	1
(13)	K.C173/Z	Setscrew, bracket	1
(14)	K.4404/Z	Washer, setscrew	1
(15)	K.4307/Z	Nut, setscrew	1
(16)	UG.906	Distance piece, equaliser bar	1
(17)	UG.896	Shackle, equaliser bar	1
(18)	KC.158/Z	Screw, shackle plate	1
(19)	K.4307/Z	Nut, screw	1
(20)	K.4404/Z	Washer, screw	1
(21)	RG.5085	Bush, rubber, shackle	2
(22)	UG.895	Distance piece, shackle	1
(23)	UG.891	SHACKLE PLATES, ASSEMBLY	1
(24)	RG.5085	Bush, rubber	2
(25)	UG.897	Lever, equaliser	1
(26)	UG.899	Bolt, lever	1
(27)	UG.900	Washer, top, bolt	1
(28)	RF.7381	Bush "Oilite," lever	1
(29)	UG.901	Distance piece, lever	1
(30)	RF.7381	Bush, "Oilite" equaliser	1
(31)	FB.3940	Ring, sealing, equaliser	1
(32)	UG.902	Washer, thrust, lever	1
(33)	UA.1102/Z	Nut, bolt, equaliser	1
(34)	K.4602/Z	Split pin	1
(35)	UG.898	Cap, lever	1

REAR BRAKE LEVERS, RODS AND SUPPORT BRACKETS



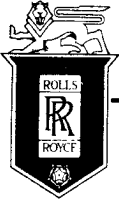
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



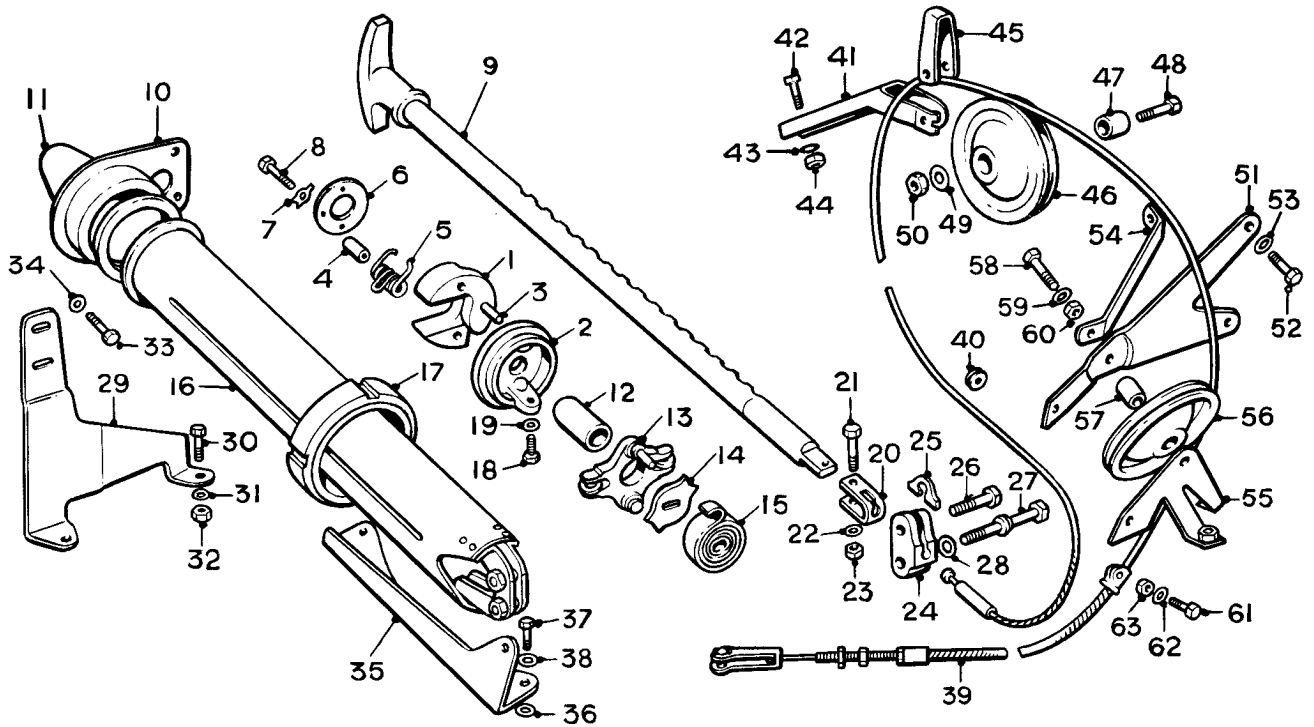
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	RH.282	HANDBRAKE ASSEMBLY	1	(23)	K.4006/Z	Nut, screw	1
(1)	RG.5723	Pawl	2	(24)	UG.2351	Clamp, conduit	1
(2)	UG.1823	Carrier, pawl	1	(25)	UG.1833	Spacer, clamp	1
(3)	RG.5325	Pin	2	(26)	UA.105/Z	Bolt, clamp	1
(4)	RG.5303	Distance piece, pawl spring	1	(27)	UG.1876	Screw, handbrake to bracket	1
(5)	RG.6208	Spring	1	(28)	UA.1251/Z	Washer, screw	1
(6)	RG.5326	Cover plate	1	(29)	UG.1874	Bracket, upper	1
(7)	KB.7103	Washer, tab	1	(30)	UA.102/Z	Bolt, bracket to panel	2
(8)	KC.106/Z	Screw, cover plate	1	(31)	UA.1251/Z	Washer, bolt	2
(9)	UG.1862	Rod and Handle Assembly	1	(32)	UA.301/Z	Nut, bolt	2
(10)	UG.1865	Plate and Retainer Assembly	1	(33)	UA.102/Z	Bolt, handbrake to bracket	2
(11)	UG.1839	Cover Assembly	1	(34)	UA.2052/Z	Washer, bolt	2
(12)	UG.1821	Stop sleeve	1	(35)	UG.1875	Bracket, lower	1
(13)	UG.1871	Roller Carrier Assembly	1	(36)	FW.337	Washer, packing	1
(14)	UG.1820	Stop plate	1	(37)	UA.102/Z	Bolt, bracket to panel	2
(15)	UG.1817	Return spring	1	(38)	UA.1251/Z	Washer, bolt	2
(16)	UG.1873	Tube Assembly	1	(39)	UG.1201	Cable Assembly	1
(17)	UG.1829	Ring nut	1	(40)	RF.5302	Grommet, cable	1
(18)	K.1907/Z	Screw, tube to carrier	1	(41)	UG.1431	Clip, cable	1
(19)	K.4404/Z	Washer, screw	1	(42)	UA.1501/Z	Bolt, clip	1
(20)	UG.2350	Connector, cable	1	(43)	K.4404/Z	Washer, bolt	1
(21)	UA.1551/Z	Screw, connector	1	(44)	K.4307/Z	Nut, bolt	1
(22)	K.4404/Z	Washer, screw	1		UA.2101/Z	Bolt, blanking, brkt. holes	2

HANDBRAKE—R.C.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

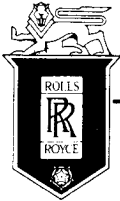


Ref.	Part No	Description	No off	Ref.	Part No.	Description	No off
	RH.282	HANDBRAKE ASSEMBLY	1	(33)	UA.102/Z	Bolt, handbrake to bracket	2
(1)	RG.5723	Pawl	2	(34)	UA.2052/Z	Washer, bolt	2
(2)	UG.1823	Carrier, pawl	1	(35)	UG.1892	Bracket, lower	1
(3)	RG.5325	Pin	2	(36)	FW.337	Washer, packing	1
(4)	RG.5303	Distance piece, pawl spring	1	(37)	UA.102/Z	Bolt, bracket to panel	2
(5)	RG.6208	Spring	1	(38)	UA.1251/Z	Washer, bolt	2
(6)	RG.5326	Cover plate	1	(39)	UG.1214	Cable Assembly	1
(7)	KB.7103	Washer, tab	1	(40)	RF.5302	Grommet, cable	1
(8)	KC.106/Z	Screw, cover plate	1	(41)	UG.1980	Bracket, pulley, dash	1
(9)	UG.1862	Rod and Handle Assembly	1		UG.1981	Bracket, pulley, dash	(Standard cars) 1
(10)	UG.1865	Plate and Retainer Assembly	1				(Coachbuilt cars) 1
(11)	UG.1839	Cover Assembly	1	(42)	UA.152/Z	Bolt, bracket	2
(12)	UG.1821	Stop sleeve	1	(43)	UA.1252/Z	Washer, bolt	2
(13)	UG.1871	Roller carrier Assembly	1	(44)	UA.302/Z	Nut, bolt	2
(14)	UG.1820	Stop plate	1	(45)	UG.1476	Shield, cable	1
(15)	UG.1817	Return spring	1	(46)	UG.1478	Pulley, Assembly	1
(16)	UG.1873	Tube Assembly	1	(47)	UG.1475	Tube, distance	1
(17)	UG.1829	Ring nut	1	(48)	UA.108/Z	Bolt, pulley	1
(18)	K.1907/Z	Screw, tube to carrier	1	(49)	UA.1251/Z	Washer, bolt	1
(19)	K.4404/Z	Washer, screw	1	(50)	UA.301/Z	Nut, bolt	1
(20)	UG.2350	Connector, cable	1	(51)	UG.1483	Bracket, frame, pulley	1
(21)	UA.1551/Z	Screw, connector	1	(52)	UA.102/Z	Bolt, bracket	2
(22)	K.4404/Z	Washer, screw	1	(53)	UA.1251/Z	Washer, bolt	2
(23)	K.4006/Z	Nut, screw	1	(54)	UG.1480	Stay, stiffening	1
(24)	UG.2351	Clamp, conduit	1	(55)	UG.1481	Plate, backing	1
(25)	UG.1833	Spacer, clamp	1	(56)	UG.1478	Pulley, Assembly	1
(26)	UA.105/Z	Bolt, clamp	1	(57)	UG.1475	Tube, distance	1
(27)	UG.1876	Screw, handbrake to bracket	1	(58)	UA.108/Z	Bolt, pulley	1
(28)	UA.1251/Z	Washer, screw	1	(59)	UA.1251/Z	Washer, bolt	1
(29)	UG.1893	Bracket, upper	1	(60)	UA.301/Z	Nut, bolt	1
(30)	UA.102/Z	Bolt, bracket to panel	2	(61)	UA.106/Z	Bolt, conduit abutment	1
(31)	UA.1251/Z	Washer, bolt	2	(62)	UA.1251/Z	Washer, bolt	1
(32)	UA.301/Z	Nut, bolt	2	(63)	UA.301/Z	Nut, bolt	1

HANDBRAKE AND PULLEYS—LC

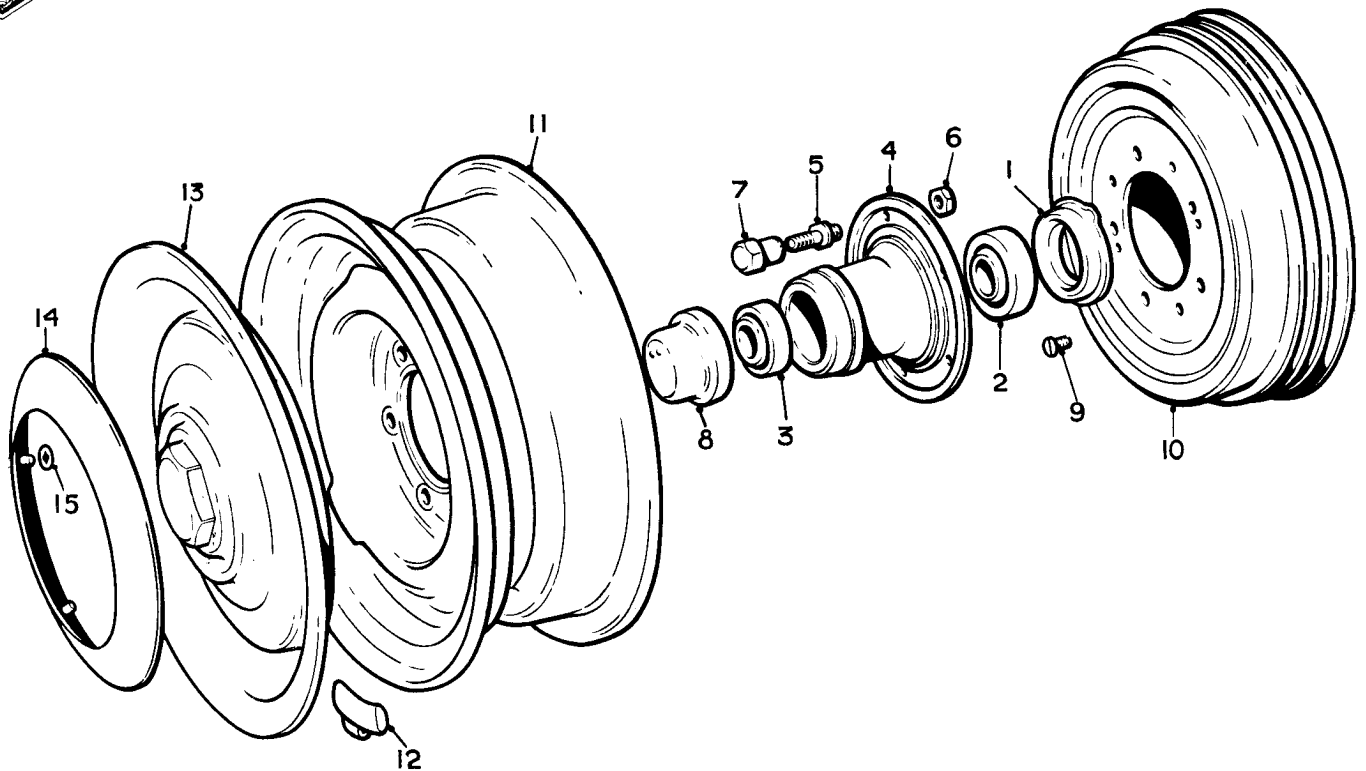
SECTION G
FRONT SUSPENSION

Title	Assembly	Page No.
FRONT WHEEL AND HUB	EARLY TYPE	G. 1
	LATER TYPE	G. 2
STUB AXLE	EARLY TYPE	G. 3
	LATER TYPE	G. 4
STEERING YOKE	EARLY TYPE	G. 5
	LATER TYPE	G. 6
ROAD SPRING		G. 7
TRIANGLE LEVERS AND FULCRUM BRACKETS	EARLY TYPE	G. 8
	LATER TYPE	G. 9
FRONT SHOCK DAMPER	EARLY TYPE	G. 10
	LATER TYPE	G. 11
FRONT STABILISER		G. 12



SPARES schedule

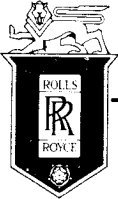
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off	
(1)	UG.672	Retainer, grease, R.H.	1	(12)	UG.1460	Balance weight, .5 oz.	As reqd.	
	UG.674	Retainer, grease, L.H.	1		UG.1461	" " 1.0 oz.		
(2)	RG.4910	Bearing, inner	2		UG.1462	" " 1.5 oz.		
(3)	RG.4911	Bearing, outer	2		UG.1463	" " 2.0 oz.		
	UG.1082	HUB, ASSEMBLY, R.H.	1		UG.1464	" " 2.5 oz.		
(4)	UG.876	Hub	1		UG.1465	" " 3.0 oz.		
(5)	UG.668	Stud	5		UG.1965	" " .7 oz.		
(6)	JA.355	Nut	5		UG.1966	" " 1.1 oz.		
	UG.1083	HUB, ASSEMBLY, L.H.	1		UG.1967	" " 1.4 oz.		
	UG.876	Hub	1		UG.1968	" " 1.8 oz.		
	UG.669	Stud	5		UG.1969	" " 2.1 oz.		
	JA.355	Nut	5		UG.1970	" " 2.8 oz.		
(7)	UG.670	Nut, wheel, R.H.	5	(13)	UG.1564	DISC, WHEEL, ASSEMBLY	2	
	UG.671	Nut, wheel, L.H.	5				(R.R. cars)	
(8)	UG.676	COVER, DUST, ASSEMBLY	2		UG.1562	Disc	1	
	GB.2438	Rivet, contact	1		UG.1561	Claw ring	1	
	E.60653	Rivet, earthing strip	2		UG.1565	DISC, WHEEL, ASSEMBLY	2	
	RG.1218	Spring, contact	1				(Bentley cars)	
	F.6958	Washer, contact rivet	1		UG.1563	Disc	1	
(9)	UG.673	Screw, retaining, brake drum	6		UG.1561	Claw ring	1	
(10)	UG.264	Brake drum	2	Alt.	(14)	UG.1559	RING, PAINTED, ASSEMBLY	2
	UG.2287	Brake drum	2			UG.1560	Ring	1
(11)	UG.3068	Wheel	2	Alt.		UG.2396	Stud	6
	UG.3634	Wheel	2			(15)	UG.1608	Spine, push on, wheel disc

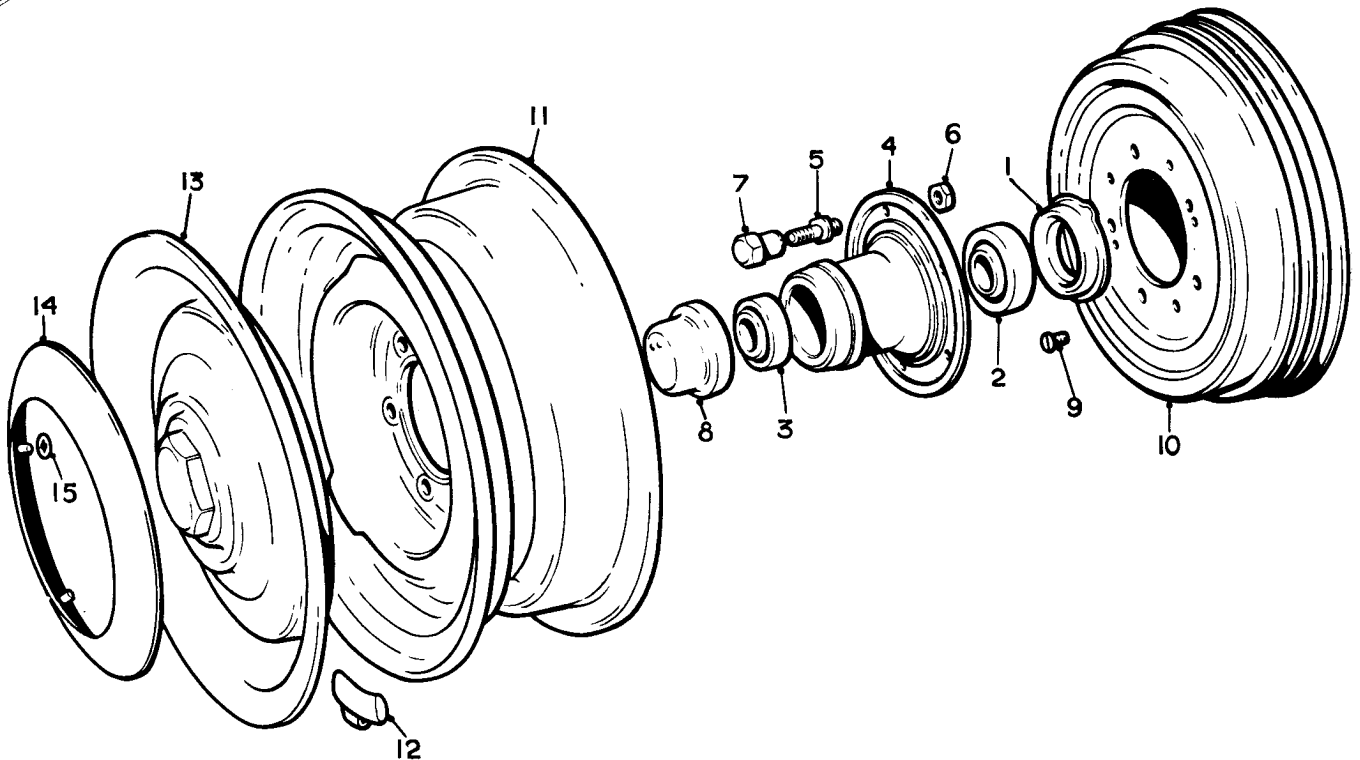
Silver Cloud	—	SWA.2—SHF.17
Silver Cloud L.W.B.	—	ALC.1—BLC.34
Bentley "S"	—	2.AN—65.FD
Bentley "S" L.W.B.	—	ALB.1—ALB.16
Bentley Continental	—	1.AF—4.FM

FRONT WHEELS AND HUBS



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off	
(1)	UG.672	Retainer, grease, R.H.	1	(12)	UG.1460	Balance weight, .5 oz.	As reqd.	
	UG.674	Retainer, grease, L.H.	1		UG.1461	" " 1.0 oz.		
(2)	RG.4910	Bearing, inner	2		UG.1462	" " 1.5 oz.		
(3)	RG.4911	Bearing, outer	2		UG.1463	" " 2.0 oz.		
	UG.3410	HUB, ASSEMBLY, R.H.	1		UG.1464	" " 2.5 oz.		
(4)	UG.3407	Hub	1		UG.1465	" " 3.0 oz.		
(5)	UG.3085	Stud	5		UG.1965	" " .7 oz.		
(6)	UA.355	Nut	5		UG.1966	" " 1.1 oz.		
	UG.3411	HUB, ASSEMBLY, L.H.	1		UG.1967	" " 1.4 oz.		
	UG.3407	Hub	1		UG.1968	" " 1.8 oz.		
	UG.3086	Stud	5		UG.1969	" " 2.1 oz.		
	UA.355	Nut	5		UG.1970	" " 2.8 oz.		
(7)	UG.670	Nut, wheel, R.H.	5	(13)	UG.1564	DISC, WHEEL, ASSEMBLY		2
	UG.671	Nut, wheel, L.H.	5				R.R. cars	
(8)	UG.676	COVER, DUST, ASSEMBLY	2		UG.1562	Disc	1	
	GB.2438	Rivet, contact	1		UG.1561	Claw ring	1	
	E.60653	Rivet, earthing strip	2		UG.1565	DISC, WHEEL, ASSEMBLY	2	
	RG.1218	Spring, contact	1				Bentley cars	
	F.6958	Washer, contact rivet	1		UG.1563	Disc	1	
(9)	UG.673	Screw, retaining, brake drum	6		UG.1561	Claw ring	1	
(10)	UG.264	Brake drum	2	(14)	UG.1559	RING, PAINTED, ASSEMBLY	2	
	UG.2287	Brake drum	2} Alt.			UG.1560	Ring	1
(11)	UG.3068	Wheel	2} Alt.			UG.2396	Stud	6
	UG.3634	Wheel	2} Alt.	(15)	UG.1608	Spine, push on, wheel disc	12	

Silver Cloud ... LSHF.19 onwards
 Silver Cloud L.W.B. ... LBLC.35 onwards
 Bentley "S" ... 65.FD onwards
 Bentley "S" L.W.B. ... ALB.17 onwards
 Bentley "Continental" ... BC.5.FM onwards

FRONT WHEELS AND HUBS

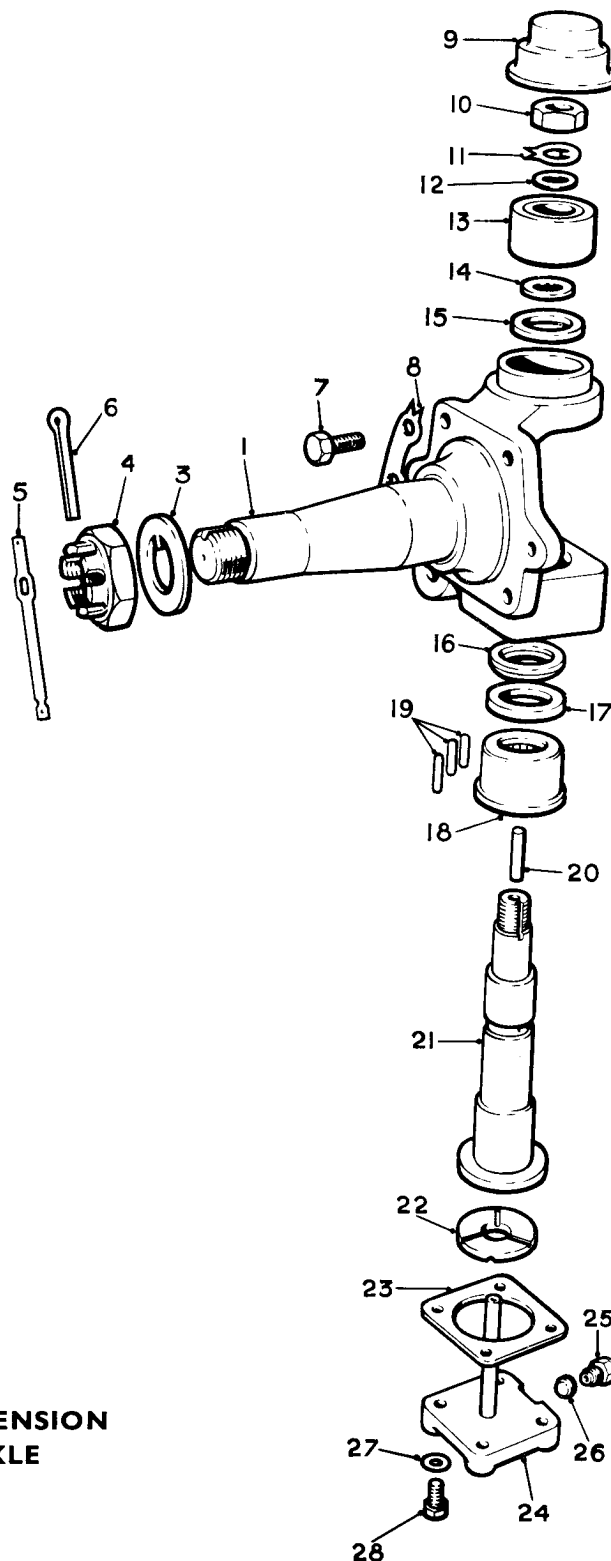


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

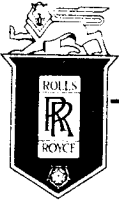


Ref.	Part No.	Description	No off
	RH.298	AXLE, PIVOT, R.H. (Stamped "S")	1
(1)	UR.4554	Axle	1
(2)	UR.4556	Distance washer	1
	RH.299	AXLE PIVOT, L.H. (Stamped "S")	1
	UR.4555	Axle	1
	UR.4556	Distance washer	1
(3)	RF.8370	Washer, axle pivot, .125"	2
	RF.8371	Washer, axle pivot, .123"	2
(4)	UR.298	Nut, castellated, R.H.	1
	UR.299	Nut, castellated, L.H.	1
(5)	UR.353	Sealing band	2
(6)	K.4628/Z	Split, pin nut	2
	UA.251/Z	Bolt, back plates	12
(8)	UG.657	Washer, tab, bolts	4
(9)	UR.349	Cover, top	2
(10)	UA.356/Z	Nut, pivot pin	2
(11)	RF.5376	Washer, tab	2
(12)	RF.8809	Washer, plain	2
(13)	RF.5438	Bearing, upper	2
	RF.8364	Bearing, upper	2
(14)	RF.5377	Washer, distance	2
(15)	RF.5378	Washer, sealing	2
(16)	GW.1960	Ring, packing, lower bearing	2
(17)	GB.2329	Washer, felt, lower bearing	2
(18)	GW.1979	Race, outer, lower	2
	RF.8366	Race, outer, lower	2
	RG.7105	Race, outer, lower	2
(19)	RF.7364	Needle rollers	68
	RF.6757	Needle rollers	68
(20)	GW.1816	Pin, oil restriction	2
(21)	UR.264	Pin, pivot	2
(22)	GW.399	Washer, friction	2
(23)	UR.1219	Washer, packing, flange	2
(24)	UR.1218	FLANGE, BOTTOM, ASSY.	2
(25)	UR.2541	Bush, threaded	2
(26)	RF.6783	Sleeve, compression	2
(27)	UA.1251/Z	Washer, retaining bolt	8
(28)	UA.105/Z	Bolt, flange	8



FRONT SUSPENSION
STUB AXLE

Silver Cloud SWA.2—SFE.451
 Silver Cloud L.W.B. ALC.1—18
 Bentley "S" 2.AN—144.FA
 Bentley "Continental" AF.1—EL.12

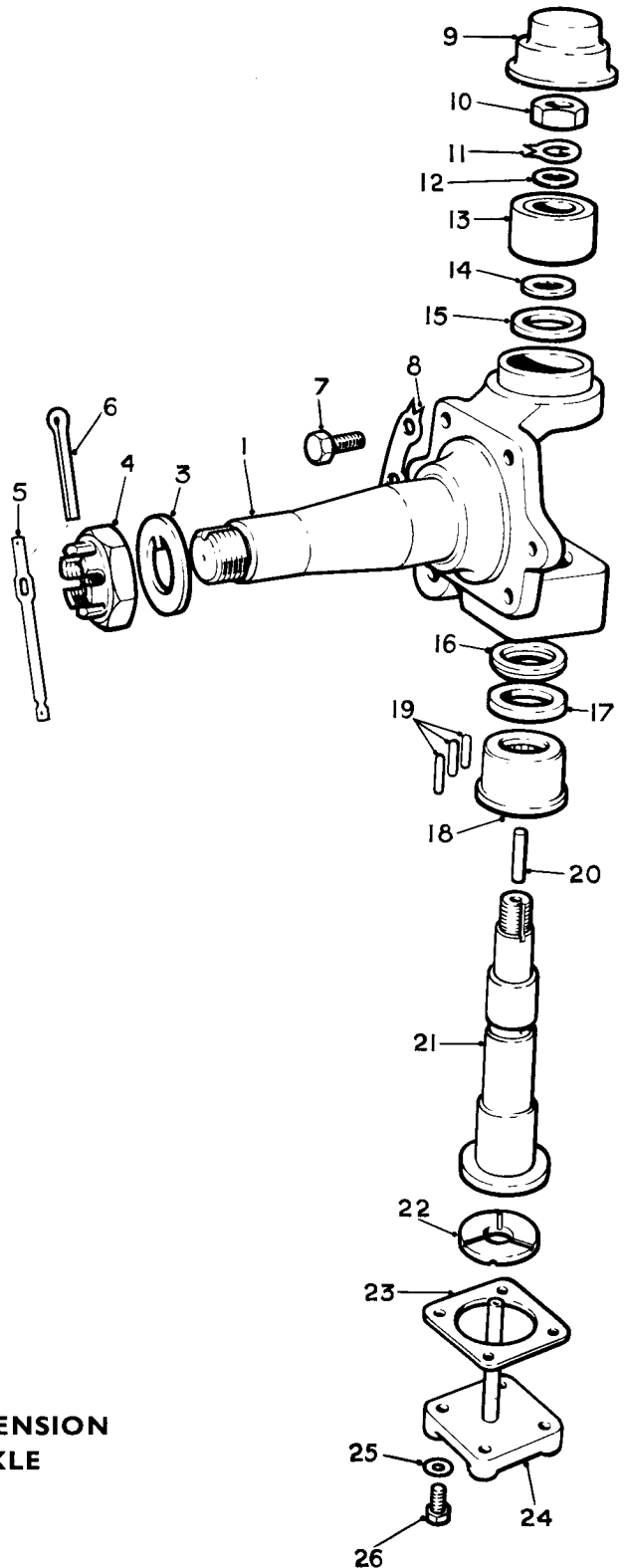


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	RH.298	AXLE, PIVOT, R.H. (Stamped "S")	1
(1)	UR.4554	Axle	1
(2)	UR.4556	Distance washer	1
	RH.299	AXLE PIVOT, L.H. (Stamped "S")	1
	UR.4555	Axle	1
	UR.4556	Distance washer	1
(3)	RF.8370	Washer, axle pivot, .125"	2
	RF.8371	Washer, axle pivot, .123"	2
(4)	UR.298	Nut, castellated, R.H.	1
	UR.299	Nut, castellated, L.H.	1
(5)	UR.353	Sealing band	2
(6)	K.4628/Z	Split, pin nut	2
	UA.251/Z	Bolt, back plates	12
(8)	UG.657	Washer, tab, bolts	4
(9)	UR.349	Cover, top	2
(10)	UA.356/Z	Nut, pivot pin	2
(11)	RF.5376	Washer, tab	2
(12)	RF.8809	Washer, plain	2
(13)	RF.5438	Bearing, upper	2
	RF.8364	Bearing, upper	2
(14)	RF.5377	Washer, distance	2
(15)	RF.5378	Washer, sealing	2
(16)	GW.1960	Ring, packing, lower bearing	2
(17)	GB.2329	Washer, felt, lower bearing	2
(18)	GW.1979	Race, outer, lower	2
	RF.8366	Race, outer, lower	2
	RG.7105	Race, outer, lower	2
(19)	RF.7364	Needle rollers	68
	RF.6757	Needle rollers	68
(20)	GW.1816	Pin, oil restriction	2
(21)	UR.264	Pin, pivot	2
(22)	GW.399	Washer, friction	2
(23)	UR.1219	Washer, packing, flange	2
(24)	UR.4524	FLANGE, BOTTOM, ASSEMBLY	2
(25)	UA.1251/Z	Washer, retaining bolt	8
(26)	UA.105/Z	Bolt, flange	8



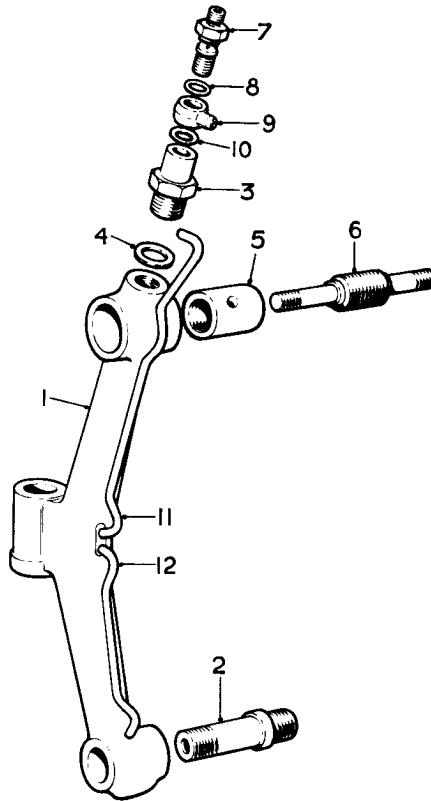
FRONT SUSPENSION STUB AXLE

Silver Cloud SFE.453 onwards
 Silver Cloud L.W.B. ALC.19 onwards
 Bentley "S" 146.FA onwards
 Bentley "Continental" EL.14 onwards



SPARES schedule

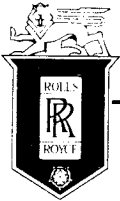
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	RH.244	YOKE, STEERING, ASS., R.H.	1
	RH.245	YOKE, STEERING, ASS., L.H.	1
(1)	UR.4288	Yoke, R.H.	1
	UR.4289	Yoke, L.H.	1
(2)	UR.3965	Fulcrum pin	1
(3)	UR.4230	Union	1
(4)	KB.1091	Washer, Union	1
(5)	UR.4266	Bush	1
(6)	UR.3797	Fulcrum pin	1
(7)	UR.4255	Union	1
(8)	KB.1080	Washer, Union	1
(9)	UR.4231	Banjo	1
(10)	UR.4291	Washer, banjo	1
(11)	UR.4297	Pipe	1
(12)	UR.4298	Pipe	1

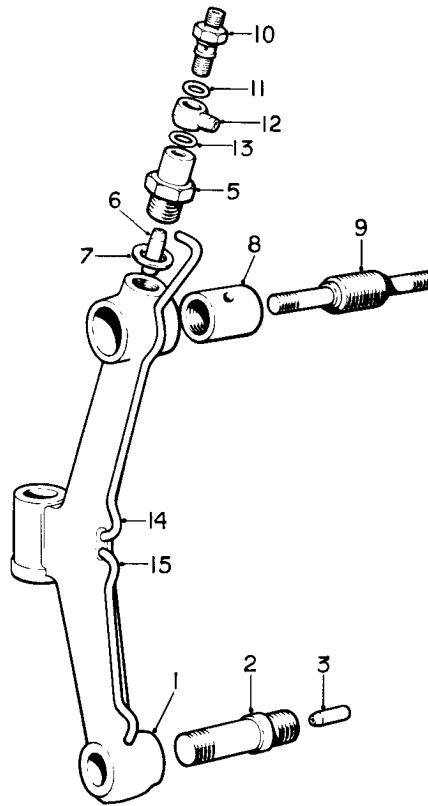
FRONT SUSPENSION. STEERING YOKE.

Silver Cloud SWA.2—SFE.451
 Silver Cloud L.W.B. ... ALC.1—ALC.18
 Bentley "S" AN.2—FA.144
 Continental BC.1AF—12.EL



SPARES schedule

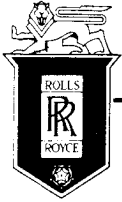
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UR.4294	YOKE, STEERING, ASS., R.H.	1
	UR.4295	YOKE, STEERING, ASS., L.H.	1
(1)	UR.4288	Yoke, R.H.	1
	UR.4289	Yoke, L.H.	1
	UR.3964	FULCRUM PIN ASSEMBLY	1
(2)	UR.3965	Fulcrum pin	1
(3)	UR.3974	Meter valve	1
	UR.4292	UNION ASSEMBLY	1
(5)	UR.4230	Union	1
(6)	UR.3974	Meter valve	1
(7)	KB.1091	Washer, Union	1
(8)	UR.4266	Bush	1
(9)	UR.3797	Fulcrum pin	1
(10)	UR.4255	Union	1
(11)	KB.1080	Washer, Union	1
(12)	UR.4231	Banjo	1
(13)	UR.4291	Washer, banjo	1
(14)	UR.4297	Pipe	1
(15)	UR.4298	Pipe	1

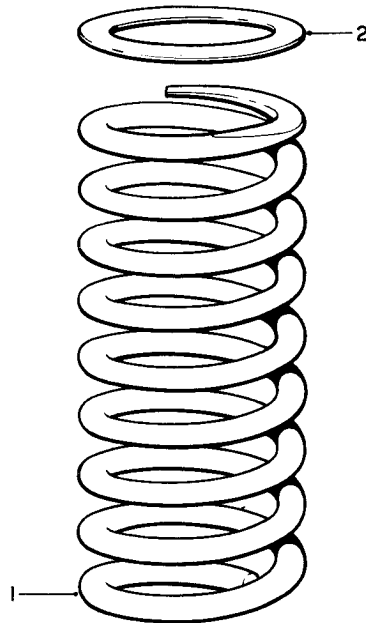
FRONT STEERING. STEERING YOKE.

Silver Cloud	...	SFE.453 onwards
Silver Cloud L.W.B.	...	ALC.19 onwards
Bentley "S"	...	FA.146 onwards
Bentley L.W.B.	...	ALB.1 onwards
Continental	...	EL.14 onwards



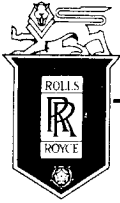
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



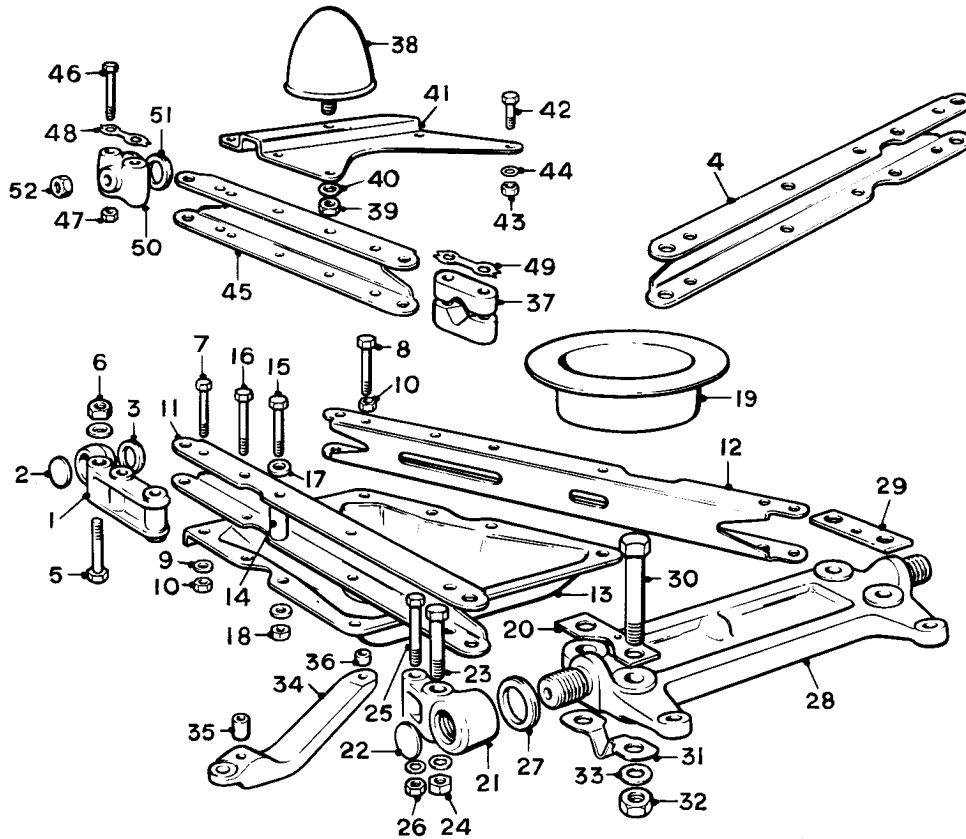
Ref. Part No.	Description	No off
(1) UR.1825	Spring, front suspension	2 Standard
UR.512	Spring, front suspension	2 Colonial
(2) UR.510	Washer, spring adjusting	As reqd.,

FRONT SUSPENSION ROAD SPRINGS



SPARES schedule

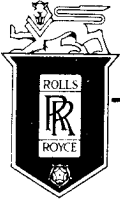
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UR.3901	Block, bearing, lower lever	4	(27)	UR.4000	Ring, sealing, .150"	4
(2)	RF.7660	Washer, "Welch," block	4	(28)	UR.4001	Ring, sealing, .175"	4
(3)	UR.4000	Ring, sealing, .150"	4	(29)	UR.4002	Ring, sealing, .200"	4
	UR.4001	Ring, sealing, .175"	4	(28)	UR.2742	BRACKET, FULCRUM, ASSY.	2
	UR.4002	Ring, sealing, 1.200"	4	(29)	UR.2527	Wedge, fulcrum bracket, $\frac{1}{2}^{\circ}$	As reqd.
(4)	UR.2311	Triangle, lever front, lower L.H.	1		UR.2528	" " " " 1°	As reqd.
(5)	UR.782	Bolt, .500" outer bearing block	4		UR.2529	" " " " $1\frac{1}{2}^{\circ}$	As reqd.
(6)	UA.305/Z	Nut, bolt	4	(30)	UR.2477	Bolt, fulcrum bracket	8
(7)	UA.264/Z	Bolt, .4375" x 2.250"	2	(31)	UR.1967	Lockplate	8
(8)	UA.269/Z	Bolt, .4375" x 2.875"	2	(32)	UA.350/Z	Nut, bolt	8
(9)	UG.1977	Washer, special	2	(33)	UR.2478	Washer, bolt	8
(10)	UA.304/Z	Nut, bolts	4	(34)	UR.2297	Bracket, stabiliser attachment, L.H.	1
(11)	UR.2312	Triangle lever, front, lower R.H.	1		UR.2298	Bracket, stabiliser attachment, R.H.	1
(12)	UR.2313	Triangle lever, rear, lower	2	(35)	UR.2314	Distance piece, bracket, front	2
(13)	UR.2339	PLATE, SPRING SUPPORT, ASSY.	2	(36)	UR.2315	Distance piece, bracket, rear	2
	UR.4927	PLATE, SPRING SUPPORT, ASSY.	2	(37)	UR.785/6	Clamp, triangle lever	4-pairs
		(Mulliner Estate Cars only)		(38)	UR.280	Buffer, rebound	2
(14)	UR.1378	Distance piece, plate	8-12	(39)	RE.22428	Nut, buffer	2
(15)	UA.216/Z	Bolt, 2.250"	10	(40)	UA.1253/Z	Washer, nut	2
(16)	UA.224/Z	Bolt, 3.500"	2	(41)	UR.687	Plate, mounting, buffer	2
(17)	UR.2165	Washer, bolt	12	(42)	UA.204/Z	Bolt, buffer plate	12
(18)	RE.22428	Nut, bolt	12	(43)	RE.22428	Nut, bolt	12
(19)	UR.511	Seating, spring	2	(44)	UA.1253/Z	Washer, nut	12
(20)	UR.2534	Wedge, bottom plate, front pan $\frac{1}{2}^{\circ}$	As reqd.	(45)	UR.2424	Triangle lever, upper	4
	UR.2535	" " " " " 1°	As reqd.	(46)	UA.214/Z	Bolt, triangle lever	16
	UR.2536	" " " " " $1\frac{1}{2}^{\circ}$	As reqd.	(47)	RE.22428	Nut, bolt	16
(21)	UR.543	Block, bearing, inner, lower	4	(48)	RF.7608	Lock washer, yoke end	8
(22)	RF.7660	Washer, "Welch," block	4	(49)	RF.7609	Lock washer, triangle lever end	8
(23)	UR.782	Bolt, .500", block	4	(50)	UR.2464	Block, bearing, upper lever	2
(24)	UA.305/Z	Nut, bolt	4	(51)	UR.4003	Ring, sealing, bearing block	4
(25)	UA.214/Z	Nut, .375", block	4	(52)	UR.3796	Nut, fulcrum pin	4
(26)	RE.22428	Bolt, nut	4				

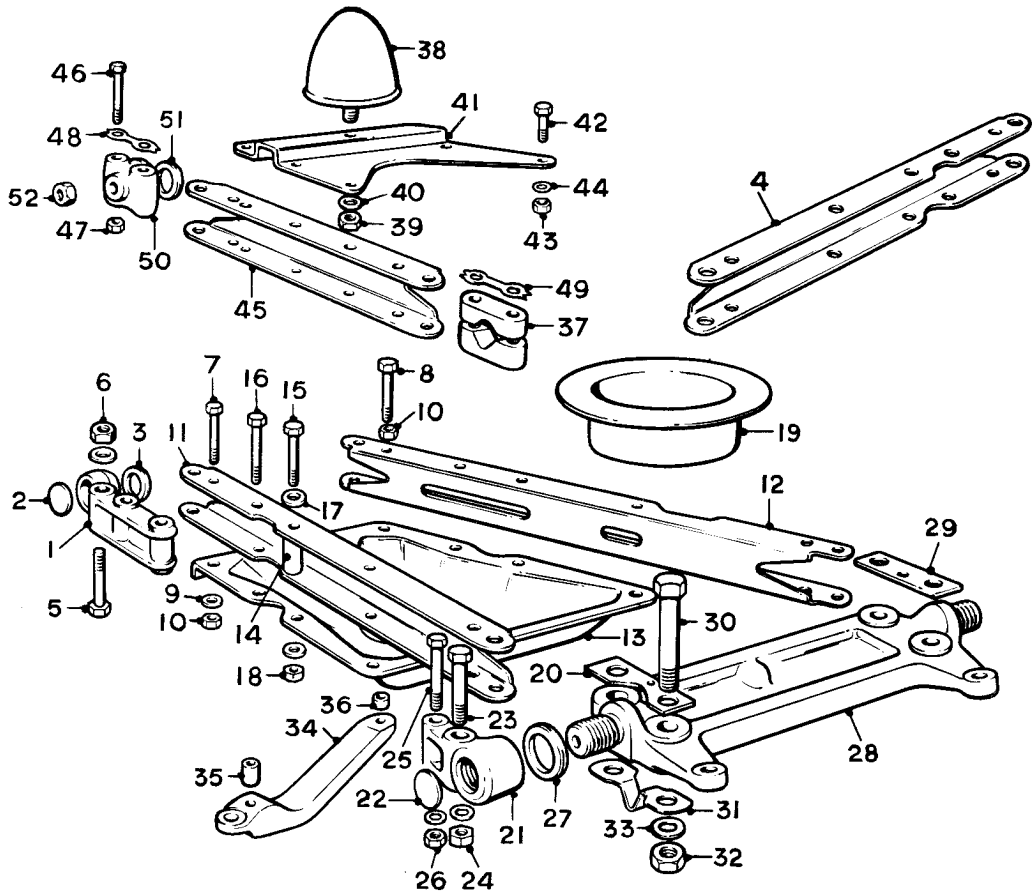
Silver Cloud ... SWA.2—SFE.451
 Silver Cloud L.W.B. ... ALC.1—ALC.18
 Bentley "S" ... AN.2—FA.144
 Continental ... BC.IAF—12.EL

TRIANGLE LEVERS AND FULCRUM BRACKETS



SPARES schedule

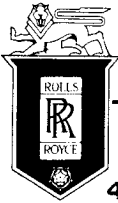
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UR.3901	Block, bearing, lower lever	4	(27)	UR.4000	Ring, sealing	4
(2)	RF.7660	Washer, "Welch," block	4	(28)	UR.2742	BRACKET, FULCRUM, ASSY.	2
(3)	UR.3425	Ring, sealing	4	(29)	UR.2527	Wedge, fulcrum bracket, $\frac{1}{2}^\circ$	As
(4)	UR.2311	Triangle, lever front, lower L.H.	1		UR.2528	" " " " $\frac{1}{2}^\circ$	reqd.
(5)	UR.782	Bolt, .500" outer bearing block	4		UR.2529	" " " " $\frac{1}{2}^\circ$	
(6)	UA.305/Z	Nut, bolt	4	(30)	UR.2477	Bolt, fulcrum bracket	8
(7)	UA.264/Z	Bolt, .4375" x 2.250"	2	(31)	UR.1967	Lockplate	8
(8)	UA.269/Z	Bolt, .4375" x 2.875"	2	(32)	UA.350/Z	Nut, bolt	8
(9)	UG.1977	Washer, special	2	(33)	UR.2478	Washer, bolt	8
(10)	UA.304/Z	Nut, bolts	4	(34)	UR.2297	Bracket, stabiliser attachment, L.H.	1
(11)	UR.2312	Triangle lever, front, lower R.H.	1		UR.2298	Bracket, stabiliser attachment, R.H.	1
(12)	UR.2313	Triangle lever, rear, lower	2	(35)	UR.2314	Distance piece, bracket, front	2
(13)	UR.2339	PLATE, SPRING SUPPORT, ASSY.	2	(36)	UR.2315	Distance piece, bracket, rear	2
	UR.4927	PLATE, SPRING SUPPORT, ASSY.	2	(37)	UR.785/6	Clamp, triangle lever	4-pairs
		(Mulliner Estate Cars only)		(38)	UR.280	Buffer, rebound	2
(14)	UR.1378	Distance piece, plate	8-12	(39)	RE.22428	Nut, buffer	2
(15)	UA.216/Z	Bolt, 2.250"	10	(40)	UA.1253/Z	Washer, nut	2
(16)	UA.224/Z	Bolt, 3.500"	2	(41)	UR.687	Plate, mounting, buffer	2
(17)	UR.2165	Washer, bolt	12	(42)	UA.204/Z	Bolt, buffer plate	12
(18)	RE.22428	Nut, bolt	12	(43)	RE.22428	Nut, bolt	12
(19)	UR.511	Seating, spring	2	(44)	UA.1253/Z	Washer, nut	12
(20)	UR.2534	Wedge, bottom plate, front pan $\frac{1}{2}^\circ$		(45)	UR.2424	Triangle lever, upper	4
	UR.2535	" " " " " " $\frac{1}{2}^\circ$	As	(46)	UA.214/Z	Bolt, triangle lever	16
	UR.2536	" " " " " " $\frac{1}{2}^\circ$	reqd.	(47)	RE.22428	Nut, bolt	16
(21)	UR.543	Block, bearing, inner, lower	4	(48)	RF.7608	Lock washer, yoke end	8
(22)	RF.7660	Washer, "Welch," block	4	(49)	RF.7609	Lock washer, triangle lever end	8
(23)	UR.782	Bolt, .500", block	4	(50)	UR.2464	Block, bearing, upper lever	2
(24)	UA.305/Z	Nut, bolt	4	(51)	UR.3426	Ring, sealing, bearing block	4
(25)	UA.214/Z	Bolt, .375", block	4	(52)	UR.3796	Nut, fulcrum pin	4
(26)	RE.22428	Nut, bolt	4				

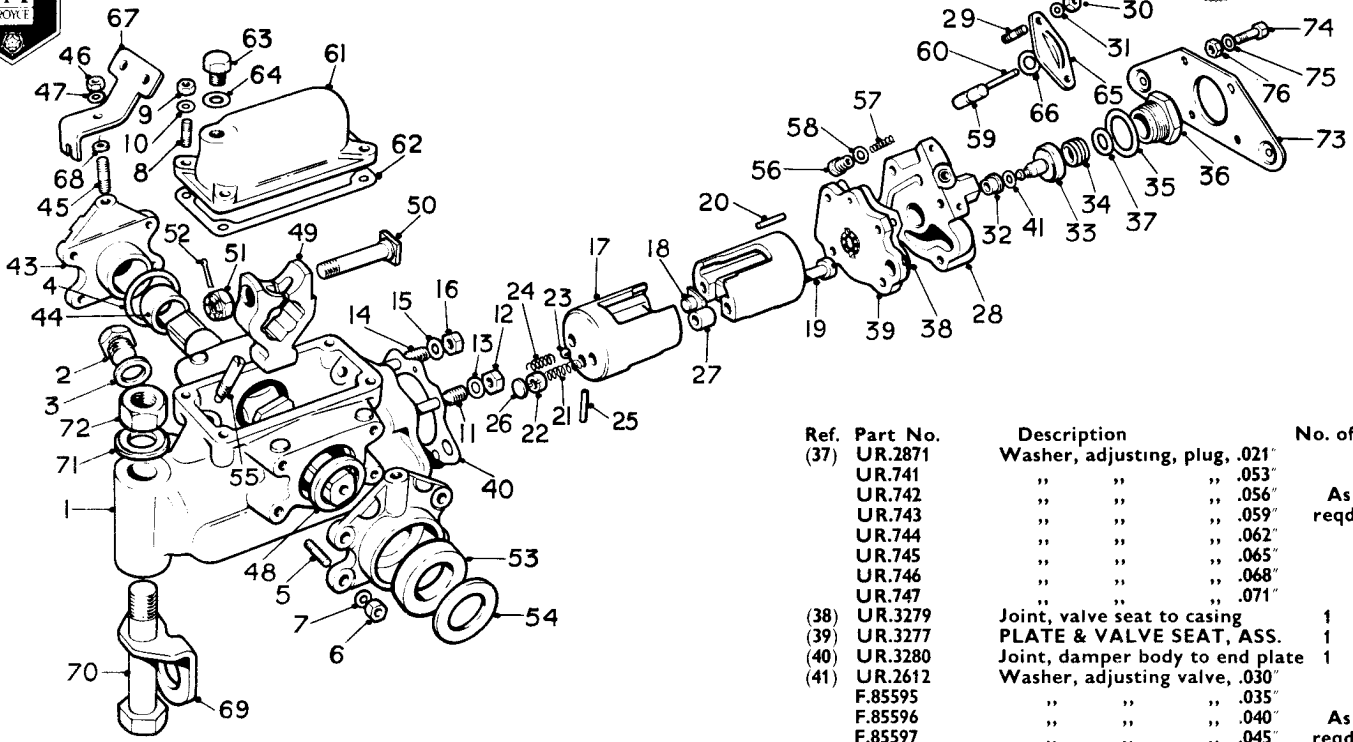
TRIANGLE LEVERS AND FULCRUM BRACKETS

Silver Cloud ... SFE.453 onwards
 Silver Cloud L.W.B. ... ALC.19 onwards
 Bentley "S" ... FA.146 onwards
 Bentley "S" ... ALB.1 onwards
 Bentley Continental ... EL.14 onwards



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

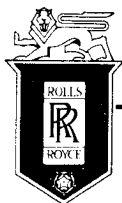


Ref.	Part No.	Description	No. off
	RH.285	FRONT SHOCK DAMPER ASS.	2
(1)	UR.4752	Casing	1
(2)	UA.1152/Z	Plug	1
(3)	KB.1080	Washer, plug	1
(4)	UR.4753	Ring, sealing shaft	2
(5)	UA.852/Z	Stud, bush housing	8
(6)	UA.301/Z	Nut, stud	8
(7)	UA.1251/Z	Washer, stud	8
(8)	UA.853/Z	Stud, top cover	4
(9)	UA.352/Z	Nut, stud	4
(10)	UA.1252	Washer, stud	4
(11)	UR.3281	Stud, end cover	1
(12)	UA.352/Z	Nut, stud	1
(13)	UA.1252/Z	Washer, stud	1
(14)	UR.3283	Stud, end cover	3
(15)	UA.1253/Z	Washer, stud	3
(16)	RE.22428	Nut, stud	3
	RF.7577	PISTON ASSEMBLY	1
(17)	RF.7563	Piston	1
(18)	RF.7579	Pad	1
(19)	F.59285	Bolt, piston	2
(20)	UR.1049	Stop pin, damper lever	1
(21)	F.59278	Spring	2
(22)	F.59282	Nut, piston bolt	2
(23)	RF.3176	Ball, stud	2
(24)	UR.2169	Spring, replenishment valve	2
(25)	K.4801	Pin, taper, piston	2
(26)	F.59279	Disc, piston	2
(27)	RF.8568	Distance piece, piston bolts	2
(28)	UR.3274	Cover, end	1
(29)	KB.252/Z	Stud, end cover, blanking plate	2
(30)	K.4006/Z	Nut, stud	2
(31)	K.4404/Z	Washer, stud	2
(32)	UR.737	Bush, end cover	1
(33)	UR.740	VALVE, HIGH & LOW PRESSURE, ASSEMBLY	1
(34)	RF.7578	Spring, Valve	1
(35)	KB.1092	Washer, plug	1
(36)	UR.749	Plug	1

Ref.	Part No.	Description	No. off
(37)	UR.2871	Washer, adjusting, plug, .021"	
	UR.741	" " " .053"	
	UR.742	" " " .056"	As reqd.
	UR.743	" " " .059"	
	UR.744	" " " .062"	
	UR.745	" " " .065"	
	UR.746	" " " .068"	
	UR.747	" " " .071"	
(38)	UR.3279	Joint, valve seat to casing	1
(39)	UR.3277	PLATE & VALVE SEAT, ASS.	1
(40)	UR.3280	Joint, damper body to end plate	1
(41)	UR.2612	Washer, adjusting valve, .030"	
	F.85595	" " " .035"	
	F.85596	" " " .040"	As reqd.
	F.85597	" " " .045"	
	F.85598	" " " .050"	
	F.85599	" " " .055"	
(42)	UR.784	Shaft, lever	1
	UR.974	HOUSING, BUSH, ASSEMBLY	2
(43)	UR.789	Housing	1
(44)	UR.787	Bush	1
(45)	UA.852	Stud	1
(46)	UA.301/Z	Nut, Stud	1
(47)	UA.1251/Z	Washer, nut	1
(48)	UR.788	Washer, adjusting, shaft end float	2
(49)	RF.7561	Lever	1
(50)	UR.690	Bolt, lever	1
(51)	UR.282	Nut, bolt	1
(52)	K.4608/Z	Split Pin	1
(53)	RF.200	Gland	2
(54)	UR.2259	Washer, gland	2
(55)	UR.828	Jet, slow leak	2
(56)	UR.750	Plug, solenoid control	1
(57)	UR.748	Spring	1
(58)	KB.1077	Washer, plug	1
(59)	UR.752	Valve, slow leak, .050" ann. gr.	
	UR.2257	" " " .060" " "	
	UR.2258	" " " .070" " "	As reqd.
	UR.2761	" " " .080" " "	
	UR.2762	" " " .090" " "	
(60)	UR.751	Push rod, slow leak valve	1
(61)	UR.825	Cover, top	1
(62)	UR.826	Joint, cover	1
(63)	UR.270	Plug, filler	1
(64)	KB.1079	Washer, joint, filler	1
(65)	UR.1509	Plate, blanking, solenoid face	1
(66)	UR.1364	Ring, sealing plate	1
(67)	UR.2851	Bracket, brake pipes	1
(68)	UR.969	Distance piece, bracket	1
(69)	UR.1802	Eye, spring, compression	2
(70)	UR.3539	Bolt, mounting, .625"	2
(71)	UR.3540	Washer, bolt	2
(72)	UA.306/Z	Nut, bolt	2
(73)	RH.684	Mounting plate	1
(74)	UA.203/Z	Bolt, mounting, 375"	4
(75)	UA.1253/Z	Washer, bolt	4
(76)	RE.22428	Nut, bolt	4

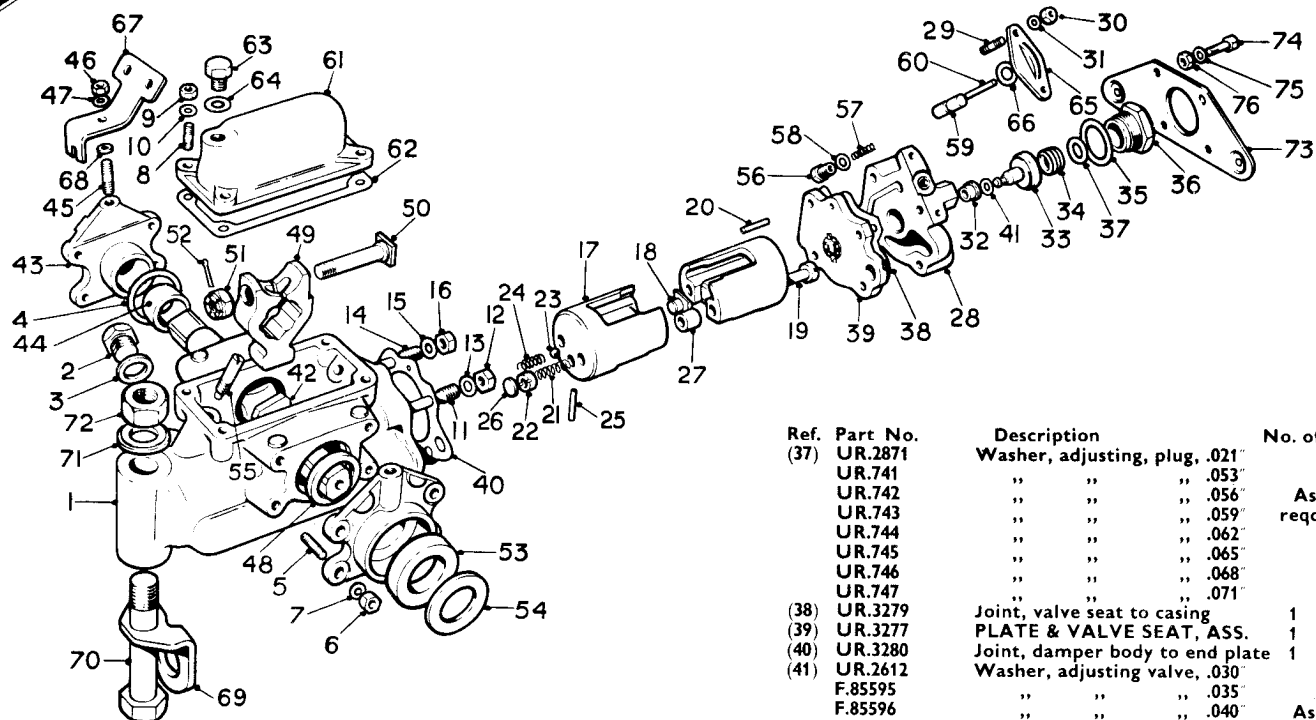
Silver Cloud ... SWA.2 - SFE - 229, 233-237, 241-251.
 Silver Cloud L.W.B. ...
 Bentley "S" ... AN.2 - EK. 527, 531-553.
 Bentley "S" L.W.B. ...
 Bentley Continental ... BC-AF. 1-DJ. 36, 46.

FRONT SHOCK DAMPER



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

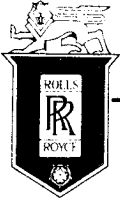


Ref.	Part No.	Description	No. off
	UR.4174	FRONT SHOCK DAMPER ASS.	2
(1)	UR.4752	Casing	1
(2)	UA.1152/Z	Plug	1
(3)	KB.1080	Washer, plug	1
(4)	UR.4753	Ring, sealing shaft	2
(5)	UA.852/Z	Stud, bush housing	8
(6)	UA.301/Z	Nut, stud	8
(7)	UA.1251/Z	Washer, stud	8
(8)	UA.853/Z	Stud, top cover	4
(9)	UA.352/Z	Nut, stud	4
(10)	UA.1252	Washer, stud	4
(11)	UR.3281	Stud, end cover	1
(12)	UA.352/Z	Nut, stud	1
(13)	UA.1252/Z	Washer, stud	1
(14)	UR.3283	Stud, end cover	3
(15)	UA.1253/Z	Washer, stud	3
(16)	RE.22428	Nut, stud	3
	RF.7577	PISTON ASSEMBLY	1
(17)	RF.7563	Piston	1
(18)	RF.7579	Pad	1
(19)	F.59285	Bolt, piston	2
(20)	UR.1049	Stop pin, damper lever	1
(21)	F.59278	Spring	2
(22)	F.59282	Nut, piston bolt	2
(23)	RF.3176	Ball, stud	2
(24)	UR.2169	Spring, replenishment valve	2
(25)	K.4801	Pin, taper, piston	2
(26)	F.59279	Disc, piston	2
(27)	RF.8568	Distance piece, piston bolts	2
(28)	UR.3274	Cover, end	1
(29)	KB.252/Z	Stud, end cover, blanking plate	2
(30)	K.4006/Z	Nut, stud	2
(31)	K.4404/Z	Washer, stud	2
(32)	UR.737	Bush, end cover	1
(33)	UR.740	VALVE, HIGH & LOW PRESSURE, ASSEMBLY	1
(34)	RF.7578	Spring, Valve	1
(35)	KB.1092	Washer, plug	1
(36)	UR.749	Plug	1

Ref.	Part No.	Description	No. off
(37)	UR.2871	Washer, adjusting, plug, .021"	1
	UR.741	" " " " .053"	1
	UR.742	" " " " .056"	As reqd.
	UR.743	" " " " .059"	
	UR.744	" " " " .062"	
	UR.745	" " " " .065"	
	UR.746	" " " " .068"	
	UR.747	" " " " .071"	
(38)	UR.3279	Joint, valve seat to casing	1
(39)	UR.3277	PLATE & VALVE SEAT, ASS.	1
(40)	UR.3280	Joint, damper body to end plate	1
(41)	UR.2612	Washer, adjusting valve, .030"	1
	F.85595	" " " " .035"	
	F.85596	" " " " .040"	As reqd.
	F.85597	" " " " .045"	
	F.85598	" " " " .050"	
	F.85599	" " " " .055"	
(42)	UR.784	Shaft, lever	1
	UR.974	HOUSING, BUSH, ASSEMBLY	2
(43)	UR.789	Housing	1
(44)	UR.787	Bush	1
(45)	UA.852	Stud	1
(46)	UA.301/Z	Nut, Stud	1
(47)	UA.1251/Z	Washer, nut	1
(48)	UR.788	Washer, adjusting, shaft end float	2
(49)	RF.7561	Lever	1
(50)	UR.690	Bolt, lever	1
(51)	UR.282	Nut, bolt	1
(52)	K.4608/Z	Split Pin	1
(53)	RF.200	Gland	2
(54)	UR.2259	Washer, gland	2
(55)	UR.828	Jet, slow leak	2
(56)	UR.750	Plug, solenoid control	1
(57)	UR.748	Spring	1
(58)	KB.1077	Washer, plug	1
(59)	UR.752	Valve, slow leak, .050" ann. gr.	1
	UR.2257	" " " " .060" " " "	
	UR.2258	" " " " .070" " " "	As reqd.
	UR.2761	" " " " .080" " " "	
	UR.2762	" " " " .090" " " "	
(60)	UR.751	Push rod, slow leak valve	1
(61)	UR.825	Cover, top	1
(62)	UR.826	Joint, cover	1
(63)	UR.270	Plug, filler	1
(64)	KB.1079	Washer, joint, filler	1
(65)	UR.1509	Plate, blanking, solenoid face	1
(66)	UR.1364	Ring, sealing plate	1
(67)	UR.2851	Bracket, brake pipes	1
(68)	UR.969	Distance piece, bracket	1
(69)	UR.1802	Eye, spring, compression	2
(70)	UR.3539	Bolt, mounting, .625"	2
(71)	UR.3540	Washer, bolt	2
(72)	UA.306/Z	Nut, bolt	2
(73)	UR.3327	Mounting plate	1
(74)	UA.252/Z	Bolt, mounting, .437"	4
(75)	UA.1254/Z	Washer, bolt	4
(76)	UA.304/Z	Nut, bolt	4

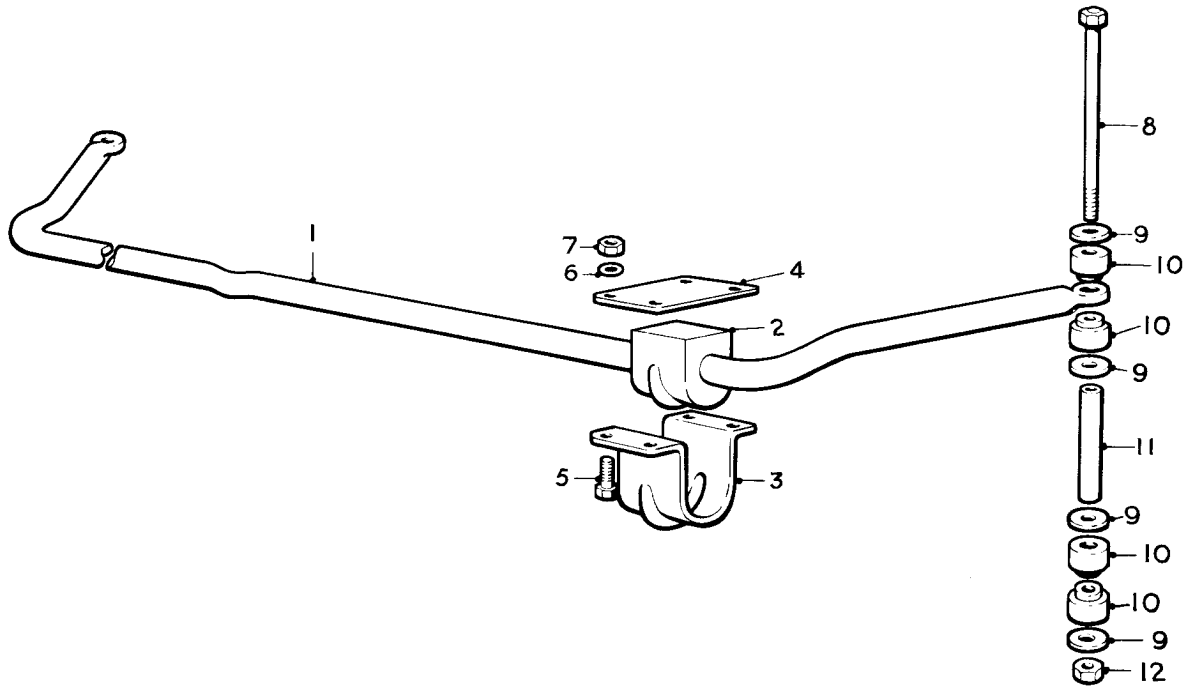
Silver Cloud ... SFE-231, 239, 253 onwards
 Silver Cloud L.W.B. ...
 Bentley "S" ... EK-529, 555 onwards
 Bentley "S" L.W.B. ...
 Bentley Continental ... BC-DJ 37-45, 47 onwards

FRONT SUSPENSION. FRONT SHOCK DAMPER



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UR.1032	Rod, stabiliser	1
(2)	FW.1502	Bearing	3
(3)	UR.634	Bracket, bearings	3
(4)	UR.635	Plate, backing	3
(5)	UA.104/Z	Bolt, bearings	12
(6)	UA.1251/Z	Washer, Bolt	12
(7)	UA.301/Z	Nut, bolt	12
(8)	UR.2318	Stud, cushioning rubber	2
(9)	UR.668	Retainer, cushioning rubber	8
(10)	FW.1503	Cushioning rubber	8
(11)	UR.2319	Distance piece	2
(12)	UA.352/Z	Nut, stud	6

FRONT SUSPENSION FRONT STABILISER

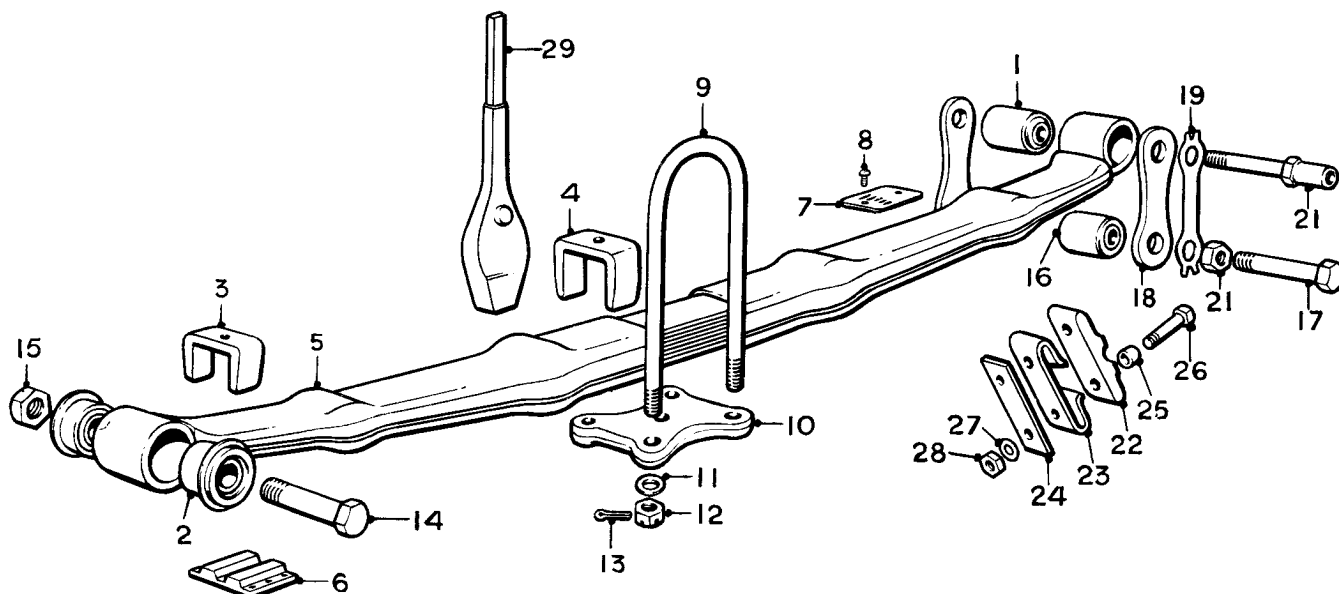
SECTION H
REAR SUSPENSION

Title	Assembly	Page No.
REAR ROAD SPRING		H. 1
	'CONTINENTAL' CARS	H. 2
REAR SHOCK DAMPER		H. 3
ANTI-ROLL BAR		H. 4



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

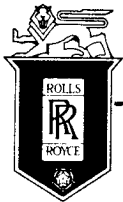


Ref.	Part No.	Description	No off
	UR.3021	SPRING, ROAD, L.H., 1100 lbs. ASS.	1
		(R.C. Cars)	
(1)	UR.1301	Bush, rear eye	1
(2)	UR.1173	Bush, front eye	1
(3)	UR.655	Clip, outer	2
(4)	UR.656	Clip, inner	2
(5)	UR.814	Gaiter	2
(6)	UR.1662	Inter-leaving	8
	KB.2024	Rivet, .625" long	2
	KB.2028	Rivet, .6875" long	2
(7)	UR.2855	Plate, poundage	1
(8)	CS.35080/Z	Rivet, plate	2
	UR.3022	SPRING, ROAD, R.H., 1200 lbs. ASS.	1
		(As above)	
		(R.C. Cars)	
(9)	UR.1425	Bolt, "U," 1100/1200 lbs. spring	3
	UR.1428	Bolt, "U," 1200 lbs. spring	1
	UR.3022	SPRING, ROAD, L.H., 1200 lbs. ASS.	1
	UR.2993	SPRING, ROAD, R.H., 1300 lbs. ASS.	1
		(As above except poundage)	
	UR.1425	Bolt, "U," 1200 lbs. spring	2
	UR.3414	Bolt, "U," 1300 lbs. spring	1
	UR.3415	Bolt, "U," 1300 lbs. spring	1
		(R.C. Cars with Colonial springs)	
	UR.3021	SPRING, ROAD, R. & L.H., 1100 lbs. ASSEMBLY	2
		(L.C. Cars)	
	UR.1425	Bolt, "U," 1100 lbs. spring	3
	UR.1428	Bolt, "U," 1100 lbs. spring	1
	UR.3022	SPRING, ROAD, 1200 lbs. ASSY.	2
	UR.1425	Bolt, "U," 1200 lbs. spring	3
	UR.1428	Bolt, "U," 1200 lbs. spring	1
		(L.C. Cars with Colonial springs)	

Ref.	Part No.	Description	No off
(10)	UR.1430	Plate, bottom spring	2
(11)	UA.1255/Z	Washer, adjusting, "U" bolt	8
(12)	UA.1105/Z	Nut, "U" bolt	8
(13)	K.4608/Z	Pin, split, "U" bolt	8
(14)	UR.1174	Bolt, front anchorage	2
(15)	UA.358/Z	Nut, bolt	2
(16)	UR.1301	Bush, rear shackle	2
(17)	UR.446	Bolt, rear shackle	2
(18)	UR.445	Plate, rear shackle	4
(19)	UR.449	Washer, tab	4
(20)	UA.356/Z	Nut, rear shackle bolt	4
(21)	UR.1030	Bolt, rebound stop	2
(22)	UR.1026	Rubber, rebound	2
(23)	UR.1027	Plate, backing, rubber	2
(24)	UR.1028	Strip, packing	6
(25)	FW.1360	Bush, rebound rubber	4
(26)	UA.159/Z	Bolt, rebound rubber	4
(27)	K.4410/Z	Washer, bolt	4
(28)	UA.302/Z	Nut, bolt	4
(29)	UR.1021	Rubber, bump	2

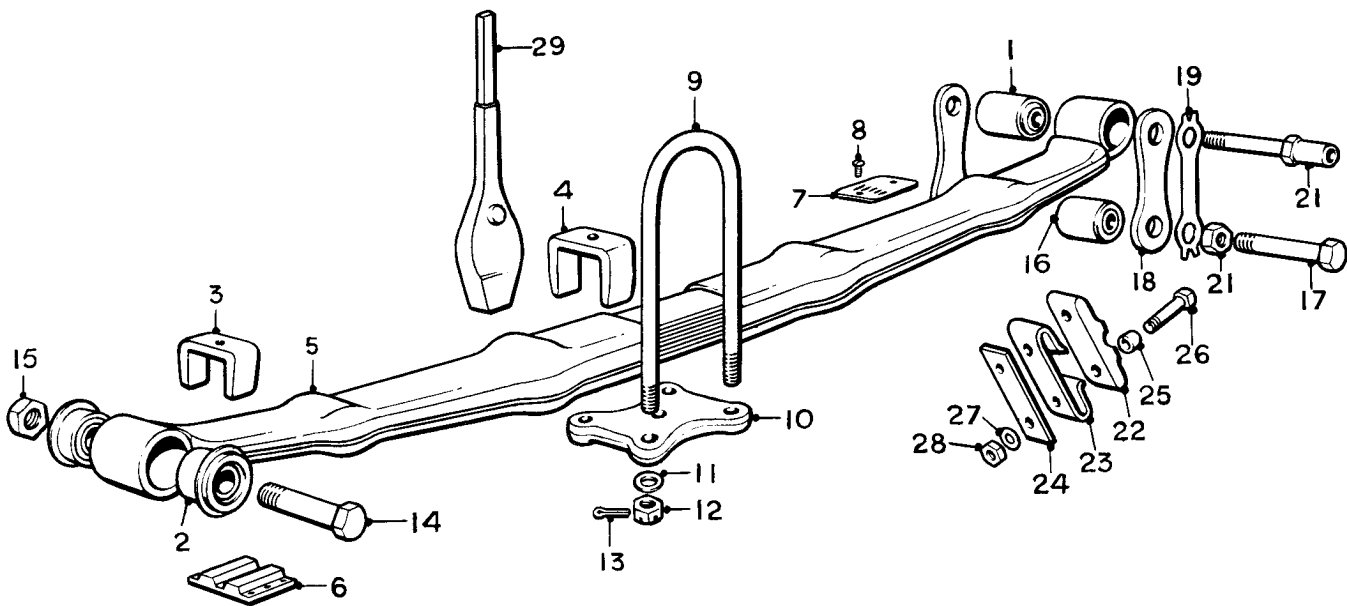
REAR SPRING

(All chassis except "Continental")



SPARES schedule

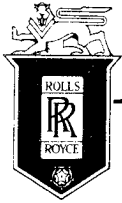
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UR.3024	SPRING, ROAD, L.H., 1000 lbs. ASS.	1	(10)	UR.1430	Plate, bottom, spring	2
		(R.C. Cars)		(11)	UA.1255/Z	Washer, adjusting, "U" bolt	As reqd.
(1)	UR.1301	Bush, rear eye	1	(12)	UA.1105/Z	Nut, "U" bolt	8
(2)	UR.1173	Bush, front eye	1	(13)	K.4608/Z	Split pin, "U" bolt	8
(3)	UR.655	Clip, outer	2	(14)	UR.1174	Bolt, front anchorage	2
(4)	UR.656	Clip, inner	2	(15)	UA.358/Z	Nut, bolt	2
(5)	UR.2342	Gaiter	2	(16)	UR.1301	Bush, rear shackle	2
(6)	UR.1662	Interleaving	8	(17)	UR.446	Bolt, rear shackle	2
	KB.2024	Rivet, .625" long	2	(18)	UR.445	Plate, rear shackle	4
	KB.2028	Rivet, .6875" long	2	(19)	UR.449	Washer, tab	4
(7)	UR.2855	Plate, poundage	1	(20)	UA.356/Z	Nut, rear shackle bolt	4
(8)	CS.35080/Z	Rivet, plate	2	(21)	UR.1030	Bolt, rebound stop	2
	UR.3021	SPRING, ROAD, R.H. 1100 lbs. ASS.	1	(22)	UR.1026	Rubber, rebound	2
		(As above except poundage, and Gaiter)		(23)	UR.1027	Plate, backing, rubber	2
		(R.C. Cars)		(24)	UR.1028	Strip, packing	6
	UR.814	Gaiter	2	(25)	FW.1360	Bush, rebound rubber	4
(9)	UR.1423	Bolt, "U" 1000 lb. spring	2	(26)	UA.159/Z	Bolt, rebound rubber	4
	UR.1425	Bolt, "U" 1100 lb. spring	1	(27)	K.4410/Z	Washer, bolt	4
	UR.1428	Bolt, "U" 1100 lb. spring	1	(28)	UA.302/Z	Nut, bolt	4
	UR.3021	SPRING, ROAD, L.H., 1100 lbs. ASS.	1	(29)	UR.1021	Rubber, bump	2
	UR.3022	SPRING, ROAD, R.H., 1200 lbs. ASS.	1				
		(As above except poundage)					
		(R.C. Cars with Colonial springs)					
	UR.1425	Bolt, "U," 1100/1200 lb. spring	3				
	UR.1428	Bolt, "U," 1100/1200 lb. spring	1				
	UR.3024	SPRING, ROAD, R. & L.H., 1000 lbs. ASSEMBLY	2				
		(L.C. Cars)					
	UR.1423	Bolt, "U," 1000 lb. spring	3				
	UR.1429	Bolt, "U," 1000 lb. spring	1				
	UR.3021	SPRING, ROAD, R. & L.H., 1100 lbs. ASSEMBLY	2				
		(L.C. Cars with Colonial springs)					
	UR.1425	Bolt, "U," 1100 lbs. spring	3				
	UR.1428	Bolt, "U," 1100 lbs. spring	1				

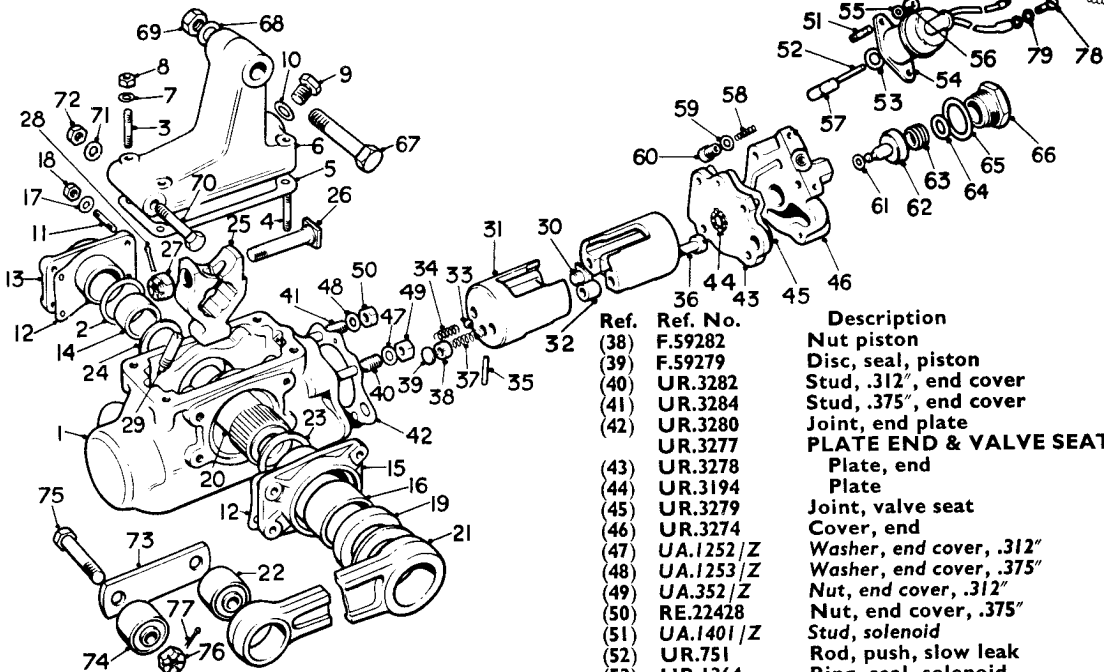
REAR SPRING

("Continental" chassis only)



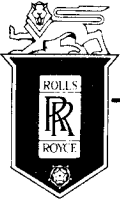
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Ref. No.	Description	No off	Ref.	Ref. No.	Description	No off
		DAMPER, SHOCK, L.H. ASSY.	1	(38)	F.59282	Nut piston	2
(1)	UR.4075	Body	1	(39)	F.59279	Disc, seal, piston	2
(2)	UR.3273	Ring, sealing, bearing housing	1	(40)	UR.3282	Stud, .312", end cover	1
(3)	UA.908/Z	Stud, 2.00", mounting bracket	2	(41)	UR.3284	Stud, .375", end cover	3
(4)	UA.909/Z	Stud, 2.125", mounting bracket	2	(42)	UR.3280	Joint, end plate	1
(5)	UR.1194	Joint, mounting bracket	1		UR.3277	PLATE END & VALVE SEAT, ASS.	1
(6)	UR.2785	Bracket, mounting	1	(43)	UR.3278	Plate, end	1
(7)	UA.1252/Z	Washer, bracket	4	(44)	UR.3194	Plate	1
(8)	UA.302/Z	Nut, bracket	4	(45)	UR.3279	Joint, valve seat	1
(9)	UR.270	Plug, filler, bracket	1	(46)	UR.3274	Cover, end	1
(10)	KB.1079	Washer, plug	1	(47)	UA.1252/Z	Washer, end cover, .312"	1
(11)	UA.852/Z	Stud, bearing housing	8	(48)	UA.1253/Z	Washer, end cover, .375"	3
(12)	RF.8796	Joint, bearing housing	2	(49)	UA.352/Z	Nut, end cover, .312"	1
	UR.498	BEARING & HOUSING ASSY.	1	(50)	RE.22428	Nut, end cover, .375"	3
(13)	UR.499	Housing	1	(51)	UA.1401/Z	Stud, solenoid	2
(14)	UR.500	Bearing	1	(52)	UR.751	Rod, push, slow leak	1
	UR.3751	BEARING & HOUSING ASSY.	1	(53)	UR.1364	Ring, seal, solenoid	1
(15)	UR.3275	Housing	1	(54)	UR.1457	SOLENOID, ASSEMBLY	1
(16)	RF.7655	Bearing	1	(55)	K.4404	Washer, solenoid	2
(17)	UA.1251/Z	Washer, bearing housing	8	(56)	K.4307/Z	Nut, solenoid	2
(18)	UA.351/Z	Nut, bearing housing	8	(57)	UR.752	Valve, slow leak, .050" anular groove	1
(19)	RF.7793	Gland, operating lever	1		UR.2257	" " " .060" " " "	1
	UR.3992	LEVER AND SHAFT ASSY.	1		UR.2258	" " " .070" " " "	1
(20)	UR.505	Shaft, rocking	1		UR.2761	" " " .080" " " "	1
(21)	UR.400	Lever	1		UR.2762	" " " .090" " " "	1
(22)	UR.3673	Bush, "Silentbloc"	1	(58)	UR.748	Spring, valve, slow leak	1
(23)	RF.7775	Washer, 1.2815" dia.— shaft, .098"	1	(59)	KB.1077	Washer, adjust, valve plug, .028"	1
	RF.7776	" 1.2815" dia. " .100" As	1		UR.2804	" " " .030" " " "	As reqd.
	RF.7777	" 1.2815" dia. " .102" reqd.	1		UR.2803	" " " .048" " " "	As reqd.
	RF.7778	" 1.2815" dia. " .104" reqd.	1		UR.2802	" " " .064" " " "	As reqd.
(24)	RF.7771	" 1.00" dia. " .098" reqd.	1		UR.2801	" " " .080" " " "	As reqd.
	RF.7772	" 1.00" dia. " .100" As	1		UR.2800	" " " .092" " " "	As reqd.
	RF.7773	" 1.00" dia. " .102" reqd.	1	(60)	UR.750	Plug, slow leak valve	1
	RF.7774	" 1.00" dia. " .104" reqd.	1	(61)	UR.2612	Washer, adjust. valves, .030"	1
(25)	F.85054	Lever, piston	1		F.85595	" " " .035" " " "	As reqd.
(26)	UR.690	Bolt, lever	1		F.85596	" " " .040" " " "	As reqd.
(27)	UR.282	Nut, bolt	1		F.85597	" " " .045" " " "	As reqd.
(28)	K.4608/Z	Pin, split, bolt	1		F.85598	" " " .050" " " "	As reqd.
(29)	UR.828	Jet, slow leak	2		F.85599	" " " .055" " " "	As reqd.
	RF.7577	PISTON AND PAD ASSY.	2	(62)	UR.740	Valve, high and low pressure	1
(30)	RF.7579	Pad	2	(63)	RF.7578	Spring, valve	1
(31)	RF.7563	Piston	2	(64)	UR.2871	Washer, adjust., valve spg., .021"	1
(32)	RF.8568	Piece, distance, piston	2		UR.741	" " " .053" " " "	As reqd.
(33)	RF.3176	Ball, piston valve	2		UR.742	" " " .056" " " "	As reqd.
(34)	UR.2169	Spring, valve, piston	2		UR.743	" " " .059" " " "	As reqd.
(35)	K.4801	Pin, taper, spring	2		UR.744	" " " .062" " " "	As reqd.
(36)	F.59285	Bolt, piston	2		UR.745	" " " .065" " " "	As reqd.
(37)	F.59278	Spring, piston	2		UR.746	" " " .068" " " "	As reqd.
				(65)	KB.1092	Washer, joint, valve plug	1
				(66)	UR.749	Plug, valve	1
				(67)	UR.4073	Bolt, .500", mounting bracket	2
				(68)	UA.1255/Z	Washer, .500" bolt	2
				(69)	UA.305/Z	Nut, .500" bolt	2
				(70)	UR.4055	Bolt, .375", mounting bracket	2
				(71)	UA.1253/Z	Washer, .375" bolt	2
				(72)	RE.22428	Nut, .375" bolt	2
				(73)	UR.3767	Link, lever to axle	4
				(74)	UR.3673	Bush, "Silentbloc," axle tube	2
				(75)	UR.3674	Bolt, link	4
				(76)	UA.1104/Z	Nut, bolt	4
				(77)	KB.6860	Pin, split, bolt	4
				(78)	K.1801/Z	Screw, solenoid earth	2
				(79)	K.4446/Z	Washer, screw	2
					UR.4074	DAMPER, SHOCK, R.H., ASSY.	1
						As above except:—	
					UR.3991	LEVER AND SHAFT ASSY.	1

REAR SHOCK DAMPER



SPARES schedule

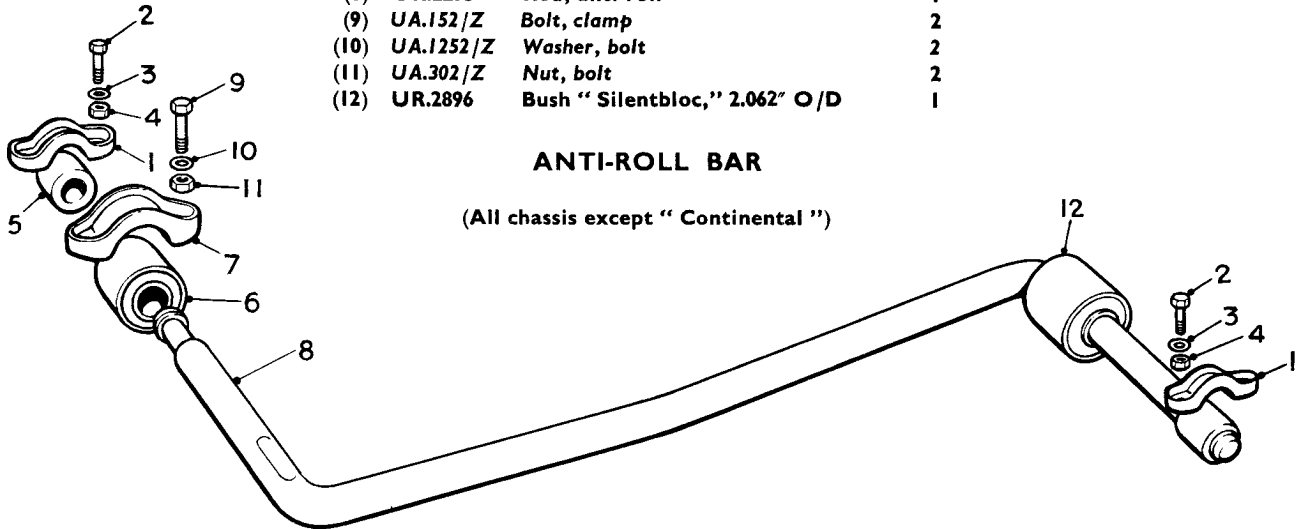
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UR.1142	Cap, "Harris flex" bush	2
(2)	UA.152/Z	Bolt, cap	4
(3)	UA.1252/Z	Washer, bolt	4
(4)	UA.302/Z	Nut, bolt	4
(5)	UR.1190	Bush, "Harrisflex"	2
(6)	UR.1191	Bush, "Silentbloc" 1.812" O/D	1
(7)	UR.2533	Clamp, anti-roll bar	1
(8)	UR.2295	Rod, anti-roll	1
(9)	UA.152/Z	Bolt, clamp	2
(10)	UA.1252/Z	Washer, bolt	2
(11)	UA.302/Z	Nut, bolt	2
(12)	UR.2896	Bush "Silentbloc," 2.062" O/D	1

ANTI-ROLL BAR

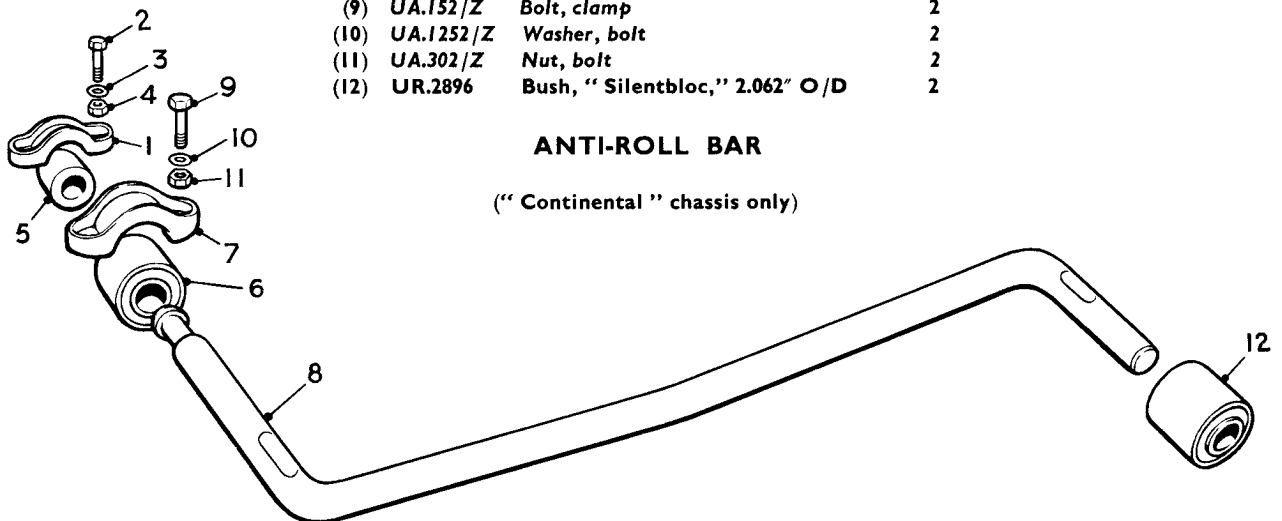
(All chassis except "Continental")



Ref.	Part No.	Description	No off
(1)	UR.1142	Cap, "Harrisflex" bush	1
(2)	UA.152/Z	Bolt, cap	2
(3)	UA.1252/Z	Washer, bolt	2
(4)	UA.302/Z	Nut, bolt	2
(5)	UR.1190	Bush, "Harrisflex"	1
(6)	UR.1191	Bush, "Silentbloc," 1.812" O/D	1
(7)	UR.2533	Clamp, anti-roll bar	1
(8)	UR.3474	Rod, anti-roll	1
(9)	UA.152/Z	Bolt, clamp	2
(10)	UA.1252/Z	Washer, bolt	2
(11)	UA.302/Z	Nut, bolt	2
(12)	UR.2896	Bush, "Silentbloc," 2.062" O/D	2

ANTI-ROLL BAR

("Continental" chassis only)



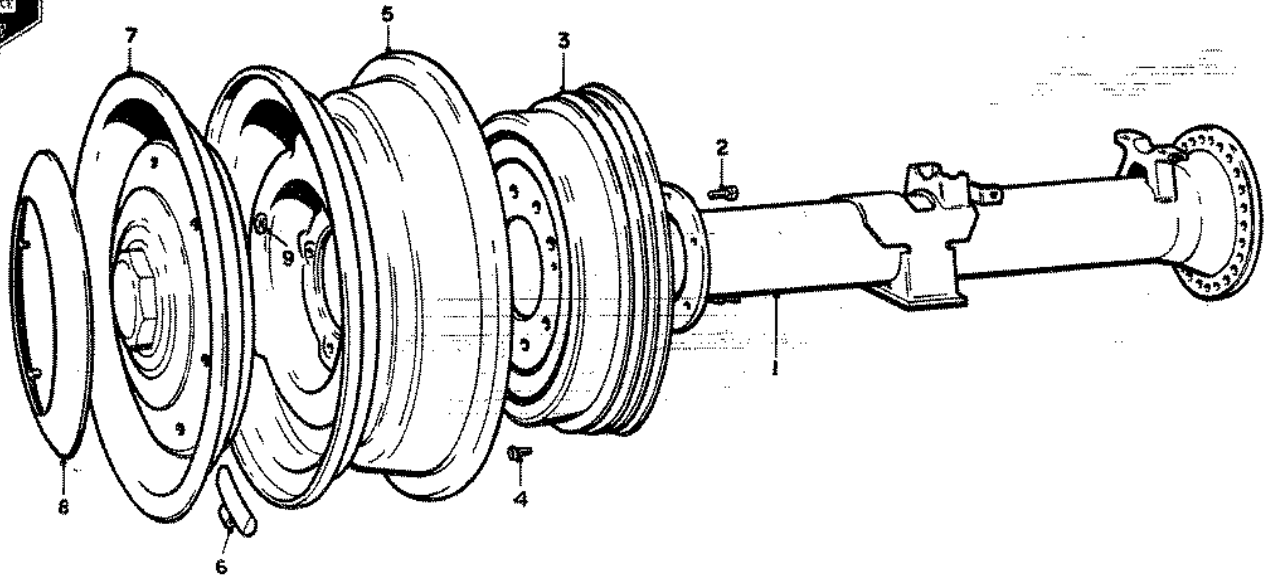
SECTION J
REAR AXLE

Title	Assembly	Page No.
AXLE TUBE, WHEEL AND BRAKE DRUM		J. 1
REAR AXLE SHAFTS	EARLY TYPE	J. 2
	INTERMEDIATE TYPE	J. 3
	LATER TYPE	J. 4
CENTRE CASING	EARLY TYPE	J. 5
	LATER TYPE	J. 6
CROWN GEARS		J. 7
DIFFERENTIAL UNIT	EARLY TYPE	J. 8
	LATER TYPE	J. 9
END PLATE	EARLY TYPE	J. 10
	LATER TYPE	J. 11



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



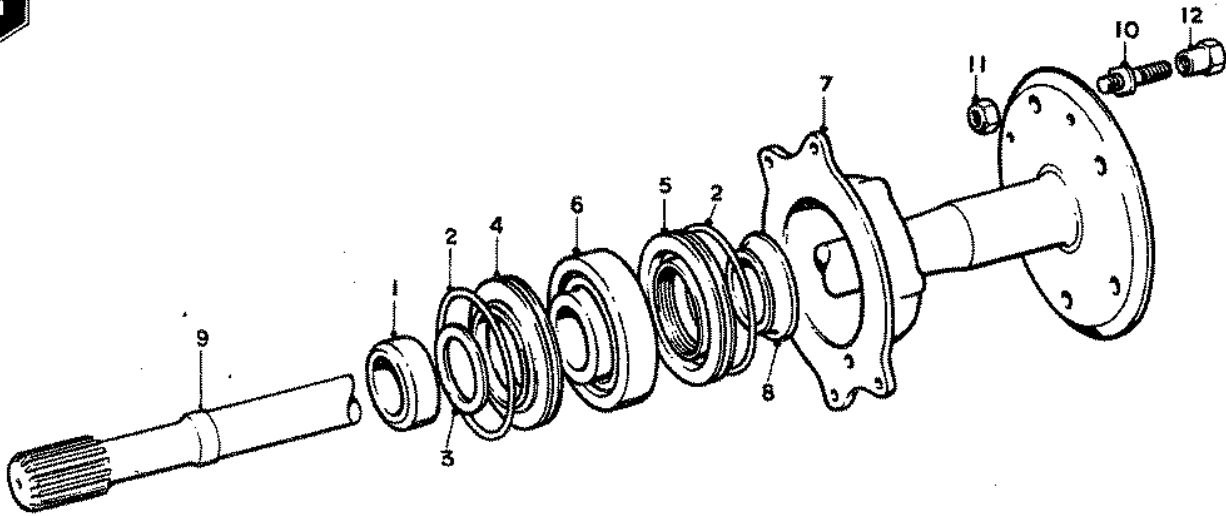
Ref.	Part No.	Description	No off
(1)	UG.2319	AXLE TUBE ASSY.—R.H.	1 } Standard
	UG.2318	AXLE TUBE ASSY.—L.H.	
	UG.2992	AXLE TUBE ASSY.—R.H.	1 } Continental
	UG.2318	AXLE TUBE ASSY.—L.H.	
	UG.2546	AXLE TUBE ASSY.—R.H.	1 } L.W.B. cars
	UG.2545	AXLE TUBE ASSY.—L.H.	
(2)	UG.1114	Bolt tube to bearing housing	10
(3)	UG.264	Brake drum	2 } Alternative
	UG.2287	Brake drum	
(4)	UG.673	Screw, brake drum	6
(5)	UG.3068	Wheel	2 } Alternative
	UG.3634	Wheel	
(6)	UG.1460	Balance weight, .5 oz.	As reqd.
	UG.1461	Balance weight, 1.0 oz.	
	UG.1967	Balance weight, 1.4 oz.	
	UG.1968	Balance weight, 1.8 oz.	
	UG.1969	Balance weight, 2.1 oz.	
	UG.1970	Balance weight, 2.8 oz.	
	UG.1965	Balance weight, .7 oz.	
	UG.1966	Balance weight, 1.1 oz.	
	UG.1462	Balance weight, 1.5 oz.	
	UG.1463	Balance weight, 2.0 oz.	
(7)	UG.1564	DISC, WHEEL, ASSY.	2— Rolls Royce
	UG.1562	Disc	1
	UG.1561	Ring, claw	1
	UG.1565	DISC, WHEEL, ASSY.	2— Bentley
	UG.1563	Disc	1
	UG.1561	Ring, claw	1
(8)	UG.1559	RING, PAINTED, ASSY.	2
	UG.1560	Ring	1
	UG.2396	Stud	6
(9)	UG.1608	Spire, push-on, wheel disc	12

AXLE TUBE, REAR WHEEL & BRAKE DRUM



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UG.2871	AXLE SHAFT ASSY., R.H.	1
(1)	GB.4956	Collar	1
(2)	RG.8109	Ring, sealing,	1
(3)	RG.8116	Plate, spring	1
(4)	UG.1049	Housing, L.H. start thread	1
(5)	UG.1050	Housing, R.H. start thread	1
(6)	RG.8104	Bearing	1
(7)	UG.877	Housing, bearing	1
(8)	UG.1051	Distance piece	1
(9)	UG.2867	Shaft, axle	1
(10)	UG.668	Stud, wheel	5
(11)	UA.355 Z	Nut, stud retaining	5
(12)	UG.670	Nut, wheel retaining	5
	UG.2872	AXLE SHAFT ASSY., L.H. (As for R.H. except)	1
	UG.2868	Shaft	1
	UG.669	Stud, wheel	5
	UG.671	Nut, wheel retaining	5

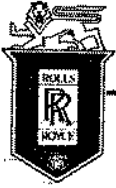
Silver Cloud—SWA 2—SED 341, 345-373, 377-389,
393-399, 403-419, 425-431, 443-447, 451
SFE 57, 73

Silver Cloud L.W.B.—ALC 1-8

Bentley S —AN-2 - EK 109, 113-127, 131-183, 187, 193,
209, 211, 221-225, 241

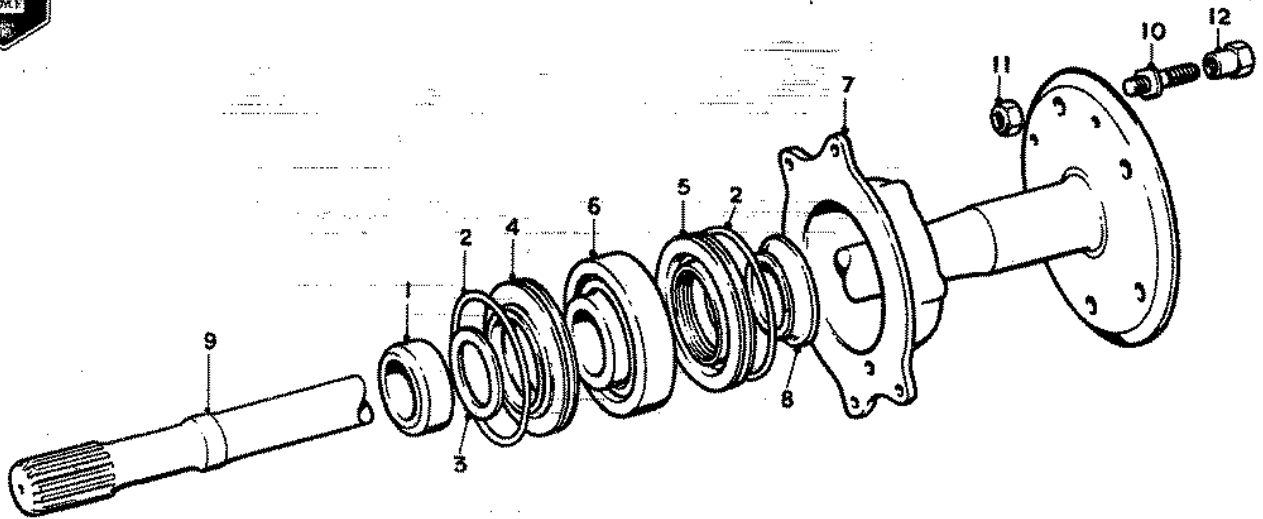
Continental —AF-DJ 1, 2, 7, 8, 9

REAR AXLE SHAFTS



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UG.3081	AXLE SHAFT ASSY., R.H.	1
(1)	GB.4956	Collar	1
(2)	RG.8109	Ring, sealing	1
(3)	RG.8116	Plate, spring	1
(4)	UG.1049	Housing, L.H. start thread	1
(5)	UG.1050	Housing, R.H. start thread	1
(6)	RG.8104	Bearing	1
(7)	UG.877	Housing, bearing	1
(8)	UG.1051	Distance piece	1
(9)	UG.3082	Shaft, axle	1
(10)	UG.3085	Stud, wheel	5
(11)	UA.355/Z	Nut, stud retaining	5
(12)	UG.670	Nut, wheel retaining	5
	UG.3083	AXLE SHAFT ASSY., L.H. (As for R.H. except)	1
	UG.3084	Shaft	1
	UG.3086	Stud, wheel	5
	UG.671	Nut, wheel retaining	5

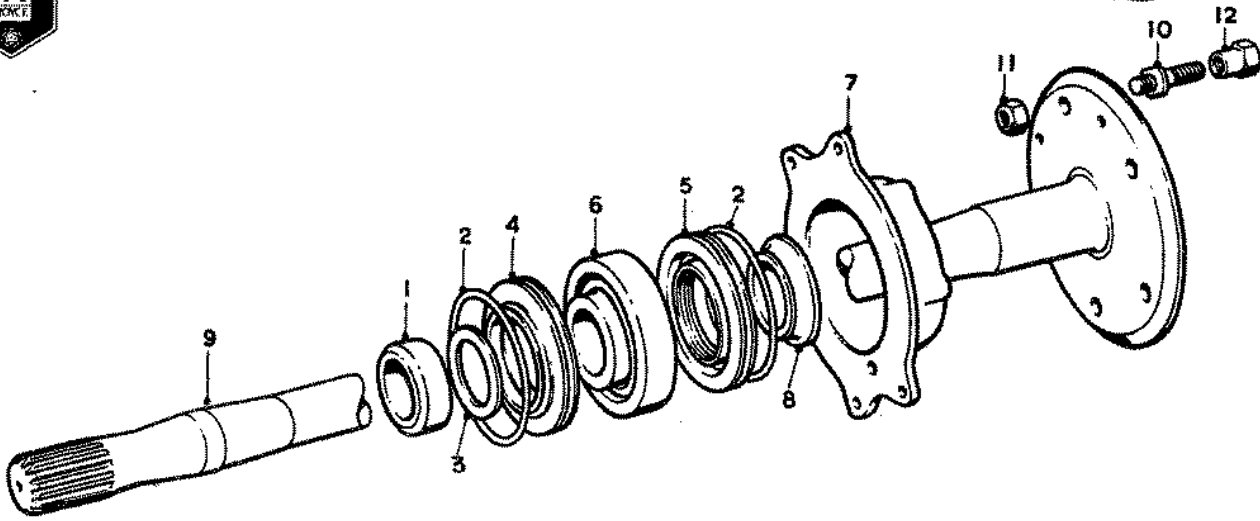
Silver Cloud—SED 343, 375, 391, 401, 405, 421, 423,
433-441, 449. SFE 1-55, 59-71, 75 onwards
Silver Cloud LWB—ALC 9 onwards
Bentley —EK 111, 129, 185, 189, 191, 195-207,
213-219, 227-239, 243 onwards
Bentley LWB—ALB 1 onwards
Continental —DJ 3, 6, 10 onwards

REAR AXLE SHAFTS



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UG.3077	AXLE SHAFT ASSY., R.H.	1
(1)	GB.4956	Collar	1
(2)	RG.8109	Ring, sealing	1
(3)	RG.8116	Plate, spring	1
(4)	UG.1049	Housing, L.H. start thread	1
(5)	UG.1050	Housing, R.H. start thread	1
(6)	RG.8104	Bearing	1
(7)	UG.877	Housing, bearing	1
(8)	UG.1051	Distance piece	1
(9)	UG.3078	Shaft, axle	1
(10)	UG.3085	Stud, wheel	5
(11)	UA.355/Z	Nut, stud retaining	5
(12)	UG.670	Nut, wheel retaining	5
	UG.3079	AXLE SHAFT ASSY., L.H. (As for R.H. except)	1
	UG.3080	Shaft	1
	UG.3086	Stud, wheel	5
	UG.671	Nut, wheel retaining	5

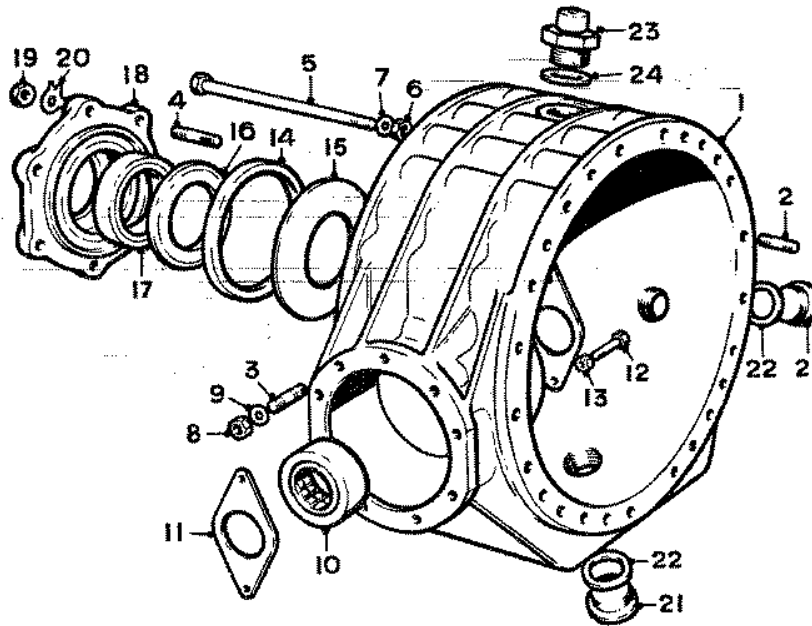
Silver Cloud—SGE 388 onwards
 Silver Cloud LWB—
 Bentley —FA 590 onwards
 Bentley LWB—
 Continental —

REAR AXLE SHAFTS



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UG.2320	CASING, CENTRE, ASSY.	1
(2)	UA.902/Z	Stud, end plates	12
(3)	UA.854/Z	Stud, pinion cover	9
(4)	UA.852/Z	Stud, oil seal housing	6
(5)	UG.3418	Stud, casing end plates	19
(6)	UA.302/Z	Nut, end plates	50
(7)	UA.1252/Z	Washer, end plates	32
(8)	UA.301/Z	Nut, pinion cover	9
(9)	UA.1251/Z	Washer, pinion cover	9
(10)	RG.7156	Bearing, pinion nose	1
	GB.3254	Bearing, pinion nose	1
	RG.7155	Bearing, pinion nose	1
(11)	UG.982	Plate, end, nose bearing	2
(12)	UG.983	Screw, end plate	2
(13)	K.4307 Z	Nut, screw	2
(14)	UG.522	Washer, thrust, differential	1
(15)	UG.523	Washer, " Belleville "	3
(16)	UG.521	Washer, thrust, differential	1
(17)	RG.4264	Oil seal, R.H. shaft	1
(18)	UG.528	Housing, oil seal	1
(19)	UA.351/Z	Nut, housing	6
(20)	KB.7106	Washer, lock, nut	6
(21)	UG.526	Plug, drain and level	2
(22)	KB.1093	Washer, plug	2
(23)	UG.566	Plug, ventilator	1
(24)	KB.1093	Washer, plug	1

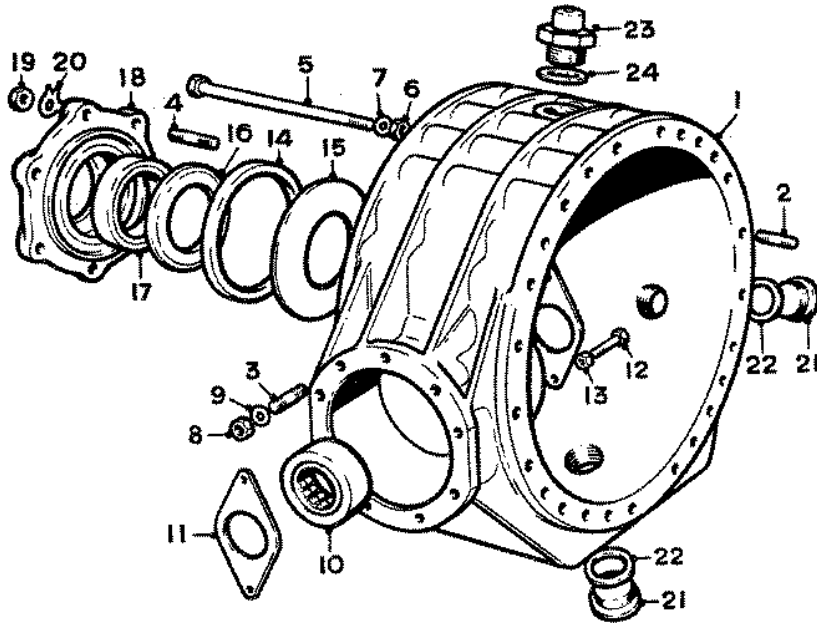
Silver Cloud	—	—	SWA.2—SGE.386
Silver Cloud L.W.B.	—	—	ALC.1—
Bentley "S"	—	—	AN.2—FA.588
Bentley L.W.B.	—	—	ALB.1—
Continental	—	—	AF.1—

CROWN WHEEL AND PINION CENTRE CASING



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UG.2320	CASING, CENTRE, ASSY.	1
(2)	UA.907/Z	Stud, end plates	12
(3)	UA.854/Z	Stud, pinion cover	9
(4)	UA.852/Z	Stud, oil seal housing	6
(5)	UG.3418	Stud, casing end plates	19
(6)	UA.302/Z	Nut, end plates	50
(7)	UA.1252/Z	Washer, end plates	32
(8)	UA.301/Z	Nut, pinion cover	9
(9)	UA.1251/Z	Washer, pinion cover	9
(10)	RG.7156	Bearing, pinion nose	1
	GB.3254	Bearing, pinion nose	1
	RG.7155	Bearing, pinion nose	1
(11)	UG.982	Plate, end, nose bearing	2
(12)	UG.983	Screw, end plate	2
(13)	K.4307/Z	Nut, screw	2
(14)	UG.522	Washer, thrust, differential	1
(15)	UG.523	Washer, " Belleville "	3
(16)	UG.2731	Washer, thrust, differential	1
(17)	RG.8372	Oil seal, R.H. shaft	1
(18)	UG.2627	Housing, oil seal	1
(19)	UA.351/Z	Nut, housing	6
(20)	KB.7106	Washer, lock, nut	6
(21)	UG.526	Plug, drain and level	2
(22)	KB.1093	Washer, plug	2
(23)	UG.566	Plug, ventilator	1
(24)	KB.1093	Washer, plug	1

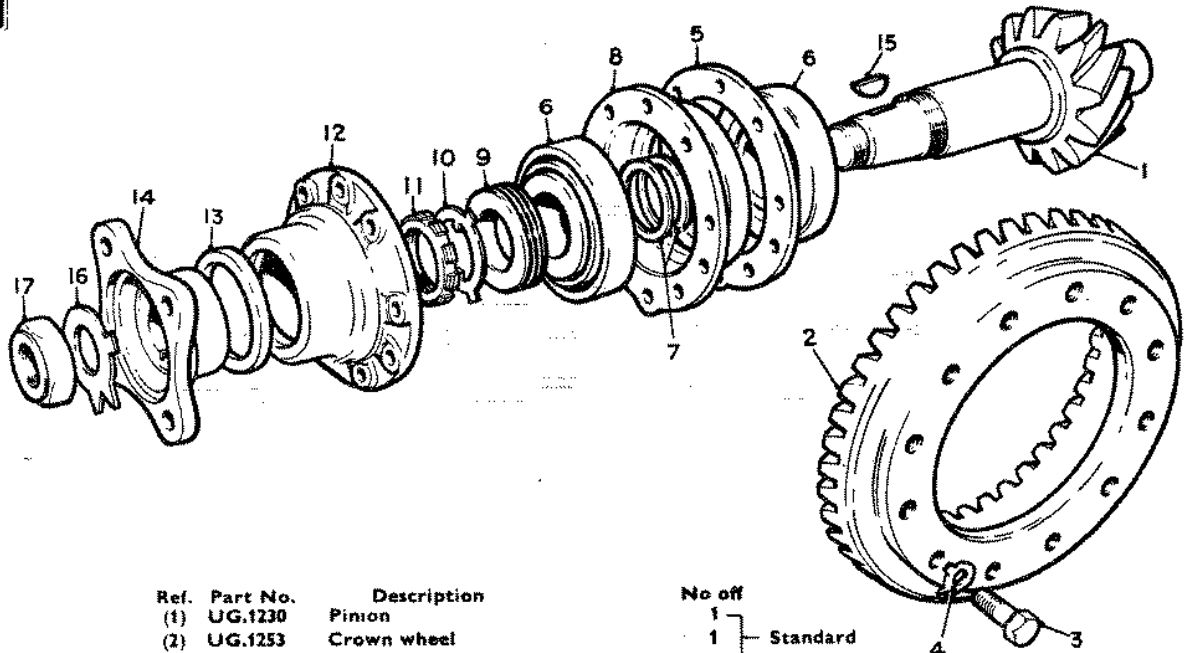
Silver Cloud — — SGE.388 onwards
 Silver Cloud L.W.B. — —
 Bentley "S" — — FA.590 onwards
 Bentley L.W.B. — —
 Continental — —

CROWN WHEEL AND PINION CENTRE CASING



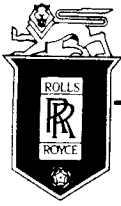
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



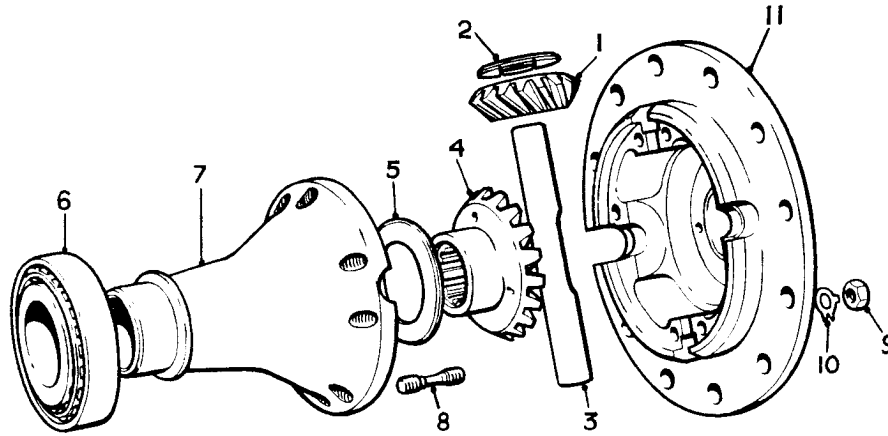
Ref.	Part No.	Description	No off
(1)	UG.1230	Pinion	1
(2)	UG.1253	Crown wheel	1
(3)	UA.205/Z	Setscrew, crown wheel	12
	UG.1695	Pinion	1
	UG.1696	Crown wheel	1
	UG.2053	Setscrew, crown wheel	12
(4)	KB.7108	Lockwasher, setscrew	12
(5)	UG.834	Washer, adj., pin. brg. hsgng., .075"	
	UG.835	" " " " " .087"	
	UG.836	" " " " " .100"	
	UG.837	" " " " " .112"	
	UG.838	" " " " " .125"	
(6)	RG.6166	Bearing, thrust pinion	2
(7)	RE.10500	Washer, adjusting, bearing, .176"	
	RE.10501	" " " " " .177"	
	RE.10502	" " " " " .178"	2
	RE.10503	" " " " " .179"	
	RE.10504	" " " " " .180"	
	RE.10505	" " " " " .181"	
	RE.10506	" " " " " .182"	
	RE.10507	" " " " " .189"	
	RE.10508	" " " " " .196"	
(8)	UG.828	Housing, pinion bearing	1
(9)	UG.1107	Seal, oil, pinion	1
(10)	UG.830	Washer, tab, pinion	1
(11)	UG.829	Nut, retaining, bearing	1
(12)	UG.1106	Cover, bearing housing	1
(13)	UG.1108	Washer, felt, housing	1
(14)	UG.832	Flange, driving	1
(15)	KC.515	Key "Woodruff," .1875"	
	KC.516	" " " " .188"	2
	KC.517	" " " " .1885"	As reqd.
	KC.518	" " " " .189"	
(16)	KB.7118	Washer, lock, driving flange	1
(17)	UG.2288	Nut, retaining, driving flange	1

CROWN GEARS



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off	
(1)	GB.4503	Pinion, bevel, differential	4	(5)	RG.6434	Washer, adjusting, bevel, .084"	2 As reqd.	
(2)	RG.6451	Washer, adjusting, pinion, .072"	4 As reqd.		RG.6435	" " " " .086"		
	RG.6452	" " " " .074"				RG.6436		" " " " .088"
	RG.6453	" " " " .076"				RG.6437		" " " " .090"
	RG.6454	" " " " .078"				RG.6438		" " " " .092"
	RG.6455	" " " " .080"				RG.6439		" " " " .094"
	RG.6456	" " " " .082"				RG.6440		" " " " .096"
	RG.6457	" " " " .084"				RG.6441		" " " " .098"
	RG.6458	" " " " .086"				RG.6442		" " " " .100"
	RG.6459	" " " " .088"				RG.6443		" " " " .102"
	RG.6460	" " " " .090"				RG.6444		" " " " .104"
	RG.6461	" " " " .092"				RG.6445		" " " " .106"
	RG.6462	" " " " .094"				RG.6446		" " " " .108"
	RG.6463	" " " " .096"				RG.6447		" " " " .110"
	RG.6464	" " " " .098"				RG.6448		" " " " .112"
	RG.6465	" " " " .100"				RG.6449		" " " " .114"
	RG.6466	" " " " .102"				RG.6450	" " " " .116"	
(3)	RG.3540	Cross-pin, bevel pinion	2	(6)	RG.4411	Bearing, taper roller	2	
(4)	RG.6518	Wheel, bevel, axle shaft	2	(7)	UG.569	CASING, DIFFERENTIAL, ASSY., R.H.	1	
				(8)	UG.568	Stud	8	
				(9)	UA.302/Z	Nut, Stud	8	
				(10)	GW.524	Washer, locking, nut	8	
				(11)	RG.3044	Casing, differential, L.H.	1	

DIFFERENTIAL UNIT

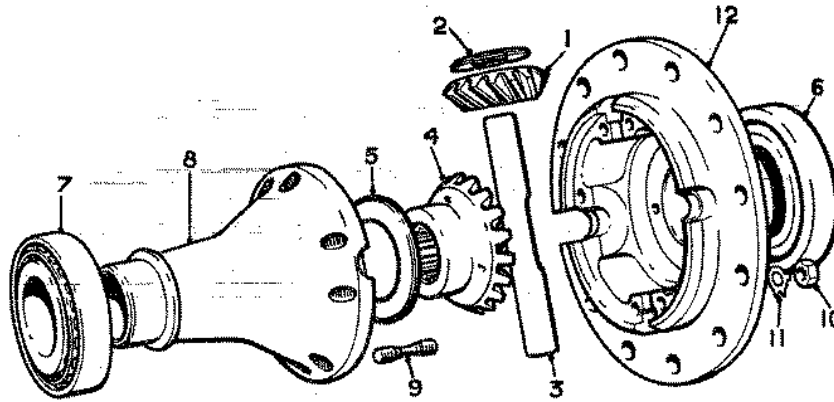
Silver Cloud	—	—	SWA.2—SGE.386
Silver Cloud L.W.B.	—	—	ALC.1—
Bentley "S"	—	—	AN.2—FA.588
Bentley L.W.B.	—	—	ALB.1—
Continental	—	—	AF.1—

*UG.1376
UG.1376*



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	GB.4503	Pinion, bevel, differential	4	(5)	UG.2850	Washer, adjusting, bevel, .084"	<div style="border-left: 1px solid black; border-right: 1px solid black; border-bottom: 1px solid black; padding: 5px;"> 2 As reqd. </div>
(2)	RG.6451	Washer, adjusting, pinion, .072"	<div style="border-left: 1px solid black; border-right: 1px solid black; border-bottom: 1px solid black; padding: 5px;"> 4 As reqd. </div>		UG.2851	" " " .086"	
	RG.6452	" " " .074"			UG.2852	" " " .088"	
	RG.6453	" " " .076"			UG.2853	" " " .090"	
	RG.6454	" " " .078"			UG.2854	" " " .092"	
	RG.6455	" " " .080"			UG.2855	" " " .094"	
	RG.6456	" " " .082"			UG.2856	" " " .096"	
	RG.6457	" " " .084"			UG.2857	" " " .098"	
	RG.6458	" " " .086"			UG.2858	" " " .100"	
	RG.6459	" " " .088"			UG.2859	" " " .102"	
	RG.6460	" " " .090"			UG.2860	" " " .104"	
	RG.6461	" " " .092"			UG.2861	" " " .106"	
	RG.6462	" " " .094"			UG.2862	" " " .108"	
	RG.6463	" " " .096"		UG.2863	" " " .110"		
	RG.6464	" " " .098"		UG.2864	" " " .112"		
	RG.6465	" " " .100"		UG.2865	" " " .114"		
	RG.6466	" " " .102"		UG.2866	" " " .116"		
(3)	RG.3540	Cross-pin, bevel pinion	2	(6)	RG.8373	Bearing, taper roller, L.H.	1
(4)	UG.2870	Wheel, bevel, axle shaft	2	(7)	RG.4411	Bearing, taper roller, R.H.	1
				(8)	UG.2874	CASING, DIFFERENTIAL, ASSY., R.H.	1
				(9)	UG.568	Stud	8
				(10)	UA.302/Z	Nut, Stud	8
				(11)	GW.524	Washer, locking, nut	8
				(12)	UG.2837	Casing, differential, L.H.	1

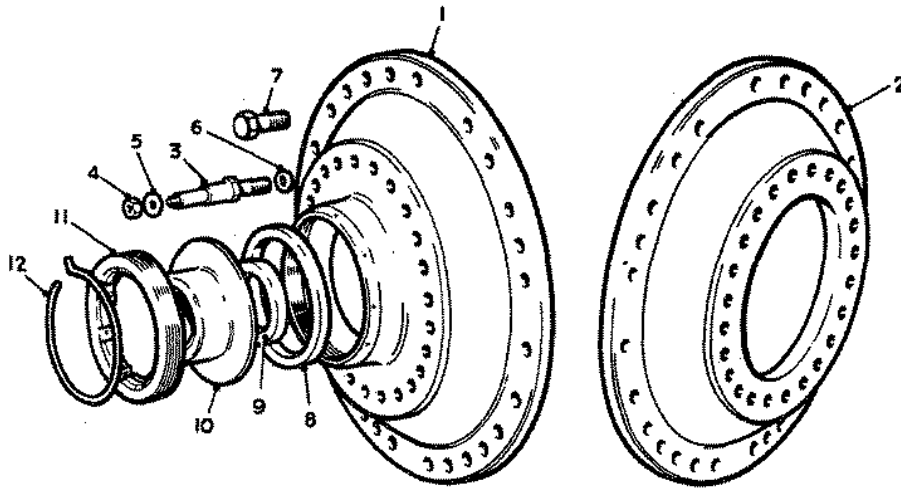
DIFFERENTIAL UNIT

Silver Cloud	—	—	SG.E388 onwards
Silver Cloud L.W.B.	—	—	
Bentley "S"	—	—	FA.590 onwards
Bentley L.W.B.	—	—	
Continental	—	—	



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UG.2312	Plate, end, L.H.	1
(2)	UG.2313	Plate, end, R.H.	1
(3)	UG.2345	Stud, equaliser mounting	1
(4)	UA.351/Z	Nut, stud	1
(5)	RG.8335	Washer, special, stud	1
(6)	UA.1251/Z	Washer, plain stud	1
(7)	UG.2337	Setscrew, end plate	47
(8)	UG.3156	Washer, adjusting, bearing, .165"	As reqd.
	UG.3157	" " " .170"	
	UG.3158	" " " .175"	
	UG.3159	" " " .180"	
	RG.7340	" " " .185"	
	RG.7341	" " " .190"	
	RG.7342	" " " .195"	
	RG.7343	" " " .200"	
	RG.7344	" " " .205"	
	RG.7345	" " " .210"	
	RG.7346	" " " .215"	
	RG.7347	" " " .220"	
(9)	RG.4264	Seal, oil, axle shaft, L.H.	1
(10)	UG.518	Housing, seal, oil, L.H.	1
(11)	UG.517	Nut, housing, oil seal	1
(12)	GB.4663	Wire, locking, nut	1

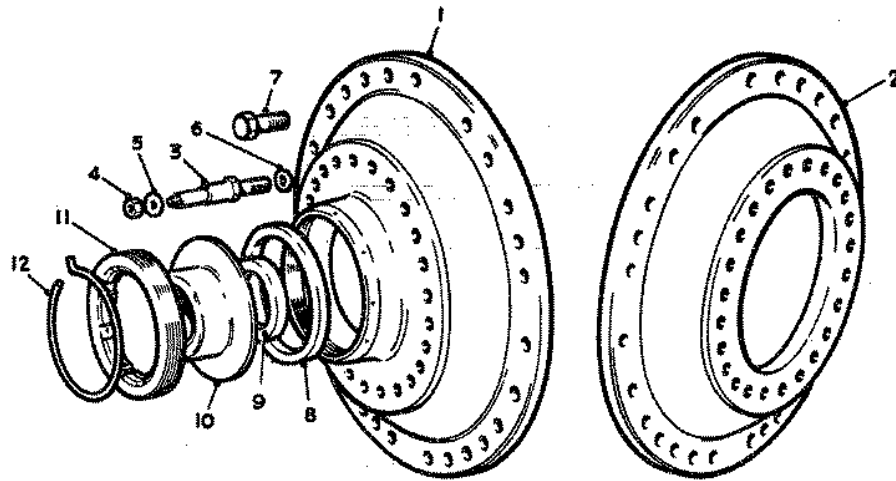
END PLATE

Silver Cloud —SWA.2—SGE.384
 Silver Cloud L.W.B.—ALC.1
 Bentley "S" —AN.2—FA.588
 Bentley L.W.B. —ALB.1
 Continental —AF.1



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UG.2848	Plate, end, L.H.	1
(2)	UG.2313	Plate, end, R.H.	1
(3)	UG.2345	Stud, equaliser mounting	1
(4)	UA.351/Z	Nut, stud	1
(5)	RG.8335	Washer, special, stud	1
(6)	UA.1251/Z	Washer, plain stud	1
(7)	UG.2337	Setscrew, end plate	47
(8)	UG.2793	Washer, adjusting, bearing, .185"	As reqd.
	UG.2794	" " " .190"	
	UG.2795	" " " .195"	
	UG.2796	" " " .200"	
	UG.2797	" " " .205"	
	UG.2798	" " " .210"	
	UG.2799	" " " .215"	
	UG.2800	" " " .220"	
(9)	RG.8372	Seal, oil, axle shaft, L.H.	1
(10)	UG.2628	Housing, seal, oil, L.H.	1
(11)	UG.517	Nut, housing, oil seal	1
(12)	GB.4663	Wire, locking, nut	1

END PLATE

Silver Cloud —SGE 388 onwards
 Silver Cloud L.W.B.—
 Bentley "S" —FA 590 onwards
 Bentley L.W.B. —
 Continental —

SECTION K**STEERING**

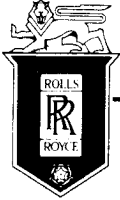
Title	Assembly	Page No.	
STEERING BOX AND MOUNTING	PART ASSEMBLY UR. 1917	K. 1	
	PART ASSEMBLY UR. 4571	K. 2	
	PART ASSEMBLY RH. 2017) PART ASSEMBLY UR. 2437)	K. 3	
	PART ASSEMBLY RH. 2019) PART ASSEMBLY RH. 2021)	K. 4	
	PART ASSEMBLY UR. 1918	K. 5	
	PART ASSEMBLY UR. 4572	K. 6	
	PART ASSEMBLY RH. 2018	K. 7	
	PART ASSEMBLY RH. 2020	K. 8	
	PART ASSEMBLY UR. 1931) PART ASSEMBLY UR. 3461)	K. 9	
	PART ASSEMBLY UR. 4569	K. 10	
	PART ASSEMBLY UR. 3368	K. 11	
	PART ASSEMBLY UR. 4570	K. 12	
	STEERING TUBES	PART ASSEMBLY UR. 1917) PART ASSEMBLY UR. 4571)	K. 13
PART ASSEMBLY RH. 2017) PART ASSEMBLY RH. 2019)		K. 14	
PART ASSEMBLY UR. 2437) PART ASSEMBLY RH. 2021)		K. 15	
PART ASSEMBLY UR. 1918) PART ASSEMBLY UR. 4572)		K. 16	
PART ASSEMBLY RH. 2018) PART ASSEMBLY RH. 2020)		K. 17	
PART ASSEMBLY UR. 1931) PART ASSEMBLY UR. 4569)		K. 18	
PART ASSEMBLY UR. 4569) PART ASSEMBLY UR. 3461)		K. 19	
PART ASSEMBLY UR. 3368) PART ASSEMBLY UR. 4570)		K. 20	
GEAR QUADRANT		PART ASSEMBLY UR. 1917) PART ASSEMBLY UR. 2437) PART ASSEMBLY UR. 4571) PART ASSEMBLY RH. 2021) PART ASSEMBLY RH. 2017)	K. 21

(Continued Overleaf)

SECTION K (Continued)

STEERING

Title	Assembly	Page No.
GEAR QUADRANT	PART ASSEMBLY UR. 1917) PART ASSEMBLY UR. 2437) PART ASSEMBLY UR. 4571) PART ASSEMBLY RH. 2021) PART ASSEMBLY RH. 2017)	K. 22
	PART ASSEMBLY UR. 1918) PART ASSEMBLY UR. 4572)	K. 23
	PART ASSEMBLY UR. 1918) PART ASSEMBLY UR. 4572)	K. 24
	PART ASSEMBLY RH. 2018) PART ASSEMBLY RH. 2020)	K. 25
	PART ASSEMBLY RH. 2018) PART ASSEMBLY RH. 2020)	K. 26
	PART ASSEMBLY UR. 3368) PART ASSEMBLY UR. 1931) PART ASSEMBLY UR. 4569) PART ASSEMBLY UR. 3461) PART ASSEMBLY UR. 4570)	K. 27
	PART ASSEMBLY UR. 3368) PART ASSEMBLY UR. 1931) PART ASSEMBLY UR. 4569) PART ASSEMBLY UR. 3461) PART ASSEMBLY UR. 4570)	K. 28
STEERING WHEEL		K. 29
CENTRE STEERING LEVER AND IDLER LEVER		K. 30
		K. 31
		K. 32
		K. 33
CROSS BEAM		K. 34
LEVER STUB AXLE		K. 35
DRAG LINK ASSEMBLY		K. 36
STEERING PUMP AND MOUNTING		K. 37
POWER CYLINDER ASSEMBLY		K. 38
SPOOL VALVE ASSEMBLY	UPPER HALF	K. 39
	LOWER HALF	K. 40
HOSES		K. 41

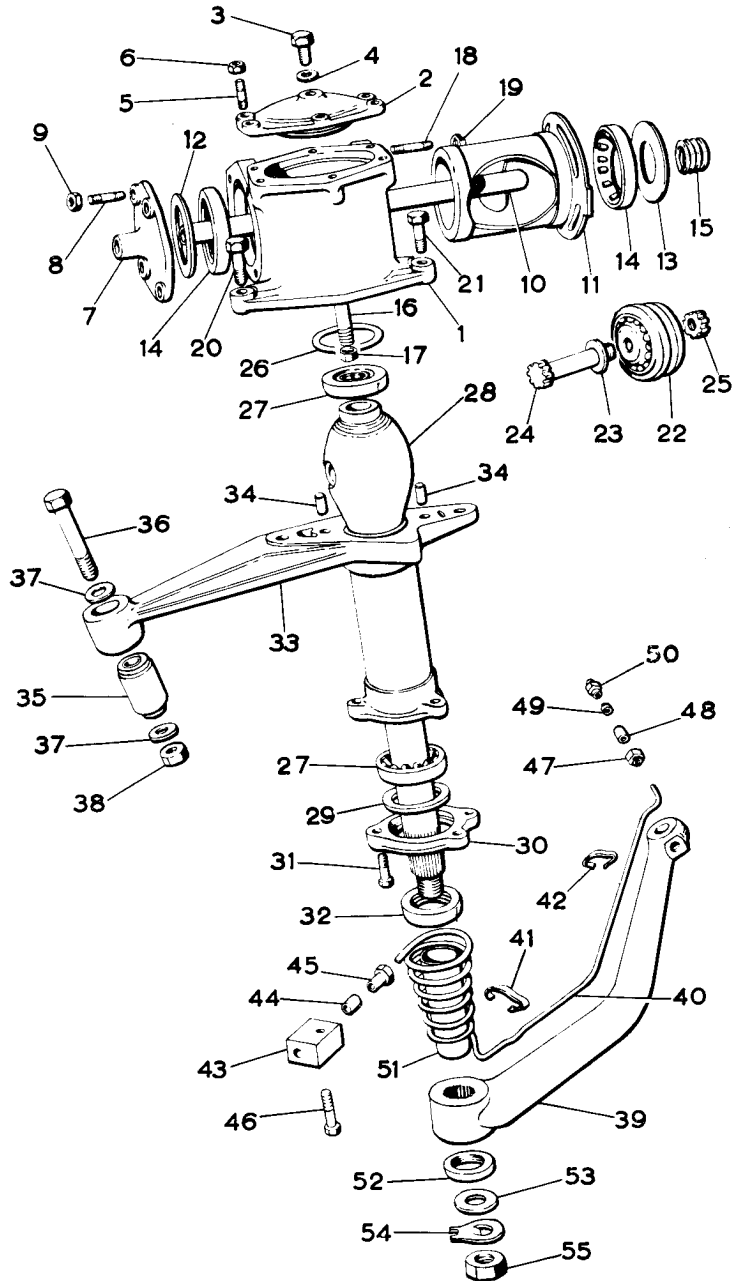


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	UR.691	Box	1
(2)	UR.699	Cover, top	1
(3)	UR.270	Plug, oil filter	1
(4)	KB.1079	Washer, plug	1
(5)	UA.852/Z	Stud, top cover	6
(6)	UA.301/Z	Nut, Stud	6
(7)	UR.696	Cover, bottom	1
(8)	UA.902/Z	Stud, bottom cover	4
(9)	UA.302/Z	Nut, stud	1
(10)	UR.714	Oil tube	1
(11)	UR.694	Sleeve, adjusting	1
(12)	UE.704	Adjusting Washer, Power	1
(13)	UR.2826	Adjusting Washer, upper .160"	} 1 As req.
	UR.2454	" " " .133"	
	UR.2455	" " " .140"	
(14)	FW.168	Bearing, cam	2
(15)	UR.1316	Spring, contact, earth	1
(16)	UA.945/Z	Stud, mounting bracket	2
(17)	RE.22428	Nut, stud	2
(18)	UA.904/Z	Stud, column to box	4
(19)	UA.302/Z	Nut, Stud	4
(20)	UR.711	Setscrew, mounting bracket	1
(21)	UA.204/Z	Setscrew, mounting bracket	1
(22)	UR.721	ROLLER ASSEMBLY	1
(23)	UR.3330	Washer, packing .022"	} As req.
	UR.3331	" " .023"	
	UR.3332	" " .024"	
	UR.3333	" " .025"	
	UR.3334	" " .026"	
	UR.3335	" " .027"	
(24)	UR.719	Bolt	1
(25)	UR.716	Nut, bolt	1
(26)	UR.3175	Seal, box to bracket	1
(27)	RF.9059	Bearing, roller	2
(28)	UR.685	Rocking Shaft	1
(29)	UR.706	Washer, adjusting	1
(30)	UR.695	Retaining flange	1
(31)	UA.105/Z	Setscrew, flange	3
(32)	UR.278	Seal, oil, flange	1
	UR.717	" " " " " "	} Alt.
(33)	UR.693	MOUNTING BRACKET ASSY.	
(34)	UR.229	Dowel	2
(35)	RF.8748	Bush, Silentbloc	1
(36)	UR.437	Bolt	1
(37)	UA.1255/Z	Washer, bolt	2
(38)	UA.305/Z	Nut, bolt	1
(39)	UR.240	Pendulum lever	1
(40)	UR.700	Pipe, oil	1
(41)	UR.1073	Clip, oil pipe, large	1
(42)	UR.1074	Clip, oil pipe, small	1
(43)	UR.2778	Junction, 2-way	1
(44)	UR.6783	Compression sleeve, junction	1
(45)	UR.2541	Bushing, pipe, junction	1
(46)	UA.107/Z	Setscrew, junction	1
(47)	UR.2647	Nut, pipe to lever	1
(48)	RF.6783	Compression sleeve	1
(49)	RE.6777	Cup, pipe	1
(50)	UR.1259	Connection, pipe to lever	1
(51)	UR.3788	Hose, anti-rattle	1
(52)	UR.2821	Washer, special	1
(53)	K.4431/Z	Washer, shaft	1
(54)	G.56472	Washer, locking	1
(55)	UA.357/Z	Nut, shaft	1

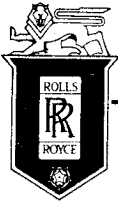


STEERING BOX AND MOUNTING

PART ASSEMBLY UR.1917

FOR RIGHT-HAND DRIVE CARS WITH MANUAL STEERING AND AUTOMATIC GEARBOX EXCEPT "CONTINENTAL" WITH OIL LUBRICATION OF PENDULUM LEVER.

Silver Cloud	SWA-2 to SGE 429
Silver Cloud (LWB)	BLC-1 to BLC-27
Bentley 'S'	2-AN to 642-FA
Bentley 'S' (LWB)	ALB-1 to ALB-16, 18, 19, 20, 23, 24, 25, 26.

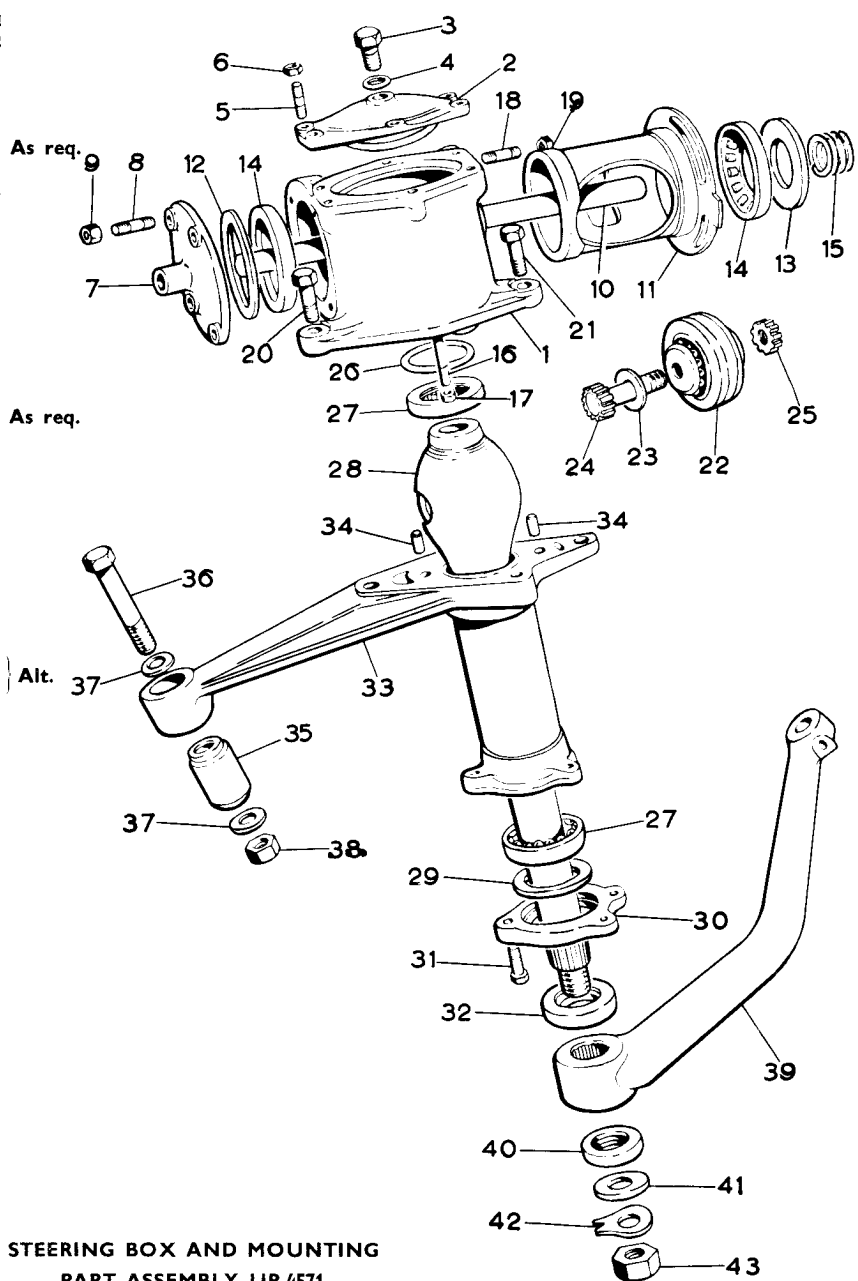


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

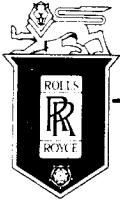


(1)	UR.691	Box	1
(2)	UR.699	Cover, top	1
(3)	UR.270	Plug, oil filler	1
(4)	KB.1079	Washer, plug	1
(5)	UA.852 Z	Stud, top cover	6
(6)	UA.301 Z	Nut, stud	6
(7)	UR.696	Cover, bottom	1
(8)	UA.902 Z	Stud, bottom cover	4
(9)	UA.302 Z	Nut, stud	4
(10)	UR.714	Oil tube	1
(11)	UR.694	Sleeve, adjusting	1
(12)	UE.704	Adjusting washer, lower	1
(13)	UR.2826	Adjusting washer, upper .160"	1
	UR.2454	" " " .133"	1
	UR.2455	" " " .140"	1
(14)	FW.168	Bearing, cam	2
(15)	UR.1316	Spring, contact, earth	1
(16)	UA.954 Z	Stud, mounting bracket	2
(17)	RE.22428	Nut, stud	2
(18)	UA.904 Z	Stud, column to box	4
(19)	UA.302 Z	Nut, stud	4
(20)	UR.711	Setscrew, mounting bracket	1
(21)	UA.204 Z	Setscrew, mounting bracket	1
(22)	UR.721	ROLLER ASSEMBLY	1
(23)	UR.3330	Washer, packing .022"	1
	UR.3331	" " " .023"	1
	UR.3332	" " " .024"	1
	UR.3333	" " " .025"	1
	UR.3334	" " " .026"	1
	UR.3335	" " " .027"	1
(24)	UR.719	Bolt	1
(25)	UR.716	Nut, bolt	1
(26)	UR.3175	Seal, box to bracket	1
(27)	RF.9059	Bearing, roller	2
(28)	UR.685	Rocking Shaft	1
(29)	UR.706	Washer, adjusting	1
(30)	UR.695	Retaining flange	1
(31)	UA.105 Z	Setscrew, flange	3
(32)	UR.278	Seal, oil, flange	1
	UR.717	Seal, oil, flange	1
(33)	UR.693	MOUNTING BRACKET ASSY.	1
(34)	UR.229	Dowel	2
(35)	RF.8748	Bush, Silentbloc	1
(36)	UR.437	Bolt	1
(37)	UA.1255 Z	Washer, bolt	2
(38)	UA.305 Z	Nut, bolt	1
(39)	UR.4552	Pendulum lever	1
(40)	UR.2821	Washer, special	1
(41)	K.4431 Z	Washer, shaft	1
(42)	G.56472	Washer, locking	1
(43)	UA.357 Z	Nut, shaft	1



STEERING BOX AND MOUNTING
 PART ASSEMBLY UR.4571
 FOR RIGHT-HAND DRIVE CARS WITH MANUAL STEERING
 AND AUTOMATIC GEARBOX EXCEPT "CONTINENTAL"
 WITH GREASE LUBRICATION OF PENDULUM LEVER.

Silver Cloud	SGE-430 onwards
Silver Cloud (LWB)	BLC-28 onwards except 41 and 42
Bentley 'S'	644-FA onwards
Bentley 'S' (LWB)	ALB-17, 21, 22, 27 onwards

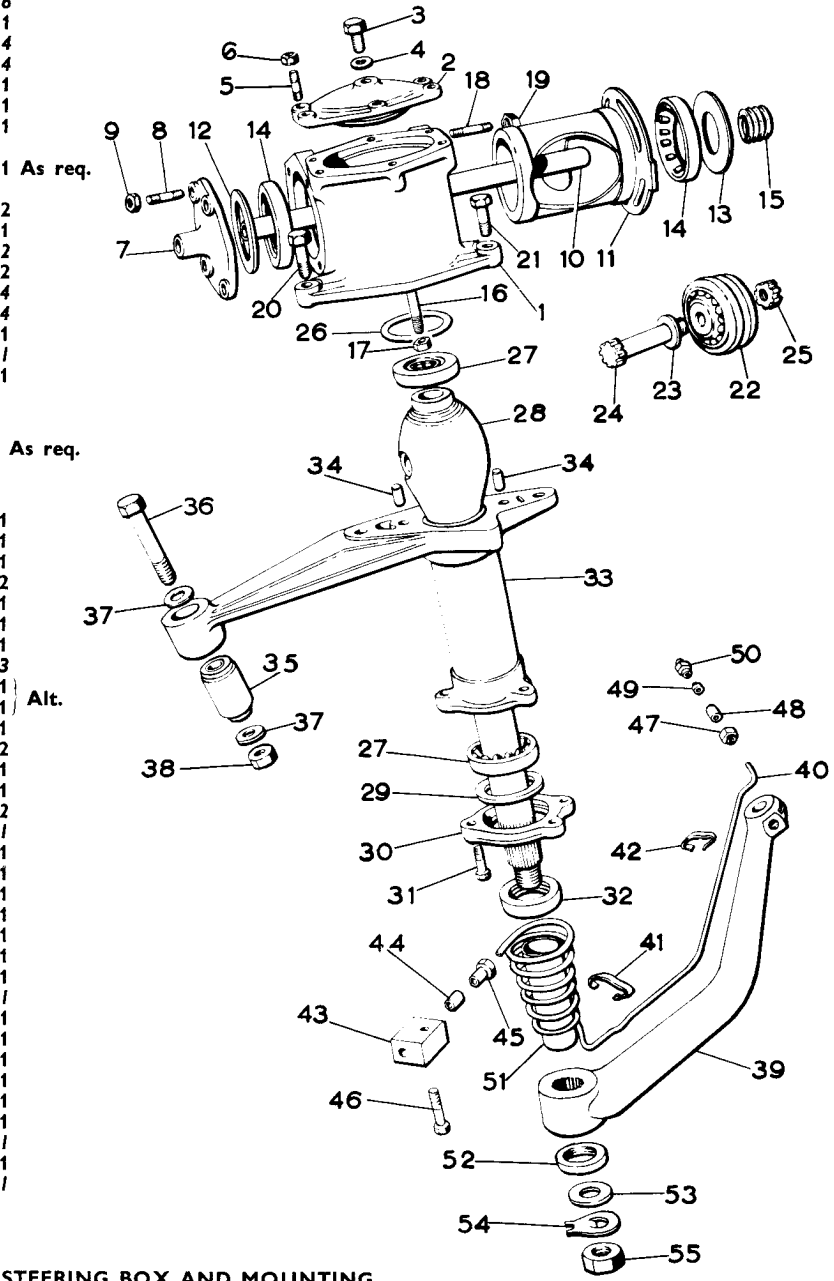


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

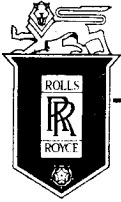


(1)	UR.691	Box	1
(2)	UR.699	Cover, top	1
(3)	UR.270	Plug, oil filler	1
(4)	KB.1079	Washer, plug	1
(5)	UA.852 Z	Stud, top cover	6
(6)	UA.301 Z	Nut, stud	6
(7)	UR.696	Cover, bottom	1
(8)	UA.902 Z	Stud, bottom cover	4
(9)	UA.302 Z	Nut, stud	4
(10)	UR.714	Oil tube	1
(11)	UR.694	Sleeve, adjusting	1
(12)	UE.704	Adjusting washer, lower	1
(13)	UR.2826	Adjusting washer, upper .160"	1 As req.
	UR.2454	" " " .133"	
	UR.2455	" " " .140"	
(14)	FW.168	Bearing, cam	2
(15)	UR.1316	Spring, contact, earth	1
(16)	UA.954 Z	Stud, mounting bracket	2
(17)	RE.22428	Nut, stud	2
(18)	UA.904 Z	Stud, column to box	4
(19)	UA.3052	Nut, stud	4
(20)	UR.711	Setscrew, mounting bracket	1
(21)	UA.204 Z	Setscrew, mounting bracket	1
(22)	RF.7489	ROLLER ASSEMBLY	1
(23)	UR.3330	Washer, packing .022"	1 As req.
	UR.3331	" " " .023"	
	UR.3332	" " " .124"	
	UR.3333	" " " .025"	
	UR.3334	" " " .026"	
	UR.3335	" " " .027"	
(24)	UR.719	Bolt	1
(25)	UR.716	Nut, bolt	1
(26)	UR.3175	Seal, box to bracket	1
(27)	RF.9059	Bearing, roller	2
(28)	UR.1971	Rocking Shaft	1
(29)	UR.706	Washer, adjusting	1
(30)	UR.695	Retaining flange	1
(31)	UA.105 Z	Setscrew, flange	3
(32)	UR.278	Seal, oil, flange	1
	UR.717	Seal, oil, flange	1
(33)	UR.1974	MOUNTING BRACKET ASSY.	1
(34)	UR.229	Dowel	2
(35)	RF.8748	Bush, Silentbloc	1
(36)	UR.437	Bolt	1
(37)	UA.1255 Z	Washer, bolt	2
(38)	UA.305 Z	Nut, bolt	1
(39)	UR.240	Pendulum lever	1
(40)	UR.700	Oil pipe	1
(41)	UR.1073	Clip, oil pipe, large	1
(42)	UR.1074	Clip, oil pipe, small	1
(43)	UR.2778	Junction, 2-way	1
(44)	UR.6783	Compression sleeve, junction	1
(45)	UR.2541	Bushing, pipe, junction	1
(46)	UA.107 Z	Setscrew, junction	1
(47)	UR.2647	Nut, pipe to lever	1
(48)	RF.6783	Compression sleeve	1
(49)	RE.6777	Cup, pipe	1
(50)	UR.1259	Connection, pipe to lever	1
(51)	UR.3788	Hose, anti-rattle	1
(52)	UR.2821	Washer, special	1
(53)	K.4431 Z	Washer, shaft	1
(54)	G.56472	Washer, locking	1
(55)	UA.357 Z	Nut, shaft	1



STEERING BOX AND MOUNTING
 PART ASSEMBLY RH.2017
 PART ASSEMBLY UR.2437
 FOR RIGHT-HAND DRIVE "CONTINENTAL" CARS WITH
 MANUAL STEERING WITH OIL LUBRICATION OF
 PENDULUM LEVER.

Silver Cloud
 Silver Cloud (LWB)
 Bentley 'S'
 Bentley 'S' (LWB)
 Continental BC-AF to BC-EL.

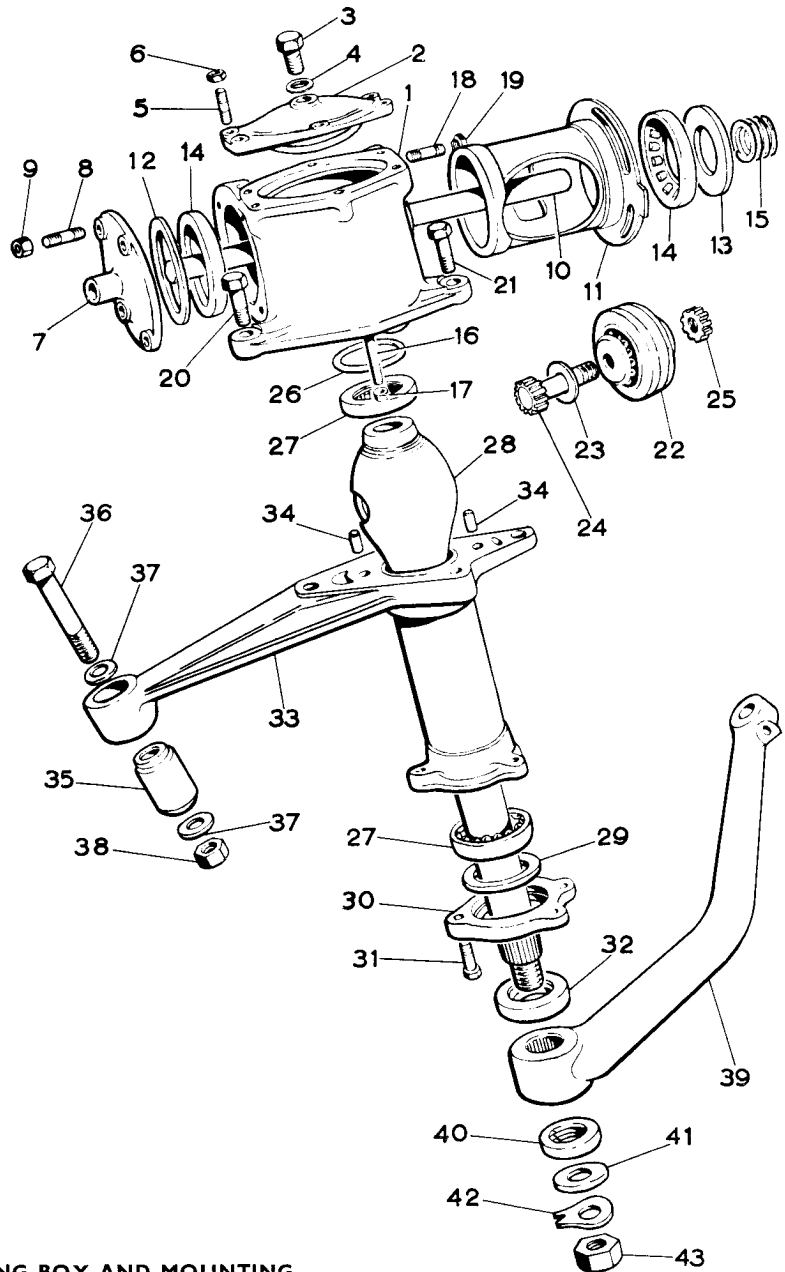


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	UR.691	Box	1
(2)	UR.699	Cover, top	1
(3)	UR.270	Plug, oil filler	1
(4)	KB.1079	Washer, plug	1
(5)	UA.852 Z	Stud, top cover	6
(6)	UA.301 Z	Nut, stud	6
(7)	UR.696	Cover, bottom	1
(8)	UA.902 Z	Stud, bottom cover	4
(9)	UA.302 Z	Nut, stud	4
(10)	UR.714	Oil tube	1
(11)	UR.694	Sleeve, adjusting	1
(12)	UE.704	Adjusting washer, lower	1
(13)	UR.2826	Adjusting washer, upper .160"	1 As req.
	UR.2454	Adjusting washer, upper .133"	
	UR.2455	Adjusting washer, upper .140"	
(14)	FW.168	Bearing, cam	2
(15)	UR.1316	Spring, contact, earth	1
(16)	UA.954 Z	Stud, mounting bracket	2
(17)	RE.22428	Nut, stud	2
(18)	UA.904 Z	Stud, column to box	4
(19)	UA.302 Z	Nut, stud	4
(20)	UR.711	Setscrew, mounting bracket	1
(21)	UA.204 Z	Setscrew, mounting bracket	1
(22)	RE.7489	ROLLER ASSEMBLY	1
(23)	UR.3330	Washer, packing .022"	As req.
	UR.3331	" " .023"	
	UR.3332	" " .024"	
	UR.3333	" " .025"	
	UR.3334	" " .026"	
	UR.3335	" " .027"	
(24)	UR.719	Bolt	1
(25)	UR.716	Nut, bolt	1
(26)	UR.3175	Seal, box to bracket	1
(27)	RF.9059	Bearing, roller	2
(28)	UR.1971	Rocking Shaft	1
(29)	UR.706	Washer, adjusting	1
(30)	UR.695	Retaining flange	1
(31)	UA.105 Z	Setscrew, flange	3
(32)	UR.278	Seal, oil, flange	1 } Alt.
	UR.717	Seal, oil, flange	
(33)	UR.1974	MOUNTING BRACKET ASSY.	1
(34)	UR.229	Dowel	2
(35)	RF.8748	Bush, Silentbloc	1
(36)	UR.437	Bolt	1
(37)	UA.1255 Z	Washer, bolt	2
(38)	UA.305 Z	Nut, bolt	1
(39)	UR.4552	Pendulum lever	1
(40)	UR.2821	Washer, special	1
(41)	K.4431 Z	Washer, shaft	1
(42)	G.56472	Washer, locking	1
(43)	UA.357 Z	Nut, shaft	1



STEERING BOX AND MOUNTING
 PART ASSEMBLY RH.2019
 PART ASSEMBLY RH.2021
 FOR RIGHT-HAND DRIVE "CONTINENTAL" CARS
 WITH MANUAL STEERING WITH GREASE
 LUBRICATION OF PENDULUM LEVER

Silver Cloud
 Silver Cloud (LWB)
 Bentley 'S'
 Bentley 'S' (LWB)
 Continental BC-1-FM onwards

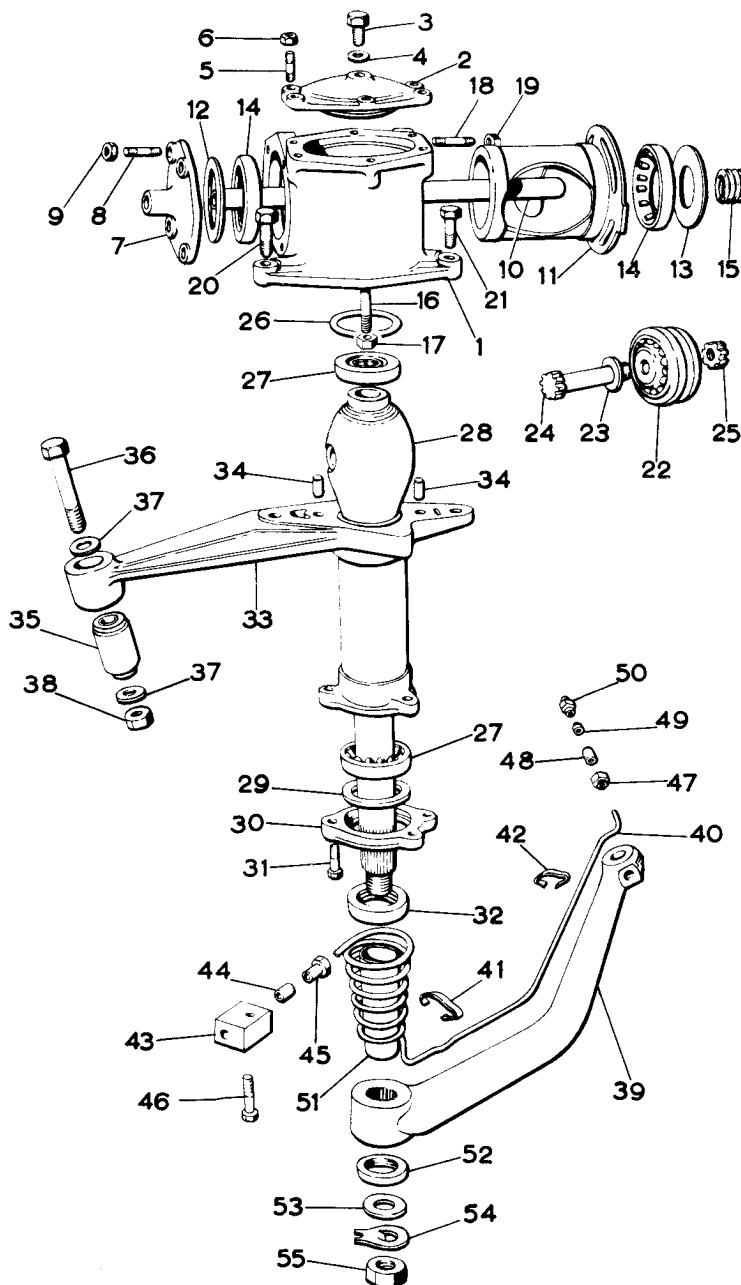


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



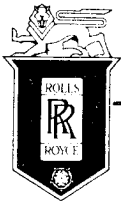
(1)	UR.771	Box	1
(2)	UR.699	Cover, top	1
(3)	UR.270	Plug, oil filler	1
(4)	KB.1079	Washer, plug	1
(5)	UA.852 Z	Stud, top cover	6
(6)	UA.301 Z	Nut, stud	6
(7)	UR.696	Cover, bottom	1
(8)	UA.902 Z	Stud, bottom cover	4
(9)	UA.302 Z	Nut, stud	4
(10)	UR.714	Oil, tube	1
(11)	UR.694	Sleeve, adjusting	1
(12)	UE.704	Adjusting washer, lower	1
(13)	UR.2826	Adjusting washer, upper .160"	1
	UR.2454	" " " .133"	1 As req.
	UR.2455	" " " .140"	
(14)	FW.168	Bearing, cam	
(15)	UR.1316	Spring, contact, earth	1
(16)	UA.954 Z	Stud, mounting bracket	2
(17)	RE.22428	Nut, stud	2
(18)	UA.904 Z	Stud, column to box	4
(19)	UA.305 Z	Nut, stud	4
(20)	UR.711	Setscrew, mounting bracket	1
(21)	UA.204 Z	Setscrew, mounting bracket	1
(22)	UR.721	ROLLER ASSEMBLY	1
(23)	UR.3330	Washer, packing .022"	As req.
	UR.3331	" " .023"	
	UR.3332	" " .024"	
	UR.3333	" " .025"	
	UR.3334	" " .026"	
	UR.3335	" " .027"	
(24)	UR.719	Bolt	1
(25)	UR.716	Nut, bolt	1
(26)	UR.3175	Seal, box to bracket	1
(27)	RF.9059	Bearing, roller	2
(28)	UR.772	Rocking Shaft	1
(29)	UR.706	Washer, adjusting	1
(30)	UR.695	Retaining flange	1
(31)	UA.105 Z	Setscrew, flange	3
(32)	UR.278	Seal, oil, flange	1 Alt.
	UR.717	Seal, oil, flange	
(33)	UR.693	MOUNTING BRACKET ASSY.	1
(34)	UR.229	Dowel	2
(35)	RF.8748	Bush, Silentbloc	1
(36)	UR.437	Bolt	1
(37)	UA.1255 Z	Washer, bolt	2
(38)	UA.305 Z	Nut, bolt	1
(39)	UR.773	Pendulum lever	1
(40)	UR.781	Oil Pipe	1
(41)	UR.1073	Clip, oil pipe, large	1
(42)	UR.1074	Clip, oil pipe, small	1
(43)	UR.2778	Junction, 2-way	1
(44)	UR.6783	Compression sleeve, junction	1
(45)	UR.2541	Bushing, pipe, junction	1
(46)	UA.107 Z	Setscrew, junction	1
(47)	UR.2647	Nut, pipe to lever	1
(48)	RF.6783	Compression sleeve	1
(49)	RE.6777	Cup, pipe	1
(50)	UR.1259	Connection, pipe to lever	1
(51)	UR.3788	Hose, anti-rattle	1
(52)	UR.2821	Washer, special	1
(53)	K.4431 Z	Washer, shaft	1
(54)	G.56472	Washer, locking	1
(55)	UA.357 Z	Nut, shaft	1



STEERING BOX AND MOUNTING

PART ASSEMBLY UR.1918
FOR LEFT-HAND DRIVE CARS WITH MANUAL STEERING
AND AUTOMATIC GEARBOX EXCEPT "CONTINENTAL"
WITH OIL LUBRICATION OF PENDULUM LEVER

Silver Cloud	SWA-2 to SGE-429
Silver Cloud (LWB)	BLC-1 to BLC-27
Bentley 'S'	2-AN to 642-FA
Bentley 'S' (LWB)	ALB-1 to ALB-16, 18, 19, 20, 23, 24, 25, 26.

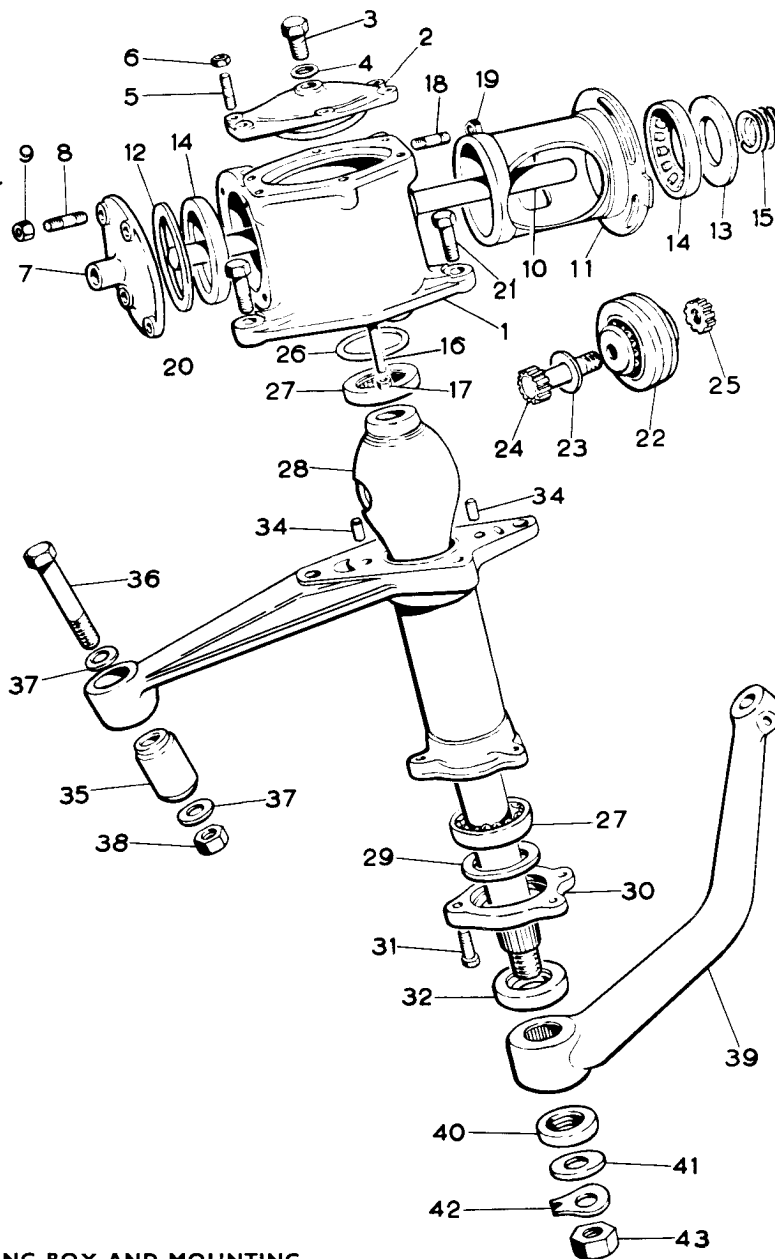


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	UR.771	Box	1
(2)	UR.699	Cover, top	1
(3)	UR.270	Plug, oil filler	1
(4)	KB.1079	Washer, plug	1
(5)	UA.852/Z	Stud, top cover	6
(6)	UA.301/Z	Nut, stud	6
(7)	UR.696	Cover, bottom	1
(8)	UA.902/Z	Stud, bottom cover	4
(9)	UA.302/Z	Nut, stud	4
(10)	UR.714	Oil tube	1
(11)	UR.694	Sleeve, adjusting	1
(12)	UE.704	Adjusting washer, lower	1
(13)	UR.2826	Adjusting washer, upper .160"	1 As req.
	UR.2454	" " " .133"	
	UR.2455	" " " .140"	
(14)	FW.168	Bearing, cam	2
(15)	UR.1316	Spring, contact, earth	1
(16)	UA.954	Stud, mounting bracket	2
(17)	RE.22428	Nut, stud	2
(18)	UA.904/Z	Stud, column to box	4
(19)	UA.302/Z	Nut, stud	4
(20)	UR.711	Setscrew, mounting bracket	1
(21)	UA.204/Z	Setscrew, mounting bracket	1
(22)	UR.721	ROLLER ASSEMBLY	1
(23)	UR.3330	Washer, packing .022"	As req.
	UR.3331	" " .023"	
	UR.3332	" " .024"	
	UR.3333	" " .025"	
	UR.3334	" " .026"	
	UR.3335	" " .027"	
(24)	UR.719	Bolt	1
(25)	UR.716	Nut, bolt	1
(26)	UR.3175	Seal, box to bracket	1
(27)	RF.9059	Bearing, roller	2
(28)	UR.772	Rocking Shaft	1
(29)	UR.706	Washer, adjusting	1
(30)	UR.695	Retaining flange	1
(31)	UA.105/Z	Setscrew, flange	3
(32)	UR.278	Seal, oil flange	1
	UR.717	Seal, oil, flange	1
(33)	UR.693	MOUNTING BRACKET ASSY.	1
(34)	UR.229	Dowel	2
(35)	RF.8748	Bush, silentbloc	1
(36)	UR.437	Bolt	1
(37)	UA.1255/Z	Washer, bolt	2
(38)	UA.305/Z	Nut, bolt	1
(39)	UR.4553	Pendulum lever	1
(40)	UR.2821	Washer, special	1
(41)	K.4431/Z	Washer, shaft	1
(42)	G.56472	Washer, locking	1
(43)	UA.357/Z	Nut, shaft	1

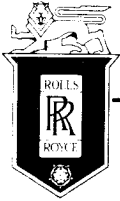


STEERING BOX AND MOUNTING

PART ASSEMBLY UR.4572

FOR LEFT-HAND DRIVE CARS WITH MANUAL STEERING AND AUTOMATIC GEARBOX EXCEPT "CONTINENTAL" WITH GREASE LUBRICATION OF PENDULUM LEVER.

Silver Cloud SGE-430 onwards
 Silver Cloud (LWB) BLC-28 onwards except 41 and 42
 Bentley 'S' 644-FA onwards
 Bentley 'S' (LWB) ALB-17, 21, 22, 27 onwards

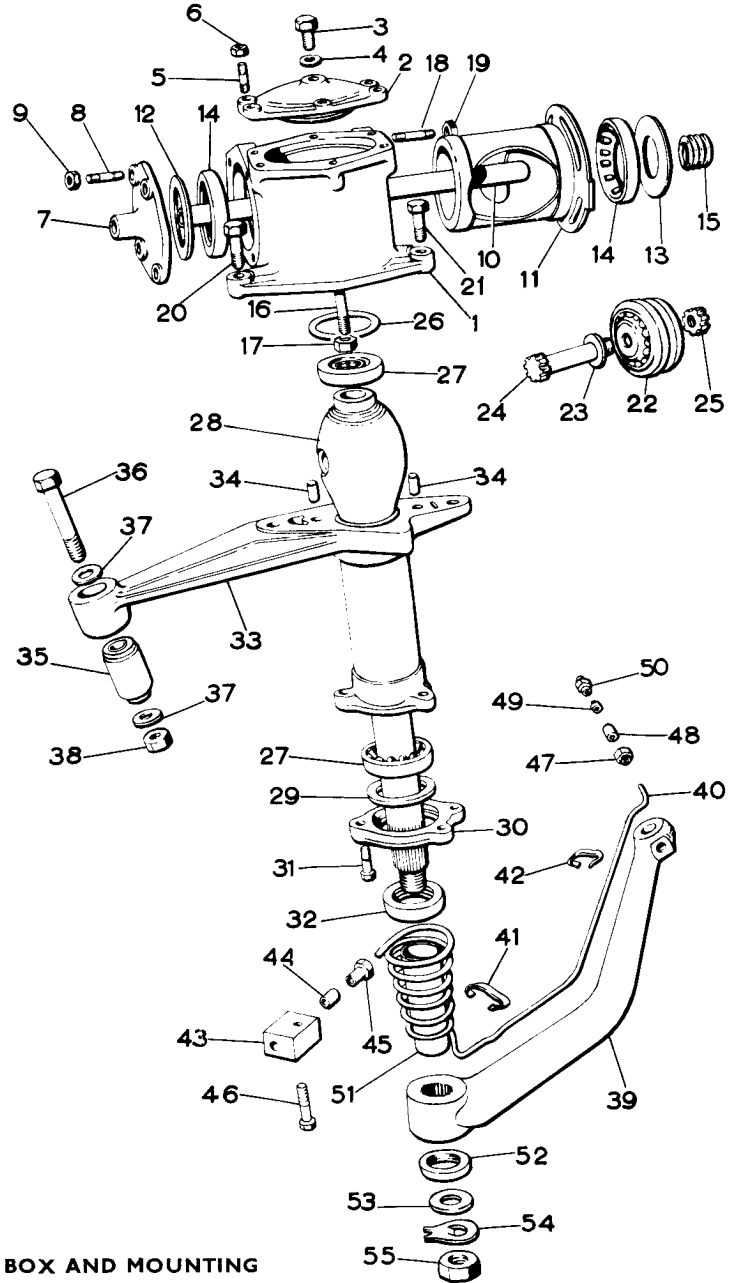


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	UR.771	Box	1
(2)	UR.699	Cover, top	1
(3)	UR.270	Plug, oil filler	1
(4)	KB.1079	Washer, plug	1
(5)	UA.852 Z	Stud, top cover	6
(6)	UA.301 Z	Nut, stud	6
(7)	UR.696	Cover, bottom	1
(8)	UA.902 Z	Stud, bottom cover	4
(9)	UA.302 Z	Nut, stud	4
(10)	UR.714	Oil, tube	1
(11)	UR.694	Sleeve, adjusting	1
(12)	UE.704	Adjusting washer, lower	1
(13)	UR.2826	Adjusting washer, upper .160"	1
	UR.2454	" " " .133"	1 As req.
	UR.2455	" " " .140"	1
(14)	FW.168	Bearing, cam	2
(15)	UR.1316	Spring, contact, earth	1
(16)	UA.954 Z	Stud, mounting bracket	2
(17)	RE.22428	Nut, stud	2
(18)	UA.904 Z	Stud, column to box	4
(19)	UA.302 Z	Nut, stud	4
(20)	UR.711	Setscrew, mounting bracket	1
(21)	UA.204 Z	Setscrew, mounting bracket	1
(22)	UR.721	ROLLER ASSEMBLY	1
(23)	UR.3330	Washer, packing .022"	1
	UR.3331	" " .023"	As req.
	UR.3332	" " .024"	As req.
	UR.3333	" " .025"	As req.
	UR.3334	" " .026"	As req.
	UR.3335	" " .027"	As req.
(24)	UR.719	Bolt	1
(25)	UR.716	Nut, bolt	1
(26)	UR.3175	Seal, box to bracket	1
(27)	RF.9059	Bearing, roller	2
(28)	UR.1972	Rocking Shaft	1
(29)	UR.706	Washer, adjusting	1
(30)	UR.695	Retaining flange	1
(31)	UA.105	Setscrew, flange	3
(32)	UR.278	Seal, oil, flange	1
	UR.717	Seal, oil, flange	1
(33)	UR.693	MOUNTING BRACKET ASSY.	1
(34)	UR.229	Dowel	2
(35)	RF.8748	Bush, Silentbloc	1
(36)	UR.437	Bolt	1
(37)	UA.1255 Z	Washer, bolt	2
(38)	UA.305 Z	Nut, bolt	1
(39)	UR.773	Pendulum lever	1
(40)	UR.781	Oil pipe	1
(41)	UR.1073	Clip, oil pipe, large	1
(42)	UR.1074	Clip, oil pipe, small	1
(43)	UR.2778	Junction, 2-way	1
(44)	UR.6783	Compression sleeve, junction	1
(45)	UR.2541	Bushing, pipe, junction	1
(46)	UA.107 Z	Setscrew, junction	1
(47)	UR.2647	Nut, pipe to lever	1
(48)	RF.6783	Compression sleeve	1
(49)	RE.6777	Cup, pipe	1
(50)	UR.1259	Connection, pipe to lever	1
(51)	UR.3788	Hose, anti-rattle	1
(52)	UR.2821	Washer, special	1
(53)	K.4431 Z	Washer, shaft	1
(54)	G.56472	Washer, locking	1
(55)	UA.357 Z	Nut, shaft	1



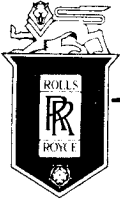
STEERING BOX AND MOUNTING

PART ASSEMBLY RH.2018
FOR LEFT-HAND DRIVE "CONTINENTAL" CARS
WITH MANUAL STEERING AND AUTOMATIC GEARBOX
WITH OIL LUBRICATION OF PENDULUM LEVER

Silver Cloud
Silver Cloud (LWB)
Bentley 'S'
Bentley 'S' (LWB)
Continental

BC-AF to BC-EL.

PAGE NO. K.7.

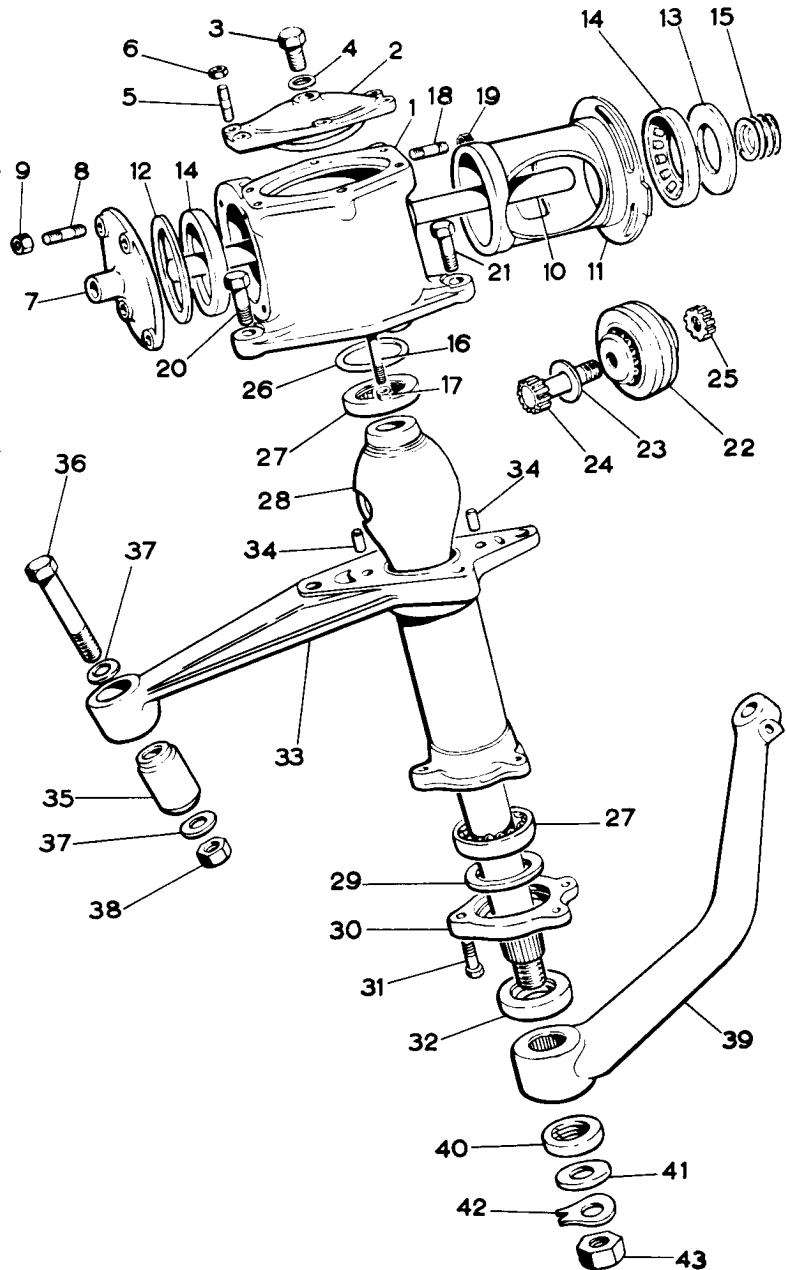


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

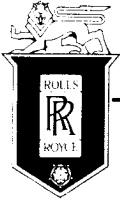


(1)	UR.691	Box	1
(2)	UR.699	Cover, top	1
(3)	UR.270	Plug, oil filler	1
(4)	KB.1079	Washer, plug	1
(5)	UA.852/Z	Stud, top cover	6
(6)	UA.301/Z	Nut, stud	6
(7)	UR.696	Cover, bottom	1
(8)	UA.902/Z	Stud, bottom cover	4
(9)	UA.302/Z	Nut, stud	4
(10)	UR.714	Oil tube	1
(11)	UR.694	Sleeve, adjusting	1
(12)	UE.704	Adjusting washer, lower	1
(13)	UR.2826	Adjusting washer, upper .160"	1
	UR.2454	" " " .133"	As req.
	UR.2455	" " " .140"	
(14)	FW.168	Bearing, cam	2
(15)	UR.1316	Spring, contact, earth	1
(16)	UA.954/Z	Stud, mounting bracket	2
(17)	RE.22428	Nut, stud	2
(18)	UA.904/Z	Stud, column to box	4
(19)	UA.302/Z	Nut, stud	4
(20)	UR.711	Setscrew, mounting bracket	1
(21)	UA.204/Z	Setscrew, mounting bracket	1
(22)	UR.721	ROLLER ASSEMBLY	1
(23)	UR.3330	Washer, packing .022"	1
	UR.3331	" " " .023"	As req.
	UR.3332	" " " .024"	
	UR.3333	" " " .025"	
	UR.3334	" " " .026"	
	UR.3335	" " " .027"	
(24)	UR.719	Bolt	1
(25)	UR.716	Nut, bolt	1
(26)	UR.3175	Seal, box to bracket	1
(27)	RF.9059	Bearing, roller	2
(28)	UR.1972	Rocking Shaft	1
(29)	UR.706	Washer, adjusting	1
(30)	UR.695	Retaining flange	1
(31)	UA.105/Z	Setscrew, flange	3
(32)	UR.278	Seal, oil, flange	1
	UR.717	Seal, oil, flange	1
(33)	UR.1974	MOUNTING BRACKET ASSY.	1
(34)	UR.229	Dowel	2
(35)	RF.8748	Bush, Silenbloc	1
(36)	UR.437	Bolt	1
(37)	UA.1255/Z	Washer, bolt	2
(38)	UA.305/Z	Nut, bolt	1
(39)	UR.4553	Pendulum lever	1
(40)	UR.2821	Washer, special	1
(41)	K.4431	Washer, shaft	1
(42)	G.56472	Washer, locking	1
(43)	UA.357/Z	Nut, shaft	1



STEERING BOX AND MOUNTING
 PART ASSEMBLY RH.2020
 FOR LEFT-HAND DRIVE "CONTINENTAL" CARS
 WITH MANUAL STEERING WITH GREASE
 LUBRICATION OF PENDULUM LEVER

Silver Cloud
 Silver Cloud (LWB)
 Bentley 'S'
 Bentley 'S' (LWB)
 Continental BC-1-FM



SPARES schedule

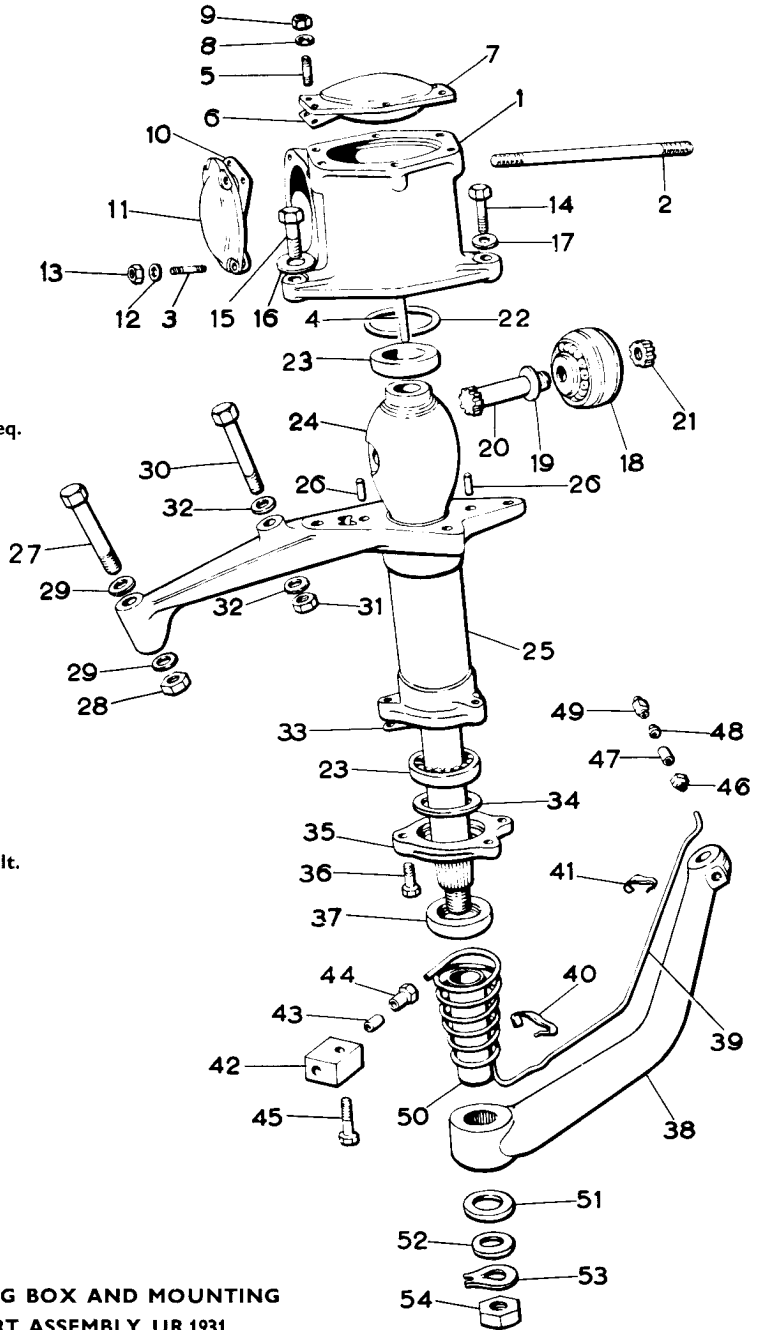
SILVER CLOUD AND BENTLEY 'S' TYPE



	RH.254	STEERING BOX, CAM TUBE AND SPOOL VALVE ASSEMBLY	1
	UR.2043	Steering box sub-assembly	1
	UR.1584	Box	1
(1)	UR.2197	Stud, valve	4
(2)	UA.902/Z	Stud, end cover	4
(3)	UA.954/Z	Stud, bracket	2
(4)	UA.852/Z	Stud, top cover	6
(5)	UR.3138	Gasket, top cover	1
(6)	UR.1587	Top cover	1
(7)	UA.1251/Z	Washer, top cover	6
(8)	UA.301/Z	Nut	6
(9)	UR.3139	Gasket, end cover	1
(10)	UR.1676	End cover	1
(11)	UA.1252/Z	Washer, end cover	4
(12)	UA.352/Z	Nut	4
(13)	UA.204/Z	Screw, bracket to box	1
(14)	UR.711	Bolt, bracket to box	1
(15)	UA.1256/Z	Washer, bolt	1
(16)	UA.1253/Z	Washer, screw	1
(17)	UR.2776	ROLLER ASSEMBLY	1
(18)	UR.3330	Washer, packing .022"	1
(19)	UR.3331	" " .023"	1
	UR.3332	" " .024"	1
	UR.3333	" " .025"	1
	UR.3334	" " .026"	1
	UR.3335	" " .027"	1
(20)	UR.719	Bolt	1
(21)	UR.716	Nut, bolt	1
(22)	UR.3175	Sealing ring, box to bracket	1
(23)	RF.9059	Bearing, cup	2
(24)	UR.685	Rocking Shaft	1
(25)	UR.1590	Mounting bracket	2
(26)	UR.229	Dowel	2
(27)	UR.437	Bolt, mounting box	1
(28)	UA.305/Z	Nut, .500"	1
(29)	UA.1255/Z	Washer	2
(30)	UA.218/Z	Bolt, mounting box	1
(31)	RE.22428	Nut, .375"	2
(32)	UA.1253/Z	Washer	1
(33)	UR.3689	Gasket	1
(34)	UR.706	Washer, adjusting	1
(35)	UR.3347	Retaining flange	1
(36)	UA.105/Z	Screw, flange	3
(37)	UR.3344	Oil Seal, rocking shaft	1
	UR.717	Oil Seal, rocking shaft	1
(38)	UR.240	Pendulum lever	1
(39)	UR.3350	Oil pipe	1
(40)	UR.1073	Clip, oil pipe, large	1
(41)	UR.1074	Clip, oil pipe, small	1
(42)	UR.2778	Junction, 2-way	1
(43)	RF.6783	Compression sleeve, junction	1
(44)	UR.2541	Bushing, pipe, junction	1
(45)	UA.107/Z	Setscrew, junction	1
(46)	UR.2647	Nut, pipe to lever	1
(47)	RF.6783	Compression sleeve	1
(48)	RF.6777	Cup, pipe	1
(49)	UR.1259	Connection, pipe to lever	1
(50)	UR.3788	Hose, anti-rattle	1
(51)	UR.2821	Washer, special	1
(52)	K.4431/Z	Washer, shaft	1
(53)	G.56472	Washer, locking	1
(54)	UA.357/Z	Nut, shaft	1

As req.

Alt.

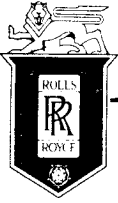


STEERING BOX AND MOUNTING

PART ASSEMBLY UR.1931
PART ASSEMBLY UR.3461

USED ON ALL RIGHT-HAND DRIVE CARS WITH POWER ASSISTED STEERING WITH OIL LUBRICATION OF PENDULUM LEVER

Silver Cloud	SWA-2 to SGE-429
Silver Cloud (LWB)	BLC-1 to BLC-27
Bentley 'S'	2-AN to 642-FA
Bentley 'S' (LWB)	ALB-1 to ALB-16, 18, 19, 20, 23, 24, 25, 26.



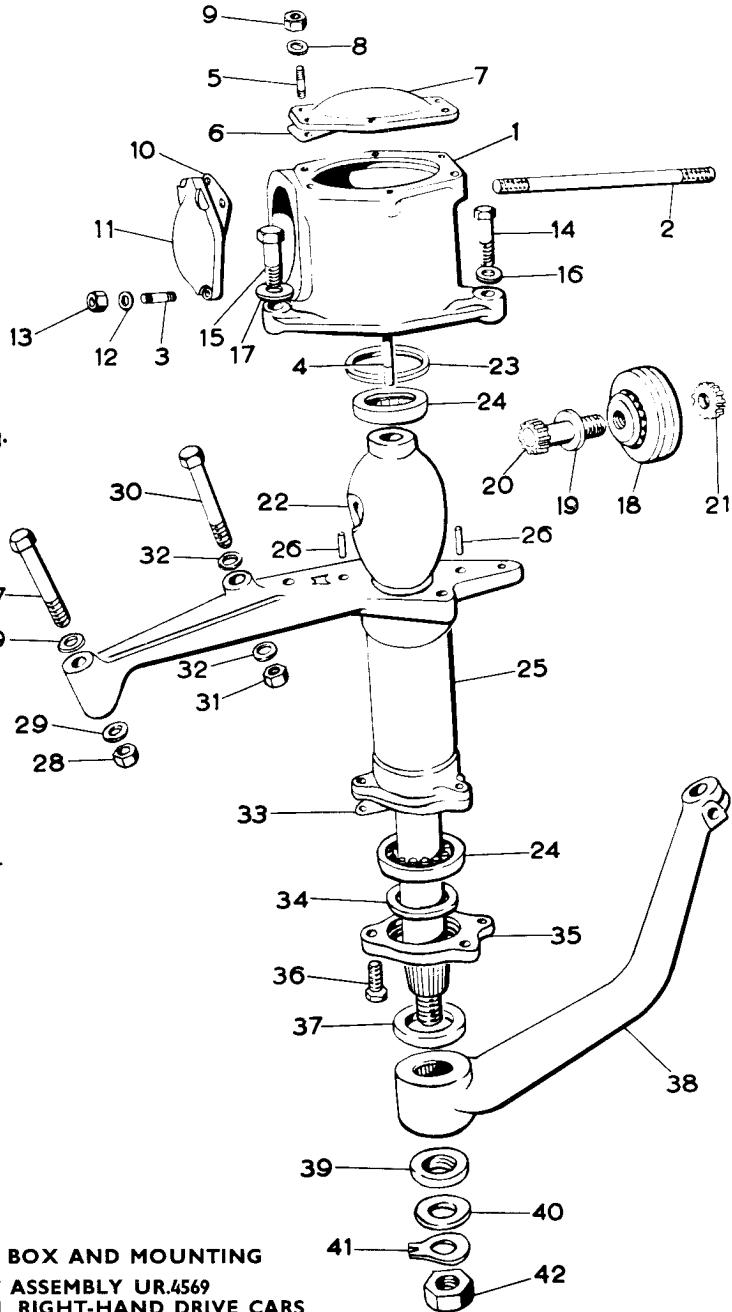
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



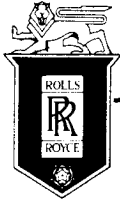
RH.254 STEERING BOX, CAM TUBE AND SPOOL VALVE ASSEMBLY

	UR.2043	Steering Box sub-assembly	1
(1)	UR.1584	Box	1
(2)	UR.2197	Stud, valve	4
(3)	UA.902/Z	Stud, end cover	4
(4)	UA.954/Z	Stud, bracket	2
(5)	UA.852/Z	Stud, top cover	6
(6)	UR.3138	Gasket, top cover	1
(7)	UR.1587	Top cover	1
(8)	UA.1251/Z	Washer, top cover	6
(9)	UA.301/Z	Nut	6
(10)	UR.3139	Gasket, end cover	1
(11)	UR.1676	End cover	1
(12)	UA.1252/Z	Washer, end cover	4
(13)	UA.352/Z	Nut	1
(14)	UA.204/Z	Bolt, bracket to box	1
(15)	UR.711	Bolt, bracket to box	1
(16)	UA.1256 Z	Washer, bolt	1
(17)	UA.1253 Z	Washer, bolt	1
(18)	UR.2776	ROLLER ASSEMBLY	1
(19)	UR.3330	Washer, packing. .022"	
	UR.3331	" " .023"	
	UR.3332	" " .024"	
	UR.3333	" " .025"	
	UR.3334	" " .026"	
	UR.3335	" " .027"	
(20)	UR.719	Bolt, roller	1
(21)	UR.716	Nut, roller	1
(22)	UR.685	Rocking Shaft	1
(23)	UR.3175	Sealing ring, box to bracket	1
(24)	RF.9059	Bearing, cup	2
(25)	UR.1590	Mounting bracket	1
(26)	UR.229	Dowel	2
(27)	UR.437	Bolt, mounting box	1
(28)	UA.305/Z	Nut, .500"	1
(29)	UA.1255/Z	Washer	2
(30)	UA.218/Z	Bolt, mounting box	1
(31)	RE.22428	Nut, .375"	1
(32)	UA.1253/Z	Washer	2
(33)	UR.3689	Gasket	1
(34)	UR.706	Washer, adjusting	1
(35)	UR.3347	Retaining flange	1
(36)	UA.105/Z	Screw, flange	3
(37)	UR.3344	Oil Seal, rocking shaft	1
	UR.717	Oil Seal, rocking shaft	1
(38)	UR.4552	Pendulum lever	1
(39)	UR.2821	Washer, special	1
(40)	K.4431/Z	Washer, shaft	1
(41)	G.56472	Washer, locking	1
(42)	UA.357/Z	Nut, shaft	1



STEERING BOX AND MOUNTING
PART ASSEMBLY UR.4569
USED ON ALL RIGHT-HAND DRIVE CARS
WITH POWER ASSISTED STEERING. WITH
GREASE LUBRICATION OF PENDULUM LEVER

Silver Cloud SGE-430 onwards
 Silver Cloud (LWB) BLC-28 onwards except 41 and 42
 Bentley 'S' 644-FA onwards
 Bentley 'S' (LWB) ALB-17, 21, 22, 27 onwards.



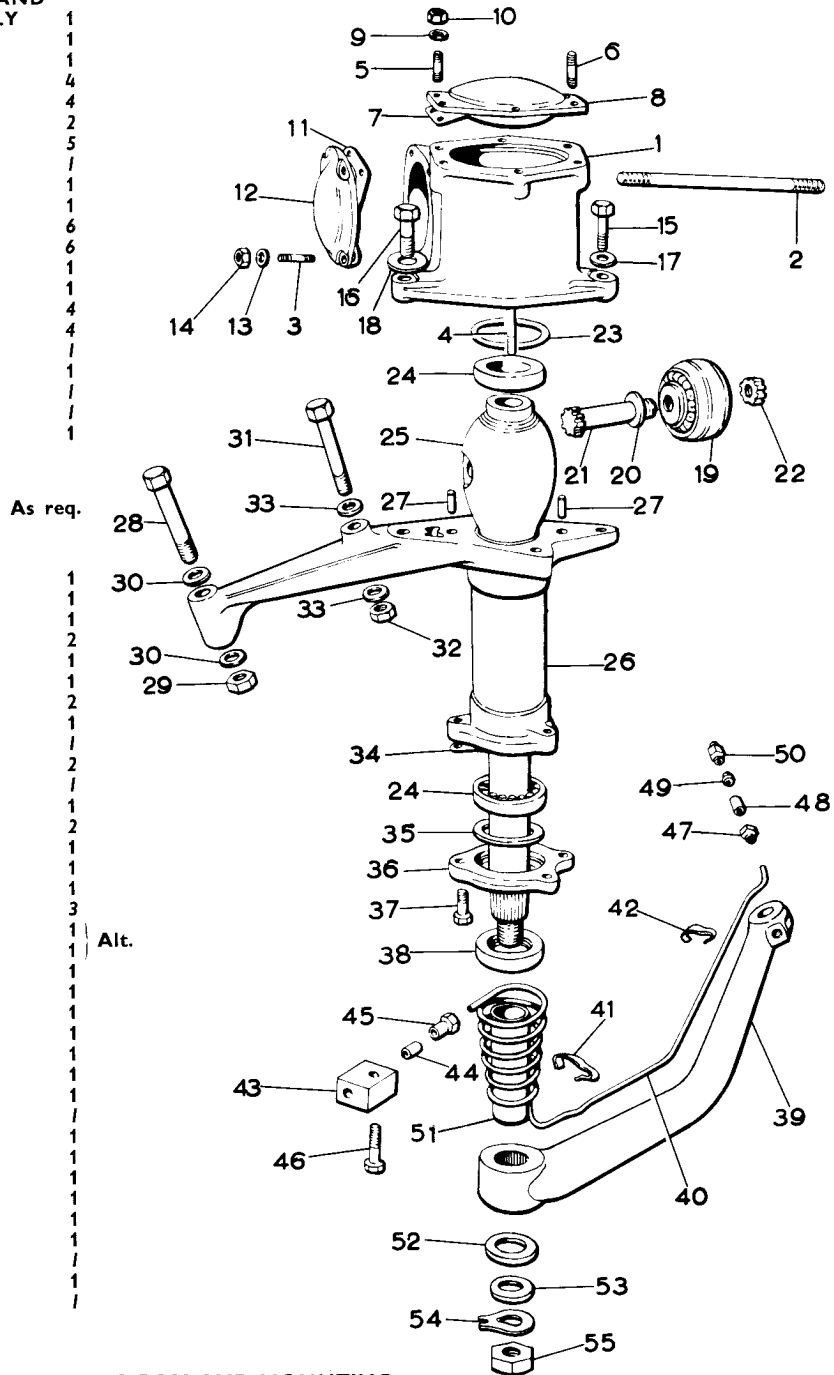
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



RH.252 STEERING BOX, CAM TUBE AND SPOOL VALVE ASSEMBLY

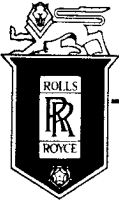
	UR.1808	Steering Box sub-assembly	1
(1)	UR.1637	Box	1
(2)	UR.2197	Stud, valve	4
(3)	UA.902 Z	Stud, end cover	4
(4)	UA.954 Z	Stud, bracket	2
(5)	UA.852 Z	Stud, top cover	5
(6)	UA.853 Z	Stud, top cover	1
(7)	UR.3138	Gasket, top cover	1
(8)	UR.1587	Top cover	1
(9)	UA.1251 Z	Washer, top cover	6
(10)	UA.301 Z	Nut	6
(11)	UR.3139	Gasket, end cover	1
(12)	UR.1676	End cover	1
(13)	UA.1252 Z	Washer, end cover	4
(14)	UA.352 Z	Nut	4
(15)	UA.204 Z	Bolt, bracket to box	1
(16)	UR.711	Bolt, bracket to box	1
(17)	UA.1256 Z	Washer, bolt	1
(18)	UA.1253 Z	Washer, bolt	1
(19)	UR.2776	ROLLER ASSEMBLY	1
(20)	UR.3330	Washer, packing .022"	1
	UR.3331	" " .023"	1
	UR.3332	" " .024"	1
	UR.3333	" " .025"	1
	UR.3334	" " .026"	1
	UR.3335	" " .027"	1
(21)	UR.719	Bolt	1
(22)	UR.716	Nut, bolt	1
(23)	UR.3175	Sealing ring, box to bracket	1
(24)	RF.9059	Bearing, cup	2
(25)	UR.772	Rocking shaft	1
(26)	UR.1590	Mounting bracket	1
(27)	UR.229	Dowel	2
(28)	UR.437	Bolt, mounting box	1
(29)	UA.305 Z	Nut, .500"	1
(30)	UA.1255 Z	Washer	2
(31)	UA.218 Z	Bolt, mounting box	1
(32)	RE.22428	Nut, .375"	1
(33)	UA.1253 Z	Washer	2
(34)	UR.3689	Gasket	1
(35)	UR.706	Washer, adjusting	1
(36)	UR.3347	Retaining flange	1
(37)	UA.105 Z	Screw, flange	3
(38)	UR.3344	Oil Seal, rocking shaft	1
	UR.717	Oil Seal, rocking shaft	1
(39)	UR.773	Pendulum lever	1
(40)	UR.3551	Oil pipe	1
(41)	UR.1073	Clip, oil pipe, large	1
(42)	UR.1074	Clip, oil pipe, small	1
(43)	UR.2778	Junction, 2-way	1
(44)	RF.6783	Compression sleeve, junction	1
(45)	UR.2541	Bushing, pipe, junction	1
(46)	UA.107 Z	Setscrew, junction	1
(47)	UR.2647	Nut, pipe to lever	1
(48)	RF.6783	Compression sleeve	1
(49)	RF.6777	Cup, pipe	1
(50)	UR.1259	Connection, pipe, to lever	1
(51)	UR.3788	Hose, anti-rattle	1
(52)	UR.2821	Washer, special	1
(53)	K.4431 Z	Washer, shaft	1
(54)	G.56472	Washer, locking	1
(55)	UA.357 Z	Nut, shaft	1



STEERING BOX AND MOUNTING

PART ASSEMBLY UR.3368
 USED ON ALL LEFT-HAND DRIVE CARS WITH POWER
 ASSISTED STEERING
 WITH OIL LUBRICATION OF PENDULUM LEVER

Silver Cloud	SWA-2 to SGE-429
Silver Cloud (LWB)	BLC-1 to BLC-27
Bentley 'S'	2-AN to 642-FA
Bentley 'S' (LWB)	ALB-1 to ALB-16, 18, 19, 20, 23, 24, 25, 26
Continental	BC-AF to BC-EL.



SPARES schedule

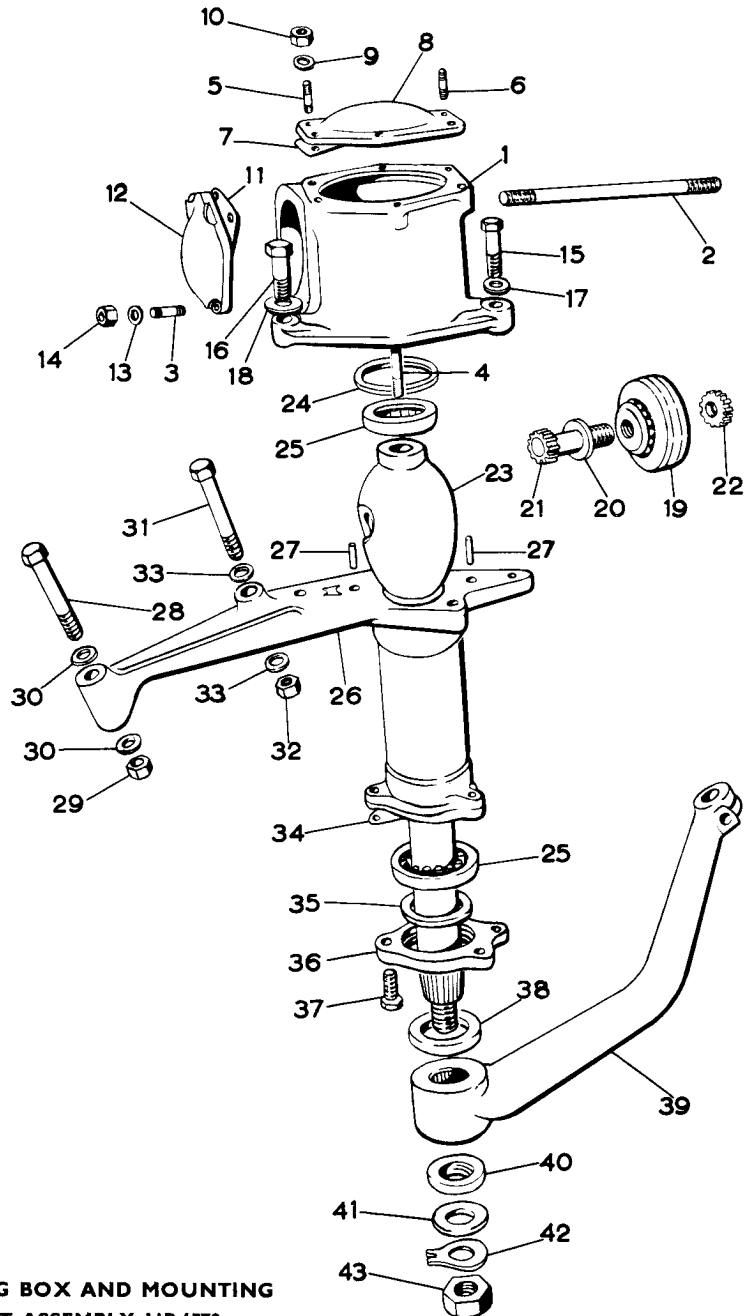
SILVER CLOUD AND BENTLEY 'S' TYPE



	RH.252	STEERING BOX, CAM TUBE & SPOOL VALVE ASSEMBLY		
	UR.1808	Steering Box sub-assembly	1	
(1)	UR.1637	Box	1	
(2)	UR.2191	Stud, valve	4	
(3)	UA.902/Z	Stud, end cover	4	
(4)	UA.954/Z	Stud, bracket	2	
(5)	UA.852/Z	Stud, top cover	5	
(6)	UA.853/Z	Stud, top cover	1	
(7)	UR.3138	Gasket, top cover	1	
(8)	UR.1587	Top cover	1	
(9)	UA.1251/Z	Washer, top cover	6	
(10)	UA.301/Z	Nut	6	
(11)	UR.3139	Gasket, end cover	1	
(12)	UR.1676	End cover	1	
(13)	UA.1252/Z	Washer, end cover	4	
(14)	UA.351/Z	Nut	4	
(15)	UA.204/Z	Bolt, bracket to box	1	
(16)	UR.711	Bolt, bracket to box	1	
(17)	UA.1256/Z	Washer, bolt	1	
(18)	UA.1253/Z	Washer, bolt	1	
(19)	UR.2776	ROLLER ASSEMBLY	1	
(20)	UR.3330	Washer, packing .022"	}	
	UR.3331	" " .023"		
	UR.3332	" " .024"		
	UR.3333	" " .025"		
	UR.3334	" " .026"		
	UR.3335	" " .027"	}	
(21)	UR.719	Bolt, roller		1
(22)	UR.716	Nut, roller		1
(23)	UR.772	Rocking shaft		1
(24)	UR.3175	Sealing ring, box to bracket		1
(25)	RF.9059	Bearing, cup	2	
(26)	UR.1590	Mounting bracket	1	
(27)	UR.229	Dowel	2	
(28)	UR.437	Bolt, mounting box	1	
(29)	UA.305/Z	Nut, .500"	1	
(30)	UA.1255/Z	Washer	2	
(31)	UA.218/Z	Bolt, mounting box	1	
(32)	RE.22428	Nut, .037"	1	
(33)	UA.1253/Z	Washer	2	
(34)	UR.3689	Gasket	1	
(35)	UR.706	Washer, adjusting	1	
(36)	UR.3347	Retaining flange	1	
(37)	UA.105/Z	Screw, flange	3	
(38)	UR.3344	Oil Seal, rocking shaft	1	
	UR.717	Oil Seal, rocking shaft	1	
(39)	UR.4553	Pendulum lever	1	
(40)	UR.2821	Washer, special	1	
(41)	K.4431/Z	Washer, shaft	1	
(42)	G.56472	Washer, locking	1	
(43)	UA.357/Z	Nut, shaft	1	

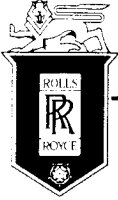
As. req.

Alt.



STEERING BOX AND MOUNTING
PART ASSEMBLY UR.4570
USED ON ALL LEFT-HAND DRIVE CARS
WITH POWER ASSISTED STEERING. WITH
GREASE LUBRICATION OF PENDULUM LEVER

Silver Cloud	SGE-430 onwards
Silver Cloud (LWB)	BLC-28 onwards except 41 and 42
Bentley 'S'	644-FA onwards
Bentley 'S' (LWB)	ALB-17, 21, 22, 27 onwards
Continental	BC-AF to BC-EL.



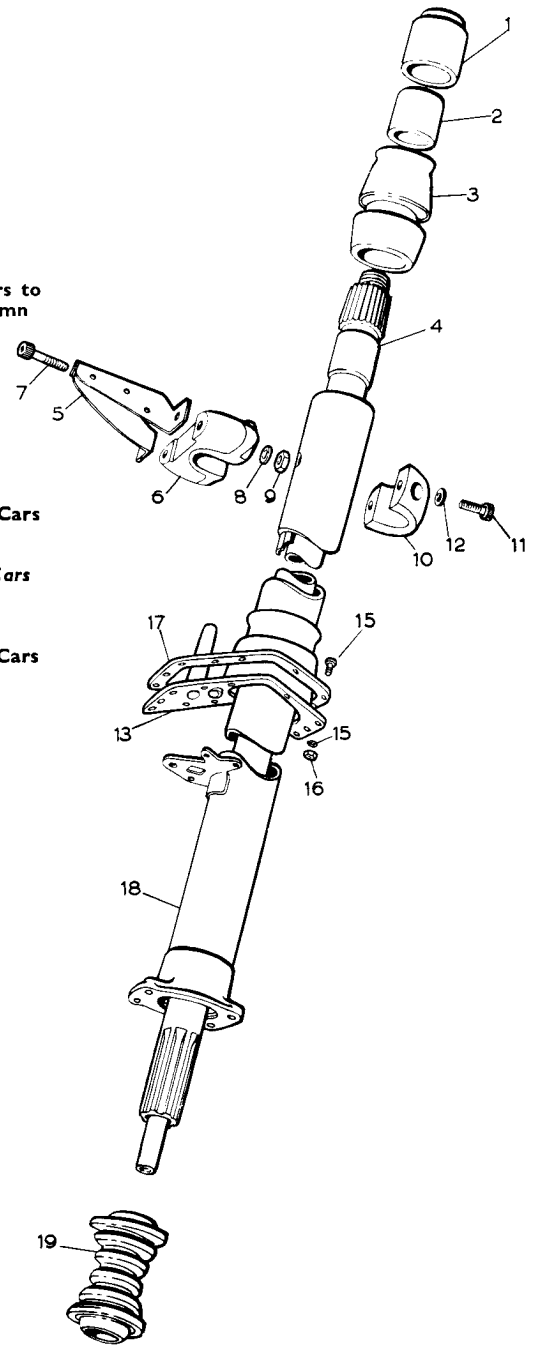
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

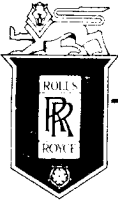


- | | | | |
|------|------------|-----------------------------|----|
| (1) | F.88191 | Housing | 1 |
| (2) | F.88434 | Bush, "Oilite" | 1 |
| (3) | RF.6521 | Sleeve | 1 |
| (4) | UR.1911 | CAM TUBE ASSY. STD. | 1 |
| | UR.2375 | CAM TUBE ASSY. 1" longer | 1 |
| | UR.2381 | CAM TUBE ASSY. 2" longer | 1 |
| | UR.2387 | CAM TUBE ASSY. 1" shorter | 1 |
| | UR.2393 | CAM TUBE ASSY. 2" shorter | 1 |
| | UB.2724 | Distance piece | 1 |
| | UB.2723 | Clamp, base | 1 |
| (5) | 173/578 | Bracket, support | 1 |
| (6) | UB.1476 | Clamp, base | 1 |
| (7) | UA.216/Z | Bolt | 2 |
| (8) | K.4413/Z | Washer | 2 |
| (9) | RE.22428 | Nut | 2 |
| (10) | UB.1475 | Cap, clamp | 1 |
| (11) | UB.1478 | Screw | 2 |
| (12) | UB.1477 | Washer | 2 |
| (13) | UR.1255 | Seal | 1 |
| | UR.2127 | Seal | 1 |
| (14) | K.4404/Z | Washer | 10 |
| (15) | CS.30541/Z | Screw | 9 |
| | CS.30546/Z | Screw | 2 |
| | CS.30546/Z | Screw | 1 |
| (16) | K.4007/Z | Nut | 10 |
| (17) | 173/359 | Retainer | 1 |
| | UR.2021 | Trapping Ring | 1 |
| (18) | UR.1914 | OUTER TUBE ASSY. STD. | 1 |
| | UR.2373 | OUTER TUBE ASSY. 1" longer | 1 |
| | UR.2379 | OUTER TUBE ASSY. 2" longer | 1 |
| | UR.2385 | OUTER TUBE ASSY. 1" shorter | 1 |
| | UR.2391 | OUTER TUBE ASSY. 2" shorter | 1 |
| (19) | UR.689 | Cam | 1 |

- | | |
|----|-----------------|
| 1 | |
| 1 | |
| 1 | |
| 1 | |
| 1 | Alt. |
| 1 | |
| 1 | |
| 1 | L.W.B. Cars to |
| 1 | Raise Column |
| 1 | |
| 2 | |
| 2 | |
| 2 | |
| 1 | |
| 2 | |
| 2 | |
| 1 | |
| 1 | Coachbuilt Cars |
| 10 | |
| 9 | |
| 2 | Coachbuilt Cars |
| 1 | Standard |
| 10 | |
| 1 | |
| 1 | Coachbuilt Cars |
| 1 | |
| 1 | |
| 1 | Alt. |
| 1 | |
| 1 | |
| 1 | |
| 1 | |



STEERING TUBES
 PART ASSEMBLY UR.1917
 PART ASSEMBLY UR.4571
 FOR RIGHT-HAND DRIVE CARS WITH MANUAL STEERING
 AND AUTOMATIC GEARBOX, EXCEPT "CONTINENTAL".

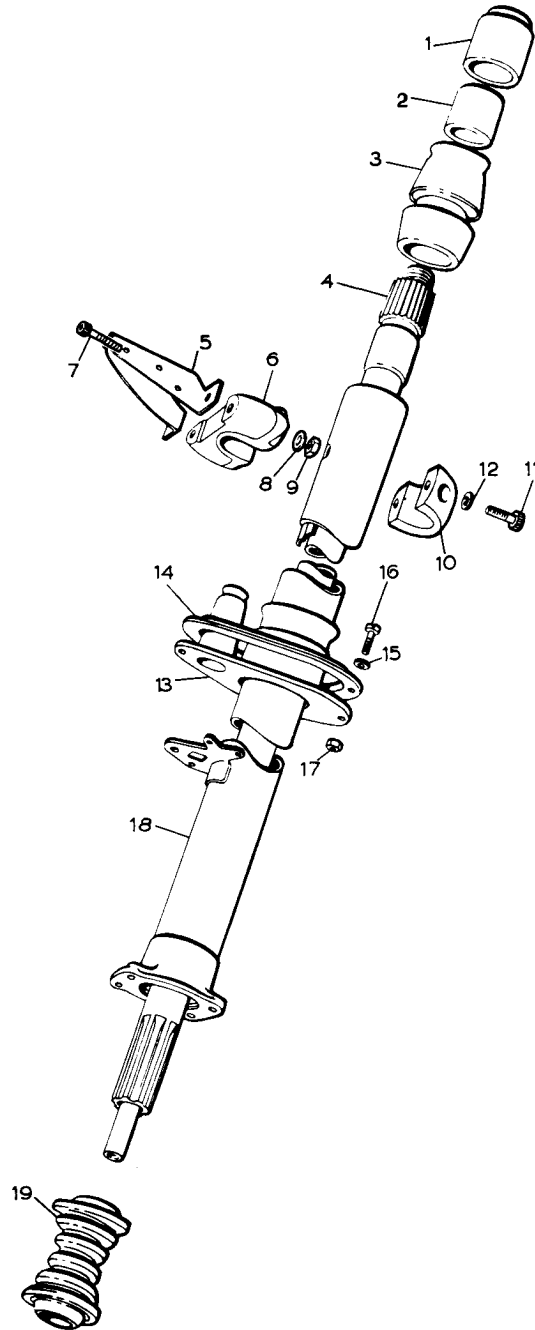


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



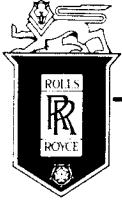
(1)	F.88191	Housing	1	
(2)	F.88434	Bush, "Oilite"	1	
(3)	RF.6521	Sleeve	1	
(4)	UR.2013	CAM TUBE ASSY. STD.	1	} Alt.
	UR.2580	CAM TUBE ASSY. 1" longer	1	
	UR.2581	CAM TUBE ASSY. 2" longer	1	
	UR.2578	CAM TUBE ASSY. 1" shorter	1	
	UR.2579	CAM TUBE ASSY. 2" shorter	1	
(5)	173/578	Bracket, support	1	
(6)	UB.1476	Clamp, base	1	
(7)	UA.216/Z	Bolt	2	
(8)	K.4413/Z	Washer	2	
(9)	RE.22428	Nut	2	
(10)	UB.1475	Cap, clamp	1	
(11)	UB.1478	Screw	2	
(12)	UB.1477	Washer	2	
(13)	UR.1998	Seal	1	
(14)	UR.2021	Trapping ring	1	
(15)	K.4404/Z	Washer	7	
(16)	CS.30542/Z	Screw	5	
	CS.30546/Z	Screw	2	
(17)	K.4007/Z	Nut	7	
(18)	UR.1914	TUBE ASSY. STD.	1	} Alt.
	UR.2373	OUTER TUBE ASSY. STD.	1	
	UR.2373	OUTER TUBE ASSY. 1" longer	1	
	UR.2379	OUTER TUBE ASSY. 2" longer	1	
	UR.2385	OUTER TUBE ASSY. 1" shorter	1	
	UR.2391	OUTER TUBE ASSY. 2" shorter	1	
(19)	RF.7444	Cam	1	



STEERING TUBES

PART ASSEMBLY RH.2017
PART ASSEMBLY RH.2019

FOR RIGHT-HAND DRIVE "CONTINENTAL" CARS WITH MANUAL
STEERING AND AUTOMATIC GEARBOX

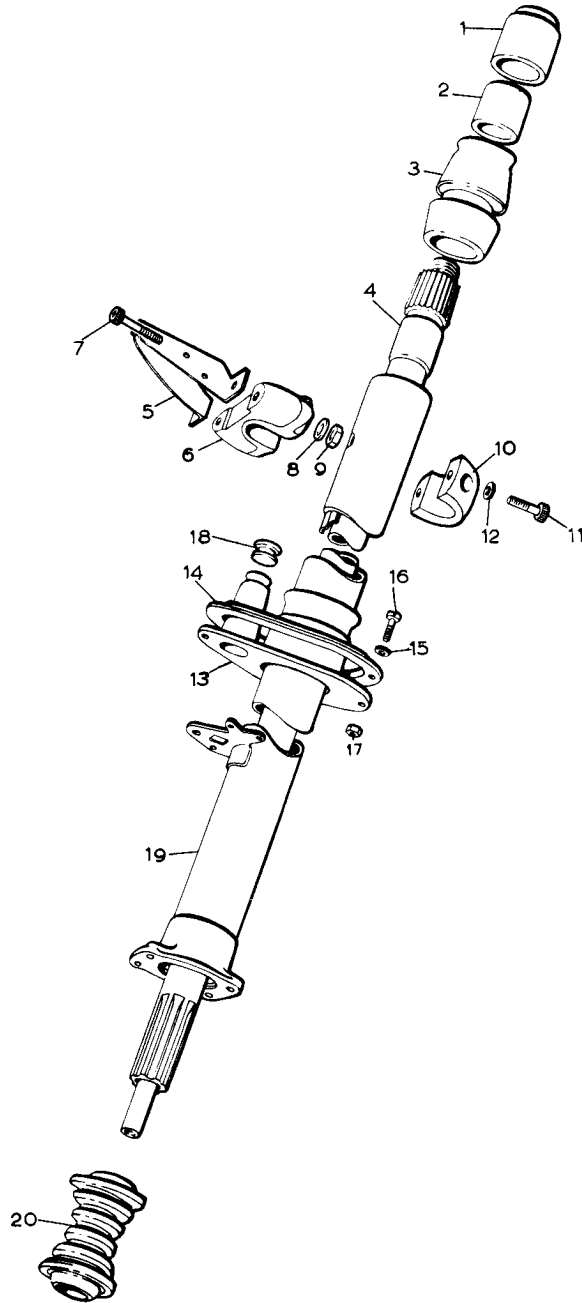


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



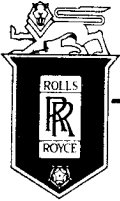
(1)	F.88191	Housing	1	
(2)	F.88434	Bush, "Oilite"	1	
(3)	RF.6521	Sleeve	1	
(4)	UR.2013	CAM TUBE ASSY. STD.	1	} Alt.
	UR.2580	CAM TUBE ASSY. 1" longer	1	
(5)	173.578	Bracket support	1	
(6)	UB.1476	Clamp, base	1	
(7)	UA.216/Z	Bolt, bracket	2	
(8)	K.4413/Z	Washer	2	
(9)	RE.22428	Nut	2	
(10)	UB.1475	Cap, clamp	1	
(11)	UB.1478	Screw	2	
(12)	UB.1477	Washer	2	
(13)	UR.1998	Seal	1	
(14)	UR.2021	Trapping ring	1	
(15)	K.4404/Z	Washer	7	
(16)	CS.30542/Z	Screw	5	
	CS.30546/Z	Screw	2	
(17)	K.4007/Z	Nut	7	
(18)	UR.2045	Plug, seal	1	
(19)	UR.2434	OUTER TUBE ASSY.	1	} Alt.
	UR.3472	OUTER TUBE ASSY. 1" longer	1	
(20)	RF.7444	Cam	1	



STEERING TUBES

PART ASSEMBLY UR.2437
PART ASSEMBLY RH.2021

FOR RIGHT-HAND "CONTINENTAL" CARS WITH MANUAL STEERING
AND SYNCHROMESH GEARBOX

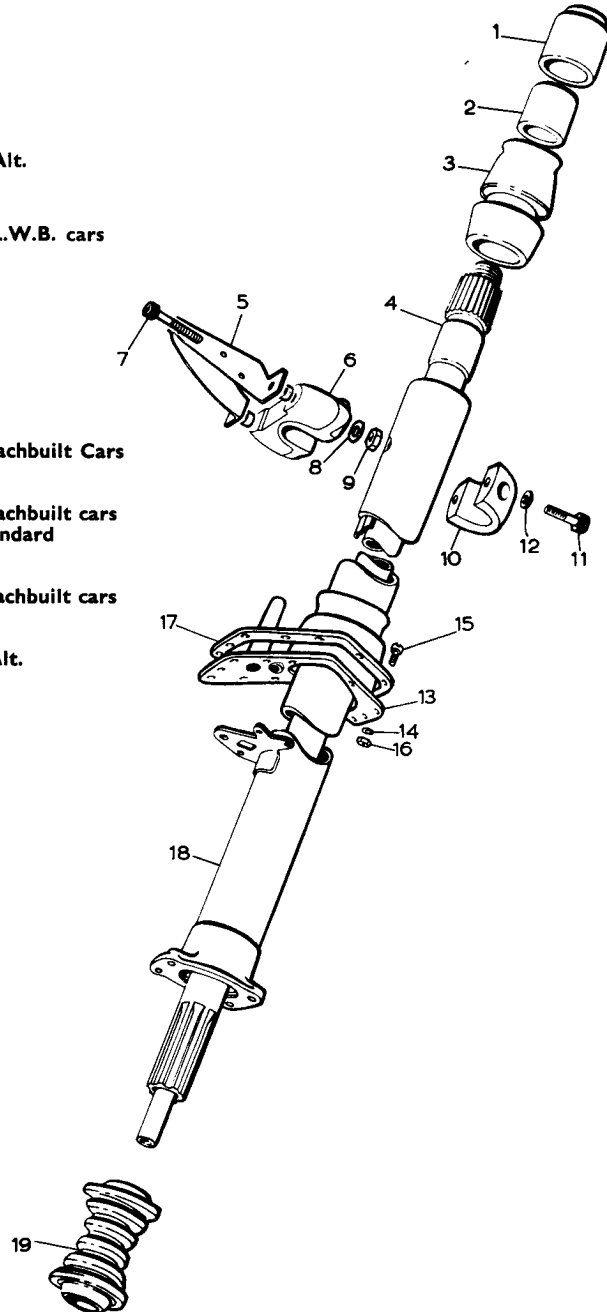


SPARES schedule

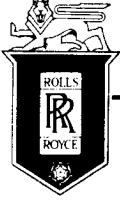
SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	F.88191	Housing	1	
(2)	F.88434	Bush, "Oilite"	1	
(3)	RF.6521	Sleeve	1	
(4)	UR.1919	CAM TUBE ASSY. STD.	1	} Alt.
	UR.2398	CAM TUBE ASSY. 1" longer	1	
	UR.2401	CAM TUBE ASSY. 2" longer	1	
	UR.2404	CAM TUBE ASSY. 1" shorter	1	
	UR.2407	CAM TUBE ASSY. 2" shorter	1	
	UB.2724	Distance piece	1	} L.W.B. cars
	UB.2723	Clamp, base	1	
(5)	173/578	Bracket, support	1	
(6)	UB.1476	Clamp, base	1	
(7)	UA.216/Z	Bolt	2	
(8)	K.4413/Z	Washer	2	
(9)	RE.22428	Nut	2	
(10)	UB.1475	Cap, clamp	1	
(11)	UB.1478	Screw	2	
(12)	UB.1477	Washer	2	
(13)	UR.1255	Seal	1	
	UR.2127	Seal	1	Coachbuilt Cars
(14)	K.4404/Z	Washer	10	
(15)	CS.30541/Z	Screw	9	
	CS.30546/Z	Screw	2	Coachbuilt cars
	CS.30546/Z	Screw	1	Standard
(16)	K.4007/Z	Nut	10	
(17)	173/359	Retainer	1	
	UR.2021	Trapping ring	1	Coachbuilt cars
(18)	UR.1915	OUTER TUBE ASSY. STD.	1	} Alt.
	UR.2397	OUTER TUBE ASSY. 1" longer	1	
	UR.2400	OUTER TUBE ASSY. 2" longer	1	
	UR.2403	OUTER TUBE ASSY. 1" shorter	1	
	UR.2406	OUTER TUBE ASSY. 2" shorter	1	
(19)	UR.774	Cam	1	



STEERING TUBES
PART ASSEMBLY UR.1918
PART ASSEMBLY UR.4572
FOR LEFT-HAND DRIVE CARS WITH MANUAL STEERING
AND AUTOMATIC GEARBOX, EXCEPT "CONTINENTAL".

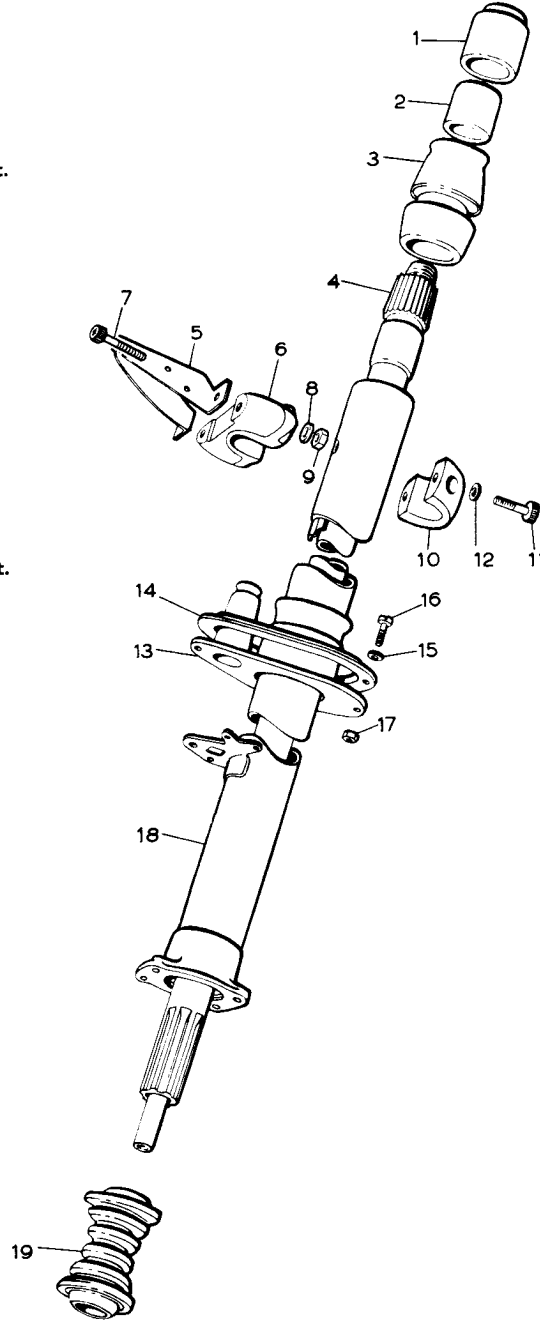


SPARES schedule

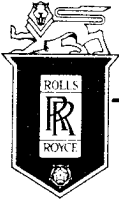
SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	F.88191	Housing	1	
(2)	F.88434	Bush, "Oilite"	1	
(3)	RF.6521	Sleeve	1	
(4)	UR.2014	CAM TUBE ASSY. STD.	1	} Alt.
	UR.2576	CAM TUBE ASSY. 1" longer	1	
	UR.2377	CAM TUBE ASSY. 2" longer	1	
	UR.2574	CAM TUBE ASSY. 1" shorter	1	
	UR.2575	CAM TUBE ASSY. 2" shorter	1	
(5)	173.578	Bracket support	1	
(6)	UB.1476	Clamp, base	1	
(7)	UA.216/Z	Bolt, bracket	2	
(8)	K.4413/Z	Washer	2	
(9)	RE.22428	Nut	2	
(10)	UB.1475	Cap, clamp	1	
(11)	UB.1478	Screw	2	
(12)	UB.1477	Washer	2	
(13)	UR.1998	Seal	1	
(14)	UR.2021	Trapping ring	1	
(15)	K.4404/Z	Washer	7	
(16)	CS.30541/Z	Screw	5	
	CS.30546/Z	Screw	2	
(18)	K.4007/Z	Nut	1	
	UR.1915	OUTER TUBE ASSY. STD.	1	} Alt.
	UR.2397	OUTER TUBE ASSY. 1" longer	1	
	UR.2400	OUTER TUBE ASSY. 2" longer	1	
	UR.2403	OUTER TUBE ASSY. 1" shorter	1	
(19)	UR.2406	OUTER TUBE ASSY. 2" shorter	1	
	UR.9007	Cam	1	



STEERING TUBES
PART ASSEMBLY RH.2018
PART ASSEMBLY RH.2020
FOR LEFT-HAND DRIVE "CONTINENTAL" CARS WITH MANUAL
STEERING AND AUTOMATIC GEARBOX.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



- (1) UR.1933 OUTER STEERING TUBE ASSY. STD. 1
- (2) F.88191 Housing 1
- (3) F.88434 Bush, "Oilite" 1
- (4) RF.6521 Sleeve 1
- UR.3549 Outer Steering Tube, 1" longer 1
- UR.3550 Outer Steering Tube, 2" longer 1
- UR.3551 Outer Steering Tube, 1" shorter 1
- UR.3552 Outer Steering Tube, 2" shorter 1
- UR.4360 OUTER STEERING TUBE ASSY. STD. 1
- UR.4361 OUTER STEERING TUBE ASSY. 1" longer 1
- UR.4362 OUTER STEERING TUBE ASSY. 2" longer 1
- UR.4363 OUTER STEERING TUBE ASSY. 1" shorter 1
- UR.4364 OUTER STEERING TUBE ASSY. 2" shorter 1
- (5) UR.1791 Housing and bush assembly 1
- (6) K.1750 Screw 5BA 2
- (7) K.4401/Z Washer 5BA 7
- (8) 173.578 Bracket, support 1
- (9) UB.1475 Cap, clamp 1
- (10) UB.1476 Base, clamp 1
- (11) UB.1478 Screw, cap 2
- (12) UB.1477 Washer 2
- (13) UA.216/Z Bolt, clamp to bracket 2
- (14) K.4413/Z Washer, bolt 2
- (15) RE.22428 Nut 2
- (16) UR.1255 Seal, column and control tube 1
- (17) 173.359 Retainer, seal 1
- (18) CS.30546/Z Screw, seal 1
- CS.30541/Z Screw, seal 9
- (19) K.4307/Z Nut 10
- (20) K.4404/Z Washer 10
- UR.2127 Seal 1
- UR.1998 Seal 1
- UR.2021 Trapping ring 1
- CS.30546/Z Screw, seal 2
- CS.30542/Z Screw, seal 5
- K.4404/Z Washer 7
- (21) UR.1936 Inner Steering Tube, Std. 1
- UR.1797 Mounting Collar 1
- UR.1796 Slip ring assembly 1
- UR.3589 Inner Steering Tube, 1" longer 1
- UR.1797 Mounting collar 1
- UR.3569 Slip ring assembly 1
- UR.3590 Inner Steering Tube, 2" longer 1
- UR.1797 Mounting collar 1
- UR.3570 Slip ring assembly 1
- UR.3591 Inner Steering Tube, 1" shorter 1
- UK.1797 Mounting collar 1
- UR.3571 Slip ring assembly 1
- UR.3592 Inner Steering Tube, 2" shorter 1
- (22) UR.1797 Mounting collar 1
- (23) UR.3572 Slip ring assembly 1
- (24) UR.1684 Spring, earth contact 1

Alt.

For use with cars with interior cooling equipment

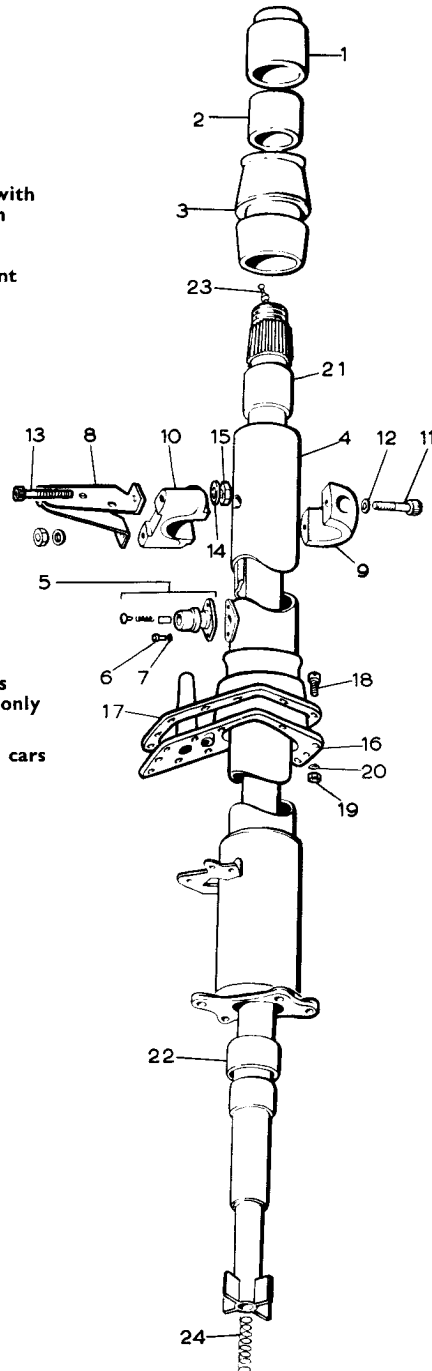
Alt.

For standard Steel cars

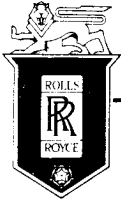
Coachbuilt cars "Continental" only

All coachbuilt cars

Alt.



STEERING TUBES
PART ASSEMBLY UR.1931
PART ASSEMBLY UR.4569
FOR LEFT-HAND DRIVE CARS WITH POWER ASSISTED STEERING
AND AUTOMATIC GEARBOX



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



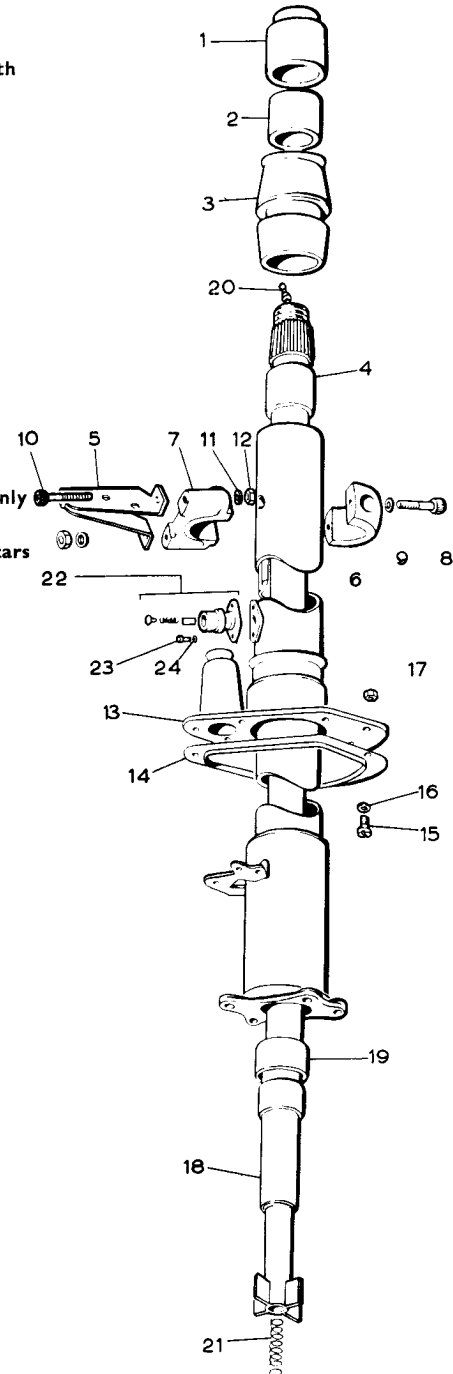
	UR.1933	OUTER STEERING TUBE ASSY. STD.	1
(1)	F.88191	Housing	1
(2)	F.88434	Bush, "Oilite"	1
(3)	RF.6521	Sleeve	1
(4)	UR.3457	Outer Steering Tube, 1" longer	1
	UR.3558	Outer Steering Tube, 2" longer	1
	UR.3559	Outer Steering Tube, 1" shorter	1
	UR.3560	Outer Steering Tube, 2" shorter	1
	UR.4360	OUTER STEERING TUBE ASSY. STD.	1
	UR.4361	OUTER STEERING TUBE ASSY.	1
		1" longer	1
	UR.4362	OUTER STEERING TUBE ASSY.	1
		2" longer	1
	UR.4363	OUTER STEERING TUBE ASSY.	1
		1" shorter	1
	UR.4364	OUTER STEERING TUBE ASSY.	1
		2" shorter	1
(5)	173 578	Bracket, support	1
(6)	UB.1475	Cap, clamp	1
(7)	UB.1476	Base, clamp	1
(8)	UB.1478	Screw, cap	2
(9)	UB.1477	Washer	2
(10)	UA.216/Z	Bolt, clamp to bracket	2
(11)	K.4413/Z	Washer, bolt	2
(12)	RE.22428	Nut	2
(13)	UR.1998	Seal	1
(14)	UR.2021	Trapping ring	1
(15)	CS.30546 Z	Screw, seal	2
	CS.30542 Z	Screw, seal	5
(16)	K.4404 Z	Washer	7
(17)	K.4007 Z	Nut	7
(18)	UR.1936	Inner Steering Tube, Std.	1
(19)	UR.1797	Mounting collar	1
(20)	UR.1796	Slip ring assembly	1
	UR.3589	Inner Steering Tube, 1" longer	1
	UR.1797	Mounting collar	1
	UR.3569	Slip ring assembly	1
	UR.3590	Inner Steering Tube, 2" longer	1
	UR.1797	Mounting collar	1
	UR.3570	Slip ring assembly	1
	UR.3591	Inner Steering Tube, 1" shorter	1
	UK.1797	Mounting collar	1
	UR.3571	Slip ring assembly	1
	UR.3592	Inner Steering Tube, 2" shorter	1
	UR.1797	Mounting collar	1
	UR.3572	Slip ring assembly	1
(21)	UR.1684	Spring, earth contact	1
(22)	UR.1791	Housing and bush assembly	1
(23)	K.1750	Screw 5BA	2
(24)	K.4401 Z	Washer 5BA	2

Alt.
For use with cars with interior cooling equipment

Alt.

"Continental" only
All coachbuilt cars

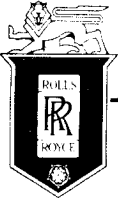
Alt.



STEERING TUBES

PART ASSEMBLY UR.4569
PART ASSEMBLY UR.3461

FOR RIGHT-HAND "CONTINENTAL" CARS WITH POWER ASSISTED STEERING AND SYNCHROMESH GEARBOX

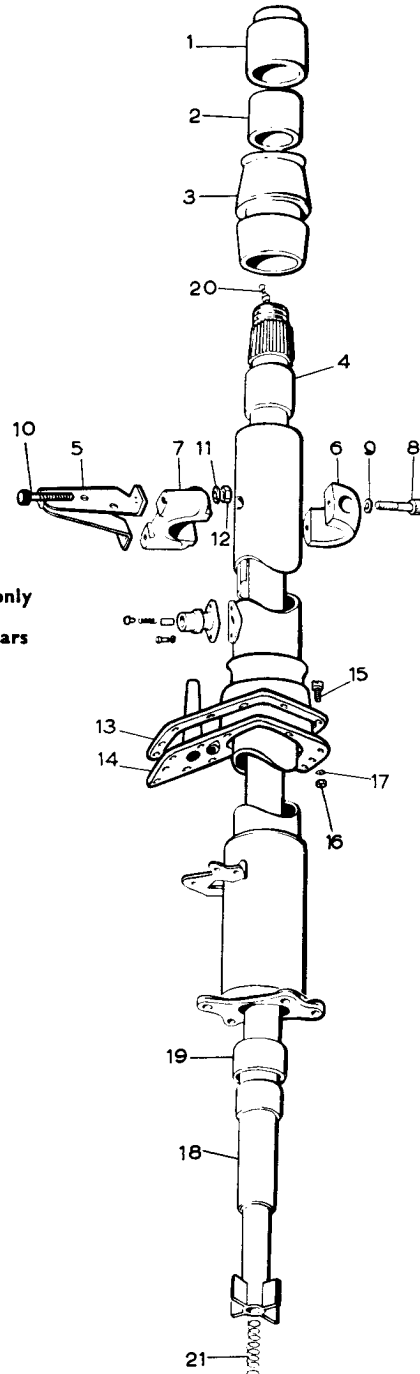


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



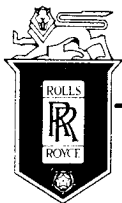
(1)	UR.1934	OUTER STEERING TUBE ASSY. STD.	1	
(2)	F.88191	Housing	1	
(3)	F.88434	Bush, "Oilite"	1	
(4)	RF.6521	Sleeve	1	
	UR.3553	Outer Steering Tube, 1' longer	1	} Alt.
	UR.3554	Outer Steering Tube, 2' longer	1	
	UR.3555	Outer Steering Tube, 1' shorter	1	
	UR.3556	Outer Steering Tube, 2' shorter	1	
	UR.4365	OUTER STEERING TUBE ASSY. STD.	1	
	UR.4366	OUTER STEERING TUBE ASSY. 1' longer	1	
	UR.4367	OUTER STEERING TUBE ASSY. 2' longer	1	} Alt.
	UR.4368	OUTER STEERING TUBE ASSY. 1' shorter	1	
	UR.4369	OUTER STEERING TUBE ASSY. 2' shorter	1	
(5)	173/578	Bracket, support	1	
(6)	UB.1475	Cap, clamp	1	
(7)	UB.1476	Base, clamp	1	
(8)	UB.1478	Screw, cap	2	
(9)	UB.1477	Washer	2	
(10)	UA.216/Z	Bolt, clamp to bracket	2	
(11)	K.4413/Z	Washer, bolt	2	
(12)	RE.22428	Nut	2	
(13)	UR.1255	Seal, column and control tube	1	} Standard
(14)	173/359	Retainer, seal	1	
(15)	CS.30541/Z	Screw, seal	10	
(16)	K.4307/Z	Nut	10	
	UR.2127	Seal	1	
	UR.1998	Seal	1	1 Coachbuilt cars
	UR.2021	Trapping ring	1	1 "Continental" only
	CS.30542/Z	Screw, seal	7	7 All Coachbuilt cars
(17)	K.4404/Z	Washer	7	
(18)	UR.1936	Inner Steering Tube, Std.	1	
	UR.1797	Mounting collar	1	
	UR.1796	Slip ring assembly	1	
	UR.3589	Inner Steering Tube, 1' longer	1	
	UR.1797	Mounting collar	1	
	UR.3659	Slip ring assembly	1	
	UR.3590	Inner Steering Tube, 2' longer	1	
	UR.1797	Mounting collar	1	} Alt.
	UR.3570	Slip ring assembly	1	
	UR.3591	Inner Steering Tube, 1' shorter	1	
	UK.1797	Mounting collar	1	
	UR.3571	Slip ring assembly	1	
	UR.3592	Inner Steering Tube, 2' shorter	1	
(19)	UR.1797	Mounting collar	1	
(20)	UR.3572	Slip ring assembly	1	
(21)	UR.1684	Spring, earth contact	1	



STEERING TUBES

PART ASSEMBLY UR.3368
PART ASSEMBLY UR.4570

FOR LEFT-HAND DRIVE CARS WITH POWER ASSISTED STEERING
AND AUTOMATIC GEARBOX.

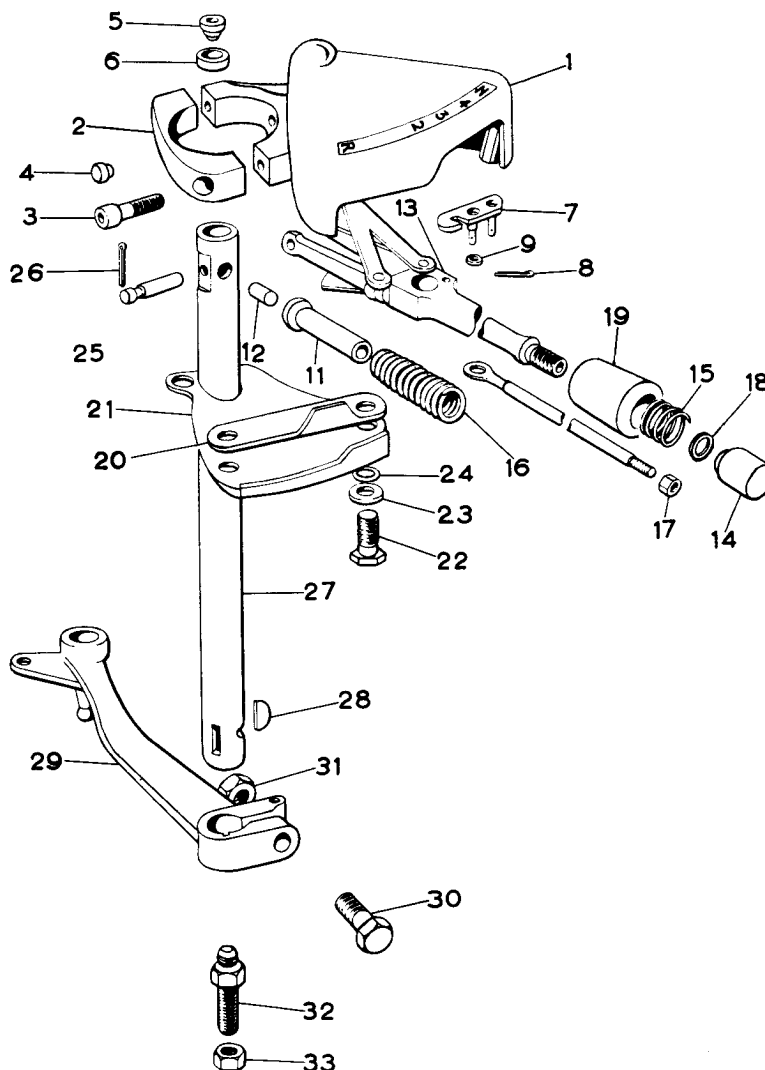


SPARES schedule

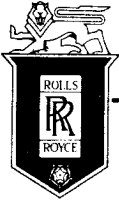
SILVER CLOUD AND BENTLEY 'S' TYPE



- (1) UR.1547 CONTROL QUADRANT ASSY. 1
- RF.10041 Captive Boss 1
- RF.9121 Forward stop plate 1
- UR.1546 Quadrant 1
- RF.9122 Reverse stop plate 1
- KC.120 Z Setscrew, forward stop plate 1
- RF.9172 Stud, reverse stop plate 1
- RF.9176 Dowel 4
- KB.7103 Tab washer 2
- (2) RF.6523 Strap 1
- (3) UR.1257 Screw, strap 2
- (4) RF.6519 Dowel, locating 1
- (5) RF.9508 Pivot, top 2
- (6) RF.9457 Bush, bearing 1
- (7) RF.9157 LEVER AND PINS ASSEMBLY 1
- RF.9120 Lever, ratchet 1
- RF.9154 Pin, ratchet lever 1
- RF.9155 Pin, operating rod 1
- (8) K.4601 Z Split Pin 2
- (9) RF.9156 Distance piece rod 1
- (10) RF.9116 Spring 1
- (11) RF.9124 Adaptor 1
- (12) RF.9145 Anchor, pin 1
- (13) UR.1572 LEVER GEAR CONTROL ASSY. 1
- UR.1213 Arm 1
- RF.9254 Fork 1
- RF.9125 Stop plate, top 1
- RF.9126 Stop plate, bottom 1
- KB.1212 Rivet 2
- (14) RF.9414 Button 1
- (15) RF.9117 Spring 1
- (16) RF.9260 Rod, control 1
- (17) K.4003 Z Nut, lever 1
- (18) UG.141 Washer 1
- (19) UR.1548 Knob, lever 1
- (20) RF.10040 Guide plate 1
- (21) RF.9115 Bottom cover 1
- (22) RF.9963 Setscrew, cover 3
- (23) RF.9970 Washer 5
- (24) RF.9964 'O' Ring 6
- (25) RF.9152 Pivot pin 1
- (26) UR.2822 Split pin, pivot 1
- (27) UR.850 Tube, operating standard 1
- UR.2378 Tube, operating 1" longer 1
- UR.2384 Tube, operating 2" longer 1
- UR.2390 Tube, operating 1" shorter 1
- UR.2396 Tube, operating 2" shorter 1
- (28) KC.505 Key, Woodruff 1
- KC.506 Key, Woodruff 1
- KC.507 Key, Woodruff 1
- KC.508 Key, Woodruff 1
- (29) UR.1158 OPERATING LEVER ASSEMBLY 1
- (30) UA.157 Z Bolt, lever 1
- (31) UA.302 Z Nut, Bolt 1
- (32) UR.392 Screw, adjusting 1
- (33) UA.302 Z Nut, screw 1



GEAR QUADRANT
 PART ASSEMBLY UR.1917 UR.2437
 PART ASSEMBLY UR.4571 RH.2021
 PART ASSEMBLY RH.2017
 FOR RIGHT-HAND DRIVE CARS WITH
 MANUAL STEERING EXCEPT N. AMERICA

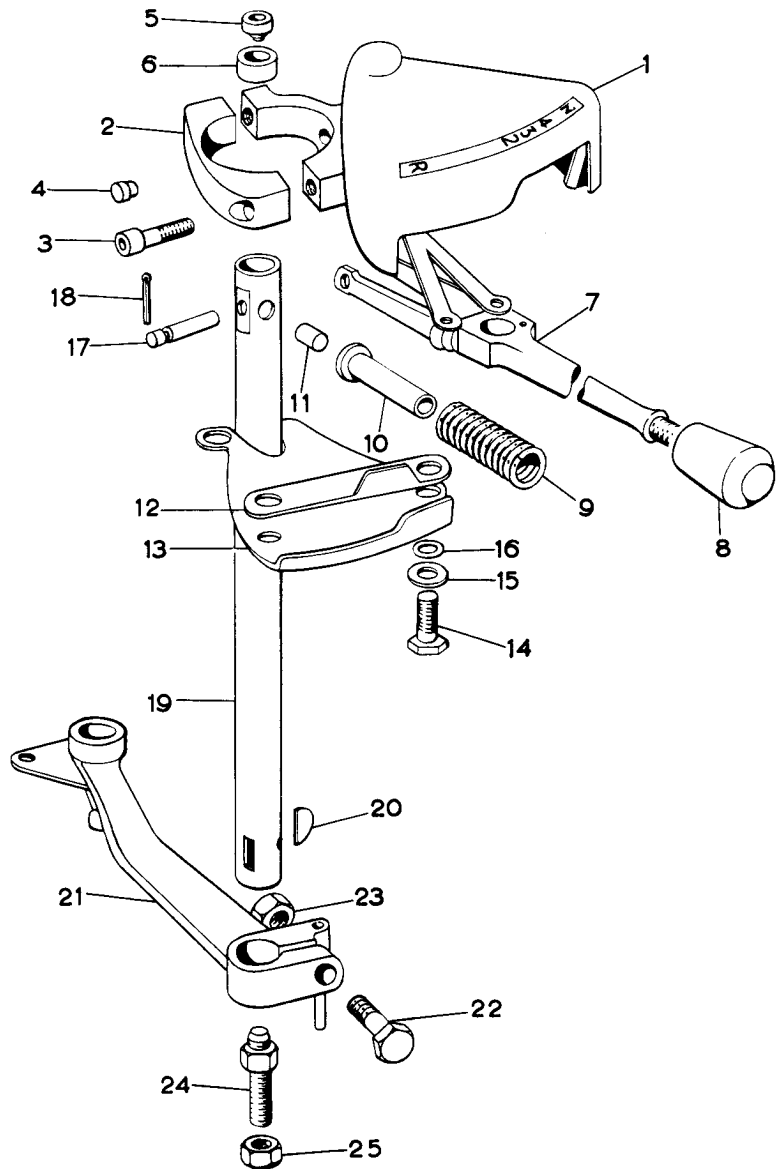


SPARES schedule

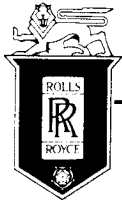
SILVER CLOUD AND BENTLEY 'S' TYPE



- | | | | |
|------|----------|----------------------------|---|
| (1) | UR.1162 | CONTROL QUADRANT ASSY. | 1 |
| | RF.10041 | Captive boss | 1 |
| | UR.1168 | Quadrant | 1 |
| | RF.9176 | Dowel | 1 |
| | UR.1232 | Reverse stop plate | 1 |
| | RF.9172 | Stud, reverse plate | 1 |
| | KB.7103 | Tab washer | 2 |
| (2) | RF.6523 | Strap | 1 |
| (3) | UR.1257 | Screw, strap | 2 |
| (4) | RF.6519 | Dowel, locating | 1 |
| (5) | RF.9508 | Pivot, top | 1 |
| (6) | RF.9457 | Bush, bearing | 2 |
| (7) | UR.1212 | LEVER GEAR CONTROL ASSY. | 1 |
| | UR.1213 | Arm | 1 |
| | UR.1214 | Fork | 1 |
| | RF.9125 | Stop plate, top | 1 |
| | RF.9126 | Stop plate, bottom | 1 |
| | KB.1878 | Rivet | 2 |
| (8) | UR.1254 | Knob, lever | 1 |
| (9) | RF.9116 | Spring | 1 |
| (10) | RF.9124 | Adaptor | 1 |
| (11) | RF.9145 | Anchor pin | 1 |
| (12) | RF.10040 | Guide plate | 1 |
| (13) | RF.9115 | Bottom cover | 1 |
| (14) | RF.9963 | Setscrew, cover | 3 |
| (15) | RF.9970 | Washer | 5 |
| (16) | RF.9964 | 'O' Ring | 6 |
| (17) | RF.9152 | Pivot pin | 1 |
| (18) | UR.2822 | Split pin, pivot | 1 |
| (19) | UR.850 | Tube, operating standard | 1 |
| | UR.2378 | Tube, operating 1" longer | 1 |
| | UR.2384 | Tube, operating 2" longer | 1 |
| | UR.2390 | Tube, operating 1" shorter | 1 |
| | UR.2396 | Tube, operating 2" shorter | 1 |
| (20) | KC.505 | Key, Woodruff | 1 |
| | KC.506 | Key, Woodruff | 1 |
| | KC.507 | Key, Woodruff | 1 |
| | KC.508 | Key, Woodruff | 1 |
| (21) | UR.1158 | OPERATING LEVER ASSEMBLY | 1 |
| (22) | UA.157/Z | Bolt lever | 1 |
| (23) | UA.302/Z | Nut, bolt | 1 |
| (24) | UR.392 | Screw, adjusting | 1 |
| (25) | UA.302/Z | Nut, screw | 1 |



GEAR QUADRANT
 PART ASSEMBLY UR.1917 UR.2437
 PART ASSEMBLY UR.4571 RH.2021
 PART ASSEMBLY RH.2017
 FOR RIGHT-HAND CAR
 WITH MANUAL STEERING—N. AMERICA

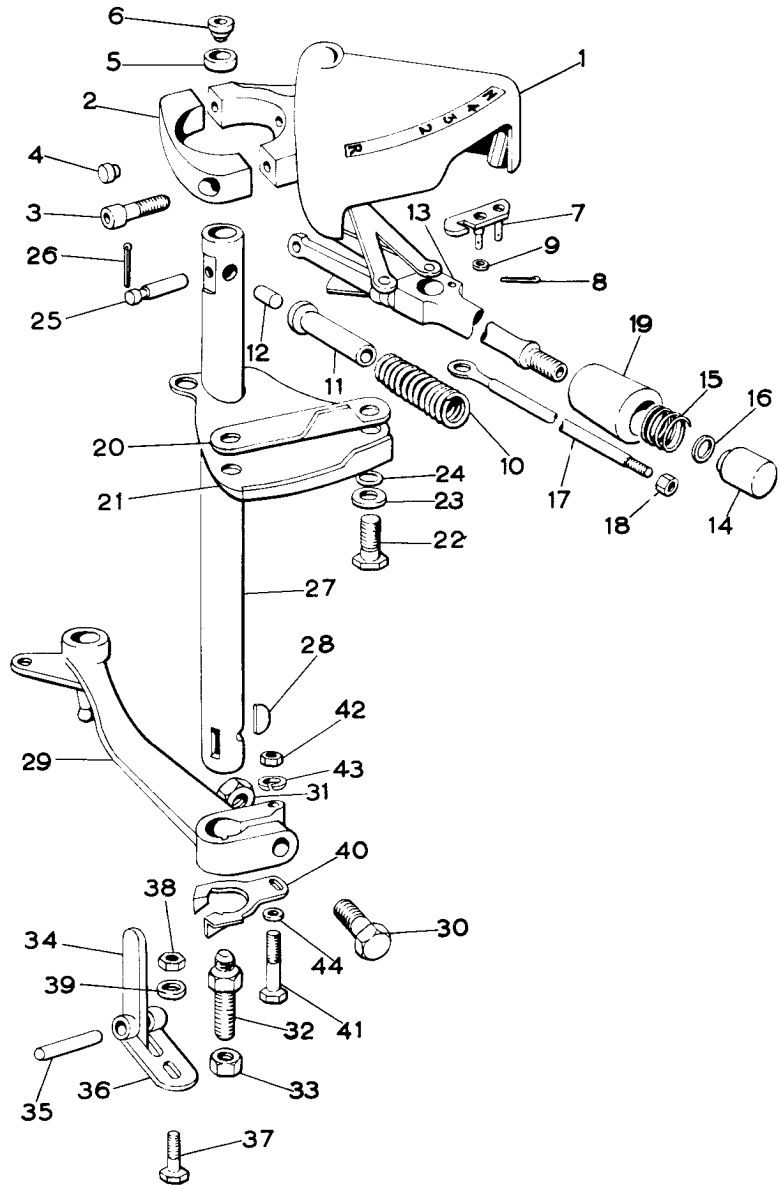


SPARES schedule

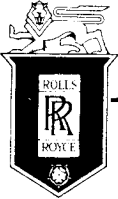
SILVER CLOUD AND BENTLEY 'S' TYPE



- (1) UR.1547 CONTROL QUADRANT ASSY. 1
- RF.9121 Forward stop plate 1
- UR.1546 Quadrant 1
- RF.9122 Reverse stop plate 1
- KC.120/Z Setscrew, forward stop plate 1
- RF.9172 Stud, reverse stop plate 1
- RF.9176 Dowel 4
- KB.7103 Tab washer 2
- (2) RF.6523 Strap 1
- (3) UR.1257 Screw, strap 2
- (4) RF.6519 Dowel, locating 1
- (5) RF.9457 Bush, bearing 2
- (6) RF.9508 Pivot, top 1
- (7) RF.9157 LEVER AND PINS ASSEMBLY 1
- RF.9120 Lever, ratchet 1
- RF.9154 Pin, ratchet lever 1
- RF.9155 Pin, operating rod 1
- (8) K.4601/Z Split pin 2
- (9) RF.9156 Distance piece rod 1
- (10) RF.9116 Spring 1
- (11) RF.9124 Adaptor 1
- (12) RF.9145 Anchor pin 1
- (13) UR.1572 LEVER GEAR CONTROL ASSY. 1
- UR.1213 Arm 1
- RF.9254 Fork 1
- RF.9125 Stop plate, top 1
- RF.9126 Stop plate, bottom 1
- KB.1212 Rivet 2
- (14) RF.9414 Button 1
- (15) RF.9117 Spring 1
- (16) UG.141 Washer 1
- (17) RF.9260 Rod, control 1
- (18) K.4003/Z Nut, lever 1
- (19) UR.1548 Knob, lever 1
- (20) RF.10040 Guide plate 1
- (21) RF.9115 Bottom cover 1
- RF.9963 Setscrew, cover 3
- RF.9970 Washer 5
- RF.9964 'O' Ring 6
- RF.9152 Pivot pin 1
- UR.2822 Split pin, pivot 1
- UR.769 Tube, operating standard 1
- UR.2399 Tube, operating 1" longer 1
- UR.2402 Tube, operating 2" longer 1
- UR.2405 Tube, operating 1" shorter 1
- UR.2408 Tube, operating 2" shorter 1
- (28) KC.505 Key, Woodruff 1
- (29) KC.506 Key, Woodruff 1
- (30) KC.507 Key, Woodruff 1
- (31) KC.508 Key, Woodruff 1
- (32) UR.1288 OPERATING LEVER ASSEMBLY 1
- (33) UA.157/Z Bolt, lever 1
- (34) UA.302/Z Nut, bolt 1
- (35) UR.1157 Screw, adjusting 1
- (36) UA.302/Z Nut, screw 1
- (37) RF.9840 Operating Lever, micro switch 1
- (38) RF.9841 Pivot pin, lever 1
- (39) RF.9842 Pivot 1
- (40) K.102/Z Bolt, pivot 1
- (41) K.4307/Z Nut 1
- (42) K.9006/Z Washer 1
- (43) UR.1893 Disc, operating switch 1
- (44) K.3708/Z Bolt 1
- K.4301/Z Nut 1
- K.9003/Z Washer, spring 1
- K.4401/Z Washer, plain 1



GEAR QUADRANT
PART ASSEMBLY UR.1918
PART ASSEMBLY UR.4572
FOR LEFT-HAND DRIVE CARS WITH MANUAL
STEERING EXCEPT "CONTINENTAL" AND
N. AMERICA

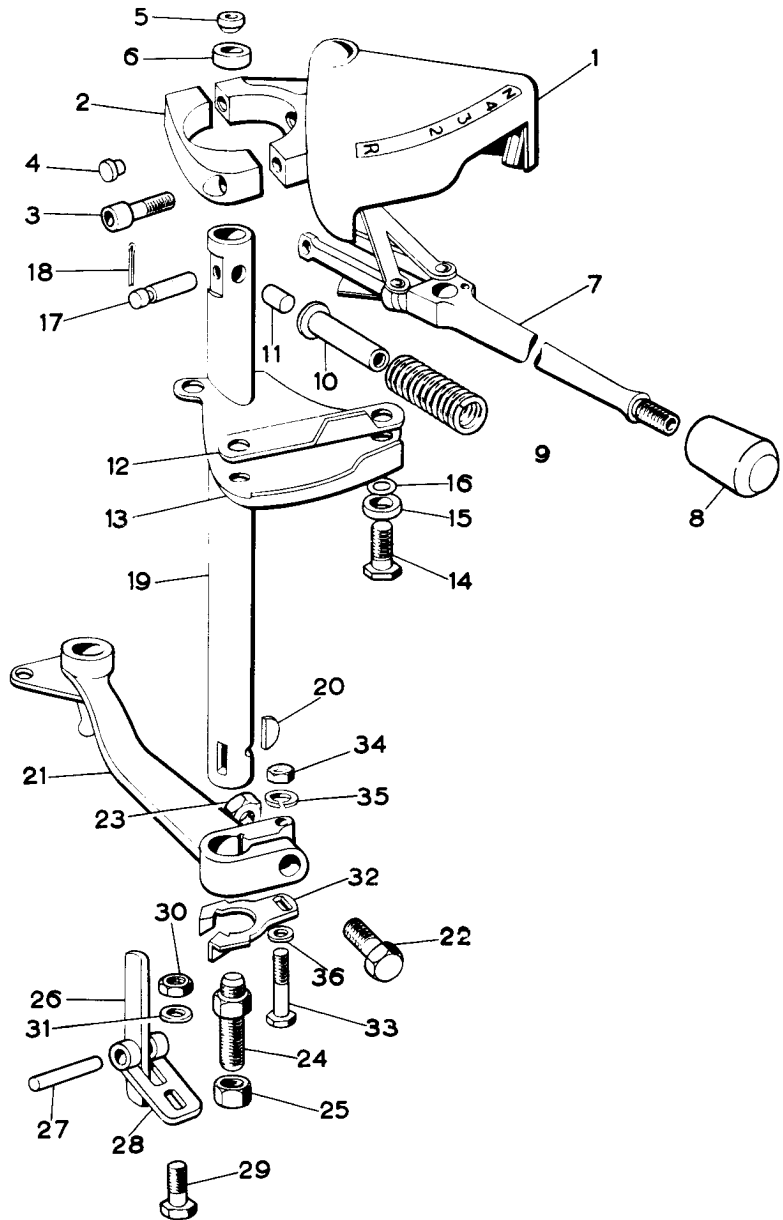


SPARES schedule

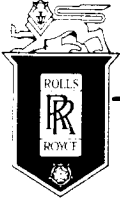
SILVER CLOUD AND BENTLEY 'S' TYPE



- (1) UR.1162 CONTROL QUADRANT ASSY. 1
- RF.10041 Captive boss 1
- UR.1168 Quadrant 1
- RF.9176 Dowel 1
- UR.1232 Reverse stop plate 1
- RF.9172 Stud, reverse plate 1
- KB.7103 Tab washer 2
- RF.6523 Strap 1
- (2) UR.1257 Screw, strap 2
- (3) RF.6519 Dowel, locating 1
- (4) RF.9508 Pivot, top 1
- (5) RF.9457 Bush, bearing 2
- (6) UR.1212 LEVER GEAR CONTROL ASSY. 1
- (7) UR.1213 Arm 1
- UR.1214 Fork 1
- RF.9125 Stop plate, top 1
- RF.9126 Stop plate, bottom 1
- KB.1878 Rivet 2
- (8) UR.1254 Knob, lever 1
- (9) RF.9116 Spring 1
- (10) RF.9124 Adaptor 1
- (11) RF.9145 Anchor pin 1
- (12) RF.10040 Guide plate 1
- (13) RF.9115 Bottom cover 1
- (14) RF.9963 Setscrew, cover 3
- (15) RF.9970 Washer 5
- (16) RF.9964 'O' Ring 6
- (17) RF.9152 Pivot pin 1
- (18) UR.2822 Split pin, pivot 1
- (19) UR.769 Tube, operating standard 1
- UR.2399 Tube, operating 1" longer 1
- UR.2402 Tube, operating 2" longer 1
- UR.2405 Tube, operating 1" shorter 1
- UR.2408 Tube, operating 2" shorter 1
- (20) KC.505 Key, Woodruff 1
- KC.506 Key, Woodruff 1
- KC.507 Key, Woodruff 1
- KC.508 Key, Woodruff 1
- (21) UR.1288 OPERATING LEVER ASSEMBLY 1
- (22) UA.157 Z Bolt, lever 1
- (23) UA.302 Z Nut, bolt 1
- (24) UR.1157 Screw, adjusting 1
- (25) UA.302 Z Nut, screw 1
- (26) RF.9840 Operating Lever, micro switch 1
- (27) RF.9841 Pivot pin, lever 1
- (28) RF.9842 Pivot 1
- (29) K.102 Z Bolt pivot 1
- (30) K.4307 Z Nut 1
- (31) K.9006 Z Washer 1
- (32) UR.1893 Disc, operating switch 1
- (33) K.3708 Z Bolt 1
- (34) K.4301 Z Nut 1
- (35) K.9003 Z Washer, spring 1
- (36) K.4401 Z Washer, plain 1



GEAR QUADRANT
PART ASSEMBLY UR.1918
PART ASSEMBLY UR.4572
FOR LEFT-HAND DRIVE CARS WITH MANUAL
STEERING
N. AMERICA—EXCEPT "CONTINENTAL"

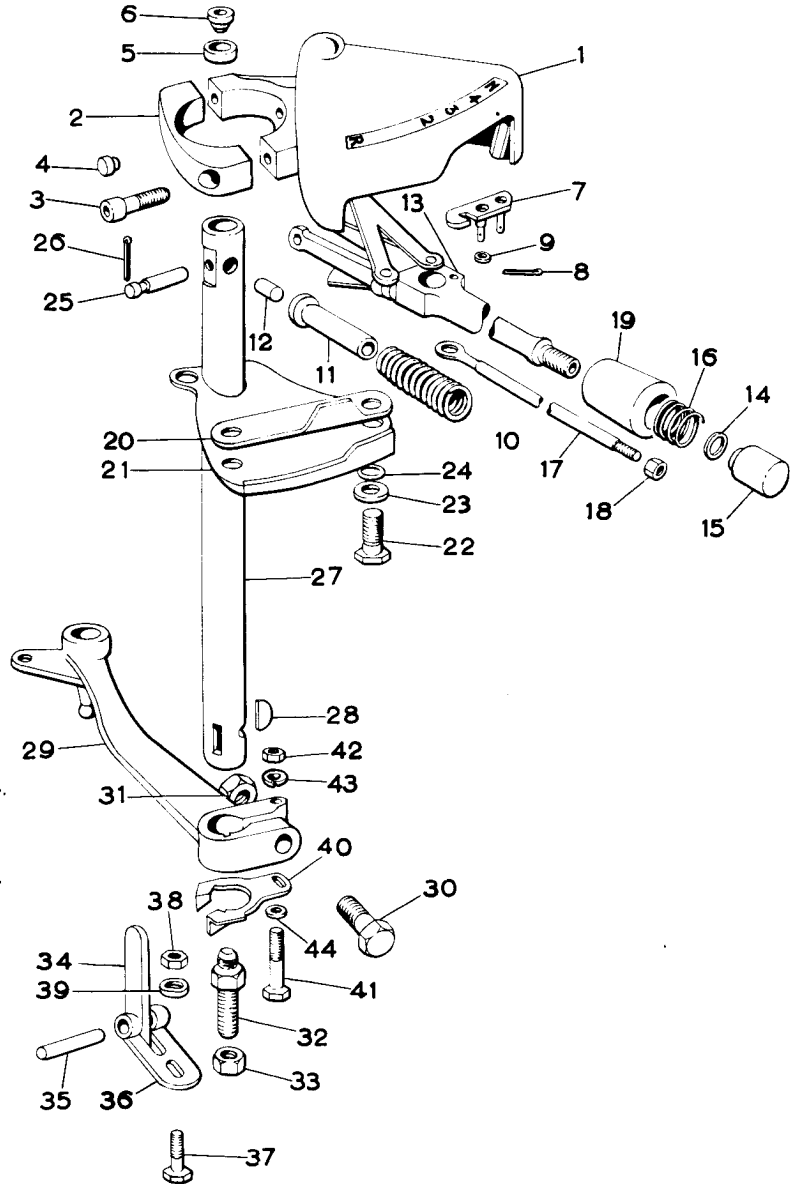


SPARES schedule

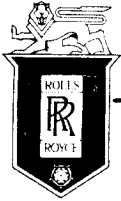
SILVER CLOUD AND BENTLEY 'S' TYPE



- (1) UR.1547 CONTROL QUADRANT ASSY. 1
- RF.9121 Forward stop plate 1
- UR.1546 Quadrant 1
- RF.9122 Reverse stop plate 1
- KC.120 Z Setscrew, forward stop plate 1
- RF.9172 Stud, reverse stop plate 1
- RF.9176 Dowel 4
- KB.7103 Tab washer 2
- (2) RF.6523 Strap 2
- (3) UR.1257 Screw, strap 1
- (4) RF.6519 Dowel, locating 1
- (5) RF.9457 Bush, bearing 2
- (6) RF.9508 Pivot, top 1
- (7) RF.9157 LEVER AND PINS ASSEMBLY 1
- RF.9120 Lever, ratchet 1
- RF.9154 Pin, ratchet lever 1
- RF.9155 Pin, operating rod 1
- (8) K.4601 Z Split pin 2
- (9) RF.9156 Distance piece rod 1
- (10) RF.9116 Spring 1
- (11) RF.9124 Adaptor 1
- (12) RF.9145 Anchor pin 1
- (13) UR.1572 LEVER GEAR CONTROL ASSY. 1
- UR.1213 Arm 1
- RF.9254 Fork 1
- RF.9125 Stop plate, top 1
- RF.9126 Stop plate, bottom 1
- KB.1212 Rivet 2
- (14) UG.141 Washer 1
- (15) RF.9414 Button 1
- (16) RF.9117 Spring 1
- (17) RF.9260 Rod, control 1
- (18) K.4003 Z Nut, lever 1
- (19) UR.1548 Knob, lever 1
- (20) RF.10040 Guide plate 1
- (21) RF.9115 Bottom cover 1
- (22) RF.9963 Setscrew, cover 3
- (23) RF.9970 Washer 5
- (24) RF.9964 'O' Ring 6
- (25) RF.9152 Pivot pin 1
- (26) UR.2822 Split pin, pivot 1
- (27) UR.1851 Tube, operating standard 1
- UR.2582 Tube, operating 1" longer 1
- UR.2583 Tube, operating 2" longer 1
- UR.2584 Tube, operating 1" shorter 1
- UR.2585 Tube, operating 2" shorter 1
- (28) KC.505 Key, Woodruff 1
- KC.506 Key, Woodruff 1
- KC.507 Key, Woodruff 1
- KC.508 Key, Woodruff 1
- (29) UR.1288 OPERATING LEVER ASSEMBLY 1
- (30) UA.157 Z Bolt, lever 1
- (31) UA.302 Z Nut, bolt 1
- (32) UR.1157 Screw, adjusting 1
- (33) UA.302 Z Nut, screw 1
- (34) RF.9840 Operating lever, micro switch 1
- (35) RF.9841 Pivot pin, lever 1
- (36) RF.9842 Pivot 1
- (37) K.102 Z Bolt pivot 1
- (38) K.4307 Z Nut 1
- (39) K.9006 Z Washer 1
- (40) UR.1893 Disc, operating switch 1
- (41) K.3708 Z Bolt 1
- (42) K.4301 Z Nut 1
- (43) K.9003 Z Washer, spring 1
- (44) K.4401 Z Washer, plain 1



GEAR QUADRANT
PART ASSEMBLY RH.2018
PART ASSEMBLY RH.2020
FOR LEFT-HAND DRIVE "CONTINENTAL" CARS
WITH MANUAL STEERING, EXCEPT N. AMERICA

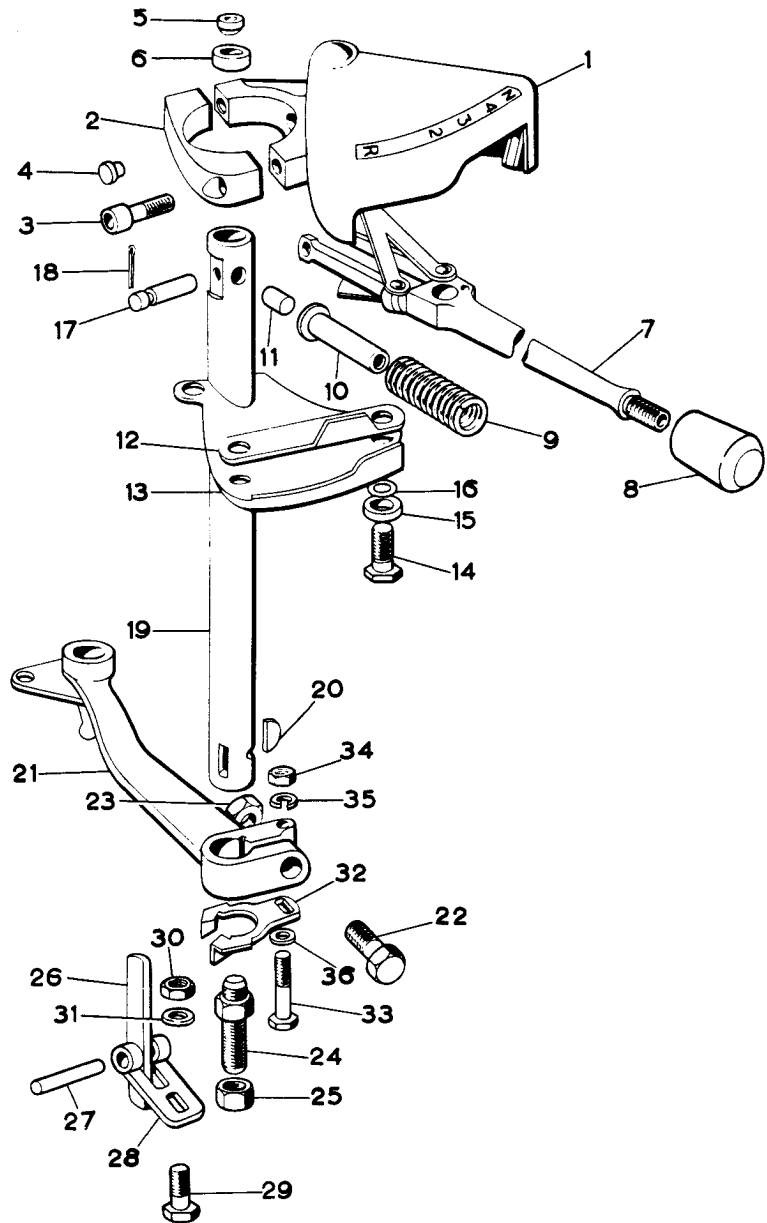


SPARES schedule

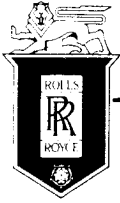
SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	UR.1162	CONTROL QUADRANT ASSY.	1
	RF.10041	Captive boss	1
	UR.1168	Quadrant	1
	RF.9176	Dowel	1
	UR.1232	Reverse stop plate	1
	RF.9172	Stud, reverse plate	1
	KB.7103	Tab washer	2
(2)	RF.6523	Strap	1
(3)	UR.1257	Screw, strap	2
(4)	RF.6519	Dowel, locating	2
(5)	RF.9508	Pivot, top	1
(6)	RF.9457	Bush, bearing	2
(7)	UR.1212	LEVER GEAR CONTROL ASSY.	1
	UR.1213	Arm	1
	UR.1214	Fork	1
	RF.9125	Stop plate, top	1
	RF.9126	Stop plate, bottom	1
	KB.1878	Rivet	2
(8)	UR.1254	Knob lever	1
(9)	RF.9116	Spring	1
(10)	RF.9124	Adaptor	1
(11)	RF.9145	Anchor pin	1
(12)	RF.10040	Guide plate	1
(13)	RF.9115	Bottom cover	1
(14)	RF.9963	Setscrew, cover	3
(15)	RF.9970	Washer	5
(16)	RF.9964	'O' Ring	6
(17)	RF.9152	Pivot pin	1
(18)	UR.2822	Split pin, pivot	1
(19)	UR.1851	Tube, operating standard	1
	UR.2582	Tube, operating 1" longer	1
	UR.2583	Tube, operating 2" longer	1
	UR.2584	Tube, operating 1" shorter	1
	UR.2585	Tube, operating 2" shorter	1
(20)	KC.505	Key, Woodruff	1
	KC.506	Key, Woodruff	1
	KC.507	Key, Woodruff	1
	KC.508	Key, Woodruff	1
(21)	UR.1288	OPERATING LEVER ASSEMBLY	1
(22)	UA.157/Z	Bolt, lever	1
(23)	UA.302/Z	Nut, bolt	1
(24)	UR.1157	Screw, adjusting	1
(25)	UA.302/Z	Nut, screw	1
(26)	RF.9840	Operating Lever, micro switch	1
(27)	RF.9841	Pivot pin, lever	1
(28)	RF.9842	Pivot	1
(29)	K.102/Z	Bolt pivot	1
(30)	K.4307/Z	Nut	1
(31)	K.9006/Z	Washer	1
(32)	UR.1893	Disc, operating switch	1
(33)	K.3708/Z	Bolt	1
(34)	K.4301/Z	Nut	1
(35)	K.9003/Z	Washer, spring	1
(36)	K.4401/Z	Washer, plain	1



GEAR QUADRANT
PART ASSEMBLY RH.2018
PART ASSEMBLY RH.2020
FOR LEFT-HAND DRIVE "CONTINENTAL" CARS
WITH MANUAL STEERING—N. AMERICA.

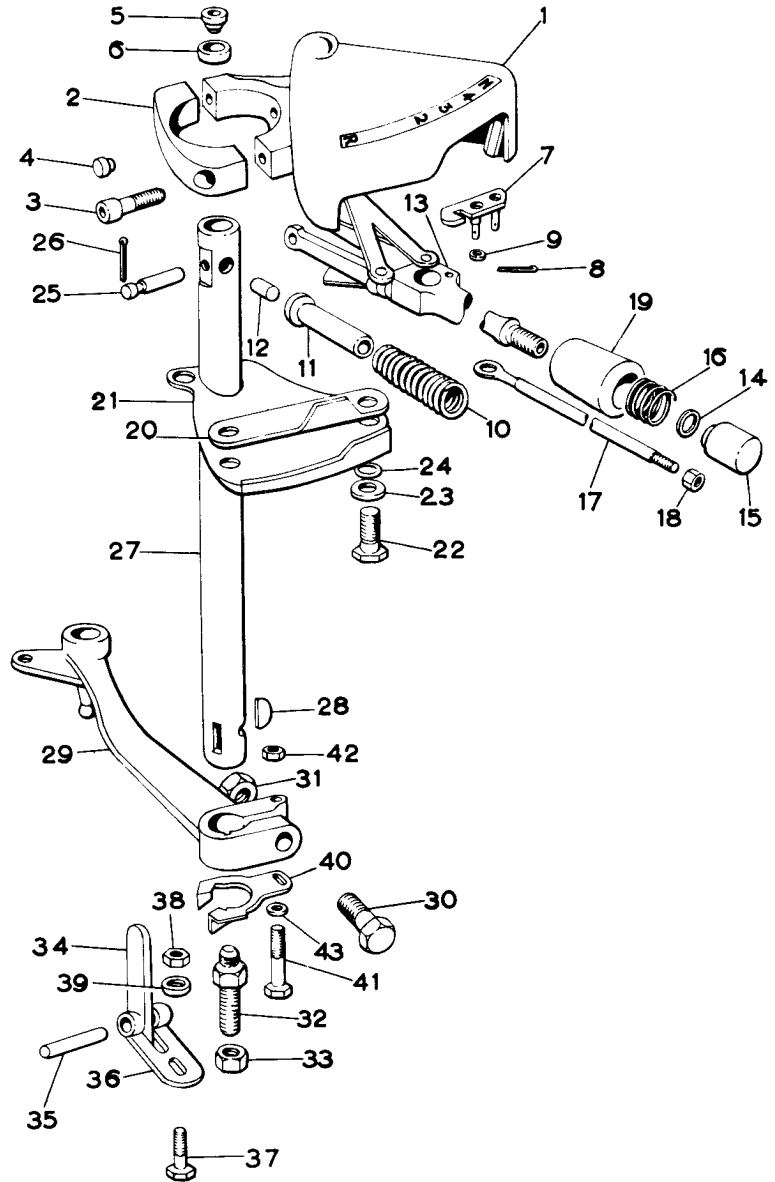


SPARES schedule

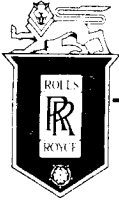
SILVER CLOUD AND BENTLEY 'S' TYPE



- (1) UR.1547 CONTROL QUADRANT ASSY. 1
- RF.10041 Captive boss 1
- RF.9121 Forward stop plate 1
- UR.1546 Quadrant 1
- RF.9122 Reverse stop plate 1
- KC.120 Z Setscrew, forward stop plate 1
- RF.9172 Stud, reverse stop plate 1
- RF.9176 Dowel 4
- KB.7103 Tab washer 2
- RF.6523 Strap 1
- (3) UR.1257 Screw, strap 2
- (4) RF.6519 Dowel, locating 1
- (5) RF.9508 Pivot, top 1
- (6) RF.9457 Bush, bearing 2
- (7) RF.9157 LEVER AND PINS ASSEMBLY 1
- RF.9120 Lever, ratchet 1
- RF.9154 Pin, ratchet lever 1
- RF.9155 Pin, operating rod 1
- (8) K.4601 Z Split pin 2
- (9) RF.9156 Distance piece rod 1
- (10) RF.9116 Spring 1
- (11) RF.9124 Adaptor 1
- (12) RF.9145 Anchor pin 1
- (13) UR.1572 LEVER GEAR CONTROL ASSY. 1
- UR.1213 Arm 1
- RF.9254 Fork 1
- RF.9125 Stop plate, top 1
- RF.9126 Stop plate, bottom 1
- KB.1878 Rivet 2
- (14) UG.141 Washer 1
- (15) RF.9414 Button 1
- (16) RF.9117 Spring 1
- (17) RF.9260 Rod, control 1
- (18) K.4003 Z Nut, lever 1
- (19) UR.1548 Knob, lever 1
- (20) RF.10040 Guide plate 1
- (21) RF.9115 Bottom cover 1
- (22) RF.9963 Setscrew, cover 3
- (23) RF.9970 Washer 5
- (24) RF.9964 'O' Ring 6
- (25) RF.9152 Pivot pin 1
- (26) UR.2822 Split pin, pivot 1
- (27) UR.850 Tube, operating standard 1
- UR.3609 Tube, operating 1" longer 1
- UR.3610 Tube, operating 2" longer 1
- UR.3611 Tube, operating 1" shorter 1
- UR.3612 Tube, operating 2" shorter 1
- UR.1851 Tube, operating standard 1
- UR.3613 Tube, operating 1" longer 1
- UR.3614 Tube, operating 2" longer 1
- UR.3615 Tube, operating 1" shorter 1
- UR.3616 Tube, operating 2" shorter 1
- (28) KC.505 Key, Woodruff 1
- KC.506 Key, Woodruff 1
- KC.507 Key, Woodruff 1
- KC.508 Key, Woodruff 1
- (29) UR.1288 OPERATING LEVER ASSEMBLY 1
- (30) UA.157 Z Bolt, lever 1
- (31) UA.302 Z Nut, bolt 1
- (32) UR.1157 Screw, adjusting 1
- (33) UA.302 Z Nut, screw 2
- (34) RF.9840 Operating lever, micro switch 1
- (35) UR.1869 Pivot pin, lever 1
- (36) UR.1868 Pivot 1
- K.102 Z Bolt, pivot 1
- K.4307 Z Nut 1
- K.4404 Z Washer 1
- UR.1893 Disc, operating switch 1
- K.3708 Z Bolt 1
- K.4301 Z Nut 1
- K.4401 Z Washer 2



GEAR QUADRANT
 PART ASSEMBLY UR.3368 UR.1931
 PART ASSEMBLY UR.4569 UR.3461
 PART ASSEMBLY UR.4570
 FOR ALL CARS WITH POWER ASSISTED STEERING
 AND AUTOMATIC GEARBOX, EXCEPT N. AMERICA

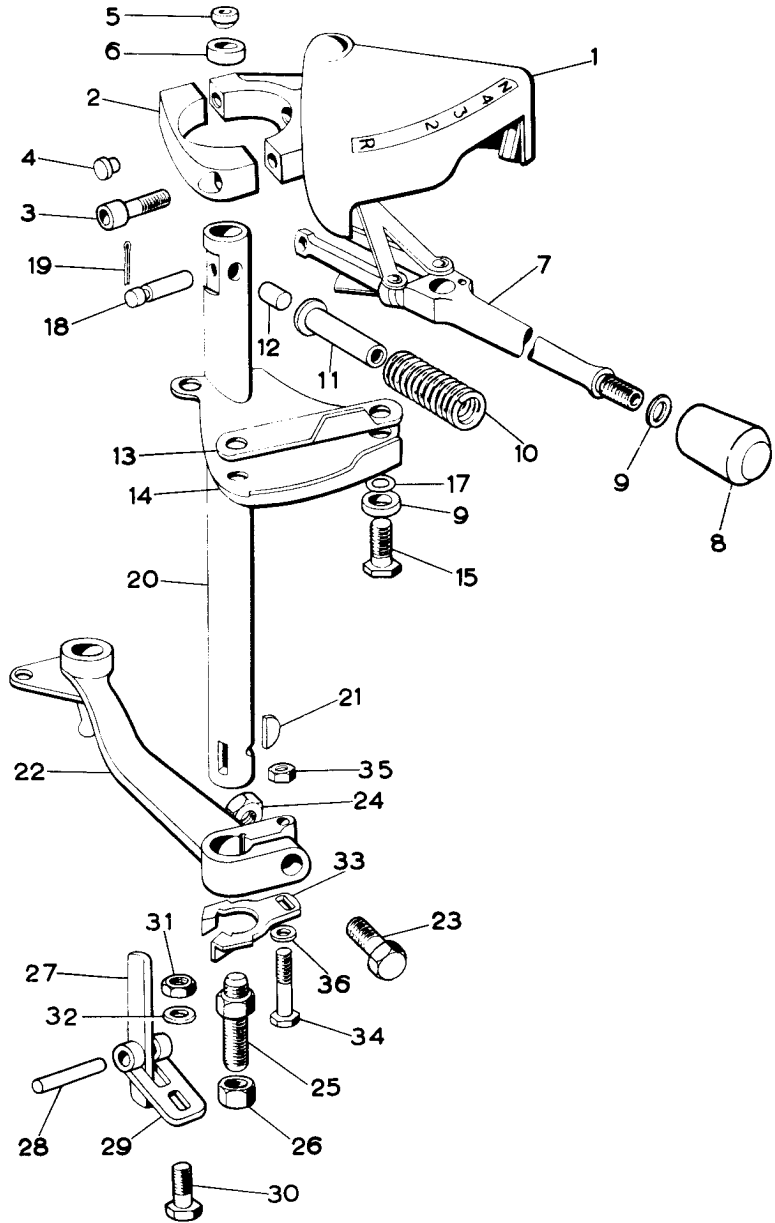


SPARES schedule

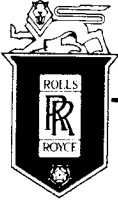
SILVER CLOUD AND BENTLEY 'S' TYPE



- (1) UR.1167 CONTROL QUADRANT ASSY. 1
- RF.10041 Captive boss 1
- UR.1168 Quadrant 1
- RF.9176 Dowel 1
- UR.1232 Reverse stop plate 1
- RF.9172 Stud, reverse plate 1
- KB.7103 Tab washer 2
- (2) RF.6523 Strap 1
- (3) UR.1257 Screw, strap 2
- (4) RF.6519 Dowel, locating 1
- (5) RF.9508 Pivot, top 1
- (6) RF.9457 Bush, bearing 2
- (7) UR.1212 LEVER GEAR CONTROL ASSY. 1
- UR.1213 Arm 1
- UR.1214 Fork 1
- RF.9125 Stop plate, top 1
- RF.9126 Stop plate, bottom 1
- KB.1878 Rivet 2
- (8) UR.1254 Knob, lever 1
- (9) UG.141 Washer, 5BA 1
- (10) RF.9116 Spring 1
- (11) RF.9124 Adaptor 1
- (12) RF.9145 Anchor pin 1
- (13) RF.10040 Guide plate 1
- (14) RF.9115 Bottom cover 1
- (15) RF.9963 Setscrew, cover 3
- (16) RF.9970 Washer 5
- (17) RF.9964 'O' Ring 6
- (18) RF.9152 Pivot pin 1
- (19) UR.2822 Split pin, pivot 1
- (20) UR.850 Tube, operating standard 1
- UR.3609 Tube, operating 1" longer 1
- UR.3610 Tube, operating 2" longer 1
- UR.3611 Tube, operating 1" shorter 1
- UR.3612 Tube, operating 2" shorter 1
- UR.1851 Tube, operating standard 1
- UR.3613 Tube, operating 1" longer 1
- UR.3614 Tube, operating 2" longer 1
- UR.3615 Tube, operating 1" shorter 1
- UR.3616 Tube, operating 2" shorter 1
- (21) KC.505 Key, Woodruff 1
- KC.506 Key, Woodruff 1
- KC.507 Key, Woodruff 1
- KC.508 Key, Woodruff 1
- (22) UR.1288 OPERATING LEVER ASSEMBLY 1
- (23) UA.157 Z Bolt, lever 1
- (24) UA.302 Z Nut, bolt 1
- (25) UR.1157 Screw, adjusting 1
- (26) UA.302 Z Nut, screw 2
- (27) RF.9840 Operating lever, micro switch 1
- (28) UR.1869 Pivot pin 1
- (29) UR.1868 Pivot 1
- (30) K.102 Z Bolt, pivot 1
- (31) K.4307 Z Nut 1
- (32) K.4404 Z Washer 1
- (33) UR.1893 Disc, operating switch 1
- (34) K.3708 Z Bolt 1
- (35) K.4301 Z Nut 1
- (36) K.4401 Z Washer, plain 2



GEAR QUADRANT
 PART ASSEMBLY UR.3368 UR.1931
 PART ASSEMBLY UR.4569 UR.3461
 PART ASSEMBLY UR.4570
 FOR ALL CARS WITH POWER ASSISTED STEERING
 AND AUTOMATIC GEARBOX—N. AMERICA

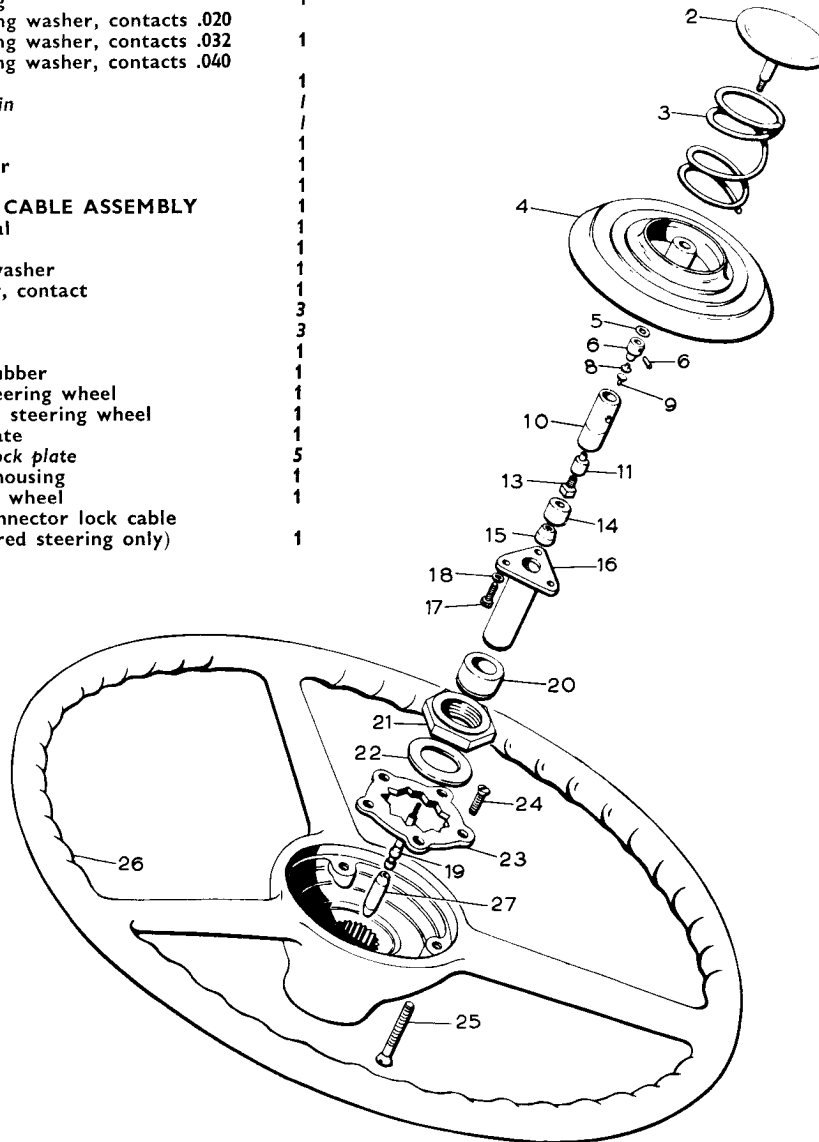


SPARES schedule

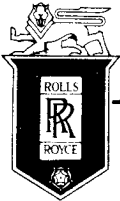
SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	RH.218	HORN BUTTON, HOUSING ASSY.	1
(2)	RF.10306	Horn button assembly	1
(3)	RF.4435	Spring	1
(4)	UR.1906	Housing	1
(5)	FB.532	Adjusting washer, contacts .020	
	FB.533	Adjusting washer, contacts .032	1
	FB.534	Adjusting washer, contacts .040	
(6)	F.58687	Nut	1
(7)	K.4870 Z	Taper pin	1
(8)	F.83987	Contact	1
(9)	F.83987	Contact	1
(10)	RE.3424	Insulator	1
(11)	F.58687	Nut	1
(12)	F.58688 SA	HORN CABLE ASSEMBLY	1
(13)	F.58688	Terminal	1
(14)	UR.2371	Bush	1
(15)	RD.6164	Gland washer	1
(16)	UR.1912	Housing, contact	1
(17)	K.4446 Z	Screw	3
(18)	K.1807 Z	Washer	3
(19)	UD.2142	Nipple	1
(20)	UR.1913	Bush, rubber	1
(21)	UR.2283	Nut, steering wheel	1
(22)	E.72975	Washer, steering wheel	1
(23)	UR.1908	Lock plate	1
(24)	K.2604 Z	Screw, lock plate	5
(25)	K.2830 Z	Screw, housing	1
(26)	UR.1890	Steering wheel	1
(27)	RD.7050	Snap connector lock cable (powered steering only)	1



STEERING WHEEL

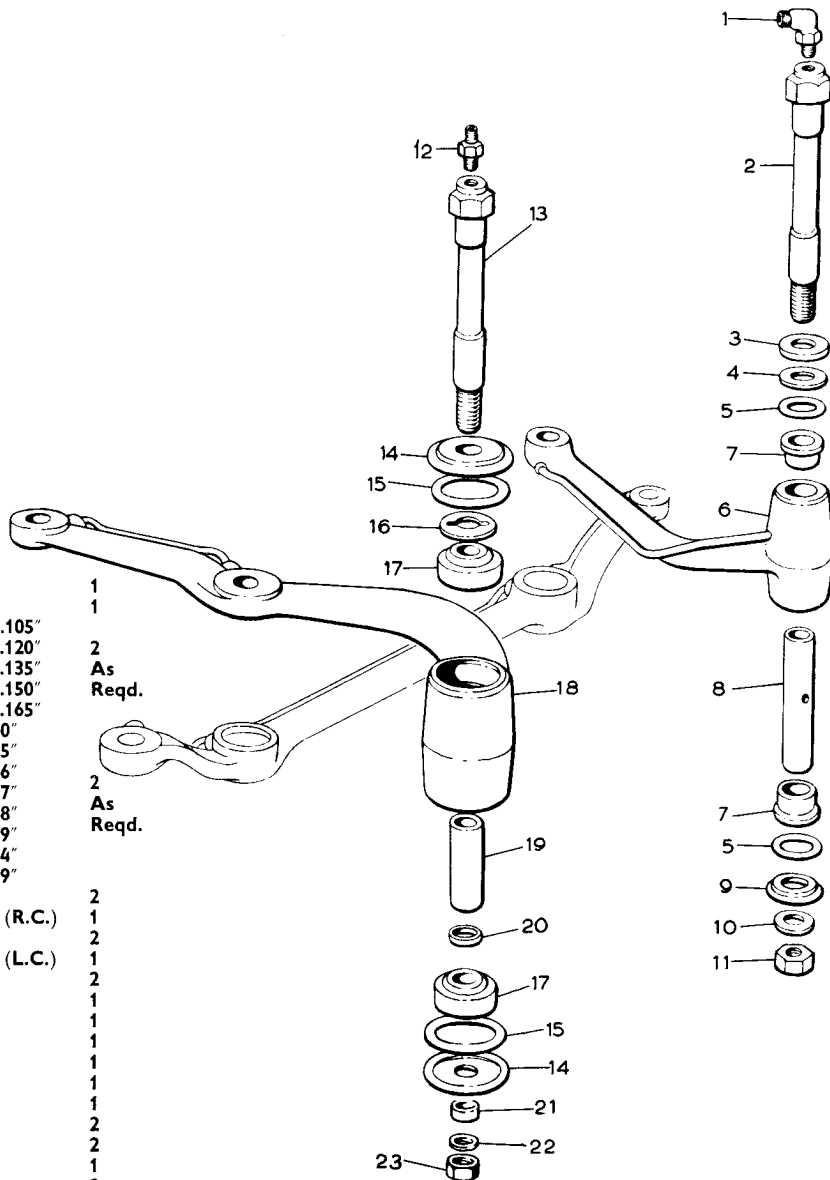


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	UR.2506	Meter valve, elbow	1
(2)	UR.1121	Pin, idler lever	1
(3)	UR.1309	Washer, adjusting bearing, .105"	1
	UR.1310	Washer, adjusting bearing, .120"	2
	UR.1311	Washer, adjusting bearing, .135"	As
	UR.1312	Washer, adjusting bearing, .150"	Reqd.
	UR.1313	Washer, adjusting bearing, .165"	
(4)	UR.2354	Washer, adjusting lever, .030"	1
	UR.2355	Washer, adjusting lever, .035"	2
	UR.2356	Washer, adjusting lever, .036"	As
	UR.2357	Washer, adjusting lever, .037"	Reqd.
	UR.2358	Washer, adjusting lever, .038"	
	UR.2359	Washer, adjusting lever, .039"	
	UR.2360	Washer, adjusting lever, .044"	
	UR.2361	Washer, adjusting lever, .049"	
(5)	FB.3940	Seal	2
(6)	UR.1040	IDLER LEVER ASSEMBLY, (R.C.)	1
(7)	UR.1041	Bush, lever	2
	UR.1034	IDLER LEVER ASSEMBLY, (L.C.)	1
	UR.1041	Bush, lever	2
(8)	UR.1118	Distance tube	1
(9)	UR.1119	Washer, oil seal	1
(10)	UA.1254/Z	Washer, pin	1
(11)	UA.304/Z	Nut, pin	1
(12)	UR.2265	Meter valve, straight	1
(13)	UR.1121	Pin, centre lever	1
(14)	UR.1111	Retainer, seal	2
(15)	UR.1112	Ring, sealing	2
(16)	UR.1116	Washer, oil transfer	1
(17)	UR.1134	Bearing, taper roller	2
(18)	UR.2467	CENTRE STEERING LEVER, ASSY. (R.C.)	
	UR.2465	CENTRE STEERING LEVER, ASSY. (L.C.)	
(19)	UR.1113	Distance piece, bearings	1
(20)	UR.1114	Washer, adjusting bearings	1
(21)	UR.3206	Washer, adjusting lever, .100"	1
	UR.3207	Washer, adjusting lever, .125"	As
	UR.3208	Washer, adjusting lever, .150"	Reqd.
	UR.3209	Washer, adjusting lever, .175"	
	UR.1115	Washer, adjusting lever, .187"	
	UR.1441	Washer, adjusting lever, .250"	
(22)	UA.1254/Z	Washer, pin	1
(23)	UA.304/Z	Nut, pin	1



CENTRE STEERING LEVER AND IDLER LEVER

MANUALLY OPERATED STEERING WITH
OIL LUBRICATION OF BALL JOINTS

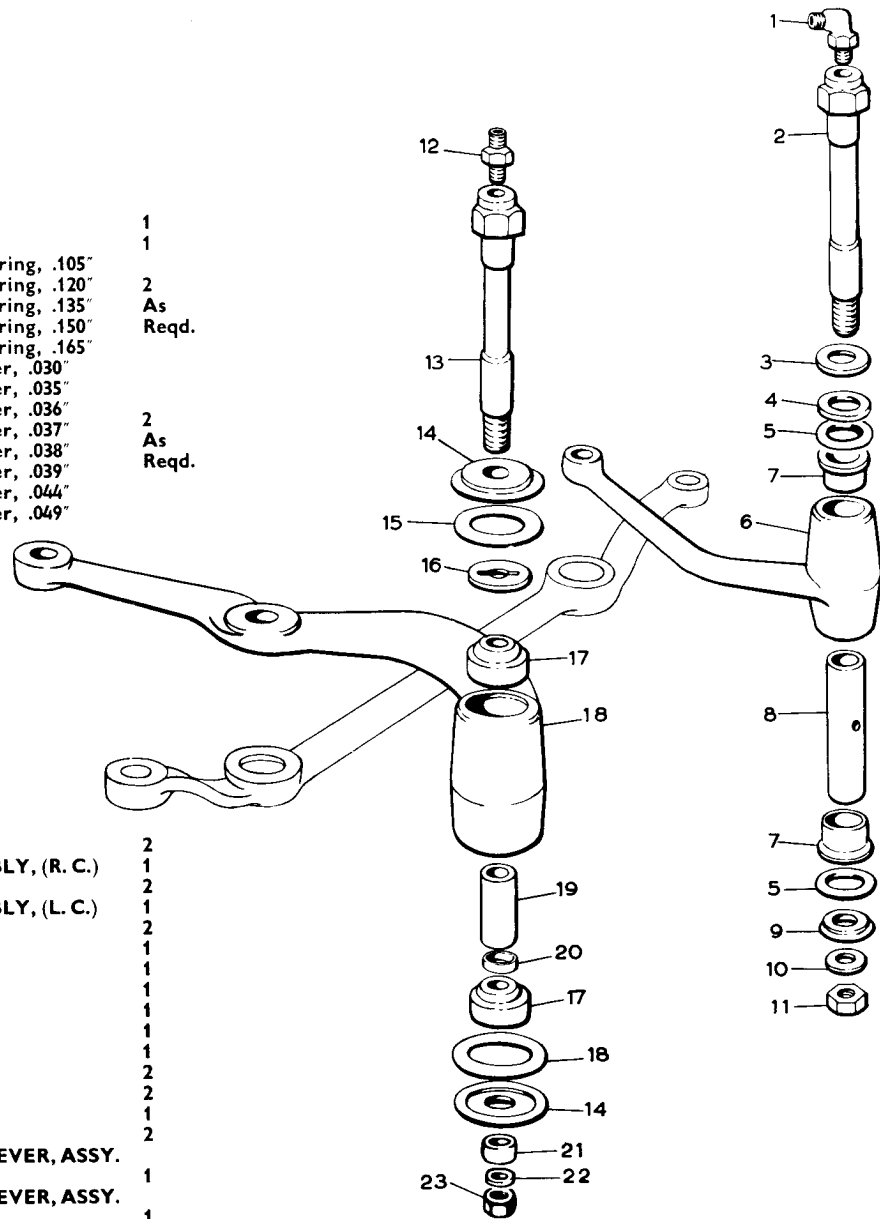


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

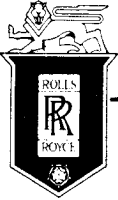


(1)	UR.2264	Meter valve, elbow	1
(2)	UR.1121	Pin, idler lever	1
(3)	UR.1309	Washer, adjusting bearing, .105"	1
	UR.1310	Washer, adjusting bearing, .120"	2
	UR.1311	Washer, adjusting bearing, .135"	As
	UR.1312	Washer, adjusting bearing, .150"	Reqd.
	UR.1313	Washer, adjusting bearing, .165"	
(4)	UR.2354	Washer, adjusting lever, .030"	
	UR.2355	Washer, adjusting lever, .035"	
	UR.2356	Washer, adjusting lever, .036"	2
	UR.2357	Washer, adjusting lever, .037"	As
	UR.2358	Washer, adjusting lever, .038"	Reqd.
	UR.2359	Washer, adjusting lever, .039"	
	UR.2360	Washer, adjusting lever, .044"	
	UR.2361	Washer, adjusting lever, .049"	
(5)	FB.3940	Seal	2
(6)	UR.4131	IDLER LEVER ASSEMBLY, (R. C.)	1
(7)	UR.1041	Bush, lever	2
	UR.4132	IDLER LEVER ASSEMBLY, (L. C.)	1
	UR.1041	Bush, lever	2
(8)	UR.1118	Distance tube	1
(9)	UR.1119	Washer, oil seal	1
(10)	UA.1254/Z	Washer, pin	1
(11)	UA.304/Z	Nut, pin	1
(12)	UR.2264	Meter valve, straight	1
(13)	UR.1121	Pin, centre lever	1
(14)	UR.1111	Retainer, seal	2
(15)	UR.1112	Ring, sealing	2
(16)	UR.1116	Washer, oil transfer	1
(17)	UR.1134	Bearing, taper roller	2
(18)	UR.3914	CENTRE STEERING LEVER, ASSY. (R. C.)	1
	UR.3913	CENTRE STEERING LEVER, ASSY. (L. C.)	1
(19)	UR.1113	Distance piece, bearings	1
(20)	UR.1114	Washer, adjusting bearings	1
(21)	UR.3206	Washer, adjusting lever, .100"	
	UR.3207	Washer, adjusting lever, .125"	
	UR.3208	Washer, adjusting lever, .150"	1
	UR.3209	Washer, adjusting lever, .175"	As
	UR.1115	Washer, adjusting lever, .187"	Reqd.
	UR.1441	Washer, adjusting lever, .250"	
(22)	UA.1254/Z	Washer, pin	1
(23)	UA.304/Z	Nut, pin	1



CENTRE STEERING LEVER AND IDLER LEVER

MANUALLY OPERATED STEERING WITH
GREASE LUBRICATION OF BALL JOINTS



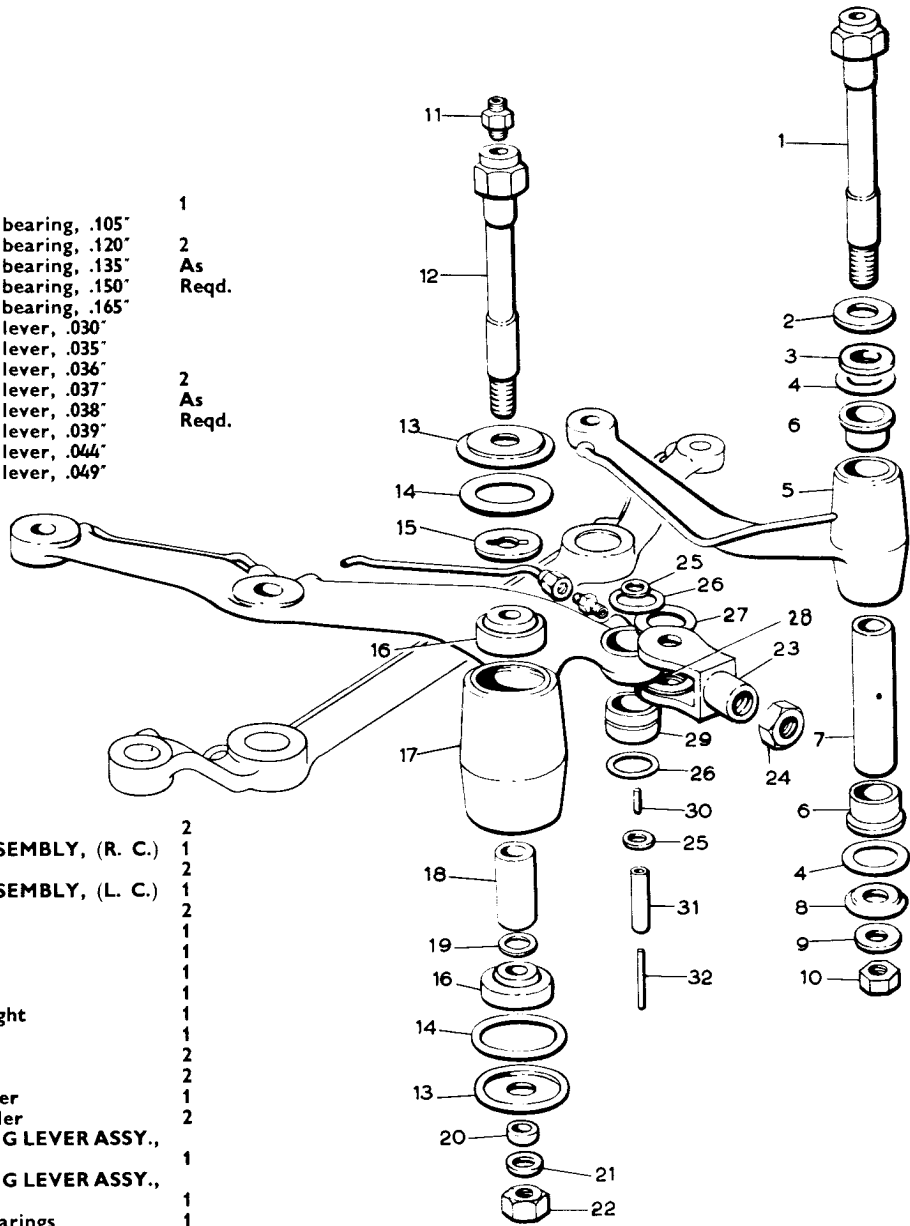
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

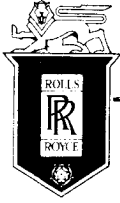


- | | | | |
|-----|---------|----------------------------------|-------|
| (1) | UR.1121 | Pin, idler lever | 1 |
| (2) | UR.1309 | Washer, adjusting bearing, .105" | 2 |
| | UR.1310 | Washer, adjusting bearing, .120" | 2 |
| | UR.1311 | Washer, adjusting bearing, .135" | As |
| | UR.1312 | Washer, adjusting bearing, .150" | Reqd. |
| | UR.1313 | Washer, adjusting bearing, .165" | |
| (3) | UR.2354 | Washer, adjusting lever, .030" | 2 |
| | UR.2355 | Washer, adjusting lever, .035" | As |
| | UR.2356 | Washer, adjusting lever, .036" | Reqd. |
| | UR.2357 | Washer, adjusting lever, .037" | |
| | UR.2358 | Washer, adjusting lever, .038" | |
| | UR.2359 | Washer, adjusting lever, .039" | |
| | UR.2360 | Washer, adjusting lever, .044" | |
| | UR.2361 | Washer, adjusting lever, .049" | |

- | | | | |
|------|-----------|--------------------------------------|-------|
| (4) | FB.3940 | Seal | 2 |
| (5) | UR.1040 | IDLER LEVER ASSEMBLY, (R. C.) | 1 |
| (6) | UR.1041 | Bush, lever | 2 |
| | UR.1034 | IDLER LEVER ASSEMBLY, (L. C.) | 1 |
| | UR.1041 | Bush, lever | 2 |
| (7) | UR.1118 | Distance tube | 1 |
| (8) | UR.1119 | Washer, oil seal | 1 |
| (9) | UA.1254/Z | Washer, pin | 1 |
| (10) | UA.304/Z | Nut, pin | 1 |
| (11) | UR.2264 | Meter valve, straight | 1 |
| (12) | UR.1121 | Pin, centre lever | 1 |
| (13) | UR.1111 | Retainer, seal | 2 |
| (14) | UR.1112 | Ring, sealing | 2 |
| (15) | UR.1116 | Washer, oil transfer | 1 |
| (16) | UR.1134 | Bearing, taper roller | 2 |
| (17) | UR.1833 | CENTRE STEERING LEVER ASSY., (R. C.) | 1 |
| | UR.1033 | CENTRE STEERING LEVER ASSY., (L. C.) | 1 |
| (18) | UR.1113 | Distance piece, bearings | 1 |
| (19) | UR.1114 | Washer, adjusting bearings | 1 |
| (20) | UR.3206 | Washer, adjusting lever, .100" | |
| | UR.3207 | Washer, adjusting lever, .125" | As |
| | UR.3208 | Washer, adjusting lever, .150" | Reqd. |
| | UR.3209 | Washer, adjusting lever, .175" | |
| | UR.1115 | Washer, adjusting lever, .187" | |
| | UR.1441 | Washer, adjusting lever, .250" | |
| (21) | UA.1254/Z | Washer, pin | 1 |
| (22) | UA.304/Z | Nut, pin | 1 |
| (23) | UR.1300 | Jaw, power cylinder | 1 |
| (24) | UA.355/Z | Nut, jaw | 1 |
| (25) | UR.3250 | Washer, retaining seal | 2 |
| (26) | KB.5409 | Ring, Sealing | 2 |
| (27) | UR.3292 | Washer, retaining | 2 |
| (28) | UR.3249 | Washer, spacing | 2 |
| (29) | UR.3248 | Roller race | 1 |
| (30) | RF.6757 | Needle rollers | Alt. |
| | RF.7364 | Needle rollers | |
| (31) | UR.3293 | Rivet, tubular | 1 |
| (32) | UR.1298 | Pin, connecting | 1 |



CENTRE STEERING LEVER AND IDLER LEVER
POWER ASSISTED STEERING WITH
GREASE LUBRICATION OF BALL JOINTS

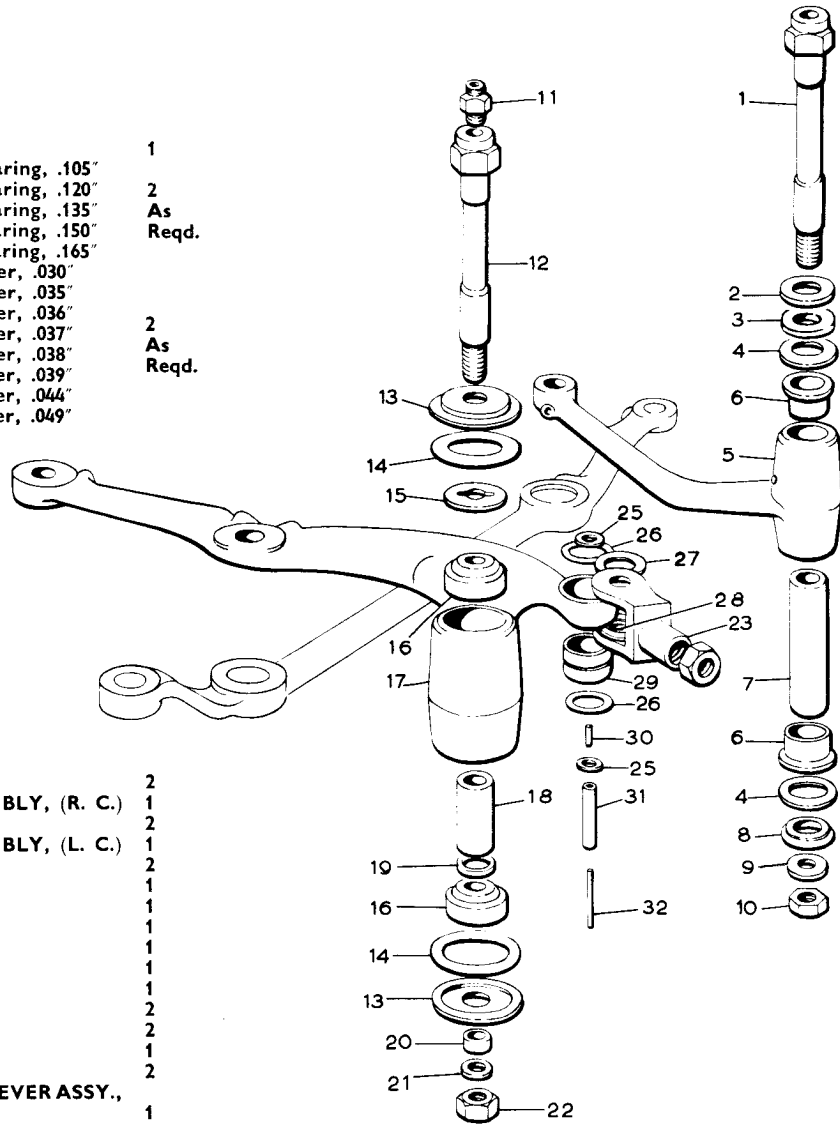


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



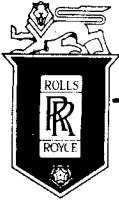
- | | | | |
|-----|---------|----------------------------------|-------|
| (1) | UR.1121 | Pin, idler lever | 1 |
| (2) | UR.1309 | Washer, adjusting bearing, .105" | 2 |
| | UR.1310 | Washer, adjusting bearing, .120" | As |
| | UR.1311 | Washer, adjusting bearing, .135" | Reqd. |
| | UR.1312 | Washer, adjusting bearing, .150" | |
| | UR.1313 | Washer, adjusting bearing, .165" | |
| (3) | UR.2354 | Washer, adjusting lever, .030" | 2 |
| | UR.2355 | Washer, adjusting lever, .035" | As |
| | UR.2356 | Washer, adjusting lever, .036" | Reqd. |
| | UR.2357 | Washer, adjusting lever, .037" | |
| | UR.2358 | Washer, adjusting lever, .038" | |
| | UR.2359 | Washer, adjusting lever, .039" | |
| | UR.2360 | Washer, adjusting lever, .044" | |
| | UR.2361 | Washer, adjusting lever, .049" | |



- | | | | |
|------|-----------|--------------------------------------|--------|
| (4) | FB.3940 | Seal | 2 |
| (5) | UR.4131 | IDLER LEVER ASSEMBLY, (R. C.) | 1 |
| (6) | UR.1041 | Bush, lever | 2 |
| | UR.4132 | IDLER LEVER ASSEMBLY, (L. C.) | 1 |
| | UR.1041 | Bush, lever | 2 |
| (7) | UR.1118 | Distance tube | 1 |
| (8) | UR.1119 | Washer, oil seal | 1 |
| (9) | UA.1254/Z | Washer, pin | 1 |
| (10) | UA.304/Z | Nut, pin | 1 |
| (11) | UR.2264 | Meter valve, straight | 1 |
| (12) | UR.1121 | Pin, centre lever | 1 |
| (13) | UR.1111 | Retainer, seal | 2 |
| (14) | UR.1112 | Ring, sealing | 2 |
| (15) | UR.1116 | Washer, oil transfer | 1 |
| (16) | UR.1134 | Bearing, taper roller | 2 |
| (17) | UR.4472 | CENTRE STEERING LEVER ASSY., (R. C.) | 1 |
| | UR.4473 | CENTRE STEERING LEVER ASSY., (L. C.) | 1 |
| (18) | UR.1113 | Distance piece, bearings | 1 |
| (19) | UR.1114 | Washer, adjusting bearings | 1 |
| (20) | UR.3206 | Washer, adjusting lever, .100" | As |
| | UR.3207 | Washer, adjusting lever, .125" | Reqd. |
| | UR.3208 | Washer, adjusting lever, .150" | |
| | UR.3209 | Washer, adjusting lever, .175" | |
| | UR.1115 | Washer, adjusting lever, .187" | |
| | UR.1441 | Washer, adjusting lever, .250" | |
| (21) | UA.1254/Z | Washer, pin | 1 |
| (22) | UA.304/Z | Nut, pin | 1 |
| (23) | UR.1300 | Jaw, power cylinder | 1 |
| (24) | UA.355/Z | Nut, jaw | 1 |
| (25) | UR.3250 | Washer, retaining seal | 2 |
| (26) | KB.5409 | Ring, sealing | 2 |
| (27) | UR.3292 | Washer, retaining | 2 |
| (28) | UR.3249 | Washer, spacing | 2 |
| (29) | UR.3248 | Roller race | 1 |
| (30) | RF.6757 | Needle rollers | } Alt. |
| | RF.7364 | Needle rollers | |
| (31) | UR.3293 | Rivet, tubular | 1 |
| (32) | UR.1298 | Pin, connecting | 1 |

CENTRE STEERING LEVER AND IDLER LEVER

POWER ASSISTED STEERING WITH GREASE LUBRICATION OF BALL JOINTS

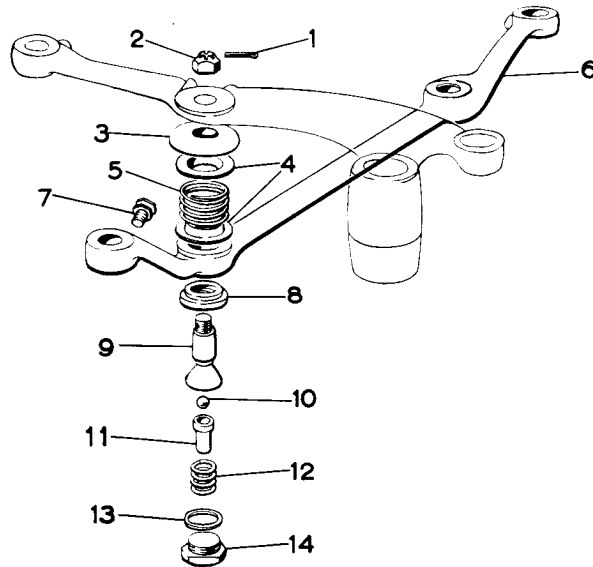


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

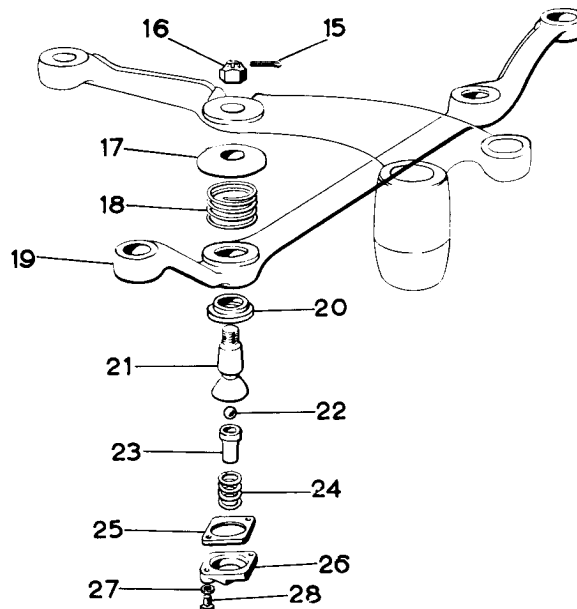


(1)	K.4603/Z	Split pin, nut	2
(2)	UR.2710	Nut, ball pin	2
(3)	UR.3427	Seal, grease	2
(4)	UR.4068	Washer, protection, seals	4
(5)	UR.3420	Spring, seal	2
(6)	UR.4471	Cross beam	1
(7)	RE.7881	Nipple, grease	2
(8)	RF.7556	Seat, spring	2
(9)	UR.4082	Ball pin, std.	2
(10)	RF.8789	Ball	2
(11)	UR.4468	Seat, ball pin	2
(12)	RF.7552	Spring, ball pin seat	2
(13)	KB.1095	Washer, plug	2
(14)	UR.4064	Plug, ball joint	2

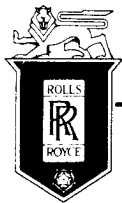


CROSS BEAM
Grease Lubrication of Ball Joints

(15)	K.4603/Z	Split pin, nut	2
(16)	UR.2710	Nut, ball pin	2
(17)	RF.7553	Seal, oil	2
(18)	UR.1930	Spring, oil seal	2
(19)	UR.4537	Cross beam	1
(20)	RF.7556	Seat	2
(21)	UR.3393	Ball pin, std.	2
(22)	RF.8789	Ball	2
(23)	RF.7551	Seat, ball pin	2
(24)	RF.7552	Spring, ball pin seat	2
(25)	UR.2909	Joint, cover	2
(26)	RF.7547	Cover, ball joint	2
(27)	K.4404/Z	Washer, screw	4
(28)	KC.171/Z	Screw, cover	4



CROSS BEAM
Oil Lubrication of Ball Joints

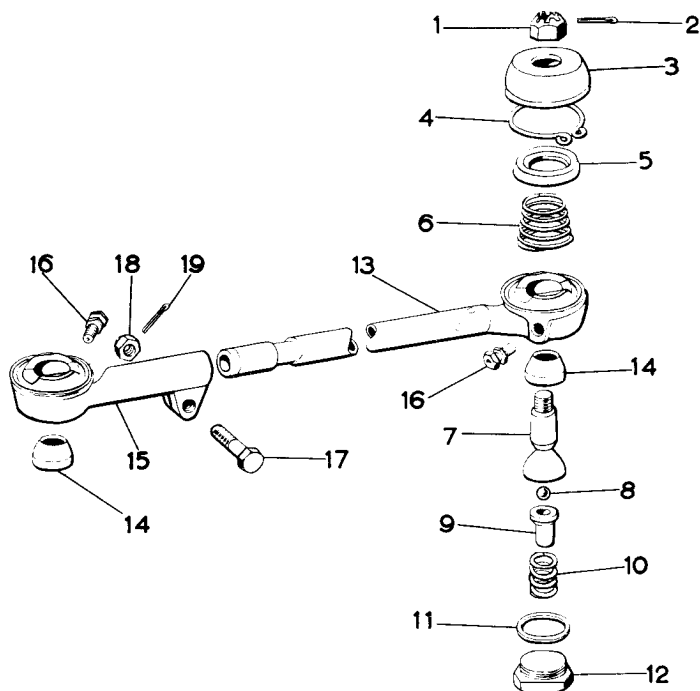


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

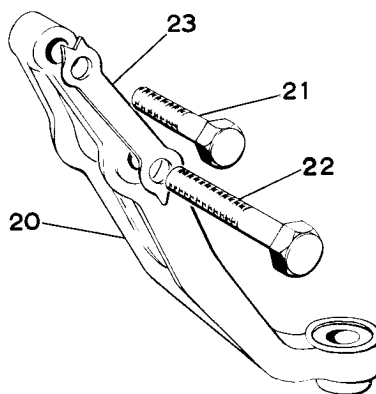


(1)	UR.2710	Nut, castellated	2	
(2)	K.4603 Z	Split pin	2	
(3)	UR.4505	Seal, grease, standard	4	} Alt.
	UR.4506	Seal, grease, .100" extended neck	4	
	UR.4507	Seal, grease, .200" extended neck	4	
	UR.4452	Clip, seal	4	
(4)	UR.4452	Clip, seal	4	
(5)	UR.4443	Seat, seal	4	
(6)	UR.4442	Spring, seal	4	
(7)	UR.4082	Ball pin, standard	4	} Alt.
	UR.4083	Ball pin, .100" extended neck	4	
	UR.4084	Ball pin, .200" extended neck	4	
(8)	RF.8789	Ball	4	
(9)	RF.7556	Seat, spring	4	
(10)	RF.7552	Spring, ball pin seat	4	
(11)	KB.1095	Washer, plug	4	
(12)	UR.4064	Plug, ball joint	4	
(13)	UR.4454	CROSS STEERING TUBE ASSY. (R.H.)	1	
(14)	UR.4437	Seat	1	
	UR.4453	CROSS STEERING TUBE ASSY. (L.H.)	1	
	UR.4437	Seat	1	
(15)	UR.4450	SOCKET, OUTER END (R.H.)	1	
	UR.4437	Seat	1	
	UR.4451	SOCKET, OUTER END (L.H.)	1	
	UR.4437	Seat	1	
(16)	RE.7881	Grease nipple	4	
(17)	UR.3931	Bolt, socket, clamp	2	
(18)	U.A.1102/Z	Nut, bolt	2	
(19)	K.4603/Z	Split pin, bolt	2	

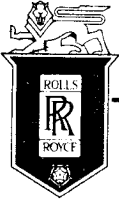


CROSS STEERING TUBE ASSEMBLY.

(20)	UR.274	Lever R.H.	1
	UR.275	Lever L.H.	1
(21)	U.A.209/Z	Bolt .375	2
	U.A.260/Z	Bolt .4375	2
(23)	UR.348	Lockwasher	2



LEVER, STUB AXLE

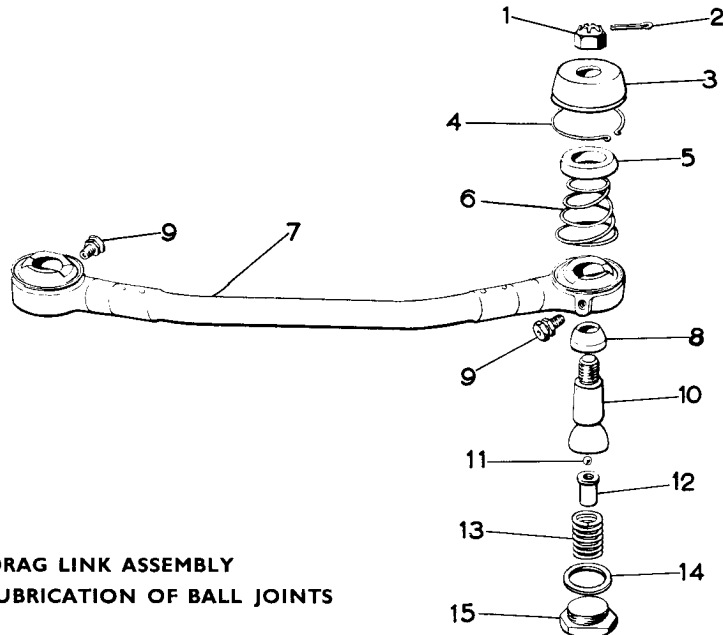


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

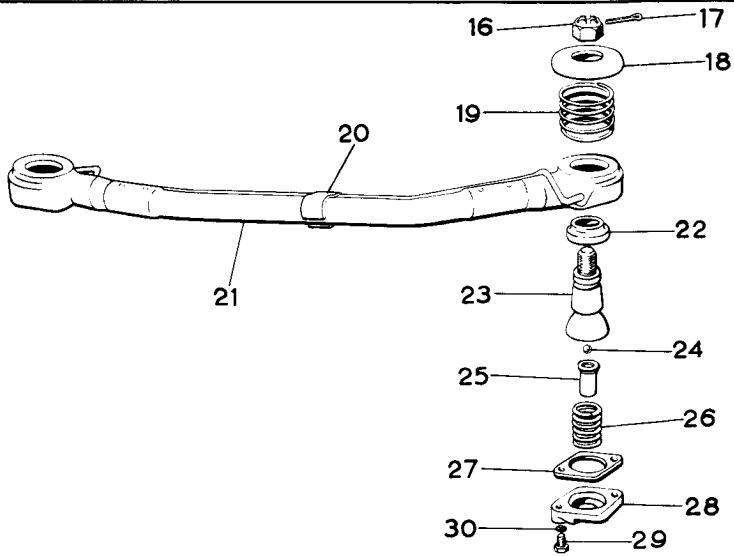


(1)	UR.2710	Nut, castellated	2
(2)	K.4603/Z	Split pin, nut	2
(3)	UR.4505	Seal, grease	2
(4)	UR.4452	Clip, seal	2
(5)	UR.4443	Seat, seal	2
(6)	UR.4442	Spring, seal 9	2
(7)	UR.4533	DRAG LINK ASSEMBLY	1
(8)	UR.4437	Seat	2
(9)	RE.7881	Grease nipple	2
(10)	UR.4082	Ball pin	2
(11)	RF.8789	Ball	2
(12)	RF.7556	Seat, ball and spring	2
(13)	RF.7552	Spring ball pin	2
(14)	KB.1095	Washer, plug	2
(15)	UR.4064	Plug, ball joint	2

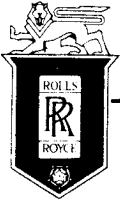


**DRAG LINK ASSEMBLY
GREASE LUBRICATION OF BALL JOINTS**

(16)	UR.2710	Nut, castellated	2
(17)	K.4603/Z	Split pin, nut	2
(18)	RF.7553	Seal, oil	2
(19)	UR.1930	Spring, seal	2
(20)	UR.3140	Clip, oil pipe	1
(21)	UR.3938	DRAG LINK ASSEMBLY	1
(22)	RF.7551	Seat	2
(23)	UR.3393	Ball pin	2
(24)	RF.8789	Ball	2
(25)	RF.7556	Seat, ball and spring	2
(26)	RF.7552	Spring ball pin	2
(27)	UR.2909	Joint, cover	2
(28)	RF.7547	Cover, ball joint	2
(29)	KC.171/Z	Screw, cover	4
(30)	K.4404/Z	Washer, screw	4



**DRAG LINK ASSEMBLY
OIL LUBRICATION OF BALL JOINTS**

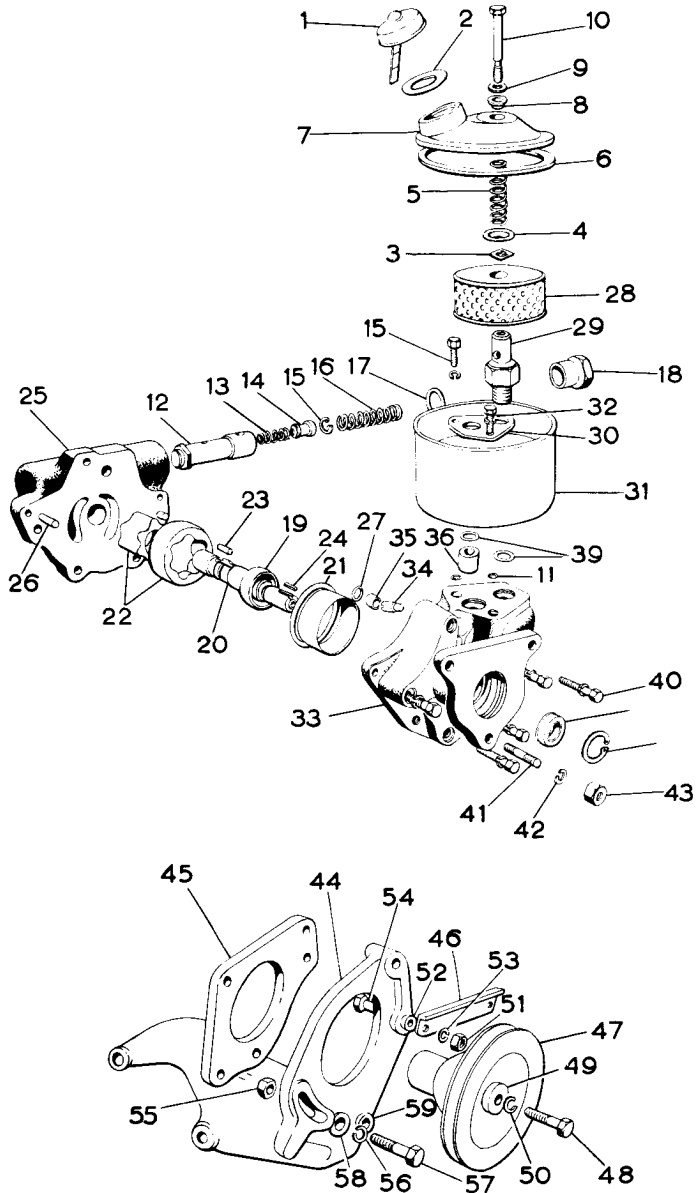


SPARES schedule

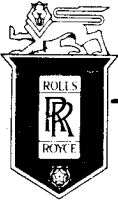
SILVER CLOUD AND BENTLEY 'S' TYPE



	UF.2384	STEERING PUMP ASSEMBLY	1
	CD.632	COVER, ASSEMBLY, RESERVOIR	1
(1)	CD.623 S A	Cap and dipstick	1
(2)	CD.972	Washer, rubber	1
(3)	CD.631	Speed nut	1
(4)	CD.630	Cap, spring	1
(5)	CD.629	Spring	1
(6)	CD.628	Gasket, rubber cap to reservoir	1
(7)	CD.627	Cover	1
(8)	CD.626	Gasket, cover stud	1
(9)	CD.625	Washer, felt	1
(10)	CD.624	Stud, cover retaining	1
(11)	CD.641	Gasket, rubber, stud, reservoir to body	2
	CD.665	Flow control valve	1
(12)	CD.643	Valve	1
(13)	UE.4172	Spring, relief valve	1
(14)	CD.664	Relief valve	1
(15)	CD.645	Retaining ring	1
(16)	CD.646	Spring, valve	1
(17)	CD.662	'O' Ring	1
(18)	UE.2396	Adaptor, pump outlet	1
	CD.656	SHAFT ASSEMBLY	1
(19)	CD.660	Ball race	1
(20)	CD.655	Shaft	1
(21)	CD.648	'O' Ring	1
(22)	CD.654	Rotors (pair)	1
(23)	CD.647	Key	1
(24)	UE.717	Key, driving steering pump	1
(25)	CD.653	Cover assembly	1
(26)	CD.652	Dowel	2
(27)	CD.649	'O' Ring, throw director	1
(28)	CD.633	Filter element	1
(29)	CD.634	Stud reservoir	1
(30)	CD.637	Reinforcement plate	1
(31)	CD.638	Reservoir	1
(32)	CD.636	Screw reservoir to body	1
(33)	CD.657	Body Assembly	1
(34)	CD.651	Director, full flow	1
(35)	CD.650	Retainer, 'O' ring	1
(36)	CD.640	Retainer, gasket	1
(37)	CD.659	Oil seal	1
(38)	CD.661	Retaining ring	1
(39)	CD.639	Gasket, rubber	2
	CD.691	Gasket, rubber	2
(40)	CD.658	Bolt securing bracket	3
(41)	UE.2352	Stud, adaptor plate	3
(42)	K.9010 Z	Washer, stud	3
(43)	RE.22430	Nut, stud	3
(44)	UE.2357	Bracket, mounting, steering pump	1
(45)	UE.2356	Adaptor plate	1
(46)	UE.2391	Stiffener	1
(47)	UE.5102	Pulley	1
(48)	UE.683	Bolt, pulley	1
(49)	UE.684	Washer, bolt	1
(50)	K.9009 Z	Washer, spring	1
(51)	UA.301 Z	Nut, mounting bracket	1
(52)	UE.2392	Washer, packing	1
(53)	K.9008 Z	Washer, spring, stiffener	1
(54)	UA.107 Z	Bolt, mounting bracket	1
(55)	UA.352 Z	Nut, bracket	2
(56)	K.9009 Z	Washer, bracket	2
(57)	UA.207 Z	Bolt, bracket to adaptor plate	2
(58)	UA.1253 Z	Washer	2
(59)	K.9010 Z	Washer	2



STEERING PUMP AND MOUNTING

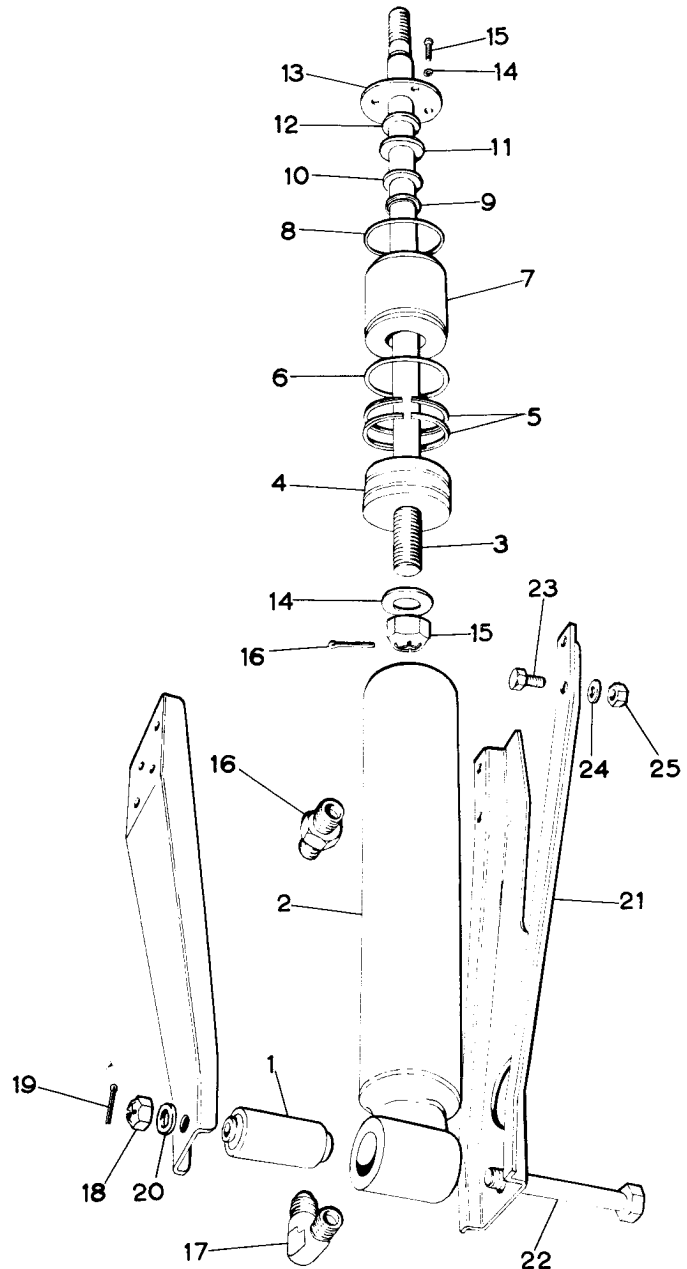


SPARES schedule

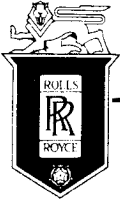
SILVER CLOUD AND BENTLEY 'S' TYPE



	UR.3252	POWER CYLINDER ASSEMBLY	1
	UR.1920	Power cylinder sub-assembly	1
(1)	RG.3076	Bush, silentbloc	1
(2)	CD.696	Cylinder	1
(3)	CD.693	Piston rod	1
(4)	CD.695	Piston	1
(5)	CD.697	Piston ring	2
(6)	CD.702	'O' Ring	1
(7)	CD.694	Bearing	1
(8)	CD.698	Retaining ring	1
(9)	CD.666	Seal, bearing	1
(10)	CD.670	Washer, seal	1
(11)	CD.667	Back-up washer	1
(12)	CD.671	Scraper	1
(13)	CD.699	End cover	1
(14)	CD.700	Lockwasher	4
(15)	CD.701	Screw, cover	4
(16)	UR.2546	Adaptor	1
(17)	UR.2547	Elbow 90	1
(18)	UA.455 Z	Nut, retaining bolt	1
(19)	K.4608 Z	Split pin, nut	1
(20)	UA.1255 Z	Washer, bolt	1
(21)	UR.1938	Bracket, lower	1
(22)	UR.3372	Bolt, retaining	1
(23)	UR.103	Bolt, lower bracket	8
(24)	K.9008 Z	Washer, bolt	8
(25)	UA.301 Z	Nut, bolt	8



POWER CYLINDER ASSEMBLY

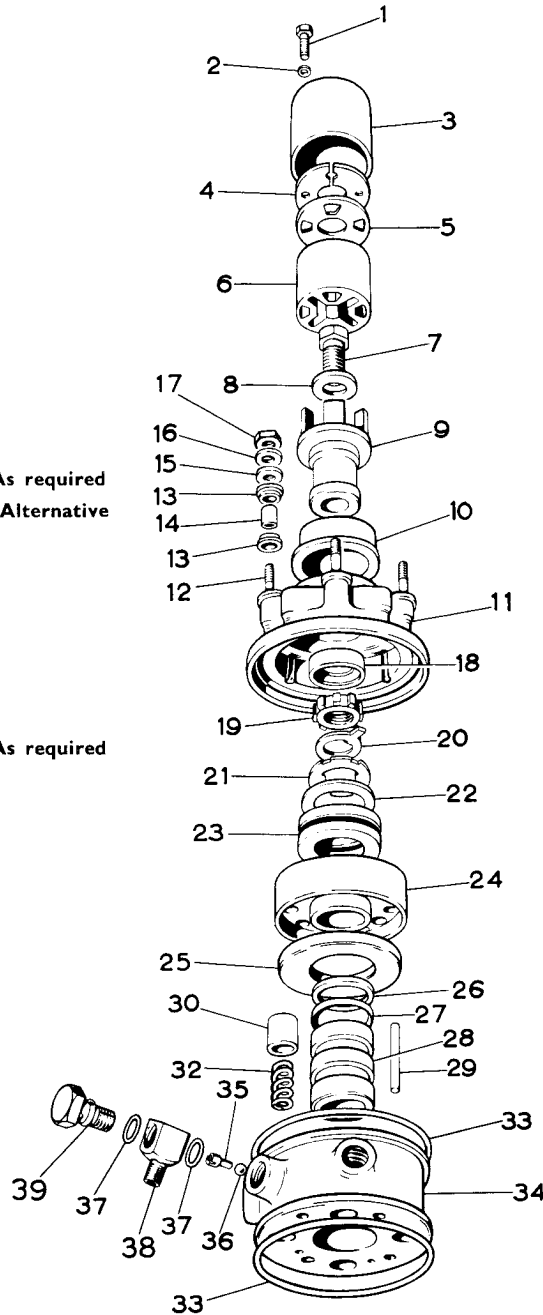


SPARES schedule

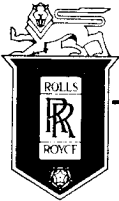
SILVER CLOUD AND BENTLEY 'S' TYPE



(1)	KC.178/Z	Screw, coupling	4
(2)	K.4404/Z	Washer, screw	4
(3)	UR.1708	Cover, coupling	1
(4)	UR.1696	Washer, split	1
(5)	UR.1709	Distance piece, coupling	1
(6)	UR.1677	Coupling	1
(7)	UA.204/Z	Bolt, coupling, dog	1
(8)	UR.1703	Washer, bolt	1
(9)	UR.1711	Dog, coupling	1
(10)	UR.1690	Sleeve, mounting	1
(11)	UR.1713	HOUSING, BEARING ASSEMBLY	1
(12)	KB.654/Z	Stud	4
(13)	UR.1698	Bush, mounting, stud	8
(14)	UR.1704	Distance piece, stud	4
(15)	UR.1692	Washer, stud	4
(16)	K.4404/Z	Washer, stud	4
(17)	K.4307/Z	Nut, stud	4
(18)	UR.3345	Seal, oil	1
(19)	UA.2745/Z	Nut, slotted	1
(20)	KB.7407/Z	Tab, washer, nut	1
(21)	UR.1693	Key washer	1
(22)	UR.315-28	Washer, adjusting	1 } As required
(23)	UR.1695	Bearing, cam tube	1 } Alternative
	UR.3361	Bearing, cam tube	1 }
(24)	UR.1681	Housing, bearing and springs	1
(25)	UR.3542-47	Washer, thrust	1
	RH.253	SPOOL VALVE ASSEMBLY	1
(26)	UR.3515	Washer, adjusting .060"	} 2 As required
	UR.3516	Washer, adjusting .062"	
	UR.3517	Washer, adjusting .064"	
	UR.3518	Washer, adjusting .066"	
	UR.3519	Washer, adjusting .068"	
	UR.3520	Washer, adjusting .070"	
	UR.3521	Washer, adjusting .072"	
	UR.3522	Washer, adjusting .074"	
	UR.3523	Washer, adjusting .076"	
	UR.3524	Washer, adjusting .078"	
	UR.3525	Washer, adjusting .080"	
	UR.3526	Washer, adjusting .082"	
	UR.3527	Washer, adjusting .084"	
	UR.3528	Washer, adjusting .086"	
	UR.2369	Washer, adjusting .095"	
(27)	UR.1710	Special seating	2
(28)	UR.1673	Spool valve	1
(29)	UR.1691	Spacing pin	4
(30)	UR.1699	Upper plunger	4
(31)	UR.1700	Lower plunger	4
(32)	UR.2992	Spring, plunger	4
(33)	UR.1697	Sealing ring	2
(34)	UR.1688	Housing, spool valve	1
	UR.1707	Relief valve assembly, housing	1
(35)	UR.1706	Relief valve	1
(36)	UR.8789	Ball	1
(37)	UR.2513	'O' Ring, return valve	2
	UR.2514	'O' Ring, supply valve	2
	UR.2514	'O' Ring, valve to ram	4
(38)	UE.2506	Banjo, return valve	1
(39)	UE.2353	Bolt, banjo	1
	UE.2507	Banjo, supply valve	1
	UE.2354	Bolt, banjo	1
	UE.2507	Banjo, valve to ram	2
	UE.2354	Bolt, banjo	2



SPOOL VALVE ASSEMBLY
(UPPER HALF)

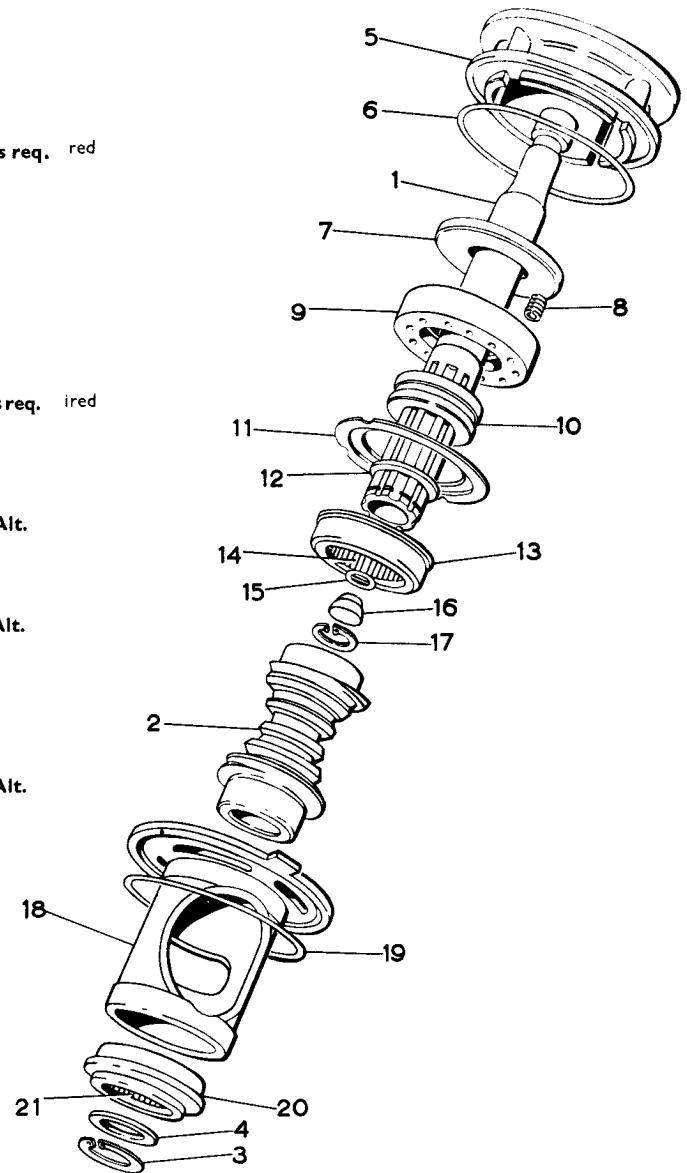


SPARES schedule

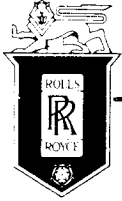
SILVER CLOUD AND BENTLEY 'S' TYPE



	UR.1966	STEERING CAM TUBE ASSY.	1	
(1)	UR.1670	Tube	1	
(2)	UR.1832	Cam	1	
(3)	KB.14219 R	Circlip, outer	1	
(4)	UR.3515	Washer, adjusting .060"	2 As req.	red
	UR.3516	Washer, adjusting .062"		
	UR.3517	Washer, adjusting .064"		
	UR.3518	Washer, adjusting .066"		
	UR.3519	Washer, adjusting .068"		
	UR.3520	Washer, adjusting .070"		
	UR.3521	Washer, adjusting .072"		
	UR.3522	Washer, adjusting .074"		
	UR.3523	Washer, adjusting .076"		
	UR.3524	Washer, adjusting .078"		
	UR.3525	Washer, adjusting .080"		
	UR.3526	Washer, adjusting .082"		
	UR.3527	Washer, adjusting .084"		
	UR.3528	Washer, adjusting .086"		
	UR.3269	Washer, adjusting .095"		
(5)	UR.1677	Distance piece, housing	1	
(6)	UR.1697	Sealing ring	1	
(7)	UR.3542	Thrust washer, .200"	1 As req.	ired
	UR.3543	Thrust washer, .202"		
	UR.3544	Thrust washer, .204"		
	UR.3545	Thrust washer, .206"		
	UR.3546	Thrust washer, .208"		
	UR.3547	Thrust washer, .210"		
(8)	UR.1686	Spring secondary	24	
(9)	UR.1681	Housing, bearing and springs	1	
(10)	UR.1965	Bearing (Fischer)	1	} Alt.
	UR.3361	Bearing (Hoffman)	1	
(11)	UR.1688	Disc, retaining	1	
(12)	UR.3515-28	Washer, adjusting	1	
(13)	UR.1683	Outer roller race, upper	1	
(14)	RF.6757	Needle rollers	58	} Alt.
	RF.7634	Needle rollers	58	
(15)	KB.6204	Ring, sealing	1	
(16)	UR.1675	Plug, cam tube	1	
(17)	KB.14023/2	Circlip, inner	1	
(18)	UR.3432	Sleeve, adjusting	1	
(19)	UR.1697	Sealing ring	1	
(20)	UR.3433	Outer roller race, lower	1	
(21)	RF.6757	Needle rollers	58	} Alt.
	RF.7634	Needle rollers	58	

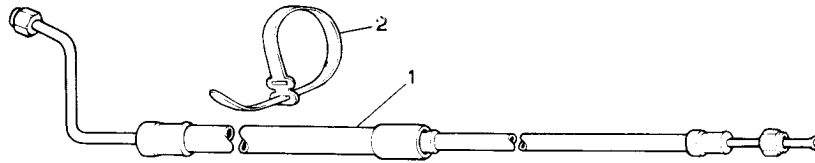


SPOOL VALVE ASSEMBLY (LOWER HALF)

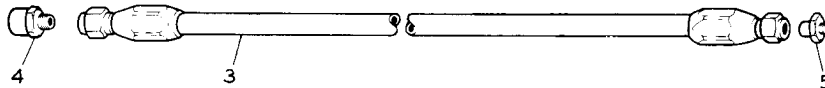


SPARES schedule

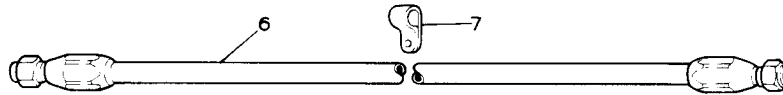
SILVER CLOUD AND BENTLEY 'S' TYPE



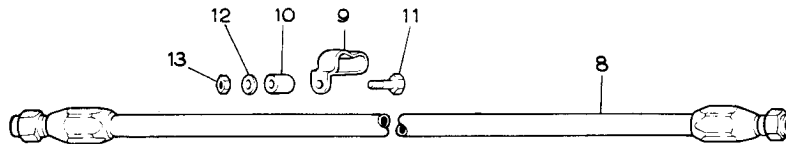
- (1) UR.3649 HOSE ASSEMBLY, SUPPLY VALVE 1
- (2) UR.1803 Clip, hose 3



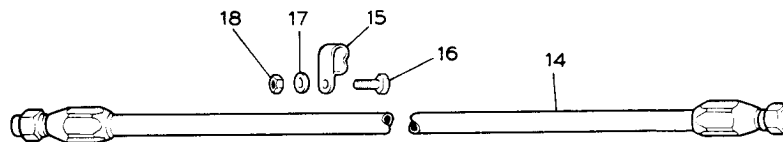
- (3) UR.3303 HOSE EXTENSION, ASSEMBLY, SUPPLY VALVE 1
 - (4) UR.3186 Adaptor, hose 1
 - (5) UR.3188 Connector, hose 1
- } R. C. only



- (6) UR.2787 HOSE ASSEMBLY, RETURN VALVE 1
- (7) UR.2833 Clip, hose 1



- (8) UR.1872 HOSE ASSEMBLY, VALVE TO RAM, FRONT 1
- (9) UR.4516 Clip, hose 1
- (10) UR.1362 Distance piece, clip to valance 1
- (11) UA.102 Z Bolt, clip 1
- (12) UA.1251/Z Washer, bolt 1
- (13) UA.351 Z Nut, bolt 1



- (14) UR.1873 HOSE ASSEMBLY, VALVE TO RAM, REAR 1
- (15) UR.3430 Clip, hoses 1
- (16) UA.107 Z Bolt, clip 1
- (17) K.4407 Z Washer, bolt 1
- (18) UA.301/Z Nut, bolt 1

HOSES

SECTION L
ELECTRICAL AND IGNITION

Title	Assembly	Page No.
BATTERY AND HIGH AMPERAGE CABLES	HOME CARS - EXCEPT 'CONTINENTAL' & MULLINER COACHBUILT	L. 1
	EXPORT CARS - EXCEPT 'CONTINENTAL' & MULLINER COACHBUILT	L. 2
	'CONTINENTAL' MULLINER AND COACHBUILT CARS	L. 3
DYNAMO AND REGULATOR	EARLY CARS	L. 4
	LATER CARS	L. 5
STARTER MOTOR	UD. 1308	L. 6
	UD. 2003	L. 7
	SYNCHRO-GEARBOX	L. 8
STARTER MOTOR DRIVE	UD. 1308	L. 9
	UD. 2003	L. 10
	SYNCHRO-GEARBOX	L. 11
STARTER SWITCH		L. 12
HEADLAMPS	STANDARD	L. 13
	EXPORT	L. 14
LAMPS	FRONT AND INSPECTION	L. 15
	REAR, REFLECTORS, REAR ROOF AND DOOR PILLAR	L. 16
	BODY, MAP AND BOOT	L. 17
	NUMBER PLATES, LAMPS AND REVERSE	L. 18
HORNS	STANDARD AND EXPORT	L. 19
DISTRIBUTION BOARD		L. 20
JUNCTION BOX AND TERMINAL STRIP	STANDARD CARS	L. 21
	COACHBUILT CARS	L. 22
FUSE BOXES	ACCESSORIES	L. 23

(Continued Overleaf)

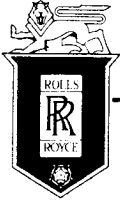
SECTION L (Continued)
ELECTRICAL AND IGNITION

Title	Assembly	Page No.
SWITCHES - INSTRUMENT BOARD	NOT 'CONTINENTAL'	L. 24
	'CONTINENTAL'	L. 25
SWITCHES - SEPARATE		L. 26
	Continued	L. 27
PETROL FILLER DOOR SOLENOID		L. 28
CIGAR LIGHT - COMPANION		L. 28
ELECTRIC WINDOW WINDER		L. 29
DIRECTION INDICATORS		L. 30
WINDSCREEN WIPER		L. 31
WINDSCREEN WASHER	TWO-JET TYPE	L. 32
	TWIN-JET TYPE	L. 33
IGNITION EQUIPMENT		L. 34
HEATING AND DEMISTING SYSTEM	CONTROLS -EARLY CARS	L. 35
	CONTROLS - LATER CARS	L. 36
	HEATER VACUUM PIPES, STANDARD CARS - EARLY TYPE	L. 37
	DEMISTER VACUUM PIPES, STANDARD CARS - EARLY TYPE	L. 37
	HEATER VACUUM PIPES, STANDARD CARS - LATE TYPE	L. 38
	DEMISTER VACUUM PIPES, STANDARD CARS - LATE TYPE	L. 38
	HEATER VACUUM PIPES, L.W.B. CARS - EARLY TYPE	L. 39
	HEATER VACUUM PIPES - L.W.B. CARS -- LATER TYPE	L. 40
	DEMISTER DUCTING, MOTOR AND MATRIX	L. 41
	HEATER DUCTING, MOTOR AND MATRIX - STANDARD CARS	L. 42

(Continued Overleaf)

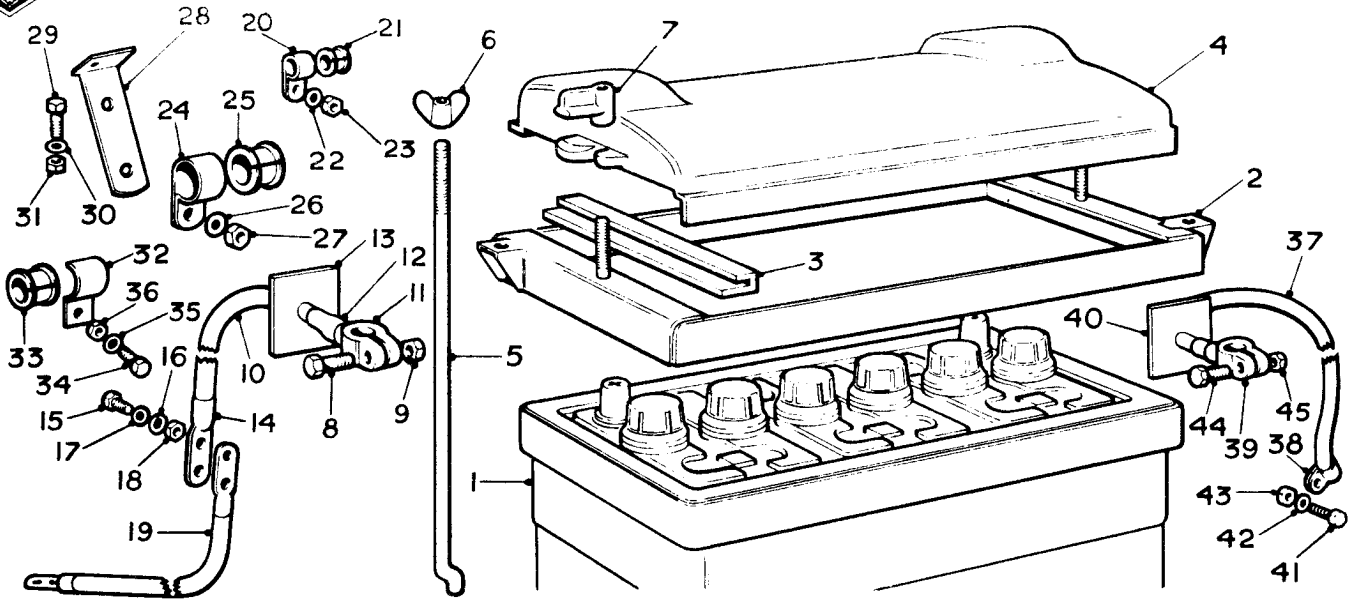
SECTION L (Continued)
ELECTRICAL AND IGNITION

Title	Assembly	Page No.
HEATING AND DEMISTING SYSTEM	HEATER DUCTING, MOTOR AND MATRIX - L.W.B. CARS	L. 43
	DUCTS - REAR HEATING, NOT L.W.B. OR 2-DOOR 'CONTINENTAL'	L. 44
	DUCTS - REAR HEATING, L.W.B. CARS	L. 45
RADIO	202 RB AND 200 RB.	L. 46
AERIALS	FOR RADIOMOBILE	L. 47
RADIO	SPECIAL SETS	L. 48
CONDENSERS		L. 49
INSTRUMENTS	EARLY CARS - EXCEPT 'CONTINENTAL'	L. 50
	LATER CARS - EXCEPT 'CONTINENTAL'	L. 51
	'CONTINENTAL' EARLY CARS	L. 52
	'CONTINENTAL' LATER CARS	L. 53
CABLES, LOOMS AND FITTINGS		L. 54 - L.62



SPARES schedule

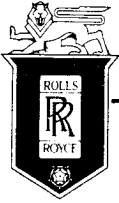
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.4628	Battery, Dagenite	1	(20)	RE.14174	Clip, positive cable, R.H. rear	1
	UD.4501	Battery, Exide	1	(21)	UD.2140	Bush, clip	1
			(Alt	(22)	K.4404/Z	Washer, clip	1
(2)	UD.1062	LID AND SEATING ASSY.	1	(23)	K.4307/Z	Nut, clip	1
(3)	UD.1681	Strip, seating	2	(24)	RE.12204	Clip, side member, R.H.	3
(4)	UD.1679	Cover, battery	1			No. 4 body bracket (R.C.)	1
(5)	UD.1036	Tie-rod	2			"Z" bar bracket	2
(6)	UD.3742	Wing nut	2	(25)	UD.2139	Clip, L.H. side member (R.C.)	2
(7)	UD.1680	Lever	2	(26)	UD.2139	Bush, clip	8
(8)	UA.157	Bolt, terminal	1	(27)	K.4404/Z	Washer, clip	7
(9)	UA.302	Nut, terminal	1	(28)	UR.2084	Bracket, clip, No. 4 body bracket	1
	UD.3382	CABLE, BATTERY TO SOLENOID SWITCH, R.C.	1	(29)	KC.151/Z	Screw, clip to bracket	1
(10)	UD.1815	CABLE, ASSY., POSITIVE	1	(30)	UA.1251/Z	Washer, screw	1
(11)	UD.1811	Terminal	1	(31)	K.4307/Z	Nut, screw	1
(12)	RD.3305	Sleeve, rubber	1	(32)	RD.3042	Clip, cruciform	4
(13)	UD.2073	Washer	1	(33)	UD.2139	Bush, clip	4
(14)	UD.1140	Eye	1	(34)	KC.170/Z	Setscrew, clip	4
		Rod, Alum., .3125 in. dia.	1	(35)	K.4404/Z	Washer, clip	4
(15)	KC.177/Z	Setscrew, rod to cable	2	(36)	K.4307/Z	Nut, clip	4
(16)	K.9006/Z	Washer, setscrew	2	(37)	UD.1814	CABLE, BATTERY EARTH	1
(17)	K.4404/Z	Washer, setscrew	2	(38)	D.50650	Eye	1
(18)	K.4307/Z	Nut, setscrew	2	(39)	UD.1812	Terminal, negative	1
	UD.4006	CABLE, BATTERY TO SOLENOID SWITCH, R.C.	1	(40)	UD.2073	Washer, rubber	1
		(L.W.B. cars)		(41)	UA.102/Z	Bolt, earth to frame	1
UD.2322	CABLE, BATTERY TO SOLENOID SWITCH, L.C.	1	(42)	UA.1251/Z	Washer, bolt	1	
UD.1815	CABLE, ASSY., POSITIVE	1	(43)	UA.301/Z	Nut, bolt	1	
	Rod, Alum., .3125 in. dia.	1	(44)	UA.157	Bolt, negative terminal	1	
KC.171/Z	Setscrew, cable to rod	2	(45)	UA.302	Nut, bolt	1	
K.9006/Z	Washer, setscrew	2					
K.4404/Z	Washer, setscrew	2					
K.4307/Z	Nut, setscrew	2					
(19)	UD.2320	Cable, rod to solenoid	1				
	UD.3475	CABLE, BATTERY TO SOLENOID SWITCH, L.C.	1				
		(L.W.B. cars)					

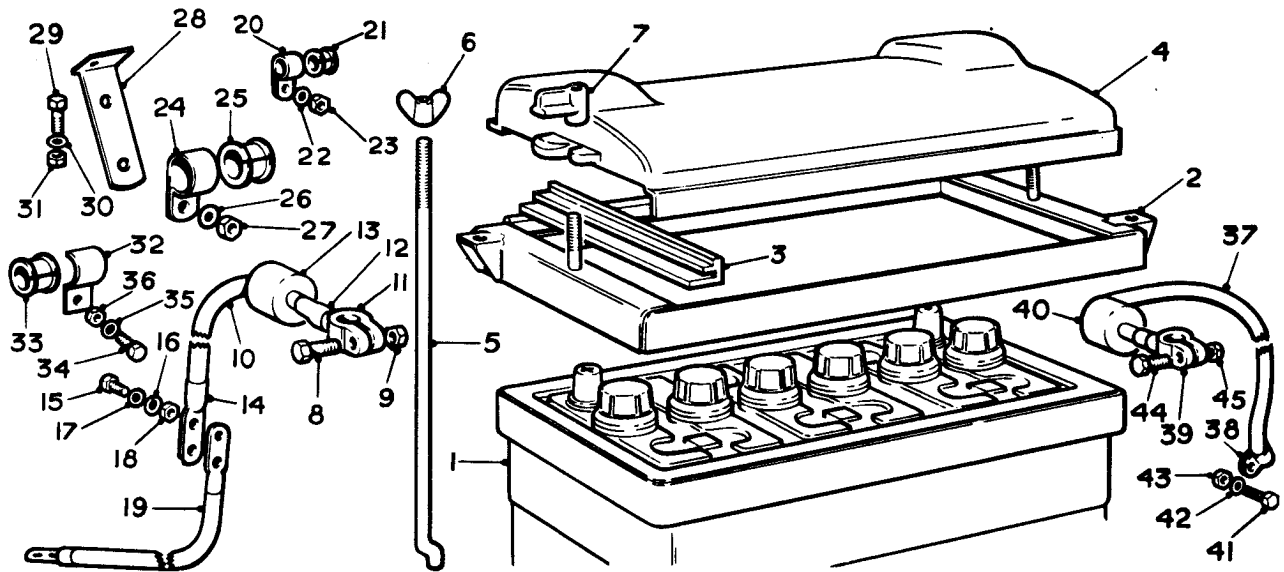
BATTERY AND HIGH AMPERAGE CABLE.

(Home Cars, except "Continental" and Mulliner coachbuilt)



SPARES schedule

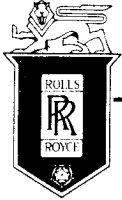
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.4628	Battery, Dagenite	1	(20)	RE.14174	Clip, positive cable, R.H. rear	1
	UD.4501	Battery, Exide	1	(21)	UD.2140	Bush, clip	1
			(Alt)	(22)	K.4404/Z	Washer, clip	1
(2)	UD.4007	LID AND SEATING ASSY.	1	(23)	K.4307/Z	Nut, clip	1
(3)	UD.1681	Strip, seating	2	(24)	RE.12204	Clip, side member, R.H.	3
(4)	UD.1679	Cover, battery	1			Clip No. 4 body bracket (R.C.)	1
(5)	UD.1036	Tie-rod	2	(25)	UD.2139	Bush, clip	8
(6)	UD.3742	Wing nut	2			Clip "Z" bar bracket	2
(7)	UD.1680	Lever	2	(26)	K.4404/Z	Washer, clip	7
(8)	UA.157	Bolt, terminal	1			Clip side member (R.C.)	2
(9)	UA.302	Nut, terminal	1	(27)	K.4307/Z	Nut, clip	7
	UD.4536	CABLE, BATTERY TO SOLENOID SWITCH, R.C.	1	(28)	UR.2084	Bracket, clip No. 4 body bracket	1
(10)	UD.4540	CABLE, ASSY., POSITIVE	1	(29)	KC.151/Z	Screw, clip to bracket	1
(11)	UD.1811	Terminal	1	(30)	UA.1251/Z	Washer, screw	1
(12)	RD.3305	Sleeve, rubber	1	(31)	K.4307/Z	Nut, screw	1
(13)	UD.3894	Grommet	1	(32)	RD.3042	Clip, cruciform (R.C.)	4
(14)	UD.1140	Eye	1	(33)	UD.2139	Bush, clip	4
		Alum rod, .3125 in. dia.	1	(34)	KC.170/Z	Setscrew, clip	4
(15)	KC.177/Z	Setscrew, rod to cable	2	(35)	K.4404/Z	Washer, clip	4
(16)	K.9006/Z	Washer, setscrew	2	(36)	K.4307/Z	Nut, clip	4
(17)	K.4404/Z	Washer, setscrew	2	(24)	RE.12204	Clip, side member (L.C.)	3
(18)	K.4307/Z	Nut, setscrew	2	(25)	UD.2139	Bush, clip	3
(19)	UD.2320	Cable, rod to switch	1	(26)	K.4404/Z	Washer, clip	3
	UD.4538	CABLE, BATTERY TO SOLENOID SWITCH, R.C.	1	(27)	K.4307/Z	Nut, clip	3
		(L.W.B. only)		(37)	UD.4279	CABLE, BATTERY EARTH, ASSY.	1
UD.4537	CABLE, BATTERY TO SOLENOID SWITCH, L.C.	1	(38)	D.50650	Eye	1	
		(L.W.B. only)		(39)	UD.1812	Terminal negative	1
UD.4539	CABLE, BATTERY TO SOLENOID SWITCH, L.C.	1	(40)	UD.3894	Grommet	1	
		(L.W.B. only)		(41)	UA.102/Z	Bolt, earth to frame	1
				(42)	UA.1251/Z	Washer, bolt	1
				(43)	UA.301/Z	Nut, bolt	1
				(44)	UA.157	Bolt, negative terminal	1
				(45)	UA.302	Nut, bolt	1

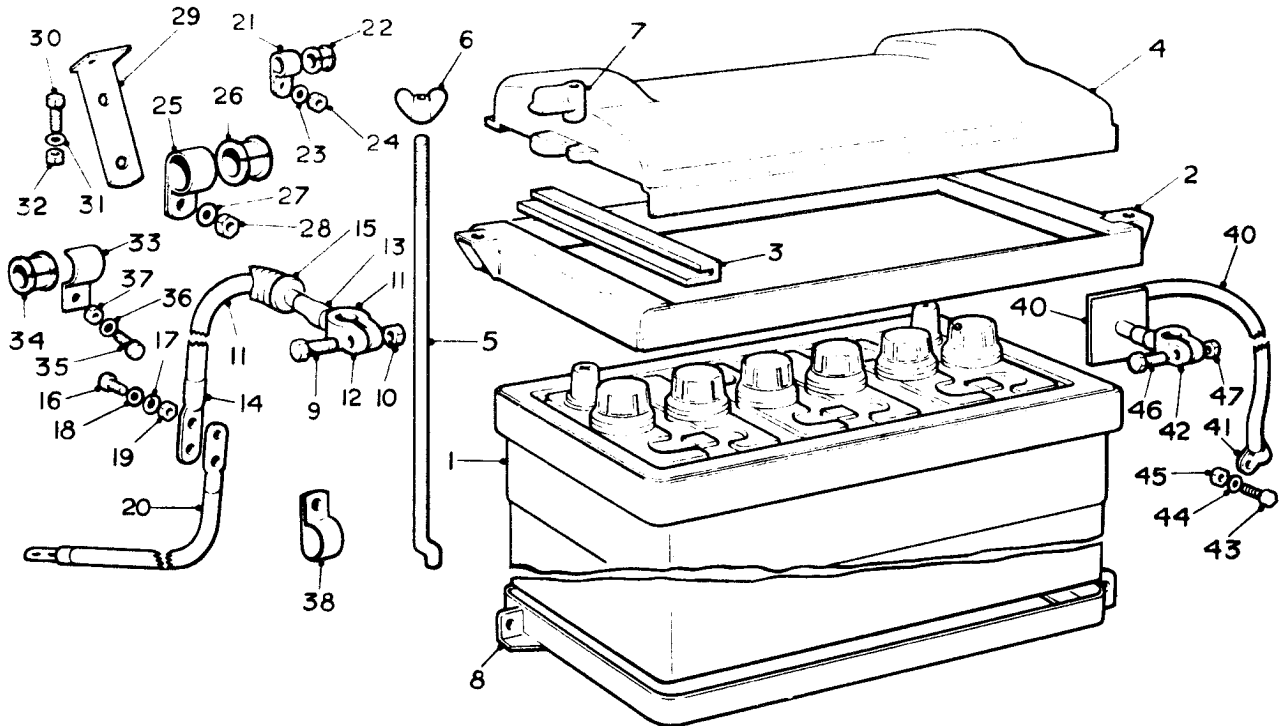
BATTERY AND HIGH AMPERAGE CABLE.

(Export Cars, except—"Continental"
and Mulliner Coachbuilt)



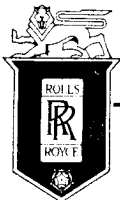
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



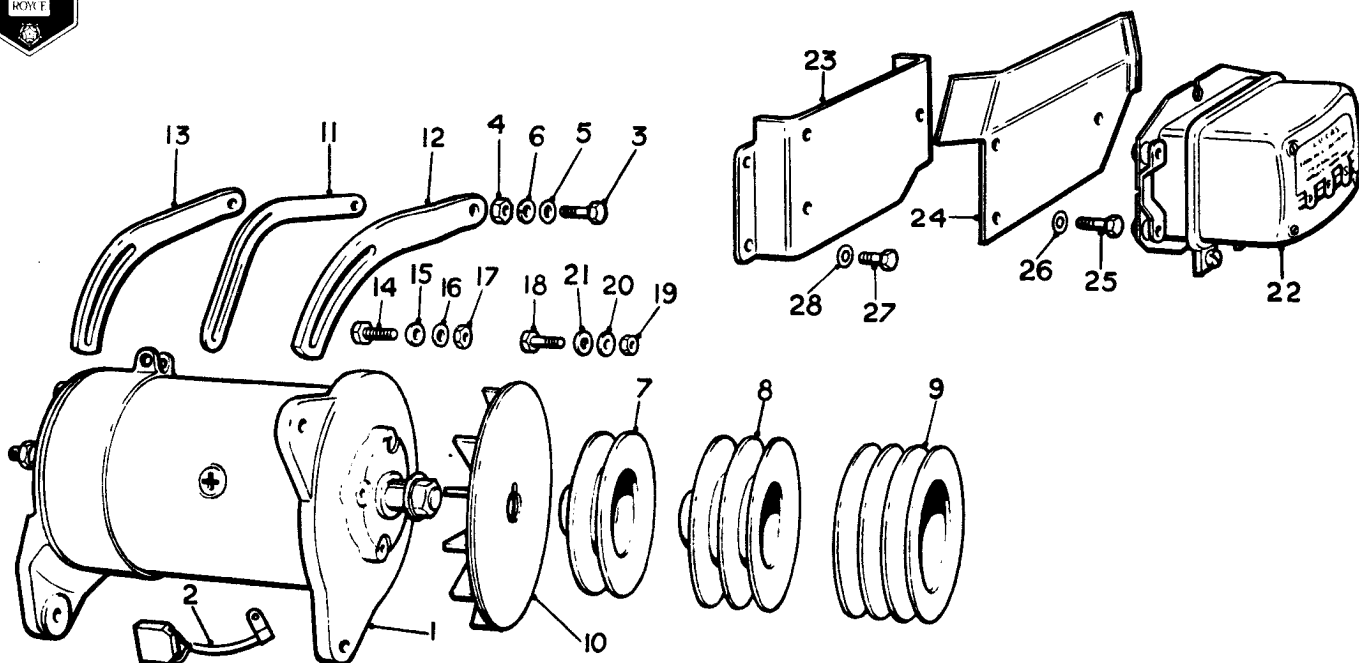
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.4628	Battery, Dagenite	1	(21)	RE.14174	Clip, small, positive cable, R.H. rear	1
	UD.4501	Battery, Exide	1	(22)	UD.2140	Bush, cable	1
			(Alt.)	(23)	K.4404/Z	Washer, clip	1
(2)	UR.2058	LID AND SEATING ASSY.	1	(24)	K.4307/Z	Nut, clip	1
(3)	UD.1681	Strip, seating	2	(25)	RE.12204	Clip, large, side member, R.H.	3
(4)	UD.1679	Cover, battery	1			Clip No. 4 body bracket (R.C.)	1
(5)	UD.1036	Tie-rod	2	(26)	UD.2139	Bush, clip	8
(6)	UD.3742	Wing nut	2			Clip "Z" bar bracket	2
(7)	UD.1680	Lever	2	(27)	K.4404/Z	Washer, clip	7
(8)	UR.2126	Cover, battery	1			Clip side member (R.C.)	2
(9)	UA.157	Bolt, terminal	1	(28)	K.4307/Z	Nut, clip	7
(10)	UA.302	Nut, bolt	1	(29)	UR.2084	Bracket, clip	1
	UD.2420	CABLE, BATTERY TO SOLENOID SWITCH, ASSY.	1	(30)	KC.151/Z	Screw, clip to bracket	1
		(Mulliner only)		(31)	UA.1251/Z	Washer, screw	1
(11)	UD.2421	CABLE, ASSY., POSITIVE	1	(32)	K.4307/Z	Nut, screw	1
(12)	UD.1811	Terminal	1	(33)	RD.3042	Clip, cruciform (R.C.)	3
(13)	RD.3305	Sleeve, rubber	1	(34)	UD.2139	Bush, clip	4
(14)	UD.1140	Eye	1	(35)	KC.170/Z	Set screw, clip	4
(15)	UD.2422	Armouring	1	(36)	K.4404/Z	Washer, clip	4
		Rod, Alum., .3125 in. dia.	1	(37)	K.4307/Z	Nut, clip	4
(16)	KC.171/Z	Bolt, rod to cable	2	(25)	RE.12204	Clip, side member (L.C.)	3
(17)	K.9006/Z	Washer, bolt	2	(26)	UD.2139	Bush, clip	3
(18)	K.4404/Z	Washer, bolt	2	(27)	K.4404/Z	Washer, clip	3
(19)	K.4307/Z	Nut, bolt	2	(28)	K.4307/Z	Nut, clip	3
(20)	UD.2320	Cable, rod to switch	1	(38)	UD.1946	Clip, boot floor	3
	UD.3968	CABLE, BATTERY TO SOLENOID SWITCH, ASSY. R.C.	1	(39)	K.9028	Strap, armouring to switch cable	2
		(Park Ward only)		(40)	UD.1941	CABLE, BATTERY EARTH, ASSY.	1
						(Park Ward cars)	
UD.1943	CABLE, ASSY., POSITIVE	Eye	1	(41)	D.50650	Eye	1
UD.1811	Terminal	Terminal, negative	1	(42)	UD.1812	Terminal, negative	1
RD.3305	Sleeve, rubber	CABLE, BATTERY EARTH, ASSY.	1		UD.2249	CABLE, BATTERY EARTH, ASSY.	1
UD.1140	Eye	(Mulliner cars)					
UD.1945	Armouring	Eye	1	D.50650	Eye	1	
	Rod, Alum., .3125 in. dia.	Terminal, negative	1	UD.1812	Terminal, negative	1	
KC.171/Z	Bolt, rod to cable	Bolt, earth to frame	1	(43)	UA.102/Z	Bolt, earth to frame	1
K.9006/Z	Washer, bolt	Washer, bolt	1	(44)	UA.1251/Z	Washer, bolt	1
K.4404/Z	Washer, bolt	Nut, bolt	1	(45)	UA.301/Z	Nut, bolt	1
K.4307/Z	Nut, bolt	Bolt, negative terminal	1	(46)	UA.157	Bolt, negative terminal	1
UD.2320	Cable, rod to solenoid	Nut, bolt	1	(47)	UA.302	Nut, bolt	1
UD.2321	CABLE, BATTERY TO SOLENOID SWITCH, ASSY. L.C.		1				
	(Park Ward only)						

BATTERY AND HIGH AMPERAGE CABLE. ("Continental" and Mulliner and Park Ward Coachbuilt cars)



SPARES schedule

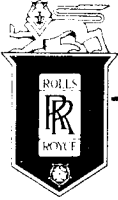
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	RH.685	DYNAMO—C.47	1
(2)	UD.3307	Brush set, P.M.50 type	1
(3)	UE.447	Bolt, dynamo arm	1
(4)	UA.352/Z	Nut, bolt	1
(5)	KB.3906/Z	Washer, bolt	1
(6)	K.9009/Z	Washer, spring, bolt	1
(7)	UD.1156	Pulley	1
	UD.3731	Pulley—2/1 ratio	1
(8)	UD.2470	Pulley	1
	UD.3728	Pulley—2/1 ratio	1
(9)	UD.3726	Pulley	1
	UD.3732	Pulley—2/1 ratio	1
(10)	UD.3636	FAN ASSEMBLY	1
(11)	UE.442	Swivel arm, dynamo	1
	UE.4706	Swivel arm, dynamo, 2/1 ratio	1
(12)	UE.3788	Swivel arm, dynamo	1
	UE.4706	Swivel arm, dynamo, 2/1 ratio	1
(13)	UE.3947	Swivel arm, dynamo	1
(14)	RD.6236	Bolt, swivel arm	1
(15)	K.4509/Z	Washer, Grover	1
(16)	UA.6103/Z	Washer, plain	1
(17)	UA.302/Z	Nut, bolt	1
(18)	UE.3787	Bolt, swivel arm	1
(19)	UA.352/Z	Nut, bolt	1
(20)	KB.3906/Z	Washer, bolt	1
(21)	K.9009/Z	Washer, spring, bolt	1
(22)	UD.4408	REGULATOR	1
(23)	UD.1508	Bracket, mounting, regulator	1
	UD.2216	Bracket, mounting, regulator	1
(24)	UD.2217	Platè, cover, cables	1
(25)	UA.2105/Z	Screw, regulator to bracket	3
(26)	UA.1251/Z	Washer, screw	3
(27)	K.1904/Z	Screw, bracket to dash	3
(28)	K.9006/Z	Washer, screw	3

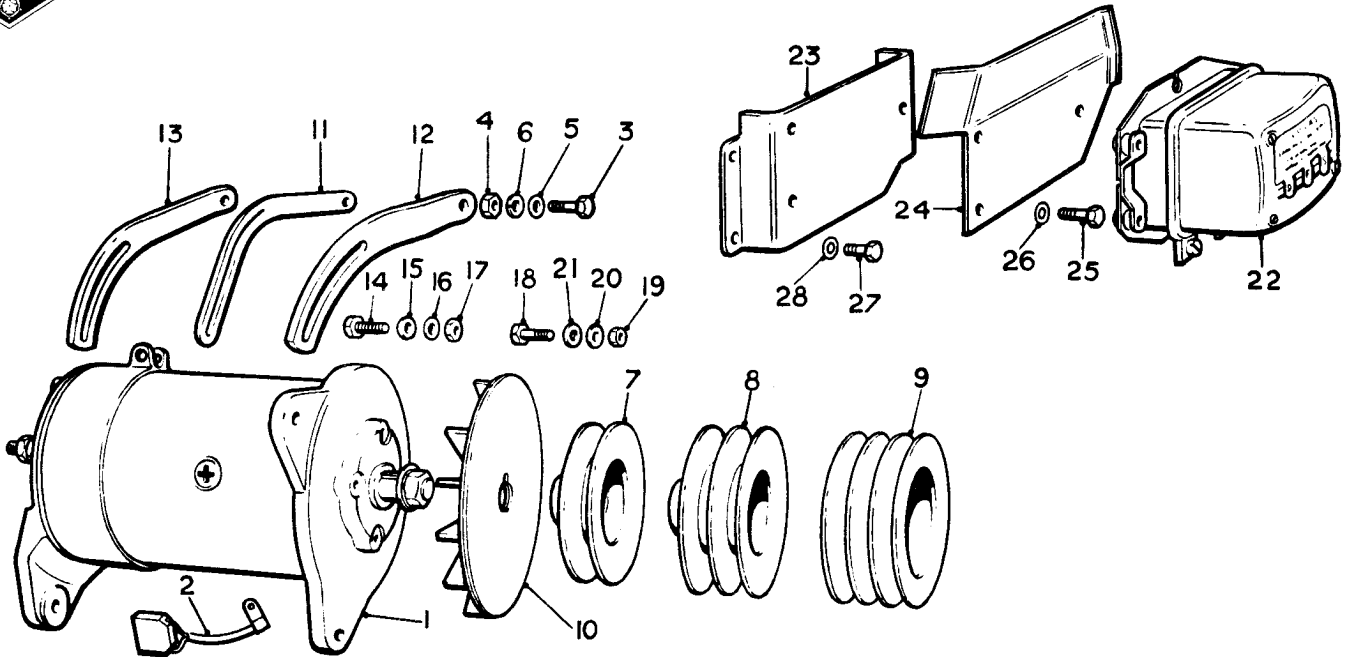
Silver Cloud — — SWA.2 to SHF.41
 Silver Cloud L.W.B. — — ALC.1 to BLC.35
 Bentley "S" — — AN.2 to FD.69
 Bentley "S" L.W.B. — — ALB.1—19
 Bentley Continental — — AF.1 to FM.15

DYNAMO AND REGULATOR



SPARES schedule

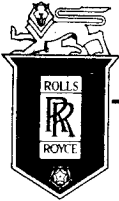
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UD.4341	DYNAMO—C.48	1
(2)	UD.3301	Brush set, P.M.50 type	1
(3)	UE.447	Bolt, dynamo arm	1
(4)	UA.352/Z	Nut, bolt	1
(5)	KB.3906/Z	Washer, bolt	1
(6)	K.9009/Z	Washer, spring, bolt	1
(7)	UD.1156	Pulley	1 } Single belt
	UD.3731	Pulley—2/1 ratio	1 }
(8)	UD.2470	Pulley	1 } Twin belt
	UD.3728	Pulley—2/1 ratio	1 }
(9)	UD.3726	Pulley	1 } Triple belt
	UD.3732	Pulley—2/1 ratio	1 }
(10)	UD.3636	FAN ASSEMBLY	1
(11)	UE.442	Swivel arm, dynamo	1 } Single belt
	UE.4706	Swivel arm, dynamo, 2/1 ratio	1 }
(12)	UE.3788	Swivel arm, dynamo	1 } Twin belt
	UE.4706	Swivel arm, dynamo, 2/1 ratio	1 }
(13)	UE.3947	Swivel arm, dynamo	1 } Triple belt
(14)	RD.6236	Bolt, swivel arm	1
(15)	K.4509/Z	Washer, Grover	1
(16)	UA.6103/Z	Washer, plain	1
(17)	UA.302/Z	Nut, bolt	1
(18)	UE.3787	Bolt, swivel arm	1
(19)	UA.352/Z	Nut, bolt	1 } Cars with interior cooling
(20)	KB.3906/Z	Washer, bolt	1 }
(21)	K.9009/Z	Washer, spring, bolt	1 }
(22)	UD.4342	REGULATOR	1
(23)	UD.1508	Bracket, mounting, regulator	1 } Standard cars
	UD.2216	Bracket, mounting, regulator	1 } Coachbuilt cars
(24)	UD.2217	Plate, cover, cables	1
(25)	UA.2105/Z	Screw, regulator to bracket	3
(26)	UA.1251/Z	Washer, screw	3
(27)	K.1904/Z	Screw, bracket to dash	3
(28)	K.9006/Z	Washer, screw	3

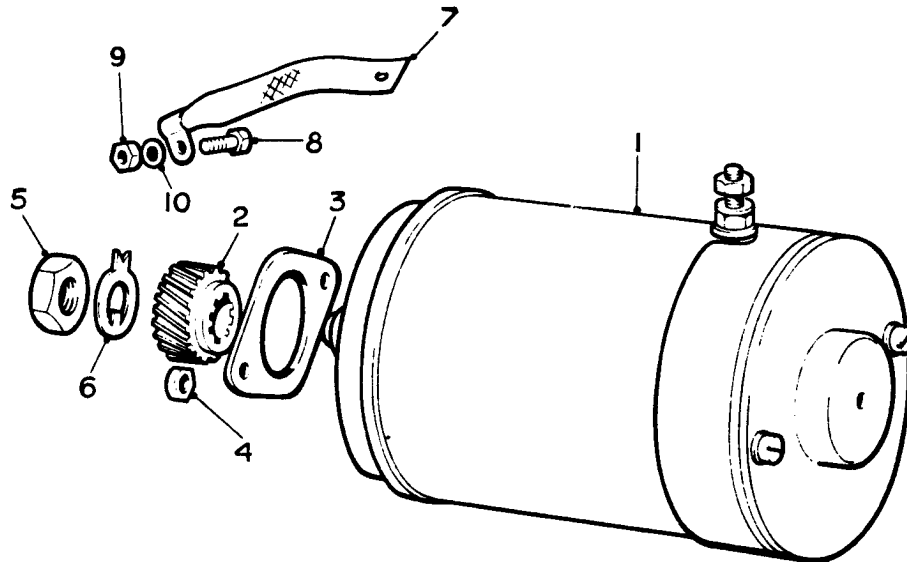
Silver Cloud — SHF.43 onwards
 Silver Cloud L.W.B. — BLC. onwards
 Bentley "S" — FD.71 onwards
 Bentley "S" L.W.B. — ALB.21 onwards
 Bentley Continental — FM.16 onwards

DYNAMO AND REGULATOR



SPARES schedule

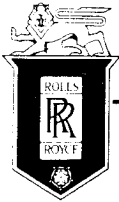
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	RD.8399	MOTOR, STARTER	1
(2)	RD.7203	Starter pinion	1
(3)	RD.7215	Bearing retaining plate	1
(4)	K.4307/Z	Nut, retaining plate	2
(5)	UD.1310	Nut, armature shaft	1
(6)	UD.4632	Lock-washer, shaft	1
(7)	UD.1673	Strip, earthing	1
(8)	UA.102/Z	Bolt	1
(9)	UA.351/Z	Nut, bolt	1
(10)	K.4407/Z	Washer, bolt	1

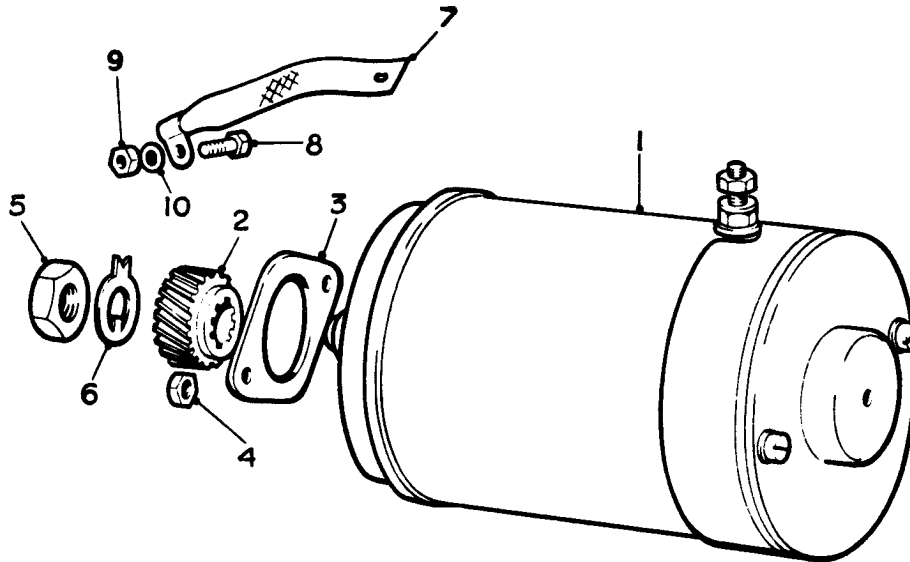
STARTER MOTOR STARTER MOTOR AND DRIVE ASSY. UD.1308

Silver Cloud	SWA.2 to SED.73, 77-129, 135, 211, 225
Bentley "S"	AN.2 to EG.500, 506-526, 538, 588, 638, 646, EK.31, 39
Bentley Continental	AF.1 to CH.24, 27, 29, 34, 44



SPARES schedule

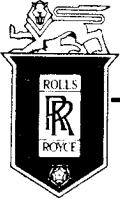
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	RD.8399	MOTOR, STARTER	1
(2)	RD.7203	Starter pinion	1
(3)	RD.7215	Bearing retaining plate	1
(4)	K.4307/Z	Nut, retaining plate	2
(5)	UD.1310	Nut, armature shaft	1
(6)	UD.4632	Lock-washer, shaft	1
(7)	UD.1673	Strip, earthing	1
(8)	UA.102/Z	Bolt	1
(9)	UA.351/Z	Nut, bolt	1
(10)	K.4407/Z	Washer, bolt	1

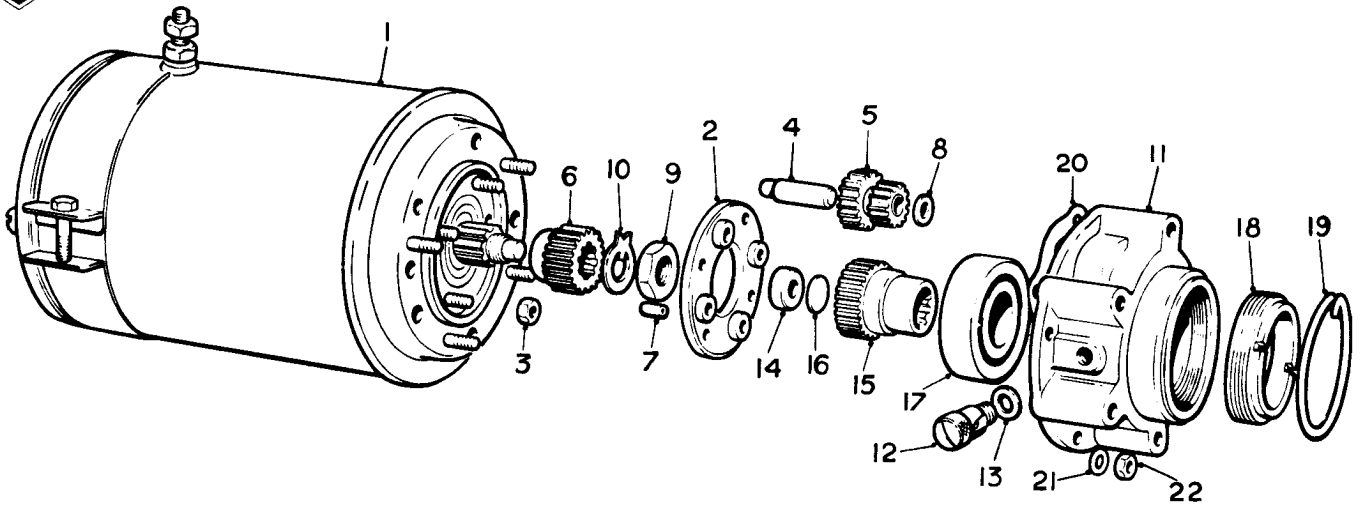
STARTER MOTOR STARTER MOTOR AND DRIVE ASSY. UD.2003

Silver Cloud	...	SED.75, 131, 133, 137-209, 213-223, 227 onwards
Silver Cloud L.W.B.	...	All
Bentley "S"	...	EG.502, 504, 528-536, 540-586, 590-636, 640-644, 648, 650 EK. 1-29, 33, 37, 41 onwards
Bentley "S" L.W.B.	...	All
Bentley "Continental"	...	CH.25, 26, 28, 31-33, 35-43, 45 onwards



SPARES schedule

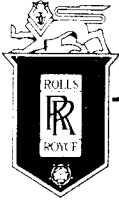
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	RD.3132	STARTER MOTOR ASSEMBLY	1
(1)	RD.3127	STARTER MOTOR	1
(2)	DB.851	Support, idler gears	1
(3)	K.4006	Nut	4
(4)	DB.857	Bearing pin	2
(5)	DB.987/SA	GEAR, IDLER, ASSEMBLY	2
	DB.713	Bush	1
(6)	DB.986	Gear, shaft	1
(7)	RD.3161	Dowel, support	2
(8)	RD.3579	Washer, adjusting, idler, .025"	
	RD.3580	" " " .030"	
	RD.3581	" " " .035"	2
	RD.3582	" " " .040"	As reqd
	G.50062	" " " .045"	
	G.50063	" " " .050"	
	G.50064	" " " .055"	
(9)	RD.3129	Nut, shaft	1
(10)	DB.853	Lockwasher, nut	1
(11)	RD.4581	Housing	1
(12)	RD.5129	Plug, lubricator	1
(13)	K.1077	Washer, plug	1
	DW.651/SA	GEAR, DRIVEN, ASSEMBLY	1
(14)	DW.652	Bush	1
(15)	DW.651	Gear	1
(16)	DW.653	Plate	1
(17)	RD.3957	Bearing, driven gear	1
	RD.5794	Bearing, driven gear	1
	RD.7529	Bearing, driven gear	1
(18)	D.76262	Nut, housing, retaining	1
(19)	RD.3162	Lock wire, nut	1
(20)	RD.3131	Joint, housing	1
(21)	K.9006/Z	Washer, housing	4
(22)	K.4006/Z	Nut, housing	4

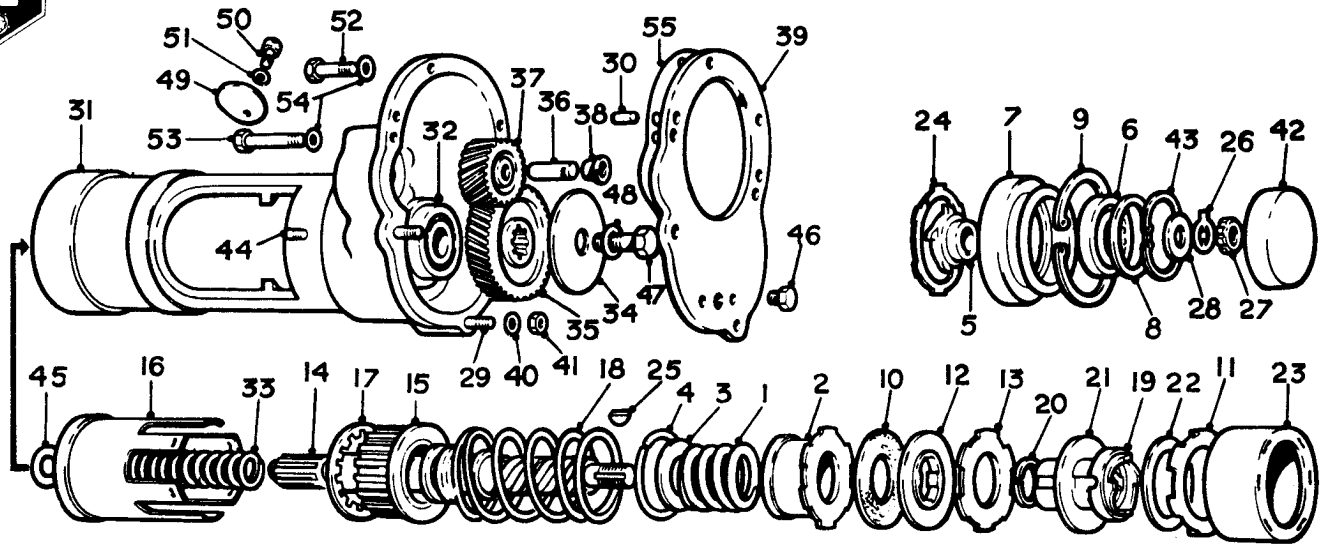
Alt.

STARTER MOTOR ASSEMBLY (Cars with synchromesh gearbox only)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

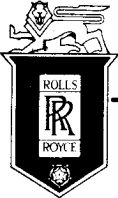


Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	RH.2000	DRIVE ASSY. (RC)	1	(26)	D.51590	Lockwasher, ball bearing	1
	RH.2001	DRIVE ASSY. (LC)	1	(27)	UD.1303	Nut, drive, shaft	1
			(As reqd.)	(28)	K.4419/R	Washer, ball bearing nut	1
(1)	DB.81	Spring, clamping	1	(29)	UA.851	Stud	2
(2)	DB.1676	Clutch, plate inner	1	(30)	RD.7214	Dowel	2
(3)	DB.1675	Washer	1	(31)	UD.1930	Casing (RC)	1
(4)	DB.51139	Lock ring	1				(As reqd.)
(5)	DB.1674	Stop, operating bush	1		UD.1929	Casing (LC)	1
(6)	RD.3958	Ball-race, rear	1	(32)	RG.4449	Bearing, front	1
	RD.5793	Ball-race, rear	1		RG.6588	Bearing, front	1
	RD.7530	Ball-race, rear	1		RG.7079	Bearing, front	1
			(Alt.)				(Alt.)
(7)	RD.8205	Housing, bearing	1	(33)	DB.2098	Spring, disengage	1
(8)	RD.8206	Distance piece	1	(34)	RD.7211	Spring disc, "Belleville"	1
(9)	KB.14040	Circlip, housing	1	(35)	RD.7205	Gear, driven	1
(10)	RD.3726	Clutch washer	7	(36)	RD.6887	Shaft, idler	1
(11)	RD.3728	Clutch plate	1	(37)	RD.7204	Gear, idler	1
(12)	RD.3727	Clutch disc, plain	3	(38)	RF.9423	Bush, "Oilite"	2
(13)	D.51584	Clutch disc, dog	3	(39)	UD.1307	END PLATE ASSEMBLY	1
(14)	UD.1702	Shaft	1		UD.1153	Connection	1
(15)	RD.8202	PINION ASSEMBLY	1		RD.8022	End plate	1
	RD.8203	Pinion	1		KB.1911	Rivet	2
	DB.1186	Bush	1	(40)	K.9008/Z	Washer	2
	D.50883	Flange	1	(41)	UA.351/Z	Nut	2
(16)	D.54612	SHELL ASSEMBLY	1	(42)	RD.8207	Cover, end	1
(17)	D.50908	Washer, fibre	1	(43)	KB.14059	Circlip	1
(18)	D.51566	Spring	1	(44)	UD.1306	Screw, locating	1
(19)	DB.2271	Operating nut	1	(45)	KB.1091	Washer, disengage spring	1
(20)	D.72370	Spring ring	1	(46)	UD.1154	Plug, oil filler	1
(21)	D.51585	Clutch plate, outer	1	(47)	UA.207/Z	Set screw, drive shaft	1
(22)	D.51589	Distance washer, fibre	1	(48)	CS.32062/Z	Washer, setscrew	1
(23)	DB.366	Cover	1	(49)	RD.8388	Cover plate	1
(24)	D.50911	Locking ring, cover	1	(50)	K.1904/Z	Screw, cover plate	1
(25)	KC.500	Key, Woodruff, .0935 in.	1	(51)	K.4404/Z	Washer, screw	1
	KC.501	" " .0940 in.	1	(52)	UA.106/Z	Screw, end plate	3
	KC.502	" " .0945 in.	1	(53)	UA.112/Z	Screw, end plate	1
	KC.503	" " .0950 in.	1	(54)	K.9008/Z	Washer, screw	4
			As reqd.	(55)	UD.2392	Joint washer	1

DRIVE ASSEMBLY

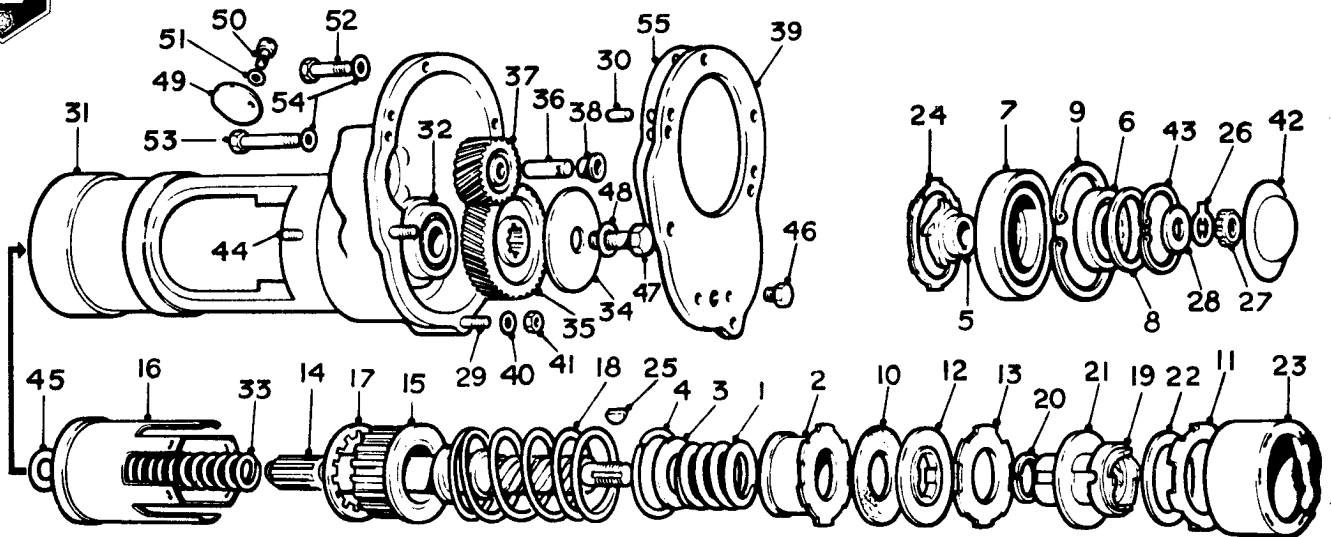
STARTER MOTOR AND DRIVE ASSY. UD.1308

Silver Cloud	SWA.2 to SED.73, 77-129, 135, 211, 225
Bentley "S"	AN.2 to EG.500, 506-526, 538, 588, 638, 646, EK.31, 39
Bentley Continental	AF.1 to CH.24, 27, 29, 34, 44



SPARES schedule

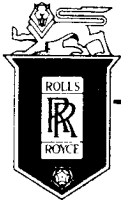
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	RH.2002	DRIVE ASSY. (RC)	1	(26)	D.51590	Lockwasher, ball bearing	1
	RH.2003	DRIVE ASSY. (LC)	1	(27)	UD.1303	Nut, drive, shaft	1
(1)	DB.81	Spring, clamping	(As reqd.)	(28)	K.4419/R	Washer, ball bearing nut	1
(2)	DB.1676	Clutch, plate inner	1	(29)	UA.851	Stud	2
(3)	DB.1675	Washer	1	(30)	RD.7214	Dowel	2
(4)	DD.51139	Lock ring	1	(31)	UD.1948	Casing (RC)	(As reqd.)
(5)	DB.1674	Stop, operating bush	1		UD.1947	Casing (LC)	1
(6)	RD.3958	Ball-race, rear	1	(32)	RG.4449	Bearing, front	1
	RD.5793	Ball-race, rear	1		RG.6588	Bearing, front	1
	RD.7530	Ball-race, rear	1		RG.7079	Bearing, front	1
(7)	UD.1961	Housing, bearing	(Alt.)	(33)	DB.2098	Spring, disengage	1
(8)	RD.8206	Distance piece	1	(34)	RD.7211	Spring disc, "Belleville"	1
(9)	KB.14040	Circlip, housing	1	(35)	RD.7205	Gear, driven	1
(10)	RD.3726	Clutch washer	7	(36)	RD.6887	Shaft, idler	1
(11)	RD.3728	Clutch plate	1	(37)	RD.7204	Gear, idler	1
(12)	RD.3727	Clutch disc, plain	3	(38)	RF.9423	Bush, "Oilite"	2
(13)	D.51584	Clutch disc, dog	3	(39)	UD.1307	END PLATE ASSEMBLY	1
(14)	UD.1692	Shaft	1		UD.1153	Connection	1
(15)	DB.1185/SA	PINION ASSEMBLY	1		RD.8022	End plate	1
	DB.1185	Pinion	1		KB.1911	Rivet	2
	DB.1186	Bush	1	(40)	K.9008/Z	Washer	2
	D.50883	Flange	1	(41)	UA.351/Z	Nut	2
(16)	D.54612	SHELL ASSEMBLY	1	(42)	UD.1960	Cover, end	1
(17)	D.50908	Washer, fibre	1	(43)	KB.14060	Circlip	1
(18)	D.51566	Spring	1	(44)	UD.1306	Screw, locating	1
(19)	DB.2271	Operating nut	1	(45)	KB.1091	Washer, disengage spring	1
(20)	D.72370	Spring ring	1	(46)	UD.1154	Plug, oil filler	1
(21)	D.51585	Clutch plate, outer	1	(47)	UA.207/Z	Setscrew, drive shaft	1
(22)	D.51589	Distance washer, fibre	1	(48)	CS.32062/Z	Washer, setscrew	1
(23)	DB.366	Cover	1	(49)	UD.1956	Cover plate	1
(24)	D.50911	Locking ring, cover	1	(50)	K.1904/Z	Screw, cover plate	1
(25)	KC.500	Key, Woodruff, .0935 in.	1	(51)	K.4404/Z	Washer, screw	1
	KC.501	" " .0940 in.	As reqd.	(52)	UA.108/Z	Screw, end plate	3
	KC.502	" " .0945 in.	1	(53)	UA.112/Z	Screw, end plate	1
	KC.503	" " .0950 in.	1	(54)	UA.1251/Z	Washer, screw	4
				(55)	UD.2392	Joint washer	1

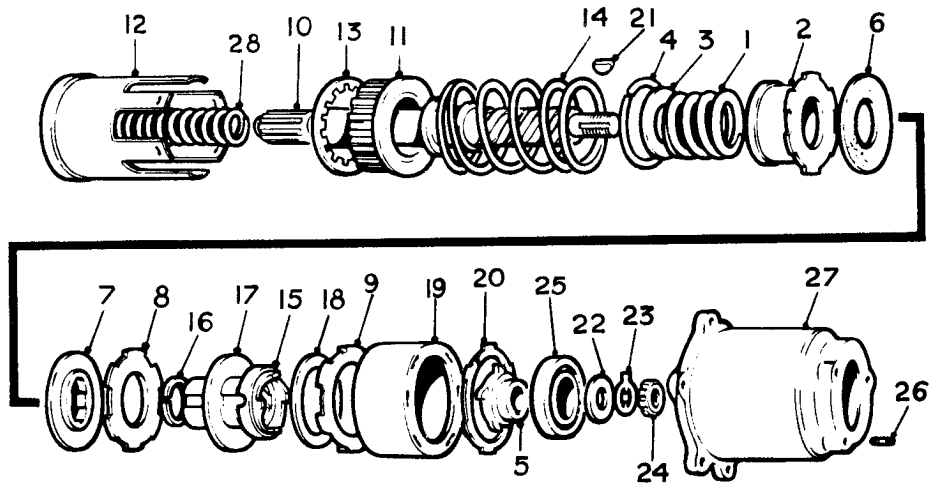
Silver Cloud	...	SED.75, 131, 133, 137-209, 213-223, 227 onwards
Silver Cloud L.W.B.	...	All
Bentley "S"	...	EG.502, 504, 528-536, 540-586, 590-636, 640-644, 648, 650 EK. 1-29, 33, 37, 41 onwards
Bentley "S" L.W.B.	...	All
Bentley "Continental"	...	CH.25, 26, 28, 31-33, 35-43, 45 onwards

DRIVE ASSEMBLY STARTER MOTOR AND DRIVE ASSY. UD.2003



SPARES schedule

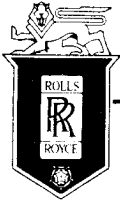
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	RD.3026	DRIVE, STARTER MOTOR, ASSY.	1
(1)	DB.81	Spring	1
(2)	DB.1676	Clutch plate inner	1
(3)	DB.1675	Washer	1
(4)	D.51139	Locking ring	1
(5)	DB.1674	Stop, operating	1
(6)	DB.1673	Washer, cork	5
(7)	D.51620	Disc, clutch, with spigot	2
(8)	D.51584	Disc, clutch, without spigot	2
(9)	D.51586	Clutch plate	1
(10)	DB.2307	Shaft	1
(11)	DB.1185/SA	PINION, ASSEMBLY	1
(12)	D.54612	SHELL, ASSEMBLY	1
(13)	D.50908	Washer, fibre	1
(14)	D.51566	Spring	1
(15)	DB.2271	Nut, operating	1
(16)	D.72370	Spring ring	1
(17)	D.51585	Disc, clutch	1
(18)	D.51589	Washer, fibre	1
(19)	DB.366	Cover	1
(20)	D.50911	Locking ring	1
(21)	KC.500-3	Key, "Woodruff"	1
		As reqd.	
(22)	K.4419	Washer, ball bearing	1
(23)	D.51590	Lockwasher	1
(24)	G.8753	Nut	1
(25)	RD.3958	Ball race	1
	RD.5793	Ball race	
	RD.7530	Ball race	
	GB.4351/SA	HOUSING, ASSEMBLY (See clutch housing)	1
(26)	KB.254/Z	Stud	3
(27)	GB.4351	Housing	1
(28)	DB.2098	Spring	1

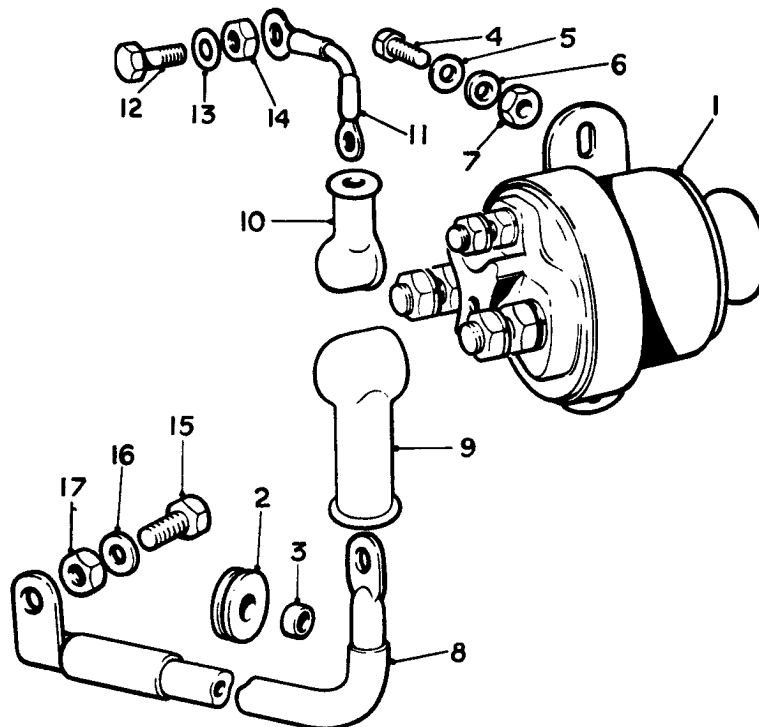
STARTER MOTOR DRIVE

(Cars with synchromesh gearboxes only)



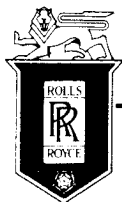
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



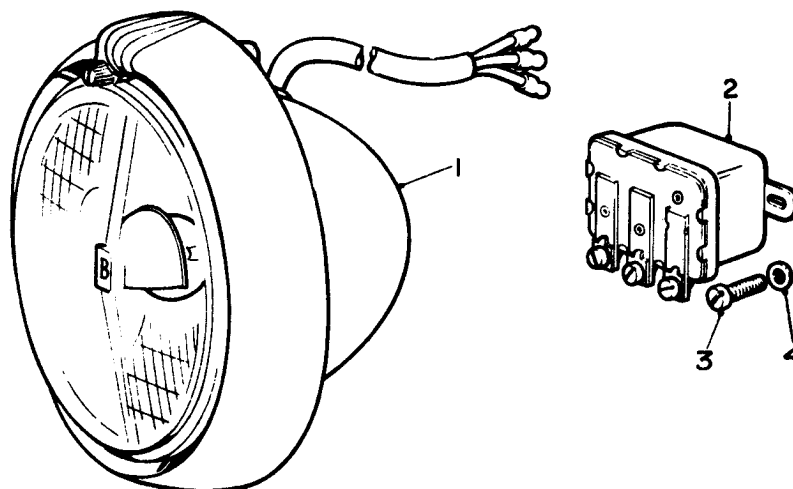
Ref.	Part No.	Description	No off
(1)	UD.4181	SWITCH, STARTER ASSY.	1
	760130	Cap, end, rubber	1
	166043	Nut, terminal	4
	185022	Washer, nut	4
(2)	RF.6610	Grommet, switch (R.C.)	2
(3)	UD.1908	Piece, distance, grommet (R.C.)	2
	UD.2104	Grommet, switch (L.C.)	2
	UD.2105	Piece, distance, grommet, (L.C.)	2
(4)	KC.173/Z	Bolt, switch mounting	2 — Not "Continental"
	K.103/Z	Bolt, switch mounting	2 — "Continental" only
(5)	K.4404/Z	Washer, bolt	2
(6)	UA.2051/Z	Washer, bolt	2
(7)	K.4307/Z	Nut, bolt	2
(8)	UD.3891	CABLE, SWITCH TO MOTOR ASS. (R.C.)	1
	D.50650	Eye, motor end	1
	RD.3102	Eye, switch end	1
	UD.1434	CABLE, SWITCH TO MOTOR ASS. (L.C.)	1
(9)	RD.3105	Cover, rubber, large	1
(10)	RD.3106	Cover, rubber, small	1
(11)	UD.3893	CABLE, EARTH, ASSY. (R.C.)	1
	RD.6081	Eye, 2 BA	1
	RD.7990	Eye, .250"	1
	RD.7589	Sleeve	2
	UD.2097	CABLE, EARTH, ASSY. (L.C.)	1
(12)	UA.102/Z	Bolt, earth cable (R.C.)	1
(13)	UA.1251/Z	Washer, bolt	1
(14)	UA.301/Z	Nut	1
	KC.152/Z	Screw, earth point (L.C.)	1
	K.4404/Z	Washer, screw	1
	K.4304/Z	Nut, screw	1
(15)	KC.170/Z	Screw, clip	1
(16)	K.4404/Z	Washer, screw	1
(17)	K.4304/Z	Nut, screw	1

STARTER SWITCH-SOLENOID.



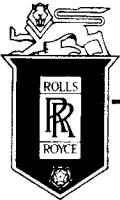
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



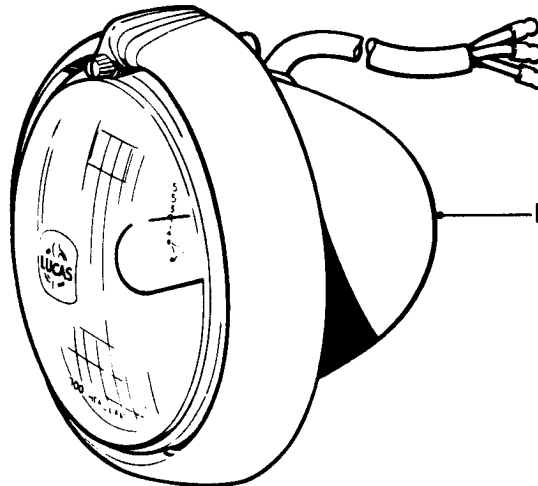
Ref.	Part No.	Description	No off
(1)	UD.1704	HEADLAMP, L.H. DIP, BENTLEY	2
	CD.409	Adaptor, bulb	1
	UD.1137	Bulb, 60/36W	1
	CD.403	Screw, rim to bodyshell	1
	CD.402	Rim, outer	1
	CD.405	Seal, outer to inner rim	1
	CD.408	Light unit	1
	CD.605	Shell, mounting bulb	1
	CD.607	Spring, bulb	1
	CD.406	RIM, ANCHOR, ASSY.	1
	CD.599	Rim, inner	1
	CD.407	Rim, seating	1
	CD.136	Screw, Allen	3
	CD.413	Screw, dip adjustment	1
	CD.411	Screw, light unit	2
	CD.404	Washer	3
	CD.412	Spring, trimmer	3
	CD.890	Body, shell	1
	CD.548	Seal, body shell to wing	1
	CD.547	Seal, outer rim to wing	1
	UD.4502	HEADLAMP, L.H. DIP, BENTLEY	2
	UD.4277	Bulb, 60/40W.	1
		(Alt. to UD.1704)	
	CD.1364	Adaptor	1
	CD.1365	Light unit	1
	UD.1787	HEADLAMP, R.H. DIP, BENTLEY	2
		(As UD.1704 except:-)	
	UD.1136	Bulb, 60/36W	1
	CD.577	Light unit	1
	UD.1581	HEADLAMP, L.H. DIP, ROLLS-ROYCE (As UD.1704 except:-)	2
	CD.568	Light unit	1
	UD.4416	HEADLAMP, L.H. DIP, ROLLS-ROYCE	2
	UD.4277	Bulb	1
		(Alt. to UD.1581)	
	CD.1364	Adaptor	1
	CD.1363	Light unit	1
	UD.1580	HEADLAMP, R.H. DIP, ROLLS-ROYCE (As UD.1581 except:-)	2
	UD.1136	Bulb	1
	CD.571	Light unit	1
	K.1907/Z	Screw, headlamp fixing	10
	K.4406/Z	Washer, screw	10
(2)	RD.8145	Relay, headlamp	1
(3)	K.1907/Z	Screw, relay to dash	2
(4)	K.4446/Z	Washer, screw	2
		(For flashing headlamps from horn button)	

HEADLAMPS—STANDARD



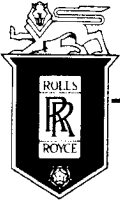
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



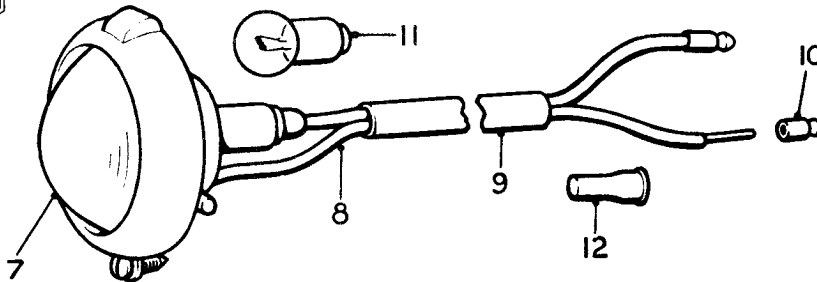
Ref. (1)	Part No.	Description	No off
	UD.1782	HEADLAMP, R.H. DIP (Glass marked 700 at bottom and 55 3914 at top R.H.)	2— For Canada and S. America
	CD.1225	Adaptor	1
	UD.2756	Cable assembly	1
	UD.1778	Bulb, 42/36W	1
	CD.550	Light unit	1
	CD.406	RIM, ANCHOR, ASSY.	1
	CD.407	Rim, seating	1
	CD.136	Screw, Allen	3
	CD.402	Rim, outer	1
	CD.405	Seal, outer to inner rim	1
	CD.548	Seal, body shell to wing	1
	CD.547	Seal, outer rim to wing	1
	CD.411	Screw, light unit	2
	CD.404	Washer	1
	CD.412	Spring, trimmer	1
	CD.413	Screw, dip adjustment	1
	UD.1781	HEADLAMP, R.H. DIP (Glass marked R.700C and 554896 in centre As for UD.1782) except :—	2— For Europe, except France, Switzerland and Germany
	UD.2757	Cable assembly	1
	RD.5329	Bulb, 45/50W	1
	CD.678	Light unit	1
	UD.3432	HEADLAMP, R.H. DIP (Glass marked P.700C and 556026 in centre. As for UD.1782) except :—	2— Bentley cars for France and French Colonies
	CD.1226	Adaptor	1
	CD.1223	Light unit	1
	UD.2289	Cable assembly	1
	UD.1779	Bulb, 45/36W, Granilux	1
	CD.1259	Holder, bulb	1
	UD.3433	HEADLAMP, R.H. DIP (Glass marked P.700.C and 556026 in centre. As for UD.3432) except :—	2— Rolls-Royce cars for France and French Colonies
	CD.1222	Light unit	1
	UD.2135	HEADLAMP, R.H. DIP (Glass marked "Le Mans 24" NL.700. As for UD.1782) except :—	2— For Switzerland and Europe except France at customer's request
	CD.1224	Light unit	1
	UD.2757	Cable assembly	1
	CD.1259	Holder, bulb	— Not fitted
	RD.5329	Bulb	1
	UD.2955	HEADLAMP, R.H. DIP	2— For Germany only
	UD.2757	Cable assembly	1
	UD.2956	Bulb, 35/35W	1
	UD.5013	HEADLAMP, SEALED BEAM	2— For U.S.A
	UD.2756	Cable assembly	1

HEADLAMPS—SPECIAL EXPORT.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

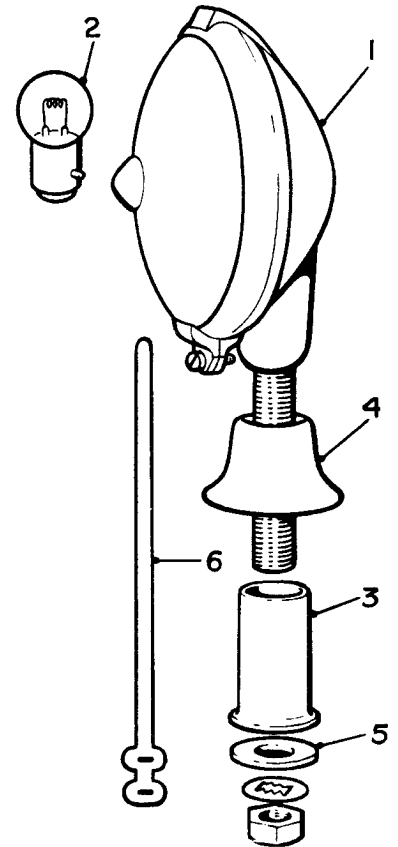


FOG/WINKER, LAMPS.

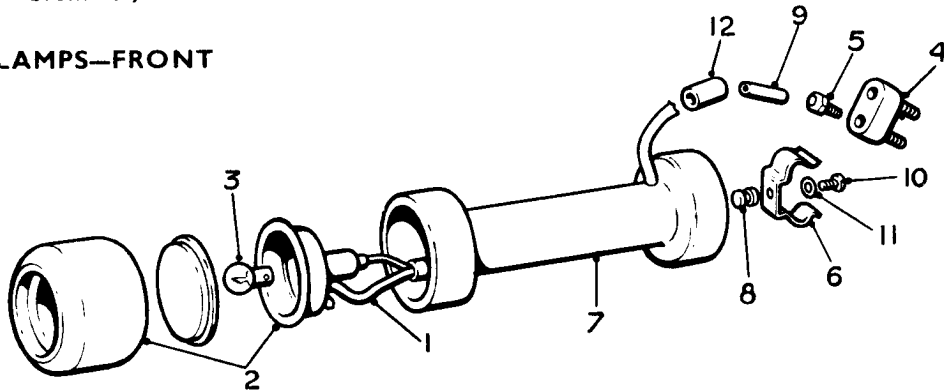
Ref.	Part No.	Description	No off
(1)	UD.2202	LAMP, YELLOW, ASSY.	2— Not for U.S.A.
(2)	UD.2499	Bulb, 12V 38/21W	1
	UD.1570	LAMP, WHITE, ASSEMBLY	2— U.S.A only
	UD.1575	Bulb, 12V 38/21W	1
(3)	UD.1567	Distance tube, lamp	2
(4)	UD.1564	Pedestal, lamp	2
(5)	UD.1565	Washer, pedestal	2
(6)	UD.1803	Strap, cables	4

SIDE LAMPS.

(7)	UD.1728	LAMP, ASSEMBLY	2— Not Continental
(8)	UD.1364	CABLE, ASSEMBLY	1
	UD.2222	LAMP ASSEMBLY	2— Continental only
	UD.2221	CABLE, ASSEMBLY	1
(9)	RD.3287	Sleeve	1
(10)	UD.2141	Nipple	2
(11)	RD.4997	Bulb	1
(12)	RE.10732	Grommet, 1.5 in.	1— Alt.
	RE.6610	Grommet, 2.5 in.	1

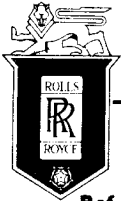


LAMPS—FRONT



Ref.	Part No.	Description	No off
	UD.1839	INSPECTION LAMP	1
(1)	UD.1865	Cable	1
(2)	UD.1838	Light unit	1
(3)	RD.4997	Bulb	1
(4)	RD.4333	Moulding, plug	1
(5)	D.70396	Connector, terminal	2
(6)	RD.4531	Clip, plug	1
(7)	RD.4865	Casing	1
(8)	RD.4866	Insert, casing	2
(9)	RD.4868	Sleeve, small	2
(10)	K.1702/Z	Screw, clip	2
(11)	K.4401/Z	Washer, screw	2
(12)	RD.4869	Sleeve, large	1

INSPECTION LAMP.

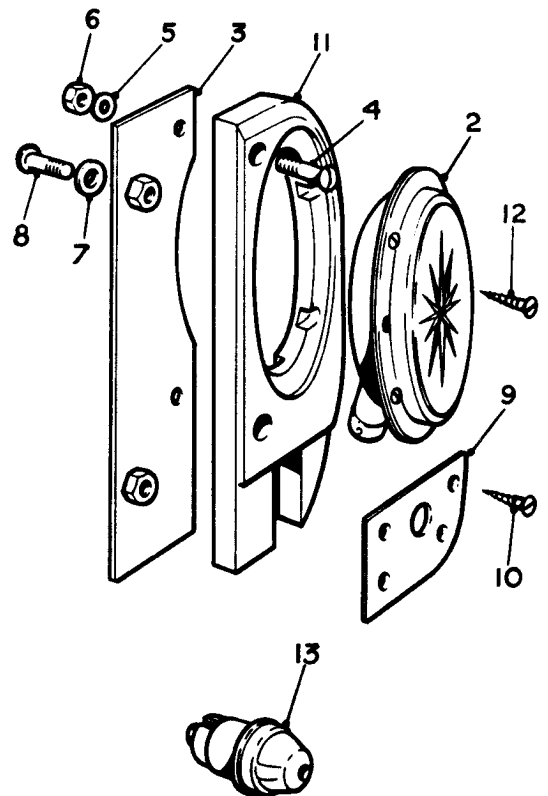
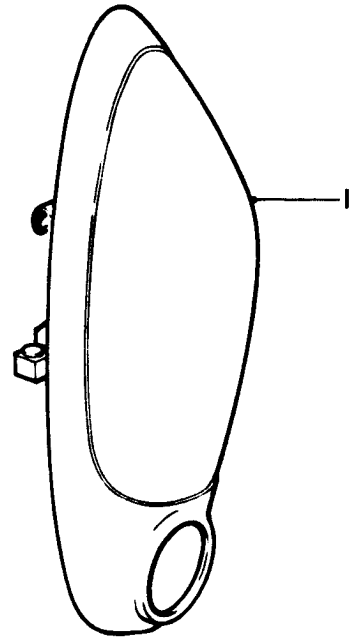


SPARES schedule

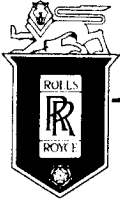
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UD.1716	REAR LAMP ASSY. (Amber glass)	2
	RD.6602	Bulb, 12V. 21/6W	1
	UD.1354	Bulb, 12V. 21W.	1
		(Standard rear lamp, except France and U.S.A. Not used on Mulliner Continentals or early Park Ward Continentals.)	
	UD.2391	REAR LAMP ASSEMBLY (Deep amber glass)	2
	RD.6602	Bulb, 12V. 21/6W	1
	UD.1354	Bulb, 12V. 21W	1
		(U.S.A. only except California. Previous Continental remarks apply.)	
	UD.2294	REAR LAMP ASSY. (Red glass)	2
	RD.6602	Bulb, 12V. 21/6W	1
	UD.1354	Bulb, 12V. 21W.	1
		(California only, all U.S.A. later cars. Previous Continental remarks apply.)	
	UD.2274	REAR LAMP ASSY.	2
	RD.6602	Bulb, 12V. 21/6W.	1
	UD.1354	Bulb, 12V. 21W.	1
		(France only. Previous Continental remarks apply.)	
		REAR LAMP ASSY. (Fitted to Mulliner Continental and later James Young, supplied by coachbuilder.)	
		REAR REFLECTORS.	
	UD.2293	Reflector (France only)	
	UD.2030	Reflector (not France)	
		(Used on early Park Ward Continentals.)	
		STOP-TAIL LAMP.	
	UD.2031	LAMP, STOP/TAIL ASSY. (Red)	2
	RD.6602	Bulb, 12V. 21/6W.	1
		(Used on early Park Ward Continentals.)	
		FLASHER-REAR	
		(Early Park Ward Continentals)	
	UD.2032	LAMP ASSY., L.H. (Amber)	1
	UD.2033	LAMP ASSY., R.H. (Amber)	1
	UD.1354	Bulb, 12V. 21W.	1
	UD.2410	LAMP ASSY., L.H. (Red)	1
	UD.2411	LAMP ASSY., R.H. (Red)	1
	UD.1354	Bulb, 12V. 21W.	1
		(California only.)	
	UD.2408	LAMP ASSY., L.H. (Deep Amber)	1
	UD.2409	LAMP ASSY., R.H. (Deep Amber)	1
	UD.1354	Bulb, 12V. 21W.	1
		(U.S.A. except California)	
		REAR ROOF LIGHTS-SPECIAL	
		(L.W.B. cars only)	
(2)	UD.4093	ROOF LIGHT ASSY.	2
	RF.4518	Bulb, 12V. 6W.	1
(3)	UB.2704	Plate, mounting, R.H.	1
	UB.2705	Plate, mounting, L.H.	1
(4)	CS.30544/Z	Screw	4
(5)	K.4404/Z	Washer, screw	4
(6)	K.4006/Z	Nut, screw	4
(7)	RB.5817	Distance-piece, light to body	4
(8)	CS.30544/Z	Screw, light to body	4
(9)	UB.2608	Plate, switch mounting, R.H.	1
	UB.2609	Plate, switch mounting, L.H.	1
(10)	CS.31363/Z	Screw, mounting plate	8
(11)	UW.1872	Support, roof light, R.H.	1
	UW.1873	Support, roof light, L.H.	1
(12)	RB.6289	Screw, support	4
		DOOR PILLAR LIGHT.	
(13)	UD.2161	LAMP, ASSY.	2
	RD.4241	Bulb, "Festoon," 12V. 6W.	1
		(All cars for France and owners' request.)	



LAMPS. (REAR).



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



MAP LAMP

Ref.	Part No.	Description	No off
(1)	UD.1414	SHIELD AND HOLDER ASSY.	1
	RD.4997	Bulb, 12V. 6W.	1
	CS.30052/E	Screw, lamp to trim	2
	CS.34334/E	Washer, screw	2
	K.4404/Z	Nut, screw	2

ROOF LIGHT

(2)	UD.1644	LAMP, ROOF, ASSEMBLY	1
	UD.4083	Glass	1
	UD.4084	Body	1
	UD.1413	Bulb holder	1
	UD.1394	Bulb, 12V. 4W. (Coachbuilt cars)	1
	RD.4997	Bulb, 12V. 6W. (Standard cars)	1
	CS.34014/Z	Screw, light to support	2
	CS.31363/Z	Screw, roof light	3
(3)	UB.2607	Mounting plate	1
(4)	UW.1869	Support	1

(L.W.B. cars only)

BOOT LAMP

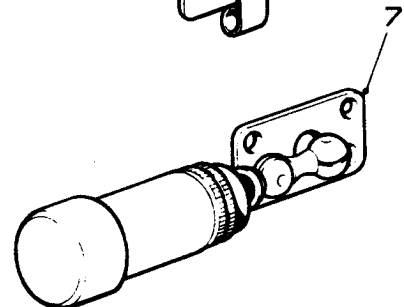
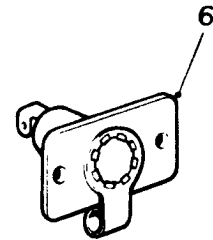
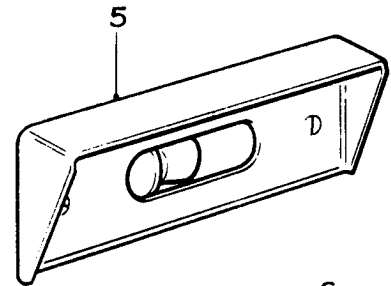
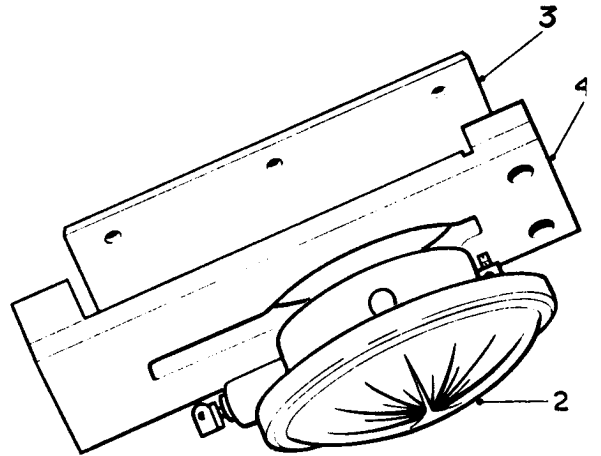
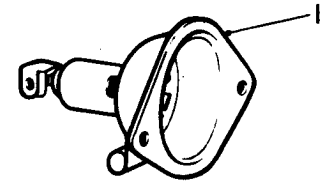
(5)	UD.1840	LAMP ASSEMBLY	1
	RD.4997	Bulb, 12V. 6W	1
	UD.3900	Screw, fixing	4

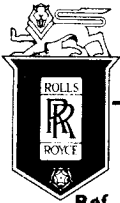
COMPANION LAMP

(6)	UD.1717	BULB, HOLDER ASSEMBLY	2
	RD.4997	Bulb, 12V. 6W	1
	RB.6289	Woodscrew	4
(7)	UD.2316	LAMP, PENCIL BEAM, ASSY.	2
	CS.34013/E	Screw, large	4
	CS.34010/E	Screw, small	4

(Customers' request only)

LAMPS. (BODY)





SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



FIXED TYPE—REAR.

Ref.	Part No.	Description	No off
(1)	UD.1455	Number plate mounting assy.	1
	UD.1486	Seal, Prestic	2
(2)	UD.1898	Seal, rubber	1
(3)	UA.103/Z	Screw, mounting to lid	6
(4)	K.4407/Z	Washer, screw	6
(5)	UD.2025	Number plate	1
(6)	CS.30541/Z	Screw, plate to mounting	4
(7)	UW.1922	Packing strip	1
(8)	UD.2136	Grommet, screws	4

SLIDING TYPE—REAR

(9)	UD.1514	Number plate mounting assy.	1
	UD.1486	Seal, Prestic	2
(10)	UD.1897	Seal, rubber	1
(11)	UA.103/Z	Screw, mounting to lid	6
(12)	K.4407/Z	Washer, screw	6
(13)	RB.2945	Washer, spring mounting	2
(14)	RD.6614	Bracket	1
(15)	UD.1522	Packing piece	1
(16)	UA.103/Z	Screw	1
(17)	UD.2136	Grommet, screws	4

FRONT.

(18)	UD.3389	Plate	1
	UD.3390	Letters and Figures	
	UD.3422	A—Z and I—8	
(19)	KC.170/Z	Bolt, plate to mounting	4
(20)	K.9006/Z	Washer, bolt	4
(21)	K.4006/Z	Nut, bolt	4

G.B. PLATE.

(22)	UD.2206	Fairing assembly	1
(23)	UD.2204	Bracket	1
(24)	RD.8249	G.B. Plate	1
(25)	KC.170/Z	Screw, bracket to fairing	2
(26)	K.4404/Z	Washer, screw	2
(27)	UA.3801/Z	Screw, bracket to mounting	2
(28)	CS.30541/Z	Screw, plate to fairing	2
(29)	K.4404/Z	Washer, screw	2
(30)	RD.8299	Nut, screw	2

NUMBER PLATE AND REVERSE LAMP

(Not for Mulliner and certain James Young bodies).

(31)	UD.1484	LAMP ASSEMBLY	1
	UD.1354	Bulb, reverse, 12V. 21W.	2
	RD.4997	Bulb, number plate, 12V. 6W.	1
		(3 Point fixing. Not France	
	UD.3222	LAMP ASSEMBLY	1
	UD.1354	Bulb, reverse, 12V. 21W.	2
	RD.4997	Bulb, number plate, 12V. 6W.	1
		(4 Point fixing. Not France	
	UD.2098	LAMP ASSEMBLY	1
		(As above except for Lamp)	
		(3 Point fixing. France only	
	UD.3429	LAMP ASSEMBLY	1
		(As above except for Lamp)	
		(4 Point fixing. France only	
(32)	CD.201	Seal, rubber	1
	RD.7090	Seal, Prestic	1

NUMBER PLATE LAMP

(For Mulliner and certain James Young bodies).

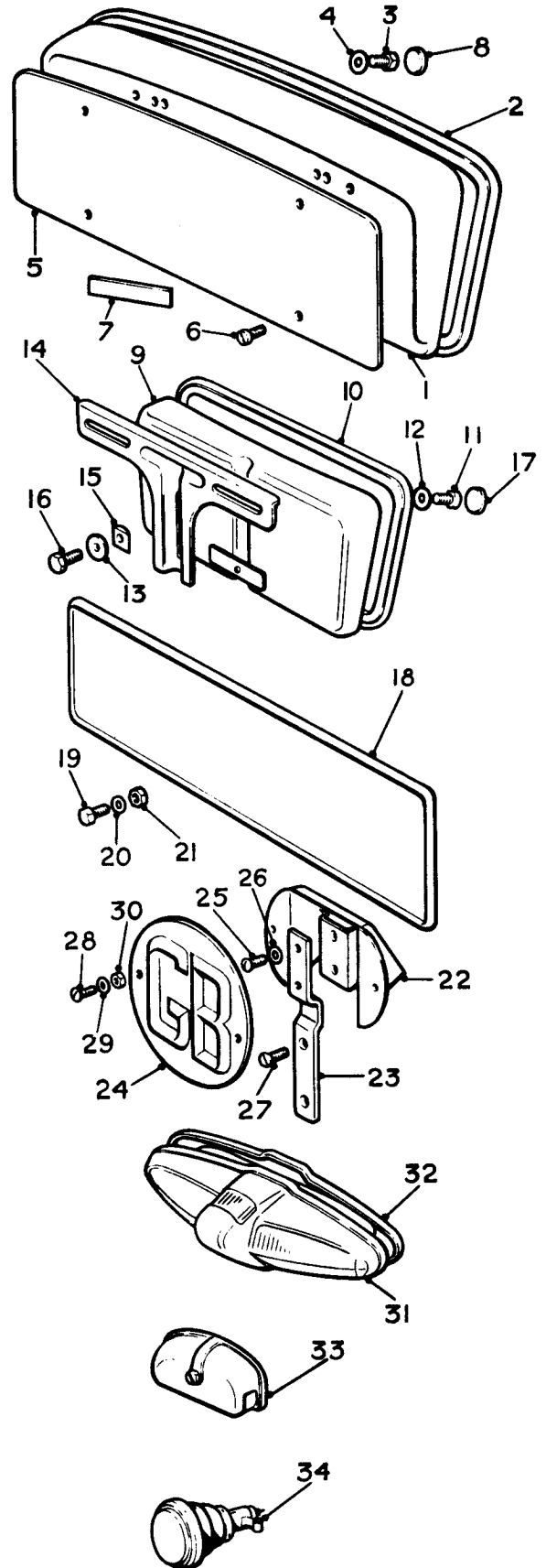
(33)	RD.5248	LAMP, NUMBER PLATE (HOME)	1
	RD.5248	LAMP, NUMBER PLATE (EXPORT)	2
	RD.4997	Bulb, 12V. 6W.	1

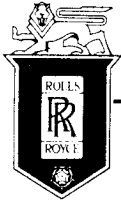
REVERSE LAMP

(For Mulliner and certain James Young bodies)

(34)	UD.2291	LAMP, REVERSE—DOMED GLASS	2
	RD.1354	Bulb, 12V. 21W.	2
	UD.2224	LAMP, REVERSE—CONICAL GLASS	2
	RD.1354	Bulb, 12V. 21W.	2

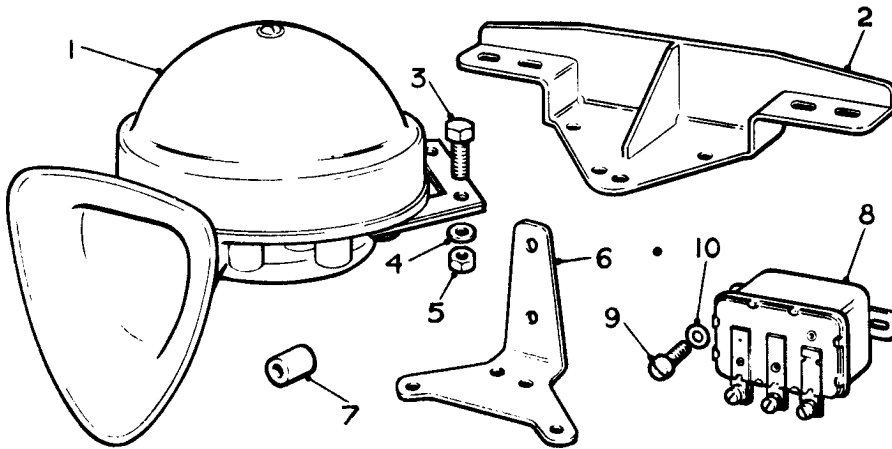
NUMBER PLATE AND LAMPS





SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

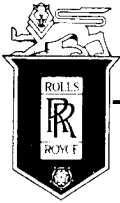


Ref.	Part No.	Description	No off	
(1)	UD.2307	Horn, Windtone, low note (R.C.)	1	Not for export to France
	UD.2102	Horn, Windtone, high note (R.C.)	1	
(2)	UR.2626	Bracket, mounting, horn	1	
(3)	UA.104/Z	Bolt, bracket to horn	4	
(4)	UA.1251	Washer, bolt	4	
(5)	UA.301/Z	Nut, bolt	4	
	RD.6593	Horn, H.F. 1748 low note (L.C.)	1	R.C. at customers' request
	RD.6370	Horn, H.F.1748, high note (L.C.)	1	
	UR.3369	Bracket, mounting, H.F. horn	2	
(6)	UR.3431	Bracket, mounting, H.F. horn	1	Cars with R.R. interior cooling
	UA.104/Z	Bolt, horn mounting, (L.C.)	4	
	UA.105/Z	Bolt, horn mounting (R.C.)	4	
	UA.112/Z	Bolt, horn mounting	2	For UR.3431
	UA.1251/Z	Washer	4	
	UA.301/Z	Nut	4	
	UD.3019	Horn, Windtone, low note	1	For export to France
	UD.3020	Horn, Windtone, high note	1	

HORNS—STANDARD

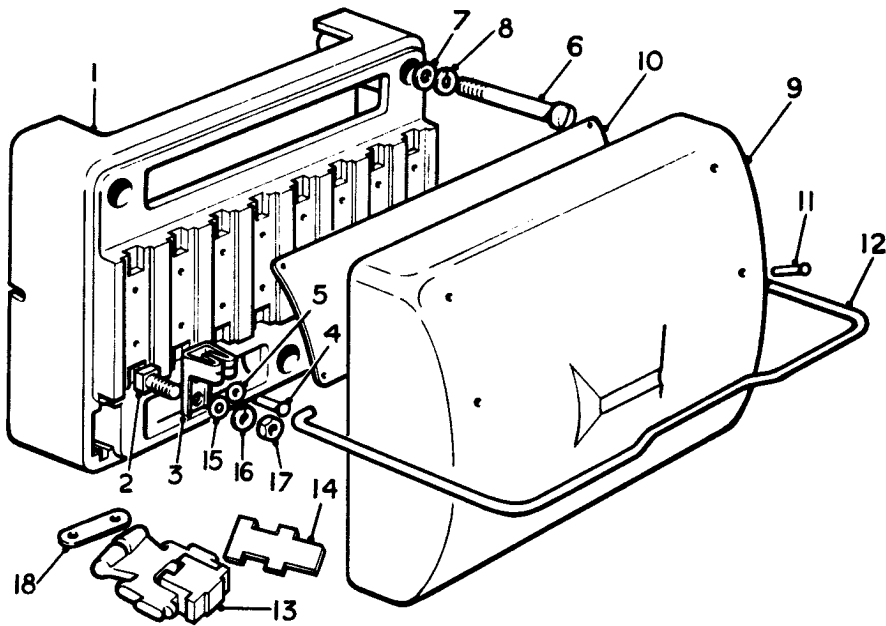
	UD.2101	Horn, Windtone, low note	1	Under bonnet, export to N. America
	UD.2102	Horn, Windtone, high note	1	
(7)	UD.2103	Distance piece, high note horn	2	
	UA.110/Z	Bolt, high note, horn	2	
	UA.103/Z	Bolt, low note, horn	2	
	UA.1251/Z	Washer, bolt	4	
	UA.301/Z	Nut, bolt	4	
	UD.4298	Horn set	1	Export to S. Africa, with Marchal Fulgor Horns
	UD.2414	Bracket, mounting	1	
	UA.101/Z	Bolt	2	
	K.4404/Z	Washer, bolt	2	
	UD.2414	Bracket, mounting	1	For use with Marchal Horns
	UA.102/Z	Screw, bracket	2	
	UA.1251/Z	Washer, screw	2	
	UA.301/Z	Nut	2	
(8)	RD.8145	Relay, horn	1	
(9)	K.1907/Z	Screw, relay to dash	2	
(10)	K.4446/Z	Washer, screw	2	
	RD.8145	Relay, horn	1	Export to S. Africa with Marchal Fulgor Horns
	K.1801/Z	Screw, relay to dash	2	
	K.4446/Z	Washer, screw	2	

HORNS—SPECIAL



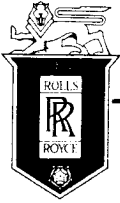
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



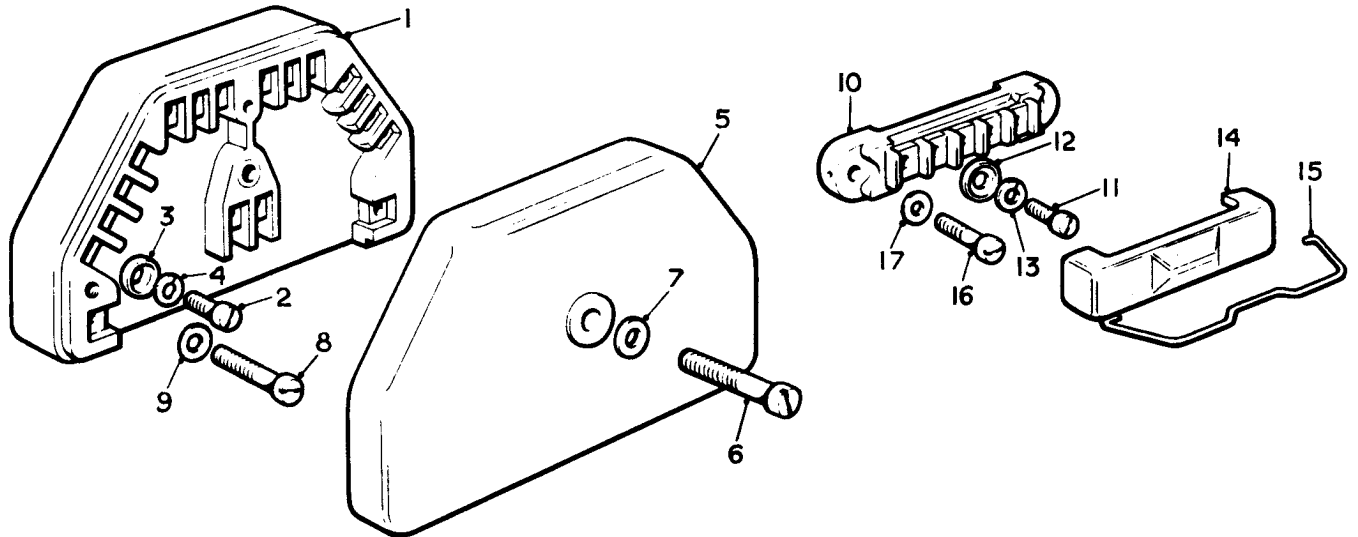
Ref.	Part No.	Description	No off
	RD.6684	BASE, ASSEMBLY	1
(1)	RD.6685	Base	1
(2)	DW.434	Bolt, terminal	16
(3)	RD.3034	Clip, main fuse	16
	UD.4668	Clip, main fuse	16
		(Alt.)	
(4)	KB.1823	Rivet, clip	16
(5)	RD.3036	Washer, rivet	16
(6)	RD.7126	Screw, board to dash	3
(7)	K.4446/Z	Washer, screw	3
(8)	K.9005/Z	Washer, spring, screw	3
	UD.2231	COVER, ASSEMBLY	1
(9)	RD.3032	Cover	1
(10)	UD.2230	Diagram	1
(11)	KB.1757	Rivet	1
(12)	RD.6686	Clip, cover	1
(13)	RD.3686S/A	FUSE, HOLDER, ASSY. (Brown)	8
	D.76012S/A	FUSE, HOLDER, ASSY. (Black)	8
		(Alt. .250 in. wide. Contact strip only.	
	UD.4589S/A	FUSE, HOLDER, ASSY.	8
		(.156 in. wide contact strip	
	CD.970	Wire, fuse, 31 S.W.G.	2 oz.
		(Early type holder	
	CD.1598	Wire, fuse, 28 S.W.G.	4 ft.
		(Late type holder	
(14)	DW.432	Holder, spare fuse wire	1
(15)	K.4447/Z	Washer, terminals	32
(16)	K.9005/Z	Washer, spring, terminals	32
(17)	K.4304/Z	Nut, terminals	32
(18)	RD.3096	Link, connection	3

DISTRIBUTION BOARD



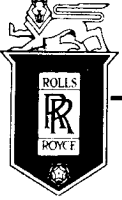
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



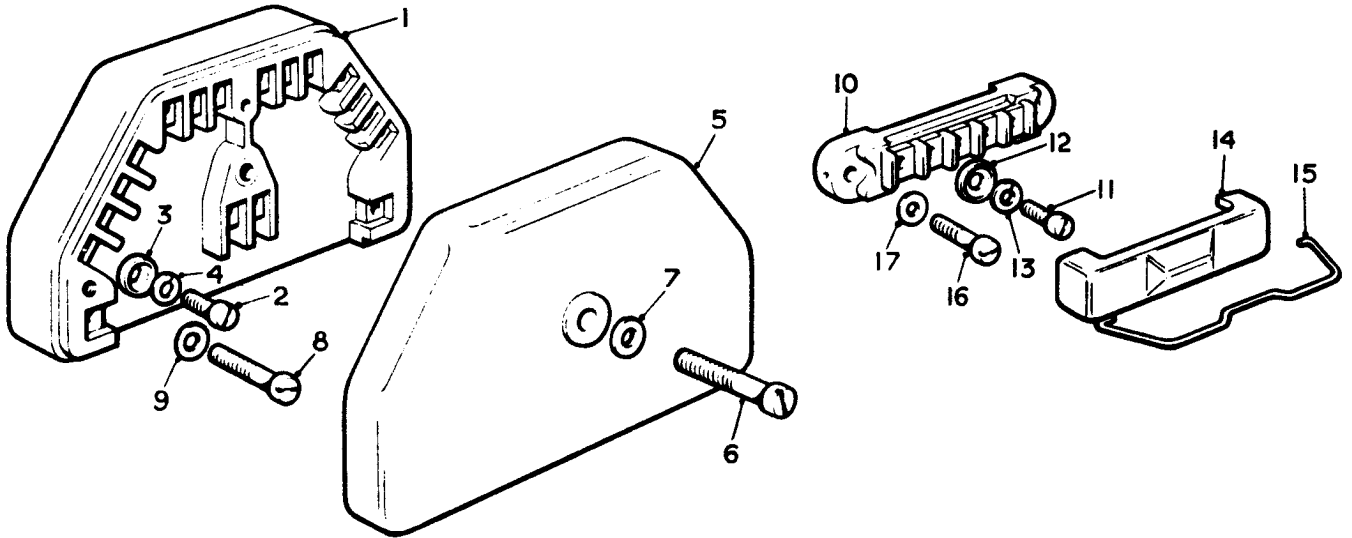
Ref.	Part No.	Description	No off
(1)	UD.1630	Junction box, 18 way	1
(2)	K.1704/Z	Screw, terminal	18
(3)	UD.1528	Washer, cup	18
(4)	K.9003/Z	Washer, spring	18
(5)	UD.1632	Cover	1
(6)	K.1925/Z	Screw, cover to base	1
(7)	K.4404/Z	Washer, screw	1
(8)	K.1822/Z	Screw, base to dash	3
(9)	K.4446/Z	Washer, screw	3
(10)	UD.1404	Terminal strip, boot to frame	2
(11)	K.1704/Z	Screw, terminal	10
(12)	UD.1528	Washer, cup	10
(13)	K.9003/Z	Washer, spring	10
(14)	UD.1406	Cover	2
(15)	UD.1407	Clip, cover	2
(16)	K.1804/Z	Screw, strip to bracket	4
(17)	K.4446/Z	Washer, screw	4

JUNCTION BOX AND TERMINAL STRIP (STANDARD CARS)



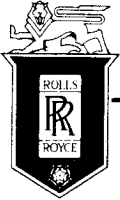
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



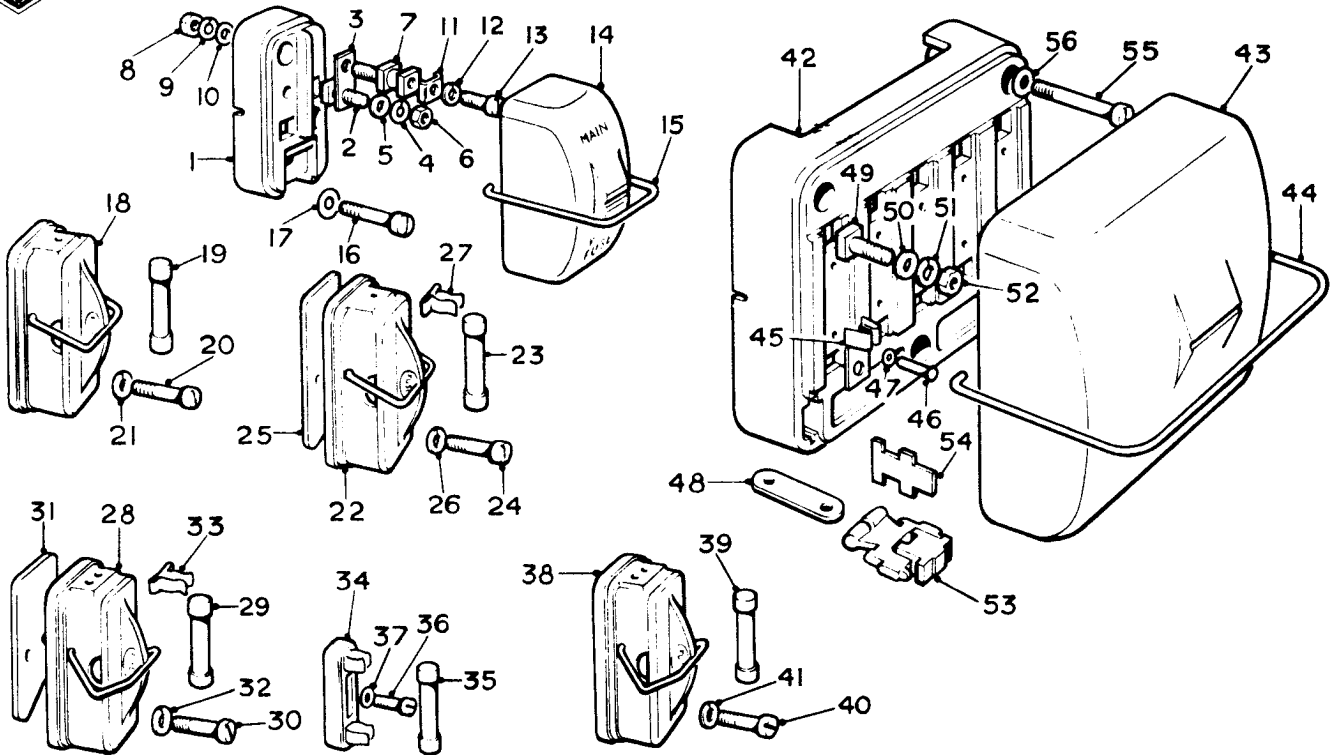
Ref.	Part No.	Description	No off
(1)	UD.1630	Junction box, 18 way	1
(2)	K.1704/Z	Screw, terminal	18
(3)	UD.1528	Washer, cup	18
(4)	K.9003/Z	Washer, spring	18
(5)	UD.1632	Cover	1
(6)	K.1925/Z	Screw, cover to base	1
(7)	K.4404/Z	Washer, screw	1
(8)	K.1822/Z	Screw, base to dash	3
(9)	K.4446/Z	Washer, screw	3
(10)	UD.1404	Terminal strip, boot to frame	3
(11)	K.1704/Z	Screw, terminal	15
(12)	UD.1528	Washer, cup	15
(13)	K.9003/Z	Washer, spring	15
(14)	UD.1406	Cover	3
(15)	UD.1407	Clip, cover	3
(16)	K.1804/Z	Screw, strip to bracket	6
(17)	K.4446/Z	Washer, screw	6

JUNCTION BOX AND TERMINAL STRIP (COACHBUILT CARS)



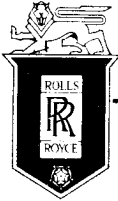
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



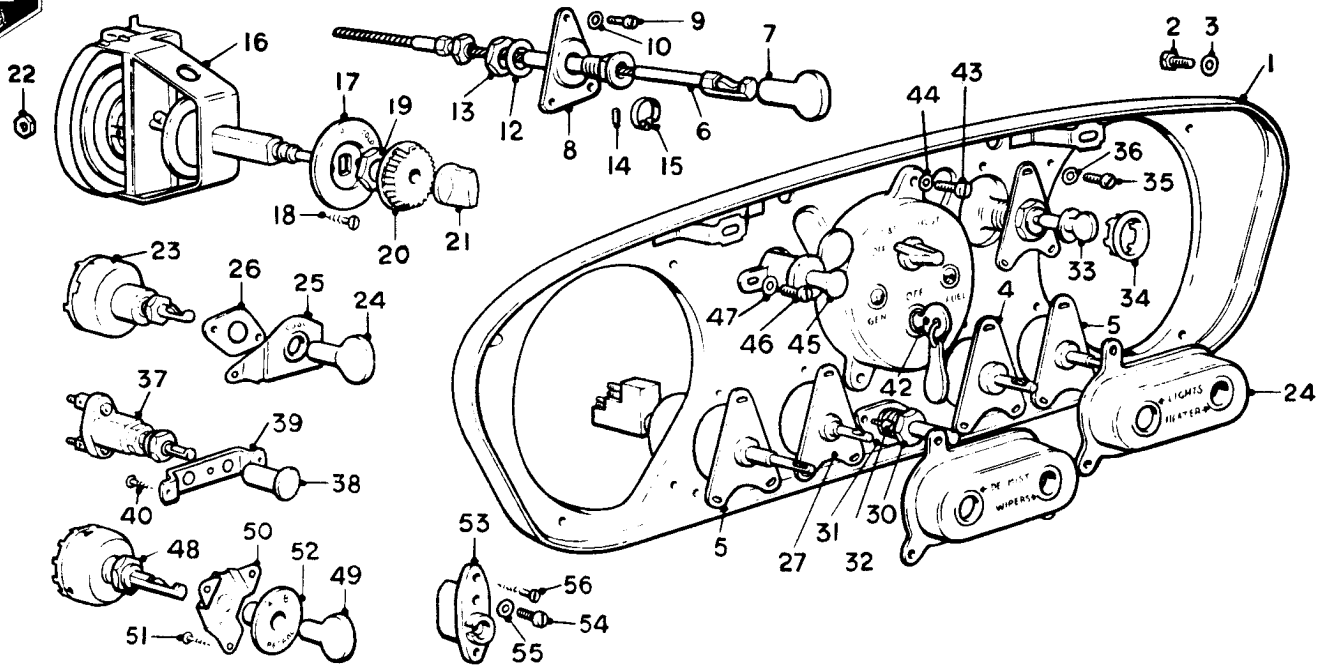
Ref.	Part No.	Description	No off	Ref	Part No.	Description	No off
	RD.6674S/A	FUSE BOX - BLOWER MOTORS (Chrysler or Whitlock equipment except U.S.A.)	1	(30)	K.1719/Z	Screw, fuse box to dash	2
(1)	RD.6674	Base	1	(31)	UD.1832	Distance piece	1
(2)	RD.6678	Terminal bolt	2	(32)	K.9003/Z	Washer, spring	2
(3)	RD.6679	Plate	2	(33)	RB.7001	Clip, radio fuse holder	1
(4)	K.9005/Z	Washer, bolt	4	(34)	UD.4295	FUSE HOLDER - LUGGAGE BOX (Export cars to W. Germany)	1
(5)	K.4447/Z	Washer, plain, bolt	2	(35)	UD.4392	Fuse, 5 amp	1
(6)	K.4304/Z	Nut, bolt	2	(36)	K.1713/Z	Screw	1
(7)	RD.6676	Pillar	4	(37)	K.9003/Z	Washer, screw	1
(8)	K.4304/Z	Nut, pillar	2	(38)	UD.4296	FUSE BOX - TAIL LAMPS (Export cars to W. Germany)	1
(9)	K.9005/Z	Washer, spring	2	(39)	UD.4392	Fuse, 5 amp	2
(10)	K.4447/Z	Washer	2	(40)	K.1713/Z	Screw	2
(11)	DW.538	Fuse clamp	2	(41)	K.9003/Z	Washer, screw	2
(12)	K.9005/Z	Washer, spring	2			FUSE BOX - ELECTRIC WINDOW LIFTS	
(13)	K.1801/Z	Screw, cheesehead	2	(42)	UD.2471	Base	1
(14)	RD.6675	Cover	1	(43)	UD.2473	Cover, assembly	1
(15)	RD.6677	Clip, cover	1	(44)	UD.2454	Clip, spring, cover	1
(16)	K.1716/Z	Screw, fuse box to dash	2	(45)	RD.3034	Clip, fuse	10
(17)	K.9003/Z	Washer, screw	2	(46)	KB.1823	Rivet	10
(18)	RD.5401	FUSE BOX - BLOWER MOTORS (Rolls-Royce equipment)	1	(47)	RD.3036	Washer, rivet	10
(19)	RD.5402	Fuse cartridge	2	(48)	RD.3096	Connector, fuse box	3
(20)	K.1716/Z	Screw, fuse box to dash	2	(49)	DW.434	Bolt, terminal	10
(21)	K.9003/Z	Washer, screw	2	(50)	K.4447/Z	Washer	20
(22)	RD.5401	FUSE BOX - HORNS	1	(51)	K.9005/Z	Washer, spring	20
(23)	RD.5402	Fuse, cartridge	2	(52)	K.4304/Z	Nut, terminal	20
(24)	K.1719/Z	Screw, fuse box to dash	2	(53)	UD.4589S/A	Fuse, contact, assembly	5
(25)	UD.1832	Distance piece	1	(54)	DW.432	Holder, spare wire	1
(26)	K.9003/Z	Washer, spring	2			Wire, 28 S.W.G.	2½ ft.
(27)	RB.7001	Clip, radio fuse holder	1	(55)	K.1822/Z	Screw, base to dash	3
(28)	UD.4296	FUSE BOX - HORNS (Export cars with Marchal Fulgor horns)	1	(56)	K.4447/Z	Washer, screw	3
(29)	RD.5402	Fuse, cartridge	2				

ELECTRICAL FUSE BOXES. (ACCESSORIES)



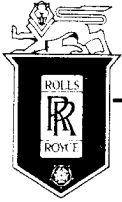
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



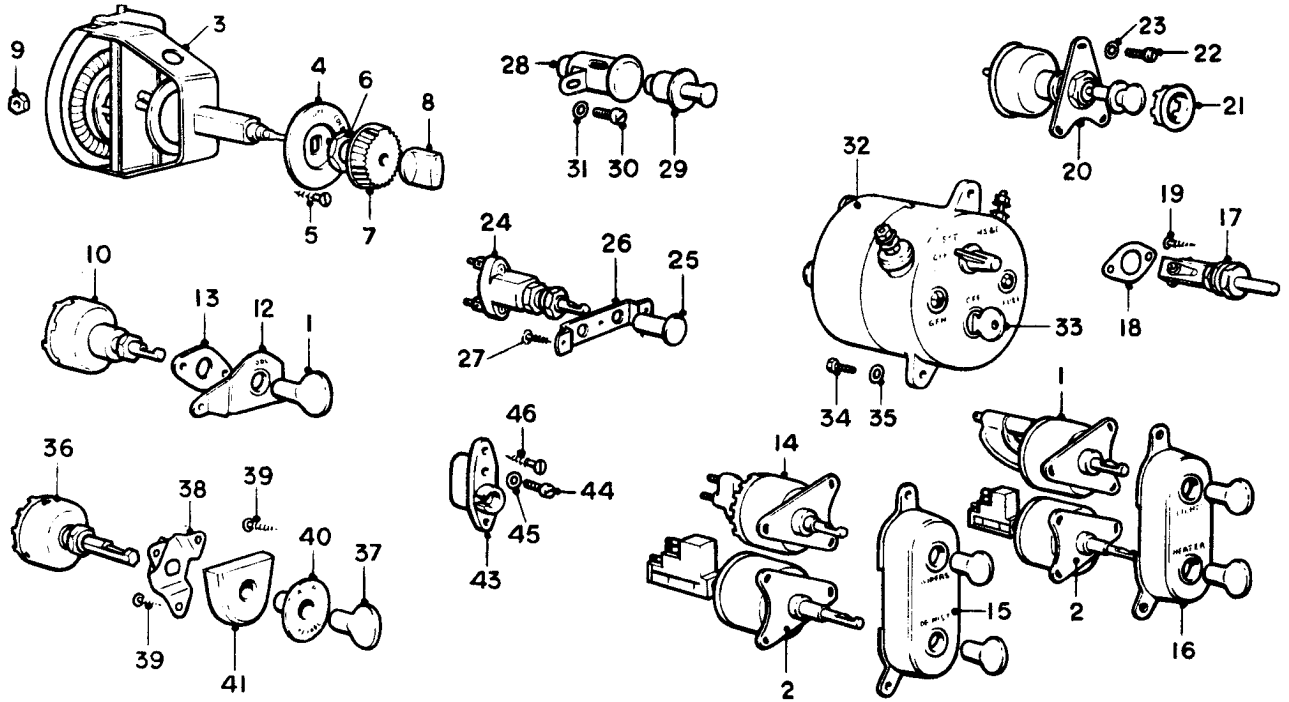
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.1482	Plate mounting	1	(32)	UD.2961	Adaptor plate	1
(2)	K.1910/Z	Screw, plate	4	(32)	CS.31333/Z	Screw, switch	2
(3)	KB.3904/Z	Washer, screw	4	(Cars with R.R. Interior Cooling)			
(Not Continental)				(33)	UD.1817	SWITCH, PETROL FILLER DOOR	1
(4)	UD.1708	SWITCH, MAP & INSTRUMENT LIGHTS	1	(34)	UD.1584	Escutcheon, switch	1
(5)	UD.1706	SWITCH, HEATER & DEMISTER CONTROL SLIDE & CABLE ASSY.	2	(35)	K.1801/Z	Screw, switches to panel	18
(6)	UD.3673	Control slide assembly	1	(36)	K.4446	Washer, screw	18
(7)	UD.1576	Knob	1	(37)	UD.2343	SWITCH, RADIOMOBILE ELEC. AERIAL	2
(8)	UD.3648	Plate, mounting	1	(38)	UD.2344	Knob, switch	2
	UD.3649	Plate, mounting	1	(39)	UD.2356	Bracket, switch to facia	1
(9)	K.1801/Z	Screw, plate	3	(40)	CS.31584/Z	Screw, bracket	3
(10)	K.4446/Z	Washer, screw	3	(41)	UD.1285	SWITCHBOX, MAIN CONTROL	1
(11)	UD.3833	Guide, control slide	1		UD.1271	Lock	1
(12)	UA.1254/Z	Washer, guide	1		UD.1344	Key, Master	1
(13)	UA.354/Z	Nut, guide control	1	(42)	UD.1345	Key, Limited	1
(14)	UD.3651	Locating plunger	1			(Keys Prefixed BSL & CBL)	
(15)	UD.3653	Spring clip	1		UD.3723	Lock	1
(L.W.B. cars only)					UD.3725	Key, Master	1
(16)	UD.3314	SWITCH, BLOWER MOTOR	1		UD.3724	Key, Limited	1
(17)	UD.2849	Escutcheon, switch	1			(Keys Prefixed BHM & RHM)	
(18)	CS.34003/Z	Screw, escutcheon	2	(43)	K.1913/Z	Screw, switchbox	2
(19)	UD.3324	Nut, escutcheon	1	(44)	K.4404/Z	Washer, screw	2
(20)	UD.3325	Knob, temperature control	1	(45)	UD.1221	CIGAR LIGHTER ASSY.	1
(21)	UD.3326	Knob, blower motors	1		UD.1220	Socket	1
(22)	UD.3327	Nut, terminal	1		UD.1371	Knob and element	1
(For Whitlock or Chrysler Interior Cooling. Not U.S.A.)				(46)	K.1801/Z	Screw, mounting	2
(23)	UD.3553	SWITCH, BLOWER MOTOR	1	(47)	K.4446/Z	Washer, screw	2
(24)	UD.1577	Knob, switch	1	(48)	UD.2229	SWITCH, PETROL PUMP TEST	1
(25)	UD.3462	Picture plate assembly	1	(49)	UD.1577	Knob, switch	1
(26)	UD.3450	Adaptor plate	1	(50)	UD.2442	Bracket, switch	1
(For R.R. Interior Cooling)				(51)	CS.34241/Z	Screw, bracket	3
(27)	UD.1710	SWITCH, WINDSCREEN WIPER AND WASHER	1	(52)	UD.2439	Escutcheon, switch	1
(28)	UD.1867	Picture plate assy., wiper & demister	1	(Customer's request)			
(29)	UD.1868	Picture plate assy., heater and lights	1	(53)	RD.7056	SOCKET, INSPECTION LAMP	1
(30)	RD.3133	SWITCH, FUEL/OIL	1	(54)	K.1801/Z	Screw, socket wire	2
(31)	UD.1323	Adaptor plate	1	(55)	K.4446/Z	Washer, screw	2
				(56)	CS.31585/Z	Screw, socket to facia	2

SWITCHES—INSTRUMENT BOARD (NOT "CONTINENTAL")



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

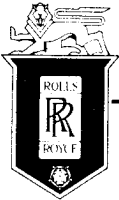


Ref.	Part No.	Description	No off
	UD.4234	SWITCH, MAP LAMP & INST.	1
(1)	UD.1708	SWITCH, MAP LAMP & INST. (Later cars)	1
(2)	UD.1706	SWITCH, HEATER & DEMISTER	2
(3)	UD.3314	SWITCH, BLOWER MOTORS	1
(4)	UD.2849	Escutcheon, switch	1
(5)	CS.34003/Z	Screw, escutcheon	2
(6)	UD.3324	Nut, switch to escutcheon	1
(7)	UD.3325	Knob, temperature control	1
(8)	UD.3326	Knob, blower motors	1
(9)	UD.3327	Nut, terminal	1
		(For Whitlock or Chrysler Interior Cooling Not U.S.A.)	
(10)	UD.3553	SWITCH, BLOWER MOTORS	1
(11)	UD.1577	Knob, switch	1
(12)	UD.3462	Picture plate assembly	1
(13)	UD.3450	Adaptor plate	1
		(For R.R. Interior Cooling)	
(14)	UD.1710	SWITCH, WINDSCREEN WIPER, AND WASHER	1
(15)	UD.1991	Picture plate, wiper or demister	1
(16)	UD.1989	Picture plate, heater and lights	1
(17)	RD.3133	Switch, Fuel/Oil	1
(18)	UD.1323	Adaptor plate	1
(19)	UD.2961	Adaptor plate	1
(19)	CS.31333/Z	Screw, switch	2
		(For R.R. Interior Cooling)	
(20)	UD.1817	SWITCH, PETROL FILLER DOOR	1
(21)	UD.1584	Escutcheon, switch	1
(22)	K.1801/Z	Screw, switches to panel	18
(23)	K.4446/Z	Washer, screw	18
(24)	UD.2343	SWITCH, RADIOMOBILE ELEC. AERIAL	2

Ref.	Part No.	Description	No off
(25)	UD.2344	Knob, switch	2
(26)	UD.2356	Bracket, switch to panel	1
(27)	CS.31584/Z	Screw, bracket	3
	UD.1221	CIGAR LIGHTER ASSY.	1
(28)	UD.1220	Socket	1
(29)	UD.1371	Knob and element	1
(30)	K.1801/Z	Screw, mounting	2
(31)	K.4446/Z	Washer, screw	2
(32)	UD.1285	SWITCHBOX, MAIN CONTROL	1
	UD.1271	Lock	1
	UD.1344	Key, Master	1
		(Keys Prefixed BSM & CBM)	
(33)	UD.1345	Key, Limited	1
		(Keys Prefixed BSL & CBL)	
	UD.3723	Lock	1
	UD.3725	Key, Master	1
		(Keys Prefixed BHM & RHM)	
	UD.3724	Key, Limited	1
		(Keys Prefixed BHL & RHL)	
(34)	K.1913/Z	Screw, switchbox	2
(35)	K.4404/Z	Washer, screw	2
(36)	UD.2229	SWITCH, PETROL PUMP TEST	1
(37)	UD.1577	Knob, switch	1
(38)	UD.2227	Bracket, switch	1
(39)	CS.34241/Z	Screw, bracket	3
(40)	UD.2439	Escutcheon, switch	1
(41)	UW.1588	Block, mounting	1
(42)	CS.31585/Z	Screw, block	2
		(Customer's request)	
(43)	RD.7056	SOCKET, INSPECTION LAMP	1
(44)	K.1801/Z	Screw, socket wire	2
(45)	K.4446/Z	Washer, screw	2
(46)	CS.31585/Z	Screw, socket to fascia	2

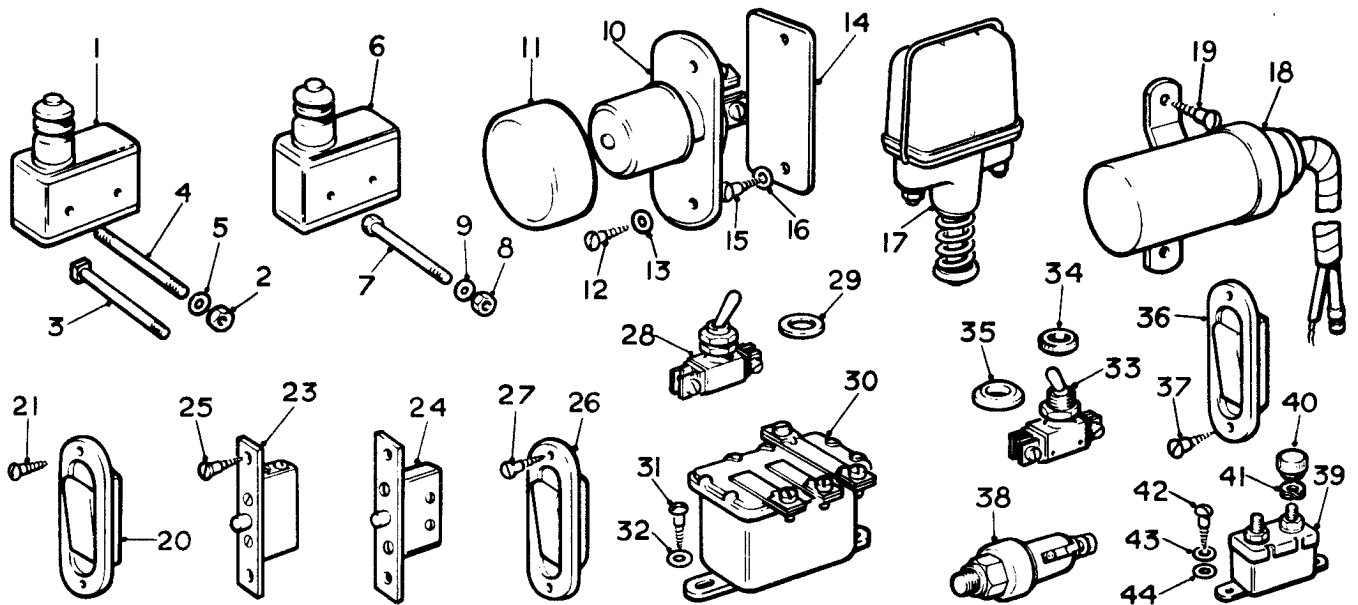
SWITCHES—INSTRUMENT BOARD

CONTINENTAL



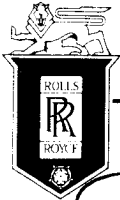
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



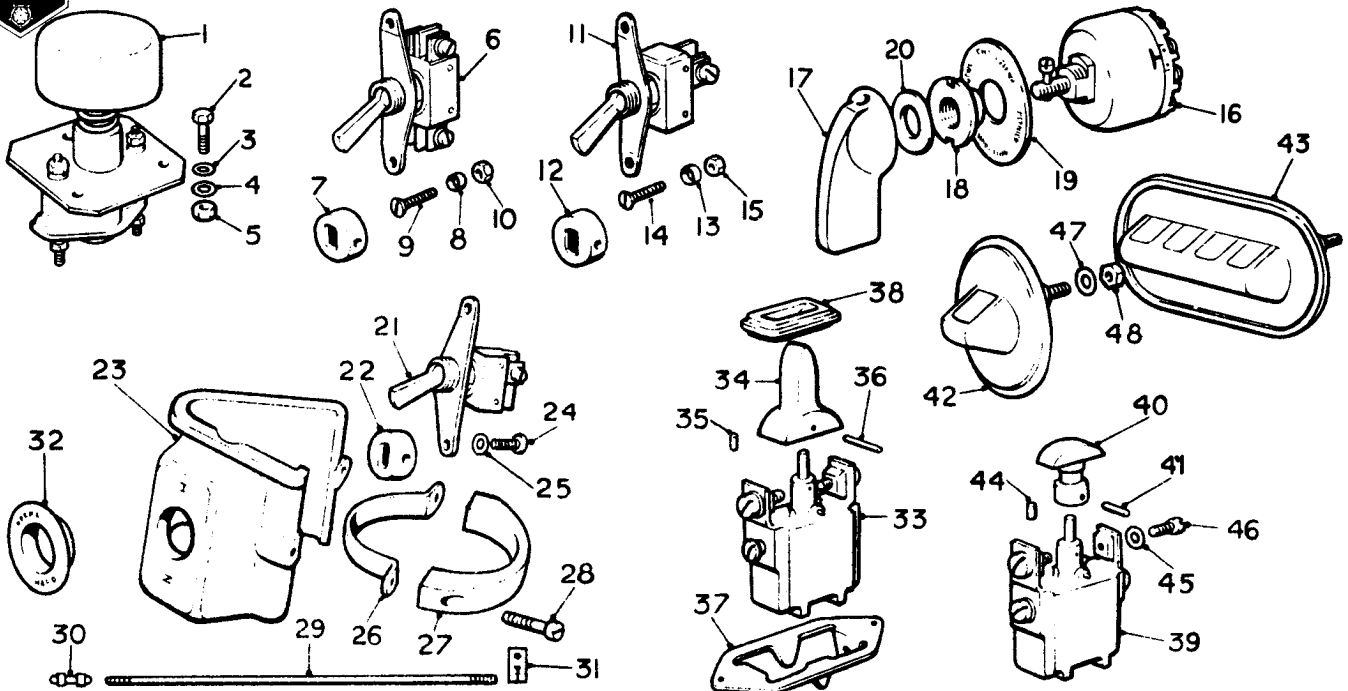
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	RD.7232	MICRO-SWITCH, GEAR CHANGE CONTROL	2	(25)	CS.31180/E	Screw, switch to door pillar	8
(2)	K.4301/Z	Nut, switch	4	(26)	RD.3572	SWITCH, COMPANION LIGHT	2
(3)	K.3710/Z	Bolt, square head	4	(27)	RB.6289	Screw, switch to companion	4
(4)	RD.6904	Stud	2			(Standard cars)	
(5)	K.4401/Z	Washer nut	4	(27)	CS.31333/Z	Screw, switch to companion	4
(6)	RD.7232	MICRO-SWITCH, FAST IDLING CONTROL	1			(Coachbuilt cars)	
(7)	K.3710/Z	Bolt, switch	2	(28)	UD.1534	SWITCH, REAR WINDOW DEMISTER	1
(8)	K.4301/Z	Nut, bolt	2	(29)	UD.1732	Washer, switch	1
(9)	K.4401/Z	Washer, bolt	2	(30)	UD.4340	Relay, demister switch	1
		(Cars with interior cooling equipment and special fast idling switch gear)		(31)	K.1907/Z	Screw, relay to dash	2
(10)	RD.8143	FOOTSWITCH, HEADLAMP DIP.	1	(32)	K.4404/Z	Washer, screw	2
(11)	RD.5153	Cap, footswitch	1			(Cars with interior cooling equipment)	
(12)	K.1910/Z	Screw, switch to dash	2	(33)	UD.4094	SWITCH, REAR ROOF LIGHTS	2
(13)	K.4404/Z	Washer, screw	2	(34)	UD.4096	Retaining ring	1
(14)	173/357	Plate, blanking, dipswitch hole	1	(35)	UD.4467	Escutcheon, switch	2
(15)	KC.151/Z	Screw, blanking plate	2			(L.W.B. cars)	
(16)	K.4404/Z	Washer, screw	2	(36)	RD.3572	SWITCH, PENCIL BEAM LAMP	2
(17)	DW.236	SWITCH, STOP LAMP	1	(37)	RB.6289	Screw, switch to companion	8
(18)	UD.1751	SWITCH, BOOT LAMP	1			(Customers' request only)	
(19)	CS.31020/Z	Screw, switch	2	(38)	RE.21917	SWITCH, OIL PRESS., CARB.	1
(20)	RD.3572	SWITCH, ROOF LIGHT	1	(39)	UD.1819	SWITCH, THERMAL, CARB.	1
(21)	RB.6289	Screw, switch to pillar	2	(40)	DB.440	Nut, insulated, switch	2
		(Standard cars)		(41)	K.3808/Z	Washer, "Thackray," terminal	2
(21)	CS.31333/Z	Screw, switch to pillar	2	(42)	K.1804/Z	Screw, fixing	2
		(Coachbuilt cars)		(43)	K.9006/Z	Washer, spring, screw	2
(23)	RD.3830	SWITCH, DOOR, ROOF LIGHT	4	(44)	K.4446/Z	Washer, plain, screw	2
(24)	RD.5907	SWITCH, DOOR, ROOF LIGHT	4				
		(Alt.)					

SWITCHES—SEPARATE.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

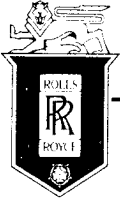


Ref.	Part No.	Description	No off
(1)	UD.3696	SWITCH, FOOT, HORN PUSH	1
(2)	KC.102/Z	Bolt, switch to pedal gap plate	3
(3)	K.4446/Z	Washer, bolt	3
(4)	K.9005/Z	Washer, spring, bolt	3
(5)	K.4005/Z	Nut, bolt	3
(6)	UD.2383	SWITCH, CHANGE-OVER	1
(7)	UR.1368	Escutcheon	1
(8)	CS.34334/E	Washer, cup	2
(9)	CS.30052/E	Screw	2
(10)	K.4004/Z	Nut, screw	2
(For cars with foot operated horns and change-over switch)			
(11)	UD.2183	SWITCH, HORN MUTING	1
(12)	UD.1368	Escutcheon	1
(13)	CS.34334/E	Washer, cup	2
(14)	CS.30052/E	Screw, switch	2
(15)	K.4004/Z	Nut, screw	2
(Cars for Switzerland)			
(16)	UD.2113	SWITCH, DOOR PILLAR LIGHT	1
(17)	UD.1712	Handle, switch	1
(18)	UD.2114	Nut reach	1
(19)	UD.2228	Plate, switch	1
(20)	UD.2404	Washer, switch	1
(Cars for France or customer's request)			
SWITCH, DAMPER SOLENOID			
(21)	UR.1169	SWITCH, DAMPER, SOLENOID	1
(22)	UR.1368	Escutcheon	1
(23)	UR.1135	Cover, switch	1
(24)	K.1701/Z	Screw, switch to cover	2
(25)	K.4401/Z	Washer, screw	2
(26)	UR.1166	Strap, cover to clamp	1
(27)	UR.1165	Clamp, cover	1
(28)	K.1913/Z	Screw, clamp to cover	2

Not Continental

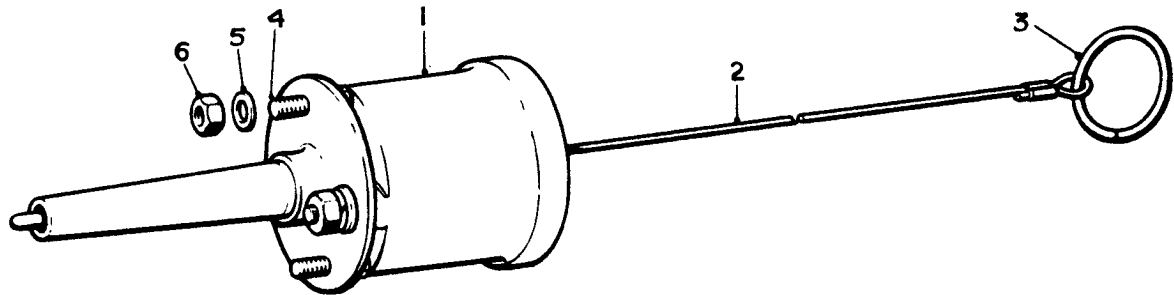
Ref.	Part No.	Description	No off
(29)	UR.2307	Cable, switch to feed, standard	1
	UR.4105	Cable, switch to feed, 1' longer	1
	UR.4104	Cable, switch to feed, 2' longer	1
	UR.4102	Cable, switch to feed, 1' shorter	1
	UR.4101	Cable, switch to feed, 2' shorter	1
	UR.2308	Cable, switch to connec., standard	1
	UR.4099	" " " " " 1' longer	1
	UR.4100	" " " " " 2' longer	1
	UR.4098	" " " " " 1' shorter	1
	UR.4102	" " " " " 2' shorter	1
(30)	UD.2141	Nipple, connector	2
(31)	UR.2083	Eye, cable	2
(Not Continental)			
(32)	UD.2050	Escutcheon, ride control	1
(Continental only)			
SWITCH, CENTRE DIVISION			
(33)	UD.3238	Knob, switch	2
(34)	UD.2508	Buffer, switch	2
(35)	UD.2521	Pin, knob	2
(36)	UD.2522	Mounting plate	2
(37)	UD.2513	Escutcheon	2
(38)	UD.2503		2
(L.W.B. cars only)			
SWITCH, ELECTRIC WINDOW			
LIFTS			
(39)	UD.3238	Knob, switch	7
(40)	UD.3734	Pin, knob	7
(41)	UD.3743	Escutcheon, single assembly	3
(42)	UD.4505	Escutcheon, driver's assembly	1
(43)	UD.4506	Buffer, knob	7
(44)	UD.2521	Washer, switch	14
(45)	K.4401/Z	Screw, switch	14
(46)	K.1725/Z	Washer, clamping	8
(47)	UD.4515	Nut, escutcheon to trim	8
(48)	K.4304/Z		8

SWITCHES—SEPARATE.



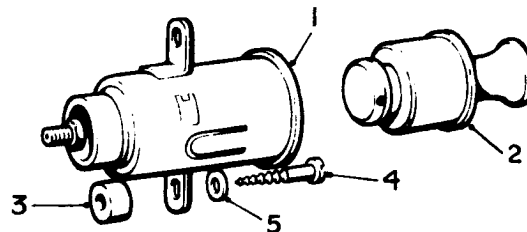
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



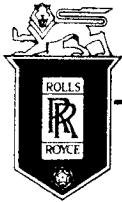
Ref.	Part No.	Description	No off
	UD.3939	SOLENOID, COMPLETE ASSY.	1
(1)	UD.1076S/A	Solenoid assembly	1
(2)	UD.2111	Wire, operating plunger	1
(3)	UD.2119	Split ring	1
(4)	KC.170/Z	Screw	2
(5)	K.4404/Z	Washer, screw	2
(6)	K.4006/Z	Nut, screw	2

PETROL FILLER DOOR SOLENOID



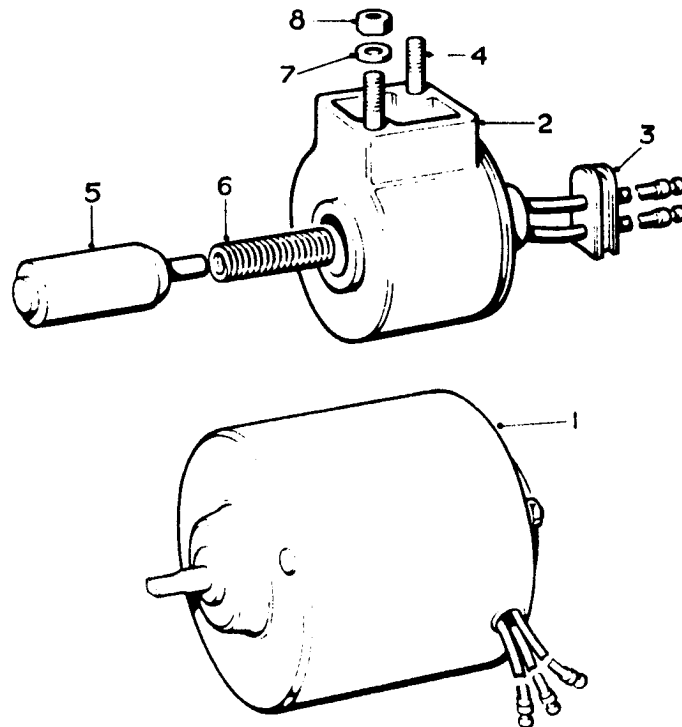
Ref.	Part No.	Description	No off
	UD.1221	CIGAR LIGHTER ASSEMBLY	1
(1)	UD.1220	Socket	1
(2)	UD.1371	Knob and element	1
(3)	UD.2250	Distance-piece, screws	2
(4)	CS.31607/Z	Screws, wood	2
(5)	K.4404/Z	Washer, screw	2

CIGAR LIGHTER—COMPANION



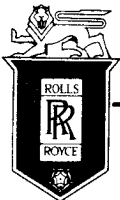
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



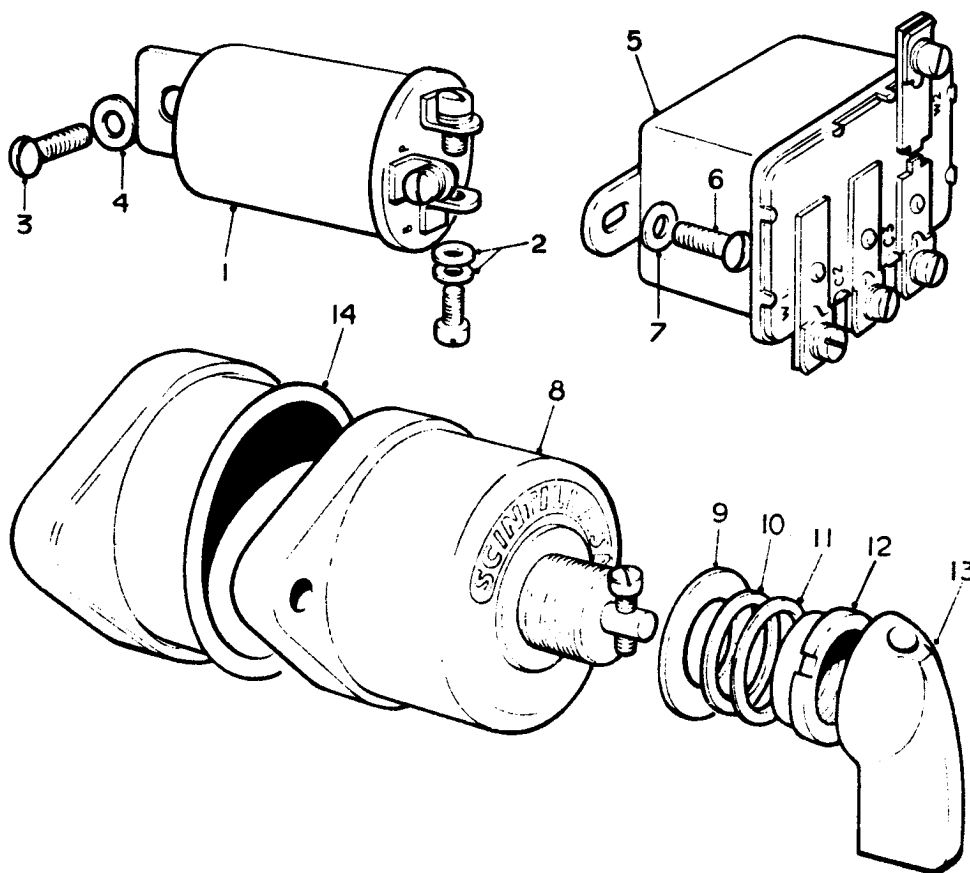
Ref.	Part No.	Description	No off
(1)	UD.4343	Motor, window regulator	4
(2)	UD.3300	SOLENOID, BRAKE, ASSEMBLY	1
(3)	UD.3299	Grommet, casing	1
(4)	KB.252/Z	Stud	2
(5)	UD.3296	PLUNGER ASSEMBLY	4
(6)	UD.1665	Spring, return, solenoid	4
(7)	KB.3904/Z	Washer, solenoid mounting	8
(8)	K.4006 Z	Nut, mounting	8

ELECTRIC WINDOW WINDER



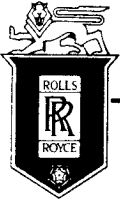
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



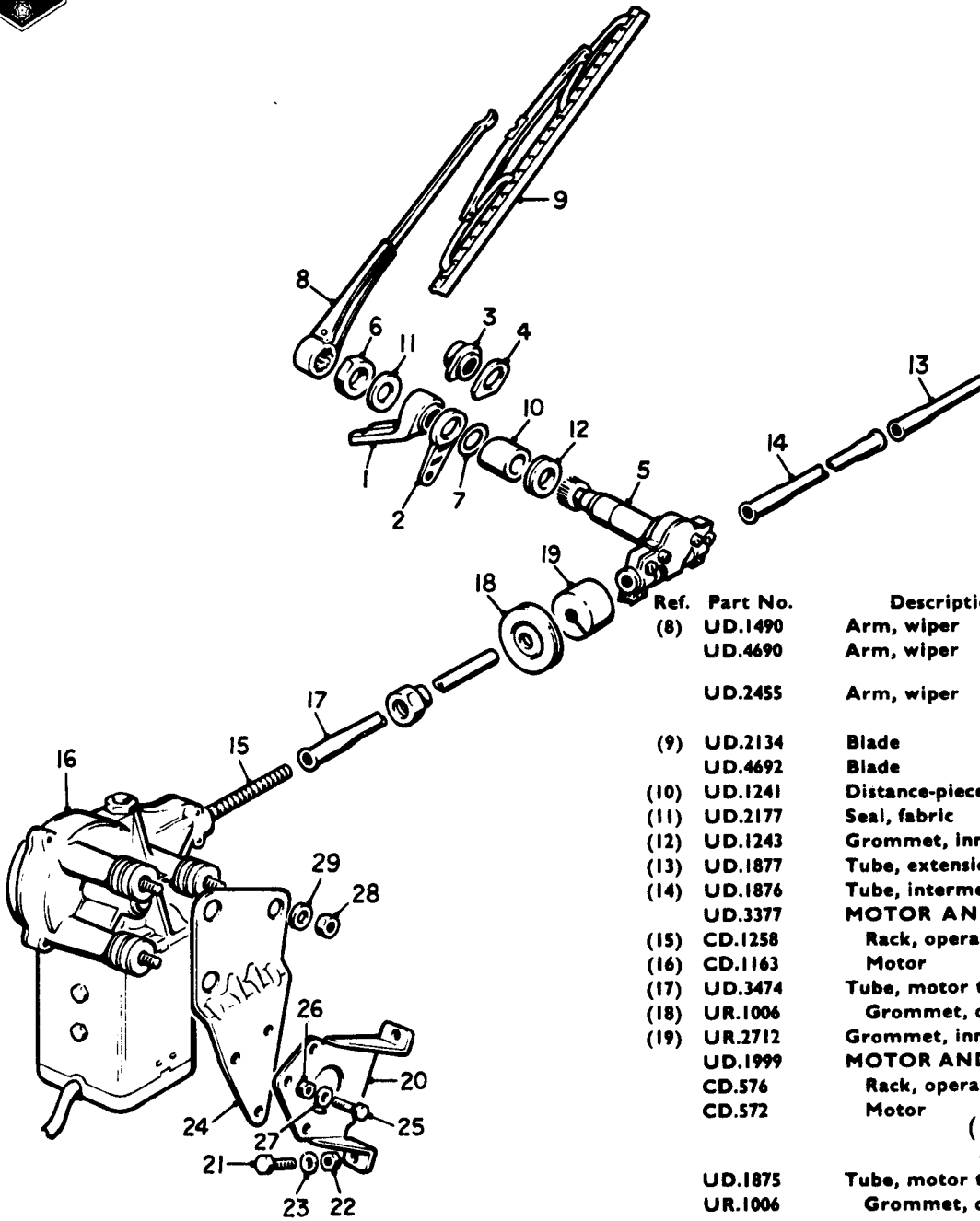
Ref.	Part No.	Description	No off
(1)	UD.1511	Flasher unit	2
(2)	UD.2107	Washer, terminal	6
(3)	K.1907/Z	Screw, flasher to bracket	2
(4)	K.4404/Z	Washer, screw	2
(5)	UD.1654	Relay, flasher, fog and stop	4
(6)	K.1907/Z	Screw, relay to dash	8
(7)	K.4404/Z	Washer, screw	8
(8)	UD.1871	Switch, time, flasher	1
	UD.3149	Switch, time, flasher	1
			} Alt.
(9)	UD.1713	Washer, cotton/rubber, switch	1
(10)	UD.1873	Washer, rubber	1
(11)	UD.1874	Washer, Alum.	1
(12)	UD.1925	Reach nut	1
(13)	UD.1712	Handle	1
(14)	UD.1610	Cap, rubber, switch	1

DIRECTION INDICATORS.



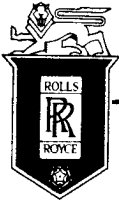
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



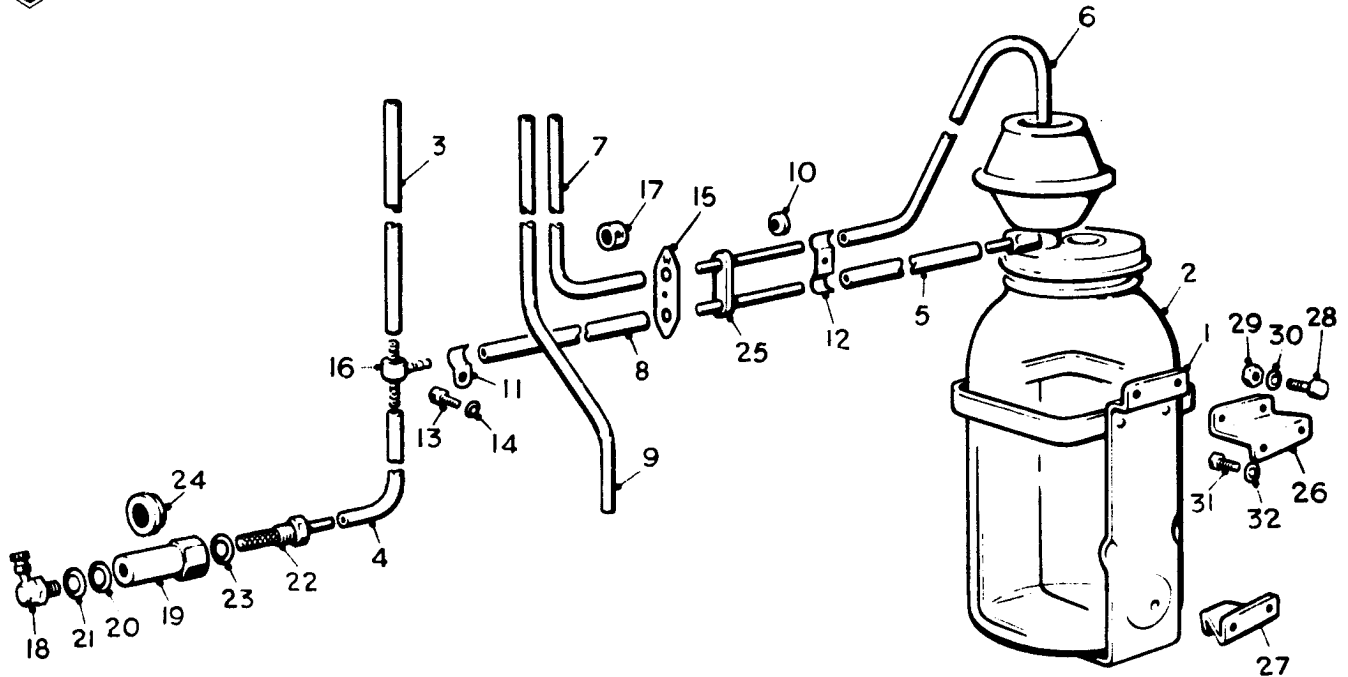
Ref.	Part No.	Description	No off
(1)	UD.2280	Escutcheon, mounting spindle	2
(2)	UD.2279	Washer, sealing, escutcheon	2
(3)	UD.2175	Escutcheon, mounting, spindle	2
(4)	UD.2176	Washer, sealing, escutcheon	2
(5)	UD.1238	WHEELBOX ASSEMBLY	2
(6)	RD.6716	Nut, spindle	1
(7)	UD.1758	Washer, leatheroid	2
(8)	UD.1490	Arm, wiper	2
	UD.4690	Arm, wiper	2
	UD.2455	Arm, wiper	2
(9)	UD.2134	Blade	2
	UD.4692	Blade	2
(10)	UD.1241	Distance-piece	2
(11)	UD.2177	Seal, fabric	2
(12)	UD.1243	Grommet, inner skin	2
(13)	UD.1877	Tube, extension, wheelbox	1
(14)	UD.1876	Tube, intermediate, wheelbox	1
	UD.3377	MOTOR AND RACK ASSY.	1
(15)	CD.1258	Rack, operating	1
(16)	CD.1163	Motor	1
(17)	UD.3474	Tube, motor to wheelbox	1
(18)	UR.1006	Grommet, cable	1
(19)	UR.2712	Grommet, inner dash	1
	UD.1999	MOTOR AND RACK ASSY.	1
	CD.576	Rack, operating	1
	CD.572	Motor	1
		(Redundant, Use RH.712 Assy. to Bulletin CB-99)	
	UD.1875	Tube, motor to wheelbox	1
	UR.1006	Grommet, cable	1
		(For UD.1999)	
(20)	173/360	Bracket, mounting, motor	1
(21)	UA.101/Z	Bolt, bracket	4
(22)	UA.301/Z	Nut, bolt	4
(23)	UA.1251/Z	Washer, bolt	4
(24)	UR.3794	Bracket, extension, mounting	1
(25)	UA.102/Z	Bolt, extension bracket	3
(26)	UA.301/Z	Nut, bolt	3
(27)	UA.1251/Z	Washer, bolt	3
(28)	UA.301/Z	Nut, motor to bracket	3
(29)	UA.1251/Z	Washer, nut	3

WINDSCREEN WIPER



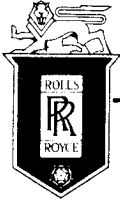
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



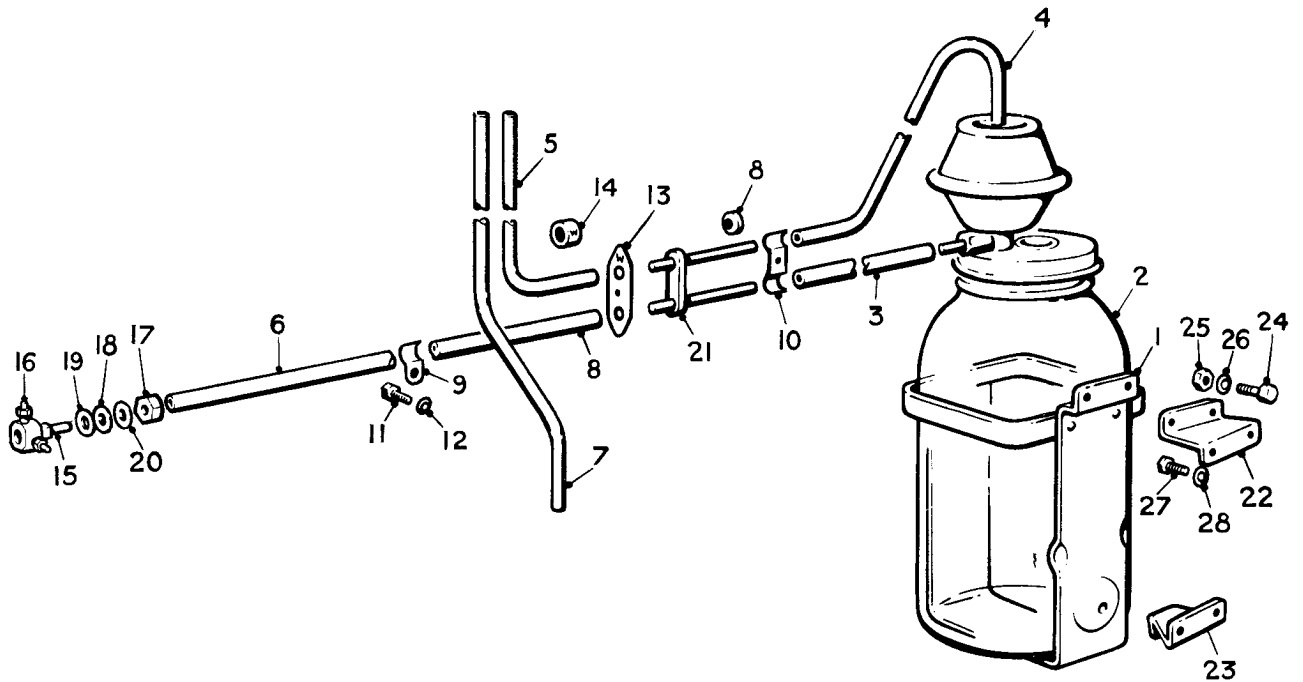
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	RF.6351	RESERVOIR & PUMP ASSY.	1	(18)	UD.1072	JET & VALVE DISCHARGE ASSY.	2
(1)	RF.10309	Cage	1		UD.1056	Jet, assembly	1
(2)	RF.10308	Bottle	1	(19)	UD.1070	Adaptor	2
(3)	UD.1499	Hose, "T" piece to R.H. jet	1	(20)	KB.1078	Washer, discharge valve	2
(4)	UD.1500	Hose, "T" piece to L.H. jet	1	(21)	UD.1759	Washer, leatheroid, jet	2
(5)	UD.1501	Hose, pump delivery	1	(22)	UD.1050	Filter, assembly	2
(6)	UD.1503	Hose, pump suction	1	(23)	KB.1097	Washer, filter	2
(7)	UD.1504	Hose, dash connection to switch	2	(24)	D.74723	Grommet, discharge valve	2
(8)	UD.1505	Hose, connection to "T" piece	1	(25)	UD.1378	Connection, hose, dash	1
(9)	UD.1725	Hose, connection to manifold	1	(26)	UD.1494	Support, bracket, top	1
(10)	RF.7127	Grommet, hoses	2			(Not Continental)	
		(L.W.B. cars)			UD.1926	Support bracket, top	1
(11)	UD.1496	Clip, hose, single	2			(Continental)	
(12)	RE.10569	Clip, double	1	(27)	UD.1495	Support bracket, bottom	1
(13)	K.1907/Z	Screw, clip	3	(28)	KC.152/Z	Setscrew, bracket	3
(14)	K.4404/Z	Washer, screw	3	(29)	K.4307/Z	Nut, setscrew	3
(15)	UD.1529	Plate, identification	1	(30)	K.9006/Z	Washer, nut	3
(16)	UD.1731	Connection, "T" piece	1	(31)	CS.30541/Z	Screw, brackets to valance	7
(17)	UD.1533	Marker, pipe	3	(32)	UA.1251/Z	Washer, screw	7
						OPERATING SWITCH—See	
						Instrument Board	

WINDSCREEN WASHER (TWO JET TYPE)



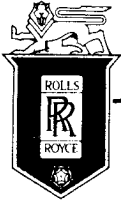
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



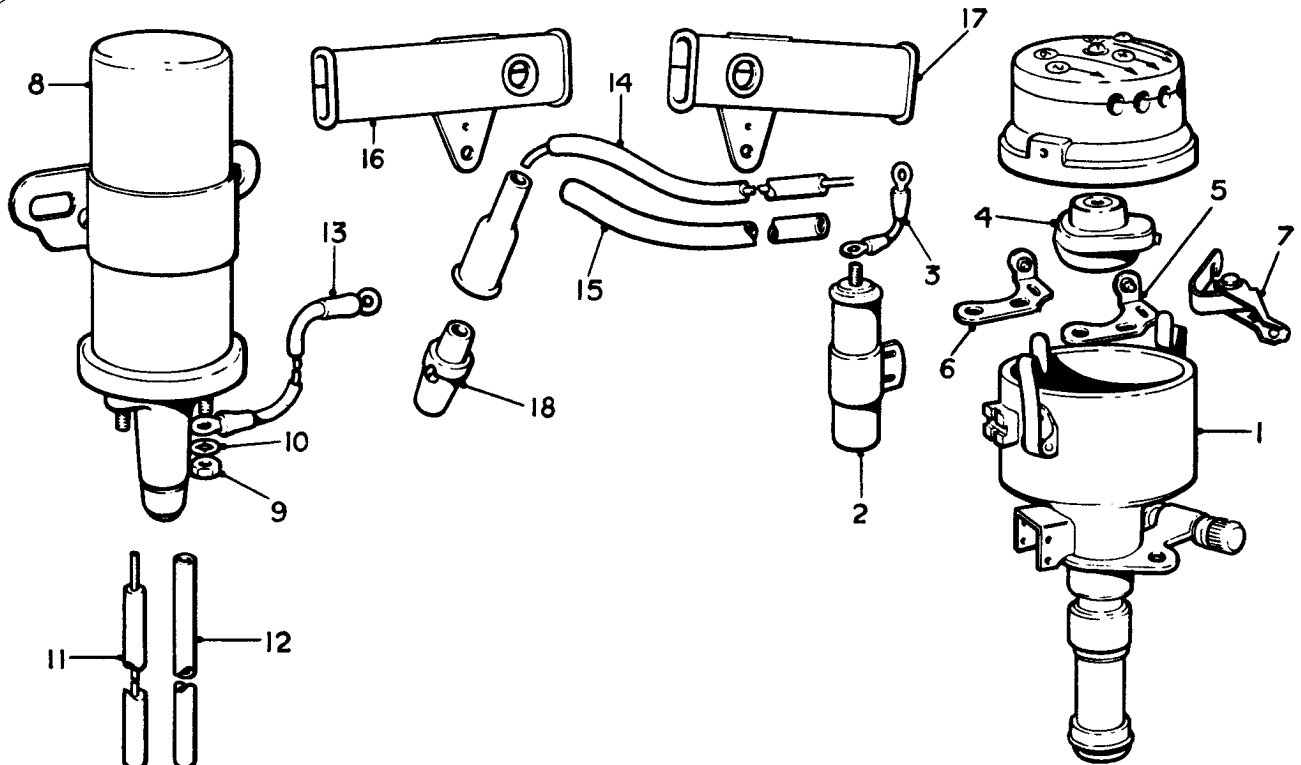
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	RF.6351	RESERVOIR AND PUMP ASSY.	1		UD.3106	JET HOLDER & JET ASSY.	1
(1)	RF.10309	Cage	1	(15)	UD.3107	Holder, assembly	1
(2)	RF.10308	Bottle	1	(16)	UD.5027	Jet	2
(3)	UD.1501	Hose, pump, delivery	1	(17)	UD.2978	Nut, retaining holder	1
(4)	UD.1503	Hose, pump, suction	1	(18)	UD.2977	Washer, sealing, holder	1
(5)	UD.1504	Hose, dash connection to switch	1	(19)	UD.3017	Washer, leatheroid, jet	1
(6)	UD.3105	Hose, dash to jet	1	(20)	K.4417/Z	Washer, holder	1
(7)	UD.1725	Hose, connection to manifold	1	(21)	UD.1378	Connection, hose, dash	1
(8)	RF.7127	Grommet, hoses	2	(22)	UD.1494	Support bracket, top	1
		(L.W.B. cars)				(Not Continental)	
(9)	UD.1496	Clip, hose, single	2		UD.1926	Support bracket, top	1
(10)	RE.10569	Clip, hose, double	1			(Continental)	
(11)	K.1907/Z	Screw, clip	3	(23)	UD.1495	Support bracket, bottom	1
(12)	K.4404/Z	Washer, screw	3	(24)	KC.152/Z	Setscrew, bracket	3
(13)	UD.1529	Plate, identification	1	(25)	K.4307/Z	Nut, setscrew	3
(14)	UD.1533	Marker, pipe	3	(26)	K.9006/Z	Washer, setscrew	3
				(27)	CS.30541/Z	Screw, brackets to valance	7
				(28)	UA.1251/Z	Washer, screw	7
						OPERATING SWITCH—See Instrument board	

WINDSCREEN WASHER (TWIN JET TYPE)



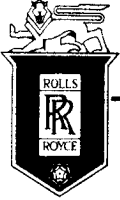
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



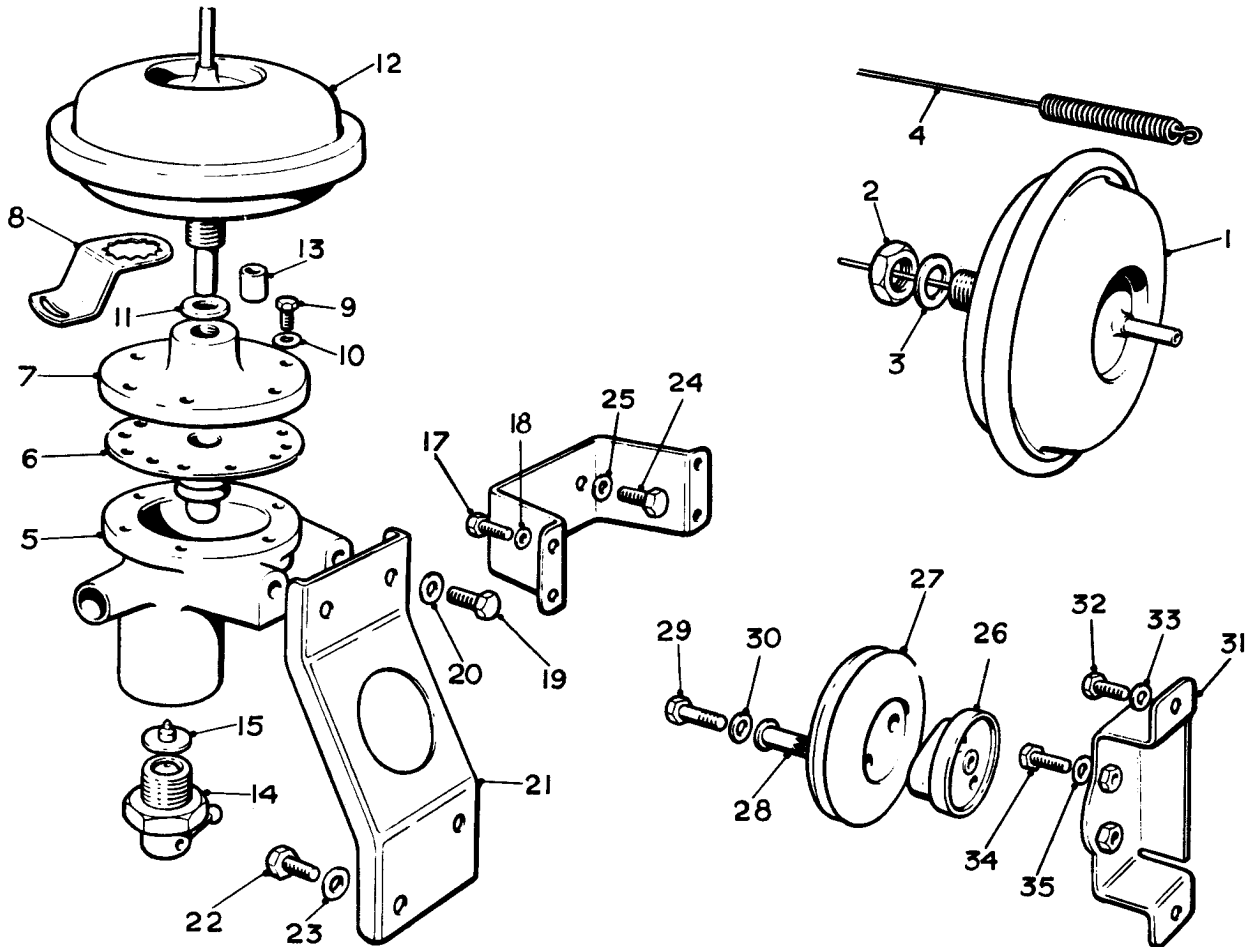
Ref.	Part No.	Description	No off
(1)	UD.1368	DISTRIBUTOR ASSEMBLY	1
(2)	RD.7774	Condensor	1
(3)	RD.7790	Cable, condensor	1
(4)	RD.8550	Rotor assembly	1
(5)	RD.4269	Contact, fixed, base plate	1
(6)	RD.7582	Contact, fixed, synchro plate	1
(7)	RF.5093	Contact, moving, assembly	1
	UD.3112	DISTRIBUTOR ASSEMBLY (As UD.1368 except with) :-	1— 8 : 1 Compression Ratio.
	UD.2331	Octane adjuster	
	UD.3018	DISTRIBUTOR ASSEMBLY	1— Continental only.
(8)	UD.1983	Coil, ignition	1— Lucas.
(9)	UD.4444	Nut, coil terminal	2
(10)	UD.4445	Washer, nut	2
(11)	RE.20235	Lead, coil to distributor	1
(12)	UE.2772	Sleeving, P.V.C., lead	1
(13)	UE.797	Cable, L.T. coil to distributor, assy.	1
(14)	UE.4100	Lead, H.T., No. 1	1
	UE.4101	Lead, H.T., No. 2	1
	UE.4102	Lead, H.T., No. 3	1
	UE.4103	Lead, H.T., No. 4	1
	UE.4104	Lead, H.T., No. 5	1
	UE.4100	Lead, H.T., No. 6	1
(15)	UE.2560	Sleeve, rubber, cables	6
(16)	UE.791	Tube, ignition wire, front	1
(17)	UE.792	Tube, ignition wire, rear	1
(18)	RE.3482	Connector, plug to lead	6— For Champion Plugs only.

IGNITION EQUIPMENT.



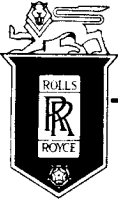
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



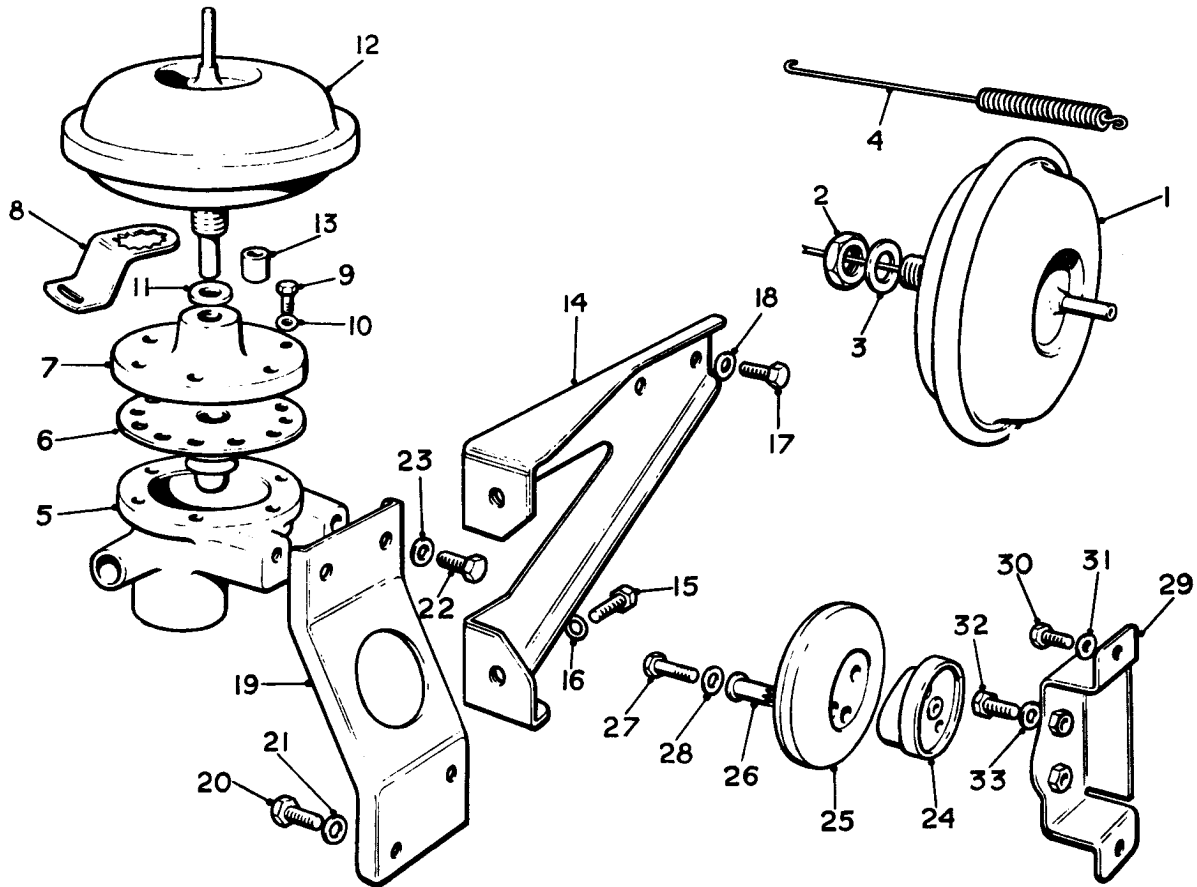
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.1367	Vacuum unit, flap valve	2	(16)	UD.1887	Bracket, heater tap to valance	1
(2)	UA.305/Z	Nut, connection	2			(Not Continental)	
(3)	UA.1255/Z	Washer	2	UD.1927	Bracket, heater tap to valance	1	
(4)	UD.1352	Spring, vacuum unit	2			(Continental only)	
	UD.2081	TAP, HEATER, ASSY.	1	(17)	K.1907/Z	Screw, bracket	4
		(Not with interior cooling)		(18)	K.4404/Z	Washer, screw	4
(5)	UD.2057	Body	1	(19)	UA.103/Z	Screw, tap bracket	2
(6)	UD.1233	Diaphragm	1			(Not Continental)	
(7)	UD.1236	Cover, top	1	UA.105/Z	Screw, tap to bracket	2	
(8)	UD.1339	Lock plate	1	UD.3240	Distance-piece, bracket	2	
(9)	KC.178/Z	Screw, cover	6			(Continental only)	
(10)	K.4404/Z	Washer, screw	6	(20)	UA.1251/Z	Washer, screw	2
(11)	UD.1645	Washer, adjusting, .036 in.	1	(21)	UD.1886	Bracket, demister tap to dash	1
	UD.1646	Washer, adjusting, .048 in.	1			(Not Continental)	
	UD.1647	Washer, adjusting, .064 in.	1	UD.1978	Bracket, demister tap to dash	1	
	UD.1648	Washer, adjusting, .080 in.	1			(Continental only)	
		(Alternative)		(22)	UA.101/Z	Screw, bracket	2
(12)	UD.1222	Operating mechanism, assy.	1	(23)	UA.1251/Z	Washer, screw	2
(13)	UD.1338	Travel stop	1	(24)	UA.103/Z	Screw, tap to bracket	2
(14)	UD.2082	Bye-pass valve screw, assy.	1	(25)	UA.1251/Z	Washer, screw	2
(15)	UD.2086	Valve, bye-pass	1			RESISTANCE—SWITCH	
	RH.247	TAP, HEATER, ASSY.	1	(26)	UD.1123	Base, assembly	2
		As above except :-		(27)	UD.4674	Resistance assembly	2
	UD.3387	Body	1	(28)	UD.1118	Bush, terminal	4
		(Interior cooling only)		(29)	K.1826/Z	Screw, unit to base	4
	UD.2762	TAP, DEMISTER, ASSY.	1	(30)	K.4446/Z	Washer, screw	4
		As above except :-		(31)	UD.1737	Bracket, resistance	1
	UD.2761	Body	1	(32)	K.1907/Z	Screw, bracket to dash	2
		(Not with interior cooling)		(33)	K.4404/Z	Washer, screw	2
	RH.248	TAP, DEMISTER, ASSY.	1	(34)	K.1810/Z	Screw, resistance unit	4
		As for UD.2762 except :-		(35)	K.4446/Z	Washer, screw	4
	UD.3388	Body	1				
		(Interior cooling only)					

HEATING AND DEMISTING SYSTEM CONTROLS.



SPARES schedule

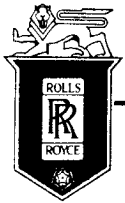
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.1367	Vacuum unit, flap valve	2	(14)	UD.3978	Bracket, heater tap to dash	1
(2)	UA.305/Z	Nut, connection	2	(15)	K.1907/Z	Screw, bracket	4
(3)	UA.1255/Z	Washer	2	(16)	K.4404/Z	Washer, screw	4
(4)	UD.1352 UD.3987	Spring, vacuum unit TAP, HEATER AND DEMISTER ASSY.	2 2	(17)	UA.103/Z	Screw, tap to bracket	2
		(Not with pressurised cooling)		(18)	UA.6102/Z	Washer, screw	2
(5)	UD.3986 UD.4106	Body, heater tap Body, demister tap	1 1	(19)	UD.1886	Bracket, demister tap to dash (Not Continental)	1
(6)	UD.1233	Diaphragm	2		UD.1978	Bracket, demister tap to dash (Continental only)	1
(7)	UD.1236	Cover, tap	2	(20)	UA.101/Z	Screw, bracket	2
(8)	UD.1339	Lock plate	2	(21)	UA.1251/Z	Washer, screw	2
(9)	KC.178/Z	Screw, cover	12	(22)	UA.103/Z	Screw, tap to bracket	2
(10)	K.4404/Z	Washer, screw	12	(23)	UA.6102/Z	Washer, screw	2
(11)	UD.1645 UD.1646 UD.1647 UD.1648	Washer, adjusting, .036 in. Washer, adjusting, .048 in. Washer, adjusting, .064 in. Washer, adjusting, .080 in.	2 As reqd.	(24)	UD.1123	Base, assembly	2
(12)	UD.1222	Operating Mechanism	2	(25)	UD.4674	Resistance assembly	2
(13)	UD.1338 RH.291	Travel Stop TAP, HEATER AND DEMISTER, ASSEMBLY (For pressurised cooling system)	2 1	(26)	UD.1118	Bush, terminal	4
	UD.4133	As above except :— Body	1	(27)	K.1826/Z	Screw, unit to base	4
				(28)	K.4446/Z	Washer, screw	4
				(29)	UD.1737	Bracket, resistance	1
				(30)	K.1907/Z	Screw, bracket to dash	2
				(31)	K.4404/Z	Washer, screw	2
				(32)	K.1810/Z	Screw, resistance unit	4
				(33)	K.4446/Z	Washer, screw	4

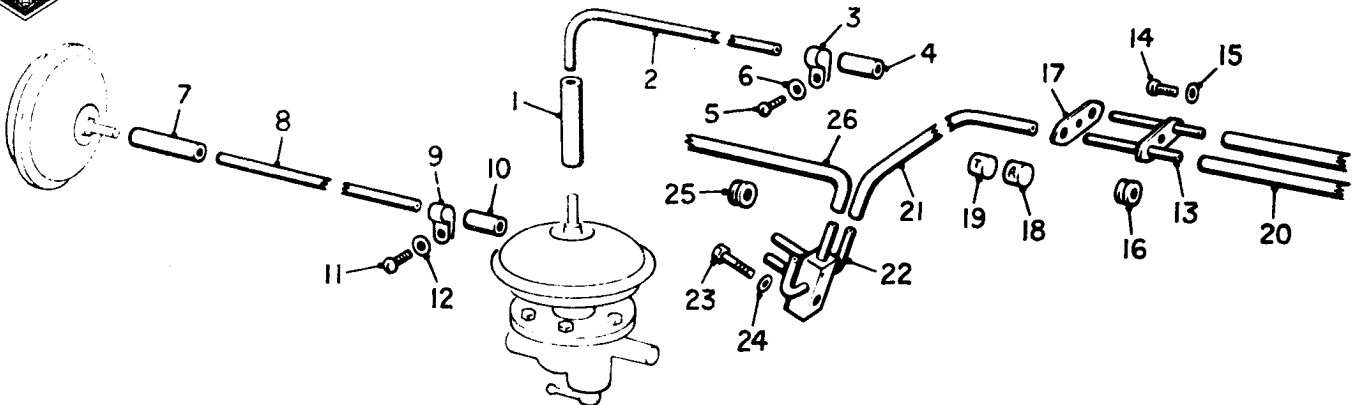
HEATING AND DEMISTING SYSTEM CONTROLS

Silver Cloud ... SGE.156 onwards
Bentley "S" ... 350-FA onwards
Bentley "S" Continental 22.EL onwards



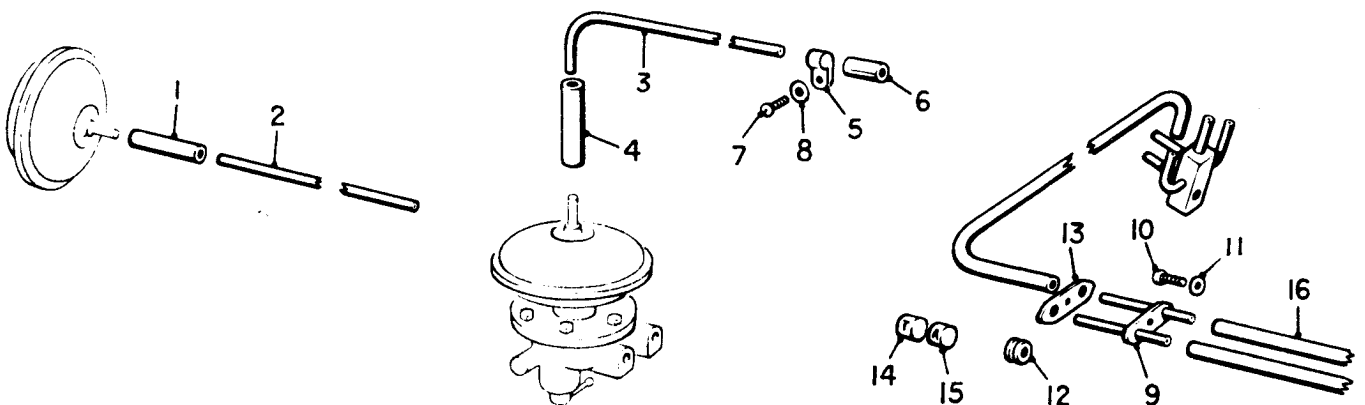
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



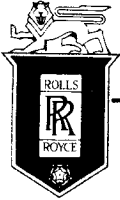
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.1397	Hose, connection, pipe	2	(12)	K.4404/Z	Washer, screw	4
(2)	UD.1403	Pipe, heater control	1	(13)	UD.1378	Plate, dash connection assembly	1
	UD.2297	Pipe, heater control	1	(14)	KC.173/Z	Screw, plate	1
		(Not Continental)		(15)	K.4404/Z	Washer, screw	1
		(Continental only)		(16)	UD.1399	Grommet, pipes	2
(3)	UG.1431	Clip, pipe	2	(17)	UD.1530	Plate, identification	2
(4)	UD.1793	Bush, clip	2	(18)	UD.1531	Marker, air valve pipe	1
(5)	K.1907/Z	Screw, clip	2	(19)	UD.1532	Marker, tap pipe	1
(6)	K.4404/Z	Washer, screw	2	(20)	UD.1504	Hose, switch to plate	2
(7)	UD.1397	Hose, pipe to flap valve unit	2	(21)	UD.1505	Hose, junction to switch	1
(8)	UD.1401	Pipe, flap valve	1	(22)	UD.1383	Junction, 5 way	1
	UD.3634	Pipe, flap valve	1	(23)	KC.158/Z	Screw, junction	1
		(RR Interior cooling only)		(24)	K.4404/Z	Washer, screw	1
(9)	UG.1431	Clip, pipe	4	(25)	UD.1399	Grommet, pipes	2
(10)	UD.1793	Bush, clip	4	(26)	UD.1726	Hose, manifold to junction	1
(11)	K.1907/Z	Screw, clip	4				

HEATER VACUUM PIPES AND HOSES. (STANDARD CARS)



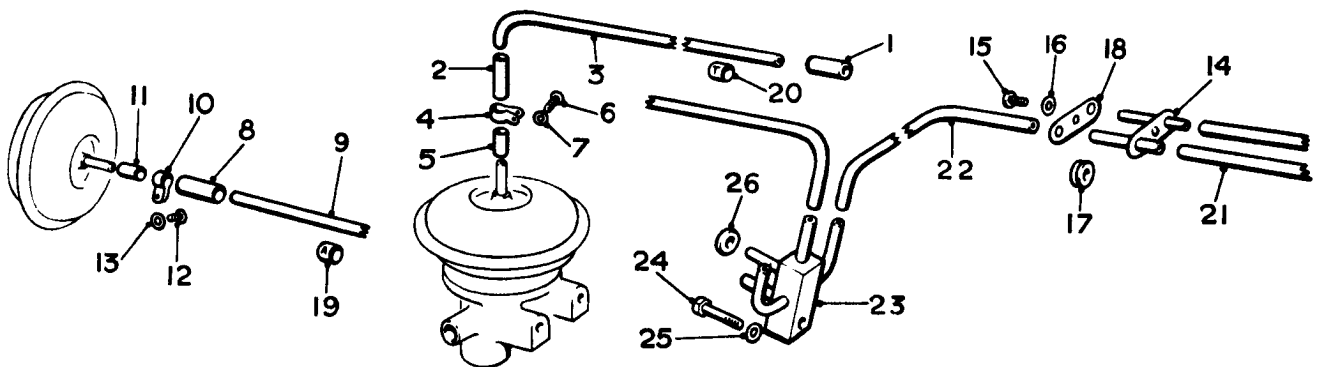
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.1397	Hose, connecting, pipe	2	(10)	KC.173/Z	Screw, plate	1
(2)	UD.1400	Pipe, flap valve to dash connection	1	(11)	K.4404/Z	Washer, screw	1
(3)	UD.1402	Pipe, tap to dash connection	1	(12)	UD.1399	Grommet, pipes	2
(4)	UD.1397	Hose, connection, pipe	2	(13)	UD.1530	Plate, identification	1
(5)	UG.1431	Clip, pipe	5	(14)	UD.1532	Marker, tap pipe	1
(6)	UD.1793	Bush, clip	5	(15)	UD.1531	Marker, air valve pipe	1
(7)	K.1907/Z	Screw, clip	5	(16)	UD.1504	Hose, connection to switch	2
(8)	K.4404/Z	Washer, screw	5	(17)	UD.1505	Hose, switch to 5 way junction	1
(9)	UD.1378	Plate, dash connection	1				

DEMISTER VACUUM PIPES AND HOSES.



SPARES schedule

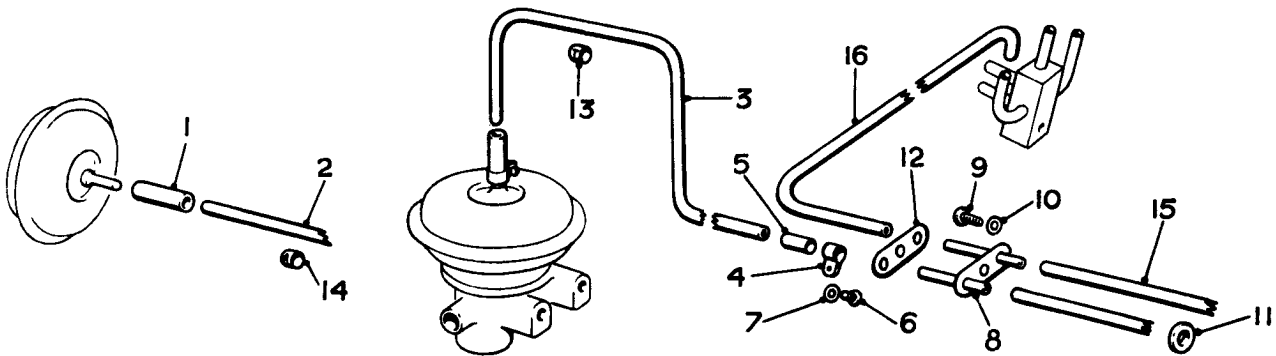
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.1397	Hose, connection, pipe, dash connection	1	(13)	K.4404/Z	Washer, screw	4
(2)	UD.4001	Hose, connection, pipe, tap	1	(14)	UD.1378	Plate, dash connection	1
(3)	UD.4000	Pipe, heater control	1	(15)	KC.173/Z	Screw, plate	1
(4)	UG.1431	Clip, pipe	2	(16)	K.4404/Z	Washer, screw	1
(5)	UD.1793	Bush, clip	2	(17)	UD.1399	Grommet, pipe	2
(6)	K.1907/Z	Screw, clip	2	(18)	UD.1530	Plate, identification	2
(7)	K.4404/Z	Washer, screw	2	(19)	UD.1531	Marker, air valve pipe	1
(8)	UD.1397	Hose, pipe to flap valve unit	2	(20)	UD.1532	Marker, tap pipe	1
(9)	UD.1401	Pipe, flap valve unit	1	(21)	UD.1504	Hose, switch to plate	2
	UD.3634	Pipe, flap valve unit (RR. Interior Cooling only)	1	(22)	UD.1505	Hose, junction to switch	1
(10)	UG.1431	Clip, pipe	4	(23)	UD.1383	Junction, 5 way	1
(11)	UD.1793	Bush, clip	4	(24)	KC.158/Z	Screw, junction	1
(12)	K.1907/Z	Screw, clip	4	(25)	K.4404/Z	Washer, screw	1
				(26)	UD.1399	Grommet, pipe	2
				(27)	UD.1726	Hose manifold to junction	1

HEATER VACUUM PIPES AND HOSES.

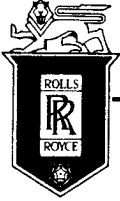
(STANDARD CARS)



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.1397	Hose, connection, flap valve and dash connection	2	(8)	UD.1378	Plate, dash connection	1
(2)	UD.1400	Pipe, flap valve to dash	1	(9)	KC.173/Z	Screw, plate to dash	1
(3)	UR.3795	Hose, demister tap to dash	1	(10)	K.4404/Z	Washer, screw	1
(4)	UG.1431	Clip, pipe	5	(11)	UD.1399	Grommet pipes	2
(5)	UD.1793	Bush, clip	5	(12)	UD.1530	Plate, identification	1
(6)	K.1907/Z	Screw, clip	5	(13)	UD.1532	Marker, tap pipe	1
(7)	K.4404/Z	Washer, screw	5	(14)	UD.1531	Marker, air valve pipe	1
				(15)	UD.1504	Hose, connection to switch	2
				(16)	UD.1505	Hose, switch to 5 way junction	1

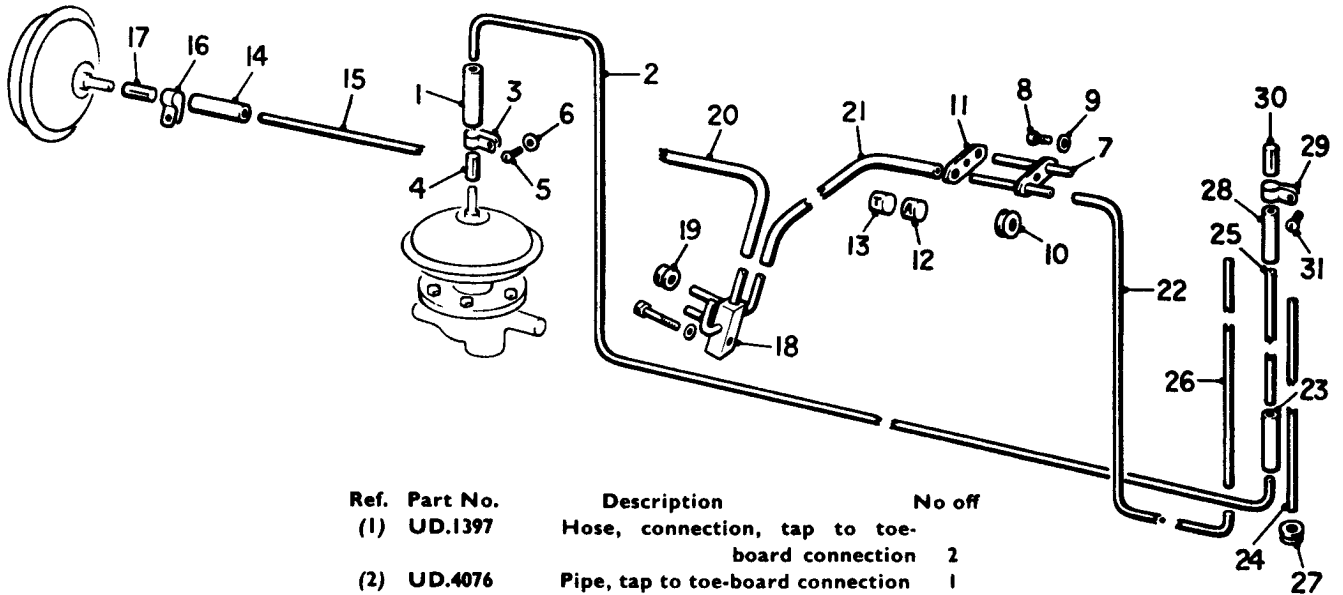
DEMISTER VACUUM PIPES AND HOSES.

(STANDARD CARS)



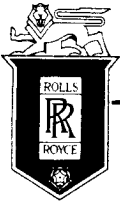
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



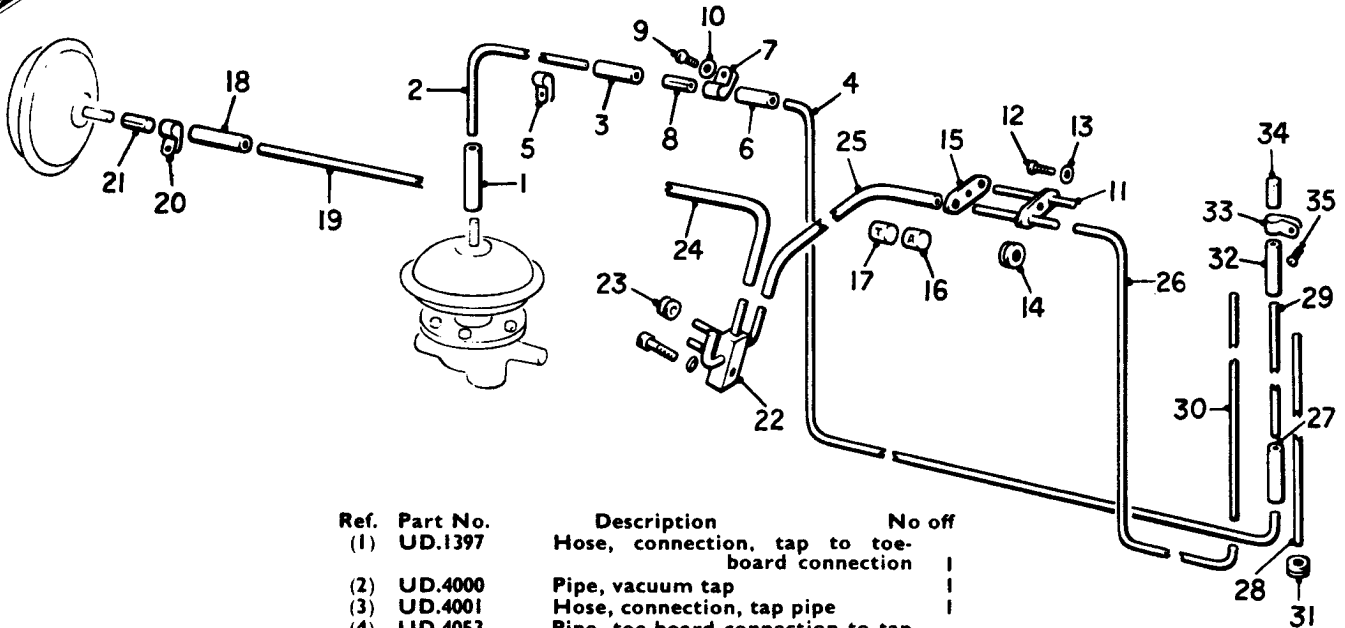
Ref.	Part No.	Description	No off
(1)	UD.1397	Hose, connection, tap to toe-board connection	2
(2)	UD.4076	Pipe, tap to toe-board connection	1
(3)	UG.1431	Clip, pipe	1
(4)	UD.1793	Bush, clip	1
(5)	K.1907/Z	Screw, clip	1
(6)	K.4404/Z	Washer, screw	1
(7)	UD.1378	Plate, dash connection	1
(8)	KC.173/Z	Screw, plate	1
(9)	K.4404/Z	Washer, screw	1
(10)	UD.1399	Grommet, pipes	2
(11)	UD.1530	Plate, identification	2
(12)	UD.1531	Marker, air valve pipe	1
(13)	UD.1532	Marker, tap pipe	1
(14)	UD.1397	Hose, connection, flap valve and dash connection	2
(15)	UD.4052	Pipe, flap valve to dash connection	1
(16)	UG.1431	Clip, pipe	1
(17)	UD.1793	Bush, clip	1
(18)	UD.1383	Junction, 5 way	1
(19)	UD.1399	Grommet, pipes	2
(20)	UD.1726	Hose, manifold to junction	1
(21)	UD.4031	Hose, junction to dash connection	1
(22)	UD.4054	Pipe, dash connection to toe-board connection	1
(23)	UD.1397	Hose, toe-board connection to switch	3
(24)	UD.4051	Pipe, flap valve toe-board connection to switch	1
(25)	UD.4050	Pipe, tap toe-board connection to switch	1
(26)	UD.4049	Pipe, 5 way junction toe-board connection to switch	1
(27)	UD.1399	Grommet, heater pipes	3
(28)	UD.1504	Hose, dash pipes to switch	3
(29)	UG.1431	Clip, pipes	21
(30)	UD.1793	Bush, clip	21
(31)	CS.31080/Z	Screw clips	21

HEATER VACUUM PIPES AND HOSES. (L.W.B. CARS ONLY)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

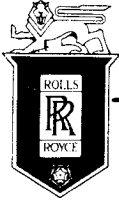


Ref.	Part No.	Description	No off
(1)	UD.1397	Hose, connection, tap to toe-board connection	1
(2)	UD.4000	Pipe, vacuum tap	1
(3)	UD.4001	Hose, connection, tap pipe	1
(4)	UD.4053	Pipe, toe-board connection to tap pipe	1
(5)	RE.3529	Clip, dash pipe	1
(6)	UD.1397	Hose, connection, pipe to dash	1
(7)	UG.1431	Clip, pipe	1
(8)	UD.1793	Bush, clip	1
(9)	K.1907/Z	Screw, clip	1
(10)	K.4404/Z	Washer, screw	1
(11)	UD.1378	Plate, dash connection	1
(12)	KC.173/Z	Screw, plate	1
(13)	K.4404/Z	Washer, screw	1
(14)	UD.1399	Grommet, pipes	2
(15)	UD.1530	Plate, identification	2
(16)	UD.1531	Marker, air valve pipe	1
(17)	UD.1532	Marker, tap pipe	1
(18)	UD.1397	Hose, connection, flap valve and dash connection	2
(19)	UD.4052	Pipe, flap valve to dash connection	1
(20)	UG.1431	Clip, pipe	1
(21)	UD.1793	Bush, clip	1
(22)	UD.1383	Junction, 5 way	1
(23)	UD.1399	Grommet, pipe	2
(24)	UD.1726	Hose, manifold to junction	1
(25)	UD.4031	Hose, junction to dash pipe connection	1
(26)	UD.4054	Pipe, dash connection to toe-board connection	1
(27)	UD.1397	Hose, toe-board connection to switch	3
(28)	UD.4051	Pipe, flap valve toe-board connection to switch	1
(29)	UD.4050	Pipe, tap toe-board connection to switch	1
(30)	UD.4049	Pipe, 5 way junction toe-board connection to switch	1
(31)	UD.1399	Grommet, pipes	3
(32)	UD.1504	Hose, dash pipes to switch	3
(33)	UG.1431	Clip, pipes	21
(34)	UD.1793	Bush, clip	21
(35)	CS.31080/Z	Screw, clip	21

HEATER VACUUM PIPES AND HOSES.

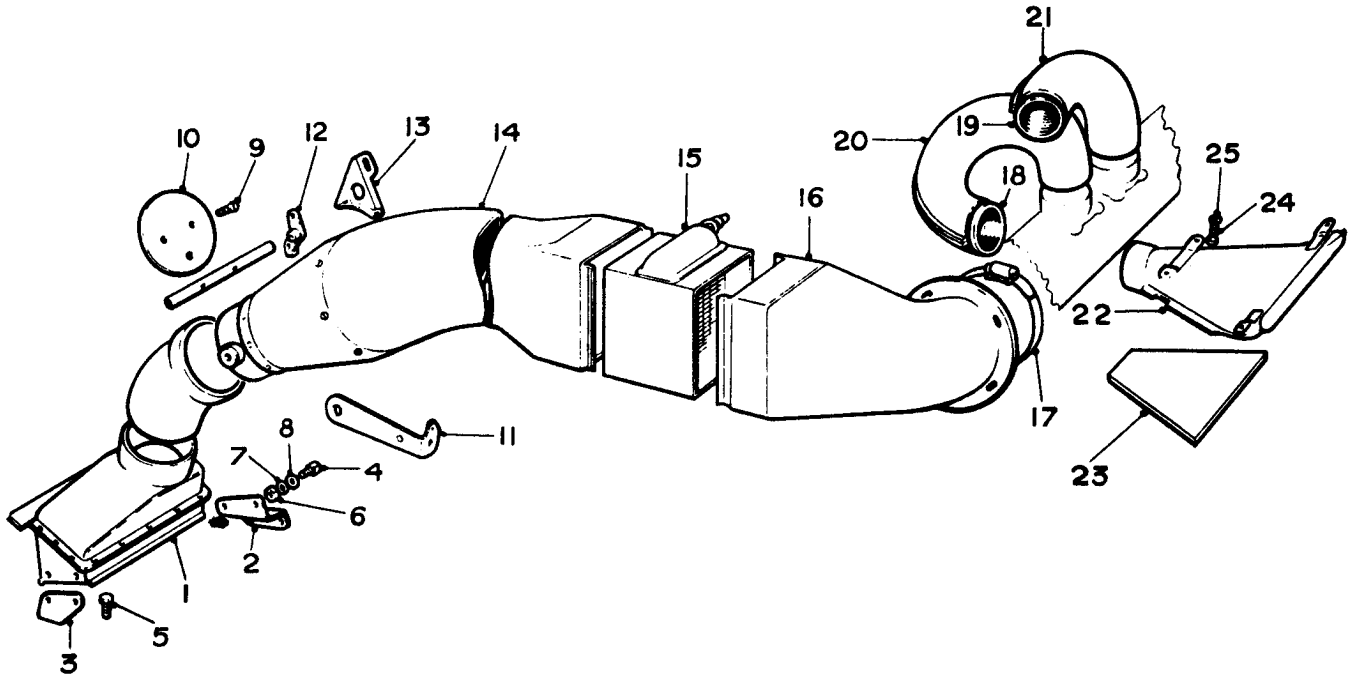
(L.W.B. CARS ONLY)

Silver Cloud L.W.B. ... ALC.26 onwards
 Bentley "S" L.W.B. ... All



SPARES schedule

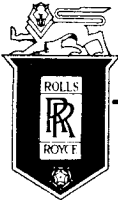
SILVER CLOUD AND BENTLEY 'S' TYPE



All Cars
As for Heater Ducting except :-

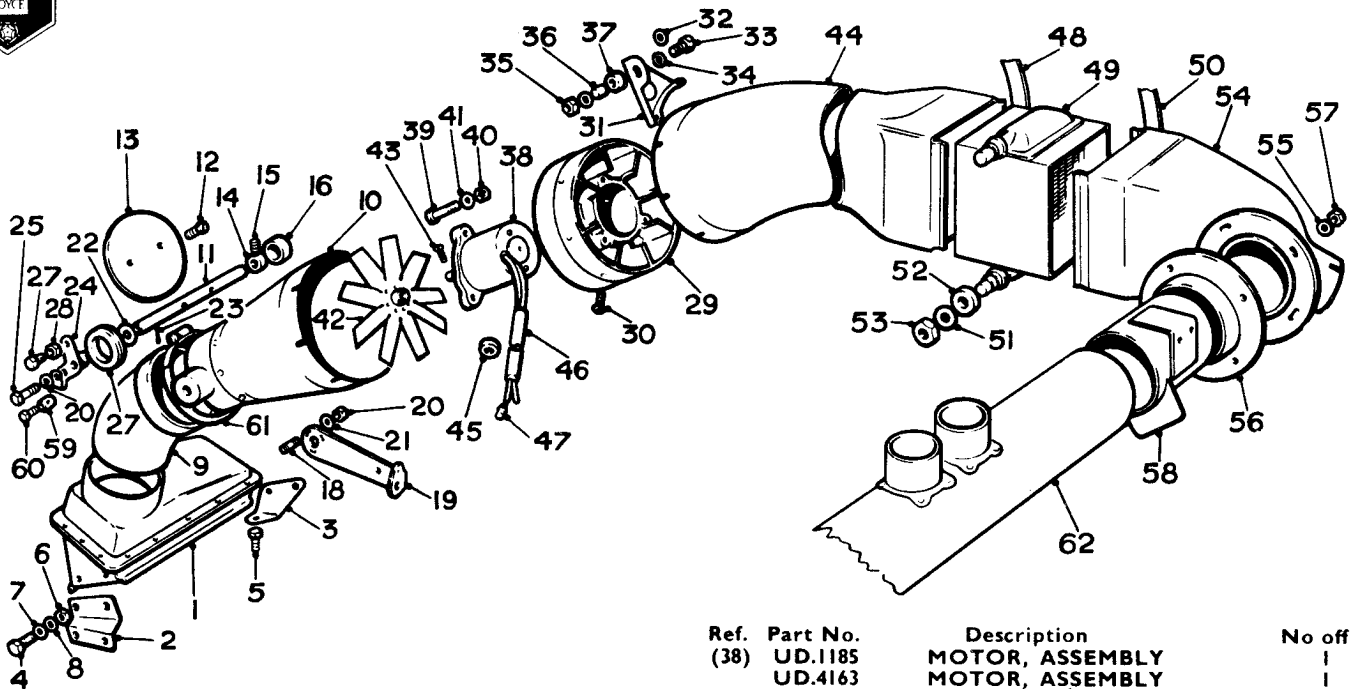
Ref.	Part No.	Description	No off
(1)	UD.2477	Intake	1
(2)	UD.1595	Bracket, support, inner	1
(3)	UD.1596	Bracket, support, outer	1
(4)	UA.102/Z	Bolt, bracket	6
(5)	UA.103/Z	Bolt, bracket and wing stay	1
(6)	UA.301/Z	Nut, bolt	7
(7)	K.9008/Z	Washer, spring, bolt	7
(8)	UA.1251/Z	Washer, plain, bolt	8
(9)	UD.1319	Screw, valve	2
(10)	UD.1188	Valve, butterfly	1
	UD.1900	Valve, butterfly	1
		(Cars with O.B. air cleaner)	
		(Standard)	
(11)	UD.1192	Bracket, vacuum unit	1
(12)	UD.1196	Lever assembly	1
(13)	UD.1326	Bracket, housing	2
(14)	UD.4676	Duct, intermediate	1
		(Canadian cars with twin heater)	
(15)	UD.1162	MATRIX, assembly	1
(16)	UD.1166	Duct, outer assembly	1
	UD.1321	Felt, lining	1
(17)	RD.6757	Clip, Jubilee, duct	1
(18)	UD.1341	Tube, outer nozzle	2
(19)	UD.1342	Tube, inner nozzle	2
(20)	UW.1924	Felt, demister tubes	2
(21)	UW.1926	Felt, demister tubes	2
(22)	373/162	NOZZLE ASSEMBLY	4
(23)	UW.1934	Felt, nozzle	4
(24)	CS.30101/Z	Screw, nozzle to dash, upper	14
	CS.30141/Z	Screw, nozzle to dash, upper	2
(25)	K.4404/Z	Washer, screws	16

DEMISTER DUCTING WITH MOTOR AND MATRIX.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

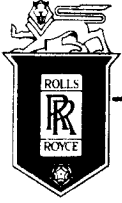


Ref.	Part No.	Description	No off
(1)	UD.2476	Intake, air	1
(2)	UD.1593	Bracket, support, inner	1
(3)	UD.1594	Bracket, support, outer	1
(4)	UA.102/Z	Bolt, bracket	6
(5)	UA.103/Z	Bolt, bracket and wing stay	1
(6)	UA.301/Z	Nut, bolt	7
(7)	K.9008/Z	Washer, bolt	7
(8)	UA.1251/Z	Washer, bolt	8
(9)	UD.1115	Hose, intake to duct	1
(10)	UD.1160	Duct, front, butterfly	1
	UD.4519	Duct, front, butterfly, assembly	1
		(Not Canada)	
		(Canada only)	
	UD.4520	Bush	2
(11)	UD.1187	Spindle, valve	1
(12)	UD.1319	Screw, spindle	2
(13)	UD.1188	Valve, butterfly	1
(14)	UD.1184	Collar, spindle	1
(15)	UD.1317	Screw, collar	1
(16)	UD.1177	Cover, dust	1
(17)	UD.1194	Grommet, duct to valance	1
(18)	UA.1603/Z	Stud, valve body	3
(19)	UD.1291	Bracket, vacuum unit	1
(20)	K.4307/Z	Nut, bracket	3
(21)	K.4404/Z	Washer, nut	3
(22)	UA.1253/Z	Washer, spindle	1
(23)	KB.6875	Split pin, spindle	1
(24)	UD.1316	Lever, assembly	1
(25)	KC.157/Z	Screw, lever	1
(26)	K.4404/Z	Washer, screw	1
(27)	UD.1392	Bolt, control wire	1
(28)	UD.1393	Nut, bolt	1
(29)	UD.1113	Housing, fan and motor	1
(30)	CS.30541/Z	Screw, housing	8
(31)	UD.1325	Bracket, mounting	2
(32)	K.4404/Z	Washer, earthing strip	1
(33)	UA.104/Z	Bolt, bracket	2
(34)	RG.4483	Washer, bolt	4
(35)	UA.351/Z	Nut, bolt	2
(36)	RF.5031	Distance piece, bracket	2
(37)	RF.5032	Grommet, bracket	2

Ref.	Part No.	Description	No off
(38)	UD.1185	MOTOR, ASSEMBLY	1
	UD.4163	MOTOR, ASSEMBLY	1
		(Used for twin matrices)	
	UD.4183	Motor	1
(39)	UD.1127	Bolt, motor	3
(40)	K.4307/Z	Nut, bolt	3
(41)	K.4404/Z	Washer, bolt	3
(42)	UD.1164	FAN, ASSEMBLY	1
	UD.4445	Distance piece, motor	1
	CS.30543/Z	Screw, motor	3
	CS.30545/Z	Screw, motor adaptor	3
		(Used for twin matrices)	
(43)	UD.1128	Screw, fan	1
(44)	UD.1161	Duct, intermediate	1
	UD.4675	Duct, intermediate	1
		(For twin matrices)	
(45)	UD.1320	Grommet, wiring	1
(46)	UD.2004	Sleeve, cable	1
(47)	UD.2141	Nipple, cable	2
(48)	RE.13219	Band, duct to matrix	1
		(2 for twin matrices)	
(49)	UD.1162	MATRIX, ASSEMBLY	1
		(Not N. America)	
	UD.3857	MATRIX, ASSEMBLY	1
		(N. America. 2 off for twin matrices)	
(50)	RE.13219	Band, matrix to duct	1
(51)	UD.1641	Washer, matrix mounting	2
(52)	UD.1642	Grommet, mounting	2
		(4 for twin matrices)	
(53)	UD.1643	Nut, mounting	2
(54)	UD.1288	DUCT, OUTER, ASSEMBLY	1
	UD.1321	Felt, lining	1
	UD.4125	Plug, blanking elbow	1
	RE.6732	Clip, Jubilee, plug	1
		(2 door Continental only)	
(55)	UA.6101/Z	Washer, tapping rings	4
(56)	UD.1461	Seal, flange	1
(57)	K.4006/Z	Nut, tapping ring	4
(58)	UD.4263	Tube, end, cross duct	1
(59)	RD.7485	Nipple	1
(60)	K.1701/Z	Screw, nipple	1
(61)	RD.6757	Clip, Jubilee	2
(62)	UD.1971	DUCT, CROSS, ASSEMBLY	1
	UD.2358	Sleeve, rubber	1
		(For Radiomobile electrically operated aerial only)	

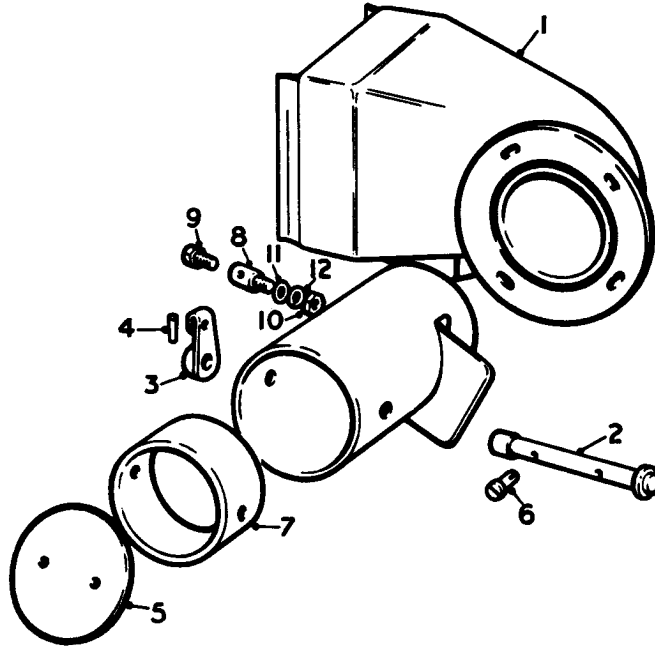
HEATER DUCTING WITH MOTOR AND MATRIX.

(STANDARD CARS)



SPARES schedule

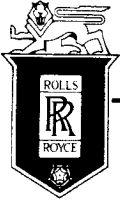
SILVER CLOUD AND BENTLEY 'S' TYPE



As for Standard Cars except :-

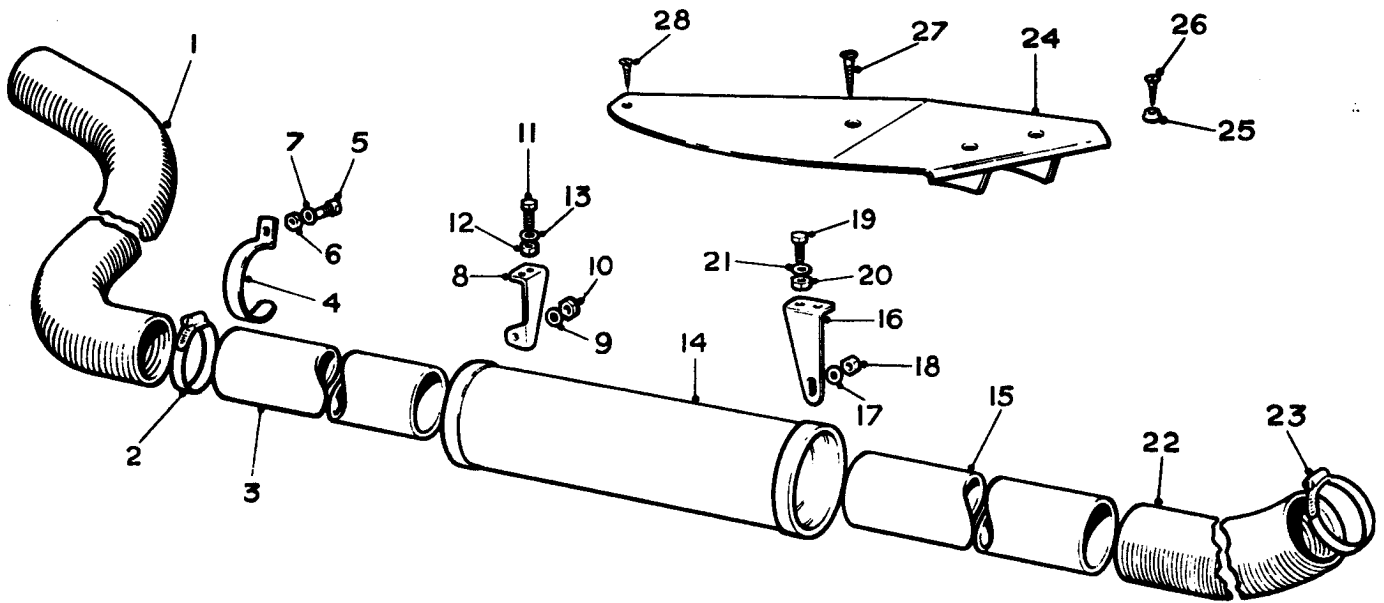
Ref.	Part No.	Description	No off
(1)	UD.3601	DUCT, OUTER, ASSEMBLY	1
	UD.4273	TUBE END, CROSS DUCT, ASSY. 1 (Matrix end) (With butterfly)	1
(2)	UD.3639	Spindle assembly	1
(3)	UD.3644	Lever assembly	1
(4)	K.4851	Pin, taper	1
(5)	UD.3641	Valve	1
(6)	UD.3642	Screw	2
(7)	UD.3643	Tube	1
(8)	UD.3647	End stop	1
(9)	K.1701/Z	Screw, S BA	1
(10)	K.4307/Z	Nut, lock	1
(11)	UA.6101/Z	Washer, plain	1
(12)	K.9006/Z	Washer, spring	1

HEATER DUCTING WITH MOTOR AND MATRIX. (L.W.B. CARS)



SPARES schedule

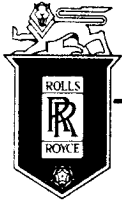
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UD.1418	Tube, flexible, outer duct	1
(2)	RE.6732	Clip, Jubilee, tube	1
	UD.4056	Sleeve, rubber, 2.500 in.	1
	UD.1662	Sleeve, rubber, 15.00 in.	1
		(Export to Colonial territories only)	
(3)	UD.1662	Sleeve, rubber, No. 1 body bracket	1
(4)	UD.1660	Clamp, tube, bracket	1
(5)	UA.102/Z	Bolt, clamp to bracket	1
(6)	UA.351/Z	Nut, bolt	1
(7)	UA.1251/Z	Washer, bolt	1
(8)	UD.1661	Bracket, mounting duct (No. 1 body bracket)	1
(9)	K.4407/Z	Washer, bracket	1
(10)	UA.351/Z	Nut, bracket	1
(11)	UA.102/Z	Bolt, bracket to body bracket	2
(12)	UA.351/Z	Nut, bolt	2
(13)	UA.1251/Z	Washer, bolt	2
(14)	UD.1424	Duct, rear heater	1
(15)	UD.1695	Sleeve, rubber	1
(16)	UD.1836	Bracket, mounting duct (No. 2 body bracket)	1
(17)	K.4407/Z	Washer, bracket	1
(18)	UA.351/Z	Nut, bracket	1
(19)	UA.102/Z	Bolt, bracket to body bracket	1
(20)	UA.351/Z	Nut, bolt	1
(21)	UA.1251/Z	Washer, bolt	1
(22)	UD.1419	Tube, duct to heater	1
(23)	RE.6732	Clip, Jubilee	1
(24)	UB.1028	Cover, heater	1
(25)	RB.3801	Stud, carpet fastener	5
(26)	CS.31122/Z	Screw, stud	5
(27)	UA.3657/Z	Screw, cover to floor	1
(28)	UA.3652/Z	Screw, cover to floor	3

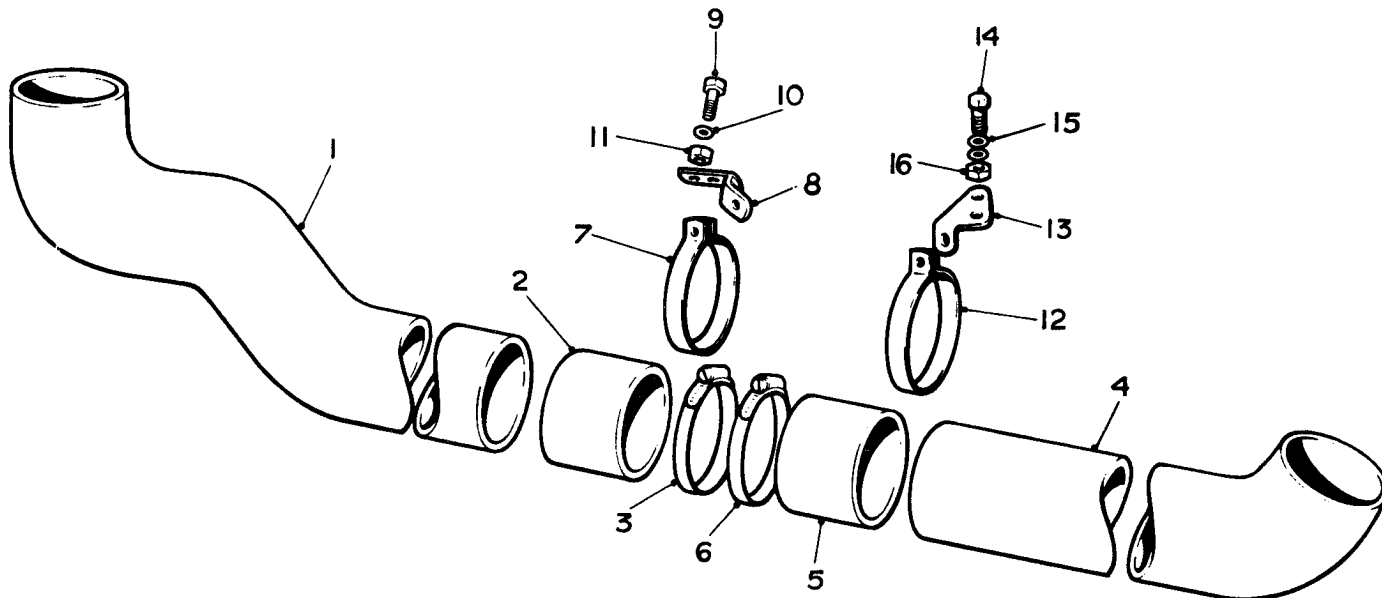
DUCTS—REAR COMPARTMENT HEATING.

(All cars except L.W.B. and 2 Door Continental)



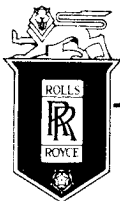
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



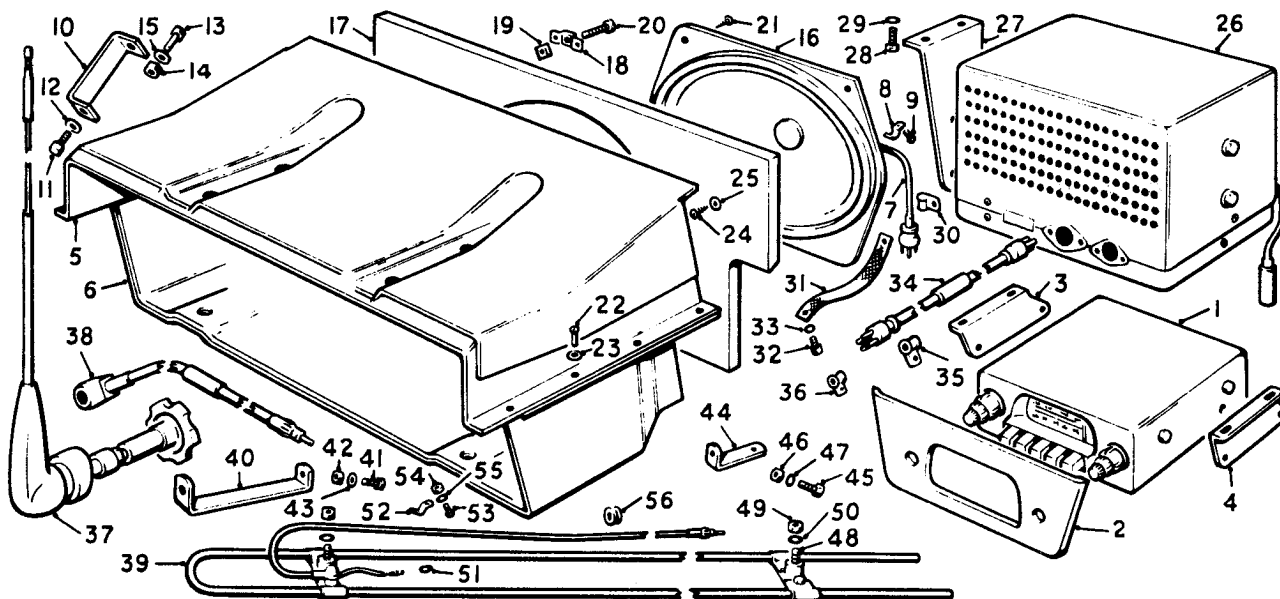
Ref.	Part No.	Description	No off
(1)	UD.3611	Duct, forward	1
(2)	UD.3637	Sleeve, rubber	1
(3)	UD.4074	Clip, Jubilee	2
(4)	UD.3612	Duct, rear	1
(5)	UD.3637	Sleeve, rubber	1
(6)	UD.4074	Clip, Jubilee	2
(7)	UD.3617	Clip, front, rear duct	1
(8)	UD.3619	Bracket, clip	1
(9)	UA.102/Z	Bolt, bracket and clip	2
(10)	UA.1251/Z	Washer, bolt	2
(11)	UA.301/Z	Nut, bolt	2
(12)	UD.3617	Clip, rear, rear duct	1
(13)	UD.3618	Bracket, clip	1
(14)	UA.103/Z	Bolt, clip and bracket	3
(15)	UA.1251/Z	Washer, bolt	6
(16)	UA.301/Z	Nut, bolt	3

DUCTS—REAR COMPARTMENT HEATING.
(L.W.B. CARS.)



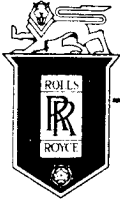
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



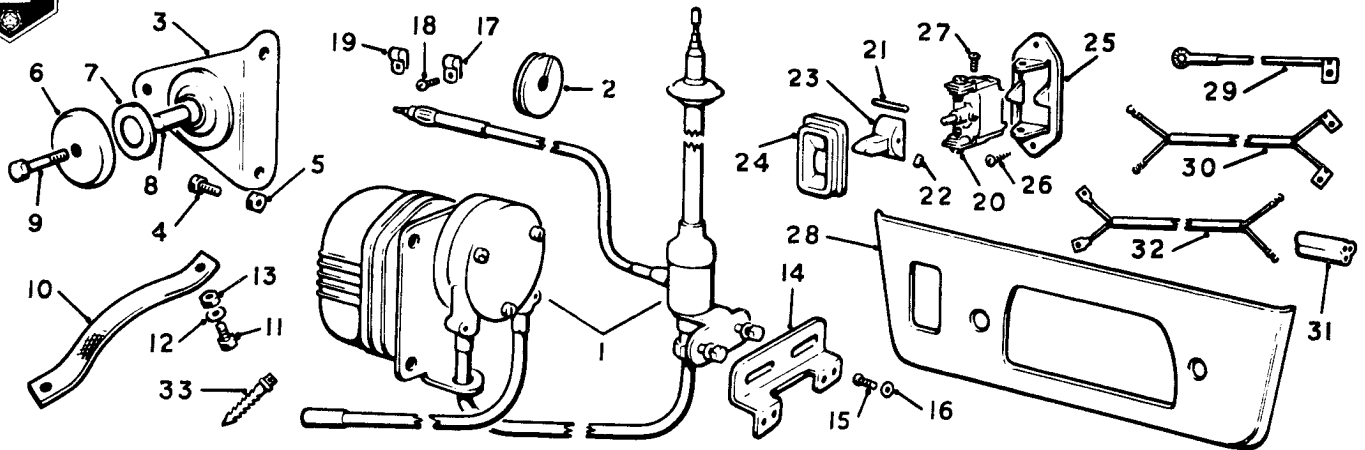
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.4504	Control unit, 202 RB	1	(29)	UA.1251/Z	Washer, bolt	4
	UD.4503	Control unit, 200 RB. (Medium wave)	1	(30)	UD.1551	Clip, cable	1
		(Medium/Long wave)	1	(31)	UD.1552	Bonding strap	1
(2)	UD.1476	Finisher, control unit	1	(32)	KC.170/Z	Screw, strap	1
(3)	UD.1653	Bracket, mounting, R.H.	1	(33)	K.4404/Z	Washer, screw	2
(4)	UD.1652	Bracket, mounting, L.H.	1	(34)	UD.1472	Lead, amplifier to control unit	1
(5)	UD.4333	Speaker duct assembly, top half Not for Models 4300 or 230R	1	(35)	UD.1480	Clip, lead	1
(6)	UD.1467	Speaker duct assembly, lower half	1	(36)	UD.1551	Clip, cable to speaker	1
(7)	UD.3959	Cable, speaker to division	1	(37)	UD.1289	Aerial, roof	1
(8)	RD.6082	Clip, cable	3		UD.1937	Aerial, triple mast	1
(9)	UA.1501/Z	Screw, clip	3			(For Australia or S/Africa Not Continental)	
		(L.W.B. cars)	3		UD.3664	Aerial, scuttle	1
(10)	UD.2188	Bracket, speaker duct	2		RD.8158	Bracket, mounting aerial	1
(11)	KC.171/Z	Screw, bracket to duct	4			(Continental only)	
(12)	K.4404/Z	Washer, screw	4	(38)	UD.1293	Cable, aerial lead	1
(13)	KC.171/Z	Screw, bracket to channel	2			(Not for models 4300 or 230R)	
(14)	K.4307/Z	Nut, screw	2	(39)	UD.2255	Aerial, underside, with cable	1
(15)	K.4404/Z	Washer, screw	4	(40)	UD.2256	Bracket, front	1
		(Not for Motorola or Ekco)	4	(41)	CS.30641/Z	Screw, bracket	1
(16)	UD.1471	Speaker	1	(42)	K.4310/Z	Nut	1
	UD.2276	Speaker	1	(43)	K.9008/Z	Washer	1
		(Alt)	1	(44)	UD.2257	Bracket, rear	1
(17)	UW.1001	SPEAKER BOARD ASSEMBLY	1	(45)	KC.202/Z	Screw	1
(18)	UD.1479	Nut, retainer	8	(46)	K.4310/Z	Nut	1
(19)	CS.30981	Nut	8	(47)	K.9008/Z	Washer	1
(20)	CS.31581/Z	Screw	16	(48)	KC.153/Z	Screw, aerial	2
(21)	CS.31621/Z	Screw, speaker to board	4	(49)	K.4307/Z	Nut	2
(22)	CS.30102/Z	Screw, duct to side plate	8	(50)	K.9006/Z	Washer	2
(23)	K.4404/Z	Washer, screw	8	(51)	K.4404/Z	Washer, bonding lead	1
(24)	CS.30144/Z	Screw, duct to board, top	8	(52)	RD.6082	Clip, cable	2
(25)	K.4404/Z	Washer, screw	8	(53)	K.1907/Z	Screw, clip	1
(26)	UD.3660	Amplifier	1	(54)	K.4307/Z	Nut	1
(27)	273/161	Bracket, mounting (Not for Models 4300 or 230R)	2	(55)	K.9006/Z	Washer	1
(28)	UA.101/Z	Bolt, bracket	4	(56)	RF.5032	Grommet, cable	1
						(Customer's request)	

RADIO (202 RB AND 200 RB)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



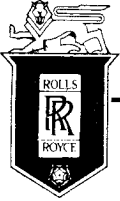
Ref.	Part No.	Description	No off
(1)	UD.4551	Aerial, electrically operated	1
(2)	UD.4545	Grommet, lead-in	1
(3)	UD.4547	Bracket, aerial motor	1
(4)	UA.102/Z	Bolt, motor	2
(5)	UA.301/Z	Nut, bolt	2
(6)	UB.1962	Retainer, bracket	2
(7)	UB.1963	Ring, rubber	2
(8)	UD.4546	Piece, distance	1
(9)	UA.109/Z	Bolt, bracket	1
(10)	UD.4544	Strip, earthing	1
(11)	KC.153/Z	Screw, earth strip	1
(12)	K.4404/Z	Washer, screw	1
(13)	K.4307/Z	Nut, screw	1
(14)	UD.4555	Bracket, aerial to wing	1
(15)	CS.31700/Z	Screw, bracket	4
(16)	K.4404/Z	Washer, screw	4
(17)	RD.6082	Clip, lead to dash	3
(18)	CS.31700/Z	Screw, clip	3
(19)	UD.1551	Clip, lead to cubby box	2
(20)	UD.3238	Switch, operating	1
(21)	UD.2522	Pin, knob	1
(22)	UD.2521	Buffer, knob	1
(23)	UD.2508	Knob, switch	1
(24)	UD.2503	Escutcheon	1
(25)	UD.2513	Plate, mounting	1
(26)	CS.31585/Z	Screw, plate to facia	2
(27)	K.1750/Z	Screw, switch to plate	2
(28)	UD.2514	Finisher, control unit	1
(29)	UD.4541	Cable, cigar lighter to switch	1
(30)	UD.4542	Cable, switch to connector	1
(31)	UD.1807	Connector, three-way	1
(32)	UD.4543	Cable, connector to motor	1
(33)	UA.6002	Clip, adjustable	1
	UA.6004	Clip, adjustable	3

WISI AERIAL.

UD.4242	Aerial, electrically operated	1
CD.884	Drive	1
CD.924	End cap	1

AERIALS—ELECTRICALLY OPERATED.

(For use with Radiomobile)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



MOTOROLA.		
Part No.	Description	No off
UD.2130	RADIO, COMPLETE	1
UD.2120	Bracket, support	1
UD.2123	Finisher	1
UD.2124	Screw, finisher	1
UD.2121	Bracket, R.H. amplifier	1
UD.2122	Bracket, L.H. amplifier	1
K.4404	Washer, control, unit	3
UA.1251/Z	Washer, amplifier	6
UD.2288	Cable, lead-in, aerial	2

MOTOROLA—TRANSISTOR TYPE

UD.4522	RADIO, COMPLETE	1
UD.2123	Finisher	1
UD.2124	Screw, finisher	1
UD.4633	RADIO, COMPLETE, MEDIUM WAVE ONLY	1
	(California only)	
UD.2288	Cable, lead-in, aerial	1

EKCO

UD.2131	RADIO, COMPLETE	1
UD.2125	Bracket, R.H., control unit	1
UD.2126	Bracket, L.H., control unit	1
UD.2127	Finisher	1
UD.2124	Screw, finisher	2
UD.2128	Bracket, R.H., amplifier	1
UD.2129	Bracket, L.H., amplifier	1
UA.1501/Z	Setscrew, brackets	8
K.4404/Z	Washer, setscrews	8
UA.1251/Z	Washer, setscrews	4

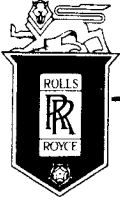
RADIOMOBILE—23OR.

UD.3659	CONTROL UNIT	1
UA.2003/Z	Washer, unit	2
UD.4088	Finisher	1
UD.2271	Screw, finisher	2
UD.2259	Bracket, mounting, rear	1
UD.2262	Bracket, R.H., unit	1
UD.2263	Bracket, L.H., unit	1
KC.171/Z	Setscrew, 2 B.A. x .450 in.	1
KC.150/Z	Setscrew, 2 B.A. x .250 in.	1
KC.151/Z	Setscrew, 2 B.A. x .300 in.	2
K.4404/Z	Washer, screw	4
UD.2277	Speaker	1
UD.2264	Speaker duct	1
UD.3660	Amplifier	1
UD.2260	Bracket, mounting, R.H.	1
UD.2261	Bracket, mounting, L.H.	1
KC.151/Z	Screw, amplifier	4
K.4404/Z	Washer, screw	4
UD.1293	Cable, lead-in	1
RD.6888	Link lead	1
RE.19626	Clip, link lead	1

RADIO

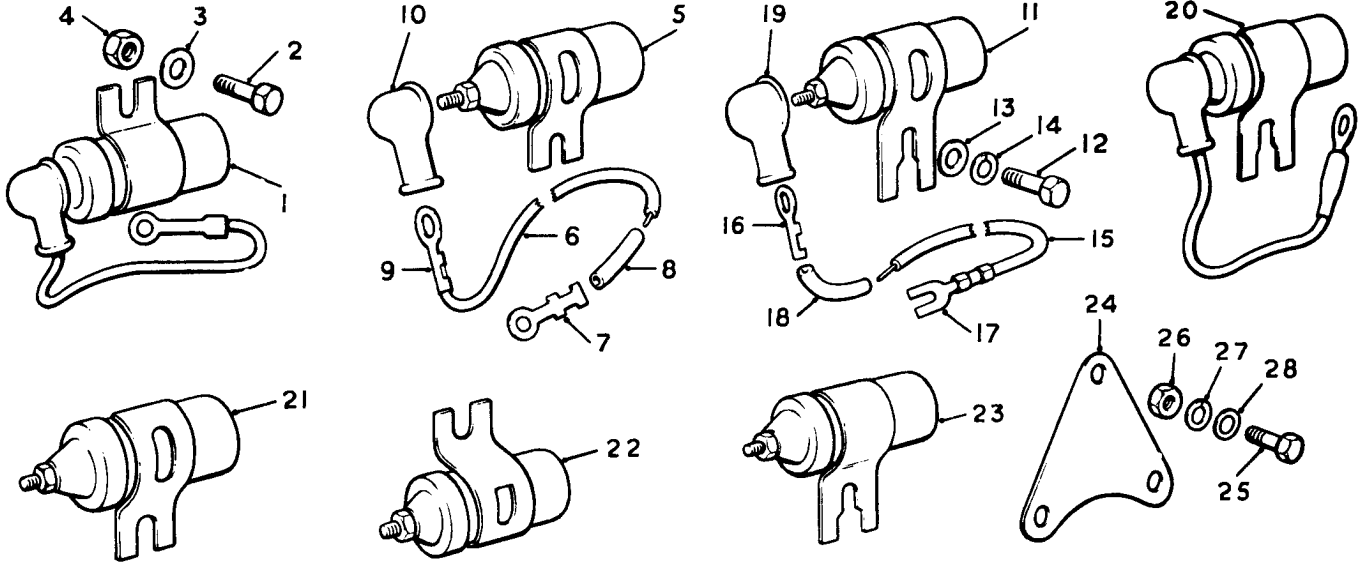
At Customer's request. Fittings other than above are as for standard radio.

CABLES, LOOMS AND FITTINGS. (Continued)



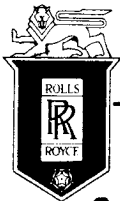
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



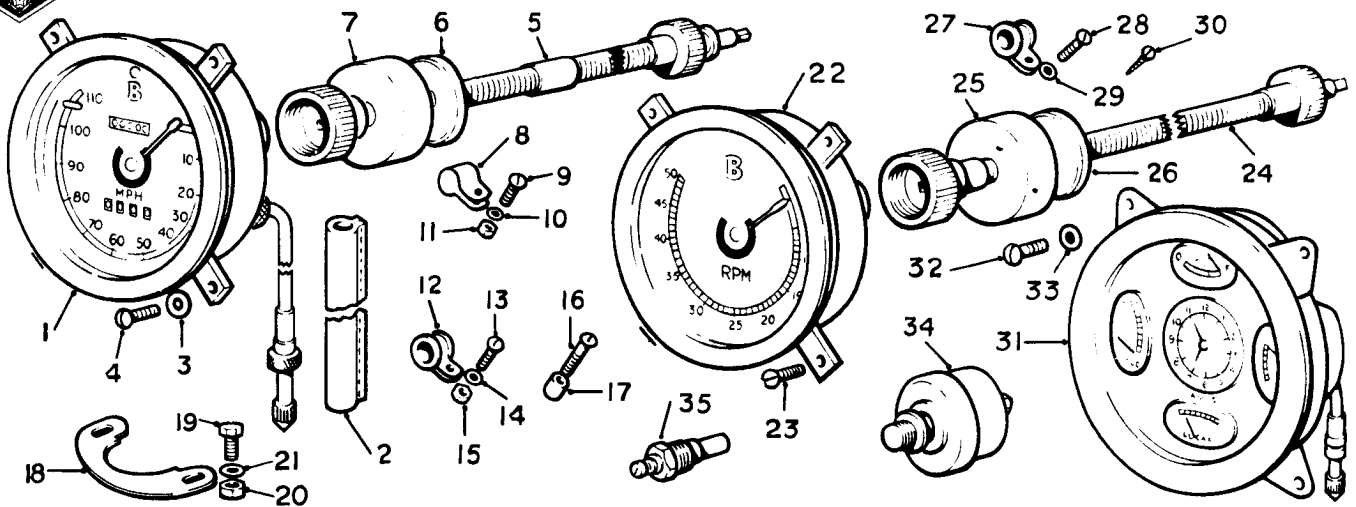
Ref.	Part No.	Description	No off
(1)	UD.1329	CONDENSOR ASSY., PETROL PUMP	2
(2)	UA.101/Z	Bolt, condenser to bracket	2
(3)	K.4404/Z	Washer	2
(4)	K.4307/Z	Nut	2
(5)	UD.1802	CONDENSOR, RADIO SUPPRESSION, REGULATOR	1
(6)	UD.1801	Cable	1
(7)	RD.6081	Eye, 2 B.A.	1
(8)	RD.7589	Sleeve, eye	1
(9)	RD.3690	Eye, 3 B.A.	1
(10)	RD.3106	Cover	1
(11)	RD.4224 UD.1802	CONDENSOR, HORN RELAY CONDENSOR, HORN RELAY (For S. Africa with Marchal Fulgor horns)	1
(12)	K.1907/Z	Screw, condenser to dash	1
(13)	K.4404/Z	Washer	1
(14)	K.9006/Z	Washer	1
(15)	UD.1837	Cable	1
(16)	RD.3690	Eye, 3 B.A.	1
(17)	UD.1334	Eye, 4 B.A.	1
(18)	RD.7589	Sleeve, eye	1
(19)	RD.3106	Terminal cover	1
(20)	RD.5999	CONDENSOR, IGNITION COIL ASSEMBLY	1
(21)	UD.1802	CONDENSOR, WIPER MOTOR	2
(22)	RD.4228	CONDENSOR, CLOCK	1
(23)	RD.4224	CONDENSOR, INSTRUMENT TRANSMITTERS	1
(24)	UE.2863	Bracket, mounting	1
(25)	KC.152/Z	Bolt, mounting	1
(26)	K.4006/Z	Nut	1
(27)	K.9006/Z	Washer	1
(28)	K.4404/Z	Washer	1

CONDENSORS.



SPARES schedule

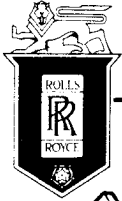
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.1559	SPEEDOMETER (miles) Bentley	1	(22)	UD.4282	TACHOMETER (Bentley)	1
	UD.1561	" (kilos) "	1	RD.4243	Bulb	2	
	UD.2952	" (kilos) "	1	UD.4042	TACHOMETER (Rolls-Royce)	1	
		(Germany only)		RD.4243	Bulb	2	
	UD.1555	" (miles/kilos) "	1	(23)	CS.31063/Z	Screw, tachometer to fascia	4
	UD.1557	" (kilos/miles) "	1	(24)	UD.1969	DRIVE, FLEXIBLE, R.C.	1
	UD.1560	" (miles) Sil. Cloud	1	UD.4048	DRIVE, FLEXIBLE, L.C.	1	
	UD.1562	" (kilos) "	1	(25)	UD.2308	Grommet, oval	1
	UD.2953	" (kilos) "	1	(26)	UD.1456	Grommet, round	1
		(Germany only)		(27)	UR.2771	Clip, drive to dash	2
	UD.1556	" (miles/kilos) "	1	(28)	K.1906/Z	Screw, drive to dash	1
	UD.1558	" (kilos)miles) "	1	(29)	K.4404/Z	Washer, screw	1
(2)	UW.1933	Felt, trip winder	2	(30)	CS.31063/Z	Screw, clip to speaker	1
	RD.4243	Bulb, speedometer	5			(Customer's request	
(3)	K.4404/Z	Washer, speedo mounting	4	(31)	UD.1294	INSTRUMENTS—5 in I Assembly	1
(4)	K.1910/Z	Screw, speedo mounting	4			(Bentley only)	
(5)	UD.1513	DRIVE, FLEXIBLE	1	UD.1355	Clock	1	
(6)	UD.1456	Grommet, round	1	UD.1356	Fuel/Oil gauge	1	
(7)	UD.1872	Grommet, oval	1	UD.1357	Water temperature gauge	1	
(8)	UD.1619	Clip, earth to dash	1	UD.1358	Ammeter	1	
(9)	K.1910/Z	Screw, clip	1	UD.1359	Oil pressure gauge	1	
(10)	K.4404/Z	Washer, screw	1	RD.4243	Bulb	2	
(11)	K.4006/Z	Nut, clip	1	UD.1545	INSTRUMENTS—5 in I, Assembly	1	
(12)	UR.2771	Clip, cable to frame, and pedal gap plate, and dash bracket	4			As above	
(13)	K.1904/Z	Screw, clip	2			(Silver Cloud only)	
(14)	K.4404/Z	Washer, screw	4	UD.2325	INSTRUMENTS—5 in I, Assembly	1	
(15)	K.4006/Z	Nut	4			As above except	
(16)	CS.30547/Z	Screw, clip on bracket to plate	2	UD.2423	Fuel/Oil gauge	1	
(17)	FB.5241	Distance piece, clip to plate	2			(Bentley with Mulliner body)	
(18)	UR.2039	Bracket, cable to pedal gap plate	1	UD.2326	INSTRUMENTS—5 in I, Assembly	1	
(19)	K.1910/Z	Screw, clip to bracket	1			As above	
(20)	K.4307/Z	Nut, screw	1			(Rolls-Royce with Mulliner bodies)	
(21)	K.4404/Z	Washer, screw	1	(32)	K.1904/Z	Screw, instruments to mounting	4
		(Not on later cars)		(33)	K.4404/Z	Washer, screw	4
				(34)	RD.7894	Transmitter, oil pressure	1
				(35)	UD.1554	Transmitter, water temperature	1

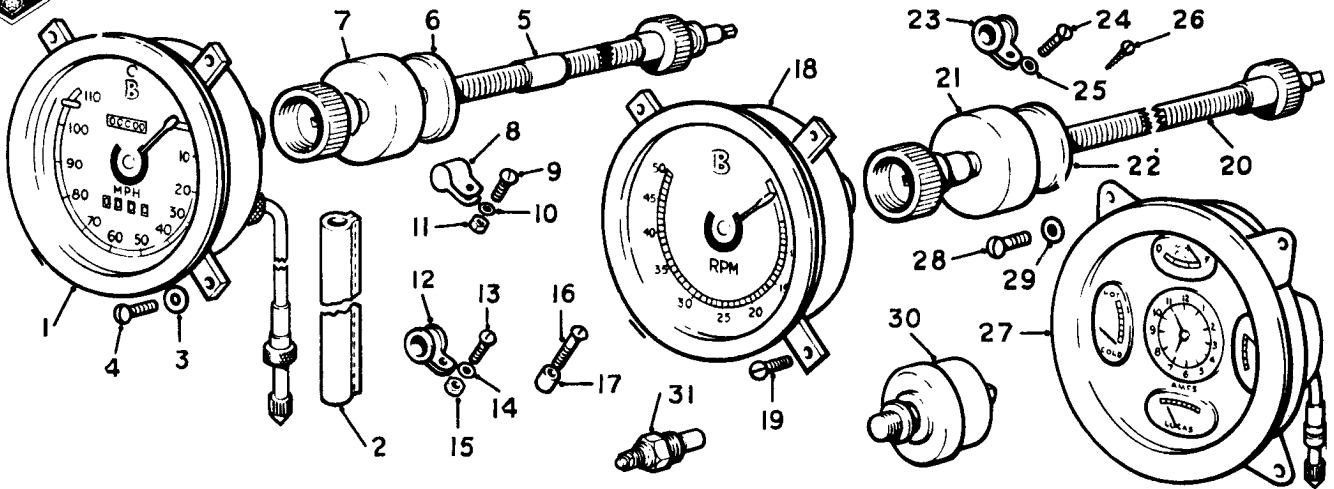
INSTRUMENTS—INSTRUMENT BOARD.

(NOT CONTINENTAL)



SPARES schedule

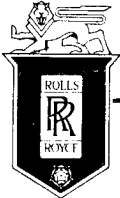
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.1559	SPEEDOMETER (miles) Bentley	1	(21)	UD.2308	Grommet, oval	1
	UD.1561	" (kilos) "	1	(22)	UD.1456	Grommet, round	1
	UD.2592	" (kilos) "	1	(23)	UR.2771	Clip, drive to dash	2
		(Germany only)		(24)	K.1906/Z	Screw, drive to dash	1
	UD.1555	" (miles/kilos),,	1	(25)	K.4404/Z	Washer, screw	1
	UD.1557	" (kilos/miles) "	1	(26)	CS.31063/Z	Screw, clip to speaker	1
	UD.1560	" (miles) Sil. Cloud	1			(Customer's request)	
	UD.1562	" (kilos) "	1	(27)	UD.3014	INSTRUMENTS—5 in 1, assembly	1
	UD.2953	" (kilos) "	1			(Bentley only)	
		(Germany only)		UD.1355	Clock	1	
	UD.1556	" (miles/kilos) "	1	UD.1356	Fuel/Oil gauge	1	
	UD.1558	" (kilos/miles) "	1	UD.3016	Water temperature gauge	1	
(2)	UW.1933	Felt, trip winder	2	UD.1358	Ammeter	1	
	RD.4243	Bulb, speedometer	5	UD.1359	Oil pressure gauge	1	
(3)	K.4404/Z	Washer, speedo mounting	4	RD.4243	Bulb	2	
(4)	K.1910/Z	Screw, speedo mounting	4	UD.4558	INSTRUMENTS—5 in 1, Assembly	1	
(5)	UD.1513	DRIVE, FLEXIBLE	1			(as above except)	1
(6)	UD.1456	Grommet, round	1	UD.4560	Resistor assembly, W/T gauge	1	
(7)	UD.1872	Grommet, oval	1			(Bentley with pressurised cooling)	
(8)	UD.1619	Clip, earth to dash	1	UD.3013	INSTRUMENTS—5 in 1, Assembly	1	
(9)	K.1910/Z	Screw, clip	1			(As for UD.3014)	
(10)	K.4404/Z	Washer, screw	1			(Silver Cloud only)	
(11)	K.4006/Z	Nut, clip	1	UD.4897	INSTRUMENTS—5 in 1, Assembly	1	
(12)	UR.2771	Clip, cable to frame, pedal gap plate and dash bracket	4			(As for UD.4558)	
(13)	K.1904/Z	Screw, clip	2	UD.4905	INSTRUMENTS—5 in 1, Assembly	1	
(14)	K.4404/Z	Washer, screw	4			(As UD.3014 except)	
(15)	K.4006/Z	Nut	4	UD.2423	Fuel/Oil gauge	1	
(16)	CS.30547/Z	Screw, clip on bracket to plate	2			(Bentley with Mulliner body)	
(17)	FB.5241	Distance piece, clip to plate	2	UD.4906	INSTRUMENTS—5 in 1, Assembly	1	
(18)	UD.4282	TACHOMETER (Bentley)	1			(As for UD.4905)	
	RD.4243	Bulb	2			(Rolls-Royce with Mulliner body)	
	UD.4042	TACHOMETER (Rolls-Royce)	1	(28)	K.1904/Z	Screw, instruments to mounting	4
	RD.4243	Bulb	2	(29)	K.4404/Z	Washer, screw	4
(19)	CS.31063/Z	Screw, tachometer to fascia	4	(30)	RD.7894	Transmitter, oil pressure	1
(20)	UD.1969	DRIVE, FLEXIBLE, R.C.	1	(31)	UD.3012	Transmitter, water temperature	1
	UD.4048	DRIVE, FLEXIBLE, L.C.	1			(Customer's request)	

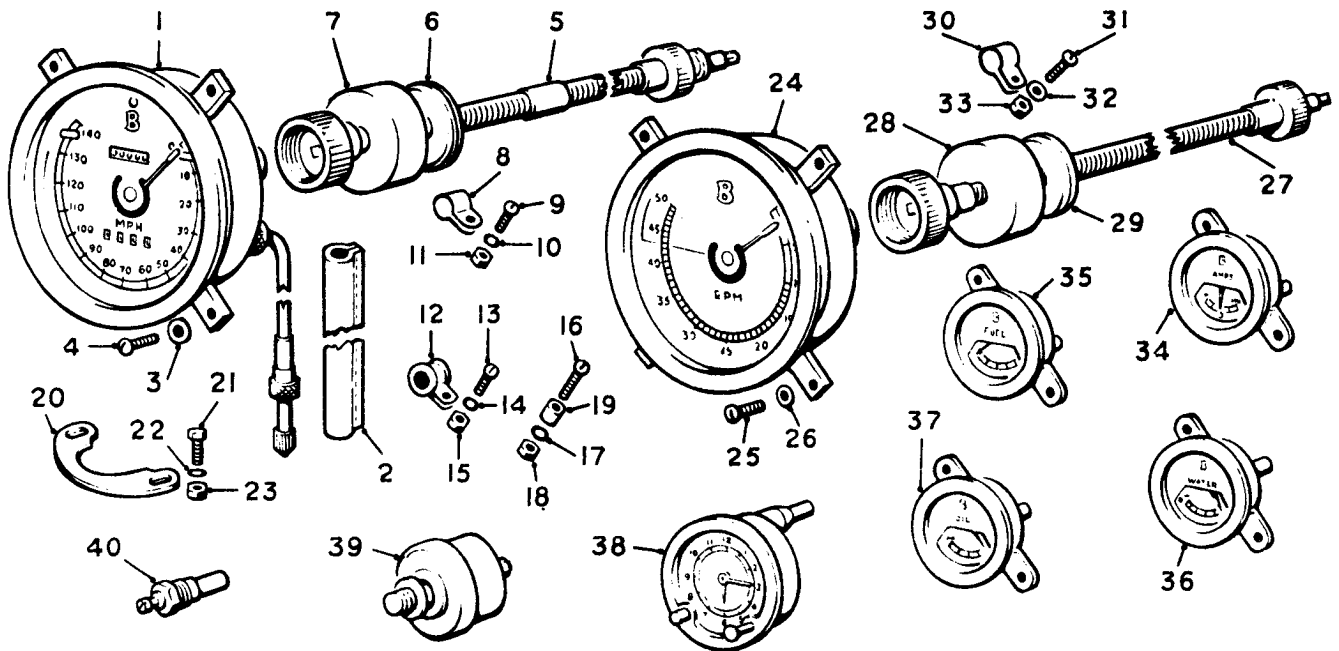
Silver Cloud ... SKG.31 onwards
 Silver Cloud L.W.B. ... CLC.8 onwards
 Bentley "S" ... FD.639 onwards
 Bentley "S" L.W.B. ... ALB.29 onwards

INSTRUMENTS—INSTRUMENT BOARD (NOT CONTINENTAL)



SPARES schedule

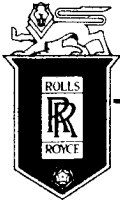
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.2523	SPEEDOMETER miles)	1	(18)	K.4006/Z	Nut, screw	2
	UD.2525	" (miles/kilos)	1	(19)	FB.5241	Distance piece, clip to plate	2
	UD.2524	" (kilos)notGermany)	1	(20)	UR.2039	Bracket, cable to pedal gap plate	1
	UD.2954	" (kilos)Germanyonly)	1	(21)	K.1910/Z	Screw, clip to bracket	1
		(Cars with 7.60 x 15.00 tyres	1	(22)	K.4404/Z	Washer, screw	1
	UD.4110	" (miles)	1	(23)	K.4307/Z	Nut, screw	1
	UD.4113	" (miles and kilos)	1			(Not on later cars	1
	UD.4112	" (kilos)notGermany)	1	(24)	UD.1950	TACHOMETER (Bentley)	1
	UD.4111	" (kilos)Germanyonly)	1		RD.4243	Bulb	2
		(Cars with 8.00 x 15.00 tyres	1	(25)	K.1910/Z	Screw, mounting	4
(2)	UW.1933	Felt, trip winder	2	(26)	K.4404/Z	Washer, screw	4
	RD.4243	Bulb, speedometer	5	(27)	UD.1969	DRIVE, FLEXIBLE, R.C.	1
(3)	K.4404/Z	Washer, speedo mounting	4		UD.4048	DRIVE, FLEXIBLE, L.C.	1
(4)	K.1910/Z	Screw, speedo mounting	4	(28)	UD.2308	Grommet, oval	1
(5)	UD.1513	DRIVE, FLEXIBLE	1	(29)	UD.1456	Grommet, round	1
(6)	UD.1456	Grommet, round	1	(30)	UD.1619	Clip, earth to dash	1
(7)	UD.1872	Grommet, oval	1	(31)	K.1910/Z	Screw, clip	1
(8)	UD.1619	Clip, earth to dash	1	(32)	K.4404/Z	Washer, screw	1
(9)	K.1910/Z	Screw, clip	1	(33)	K.4006/Z	Nut, screw	1
(10)	K.4404/Z	Washer, clip	1	(34)	UD.1951	Ammeter	1
(11)	K.4006/Z	Nut, screw	1	(35)	UD.1952	Fuel/Oil level gauge	1
(12)	UR.2771	Clip, cable to frame, pedal gap plate and dash bracket	4	(36)	UD.1953	Water temperature gauge	1
(13)	K.1904/Z	Screw, clip	2	(37)	UD.1954	Oil pressure gauge	1
(14)	K.4404/Z	Washer, screw	2	(38)	UD.1955	Clock	1
(15)	K.4006/Z	Nut, screw	2		UD.1962	Bulb, instrument	5
(16)	CS.30547/Z	Screw, clip on bracket to plate	2	(39)	RD.7894	Transmitter, oil pressure	1
(17)	K.4404/Z	Washer, screw	2	(40)	UD.1554	Transmitter, water temperature	1

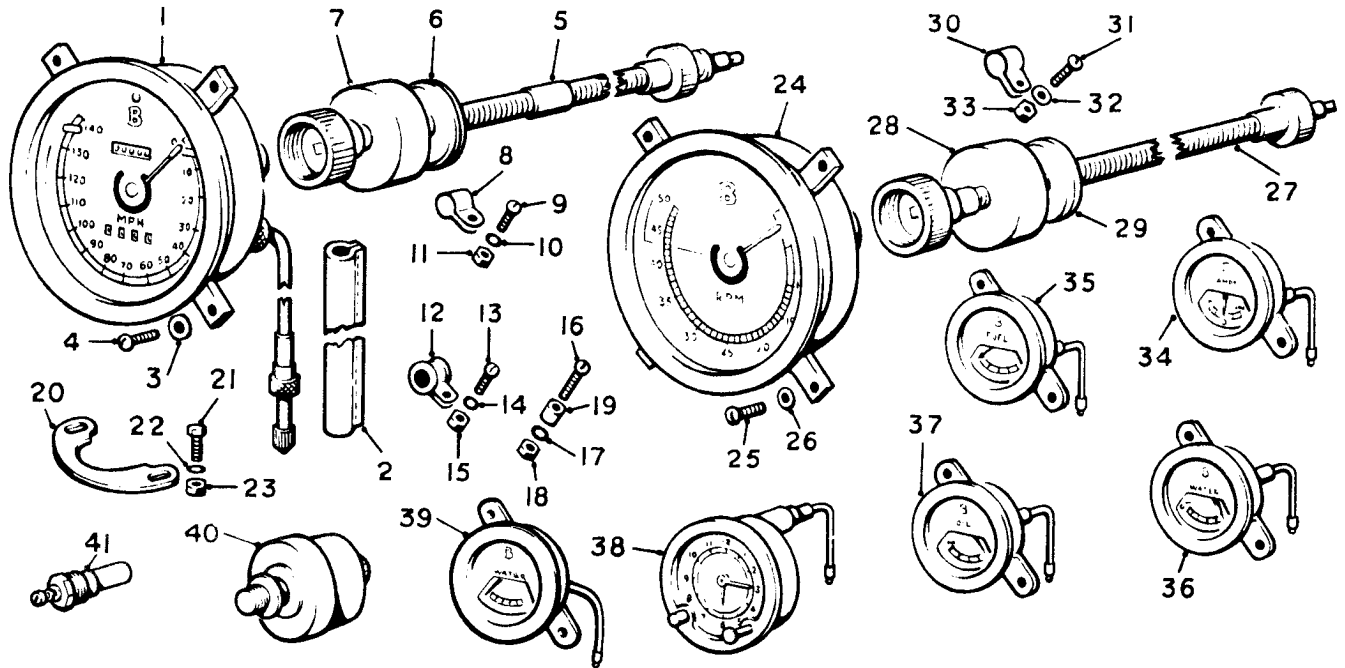
INSTRUMENTS—INSTRUMENT BOARD (CONTINENTAL)

BC-AF.1 to BC-EL 37, 39, 40, 41, 42, 44
BC-FM.4



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UD.2523	SPEEDOMETER (miles)	1	(19)	FB.5241	Distance piece, clip to plate	2
	UD.2525	" (miles/kilos)	1	(20)	UR.2039	Bracket, cable to pedal gap plate	1
	UD.2524	" (kilos) not Germany	1	(21)	K.1910/Z	Screw, clip to bracket	1
	UD.2954	" (kilos) Germany only	1	(22)	K.4404/Z	Washer, screw	1
		(For cars with 7.60 x 15.00 tyres)		(23)	K.4307/Z	Nut, screw	1
	UD.4258	" (miles)	1			(Not on later cars)	
	UD.4257	" (miles/kilos)	1	(24)	UD.4282	TACHOMETER	1
	UD.4259	" (kilos) not Germany	1		RD.4243	Bulb	2
	UD.4260	" (kilos) Germany only	1	(25)	K.1910/Z	Screw, mounting	4
		(For cars with 8.00 x 15.00 tyres)		(26)	K.4404/Z	Washer, screw	4
(2)	UW.1933	Felt, trip winder	2	(27)	UD.1969	DRIVE, FLEXIBLE, R.C.	1
	RD.4243	Bulb, speedometer	5		UD.4048	DRIVE, FLEXIBLE, L.C.	1
(3)	K.4404/Z	Washer, speedo mounting	4	(28)	UD.2308	Grommet, oval	1
(4)	K.1910/Z	Screw, speedo mounting	4	(29)	UD.1456	Grommet, round	1
(5)	UD.1513	DRIVE, FLEXIBLE	1	(30)	UD.1619	Clip, earth to dash	1
(6)	UD.1456	Grommet, round	1	(31)	K.1910/Z	Screw, clip	1
(7)	UD.1872	Grommet, oval	1	(32)	K.4404/Z	Washer, screw	1
(8)	UD.1619	Clip, earth to dash	1	(33)	K.4006/Z	Nut, screw	1
(9)	K.1910/Z	Screw, clip	1	(34)	UD.4237	Ammeter	1
(10)	K.4404/Z	Washer, screw	1	(35)	UD.4238	Fuel/oil level gauge	1
(11)	K.4006/Z	Nut, screw	1	(36)	UD.4239	Water temperature gauge	1
(12)	UR.2771	Clip, cable to frame, pedal gap plate and dash bracket	4	(37)	UD.4240	Oil pressure gauge	1
(13)	K.1904/Z	Screw, clip	2	(38)	UD.4241	Clock	1
(14)	K.4404/Z	Washer, screw	2		UD.4243	Bulb, instruments	5
(15)	K.4006/Z	Nut, screw	2	(39)	UD.4899	WATER TEMPERATURE GAUGE	1
(16)	CS.30547/Z	Screw, clip or bracket to plate	2		UD.4560	Resistor, assembly	1
(17)	K.4404/Z	Washer, screw	2			(For pressurised cooling)	
(18)	K.4006/Z	Nut, screw	2	(40)	RD.7894	Transmitter, oil pressure	1
				(41)	UD.3012	Transmitter, water temperature	1

INSTRUMENTS—INSTRUMENT BOARD. (CONTINENTAL)

BC-EL.38, 43, 45 and 46
BC-FM. 1, 2, 3, 5 and onwards



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



HORNS.

Part No.	Description	No off
UD.1822	Cable, horn fuse to distribution board "8"	1
RD.3690	Eye, 3 BA	1
RD.7589	Sleeve	1
UD.2857	Cable, loop, headlamp — horn change over switch	1
RD.3406	Eye	2
RD.7589	Sleeve	2
	(Used only on cars with foot operated horns and manual steering.)	
UD.2512	Cable, horn relay C2 to headlamp relay C.2	1
UD.1334	Eye	2
RD.7589	Sleeve	2
	(Used only on cars with foot operated horns.)	
UD.2925	Cable, change over switch to horn slip ring	1
UD.1834	Washer	1
UD.1833	Clamping screw	1
RD.3406	Cable eye	1
RD.7589	Sleeve	1
	(Used only on cars fitted with foot operated horns and manual steering.)	
UD.4005	Cable assembly, horn push to connection on steering column	1
	(Used only on cars with foot operated horns and power assisted steering.)	
UD.2198	Cable, feed, R. & L.H. horns to connector	1
UD.2141	Nipple	1
	(Fitted only with under bonnet horns in U.S.A. and Canada.)	
UD.2199	Cable, earth, R. & L.H. horns	1
RD.6081	Eye, 2 BA	1
RD.7589	Sleeve	1
	(Fitted only with under bonnet horns in U.S.A. and Canada.)	
RD.3287	Connectors, scroll, horns	4
UD.4476	Cable, fuse box to connector	2
UD.2141	Nipple	1
	(Used only on cars exported to S. Africa and fitted with Marchal Fulgor horns.)	

INSTRUMENTS.

UD.2092	Cable, fuel/oil gauge "B" to water temp. gauge	1
RD.3690	Eye, 3 BA	2
RD.7589	Sleeve	2
UD.2092	Cable, fuel/oil gauge "B" to oil pressure gauge	1
UD.1797	Cable, heater switch "3" to water temp. gauge	1
RD.3690	Eye, 3 BA	1
UD.1974	Eye, 3 BA.	1
RD.7589	Sleeve	2
	(Not used on Continental or 127 in. Wheelbase cars)	

CABLES, LOOMS AND FITTINGS.

HEATER AND DEMISTER.

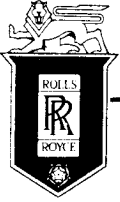
Part No.	Description	No off
UD.1747	Cable, heater and demister motor to earth	2
UD.2142	Nipple	1
RD.3690	Eye, 3 BA	1
RD.7589	Sleeve, cable eye	1
UD.1748	Sleeving, P.V.C.	2
K.4304/Z	Nut, earth point, valance	2
K.4446/Z	Washer, earth point, valance	2
UD.1783	Cable, earth rear window demister relay	1
K.1801/Z	Nut, rear window demister switch earth connection	1
K.4446/Z	Washer, nut	1
UD.1733	Sleeve, rear window demister switch cables	1
	(For use only on cars fitted with interior cooling and rear window demister relay.)	

STOP LAMP AND FLASHER RELAYS.

UD.1783	Cable, earth, stop lamp and fog lamp relays	4
RD.6081	Eye	1
UD.1334	Eye	1
RD.7589	Sleeve	2
UD.2156	Cable, stop lamp flasher relays, C.2 to C.2	1
UD.1334	Eye	2
RD.7589	Sleeve	2
UD.2093	Cable, petrol pump, "A" to "B"	1
RD.6081	Eye	2
RD.7589	Sleeve	2
UD.4147	Cable, rear loom, distributor board	1
	(Used only on 127 in. Wheelbase cars.)	

WINDSCREEN WIPERS.

UD.3380	Cable, wiper suppressor to earth (DR.3 motor.)	1
RD.7990	Eye, .250 in.	1
RD.6081	Eye, 2 BA	1
UD.2100	Sleeve	2
UD.2775	Cable, snap connector to wiper motor "5"	1
UD.2141	Nipple	1
RD.6955	Plug, terminal	1
UD.2776	Cable, snap connector to wiper suppressor (2½ in.)	1
UD.2141	Nipple	1
RD.3690	Eye	1
UD.2777	Cable, snap connector to wiper motor suppressor (As above except length—5 in.)	1
UD.2778	Cable, dashboard earth point to suppressor earth point	1
RD.7990	Eye	1
RD.6081	Eye	1
RD.7589	Sleeve	2
RD.3106	Cover, terminal	2
UD.1806	Connector double	1
UD.2182	Cable, wiper S.W6 to earth (Not used on 127 in. Wheelbase cars.)	1
RD.6081	Eye, 2 BA	1
UD.1498	Eye, 3 BA	1
RD.7589	Sleeve, eye	1
UD.2100	Sleeve, cable	1



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



COACHBUILDERS TERMINAL STRIP.

Part No.	Description	No off
UD.2155	Cable, standard terminal strip to coachbuilders strip	1
UD.2295	Eye, 5 BA	2
RD.7589	Sleeve (Coachbuilt (except L.W.B. cars only))	2

PETROL FILLER DOOR.

Part No.	Description	No off
UD.1967	Cable, petrol filler door solenoid switch to earth	1
RD.3690	Eye, 3 BA	1
RD.7589	Sleeve	1
UD.2141	Nipple	1

TAIL LAMPS AND FUSE BOX.

Part No.	Description	No off
UD.4300	Cable, 5 way, to twin fuse box L.H. tail lamp	1
UD.4301	Cable, 5 way, to twin fuse box R.H. tail lamp (Fitted only on cars destined for Western Germany.)	1

FLASHER FOG LAMPS.

Part No.	Description	No off
UD.1785	Cable, fog lamp, flasher relay, C.2 to C.2	1
UD.1334	Eye	2
RD.7589	Sleeve (Used on Standard Bentley "S" and Silver Cloud only.)	2
UD.2275	Cable, fog lamp flasher relay, C.2 to C.2	1
UD.1334	Eye	2
RD.7589	Sleeve (Used on coachbuilt cars (excluding L.W.B. cars) only.)	2

COMPANION LIGHT.

Part No.	Description	No off
UD.1853	Cable, companion light to earth, R.H.	1
RD.3287	Sleeve	1
RD.3690	Eye, 3 BA	1
RD.7589	Sleeve (Not used on 127 in. wheelbase cars.)	1
UD.1852	Cable, companion light to switch	2
UD.1498	Eye	1
RD.7589	Sleeve (Not used on 127 in. wheelbase cars.)	1

INTERIOR COOLING.

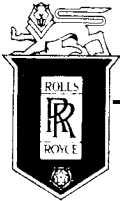
Part No.	Description	No off
UD.4140	Cable, blower	1
UD.2141	Nipple, snap (Used with Rolls-Royce equipment)	2
UD.3701	Cable, loop, resistance	1
RD.3690	Eye	2
RD.7589	Sleeve (Used on coachbuilt cars fitted with Rolls-Royce equipment.)	2
UD.2845	Cable, blower motors to earth	1
RD.3690	Eye	2
RD.7589	Sleeve (Used on cars fitted with Whitlock and Chrysler equipment.)	2
UD.28146	Cable, air temperature switch	1
RD.608	Eye	1
RD.7589	Sleeve (Used on cars fitted with Whitlock and Chrysler equipment.)	1
UD.2847	Cable, blower motor to switch	1
UD.2141	Nipple (Used on cars fitted with Whitlock equipment.)	2
UD.3557	Cable, connection to thermostat	1
UD.2141	Nipple	1
RD.3534	Eye	1
RD.7589	Sleeve (Used on cars fitted with Whitlock equipment.)	1
UD.3558	Cable, connection to thermostat connection as above (Used on cars fitted with Whitlock equipment.)	1

ELECTRICALLY OPERATED WINDOWS.

Part No.	Description	No off
UD.2903	Cable, distribution board, positive to fuse box	1
UD.2179	Cable, rev. counter lights	1
UD.2179	Cable, speedometer lights	1
UD.2178	Cable, water temperature gauge light to ammeter light	1
UD.2180	Cable, fuel/oil gauge "T" to fuel/oil level switch	1
RD.3690	Eye	2
RD.7589	Sleeve	2
UD.2181	Cable, clock to condensor	1
RD.3690	Eye, 3 BA	1
RD.3955	Eye	1
RD.7589	Sleeve (Continental only.)	1

CABLES, LOOMS AND FITTINGS.

(Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



REAR SHOCK DAMPERS.

Part No.	Description	No off
UR.2307	Cable, damper switch to feed damper solenoid	1
UR.2083	Eye	1
UD.2141	Nipple, connector (Standard steering column.)	1
UR.4103	Cable, damper switch to feed damper solenoid (terminals as above) (Steering column 1 in. longer than standard.)	1
UR.4104	Cable, damper switch to feed damper solenoid (terminals as above). (Steering column 2 in. longer than standard.)	1
UR.4102	Cable, damper switch to feed damper solenoid (terminals as above) (Steering column 1 in. shorter than standard.)	1
UR.4101	Cable, damper switch to feed damper solenoid (terminals as above) (Steering column 2 in. shorter than standard.)	1
UR.2308	Cable, switch to connector, damper solenoid (terminals as above) (Standard steering column.)	1
UR.3702	Cable, switch to connector, damper solenoid (terminals as above) (Steering column 1 in. longer than standard.)	1
UR.4100	Cable, switch to connector, damper solenoid (terminals as above) (Steering column 2 in. longer than standard.)	1
UR.4098	Cable, switch to connector, damper solenoid (terminals as above) (Steering column 1 in. shorter than standard.)	1
UR.4087	Cable, switch to connector, damper solenoid (terminals as above) (Steering column 2 in. shorter than standard.)	1
UD.1770	Cable, R.H. damper solenoid to feed connector	1

LOOMS.

WIPER AND DEMISTER.

UD.2781	Loom assembly, wiper and demister	1
RF.6611	Grommet	1
UD.1568	Grommet (Used only on Standard "S" Series.)	1
UD.3378	Loom assembly, wiper and demister grommets as above (DR.3 motor. Used on Standard "S" Series and 127 in. wheelbase cars.)	1
UD.2780	Loom assembly, wiper and demister grommets as above (For use on Continental.)	1
UD.3901	Loom assembly, wiper and demister grommets as above (DR.3 motor. For use on Continental.)	1
UD.2345	Loom assembly, wiper and demister grommets as above (Used only on cars fitted with foot operated horns.)	1

BOOT.

Part No.	Description	No off
UD.2160	Loom, assembly boot (Not fitted to Continental, 127 in. wheelbase cars, or cars destined for Western Germany.)	1
UD.3961	Loom assembly, boot (Fitted on 127 in. wheelbase cars.)	1
UD.4303	Loom assembly, boot (Fitted only on cars destined for Western Germany.)	1

TAIL LAMP.

UD.2157	Loom assembly, tail lamp, R.H. (Not fitted to 127 in. wheelbase cars. Continental or cars destined for Western Germany.)	1
UD.4304	Loom assembly, tail lamp, R.H. (Fitted only on cars destined for Western Germany.)	1
UD.3962	Loom assembly, tail lamp, R.H. (Fitted only on 127 in. wheelbase cars.)	1

ENGINE

UD.1749	Loom assembly, engine	1
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PETROL TANK AND DAMPER SOLENOID

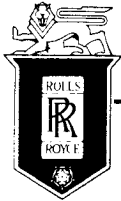
UD.1776	Loom assembly, petrol tank and damper solenoid (Not fitted to Continental.)	1
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ROOF LAMP

UD.1845	Loom assembly, handswitch	1
UD.1846	Loom assembly, door and hand switches	1
UD.1848	Loom assembly, roof lamp (Not fitted to Continental or 127 in. wheelbase cars.)	1
UD.4580	Loom assembly, roof lamp (R.C. (French assy. only)	1
UD.4581	Loom assembly, roof lamp (L.C.) (French assy. only)	1
UD.3960	Loom assembly, roof lamp	1
UD.3955	Loom assembly, front door switch to handswitch	1
UD.3954	Loom assembly, handswitch to roof lamp	1
UD.3953	Loom assembly, handswitch to 5 way	1
UD.4092	Loom assembly, connection to centre handswitch	1
UD.4090	Loom assembly, rear, L.H. roof light	1
UD.4091	Loom assembly, rear, R.H. roof light (127 in. Wheelbase cars.)	1
UD.1847	Loom assembly, front door switches	1
UD.2078	Loom assembly, rear door switches (Not fitted to Continental.)	1

CABLES, LOOMS AND FITTINGS.

(Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



VALANCE PLATE.

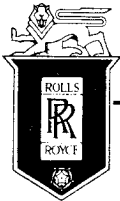
Part No.	Description	No off
UD.1761	Loom assembly, valance plate L.H. (R.C.)	1
UD.2942	Loom assembly, valance plate L.H. (R.C.) (These looms are fitted to standard "S" Series and Continentals. UD.2942 is fitted to 127 in. wheelbase cars from commencement of production D.R.3 motor.)	1
UD.2350	Loom assembly, valance plate L.H. (R.C.) (Used only when foot operated horns are fitted and no interior cooling.)	1
UD.2148	Loom assembly, valance plate L.H. (R.C.) (Used only on all cars with horn muting switch.)	1
UD.4127	Loom assembly, valance plate L.H. (R.C.) (Used on Standard "S" Series with Rolls-Royce interior cooling equipment.)	1
UD.4584	Loom assembly, valance plate L.H. (R.C.) (Used on cars fitted with interior cooling and foot operated horns.)	1
UD.4130	Loom assembly, valance plate L.H. (R.C.) (Used on all coachbuilt cars fitted with Rolls-Royce interior cooling except 127 in. wheelbase cars.)	1
UD.1762	Loom assembly, valance plate L.H. (L.C.)	1
UD.3887	Loom assembly, valance plate L.H. (L.C.) (Used on all standard cars except Continental. UD.3887 is fitted to 127 in. Wheelbase cars from commencement of production D.R.3 motor.)	1
UD.2145	Loom assembly, valance plate L.H. (L.C.) (Fitted only to standard Continental cars with manual steering.)	1
UD.3435	Loom assembly, valance plate L.H. (L.C.) (Fitted only to standard Continental cars with power assisted steering.)	1
UD.3889	Loom assembly, valance plate L.H. (L.C.) (D.R.3 Motor)	1
UD.4582	Loom assembly, valance plate L.H. (L.C.) (Used only on cars fitted with manual steering, interior cooling and foot operated horns.)	1
UD.4583	Loom assembly, valance plate L.H. (L.C.) (Used only on cars fitted with power assisted steering, interior cooling and foot operated horns.)	1
UD.3469	Loom assembly, valance plate L.H. (L.C.) (Used on all standard steel cars with manual steering and Rolls-Royce interior cooling.)	1
UD.4126	Loom assembly, valance plate L.H. (L.C.) (Used on all standard steel cars with power assisted steering and Rolls-Royce interior cooling.)	1
UD.3704	Loom assembly, valance plate L.H. (L.C.) (Used on coachbuilt cars with manual steering and Rolls-Royce interior cooling.)	1
UD.4131	Loom assembly, valance plate L.H. (L.C.) (Used on coachbuilt cars with power assisted steering and Rolls-Royce interior cooling.)	1
UD.2349	Loom assembly, valance plate L.H. (L.C.) (Used on cars fitted with power assisted steering and foot operated horns.)	1

Part No.	Description	No off
UD.2348	Loom assembly, valance plate L.H. (L.C.) (Used on cars fitted with manual steering and foot operated horns but without interior cooling.)	1
UD.2197	Loom assembly, valance plate L.H. (L.C.) (Used on cars fitted with under bonnet horns.)	1
UD.2841	Loom assembly, valance plate L.H. (L.C.) (Used on cars fitted with power assisted steering and under bonnet horns.)	1
UD.2146	Loom assembly, valance plate L.H. (L.C.) (Used on cars fitted with manual steering and horn muting.)	1
UD.2147	Loom assembly, valance plate L.H. (L.C.) (Used on cars fitted with power assisted steering and horn muting.)	1
UD.1763	Loom assembly, valance plate R.H. (R.C.) (Used on all standard cars.)	1
UD.3740	Loom assembly, valance plate R.H. (R.C.) (Used on cars with Rolls-Royce interior cooling.)	1
UD.1764	Loom assembly, valance plate R.H. (L.C.)	1
UD.3739	Loom assembly, valance plate R.H. (L.C.) (Used on cars fitted with Rolls-Royce interior cooling.)	1
UD.2196	Loom assembly, valance plate R.H. (L.C.) (Used only on cars fitted with under bonnet horns.)	1
UD.4591	Loom assembly, valance plate, R.H. (R.C./L.C.) (For use on cars fitted with foot operated horns and interior cooling.)	1

REAR.

UD.2368	Loom assembly, rear, R.C. (For use on all standard cars with power assisted steering except Continental and 127 in. Wheelbase cars.)	1
UD.2446	Loom assembly, rear, R.C. (For use on all standard cars with power assisted steering except Continental and 127 in. Wheelbase cars, when petrol pump test switch is fitted.)	1
UD.2444	Loom assembly, rear, R.C. (For use on all standard cars with manual steering, except Continental and 127 in. Wheelbase cars, when petrol pump test switch is fitted.)	1
UD.2158	Loom assembly, rear, R.C. (For use on all standard cars with manual steering except Continental.)	1
UD.3468	Loom assembly, rear, R.C. (For use on all standard cars with manual steering and interior cooling and 127 in. Wheelbase cars.)	1
UD.3676	Loom assembly, rear, R.C. (For use only on 127 in. Wheelbase cars, power assisted steering (Park Ward only).)	1
UD.3946	Loom assembly, rear, R.C. (For use on 127 in. Wheelbase cars, power assisted steering (Not Park Ward).)	1

CABLES. LOOMS AND FITTINGS. (Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



REAR. (Continued)

Part No.	Description	No off
UD.4128	Loom assembly, rear, R.C. (For use on all standard steel cars with power assisted steering and Rolls-Royce Interior Cooling.)	1
UD.4135	Loom assembly, rear, R.C. (For use on coachbuilt cars, except 127 in. Wheelbase cars with power assisted steering and Rolls-Royce interior cooling.)	1
UD.3702	Loom assembly, rear, R.C. (For use on coachbuilt cars, except 127 in. wheelbase cars with manual steering and Rolls-Royce interior cooling.)	1
UD.2218	Loom assembly, rear, R.C. (For use only on standard Continental)	1
UD.3437	Loom assembly, rear, R.C. (For use on Continental with power assisted steering.)	1
UD.3176	Loom assembly, rear, R.C. (For use on Continental fitted with synchromesh gearbox.)	1
UD.2159	Loom assembly, rear, L.C. (For use only on standard Bentley "S" and S. Cloud.)	1
UD.3675	Loom assembly, rear, L.C. (For use on standard 127 in. wheelbase cars (Park Ward only).)	1
UD.3925	Loom assembly, rear, L.C. (For use on Standard 127 in. Wheelbase cars (except Park Ward).)	1
UD.2219	Loom assembly, rear, L.C. (For use only on Standard Continental.)	1
UD.2445	Loom assembly, rear, L.C. (For use on all (manually steered) cars except Continental and 127 in. Wheelbase cars on which petrol pump test switch is fitted.)	1
UD.2447	Loom assembly, rear, L.C. (For use on all cars fitted with power assisted steering except Continental and 127 in. Wheelbase cars.)	1
UD.4129	Loom assembly, rear, L.C. (For use on all Standard cars fitted with Rolls-Royce interior cooling equipment except 127 in. Wheelbase cars.)	1
UD.4134	Loom assembly, rear, L.C. (For use on all coachbuilt cars fitted with Rolls-Royce interior cooling equipment except 127 in. Wheelbase cars.)	1
K.1804/Z	Screw, earth, rear loom	1
K.4446/Z	Washer, plain, screw	1

MICRO-SWITCH.

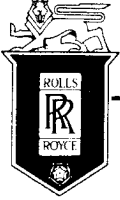
UD.2096	Loom assembly, micro switch steering column (Manually steered cars only.)	1
UD.2258	Loom assembly, micro switch steering column (Power assisted steering cars only.)	1

INSTRUMENTS.

Part No.	Description	No off
UD.1795	Loom assembly, instrument board, secondary, R.C. (Bentley "S" and 123 in. Wheelbase Silver Cloud only.)	1
UD.3922	Loom assembly, instrument board, secondary R.C. (Standard 127 in. wheelbase cars.)	1
UD.2168	Loom assembly, instrument board, secondary, R.C. (Bentley "S" Continental only.)	1
UD.1796	Loom assembly, instrument board, secondary, L.C. (Bentley "S" and all Silver Cloud only.)	1
UD.2169	Loom assembly, instrument board, secondary L.C. (Bentley "S" Continental only.)	1
UD.2938	Loom assembly, instrument board to dash, R.C. (Used only on manually steered Bentley "S" and S. Cloud (123 in. Wheelbase) only, unless specially provided for below.)	1
UD.2237	Loom assembly, instrument board to dash, R.C. (Standard Bentley "S" and S. Cloud (123 in. Wheelbase) only unless specially provided for below.)	1
UD.3884	Loom assembly, instrument board to dash, R.C. (DR.3 motor. Standard Bentley "S" and S. Cloud (123 in. Wheelbase) only, unless specially provided for below.)	1
UD.4038	Loom assembly, instrument board to dash, R.C. (Standard 127 in. Wheelbase cars only, unless specially provided for below.)	1
UD.2232	Loom assembly, instrument board to dash, R.C. (Used on Standard manually steered Bentley "S" Continental only, unless specially provided for below.)	1
UD.3888	Loom assembly, instrument board to dash, R.C. (DR.3 motor. Used on Standard manually steered Bentley "S" Continental, unless specially provided for below.)	1
UD.3438	Loom assembly, instrument board to dash, R.C. (Used on Standard Continental with power assisted steering unless specially provided for below.)	1
UD.2347	Loom assembly, instrument board to dash, R.C. (Bentley "S" and S. Cloud 123 in. wheelbase when foot operated horns are fitted.)	1
UD.2242	Loom assembly, instrument board to dash, R.C. (Bentley "S" and S. Cloud 123 in. Wheelbase when horn muting switch is fitted.)	1
UD.2238	Loom assembly, instrument board to dash, R.C. (Bentley "S" Continental when horn muting switch is fitted.)	1

CABLES, LOOMS AND FITTINGS.

(Continued)



SPARES schedule

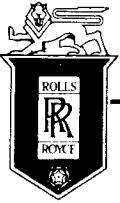
SILVER CLOUD AND BENTLEY 'S' TYPE



INSTRUMENTS. (Continued)

Part No.	Description	No off	Part No.	Description	No off
UD.3454	Loom assembly, instrument board to dash, R.C. (Used on all manually steered cars fitted with Rolls-Royce interior cooling when blower switch is fitted on facia.)	1	UD.4037	Loom assembly, instrument board to dash, L.C. (Standard 127 in. Wheelbase cars only, unless specially provided for below.)	1
UD.3466	Loom assembly, instrument board to dash, R.C. (Used on all cars fitted with power assisted steering and Rolls-Royce interior Cooling except on Continental and 127 in. Wheelbase when blower switch is fitted on dash.)	1	UD.2233	Loom assembly, instrument board to dash, L.C. (Standard manually steered Bentley "S" Continental, unless specially provided for below.)	1
UD.4040	Loom assembly, instrument board to dash, R.C. (Used on 127 in. Wheelbase cars when Rolls-Royce interior cooling is fitted and blower switch is not fitted to dash.)	1	UD.3890	Loom assembly, instrument board to dash, L.C. (DR.3 motor. Standard Bentley "S" Continental, unless specially provided for below.)	1
UD.2448	Loom assembly, instrument board to dash, R.C. (For use on all cars fitted with manual steering and petrol pump test switch except Continental and 127 in. Wheelbase cars.)	1	UD.3436	Loom assembly, instrument board to dash, L.C. (For use on Standard Continental with power assisted steering, unless specially provided for below.)	1
UD.2450	Loom assembly, instrument board to dash, R.C. (For use on all cars fitted with power assisted steering and petrol pump test switch except Continental and 127 in. Wheelbase cars.)	1	UD.2352	Loom assembly, instrument board to dash, L.C. (Used on all manually steered cars except 127 in. wheelbase cars with foot operated horns.)	1
UD.3174	Loom assembly, instrument board to dash, R.C. (For use on Continental cars with synchromesh gearbox.)	1	UD.2390	Loom assembly, instrument board to dash, L.C. (Used on all cars fitted with power assisted steering and foot operated horn except 123 in. Wheelbase cars.)	1
UD.4250	Loom assembly, instrument board to dash, R.C. (For use on Continental cars fitted with Rolls-Royce type interior cooling)	1	UD.2241	Loom assembly, instrument board to dash, L.C. (Used on Bentley "S" and S. Cloud (123 in. Wheelbase) fitted with manual steering and horn muting switch.)	1
UD.4479	Loom assembly, instrument board to dash, R.C. (For use on cars exported to S. Africa and fitted with Marchal Fulgor horns.)	1	UD.2243	Loom assembly, instrument board to dash, L.C. (Used on Bentley "S" and S. Cloud (123 in. Wheelbase) fitted with power assisted steering and horn muting switch.)	1
UD.4251	Loom assembly, instrument board to dash, L.C. (For use on Continental cars fitted with Rolls-Royce type interior cooling.)	1	UD.2239	Loom assembly, instrument board to dash, L.C. (Used on Bentley "S" Continental with manual steering and horn muting switch.)	1
UD.2939	Loom assembly, instrument board to dash, L.C. (Used only on manually steered Bentley "S" and S. Cloud cars (123 in. Wheelbase) only, unless specially provided for below.)	1	UD.2449	Loom assembly, instrument board to dash, L.C. (Used on all cars fitted with manual steering and petrol pump test switch, except Continental and 127 in. Wheelbase cars.)	1
UD.2236	Loom assembly, instrument board to dash, L.C. (Standard Bentley "S" and S. Cloud (123 in. Wheelbase) only, unless specially provided for below.)	1	UD.2451	Loom assembly, instrument board to dash, L.C. (Used on all cars fitted with power assisted steering and petrol pump test switch, except Continental and 127 in. Wheelbase cars.)	1
UD.3886	Loom assembly, instrument board to dash, L.C. (DR.3 motor. Standard Bentley "S" and S. Cloud (123 in. Wheelbase) only, unless specially provided for below.)	1	UD.3467	Loom assembly, instrument board to dash, L.C. (Used on all manually steered cars with Rolls-Royce interior cooling, except 127 in. Wheelbase cars, when blower switch is fitted on dash facia.)	1

CABLES, LOOMS AND FITTINGS. (Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



INSTRUMENTS. (Continued)

Part No.	Description	No off
UD.3453	Loom assembly, instrument board to dash, L.C. (Used on all cars with power assisted steering and Rolls-Royce interior cooling, except 127 in. wheelbase, when blower switch is fitted on dash.)	1
UD.4039	Loom assembly, instrument board to dash, L.C. (Used on 127 in. Wheelbase cars with Rolls-Royce interior cooling when blower switch not fitted to facia.)	1
UD.4294	Loom assembly, extension fuel/oil level switch (For use on all cars fitted with Rolls-Royce interior cooling.)	1

FOG/FLASHER LAMPS.

UD.3048	Loom assembly, fog/flasher, lamps and W/T horns, R.C. (For use on all cars unless specially provided for below.)	1
UD.3049	Loom assembly, fog/flasher lamps and W/T horns, L.C. (For use on all cars unless specially provided for below.)	1
UD.2149	Loom assembly, fog/flasher lamps and W/T horns, RC/LC (For use when horn muting switch is provided.)	1
UD.2351	Loom assembly, fog/flasher lamps and W T horns, RC/LC (For use when foot operated horns are fitted but not interior cooling.)	1
UD.4585	Loom assembly, fog/flasher lamps and W/T horns, RC/LC (For use as UD.2351 but with interior cooling.)	1
UD.2195	Loom assembly, fog/flasher lamps, L.C. (For use when under bonnet horns are fitted.)	1
UD.4474	Loom assembly, Marchal Fulgor horns (For use on cars exported to S. Africa.)	1

CENTRE DIVISION.

UD.3956	Loom assembly, centre division, L.C. (127 in. Wheelbase cars only.)	1
UD.4563	Loom assembly, centre division, R.C. (127 in. Wheelbase cars only.)	1
UD.3957	Loom assembly, centre division (Used only on 127 in. Wheelbase cars when Rolls-Royce interior cooling is fitted and the blower switch fitted to the facia.)	1
UD.4562	Loom assembly, blower switch (127 in. Wheelbase cars when blower switch is fitted on division.)	1

HEADLAMP-HOOPER

UD.2782	Loom assembly, 3 wire cable extension (Fitted to Hooper coachbuilt cars only.)	1
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CABLES, LOOMS AND FITTINGS. (Continued)

DOOR PILLAR LIGHTS.

Part No.	Description	No off
UD.2386	Loom assembly, roof light and door pillar lights, R.C.	1
UD.2387	Loom assembly, roof light and door pillar lights, L.C.	1
UD.2369	Loom assembly, door pillar light switch, R.C.	1
UD.2385	Loom assembly, door pillar light switch, L.C.	1
UD.2406	Loom assembly, flasher units to door pillar, light switch R.C.	1
UD.2405	Loom assembly, flasher units to door pillar light switch, L.C. (Used only when door pillar lights are fitted.)	1

INTERIOR COOLING.

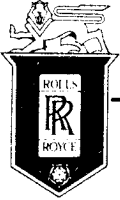
UD.3451	Loom assembly, switch, 3 speed blower (Standard steel cars with Rolls-Royce type interior cooling equipment only.)	1
UD.3700	Loom assembly, switch, 3 speed blower (Used on coachbuilt cars and 127 in. Wheelbase cars when switch is fitted on dash facia Rolls-Royce type cooling equipment only.)	1
UD.4562	Loom assembly, switch, 3 speed blower (Used on cars with switch on division.)	1
UD.2843	Loom assembly, blower switch, R.H.	1
UD.2851	Loom assembly, blower switch, L.H. (Used on cars fitted with Whitlock or Chrysler cooling equipment.)	1
UD.3308	Loom assembly, blower motors and thermal switch (Used on cars fitted with Whitlock cooling equipment.)	1
UD.2844	Loom assembly, clutch and solenoid (Used on cars fitted with Whitlock and Chrysler cooling equipment.)	1
UD.2842	Loom assembly, motors and thermal switch (Used on cars fitted with Chrysler and Whitlock equipment.)	1
UD.4028	Loom assembly, fast idling control switch, R.C.	1
UD.4029	Loom assembly, fast idling control switch, L.C.	1
UD.4030	Loom, micro switch cables steering column (These parts are only fitted on cars equipped with interior cooling and special idling speed switch gear.)	1

ELECTRICALLY OPERATED WINDOWS

UD.2874	Loom assembly, electrically operated windows, R.C.	1
UD.2875	Loom assembly, electrically operated windows, L.C. (Used only on cars fitted with electrically operated windows.)	1

HEADLAMPS.

UD.2782	Loom assembly, headlamp extension (Used on cars fitted with a Hooper body.)	1
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SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



CABLE FITTINGS.

Part No.	Description	No off
RD.3533	Eye, 2 BA, long (1 in. overall)	
RD.6081	Eye, 2 BA, short ($\frac{3}{4}$ in. overall)	
UD.2751	Eye, 2 BA, open end	
RD.3344	Eye, 3 BA, long (.625 in. overall)	
RD.3690	Eye, 3 BA, short (.375 in. overall)	
UD.1498	Eye, 4 BA, right angle type (short)	
UD.1974	Eye, 4 BA, right angle type (long)	
UD.1334	Eye, 4 BA, open end	
RD.3534	Eye, 4 BA, closed end	
UD.2295	Eye, 5 BA, open end	
RD.3406	Eye, 5 BA, closed end	
RD.5801	Eye, .312 in. dia.	
RD.7990	Eye, .250 in. dia.	
RD.3956	Eye, 4 BA, Ross Courtney	
UD.3178	Eye, 5 BA, flag type	
UR.2083	Eye, 6 BA, flag type (Pinched end)	
RD.3955	Eye, 6 BA, flag type (Soldered end)	
UD.2141	Nipple, 14.012 cable	
UD.2142	Nipple, 28.012 cable	
UD.1965	Ferrule, brass	
RD.7589	Sleeve, rubber, .875 in. long, .187 in. bore	
UD.2100	Sleeve, rubber, .750 in. long, .125 in. bore	
RD.3287	Sleeve, terminal, brass	
RD.6955	Plug, terminal	
	(These items are included with loom assemblies, but can be supplied separate if required.)	
RD.7050	Connector, snap, single	
UD.1806	Connector, double	
UD.1807	Connector, three way	
RD.6932	Connector, 5 way	
UD.2116	Conduit, cables, door pillar lights (Used only on cars fitted with door pillar lights.)	

GROMMETS—WIRING.

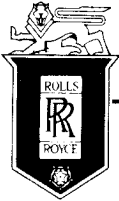
UD.1634	Grommet, loom, instrument board to dash	
UD.1636	Packing, grommet	
RF.7127	Grommet, L. and R.H. valance plate	
UD.1614	Grommet, luggage boot wiring	
RF.6611	Grommet, wiper and demister loom	
UD.1568	Grommet, wiper and demister tube (One each of these grommets is also used on the centre division of the 127 in. Wheelbase cars.)	
RB.5884	Grommet, luggage boot lamp wiring	
UD.1642	Grommet, luggage boot, offside wheel arch (Used on 127 in. Wheelbase cars)	1
UD.2136	Grommet, blind, dashboard (For use on 127 in. Wheelbase cars not fitted with interior cooling.)	1
UD.1568	Grommet, dash, fuse box cable, outer	1
UD.1614	Grommet, dash, fuse box cable, inner	1
UB.2811	Grommet, B & C post, cable entry (Used only when electric window lifts are fitted.)	2
RD.3209	Grommet, side lamp cable, front wings	2
UD.2296	Grommet, front door switch, roof light cable	2

CLIP, SCREWS, NUTS, WASHER, ETC.

Part No.	Description	No off
RD.6082	Clip, earth cable to valance plate (1 off on later cars)	2
KC.170/Z	Setscrew, clips	2
K.4404/Z	Washer, plain, screws	2
UD.1744	Clip, looms, valance plate	11
KC.170/Z	Setscrew, clip	11
K.4404/Z	Washer, plain, screws	13
UD.1735	Clip, half, cable, dash, .200 in. rad.	
RD.3042	Clip, half, cable, dash, .300 in. rad. (UD.3948 is used when electrically operated windows are fitted.)	
RD.3041	Clip, half, cable, dash, .250 in. rad.	
K.1907/Z	Screw, clip to dash	
K.4404/Z	Washer, plain, screw	
RD.3042	Clip, half, boot wiring, .300 in. rad.	
K.1907/Z	Screw, cheesehead, clip to boot	
CS.31061/Z	Screw, binding head, clip to boot	
K.4404/Z	Washer, plain, screw	
UD.2582	Clip, wire retaining, cantrail front doors	
UD.3950	Clip, rear and division loom to dash (127 in. wheelbase cars only.)	1
RD.5161	Clip, cable dash, .156 in. rad., R.C.	
K.1907/Z	Screw	
K.4404/Z	Washer	
UD.2000	Clip, rear loom (.675 centres)	10
UD.2001	Clip, rear loom (1.000 centres)	3
UD.2002	Clip, rear loom (right angled) (For use on coachbuilt cars.)	1
UD.3463	Clip, rear loom	3
UD.3464	Clip, rear loom (For use on coachbuilt cars with Rolls-Royce interior cooling.)	9
UD.3948	Clip, loom, Marchal Fulgor horns (For use on cars exported to S. Africa.)	4
RB.5881	Clip, cable, hinge, boot lid, (right angle type)	
RB.5882	Clip, cable, hinge, boot lid, (ring type)	
KC.101/Z	Screw, clip	1
KC.152/Z	Screw, clip, rear body bracket	1
K.4404/Z	Washer, screw	1
K.4307/Z	Nut, clip	1
K.4307/Z	Nut, clip, rear loom 'Z' bar	2
UA.1252/Z	Washer, nut (For use on coachbuilt cars)	2
UD.3951	Clip, loom, blower resistance dash	1
UD.3948	Clip, L.H. valance loom dash	2
K.9006/Z	Washer, spring (Used only on 127 in. Wheelbase cars when blower switch is fitted to fascia.)	1
K.1910/Z	Screw, dash earth point	1
K.4404/Z	Washer, screw	1
UD.2905	Clip, latching, cable doors (Used only on cars fitted with electrically operated windows.)	9
UD.2906	Clip, latching, cable, doors (Used only on cars fitted with electrically operated windows.)	1
UA.6002	Clip fast idling control switch cables (Fitted only on cars with interior cooling equipment and fast idling switch.)	4
UD.3464	Clip, rear loom to frame (long)	2
UD.3465	Clip, rear loom to frame (short) (Used on 127 in. Wheelbase cars only.)	3

CABLES, LOOMS AND FITTINGS.

(Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



CONDUITS.

Part No.	Description	No off
UD.2116	Conduit cable door pillar (Used only when door pillar lights are fitted.)	1
UD.2438	Conduit, power operated windows (Used only when electrically operated windows are fitted.)	1

STIFFENERS.

UD.2488	Stiffening, cable, window lifts (Used only when electrically operated windows are fitted.)	1
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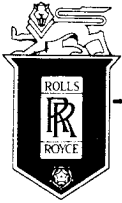
EARTHING STRIPS.

UD.1512	Earthing strip, L. & R.H. valance to front pan	2
UA.104/Z	Bolt, strip to pan	2
K.4407/Z	Washer, bolt	2
UA.301/Z	Nut, bolt	2
UA.351/Z	Nut, strip to valance	2
UA.1252/Z	Washer, nut	2
UD.1769	Earthing strip, petrol tank	1
UD.1673	Earthing strip, starter motor	1
UD.1799	Earthing strip, regulator	1
UD.1800	Sleeve, strip	1
UA.2102/Z	Screw, strip to dash	1
K.4407/Z	Washer, screw	1
UA.102/Z	Bolt, strip to frame	1
UA.351/Z	Nut, bolt	1
K.4407/Z	Washer, bolt	1
RD.4808	Earthing strip, tacho drive (Continental)	1
RD.4808	Earthing strip, speedo drive	1
UD.1657	Earthing strip, wiper motor	1
K.1907/Z	Screw, strip to dash	1
K.4404/Z	Washer, screw	1
UD.1658	Earthing strip, heater and demister ducts	2
K.1913/Z	Screw, strip to valance	2
K.4404/Z	Washer, screw	2
UD.1670	Earthing strip, exhaust system	3
UD.1552	Earthing strip, radio P.A. unit	1
KC.170/Z	Screw, strip to duct	1
K.4404/Z	Washer, strip	2

CABLES, LOOMS AND FITTINGS. (Continued)

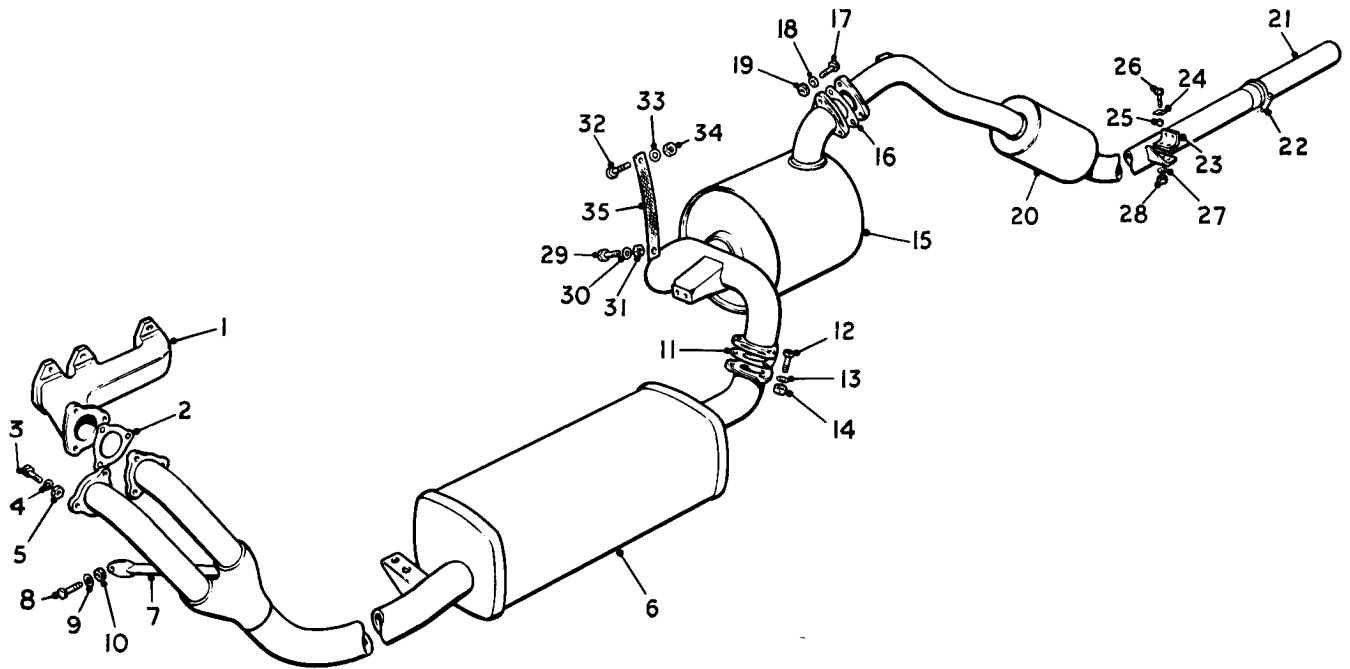
SECTION M
EXHAUST SYSTEM

Title	Assembly	Page No.
EXHAUST SYSTEM		M. 1



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



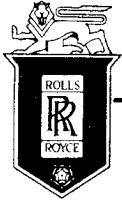
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UE.364	Manifold, exhaust	2	(18)	UA.1252/Z	Washer, bolt	3
(2)	UE.1175	Joint, manifold to downtake	2	(19)	UA.302/Z	Nut, bolt	3
(3)	UA.157/Z	Bolt, downtake flanges	6	(20)	UE.3425	REAR PIPE & DAMPER BOX, ASS.	1
(4)	UA.1252/Z	Washer, bolt	6			(Not Continental)	
(5)	UA.302/Z	Nut, bolt	6		UE.3449	REAR PIPE & DAMPER BOX, ASS.	1
(6)	UE.1436	DOWNTAKES & SILENCER, ASS.	1			(Continental only)	
		(Not Continental or L.W.B.)		(21)	RE.18095	Extension, tail pipe	1
	UE.1636	DOWNTAKES & SILENCER, ASS.	1	(22)	RE.4754	Clip, extension	1
		(Continental only)				(Mulliner Continental only)	
	UE.3254	DOWNTAKES & SILENCER, ASS.	1	(23)	RE.18216	Suspension strip, rubber	4
		(L.W.B. only)		(24)	RW.1332	Holding plate	32
(7)	UE.1146	Stay, downtake to crankcase	1	(25)	E.50062	Distance-piece	16
		(Cars with auto gearbox)		(26)	UA.156/Z	Bolt, 1.125", suspension strip	13
	UE.3165	Stay, downtake to crankcase	1	(27)	UA.1252/Z	Washer, bolt	13
		(Cars with synchro gearbox)		(28)	UA.302/Z	Nut, bolt	13
(8)	UA.104/Z	Bolt, stay	2	(29)	UA.157/Z	Bolt, 1.250", suspension and earthing strip	3
(9)	UA.1251/Z	Washer, bolt	2	(30)	UA.1252/Z	Washer, bolt	6
(10)	UA.301/Z	Nut, bolt	2	(31)	UA.302/Z	Nut, bolt	3
(11)	UE.1144	Joint, flange to rear silencer	1	(32)	UA.1501/Z	Bolt, earth strip	8
(12)	UA.157/Z	Bolt, flange	3	(33)	UA.1251/Z	Washer, bolt	8
(13)	UA.1252/Z	Washer, bolt	3	(34)	K.4006/Z	Nut, bolt	8
(14)	UA.302/Z	Nut, bolt	3			Separate securing of earthing strips	
(15)	UE.3182	SILENCER, REAR, ASSEMBLY	1	(35)	UD.1669	Strip, earthing	4
(16)	UE.1683	Joint, flange, rear pipe	1		UD.1669	Strip, earthing	3
(17)	UA.157/Z	Bolt, flange	3			(Later cars)	

EXHAUST SYSTEM

SECTION N

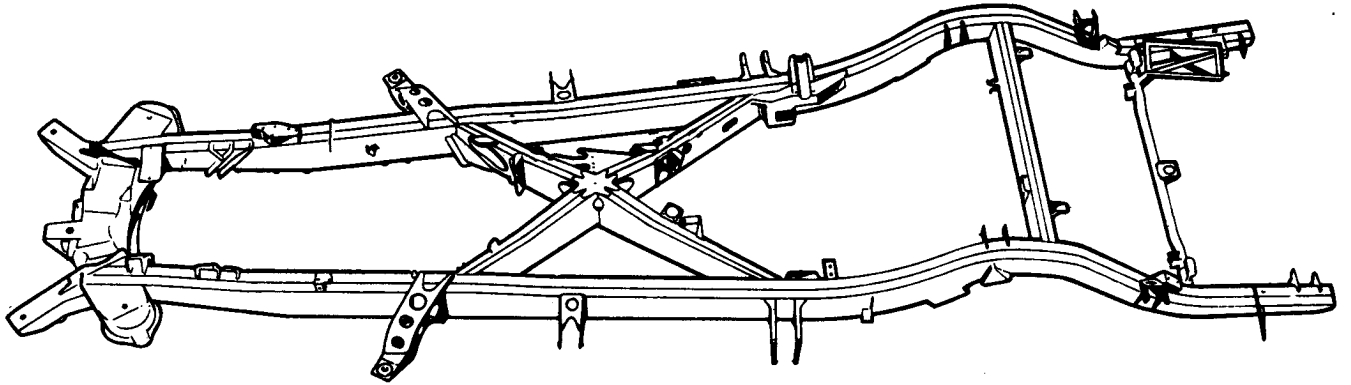
FRAME

Title	Assembly	Page No.
FRAME	MAKERS ASSEMBLIES	N. 1 - N. 4
FRAME	WELDED-ON PARTS	N. 5 N. 6
FRAME	BOLTED ON PARTS	N. 7 N. 8
BUMPERS	FRONT	N. 9
NUMBER PLATE AND BADGE BAR	FRONT	N. 10
BUMPERS	REAR	N. 11
UNDERSHEETS	EARLY TYPE	N. 12
	LATER TYPE	N. 13
HEATSHIELDS		N. 14



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

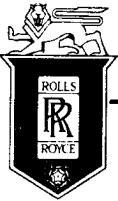


Part No.	Description	No off
RH.237	FRAMEMAKERS ASSEMBLY	
	(S/Steel)	1
RH.238	FRAMEMAKERS ASSEMBLY	
	(Soft top)	1
	(Silver Cloud and Bentley except Mulliner Coachbuilt)	
RH.239	FRAMEMAKERS ASSEMBLY	
	(Synchro)	1
RH.240	FRAMEMAKERS ASSEMBLY	
	(Auto)	1
	(Mulliner coachbuilt cars only)	

Complete with all welded-on parts as detailed on pages N.5 N.6

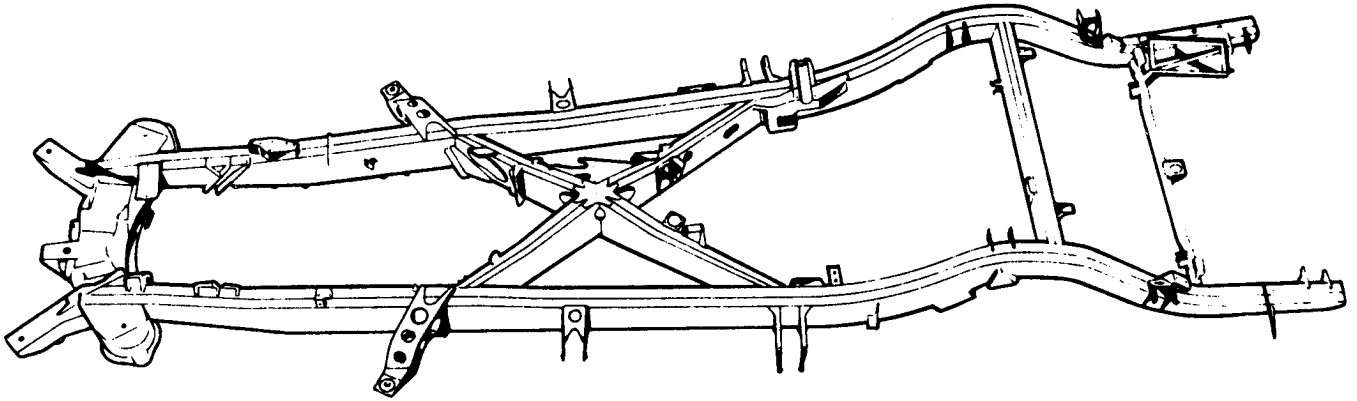
FRAME.

Silver Cloud ... SDD.2-66
Bentley "S" ... EG.2-88



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

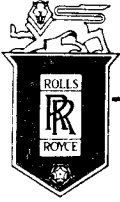


Part No.	Description	No off
RH.2009	FRAMEMAKERS ASSEMBLY	
	(S/Steel)	1
RH.2010	FRAMEMAKERS ASSEMBLY	
	(Soft top)	1
	(Silver Cloud and Bentley except L.W.B., Continental and Mulliner coachbuilt	
RH.2011	FRAMEMAKERS ASSEMBLY	
	(SYNCHRO)	1
RH.2012	FRAMEMAKERS ASSEMBLY	
	(AUTO)	1
	(Continental and Mulliner coachbuilt only	

Complete with all welded-on parts as detailed on page N.5-N.6

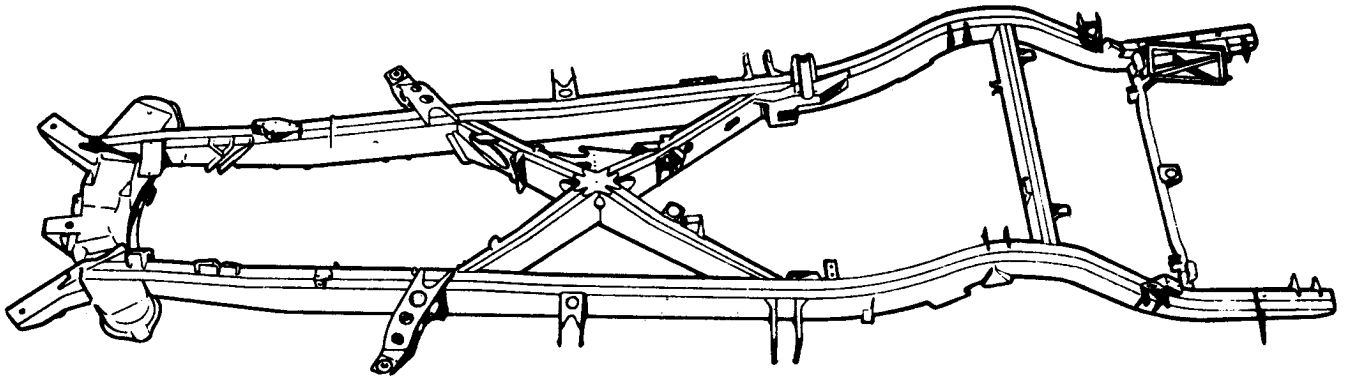
FRAME.

Silver Cloud	...	SDD.68—SFE.229, 233-237, 241-251
Bentley "S"	...	EG.90—EK.527, 531-553
Continental	...	BG.99—DJ.36, 46



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

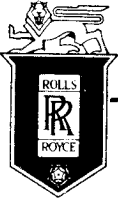


Part No.	Description	No off
UR.2561	FRAMEMAKERS ASSEMBLY	
	(S/Steel)	1
UR.3215	FRAMEMAKERS ASSEMBLY	
	(Soft top)	1
	(Silver Cloud and Bentley except L.W.B. Continental and Mulliner coachbuilt	1
UR.3908	FRAMEMAKERS ASSEMBLY	
	(L.W.B. car only)	1
UR.2600	FRAMEMAKERS ASSEMBLY	
	(AUTO)	1
UR.3073	FRAMEMAKERS ASSEMBLY	
	(SYNCHRO)	1
	(Continental and Mulliner coachbuilt only	

Complete with all welded-on parts as detailed on page N.5 -N.6

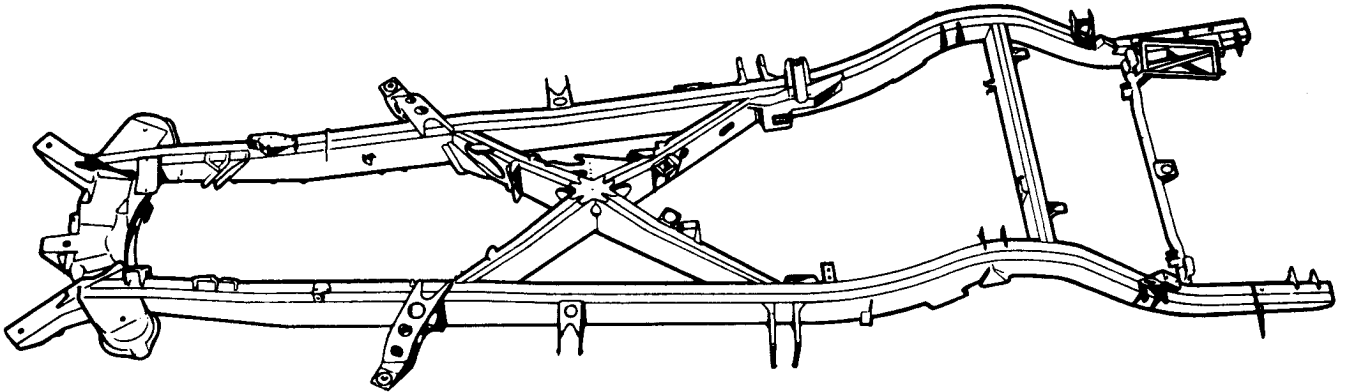
FRAME.

Silver Cloud	SFE.231, 239, 253-501.
		SGE.2 - 144
Silver Cloud L.W.B.	ALC.1-15, 17, 19-25
Bentley "S"	EK.529. 555-651. FA.2-336
Continental	DJ.37-45, 47-51. EL.1-22



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

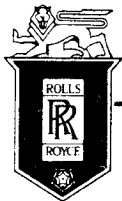


Part No.	Description	No off
UR.4033	FRAMEMAKERS ASSEMBLY	1
UR.4078	FRAMEMAKERS ASSEMBLY (Silver Cloud and Bentley except, L.W.B Continental and Mulliner coachbuilt	1
UR.4079	FRAMEMAKERS ASSEMBLY (L.W.B. cars only	1
UR.4076	FRAMEMAKERS ASSEMBLY	1
UR 4077	FRAMEMAKERS ASSEMBLY (Coachbuilt and Mulliner coachbuilt only	1
UR.4955	FRAMEMAKERS ASSEMBLY (Mulliner Convertible Coupe cars	1

Complete with all welded-on parts as detailed on pages N.5 - N.6

FRAME.

Silver Cloud ...	SGE.146 onwards
Silver Cloud L.W.B. ...	ALC.16, 18, 26 onwards
Bentley "S" ...	FA.338 onwards
Bentley "S" L.W.B. ...	ALB.1 onwards
Continental ...	EL.23 onwards



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



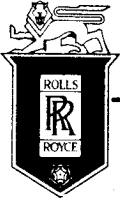
SIDE MEMBERS

Part No.	Description	No off	Part No.	Description	No off
UR.1020	Housing, bump rubber	2	UR.1639	Bracket, body mounting, No. 4 rear, L.H.	1
UR.1076	Bracket, rebound, rear spring, side member	1	UR.1641	Bracket, body mounting, No. 4 front, L.H.	1
UR.1029	Bracket, rebound, rear spring, L.H. side member	1	UR.1640	Bracket, body mounting, No. 4 rear, R.H.	1
UR.1022	Bracket, mounting, rear shock damper, outer, R.H.	1	UR.1642	Bracket, body mounting, No. 4 front, R.H.	1
UR.1023	Bracket, mounting, rear shock damper, outer L.H.	1	UR.1632	Bracket, body mounting, No. 5 L.H.	1
UR.1651	Bracket, mounting, rear shock damper, inner R.H.	1	UR.1633	Bracket, body mounting, No. 5 R.H.	1
UR.1652	Bracket, mounting, rear shock damper, inner, L.H.	1	(Not fitted to Continental		
UR.1196	Bracket, anchorage, front end rear spring, R.H.	1	UR.2069	Bracket, body mounting, No. 5 L.H.	1
UR.1197	Bracket, anchorage, front end rear spring, L.H.	1	UR.2070	Bracket, body mounting, No. 5 R.H.	1
UR.1403	Bracket, mounting, " Z " bar, transverse	1	(Continental cars only		
UR.1404	Bracket, mounting, " Z " bar longitudinal	1	UR.2789	Bracket, hose, brake cylinder	1
(All except L.W.B. cars)			(Park Ward Continental only)		
UR.3798	Bracket, mounting, " Z " bar longitudinal	1	UR.1645	Bracket, body mounting, No. 6 rear L.H.	1
(L.W.B. cars only)			UR.1647	Bracket, body mounting, No. 6 front L.H.	1
UR.805	Bracket, support, gear change operating tube	1	UR.1646	Bracket, body mounting, No. 6 rear, R.H.	1
UR.1446	Channel bottom, No. 1 body mounting bracket, L.H.	1	UR.1648	Bracket, body mounting, No. 6 front, R.H.	1
UR.1417	Channel bottom, No. 1 body mounting, bracket R.H.	1	(Not used on Continental cars		
UR.1411	Bracket, body mounting No. 1 R.H.	1	UR.2073	Bracket, body mounting, No. 6 rear L.H.	1
UR.1410	Bracket, body mounting No. 1, L.H.	1	UR.2075	Bracket, body mounting, No. 6 rear R.H.	1
UR.1923	Plate, reinforcement No. 1 body bracket	2	UR.2072	Bracket, body mounting, No. 6 forward, L.H.	1
UR.3026	Bracket, supplementary, body mounting outer, R.H.	1	UR.2074	Bracket, body mounting, No. 6 forward, R.H.	1
UR.3027	Bracket, supplementary, body mounting outer, L.H.	1	(Continental cars only		
UR.3010	Bracket, supplementary, body mounting, inner R.H.	1	UR.1211	Bracket, support, tail pipe	1
UR.3011	Bracket, supplementary, body mounting inner, L.H.	1	(Not used on Continental		
(Bentley Continental only)			UR.1999	Bracket, support, exhaust tail pipe	1
UR.1638	Bracket, body mounting, No. 2	2	(Used only on Continental		
UR.1649	Bracket, body mounting, No. 3 rear plate, L.H.	1	UR.1290	Bracket, support, brake cable pulley	1
UR.1650	Bracket, body mounting, No. 3 front plate, L.H.	1	(Used only on (LC) cars		
UR.1650	Bracket, body mounting, No. 3 rear plate, R.H.	1	UR.1635	Bracket, intermediate exhaust suspension strip	1
UR.1649	Bracket, body mounting, No. 3 front plate, R.H.	1	UR.3439	Bracket, intermediate exhaust suspension strip	1
			(Later cars)		
			UR.1591	Bracket, mounting steering box forward	2
			UR.2203	Bracket, mounting steering box, rear, R.H.	1
			UR.2202	Bracket, mounting steering box, rear, L.H.	1

FRAME.

WELDED-ON-PARTS.

(Fitted to all frames unless otherwise stated)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



SIDE MEMBERS (continued)

Part No.	Description	No off
UR.1592	Gusset, steering box mounting brackets	2
UR.1230	Bracket, mounting petrol pump	1
UR.2978	Bracket, mounting petrol pipe	1
UR.2976	Bracket, mounting petrol pipe (Only on cars with synchromesh gearbox)	1
UR.2344	Bracket, mounting horns and starter switch (Only on (LC) cars)	1
UR.1422	Bracket, mounting starter switch (Used for mounting control linkage on (LC) cars)	1
UR.838	Bracket, mounting stop lamp, switch	1
UR.1510	Bracket, battery earth cable	1
UR.2219	Bracket, support, gear change lever front	1
UR.2220	Bracket, support, gear change lever rear (Only on Continental cars with synchromesh gearbox)	1
UR.955	Bracket, support, pivot, bell-crank, R.H.	1
UR.954	Bracket, support, pivot, bell-crank, L.H.	1
UR.2272	Plug, side member	1
UR.2271	Washer, plug	1
FRONT PAN		
UR.2452	Bracket, centre steering lever	1
UR.1044	Bracket, radiator support	1
UR.1051	Bracket, support, anti-roll rod L.H.	1
UR.3354	Bracket, support, anti-roll rod R.H.	1
UR.2515	Support plate, front shock damper (Page N.1 and N.2)	1
UR.3326	Support plate rear, front shock damper (Page N.3 and N.4)	1
UR.3328	Support plate rear, front shock damper (Page N.3 and N.4)	1
SIDE MEMBER AND FRONT PAN		
UR.1067	Bracket, mounting engine front, R.H.	1
UR.1068	Bracket, mounting engine, front, L.H.	1
CRUCIFORM		
UR.891	Bracket, support, adjustable on stop	1
UR.1209	Bracket, support, off stop hand-brake intermediate linkage	1

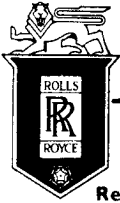
Part No.	Description	No off
UR.2857	Support plate, master cylinder, inner	1
UR.2888	Support plate, master cylinder, front outer	1
UR.2887	Support plate, master cylinder, rear outer	1
UR.2829	Bracket, pull off spring, handbrake operating lever	1
UR.1644	Bracket, support, rear, engine mounting, L.H.	1
UR.1643	Bracket, support, rear engine mounting, R.H.	1
UR.1206	Bracket, support, propellor shaft, centre bearing	1
UR.654	Bracket, lower, intermediate handbrake linkage	1
UR.986	Bracket, body mounting centre, R.H.	1
UR.987	Bracket, body mounting centre, L.H.	1
UR.729	Bracket, support, rear brake equaliser tube	1
2nd CROSSMEMBER		
UR.1210	Bracket, support, exhaust pipe	1
UR.1207	Bracket, support, petrol tank (Not Continental)	2
UR.2036	Bracket, mounting petrol tank (Continental only)	2
UR.851	Bracket, mounting petrol filter	1
SIDE MEMBERS AND 2nd CROSSMEMBER		
UR.882	Bracket, support, brake bellcrank lever, upper	2
UR.1262	Bracket, support, brake bellcrank lever lower	2
REAR CROSSMEMBER		
UR.219	Bracket, rear spring shackle	2
UR.336	Bracket, support, rear shoe, petrol tank (Not Continental)	2
UR.2039	Bracket, support, rear shoe, petrol tank (Continental only)	2
UR.982	Bracket, mounting body, centre, rear	1
SIDEMEMBER AND REAR CROSSMEMBER		
UR.350	Battery carrier assembly	1
UR.323	Plate, stiffening, side member to battery carrier	1
UR.322	Plate, support, battery carrier to side member (Not Continental)	1

FRAME.

WELDED-ON-PARTS.

(Fitted to all frames unless otherwise stated)

(Continued)



SPARES schedule

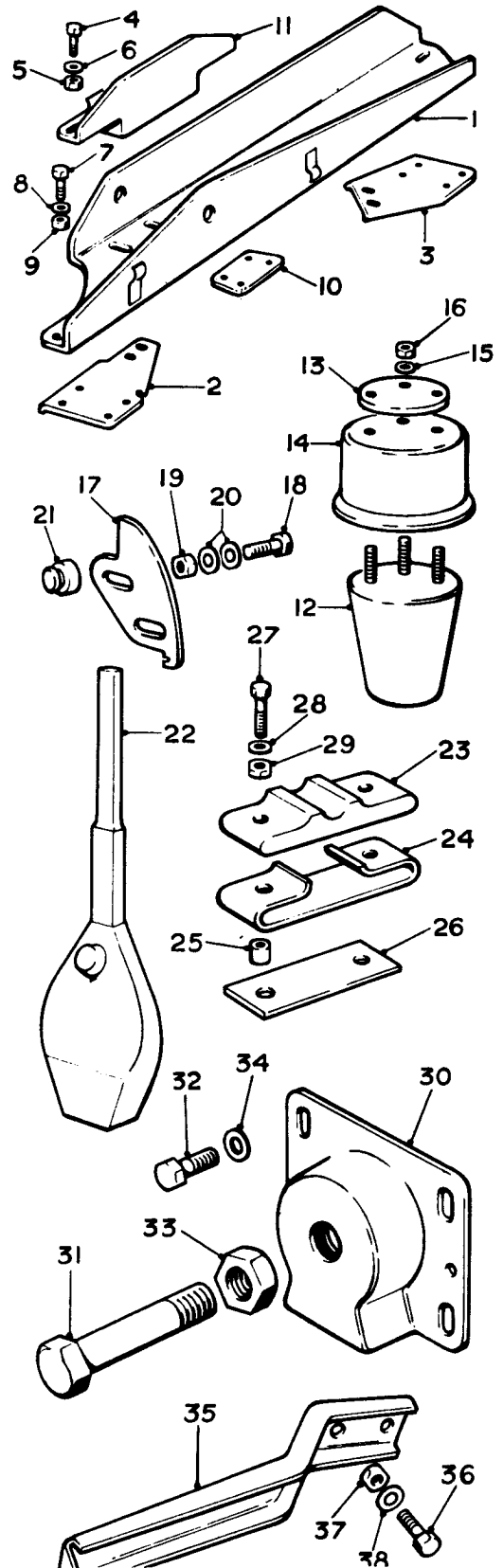
SILVER CLOUD AND BENTLEY 'S' TYPE

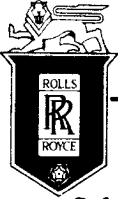


Ref.	Part No.	Description	No off
RADIATOR AND HORNS			
(1)	UR.3371	Channel, mounting radiator	1
	UR.4058	Channel, mounting radiator (Cars with interior cooling)	1
(2)	UR.2623	Plate, backing, anti-roll bar frame side member to channel	1
(3)	UR.2622	Plate, backing, anti-roll bar frame side member to horn mounting bracket (For frame bolts see anti-roll bar)	1
(4)	UA.155/Z	Bolt, channel and horn mounting bracket to backing plates	6
(5)	UA.302/Z	Nut, bolt	6
(6)	UA.6103/Z	Washer, heavy, packing	6
As required			
(7)	UA.104/Z	Bolt, channel to frame	4
(8)	UA.1251/Z	Washer	4
(9)	UA.351/Z	Nut, bolt	4
(10)	UR.1069	Spreader, plate channel to frame	1
(11)	UR.2626	Bracket, mounting horn	1
FRONT SUSPENSION BUMP STOP			
(12)	UR.3719	Bump stop	2
(13)	RF.8708	Packing piece	2
(14)	RF.6633	Housing	2
(15)	UA.1251/Z	Plain Washer	6
(16)	UA.351/Z	Lock nut	6
MASTER CYLINDER ON & OFF STOP			
(17)	UR.890	Adjustable on stop	1
	UR.2427	Adjustable on stop (Continental cars with synchro gearbox)	1
(18)	UA.204/Z	Bolt	2
(19)	RE.22430	Locknut	2
(20)	UA.6104/Z	Washer	4
(21)	UR.1234	Off stop, rubber	1
BUMP & REBOUND STOPS REAR			
SPRINGS			
(22)	UR.1021	Bump rubber	2
(23)	UR.1026	Rebound rubber	2
(24)	UR.1027	Backing plate	2
(25)	FW.1360	Bush, rebound stop	4
(26)	UR.1028	Packing strip	6
(27)	UA.159/Z	Bolt	4
(28)	K.4410/Z	Washer	4
(29)	UA.302/Z	Nut	4
REAR SPRINGS, FRONT ANCHORAGE			
(30)	UR.1315	Housing, bush, spring anchorage	4
(31)	UR.1174	Bolt, front anchorage	2
(32)	UR.1175	Bolt, bracket, front anchorage	8
(33)	UA.358/Z	Nut, bolt, front anchorage	2
(34)	K.4419/Z	Washer	8
REAR BRAKE HOSE MOUNTING			
(35)	UR.1444	Bracket, hose	1
(36)	UA.103/Z	Bolt, bracket	2
(37)	UA.301/Z	Nut	2
(38)	UA.1251/Z	Washer	2

FRAME BOLTED-ON PARTS

(Not supplied as part of Framemakers assembly)



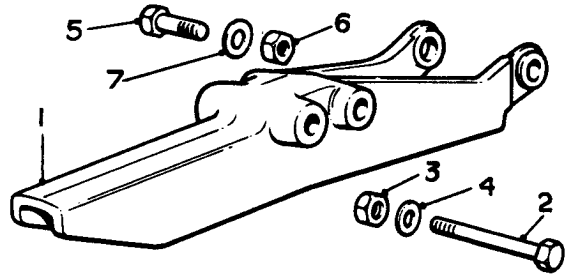


SPARES schedule

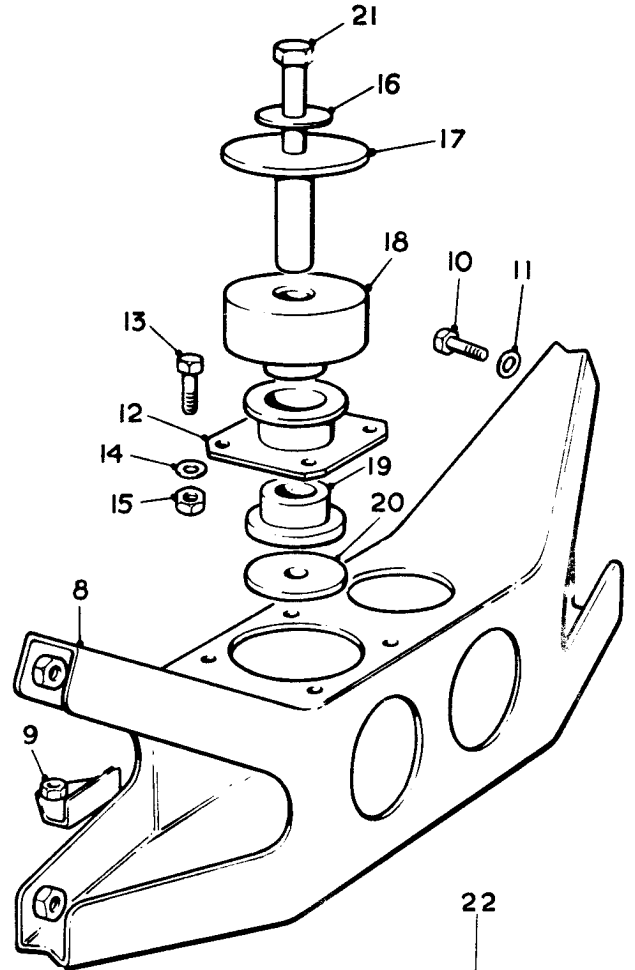
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
JACKING BRACKET			
(1)	UR.1072	Bracket, jacking	2
(2)	UR.1002	Bolt, bracket, long	4
(3)	RE.22430	Nut	4
(4)	UA.1253/Z	Washer	4
(5)	UA.253/Z	Bolt, bracket, short	4
(6)	UA.354/Z	Nut	4
(7)	UA.1254/Z	Washer	4

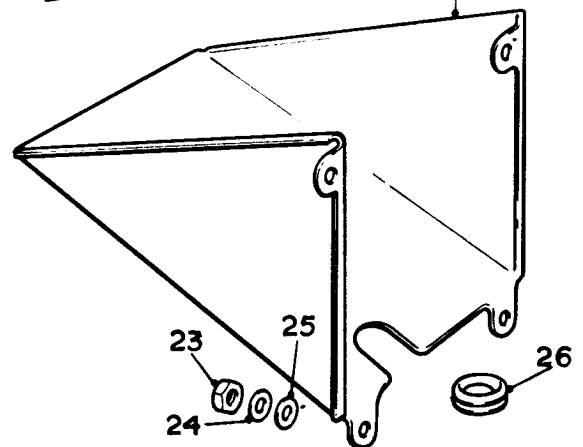


(Standard			
	UR.2796	Bracket, jacking, forward assy., R.H.	1
	UR.2797	Bracket, jacking, forward assy., L.H.	1
	UR.2735	Bracket, jacking, welded assy centre complete	1
	UA.272/Z	Bolt	2
	UA.354/Z	Nut	2
	UA.1254/Z	Washer	2
	UR.2781	Washer shim	2



REAR ENGINE MOUNTING			
(8)	UR.990	Crossmember assy., rear engine mounting	1
(9)	UR.1656	Bracket, mounting undersheet	1
(10)	UA.151/Z	Bolt	4
(11)	UA.1252/Z	Washer	4
(12)	UR.2720	Mounting spacer, engine	1
(13)	UA.103/Z	Bolt	4
(14)	UA.1251/Z	Washer	4
(15)	UA.301/Z	Nut	4
(16)	UR.2721	Adjusting washer	As required
(17)	UR.2716	Distance tube and washer assembly	1
(18)	UR.2723	Mounting rubber upper	1
(19)	UR.2724	Mounting rubber lower	1
(20)	UR.2722	Washer, plain	1
(21)	UA.270/Z	Bolt, 3.000 in. long	1
	UA.271/Z	Bolt, 3.250 in. long	1
	UR.2368	Bracket assy., rear engine mounting	1
	UA.103/Z	Screw, mounting platform	4
	UA.351/Z	Nut	4
	UA.1251/Z	Washer	4
	UA.152/Z	Screw, mounting bracket	4
	UA.302/Z	Nut	4
	UA.1252/Z	Washer	4

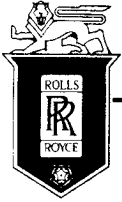
PETROL PUMP STONEGUARD			
(22)	UR.3048	Stoneguard	1
(23)	K.4006/Z	Nut	4
(34)	K.4404/Z	Washer, 2 BA	4
(25)	UA.1252/Z	Washer, .312 in. dia.	4
(26)	UD.2136	Grommet blanking front end of frame side member	2



GEAR CHANGE SYNCHROMESH			
UR.2409		Bracket, mounting gear change gate	1

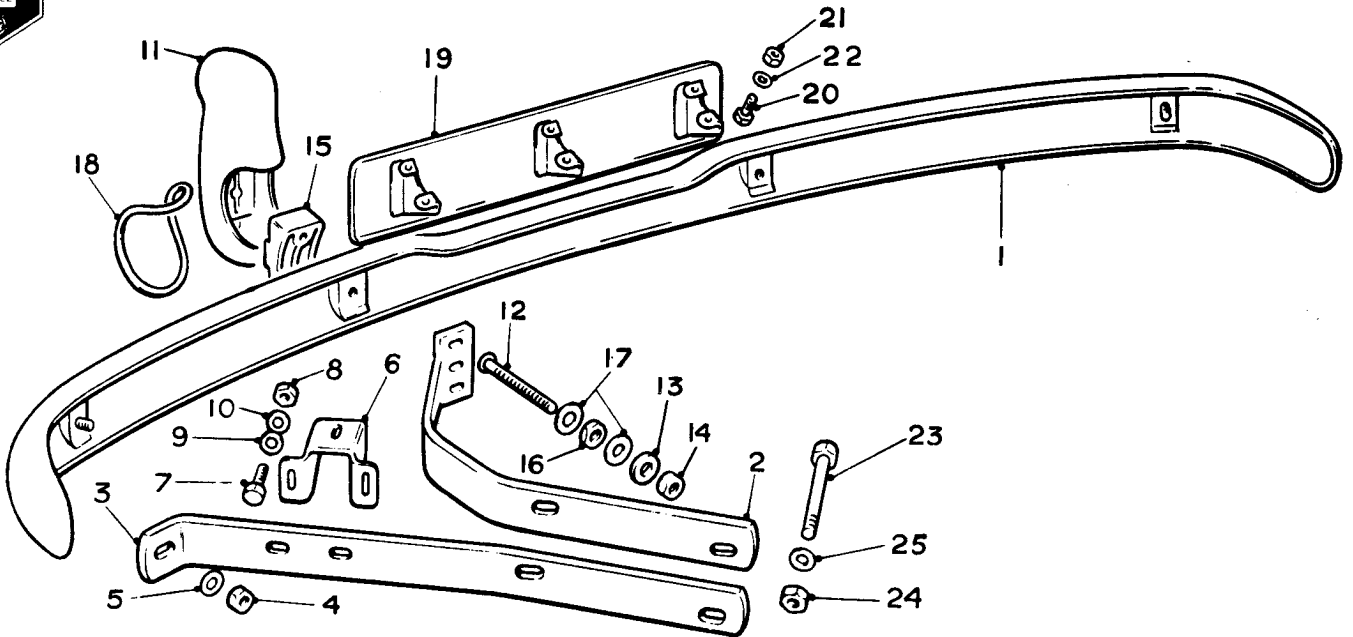
FRAME. BOLTED-ON PARTS

(Not supplied as part of Framemakers assembly)



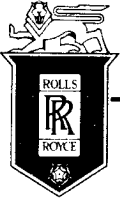
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



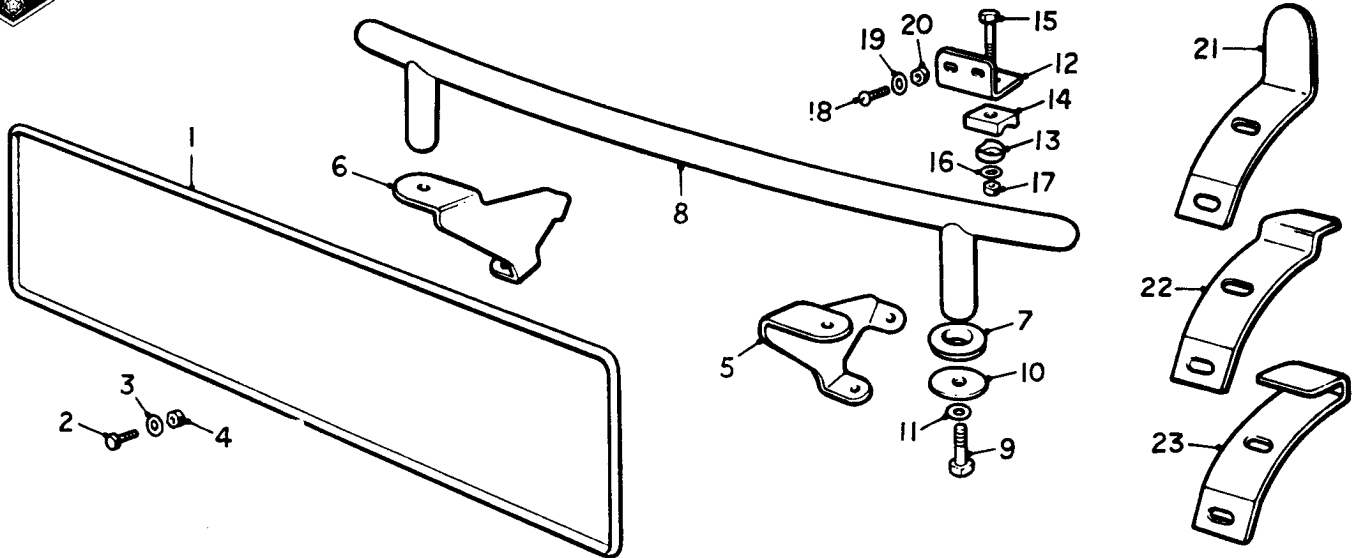
BUMPERS—FRONT.

Ref.	Part No.	Description	No off
	UR.2748	BUMPER, FRONT, ASSY.	1
(1)	UR.3093	Bar, assembly	1
	UR.3098	Spring, inner, R.H.	1
(2)	UR.3099	Spring, inner, L.H.	1
	UR.3096	Spring, outer, R.H.	1
(3)	UR.3097	Spring, outer, L.H.	1
(4)	RE.22428	Nut, outer spring to bar	2
(5)	UA.6104/Z	Washer, nut	2
(6)	UR.1328	Bracket, fog lamp	2
(7)	UA.208/Z	Bolt	4
(8)	RE.22428	Nut, bolt	4
(9)	UA.6104/Z	Washer, bolt	4
(10)	UR.4105	Washer, nut	4
(11)	UR.570	Override, assembly	2
	UR.3297	Override, dummy, assembly	2
		(Customer's request)	
(12)	UR.1342	Bolt, override	4
(13)	UA.6104/Z	Washer, bolt	4
(14)	UR.1598	Nut, bolt	4
(15)	UR.1335	Block, packing	2
(16)	RE.22428	Nut	4
(17)	UR.1597	Washer	8
(18)	UR.1447	Moulding, override	2
(19)	UR.1333	Number plate support, assy.	1
(20)	UA.101/Z	Bolt	6
(21)	UA.301/Z	Nut	6
(22)	K.4407/Z	Washer	6
	UR.2809	BUMPER, FRONT, ASSY.	1
		(Continental only)	
		As for UR.2748 except	
	UR.3095	Bar, assembly	1
(23)	UR.2504	Bolt, bumper to frame	4
		(Standard)	
	UR.2504	Bolt, bumper to frame	2
	UR.3998	Bolt, bumper to frame	2
		(With interior cooling	
	UR.1405	Bolt, bumper to frame	4
	UR.4038	Bolt, bumper to frame	4
		(Alt. when special jacking	
		brackets are fitted	
(24)	UA.305/Z	Nut, bolt	4
(25)	K.4419/Z	Washer, bolt	4



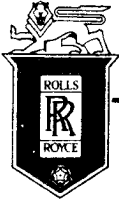
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



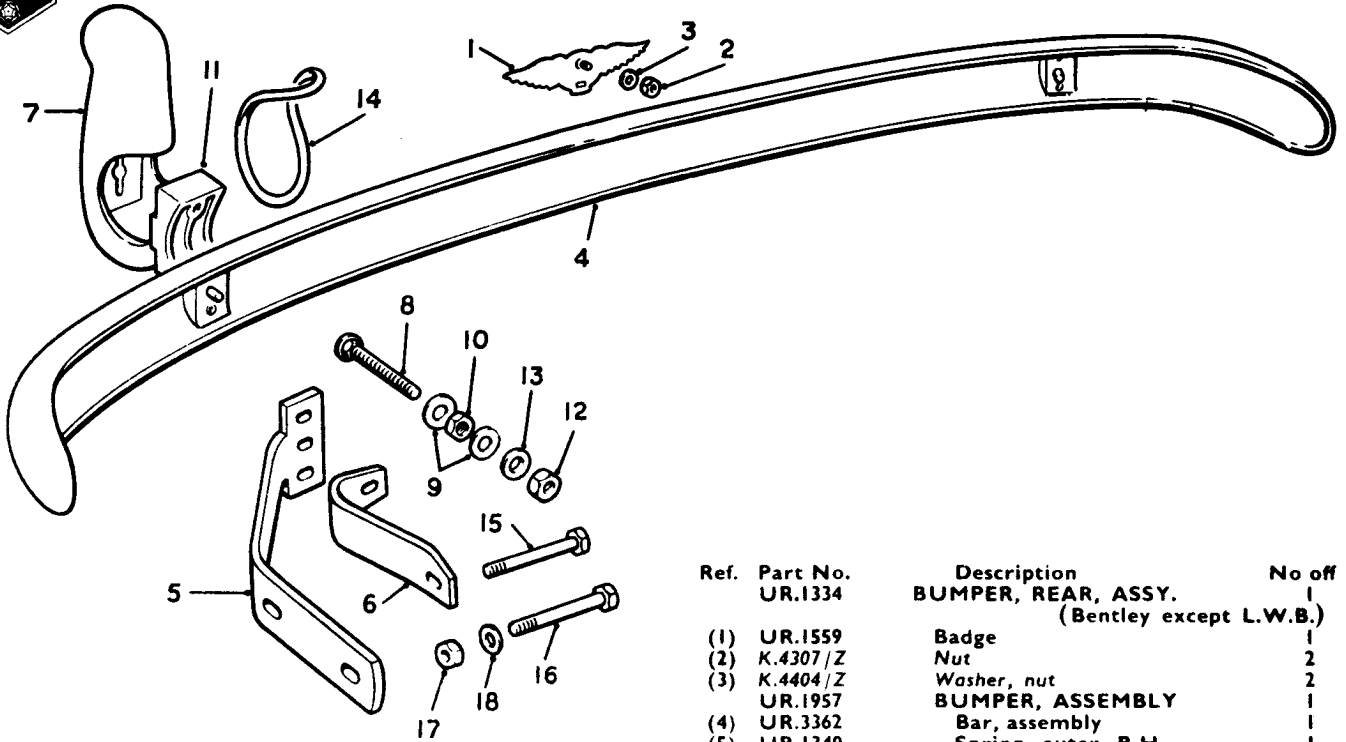
Ref.	Part No.	Description	No off
(1)	UD.3389 UD.3390 to UD.3414 UD.3415 to UD.3422	Front number plate Symbols, letters A—Z Symbols, numbers 1—8	1
(2)	KC.170/Z	Bolt, number plate to bracket	4
(3)	K.9006/Z	Washer, bolt	4
(4)	K.4006/Z	Nut, bolt	4
(5)	UB.1839	Bracket, badge bar, L.H.	1
(6)	UB.1840	Bracket, badge bar, R.H.	1
(7)	UB.1838 UB.1768	Grommet, bar Badge bar, assembly	2
(8)	UB.1834	Badge bar, assembly	1 } Alt.
(9)	UA.104/Z	Bolt, bar to bracket	2
(10)	UB.1772	Washer, bar to bracket	2
(11)	CS.34370/Z	Washer, bolt	2
(12)	UB.1774	Bracket, badge mounting	1
(13)	UB.1771	Washer, saddle, bracket	1
(14)	UB.1841	Washer, saddle, bracket	1
(15)	UA.109/E	Bolt, bracket to bar	1
(16)	UA.1251/E	Washer, bolt	1
(17)	UA.301/E	Nut, bolt	1
(18)	CS.30541/E CS.30542/E	Screw, .375 in., badge Screw, .500 in., badge	2 } Alt.
(19)	K.4404/E	Washer, screw	2
(20)	K.4006/E	Nut, screw	2
(21)	UB.1878	Bracket, R.A.C. badge, bumper	1
(22)	UB.1879	Bracket, AA. badge, bumper	1 } Alt.
(23)	UB.1877	Bracket, AA. badge, bumper	1 } UB.1877 only
	UB.1876	Front plate	1
	UB.1875	Distance washer	2
	CS.30543/E	Screw, .625 in., badge	2 } Alt.
	CS.30542/E	Screw, .500 in., badge	2
	K.4404/E	Washer, screw	2
	K.4006/E	Nut, screw	2

FRONT NUMBER PLATE AND BADGE BAR.



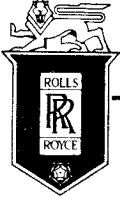
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



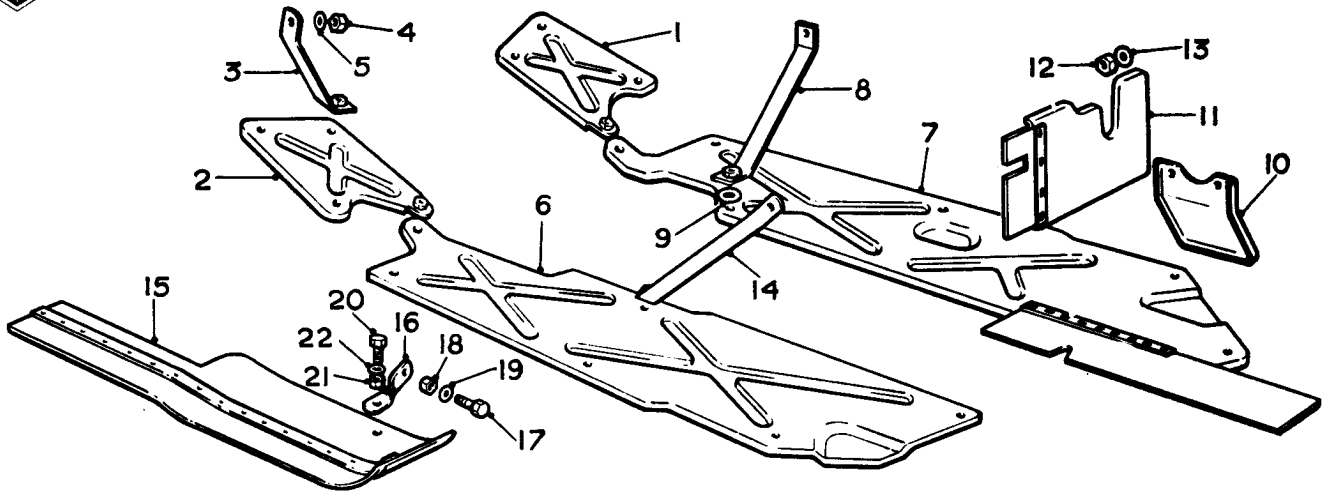
BUMPERS—REAR

Ref.	Part No.	Description	No off
	UR.1334	BUMPER, REAR, ASSY. (Bentley except L.W.B.)	1
(1)	UR.1559	Badge	1
(2)	K.4307/Z	Nut	2
(3)	K.4404/Z	Washer, nut	2
	UR.1957	BUMPER, ASSEMBLY	1
(4)	UR.3362	Bar, assembly	1
(5)	UR.1340	Spring, outer, R.H.	1
	UR.1341	Spring, outer, L.H.	1
(6)	UR.1348	Spring, inner, R.H.	1
	UR.1349	Spring, inner, L.H.	1
(7)	UR.1344	Override, assembly, R.H.	1
	UR.1345	Override, assembly, L.H.	1
(8)	UR.1342	Bolt, override	4
(9)	UR.1597	Washer, bolt	10
(10)	UR.1598	Nut, lock	4
(11)	UR.1335	Packing piece	2
(12)	RE.22428	Nut	6
(13)	UR.4105	Washer	4
(14)	UR.1447	Moulding, override	2
	UR.4426	BUMPER, REAR, ASSEMBLY (Bentley L.W.B.)	1
		(As for UR.1334 except UE.1957)	
	UR.4010	Spring, outer, R.H.	1
	UR.4009	Spring, outer, L.H.	1
	UR.4012	Spring, inner, R.H.	1
	UR.4011	Spring, inner, L.H.	1
	UR.1549	BUMPER, REAR, ASSEMBLY (Silver Cloud except L.W.B.)	1
		(As for UR.1334 except)	
	UR.1958	Badge, assembly	1
	UR.1571	Badge, mounting	1
	UA.302/Z	Nut	1
	K.4410/Z	Washer	1
	RF.8139	Badge	1
	K.4307/Z	Nut, badge	2
	K.4404/Z	Washer, nut	2
	UR.4015	BUMPER, REAR, ASSEMBLY (Silver Cloud L.W.B.)	1
		(As above except UE.1957)	
	UR.4010	Spring, outer, R.H.	1
	UR.4009	Spring, outer, L.H.	1
	UR.4012	Spring, inner, R.H.	1
	UR.4011	Spring, inner, L.H.	1
(15)	UR.1405	Bolt, 5.625 in., bumper rear end	2
	UR.1406	Bolt, 5.250 in., bumper rear end	2
		(Alt.)	
(16)	UR.4038	Bolt, 5.625 in., bumper forward end	2
	UR.3998	Bolt, 5.250 in., bumper forward end	2
		(Alt.)	
(17)	UA.305/Z	Nut, bolt	4
(18)	K.4419/Z	Washer, bumper to frame	14



SPARES schedule

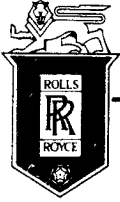
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UE.1635	Undersheet, forward, R.H.	1
(2)	UE.1634	Undersheet, forward, L.H.	1
(3)	UE.1621	Bracket, forward undersheet	2
(4)	UA.301/Z	Nut, bracket to frame	3
(5)	UA.1251/Z	Washer	3
(6)	UE.1449	Undersheet, rear, L.H.	1
(7)	UE.1445	UNDERSHEET, REAR, R.H. ASSY	1
	UE.1447	Trapping, strip, seal	1
	UE.1448	Seal	1
	CS.35080/Z	Rivet	9
(8)	UE.1524	Bracket, undersheet	1
(9)	UA.1252/Z	Washer	1
(10)	UE.1450	Plate, servo protection	1
(11)	UE.1451	BAFFLE PLATE, SERVO, ASSY.	1
	UE.1453	Seal	1
	UE.1454	Trapping strip	1
	CS.35080/Z	Rivet	4
(12)	UA.301/Z	Nut, plate to frame	2
(13)	UA.1251/Z	Washer, nut	2
(14)	UE.1511	Stay, R.H. rear undersheet	1
		(R.C. cars only)	
(15)	UE.1933	Gearbox undersheet, assembly	1
(16)	UE.1644	Plate, attachment	1
(17)	UA.102/Z	Bolt, plate to frame	1
(18)	UA.351/Z	Nut, bolt	1
(19)	UA.1251	Washer, nut	1
(20)	KC.152/Z	Screw, plate to undersheet	1
(21)	K.4307/Z	Nut, screw	1
(22)	K.4404/Z	Washer, nut	1
		(Cars with synchromesh gearbox only)	

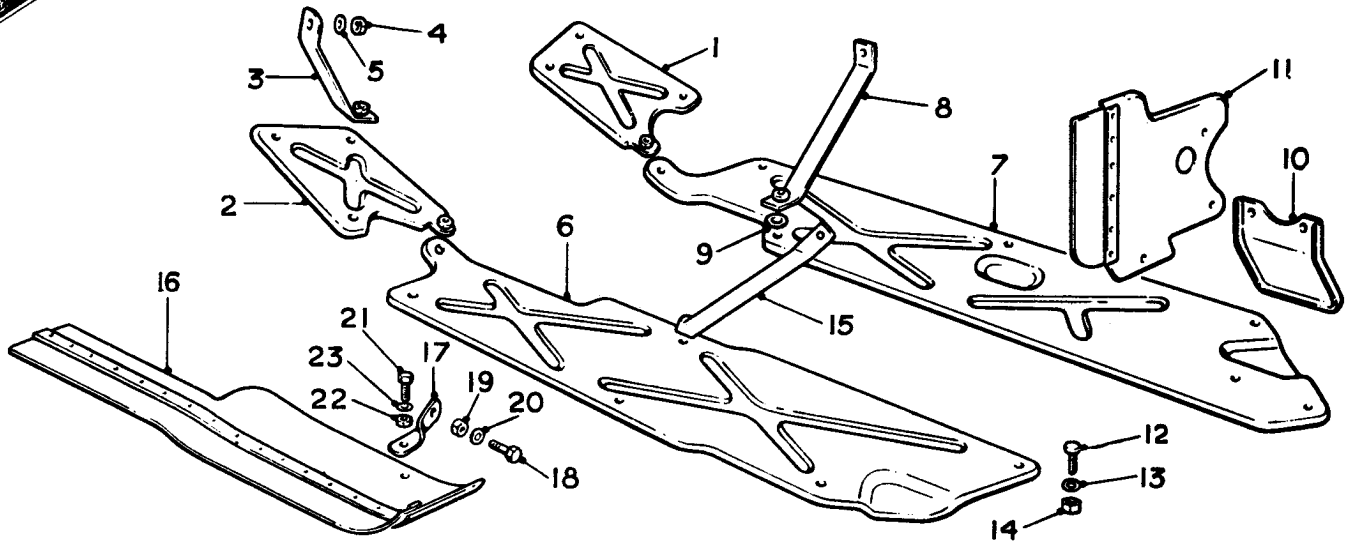
Silver Cloud	...	SWA-SGE-474
Silver Cloud, L.W.B.	...	ALC-BLC-32
Bentley "S"	...	AN-FD-39
Bentley "S", L.W.B.	...	ALB. I-16
Continental	...	AF-FM-4

UNDERSHEETS.



SPARES schedule

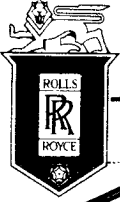
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UE.1635	Undersheet, forward, R.H.	1
(2)	UE.1634	Undersheet, forward, L.H.	1
(3)	UE.1621	Bracket, forward undersheets	2
(4)	UA.301/Z	Nut, bracket to frame	3
(5)	UA.1251/Z	Washer, nut	3
(6)	UE.1449	Undersheet, rear, L.H.	1
(7)	UE.1717	Undersheet, rear, R.H.	1
(8)	UE.1524	Bracket, undersheet	1
(9)	UA.1252/Z	Washer	1
(10)	UE.1450	Plate, servo protection	1
(11)	UE.1712	BAFFLE PLATE, SERVO, ASSY	1
	UE.1714	Seal	1
	UE.1713	Trapping strip	1
	CS.35080/Z	Rivet	6
(12)	KC.153/Z	Setscrew	21
(13)	KB.3904/Z	Washer, setscrew	21
(14)	K.4006/Z	Nut	3
(15)	UE.1511	Stay, R.H. rear undersheet	1
		(R.C. cars only)	
(16)	UE.1933	Gearbox undersheet, assembly	1
(17)	UE.1844	Plate, attachment	1
(18)	UA.102/Z	Bolt, plate to frame	1
(19)	UA.351/Z	Nut, bolt	1
(20)	UA.1251/Z	Washer, nut	1
(21)	KC.152/Z	Screw, plate to undersheet	1
(22)	K.4307/Z	Nut, screw	1
(23)	K.4404/Z	Washer, nut	1

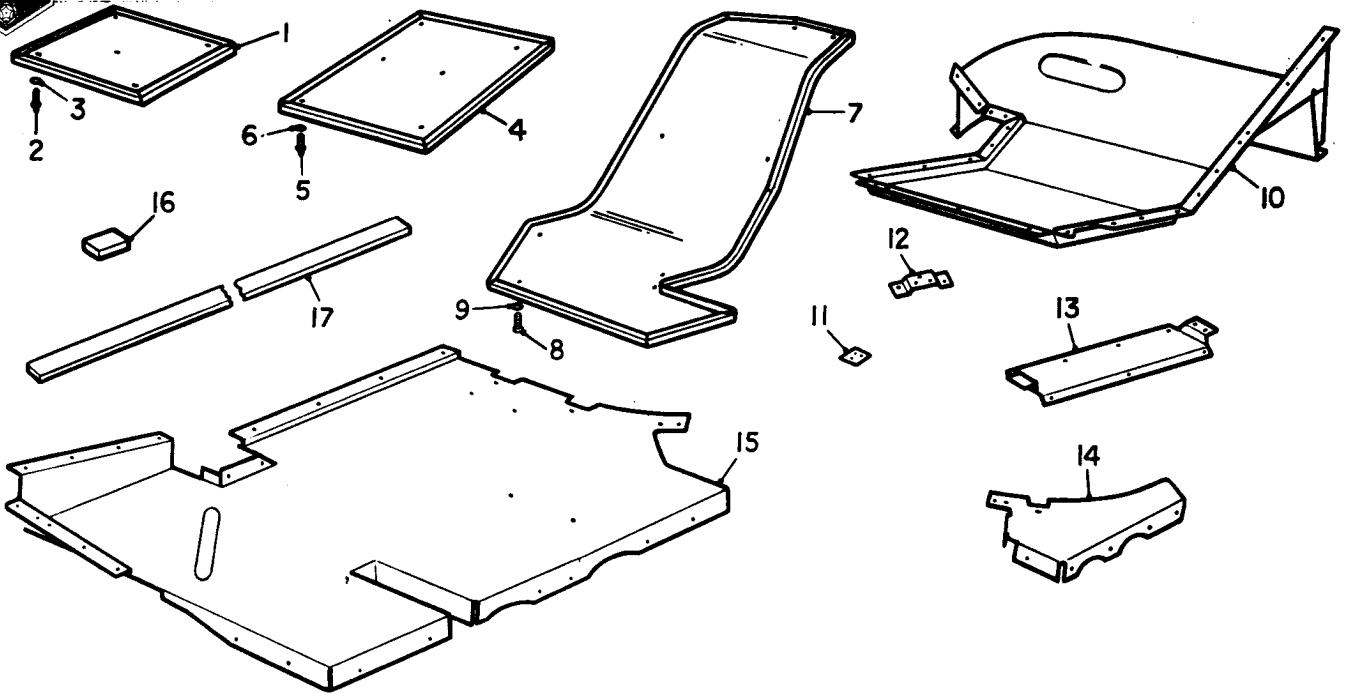
Silver Cloud ... LSGE-476 onwards
 Silver Cloud L.W.B. ... BLC-33 onwards
 Bentley "S" ... FD-41 onwards
 Bentley "S" L.W.B. ... ALB-17 onwards
 Continental ... FM-5 onwards

UNDERSHEETS.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	
(1)	UB.1366	Heatshield, small, front sill	1	} Not fitted on cars with interior cooling
(2)	CS.31061/Z	Screw	5	
(3)	K.4404/Z	Washer	5	
	UB.2685	Heatshield, small, front sill (Cars with safety belts)	1	
(4)	UB.1370	Heatshield, large, front sill	1	
(5)	CS.31061/Z	Screw	6	
(6)	K.4404/Z	Washer	6	
(7)	UB.1218	Heatshield, rear sill	1	
	UB.2686	Heatshield, rear sill (Cars with safety belts)	1	
(8)	CS.31044/Z	Screw	2	
	CS.31061/Z	Screw	8	
	K.4404/Z	Washer	8	
(10)	UB.2049	Heatshield, assembly, rear floor	1	— Cars with safety belts
	UB.2694	Heatshield, assembly, rear floor	1	
(11)	UB.2040	Plate, support, heatshield	2	
(12)	UB.2041	Bracket, floor	2	
(13)	UB.2043	Heatshield, floor, rear	1	
	UB.2695	Heatshield, floor, rear (Cars with safety belts)	1	
(14)	UB.2045	Heatshield, floor, "D" post	1	
(15)	UB.2048	Heatshield, floor, centre (123" W/B)	1	
	UB.2769	Heatshield, floor, centre (127" W/B)	1	
	UB.2691	Heatshield, floor, centre (Cars with safety belts)	1	
	UB.2690	Cover, heatshield (for UB.2691)	1	
(16)	UW.1660	Asbestos millboard, 2.250" x 1.50" x .500"		
(17)	UW.1661	Asbestos millboard, 30.0" x 1.50" x .125"		
	UW.1662	Asbestos webbing, 240.0" x .750" x .05"		
	CS.31060/Z	Screw, .375", heatshields	88	
	CS.31065/Z	Screw, 1.00", heatshields	1	
	CS.31020/Z	Screw, .250", heatshields	6	
	K.4404/Z	Washer	17	
	K.4401/Z	Washer	2	

HEATSHIELDS.

SECTION P

BODY

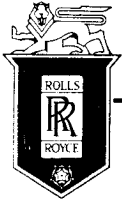
Title	Assembly	Page No.
BODY MOUNTING BRACKETS	No. 1	P. 1
	Nos. 2, 3, 4 & 5	P. 2
	Nos. 6, centre & rear	P. 3
FRONT DOORS	EARLY CARS	P. 4
	LATER CARS	P. 5
	L.W.B. CARS	P. 6
FRONT DOORS (TRIM AND FITTINGS)	EARLY CARS	P. 7 & P. 8
	LATER CARS	P. 9 & P. 10
REAR DOORS	EARLY CARS	P. 11
	LATER CARS	P. 12
	L.W.B. CARS	P. 13
REAR DOORS (TRIM AND FITTINGS)	EARLY CARS	P. 14
	LATER CARS	P. 15
	L.W.B. EARLY CARS	P. 16
	L.W.B. LATER CARS	P. 17
FRONT AND REAR DOORS (ELECTRIC WINDOW LIFTS)		P. 18
TRUNK DOOR	EARLY CARS	P. 19
	LATER CARS	P. 20
BODY SHELL	FULL ASSEMBLY	P. 21
	REAR SECTION	P. 22 & P. 23
	FRONT SECTION, EARLY CARS	P. 24 & P. 25
	FRONT SECTION, LATER CARS	P. 26 & P. 27
	ROOF & CENTRE SECTION, EARLY CARS	P. 28
	LATER CARS	P. 29
	L.W.B. CARS	P. 30
SPECIAL PARTS, 'CONTINENTAL', and COACHBUILT CARS		P. 31

(Continued Overleaf)

SECTION P (Continued)

BODY

Title	Assembly	Page No.
WINGS, FRONT		P. 32
VALANCE PLATES	WITH BONNET FASTENER	P. 33
BONNET		P. 34
BODY TRIM AND FITTINGS	BOOT	P. 35, 36, 37
	PARCEL SHELF & BACKLIGHT	P. 38
	REAR QUARTERS	P. 39
	ROOF	P. 40
	CENTRE SECTION	P. 41
	FACIA BOARD & ACCESSORIES	P. 42 & P. 43
	DASH & 'A' POST	P. 44
	SEALS & DRAUGHT EXCLUDERS	P. 45
	SPECIAL FITTINGS WITH INTERIOR COOLING	P. 46
REAR SEAT		P. 47
FRONT SEAT	BENCH TYPE	P. 48 & P. 49
	INDIVIDUAL	P. 50 & P. 51
SAFETY BELTS		P. 52



SPARES schedule

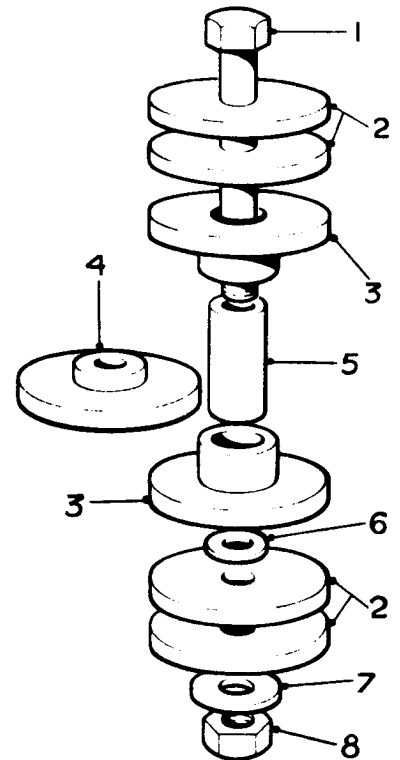
SILVER CLOUD AND BENTLEY 'S' TYPE



BODY MOUNTING BRACKET No. 1.

Ref.	Part No.	Description	No off
(1)	UA.219/Z	Bolt, .375 in. x 2.625 in.	2
	UA.220/Z	Bolt, .375 in. x 2.750 in.	2
	UA.221/Z	Bolt, .375 in. x 2.875 in.	2
		(Alt.	
(2)	UR.1924	Washer, mounting, large	8
(3)	UR.2338	Flange, rubber	4
		(Not Continental or Drophead)	
(4)	UR.2652	Flange, spacing	4
		(Continental or Drophead only)	
(5)	UR.2872	Tube, distance	2
		(Not Continental or Drophead)	
(6)	UR.2864	Washer, shim, .048 in.	As reqd.
	UR.2865	Washer, shim, .056 in.	
	UR.2866	Washer, shim, .064 in.	
	UR.2867	Washer, shim, .072 in.	
	UR.2868	Washer, shim, .080 in.	
	UR.2869	Washer, shim, .092 in.	
	UR.2870	Washer, shim, .104 in.	
(7)	UR.1926	Washer, mounting, small	2
(8)	RE.22428	Nut, bolt	2

Silver Cloud SDD.2-66
Bentley "S" EG.2-88

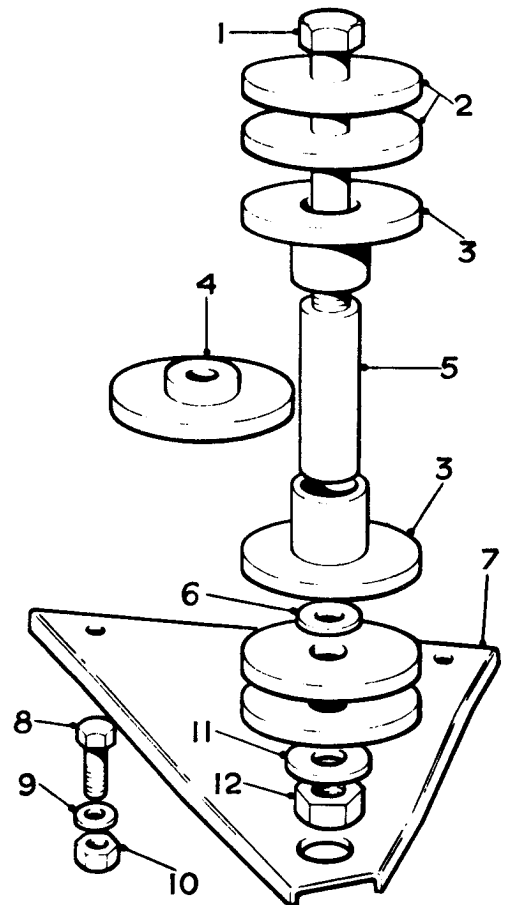


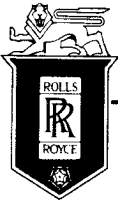
BODY MOUNTING BRACKET No. 1.

Ref.	Part No.	Description	No off
(1)	UA.223/Z	Bolt, .375 in. x 3.250 in.	2
	UA.224/Z	Bolt, .375 in. x 3.500 in.	2
		(Alt.	
(2)	UR.1924	Washer, mounting, large	8
(3)	UR.3376	Flange, rubber	4
		(Not Continental or Drophead)	
(4)	UR.2652	Flange, spacing	4
		(Continental or Drophead only)	
(5)	UR.3377	Tube, distance	2
		(Not Continental or Drophead)	
(6)	UR.2864	Washer, shim, .048 in.	As reqd.
	UR.2865	Washer, shim, .056 in.	
	UR.2866	Washer, shim, .064 in.	
	UR.2867	Washer, shim, .072 in.	
	UR.2868	Washer, shim, .080 in.	
	UR.2869	Washer, shim, .092 in.	
	UR.2870	Washer, shim, .104 in.	
(7)	UR.3378	Bracket, steady, L.H. mount	1
	UR.3379	Bracket, steady, R.H. mount	1
(8)	UA.103/Z	Bolt, bracket to sill	4
(9)	UA.6102/Z	Washer, bolt	8
(10)	UA.301/Z	Nut, bolt	4
		(Not Continental)	
(11)	UA.6104/Z	Washer, mounting, small	2
(12)	RE.22428	Nut, bolt	2

Silver Cloud SDD.68 onwards
Silver Cloud L.W.B. ALC.1 onwards
Bentley "S" EG.90 onwards
Bentley "S" L.W.B. ALB.1 onwards
Continental DJ.1 onwards

BODY MOUNTING BRACKETS





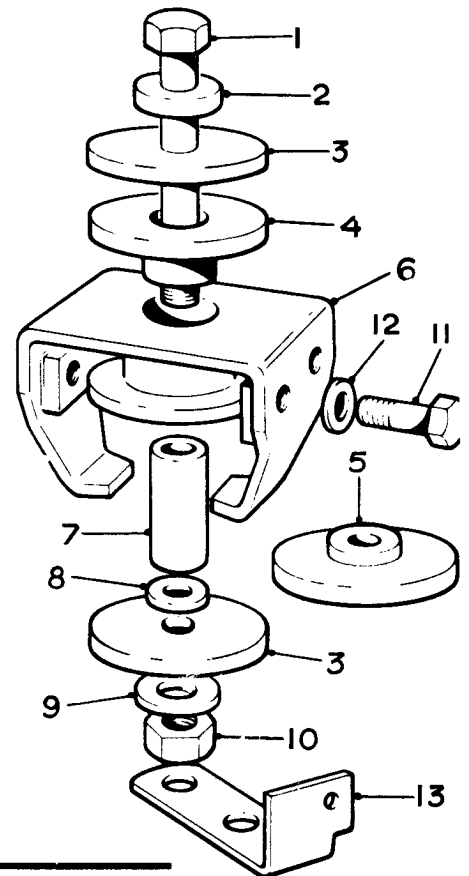
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



BODY MOUNTING BRACKET Nos. 2 & 4. (4 reqd.)

Ref.	Part No.	Description	No off
(1)	UA.219/Z	Bolt, .375 in. x 2.625 in.	4
	UA.220/Z	Bolt, .375 in. x 2.750 in.	4
	UA.221/Z	Bolt, .375 in. x 2.875 in.	4
	UA.222/Z	Bolt, .375 in. x 3.00 in.	4
(2)	UR.2199	Washer, bolt	4
(3)	UR.1924	Washer, mounting, large	2—No. 2 bracket
	UR.1924	Washer, mounting, large	10—No. 4 bracket
(4)	UR.2338	Flange, rubber	8—Not Drophead
(5)	UR.2652	Flange, spacing	8—Drophead only
(6)	UR.1623	Bracket, Silentbloc	4
(7)	UR.2872	Tube, distance	4—Not Drophead
(8)	UR.2864	Washer, shim, .048 in.	As reqd.
	UR.2865	Washer, shim, .056 in.	
	UR.2866	Washer, shim, .064 in.	
	UR.2867	Washer, shim, .072 in.	
	UR.2868	Washer, shim, .080 in.	
	UR.2869	Washer, shim, .092 in.	
	UR.2870	Washer, shim, .104 in.	
	UR.1926	Washer, mounting, small	
(9)	UR.1926	Washer, mounting, small	As Reqd.
(10)	RE.22428	Nut, bolt	4
(11)	UA.152/Z	Bolt, bracket	16
	UA.151/Z	Bolt, bracket	16—Coachbuilt only
(12)	UR.2650	Washer, bolt, No. 2 bracket	8
	UR.2650	Washer, bolt, No. 4 bracket	6
(13)	UA.1252/Z	Washer, bolt, No. 2 bracket	8
	UA.1252/Z	Washer, bolt, No. 4 bracket	6
(13)	UR.2084	Bracket, cable clip	1—No. 2 bracket

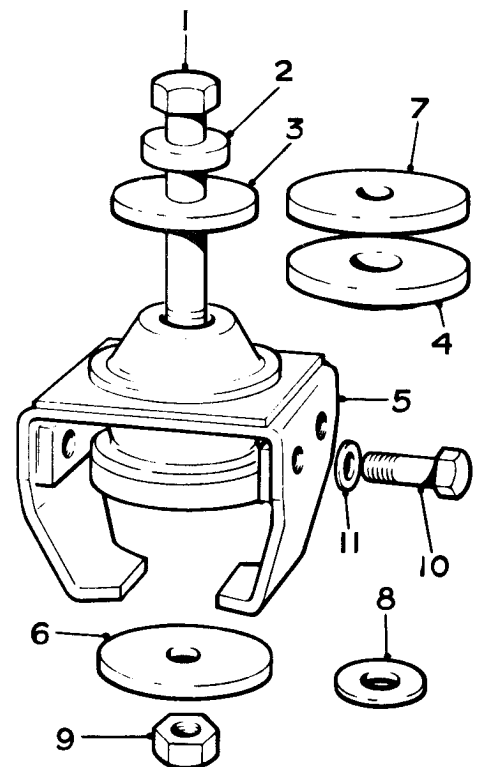


BODY MOUNTING BRACKET NO. 4. (2 reqd.)

Continental Cars
(As above for No. 2 Bracket)

BODY MOUNTING BRACKETS Nos. 3 & 5. (4 reqd.)

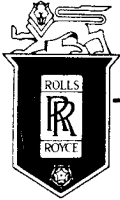
Ref.	Part No.	Description	No off
(1)	UA.220/Z	Bolt, .375 in. x 2.750 in.	4
	UA.221/Z	Bolt, .375 in. x 2.875 in.	4
	UA.222/Z	Bolt, .375 in. x 3.00 in.	4
(2)	UR.2199	Washer, bolt	2—No. 3 Bracket
	UR.2199	Washer, bolt	4—No. 5 Bracket
(3)	UR.1929	Washer, mounting	4
(4)	UR.2652	Flange, spacing	4—Drophead only
(5)	UR.1622	Silentbloc assembly	4—Not Drophead
	UR.1623	Bracket, Silentbloc	4—Drophead only
(6)	UR.929	Washer, rebound	4—Not Drophead
(7)	UR.1924	Washer, mounting	6
(8)	UR.1926	Washer, adjusting	6—Drophead only
(9)	RE.22428	Nut, bolt	4
(10)	UA.152/Z	Bolt, Silentbloc assembly	16
	UA.151/Z	Bolt, Silentbloc assembly	16—Coachbuilt cars
(11)	UR.2650	Washer, bolt	16
	UA.1252/Z	Washer, bolt	16—Coachbuilt cars



BODY MOUNTING BRACKETS Nos. 3 & 5. (4 reqd.)

Continental cars
(As for No. 2 Bracket)

BODY MOUNTING BRACKETS



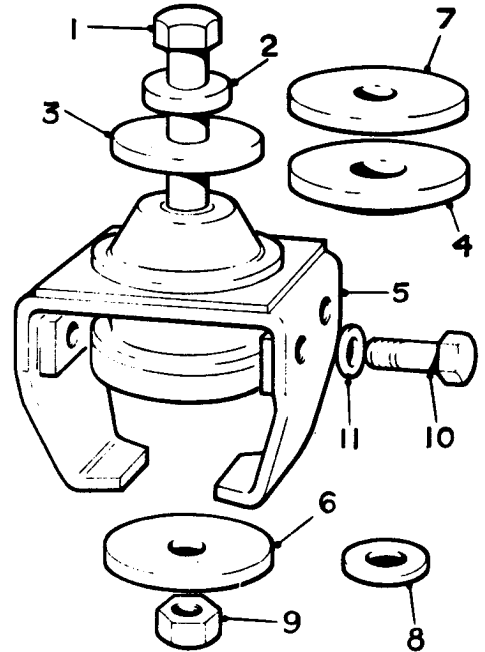
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



BODY MOUNTING BRACKET No. 6 (2 reqd.)

Ref.	Part No.	Description	No off
(1)	UA.222/Z	Bolt, .375 in. x 3.00 in.	2
	UA.223/Z	Bolt, .375 in. x 3.250 in.	2 } Alt.
	UA.224/Z	Bolt, .375 in. x 3.50 in.	2
(2)	UR.2199	Washer, bolt	2
(3)	UR.1929	Washer, mounting	6
(4)	UR.2652	Flange, spacing	4-Drophead only
(5)	UR.1622	Silentbloc assembly	2-Not Drophead
	UR.1623	Bracket, Silentbloc	2-Drophead only
(6)	UR.929	Washer, rebound	2-Not Drophead
(7)	UR.1924	Washer, mounting	10
(8)	UR.1926	Washer, adjusting	As reqd. Drophead only
(9)	RE.22428	Nut, bolt	2
(10)	UA.152/Z	Bolt, Silentbloc assembly	8
	UA.151/Z	Bolt, Silentbloc assembly	8-Coachbuilt cars
(11)	UR.2650	Washer, bolt	8
	UA.1252/Z	Washer, bolt	8-Coachbuilt cars



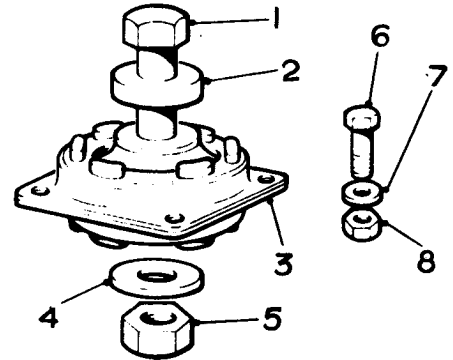
BODY MOUNTING BRACKET No. 6 (2 reqd.)

Continental cars
(As for No. 2 Bracket)

BODY MOUNTING BRACKET, CENTRE. (2 reqd.)

All cars, except L.W.B. with division

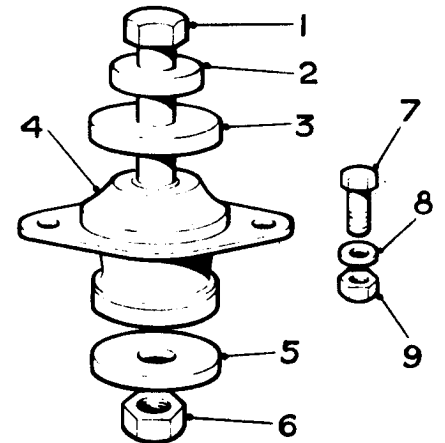
Ref.	Part No.	Description	No off
(1)	UA.212/Z	Bolt, .375 in. x 1.750 in.	2
	UA.213/Z	Bolt, .375 in. x 1.875 in.	2 } Alt.
	UA.214/Z	Bolt, .375 in. x 2.00 in.	2
(2)	UR.2199	Washer, bolt	6
(3)	UR.985	Silentbloc assembly	2
(4)	RB.5450	Washer, packing	2
(5)	RE.22428	Nut, bolt	2
(6)	KC.152/Z	Bolt, Silentbloc assembly	8
(7)	K.4404/Z	Washer, bolt	8
(8)	K.4307/Z	Nut, bolt	8



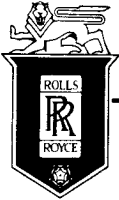
BODY MOUNTING BRACKET, REAR. (1 reqd.)

All cars

Ref.	Part No.	Description	No off
(1)	UA.218/Z	Bolt, .375 in. x 2.50 in.	1
	UA.219/Z	Bolt, .375 in. x 2.625 in.	1 } Alt.
	UA.220/Z	Bolt, .375 in. x 2.750 in.	1
(2)	UR.2199	Washer, bolt	2
(3)	UR.1929	Washer, packing	As reqd.
(4)	UR.984	Silentbloc assembly	1
(5)	UR.983	Washer, rebound	1
(6)	RE.22428	Nut, bolt	1
(7)	UA.102/Z	Bolt, Silentbloc assembly	2
(8)	UA.1251/Z	Washer, bolt	2
(9)	UA.351/Z	Nut, bolt	2

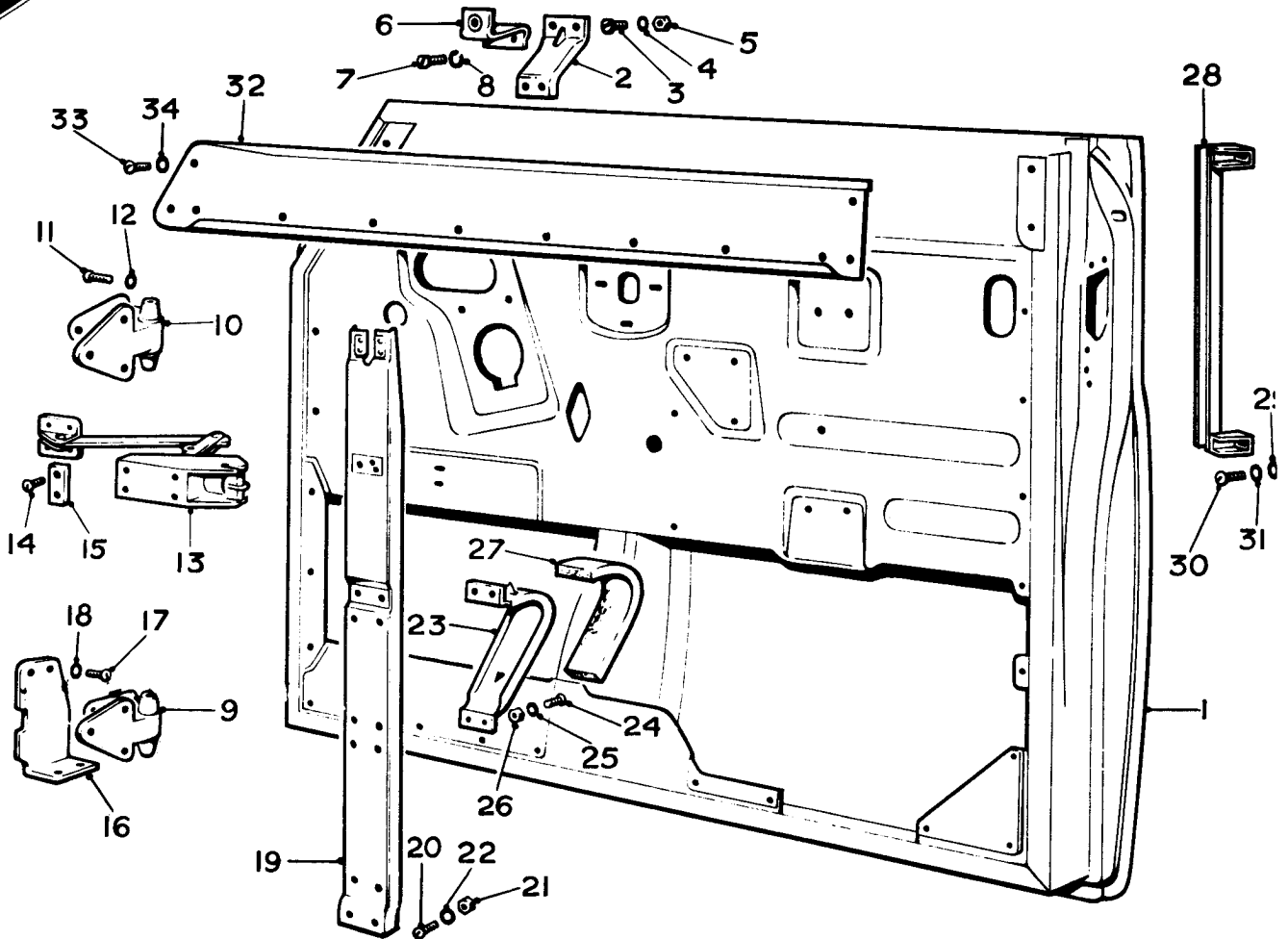


BODY MOUNTING BRACKETS



SPARES schedule

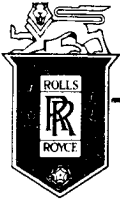
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	no. off	Ref.	Part No.	Description	No off
	373/040	DOOR ASSY., COMPLETE, R.H.	1	(16)	173/280	Plate, cover, lower hinge, R.H.	1
(1)	473/110	DOOR, COMPLETE, LESS FIXTURES & FITTINGS	1		173/281	Plate, cover, lower hinge, L.H.	1
(2)	173/532	Bracket, stiffener, inner panel	1	(17)	CS.30562/Z	Screw, cover to door	4
(3)	CS.30200/Z	Screw, bracket to panel	2		CS.30542/Z	Screw, cover to door	4
(4)	CS.32056/Z	Washer, screw	4	(18)	K.4404/Z	Washer, screw	4
(5)	K.4006/Z	Nut, screw	2	(19)	373/278	Bracket, support, glass stop, R.H.	1
(6)	373/266	Bracket, assembly, finisher	1		373/279	Bracket, support, glass stop, L.H.	1
(7)	CS.30143/Z	Screw, bracket to door	2	(20)	CS.30121/Z	Screw, bracket to door	4
(8)	CS.32056/Z	Washer, Shake proof, screw	2	(21)	K.4006/Z	Nut, screw	4
(9)	273/106	Hinge, lower	1		KC.178/Z	Screw, bracket to door	8
(10)	273/107	Hinge, upper	1	(22)	K.4404/Z	Washer, screw	12
(11)	UA.4553/Z	Screw, hinge to door	6	(23)	173/204	Bracket, glass stop	2
(12)	CS.32058/Z	Washer, Shakeproof, screw	6	(24)	CS.30542/Z	Screw, bracket	8
(13)	473/143	Strap, check, and door opening assistor	1	(25)	K.4404/Z	Washer, screw	8
(14)	CS.30581/Z	Screw, check strap to door	4	(26)	K.4006/Z	Nut, screw	8
(15)	UB.2341	Washer, screw	2	(27)	262/141	Felt, glass stop	2
	373/041	DOOR ASSY., COMPLETE, L.H.	1			(Not required with electric window lifts)	
	473/111	As for R.H. except :— DOOR, COMPLETE, LESS FIXTURES AND FITTINGS	1	(28)	UB.2074	Channel, glass, front lower	2
	173/533	Bracket, stiffener inner panel	1	(29)	UB.2075	Washer, packing, channel	8
	373/267	Bracket, assembly finisher	1	(30)	CS.30542/Z	Screw, channel	4
				(31)	K.4404/Z	Washer, screw	4
				(32)	UB.2766	Panel, waist rail, R.H.	1
					UB.2765	Panel, waist rail, L.H.	1
				(33)	CS.30542/Z	Screw, panel to door	10
				(34)	K.4404/Z	Washer, screw	10

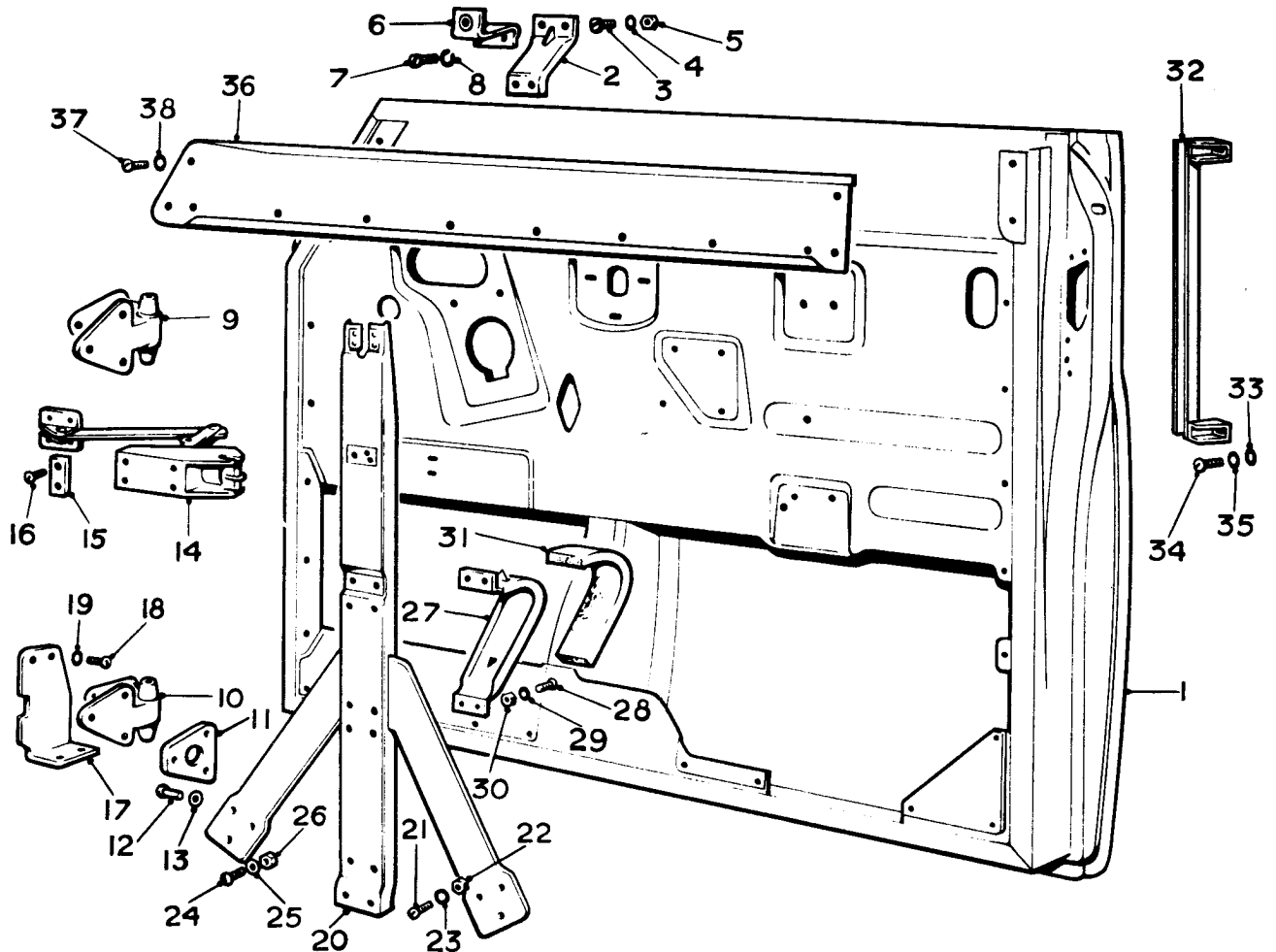
Silver Cloud ... SFE.51, 55-73, 77, 81, 121
 Bentley "S" ... EK.1-153, 157-161, 165-267, 271-277, 281, 283, 287, 321, 323, 327, 343, 351, 355, 365-369, 375, 377, 383, 385, 391, 395, 397, 405, 407, 433, 435, 439, 467, 469.

FRONT DOORS.



SPARES schedule

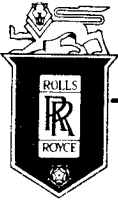
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No. off
(1)	373/040 473/110	DOOR ASSY., COMPLETE, R.H. DOOR COMPLETE, LESS FIX- TURES AND FITTINGS	1	(17)	173/280 173/281	Plate, cover, lower hinge, R.H. Plate, cover, lower hinge, L.H.	1 1
(2)	173/532	Bracket, stiffener, inner panel	1	(18)	CS.30562/Z	Screw, plate to door	4
(3)	CS.30200/Z	Screw, bracket to panel	2	(19)	CS.30542/Z	Screw, plate to door	4
(4)	CS.32056/Z	Washer, Shakeproof, screw	4	(20)	K.4404/Z	Washer, screw	4
(5)	K.4006/Z	Nut, screw	2	(21)	373/338	Bracket, support, glass stop, R.H.	1
(6)	373/266	Bracket, assembly, finisher	1	(22)	373/339	Bracket, support, glass stop, L.H.	1
(7)	CS.30143/Z	Screw, bracket to door	2	(23)	CS.30121/Z	Screw, bracket to door	4
(8)	CS.32056/Z	Washer, Shakeproof, screw	2	(24)	K.4006/Z	Nut, screw	4
(9)	273/175	Hinge, upper	1	(25)	KC.178/Z	Screw, bracket to door	8
(10)	273/176	Hinge, lower	1	(26)	K.4404/Z	Washer, screw	12
(11)	273/184	Plate, tapping, lower hinge	1	(27)	CS.30541/Z	Screw, support bracket brace	12
(12)	UA.4602/Z	Screw, hinge to door	6	(28)	K.4404/Z	Washer, screw	12
(13)	CS.32060/Z	Washer, Shakeproof, screw	6	(29)	K.4006/Z	Nut, screw	12
(14)	UB.2631	Strap, check, and door opening assistant	1	(30)	173/204	Bracket, glass stop	2
(15)	273/187	Washer, strap to door	2	(31)	CS.30542/Z	Screw, glass stop bracket	8
(16)	UA.102/Z 373/041	Screw, check strap	4	(32)	UB.2074	Channel, glass, front, lower	2
	473/111	DOOR ASSY., COMPLETE, L.H. As for R.H. except :— DOOR COMPLETE, LESS FIX- TURES AND FITTINGS	1	(33)	UB.2075	Washer, packing, channel	8
	173/533	Bracket, stiffener, inner panel	1	(34)	CS.30542/Z	Screw, channel	4
	373/267	Bracket, assembly, finisher	1	(35)	K.4404/Z	Washer, screw	4
Silver Cloud	SFE.53, 75, 79, 83-119, 123 onwards			(36)	UB.2766	Panel, waist rail, R.H.	1
Bentley "S"	EK.155, 163, 269, 279, 285, 289-319, 325, 329-335, 339, 341, 345-349, 353, 357-363, 371, 373, 379, 381, 387, 389, 393, 399-403, 409-431, 437, 441-465, 471 onwards.			(37)	UB.2765	Panel, waist rail, L.H.	1
				(38)	CS.30542/Z	Screw, panel to door	10
					K.4404/Z	Washer, screw	10

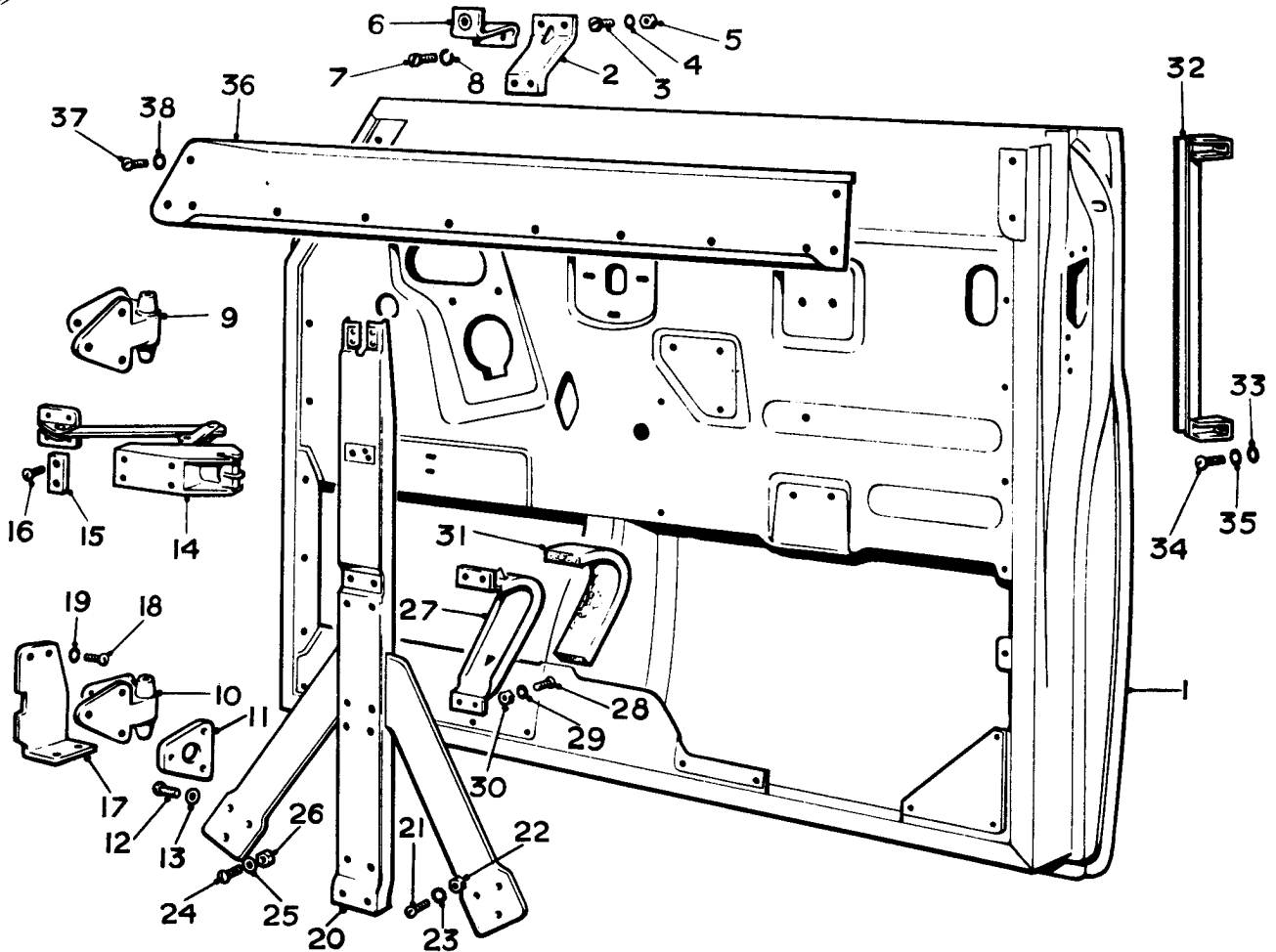
Silver Cloud and Bentley "S" L.W.B.—Bodies 1—29

FRONT DOORS.



SPARES schedule

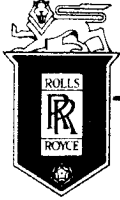
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	45B6/54	DOOR ASSY., COMPLETE, R.H.	1	(18)	CS.30562/Z	Screw, cover plate to door	4
(1)	RH	DOOR COMPLETE, LESS FIXTURES AND FITTINGS	1		CS.30542/Z	Screw, cover plate to door	4
(2)	173/532	Bracket, stiffener, inner panel	1	(19)	K.4404/Z	Washer, screw	4
(3)	CS.30200/Z	Screw, bracket to panel	2	(20)	373/338	Bracket, support, glass stop, R.H.	1
(4)	CS.32056/Z	Washer, Shakeproof, screw	2		373/339	Bracket, support, glass stop, L.H.	1
(5)	K.4006/Z	Nut, screw	2	(21)	CS.30121/Z	Screw, bracket to door	4
(6)	373/266	Bracket, assembly, finisher	1	(22)	K.4006/Z	Nut, screw	4
(7)	CS.30143/Z	Screw, bracket to door	2		KC.178/Z	Screw, bracket to door	8
(8)	CS.32056/Z	Washer, Shakeproof, screw	2	(23)	K.4404/Z	Washer, screw	12
(9)	273/175	Hinge, upper	1	(24)	CS.30541/Z	Screw, support bracket brace	12
(10)	273/176	Hinge, lower	1	(25)	K.4404/Z	Washer, screw	12
(11)	273/184	Plate, tapping, lower hinge	1	(26)	K.4006/Z	Nut, screw	12
(12)	UA.4602/Z	Screw, hinge to door	6	(27)	173/204	Bracket, glass stop	2
(13)	CS.32060/Z	Washer, Shakeproof, screw	6	(28)	CS.30542/Z	Screw, glass stop bracket	8
(14)	UB.2631	Strap, check and door opening assistant	1	(29)	K.4404/Z	Washer, screw	8
(15)	273/187	Washer, strap to door	2	(30)	K.4006/Z	Nut, screw	8
(16)	UA.102/Z	Screw, check strap	4	(31)	262/141	Felt, glass stop	2
	45B6/53	DOOR ASSY., COMPLETE, L.H.	1			(Not required with electric window lifts)	
	RH	As for R.H. except —		(32)	UB.2074	Channel, glass, front, lower	2
	173/533	Bracket, stiffener, inner panel, L.H.	1	(33)	UB.2075	Washer, packing, channel	8
	373/267	Bracket, assembly, finisher	1	(34)	CS.30542/Z	Screw, channel	4
(17)	173/280	Plate, cover, lower hinge, R.H.	1	(35)	K.4404/Z	Washer, screw	4
	173/281	Plate, cover, lower hinge, L.H.	1	(36)	UB.2766	Panel, waist rail, R.H.	1
					UB.2765	Panel, waist rail, L.H.	1
				(37)	CS.30542/Z	Screw, panel to door	0
				(38)	K.4404	Washer, screw	0

Silver Cloud and Bentley "S" L.W.B. Bodies 30 and onwards

FRONT DOORS.

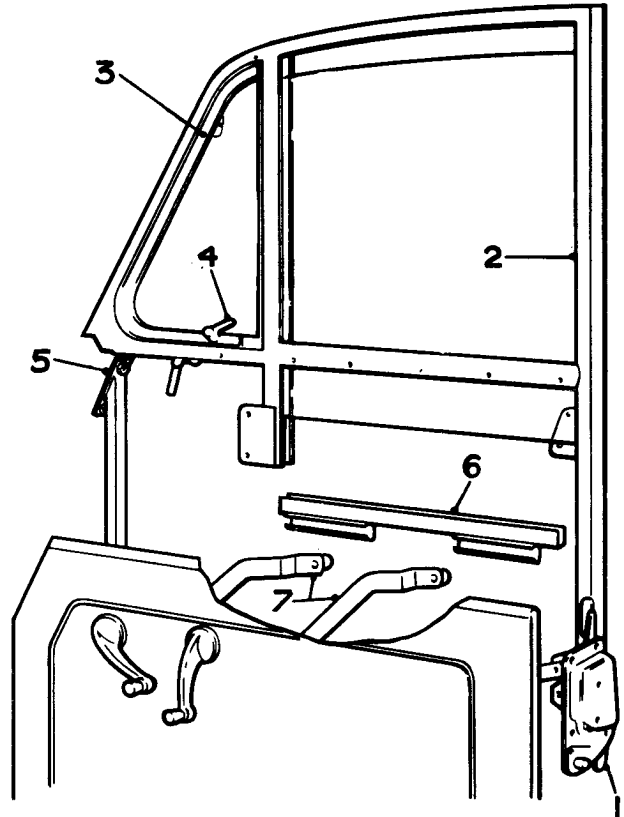


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



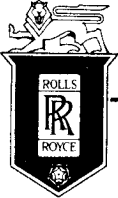
Ref.	Part No.	Description	No off
(1)	UB.1880	LOCK AND REMOTE CONTROL ASSEMBLY, R.H.	1
	UB.1884	Plant, rotary lock	1
	UB.1881	LOCK AND REMOTE CONTROL ASSEMBLY, L.H.	1
	UB.1885	Plant, rotary lock	1
	CS.30602/E	Screw, lock to door	6
	CS.30601/E	Screw, lock to door	2
	CS.30562/E	Screw, lock to door	2
	CS.34324/E	Washer, screw	8
	CS.30100/Z	Screw, control to door	6
	K.4452/Z	Washer, screw	6
(2)	UB.22185/A	FRAME ASSY. AND VENT, R.H.	1
	UB.2218	Frame	1
	UB.1088	Seal, felt, drop glass top	A1
	UB.1209	Seal, felt, drop glass side	L2
	UB.2381	Seal, felt, top	2
	UB.2319	Seal, sides	B2
	CS.35082/Z	Rivet, seal	2
		(Alt. Not with electric windows)	
	UB.2814	Seal, top	2
	UB.2815	Cord, top seal	2
		(With electric windows only)	
(3)	UB.2224	Seal, ventilator glass, R.H.	1
	UB.2222	FRAME, ASSY., SWIVELLING	1
	RB.5821	Ball, ventilator hinge	1
	RB.4539	Strip, glazing, ventilator	1
	UB.2216	Glass, ventilator	1
	UB.2357	Glass, ventilator (Sundym.)	1
		(Alt)	
(4)	RB.5836	Washer, wave, handle	1
	UB.2210	HANDLE ASSEMBLY	1
	K.9005/Z	Washer, handle	1
	RB.5822	Screw, handle	1
	K.9005/Z	Washer, handle	1
	UB.2212	Plate, striker, handle	1
	CS.33078/Z	Screw, striker plate	2
	K.4875/N	Pin, taper, pivot spindle	1
	RB.5814	Washer, thrust, pivot	1
	RB.5817	Piece, distance, pivot	1
	RB.5812	Washer, friction, pivot	2
	RB.5816	Plate, friction, pivot	2
	RB.5811	Washer, star, pivot	1
	RB.5813	Washer, friction disc	1
	UB.2035	Washer, spring compression .036 in.	1
	UB.2036	Washer, spring compression .048 in.	As reqd.
	UB.2039	Washer, spring compression .080 in.	As reqd.
	RB.5818	Sleeve, spring, pivot	1
	RB.5835	Spring, pivot	1
	RB.5810	Washer, spring	1
	UA.1251/Z	Washer, friction pivot	1
	UA.351/Z	Nut, friction pivot	2
	UB.1863	Washer, packing, friction plate	8
	KC.152/N	Screw, friction plate	2
	K.4404/Z	Washer, screw	2
(5)	UB.1168	CHANNEL, FRONT SUPPORT ASSEMBLY	1
	CS.30601/SS	Screw, support channel	2
	UB.22175/A	FRAME ASSY. AND VENT, L.H.	1
		(As for R.H. except) :	
	UB.2217	Frame	1
	UB.2223	Seal, ventilator	1



Ref.	Part No.	Description	No off
	UB.2221	FRAME, ASSY., SWIVELLING	1
	UB.2211	HANDLE, ASSY.	1
	UB.1693	Seal, window frame to door	2
	UB.2772	Seal, front window assembly	2
	KB.13808	Rivet, seal and window frame	10
	CS.30102/Z	Screw, window frame to door	2
	CS.32056/Z	Washer, screw	2
	UE.1269	Washer, adjusting, window frame	26
	KC.184/Z	Screw, front support channel	4
	UA.2051/Z	Washer, screw	4
	KC.179/Z	Bolt, window frame	10
	CS.32068/Z	Washer, bolt	6
	UA.2051/Z	Washer, chamfered, bolt	4
	UB.1351	Glass, window	2
	UB.1087	Glass, window (Sundym)	2
	RB.2534	Strip, glazing, window glass	2
		(Not with electric window lifts)	
	UB.2320	Glass, window	2
	UB.2321	Glass, window (Sundym)	2
	UB.2812	Strip, glazing, window glass	2
		(With electric window lifts only)	
(6)	UB.1224	CHANNEL, LOWER, ASSY., R.H.	1
	UB.1225	CHANNEL, LOWER, ASSY., L.H.	1
	UB.1018	REGULATOR, ASSY., L.H.	1
(7)	UB.1017	REGULATOR, ASSY., R.H.	1
	CS.30542/Z	Screw, regulator to door	14
	CS.30546/Z	Screw, regulator to door	2
	UB.2015	Piece, distance, regulator	2
	K.4404/Z	Washer, screw	16
	KB.1094	Washer, packing, regulator handle	2
	UB.2660	Handle, regulator	2
		(Not with electric window lifts)	

Silver Cloud ... SWA.2-SJF.124, 128-138
 Bentley "S" ... AN.2-FD.383, 387-419, 423, 425, 429, 431, 437, 455, 631

FRONT DOORS (TRIM AND FITTINGS)

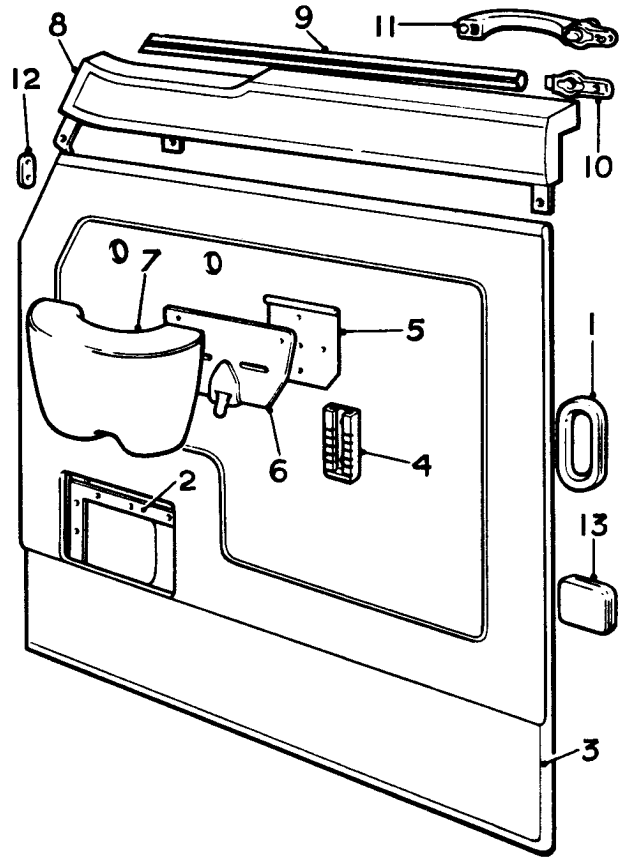


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	UB.1921	Nut, pocket to door	8
(1)	UB.2563	Grommet, switch insulation (Electric window lifts only)	2
(2)	UB.2154	POCKET ASSEMBLY, R.H.	1
	UB.2153	POCKET ASSEMBLY, L.H.	1
	CS.30053/Z	Screw, pocket to door	8
	UB.1833	Washer, cup, screw	8
	UW.1652	Panel, plastic, door	2
	UW.1654	Panel, plastic, pocket	2
(3)	UW.1246S/A	PANEL, TRIM, ASSY., DOOR, R.H.	1
	UW.1529	Carpet, kicking strip	1
	UB.2301	Clip, trim panel	23
	UB.2302	Fastener, clip (Not with electric window lifts)	23
	UW.1756S/A	PANEL, TRIM, ASSY., DOOR, R.C.	1
		(R.H. as above except panel)	
	UW.1750S/A	PANEL, TRIM, ASSY., DOOR, L.C.	1
		(R.H. as above except panel)	
		(With electric window lifts only)	
	UW.1247S/A	PANEL, TRIM, ASSY., DOOR, L.H.	1
		(As for R.H. except):	
	UW.1530	Carpet, kicking strip (Not with electric window lifts)	1
	UW.1749S/A	PANEL, TRIM, ASSY., DOOR, R.C.	1
		(L.H. as above except panel)	
	UW.1755S/A	PANEL, TRIM, ASSY., DOOR, L.C.	1
		(L.H. as above except panel)	
		(With electric window lifts only)	
(4)	UB.1639	Housing, slide, arm rest	2
	K.9709/Z	Tube, distance	4
	CS.30127/E	Screw, housing to door	4
(5)	UB.1640	Slide, arm rest assembly	2
	K.6509/Z	Pin, slide to base plate	4
	K.4407/Z	Washer, slide	8
	UB.1647	Spring, slide	4
	K.4607/Z	Pin, split, slide	4
(6)	UB.1643	Base plate, arm rest	2
	CS.34021/E	Screw, base plate	12
(7)	UW.1221	ARM REST, ASSEMBLY	2
	UW.1807	Trim, finisher to door	2
(8)	UW.1132	FINISHER ASSEMBLY, R.H.	1
	UW.1133	FINISHER ASSEMBLY, L.H.	1
(9)	UB.1056	Strip, moulding, R.H.	1
	UB.1066	Strip, moulding, L.H.	1
	UB.1573	Clip, strip—to door	8
(10)	UB.1055	Moulding, R.H.	1
	UB.1054	Moulding, L.H.	1
(11)	UB.1866	HANDLE, OUTSIDE, ASSY.	2
	UB.1868	Button and spring assembly	2
	KC.172/Z	Setscrew, handle to door	2
	K.4006/Z	Nut, setscrew	2
	K.9006/Z	Washer, nut	4
	UB.1133	Grommet, handle	2
	KB.1092	Washer, packing, inside handle	2
	RB.2418	Handle, door, inside	2
	UB.1022	Lock, private, R.H.	1
	UB.1021	Lock, private, L.H.	1
		(With keys prefixed BSM, BSL, CBM and CBL)	
	UB.2461	Lock, private, R.H.	1
	UB.2460	Lock, private, L.H.	1
		(With keys prefixed BHM, BHL, RHM and RHL)	

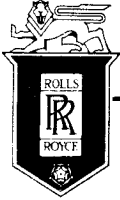


Ref.	Part No.	Description	No off
	UB.2356	Lock, private, R.H.	1
	UB.2355	Lock, private, L.H.	1
	UB.2349	Housing, weather shield	2
	UB.2352	Shield, weather	2
	UB.2354	Screw, shield to housing	2
	K.4450/Z	Washer, screw	2
	UB.2351	Spring, shield to housing (Cars with weather shields on private locks)	2
	UB.1855	Cup, drain, dust seal	4
	UB.1856	Filter, drain cup	4
	KB.13870	Rivet, cup to door (Export cars only)	12
(12)	UB.1678	Plate, striker, door switch, .192 in.	2
	UB.1679	Plate, striker, door switch, .252 in.	2
	UB.1680	Plate, striker, door switch, .128 in.	2
		Alt	
	CS.31183/Z	Screw, striker plate	4
	UB.1360	Block, sealing, R.H.	1
	UB.1356	Block, sealing, L.H.	1
(13)	UB.2547	Grommet, blanking, conduit hole (Not required with electric window lifts)	2

Silver Cloud
Bentley "S"

... SWA.2-SJF.124, 128-138
... AN.2-FD.383, 387-419, 423,
425, 429, 431, 437, 455, 631

FRONT DOORS
(TRIM AND FITTINGS)
(Continued)

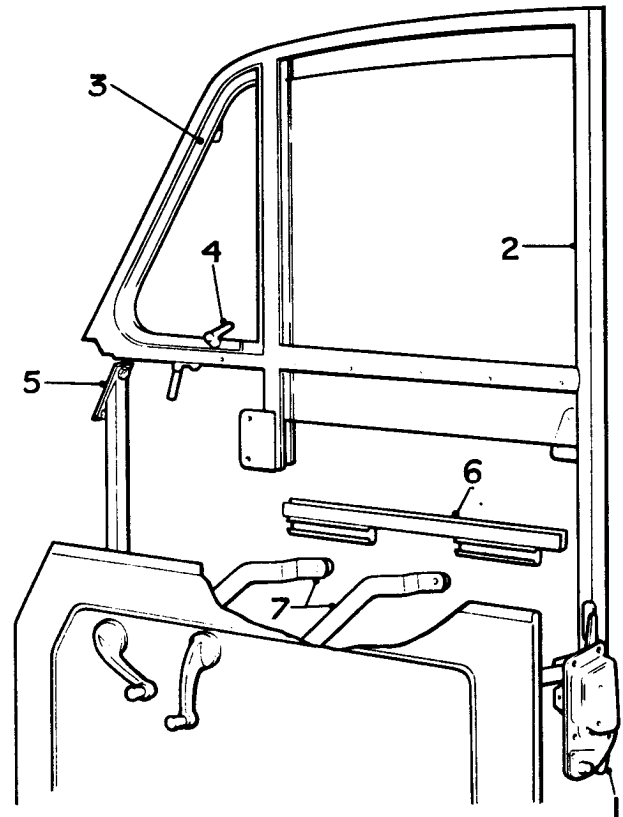


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



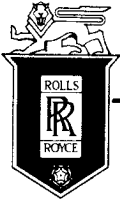
Ref.	Part No.	Description	No off
(1)	UB.1880	LOCK AND REMOTE CONTROL ASSEMBLY, R.H.	1
	UB.1884	Plant, rotary lock	1
	UB.1881	LOCK AND REMOTE CONTROL ASSEMBLY, L.H.	1
	UB.1885	Plant, rotary lock	1
	CS.30602/E	Screw, lock to door	6
	CS.30601/E	Screw, lock to door	2
	CS.30562/E	Screw, lock to door	2
	CS.34324/E	Washer, screw	8
	CS.30100/Z	Screw, control to door	6
	K.4452/Z	Washer, screw	6
(2)	UB.2218S/A	FRAME ASSY. AND VENT, R.H.	1
	UB.2218	Frame	1
	UB.1088	Seal, felt, drop glass top	A1
	UB.1209	Seal, felt, drop glass side	L2
	UB.2381	Seal, felt, top	2
	UB.2319	Seal, sides	B2
	CS.35082/Z	Rivet, seal	2
		(Alt. Not with electric windows)	1
	UB.2814	Seal, top	2
	UB.2815	Cord, top seal	2
		(With electric windows only)	1
	UB.2224	Seal, ventilator glass, R.H.	1
(3)	UB.2222	FRAME, ASSY., SWIVELLING	1
	RB.5821	Ball, ventilator hinge	1
	RB.4539	Strip, glazing, ventilator	1
	UB.2216	Glass, ventilator	1
	UB.2357	Glass, ventilator (Sundym.)	1
		(Alt)	1
(4)	RB.5836	Washer, wave, handle	1
	UB.2210	HANDLE ASSEMBLY	1
	K.9005/Z	Washer, handle	1
	RB.5822	Screw, handle	1
	K.9005/Z	Washer, handle	1
	UB.2212	Plate, striker, handle	1
	CS.33078/Z	Screw, striker plate	2
	K.4875/N	Pin, taper, pivot spindle	1
	RB.5814	Washer, thrust, pivot	1
	RB.5817	Piece, distance, pivot	1
	RB.5812	Washer, friction, pivot	2
	RB.5816	Plate, friction, pivot	2
	RB.5811	Washer, star, pivot	1
	RB.5813	Washer, friction disc	1
	UB.2035	Washer, spring compression .036 in.	1
	UB.2036	Washer, spring compression .048 in.	As reqd.
	UB.2039	Washer, spring compression .080 in.	As reqd.
	RB.5818	Sleeve, spring, pivot	1
	RB.5835	Spring, pivot	1
	RB.5810	Washer, spring	1
	UA.1251/Z	Washer, friction pivot	1
	UA.351/Z	Nut, friction pivot	2
	UB.1863	Washer, packing, friction plate	8
	KC.152/N	Screw, friction plate	2
	K.4404/Z	Washer, screw	2
(5)	UB.1168	CHANNEL, FRONT SUPPORT ASSEMBLY	1
	CS.30601/SS	Screw, support channel	2
	UB.2217S/A	FRAME ASSY. AND VENT, L.H. (As for R.H. except):	1
	UB.2217	Frame	1
	UB.2223	Seal, ventilator	1



Ref.	Part No.	Description	No off
	UB.2221	FRAME, ASSY., SWIVELLING	1
	UB.2211	HANDLE, ASSY.	1
	UB.1693	Seal, window frame to door	2
	UB.2772	Seal, front window assembly	2
	KB.13808	Rivet, seal and window frame	10
	CS.30102/Z	Screw, window frame to door	2
	CS.32056/Z	Washer, screw	2
	UE.1269	Washer, adjusting, window frame	26
	KC.184/Z	Screw, front support channel	4
	UA.2051/Z	Washer, screw	4
	KC.179/Z	Bolt, window frame	10
	CS.32068/Z	Washer, bolt	6
	UA.2051/Z	Washer, chamfered, bolt	4
	UB.1351	Glass, window	2
	UB.1087	Glass, window (Sundym)	2
	RB.2534	Strip, glazing, window glass (Not with electric window lifts)	2
	UB.2320	Glass, window	2
	UB.2321	Glass, window (Sundym)	2
	UB.2812	Strip, glazing, window glass (With electric window lifts only)	2
(6)	UB.1224	CHANNEL, LOWER, ASSY., R.H.	1
	UB.1225	CHANNEL, LOWER, ASSY., L.H.	1
	UB.1018	REGULATOR, ASSY., L.H.	1
(7)	UB.1017	REGULATOR, ASSY., R.H.	1
	CS.30542/Z	Screw, regulator to door	14
	CS.30546/Z	Screw, regulator to door	2
	UB.2015	Piece, distance, regulator	2
	K.4404/Z	Washer, screw	16
	KB.1094	Washer, packing, regulator handle	2
	UB.2660	Handle, regulator (Not with electric window lifts)	2

Silver Cloud ... SJF.126, 140 onwards
 Bentley "S" ... FD.385, 421, 427, 433, 435, 439-453, 457-629, 633 onwards
 Silver Cloud L.W.B. ... ALCI onwards
 Bentley "S" L.W.B. ... ALB.I onwards

FRONT DOORS (TRIM AND FITTINGS)

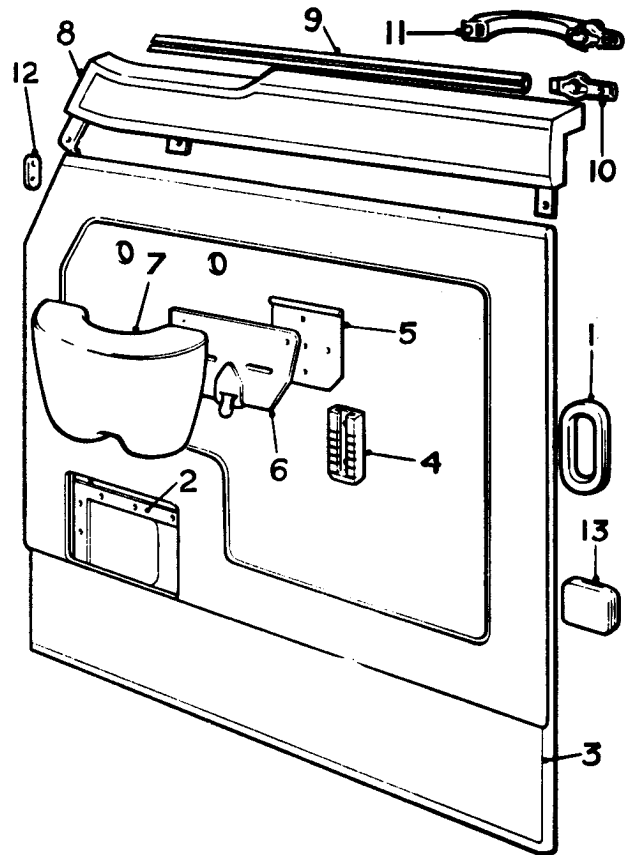


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



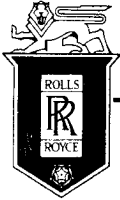
Ref.	Part No.	Description	No off
	UB.1921	Nut, pocket to door	8
(1)	UB.2563	Grommet, switch insulation (Electric window lifts only)	2
(2)	UB.2154	POCKET ASSEMBLY, R.H.	1
	UB.2153	POCKET ASSEMBLY, L.H.	1
	CS.30053/Z	Screw, pocket to door	8
	UB.1833	Washer, cup, screw	8
	UW.1652	Panel, plastic, door	2
	UW.1654	Panel, plastic, pocket	2
(3)	UW.1246S/A	PANEL, TRIM, ASSY., DOOR, R.H.	1
	UW.1529	Carpet, kicking strip	1
	UB.2301	Clip, trim panel	23
	UB.2302	Fastener, clip	23
		(Not with electric window lifts)	
	UW.1756S/A	PANEL, TRIM, ASSY., DOOR, R.C. (R.H. as above except panel)	1
	UW.1750S/A	PANEL, TRIM, ASSY., DOOR, L.C. (R.H. as above except panel)	1
		(With electric window lifts only)	
	UW.1247S/A	PANEL, TRIM, ASSY., DOOR, L.H.	1
		(As for R.H. except):	
	UW.1530	Carpet, kicking strip	1
		(Not with electric window lifts)	
	UW.1749S/A	PANEL, TRIM, ASSY., DOOR, R.C. (L.H. as above except panel)	1
	UW.1755S/A	PANEL, TRIM, ASSY., DOOR, L.C. (L.H. as above except panel)	1
		(With electric window lifts only)	
(4)	UB.1639	Housing, slide, arm rest	2
	K.9709/Z	Tube, distance	4
	CS.30127/E	Screw, housing to door	4
(5)	UB.1640	Slide, arm rest assembly	2
	K.6509/Z	Pin, slide to base plate	4
	K.4407/Z	Washer, slide	8
	UB.1647	Spring, slide	4
	K.4607/Z	Pin, split, slide	4
(6)	UB.1643	Base plate, arm rest	2
	CS.34021/E	Screw, base plate	2
(7)	UW.1221	ARM REST, ASSEMBLY	2
	UW.1807	Trim, finisher to door	2
(8)	UW.1132	FINISHER ASSEMBLY, R.H.	1
	UW.1133	FINISHER ASSEMBLY, L.H.	1
(9)	UB.2370	Strip, moulding, R.H.	1
	UB.2369	Strip, moulding, L.H.	1
	UB.1573	Clip, strip—to door	8
(10)	UB.2360	Moulding, R.H.	1
	UB.2361	Moulding, L.H.	1
(11)	UB.2196	HANDLE, OUTSIDE, ASSY.	2
	UB.2383	Button and spring assembly	2
	KC.172/Z	Setscrew, handle to door	2
	K.4006/Z	Nut, setscrew	2
	K.9006/Z	Washer, nut	4
	UB.1133	Grommet, handle	2
	KB.1092	Washer, packing, inside handle	2
	RB.2418	Handle, door, inside	2
	UB.1022	Lock, private, R.H.	1
	UB.1021	Lock, private, L.H.	1
		(With keys prefixed BSM, BSL, CBM and CBL)	
	UB.2461	Lock, private, R.H.	1
	UB.2460	Lock, private, L.H.	1
		(With keys prefixed BHM, BHL, RHM and RHL)	



Ref.	Part No.	Description	No off
	UB.2356	Lock, private, R.H.	1
	UB.2355	Lock, private, L.H.	1
	UB.2349	Housing, weather shield	2
	UB.2352	Shield, weather	2
	UB.2354	Screw, shield to housing	2
	K.4450/Z	Washer, screw	2
	UB.2351	Spring, shield to housing	2
		(Cars with weather shields on private locks)	
	UB.1855	Cup, drain, dust seal	4
	UB.1856	Filter, drain cup	4
	KB 13870	Rivet, cup to door	12
		(Export cars only)	
(12)	UB.1678	Plate, striker, door switch, .192 in.	2
	UB.1679	Plate, striker, door switch, .252 in.	2
	UB.1680	Plate, striker, door switch, .128 in.	2
		(Alt)	
	CS.31183/Z	Screw, striker plate	4
	UB.1360	Block, sealing, R.H.	1
	UB.1356	Block, sealing, L.H.	1
(13)	UB.2547	Grommet, blanking, conduit hole	2
		(Not required with electric window lifts)	

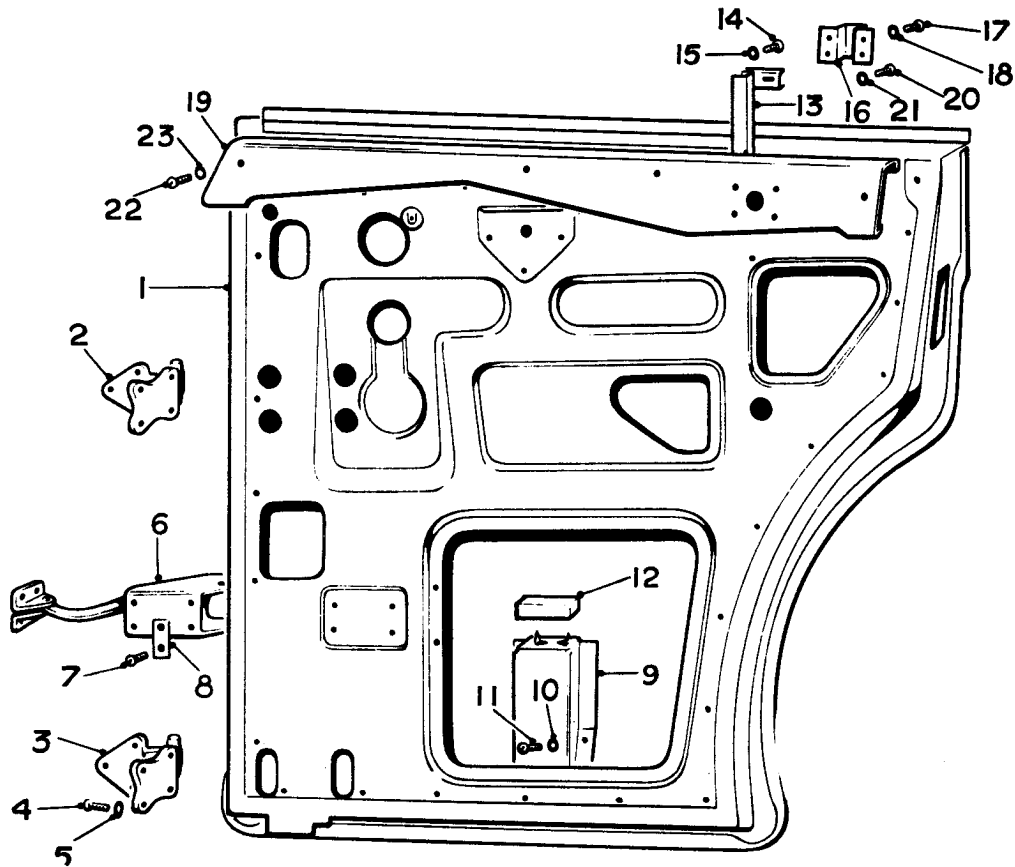
Silver Cloud ... SJF.126, 140 onwards
 Bentley "S" ... FD.385, 421, 427, 433, 435, 439-453, 457-629, 633 onwards
 Silver Cloud L.W.B. ... ALCI onwards
 Bentley "S" L.W.B. ... ALB.1 onwards

FRONT DOORS (TRIM AND FITTINGS) (Continued)



SPARES schedule

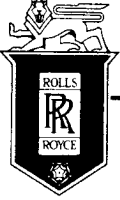
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	373/046	DOOR ASSY., COMPLETE R.H.	1	(11)	KC.178/Z	Screw, bracket to door	8
(1)	473/114	DOOR COMPLETE, LESS FIXTURES & FITTINGS	1	(12)	273/122	Felt, glass stop	2
(2)	273/111	Hinge, upper	1	(Not with electric window lifts)			
(3)	273/160	Hinge, lower	1	(13)	473/150	Channel, glass, rear lower, R.H.	1
(4)	UA.4553/Z	Screw, hinge to door	8	(14)	CS.30542/Z	Channel, glass, rear lower, L.H.	1
(5)	CS.30528/Z	Washer, Shakeproof, screw	8	(15)	K.4404/Z	Screw, channel to door	4
(6)	473/144	Strap, check, and door opening assistant	1	(16)	373/282	Washer, screw	6
(7)	CS.30581/Z	Screw, strap to door	4	(17)	373/283	Bracket, waist rail panel, R.H.	1
(8)	UB.2341	Washer, screw	2	(17)	KC.153/Z	Bracket, waist rail panel, L.H.	1
	373/047	DOOR ASSY., COMPLETE L.H.	1	(18)	K.4404/Z	Screw, bracket to door	2
	473/115	(As for R.H. except) DOOR COMPLETE, LESS FIXTURES AND FITTINGS	1	(19)	373/284	Washer, screw	2
(9)	173/244	Bracket, glass stop	2	(19)	373/285	Panel, waist rail, assy., R.H.	1
(10)	K.4404/Z	Washer, bracket to door (Not with electric window lifts)	8	(20)	CS.30101	Panel, waist rail, assy., L.H.	1
				(21)	K.4404/Z	Screw, panel to bracket	8
				(22)	CS.30542/Z	Washer, screw	8
				(23)	K.4404/Z	Screw, panel to door	4
						Washer, screw	4

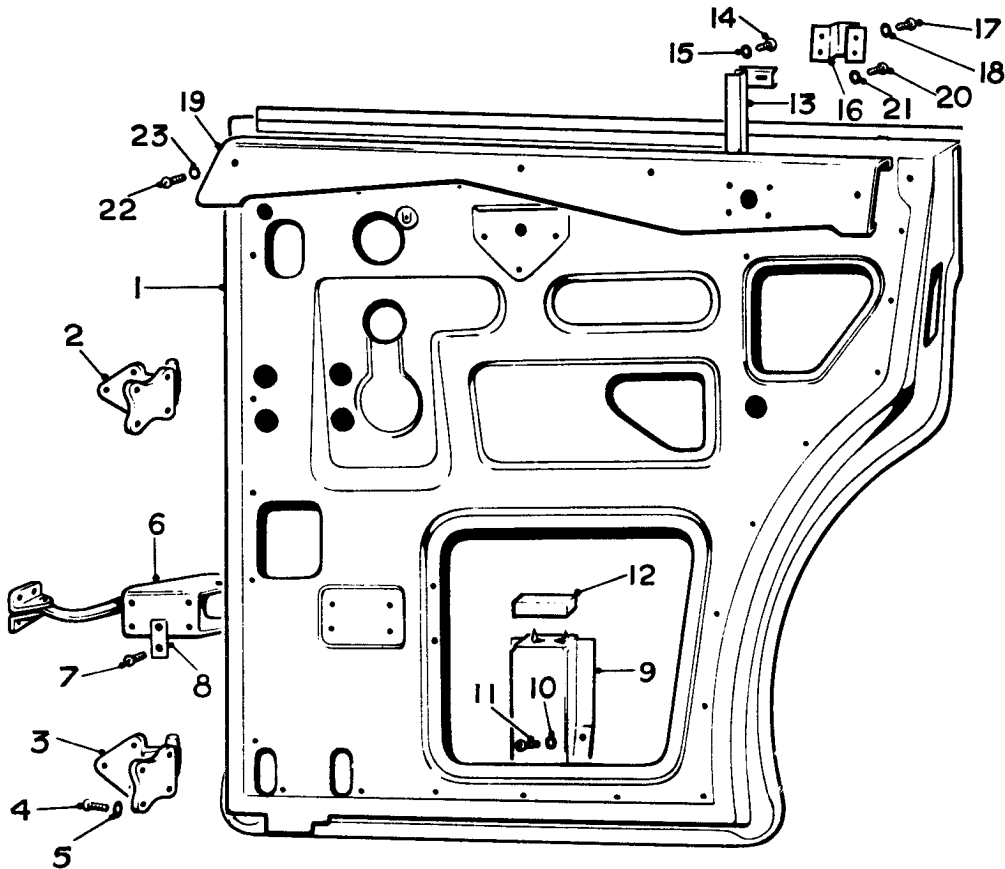
REAR DOORS.

Silver Cloud—SFE.51, 55-73, 77, 81, 121.
 Bentley "S"—EK.1-153, 157-161, 165-267, 271-277, 281,
 283, 287, 321, 323, 327, 343, 351, 355, 365-369, 375, 377,
 383, 385, 391, 395, 397, 405, 407, 433, 435, 439, 467, 469



SPARES schedule

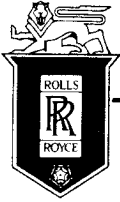
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	373/046	DOOR ASSY., COMPLETE, R.H.	1	(9)	173/244	Bracket, glass stop	2
(1)	473/114	DOOR COMPLETE, LESS FIXTURES & FITTINGS	1	(10)	K.4404/Z	Washer, bracket to door	8
(2)	273/177	Hinge, upper	1	(11)	KC.178/Z	Screw, bracket to door	8
(3)	273/178	Hinge, lower	1	(12)	273/122	Felt, glass stop	2
(4)	UA.4602	Screw, hinge to door	8	(13)	473/150	Channel, glass, rear lower, R.H.	1
(5)	CS.32060/Z	Washer, screw	8		473/151	Channel, glass, rear lower, L.H.	1
(6)	UB.2632	Strap, check, and door opening assistant	1	(14)	CS.30542/Z	Screw, channel to door	4
(7)	UA.102/Z	Screw, strap to door	4	(15)	K.4404/Z	Washer, screw	6
(8)	273/187	Washer, strap to door	2	(16)	373/282	Bracket, waist rail panel, R.H.	1
	373/047	DOOR ASSY., COMPLETE, L.H.	1		373/283	Bracket, waist rail panel, L.H.	1
	473/115	DOOR COMPLETE, LESS FIXTURES & FITTINGS	1	(17)	KC.153/Z	Screw, bracket to door	2
				(18)	K.4404/Z	Washer, screw	2
				(19)	373/284	Panel, waist rail, assembly, R.H.	1
					373/285	Panel, waist rail, assembly, L.H.	1
				(20)	CS.30101/Z	Screw, panel to bracket	8
				(21)	K.4404/Z	Washer, screw	8
				(22)	CS.30542/Z	Screw, panel to door	4
				(23)	K.4404/Z	Washer, screw	4

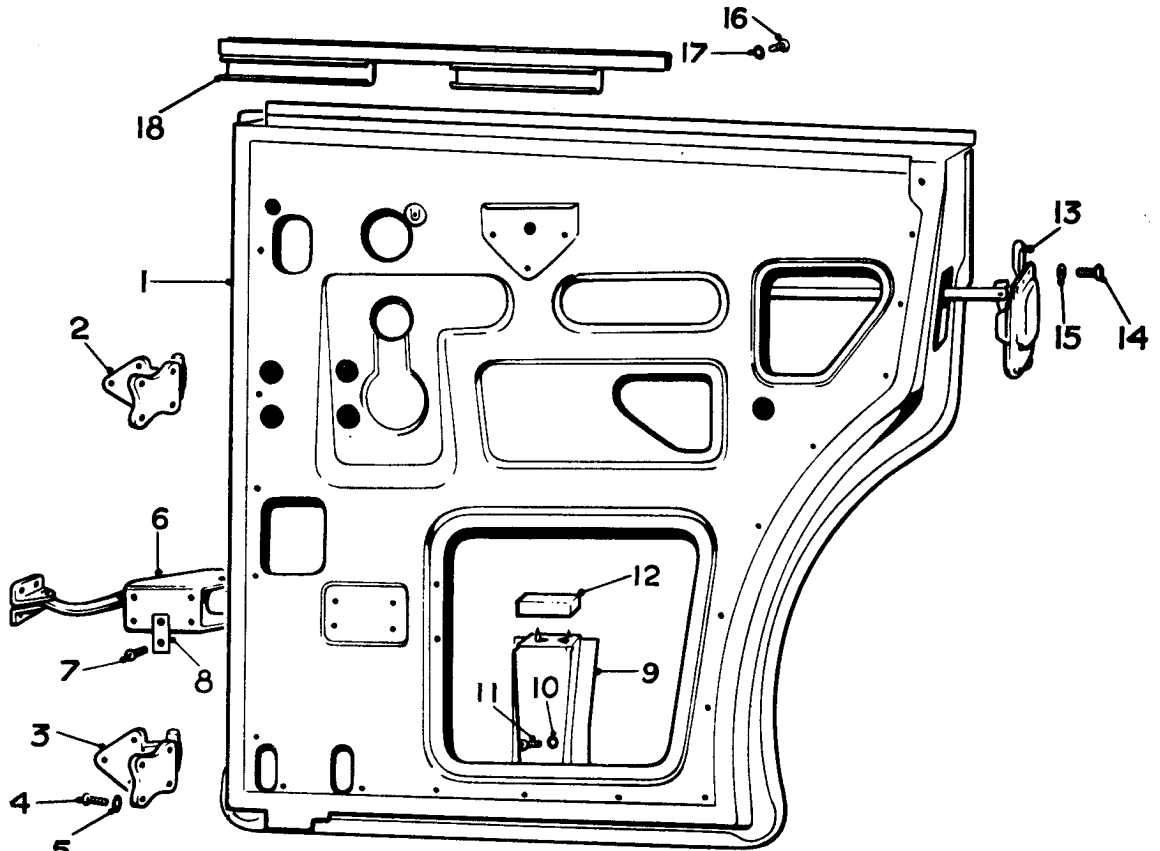
Silver Cloud—SFE.53, 75, 79, 83—119, 123 onwards
 Bentley "S"—EK.155, 163, 269, 279, 285, 289-319,
 325, 329-335, 339, 341, 345-349, 353, 357-363, 371, 373,
 379, 381, 387, 389, 393, 399-403, 409-431, 437, 441-465,
 471 onwards

REAR DOORS.



SPARES schedule

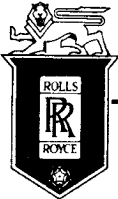
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	4SB25/1	DOOR ASSEMBLY, R.H.	1
(2)	273/177	Hinge, upper	1
(3)	273/178	Hinge, lower	1
(4)	UA.4602/Z	Screw, hinge to door	8
(5)	CS.32060/Z	Washer, Shakeproof, screw	8
(6)	UB.2632	Strap, check, and door opening assistor	1
(7)	273/187	Washer, strap to door	2
(8)	UA.102/Z	Screw, strap to door	4
(9)	173/750	Bracket, glass stop	1
(10)	K.4404/Z	Washer, bracket to door	4
(11)	KC.178/Z	Screw, bracket to door	4
(12)	273/122	Felt, glass stop	1
(13)	UB.1882	LOCK & REMOTE CONTROL, ASSY., R.H.	1
	UB.1886	Plant, rotary lock	1
(14)	CS.30602/Z	Screw, lock to door	3
	CS.30601/Z	Screw, lock to door	1
	CS.30562/Z	Screw, lock to door	1
(15)	CS.34324/E	Washer, lock to door	4
	CS.30100/Z	Screw, remote control to door	3
	K.4452/Z	Washer, screw	3
(16)	CS.30652/Z	Screw, glass channel to door	2
(17)	K.4404/Z	Washer, screw	2
	4SB24/1	DOOR ASSEMBLY, L.H.	1
	UB.1883	As for R..H except— LOCK & REMOTE CONTROL ASSEMBLY, L.H.	1
	UB.1887	Plant, rotary lock	1
(18)	UB.1227	CHANNEL, LOWER, GLASS, ASSEMBLY, R.H.	1
	UB.1226	CHANNEL, LOWER, GLASS, ASSEMBLY, L.H. (Not with electric window lifts)	1

REAR DOORS.

Silver Cloud L.W.B.—ALC.1 onwards
Bentley "S" L.W.B.—ALB.1 onwards



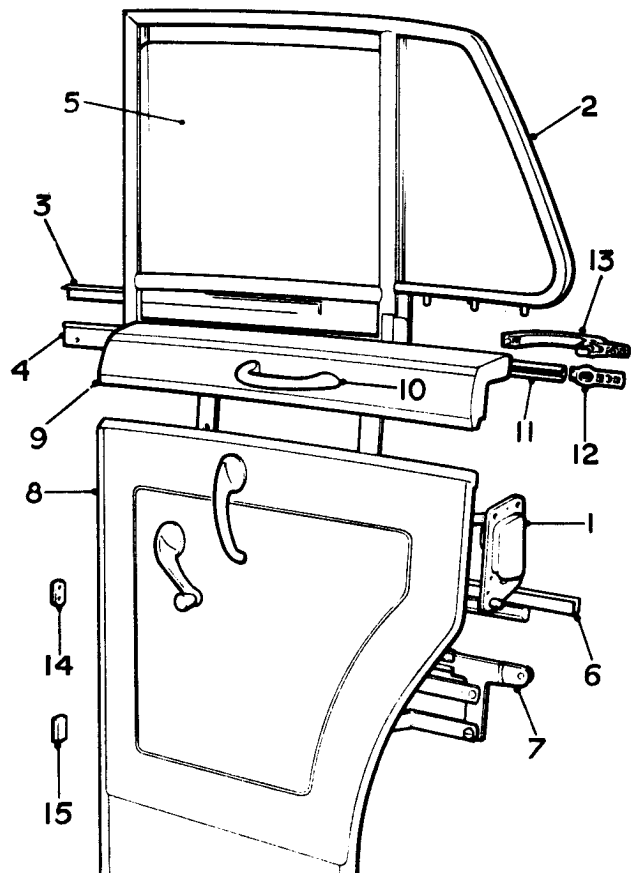
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



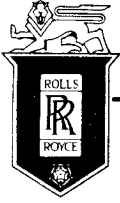
Ref.	Part No.	Description	No off
(1)	UB.1882	LOCK & REMOTE CONTROL ASSY., R.H.	1
	UB.1886	Plant, rotary lock	1
	UB.1883	LOCK & REMOTE CONTROL ASSY., L.H.	1
	UB.1887	Plant, rotary lock	1
	CS.30602/Z	Screw, lock to door	6
	CS.30601/Z	Screw, lock to door	2
	CS.30562/Z	Screw, lock to door	2
	CS.34324/Z	Washer, cup, screw	4
	CS.30100/Z	Screw, remote control to door	6
	K.4452/Z	Washer, screw	6
(2)	UB.2465S/A	FRAME & QUARTER LIGHT ASSEMBLY, R.H.	1
	UB.2465	Frame, R.H.	1
	UB.2382	Seal, top, drop glass	1
	UB.2319	Seal, sides	2
	CS.35082/Z	Rivet, seal (Not with electric window lifts)	2
	UB.2832	Seal, top, drop glass	1
	UB.2831	Cord, drop glass (With electric window lifts only)	1
	UB.1552	Channel assembly, quarter light	1
	CS.30540/Z	Screw, channel to door	3
	CS.30051/Z	Screw, channel to frame	1
	UB.1196	Seal, quarter light, upright	1
	UB.1207	Seal, quarter light, forward	1
	UB.1349	Glass, quarter light	1
	UB.1198	Glass, quarter light, "Sundym" (Alt.)	1
	UB.2464S/A	FRAME & QUARTER LIGHT ASSEMBLY, L.H.	1
		(As for R.H. except) :-	
	UB.2464	Frame	1
	UB.1553	Channel, assembly, quarter light	1
(3)	UB.1693	Seal, window frame to door	1
(4)	UB.2773	Seal, window, frame assy. and backing strip	2
	KB.13808	Rivet, seal and frame to door	10
	UE.1269	Washer, adjusting, frame to door	20
	KC.196/Z	Screw, frame to door	8
	UA.2051/Z	Washer, screw	8
	K.4006/Z	Nut, frame to door	6
	K.4404/Z	Washer, frame to door	6
(5)	UB.1353	Glass, drop	2
	UB.1197	Glass, drop, "Sundym" (Alt. Not with electric window lifts)	2
	UB.2322	Glass, drop	2
	UB.2323	Glass, drop, "Sundym" (Alt. Only with electric window lifts)	2
	RB.2534	Strip, glazing, glass (Not with electric window lifts)	2
	UB.2812	Strip, glazing, glass (With electric window lifts)	2
(6)	UB.1227	CHANNEL, LOWER GLASS ASSY., R.H.	1
	UB.1226	CHANNEL, LOWER GLASS ASSY., L.H.	1
(7)	UB.1020	REGULATOR ASSY., R.H.	1
	UB.1019	REGULATOR ASSY., L.H.	1
	CS.30542/Z	Screw, regulator to door	12
	K.4404/Z	Washer, screw	12
	KB.1094	Washer, packing, handle	2
	UB.2660	Handle, window regulator	2
	UW.1653	Panel, plastic, door panel	2
(8)	UW.1182S/A	PANEL, TRIM, DOOR ASSY., R.H.	1
	UW.1540	Carpet, kicking strip	1
	UB.2301	Clip, panel to door	17
	UB.2302	Fastener, clip (Not with electric window lifts)	17
	UW.1760S/A	PANEL, TRIM, DOOR ASSY., R.H. As above except panel. (With electric window lifts only)	1
	UW.1183S/A	PANEL, TRIM, DOOR ASSY., L.H. As for right hand except :	1
	UW.1541	Carpet, kicking strip (Not with electric window lifts)	1

Silver Cloud ... SWA.2—S.J.F.124, 128—138
Bentley "S" ... AN.2—FD.383, 387-419, 423, 425, 429, 431, 437, 455, 631



Ref.	Part No.	Description	No off
	UW.1759S/A	PANEL, TRIM, DOOR ASSY., L.H. As above except panel (With electric window lifts only)	1
	UB.1808	Trim, rubber, finisher to door	2
(9)	UW.1148	FINISHER ASSEMBLY, R.H.	1
	UW.1147	FINISHER ASSEMBLY, L.H.	1
	CS.30542/Z	Screw, finisher to door	4
	K.4006/Z	Nut, finisher to door	2
	K.4404/Z	Washer, finisher	4
(10)	UB.1608	HANDLE, GRAB, ASSY.	2
	UB.1609	Piece, distance, grab handle	4
(11)	UB.1064	Strip, moulding	2
	UB.1573	Clip, moulding strip	8
(12)	UB.1060	Moulding, R.H.	1
	UB.1061	Moulding, L.H.	1
(13)	UB.1866	HANDLE, OUTSIDE, ASSY.	2
	UB.1868	Button and spring assembly	2
	KC.172/Z	Setscrew, handle to door	2
	K.4006/Z	Nut, setscrew	2
	K.4404/Z	Washer, nut	2
	UB.1133	Grommet, handle	2
	KB.1092	Washer, packing, inside handle	2
	RB.2418	Handle, door, inside	2
	UB.1888	Retainer, filter, drain holes, R.H.	1
	UB.1857	Retainer, filter, drain holes, L.H.	1
	UB.1858	Filter, drain holes	4
	KB.13870	Rivet, retainer to door (Export cars only)	4
(14)	UB.1678	Plate, striker, door switch, .192 in.	2
	UB.1679	Plate, striker, door switch, .252 in.	2
	UB.1680	Plate, striker, door switch, .128 in. (Alt.)	2
	CS.31183/Z	Screw, striker plate to door	4
(15)	UB.1406	Buffer, door stop	2
	KB.13870	Rivet, buffer to door	2

REAR DOORS. TRIM & FITTINGS.



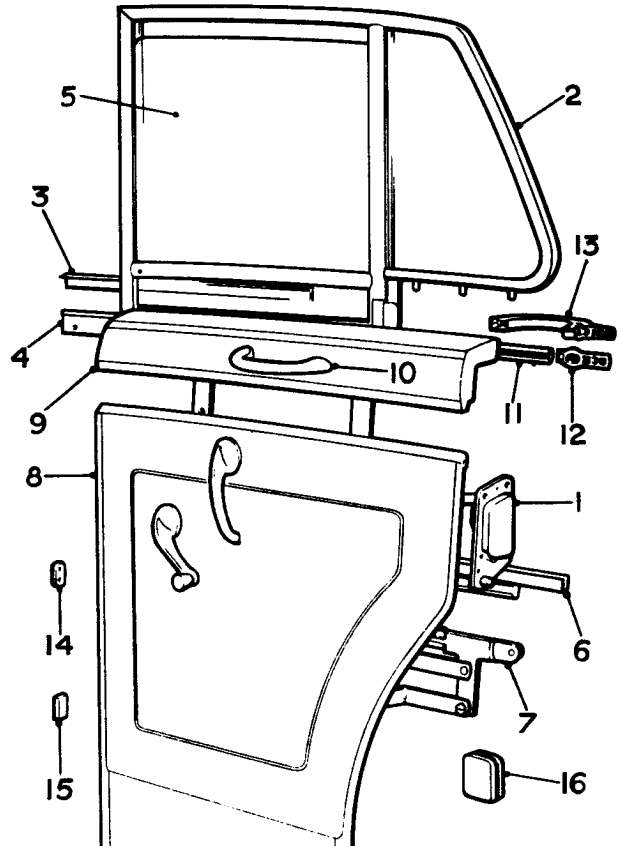
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



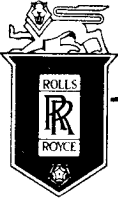
Ref.	Part No.	Description	No off
(1)	UB.1882	LOCK & REMOTE CONTROL ASSY., R.H.	1
	UB.1886	Plant, rotary lock	1
	UB.1883	LOCK & REMOTE CONTROL ASSY., L.H.	1
	UB.1887	Plant, rotary lock	1
	CS.30602/Z	Screw, lock to door	6
	CS.30601/Z	Screw, lock to door	2
	CS.30562/Z	Screw, lock to door	2
	CS.34324/Z	Washer, cup, screw	4
	CS.30100/Z	Screw, remote control to door	6
	K.4452/Z	Washer, screw	6
(2)	UB.2465S/A	FRAME & QUARTER LIGHT ASSEMBLY, R.H.	1
	UB.2465	Frame, R.H.	1
	UB.2382	Seal, top, drop glass	1
	UB.2319	Seal, sides	2
	CS.35082/Z	Rivet, seal (Not with electric window lifts)	2
	UB.2832	Seal, top, drop glass	1
	UB.2831	Cord, drop glass (With electric window lifts only)	1
	UB.1552	Channel assembly, quarter light	1
	CS.30540/Z	Screw, channel to door	3
	CS.30051/Z	Screw, channel to frame	1
	UB.1196	Seal, quarter light, upright	1
	UB.1207	Seal, quarter light, forward	1
	UB.1349	Glass, quarter light	1
	UB.1198	Glass, quarter light, "Sundym"	1
	UB.2464S/A	FRAME & QUARTER LIGHT ASSEMBLY, L.H.	1
		(As for R.H. except):—	
	UB.2464	Frame	1
	UB.1553	Channel, assembly, quarter light	1
(3)	UB.1693	Seal, window frame to door	1
(4)	UB.2773	Seal, window, frame assy. and backing strip	2
	KB.13808	Rivet, seal and frame to door	10
	UE.1269	Washer, adjusting, frame to door	20
	KC.196/Z	Screw, frame to door	8
	UA.2051/Z	Washer, screw	8
	K.4006/Z	Nut, frame to door	6
	K.4404/Z	Washer, frame to door	6
(5)	UB.1353	Glass, drop	2
	UB.1197	Glass, drop, "Sundym" (Alt. Not with electric window lifts)	2
	UB.2322	Glass, drop	2
	UB.2323	Glass, drop, "Sundym" (Alt. Only with electric window lifts)	2
	RB.2534	Strip, glazing, glass (Not with electric window lifts)	2
	UB.2812	Strip, glazing, glass (With electric window lifts)	2
(6)	UB.1227	CHANNEL, LOWER GLASS ASSY., R.H.	1
	UB.1226	CHANNEL, LOWER GLASS ASSY., L.H.	1
(7)	UB.1020	REGULATOR ASSY., R.H.	1
	UB.1019	REGULATOR ASSY., L.H.	1
	CS.30542/Z	Screw, regulator to door	12
	K.4404/Z	Washer, screw	12
	KB.1094	Washer, packing, handle	2
	UB.2660	Handle, window regulator	2
	UW.1653	Panel, plastic, door panel	2
(8)	UW.1182S/A	PANEL, TRIM, DOOR ASSY., R.H.	1
	UW.1540	Carpet, kicking strip	1
	UB.2301	Clip, panel to door	17
	UB.2302	Fastener, clip (Not with electric window lifts)	17
	UW.1760S/A	PANEL, TRIM, DOOR ASSY., R.H.	1
		As above except panel (With electric window lifts only)	
	UW.1183S/A	PANEL, TRIM, DOOR ASSY., L.H.	1
		As for right hand except: Carpet, kicking strip (Not with electric window lifts)	

Silver Cloud ... SJF.126, 140 onwards
 Bentley "S" ... FD.385, 421, 427, 433, 435, 439
 453, 457-629, 633 onwards



Ref.	Part No.	Description	No off
	UW.1759S/A	PANEL, TRIM, DOOR ASSY., L.H. As above except panel (With electric window lifts only)	1
	UW.1808	Trim, rubber, finisher to door	2
(9)	UW.1148	FINISHER ASSEMBLY, R.H.	1
	UW.1147	FINISHER ASSEMBLY, L.H.	1
	CS.30542/Z	Screw, finisher to door	4
	K.4006/Z	Nut, finisher to door	2
	K.4404/Z	Washer, finisher	4
(10)	UB.1608	HANDLE, GRAB, ASSY.	2
	UB.1609	Piece, distance, grab handle	4
(11)	UB.2371	Strip, moulding	2
	UB.1573	Clip, moulding strip	8
(12)	UB.2358	Moulding, R.H.	1
	UB.2359	Moulding, L.H.	1
(13)	UB.2196	HANDLE, OUTSIDE, ASSY.	2
	UB.2383	Button and spring assembly	2
	KC.172/Z	Setscrew, handle to door	2
	K.4006/Z	Nut, setscrew	2
	K.4404/Z	Washer, nut	2
	UB.1133	Grommet, handle	2
	KB.1092	Washer, packing, inside handle	2
	RB.2418	Handle, door, inside	2
	UB.1888	Retainer, filter, drain holes, R.H.	1
	UB.1857	Retainer, filter, drain holes, L.H.	1
	UB.1858	Filter, drain holes	4
	KB.13870	Rivet, retainer to door (Export cars only)	4
(14)	UB.1678	Plate, striker, door switch, .192 in.	2
	UB.1679	Plate, striker, door switch, .252 in.	2
	UB.1680	Plate, striker, door switch, .128 in. (Alt.)	2
	CS.31183/Z	Screw, striker plate to door	4
(15)	UB.1406	Buffer, door stop	2
	KB.13870	Rivet, buffer to door	2
(16)	UB.2547	Grommet, conduit hole (Not with electric window lifts)	2

REAR DOORS. TRIM & FITTINGS.

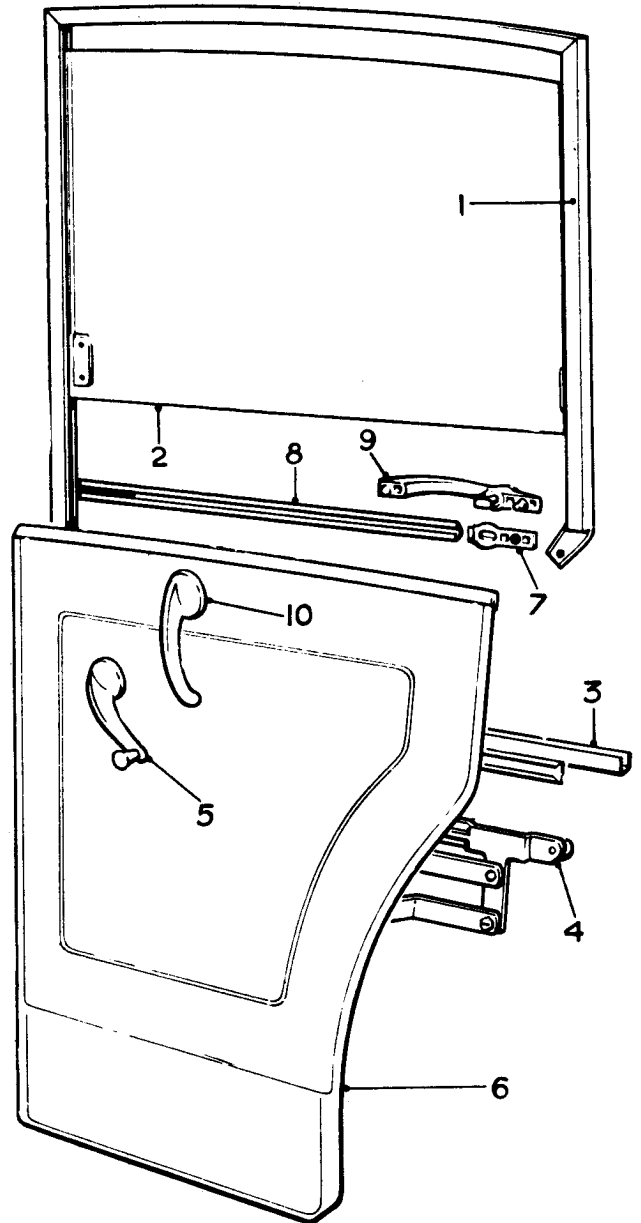


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	
(1)	UB.2698	FRAME, TOP, ASSY., R.H.	1	
	UB.2697	FRAME, TOP, ASSY., L.H.	1	
	UB.2722	Seal, drop glass, top (Not with electric window lifts)	2	
	UB.2319	Seal, silent channel, glass side	4	
	CS.35082/Z	Rivet, seal	4	
	UB.2816	Seal, top	1	
	UB.2817	Cord, seal (With electric window lifts only)	1	
	(2)	U.B.2735	Glass, drop	2
		UB.2819	Glass, drop, "Sundym" (Alt.)	2
		UB.2799	Glass, drop	2
		UB.2800	Glass, drop, "Sundym" (Alt. with electric window lifts only)	2
	(3)	UB.1227	Channel, lower glass, Assy. R.H.	1
		UB.1226	Channel, lower glass, Assy. L.H.	1
	(4)	U.B.1020	REGULATOR, ASSY., R.H.	1
UB.1019		REGULATOR, ASSY., L.H.	1	
(5)	UB.1012	Handle, regulator	2	
	KB.1094	Washer, packing, handle (Not with electric window lifts)	2	
	UW.1653	Panel, plastic, door panel	2	
(6)	UW.1827S/A	PANEL, TRIM, ASSY. R.H.	1	
	UB.2301	Clip, panel to door	17	
	UB.2302	Fastener, clip	17	
	UW.1828S/A	PANEL, TRIM, ASSY., L.H. As above except panel (Not with electric window lifts)	1	
UW.2006S/A	PANEL, TRIM, ASSY., R.H.	1		
	UB.2301	Clip, panel to door	17	
	UB.2302	Fastener, clip	17	
	UW.2007S/A	PANEL, TRIM, ASSY., L.H. As above except panel (With electric window lifts only)	1	
(7)	UB.1060	Moulding, R.H.	1	
	UB.1061	Moulding, L.H.	1	
(8)	UB.2440	Strip, moulding	2	
	UB.1573	Clip, moulding strip to door	2	
(9)	UB.1866	HANDLE, OUTSIDE ASSY.	2	
	UB.1868	Button and spring, assy.	2	
	KC.172/Z	Screw, handle to door	2	
	K.4006/Z	Nut, screw	2	
	K.4404/Z	Washer, screw	4	
	UB.1133	Grommet, handle	2	
	KB.1092	Washer, packing, inside handle	2	
(10)	RB.2418	Handle, door, inside	2	
	UB.2461	Lock, private, R.H.	1	
	UB.2460	Lock, private, L.H.	1	
	UB.2356	Lock, private, R.H.	1	
	UB.2355	Lock, private, L.H.	1	
	UB.2349	Housing, weather shield	2	
	UB.2352	Shield, weather	2	
	UB.2354	Screw, shield to housing	2	
	K.4450/Z	Washer, screw	2	
	UB.2351	Spring, shield (Cars fitted with weather shields on private locks)	2	
	UB.1888	Retainer, filter, drain holes, R.H.	1	
UB.1857		Retainer, filter, drain holes, L.H.	1	
UB.1858		Filter, drain holes	4	
KB.13870		Rivet, retainer to door (Export cars only)	4	
(11)	UB.1678	Plate, striker, door switch, .192 in.	2	
	UB.1679	Plate, striker, door switch, .252 in.	2	
	UB.1680	Plate, striker, door switch, .128 in. (Alt.)	2	
(12)	CS.31183/Z	Screw, striker plate to door	4	
	UB.1406	Buffer, door stop	2	
	KB.13803	Rivet, buffer to door	4	
	UB.2547	Grommet, blanking, conduit hole (Not with electric window lifts)	2	



REAR DOORS.
TRIM AND FITTINGS.

Silver Cloud L.W.B.—ALC—CLC.7, 11, 14
Bentley "S" L.W.B.—ALB.1—25, 28, 29

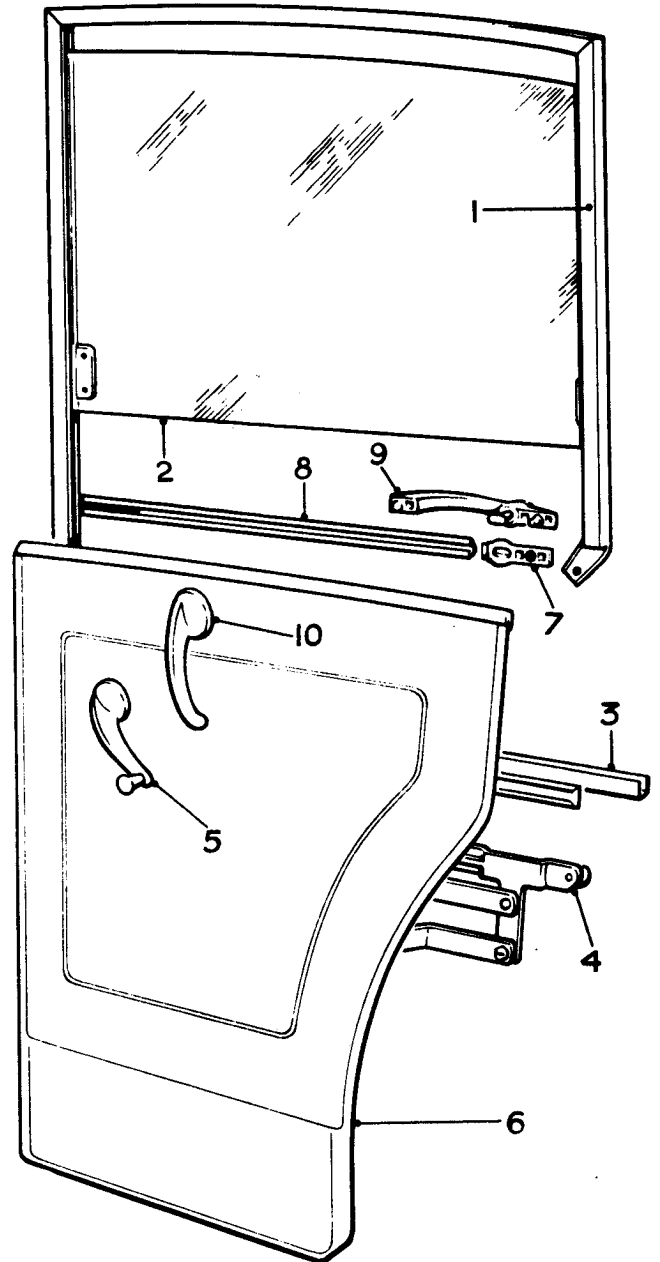


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

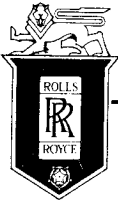


Ref.	Part No.	Description	No off
(1)	UB.2698	FRAME, TOP, ASSY., R.H.	1
	UB.2697	FRAME, TOP, ASSY., L.H.	1
	UB.2722	Seal, drop glass, top (Not with electric window lifts)	2
	UB.2319	Seal, silent channel, glass side	4
	CS.35082/Z	Rivet, seal	4
	UB.2816	Seal, top	1
	UB.2817	Cord, seal (With electric window lifts only)	1
(2)	U.B.2735	Glass, drop	2
	UB.2819	Glass, drop, "Sundym"	2
	UB.2799	Glass, drop	2
	UB.2800	Glass, drop, "Sundym" (Alt. with electric window lifts only)	2
(3)	UB.1227	Channel, lower glass, Assy. R.H.	1
	UB.1226	Channel, lower glass, Assy. L.H.	1
(4)	U.B.1020	REGULATOR, ASSY., R.H.	1
	UB.1019	REGULATOR, ASSY., L.H.	1
(5)	UB.1012	Handle, regulator	2
	KB.1094	Washer, packing, handle (Not with electric window lifts)	2
	UW.1653	Panel, plastic, door panel	2
(6)	UW.1827S/A	PANEL, TRIM, ASSY. R.H.	1
	UB.2301	Clip, panel to door	17
	UB.2302	Fastener, clip	17
	UW.1828S/A	PANEL, TRIM, ASSY., L.H. As above except panel (Not with electric window lifts)	1
	UW.2006S/A	PANEL, TRIM, ASSY., R.H. Clip, panel to door	17
	UB.2301	Clip, panel to door	17
	UB.2302	Fastener, clip	17
	UW.2007S/A	PANEL, TRIM, ASSY., L.H. As above except panel (With electric window lifts only)	1
(7)	UB.2358	Moulding, R.H.	1
	UB.2359	Moulding, L.H.	2
(8)	UB.2469	Strip, moulding	2
	UB.1573	Clip, moulding strip to door	2
(9)	UB.2196	HANDLE, OUTSIDE, ASSY.	2
	UB.2383	Button and spring, assy.	2
	KC.172/Z	Screw, handle to door	2
	K.4006/Z	Nut, screw	2
	K.4404/Z	Washer, screw	4
	UB.1133	Grommet, handle	2
	KB.1092	Washer, packing, inside handle	2
(10)	RB.2418	Handle, door, inside	2
	UB.2461	Lock, private, R.H.	1
	UB.2460	Lock, private, L.H.	1
	UB.2356	Lock, private, R.H.	1
	UB.2355	Lock, private, L.H.	1
	UB.2349	Housing, weather shield	2
	UB.2352	Shield, weather	2
	UB.2354	Screw, shield to housing	2
	K.4450/Z	Washer, screw	2
	UB.2351	Spring, shield (Cars fitted with weather shields on private locks)	2
	UB.1888	Retainer, filter, drain holes, R.H.	1
	UB.1857	Retainer, filter, drain holes, L.H.	1
	UB.1858	Filter, drain holes	4
	KB.13870	Rivet, retainer to door (Export cars only)	4
(11)	UB.1678	Plate, striker, door switch, .192 in.	2
	UB.1679	Plate, striker, door switch, .252 in.	2
	UB.1680	Plate, striker, door switch, .128 in. (Alt)	2
	CS.31183/Z	Screw, striker plate to door	4
(12)	UB.1406	Buffer, door stop	2
	KB.13803	Rivet, buffer to door	4
	UB.2547	Grommet, blanking, conduit hole (Not with electric window lifts)	2



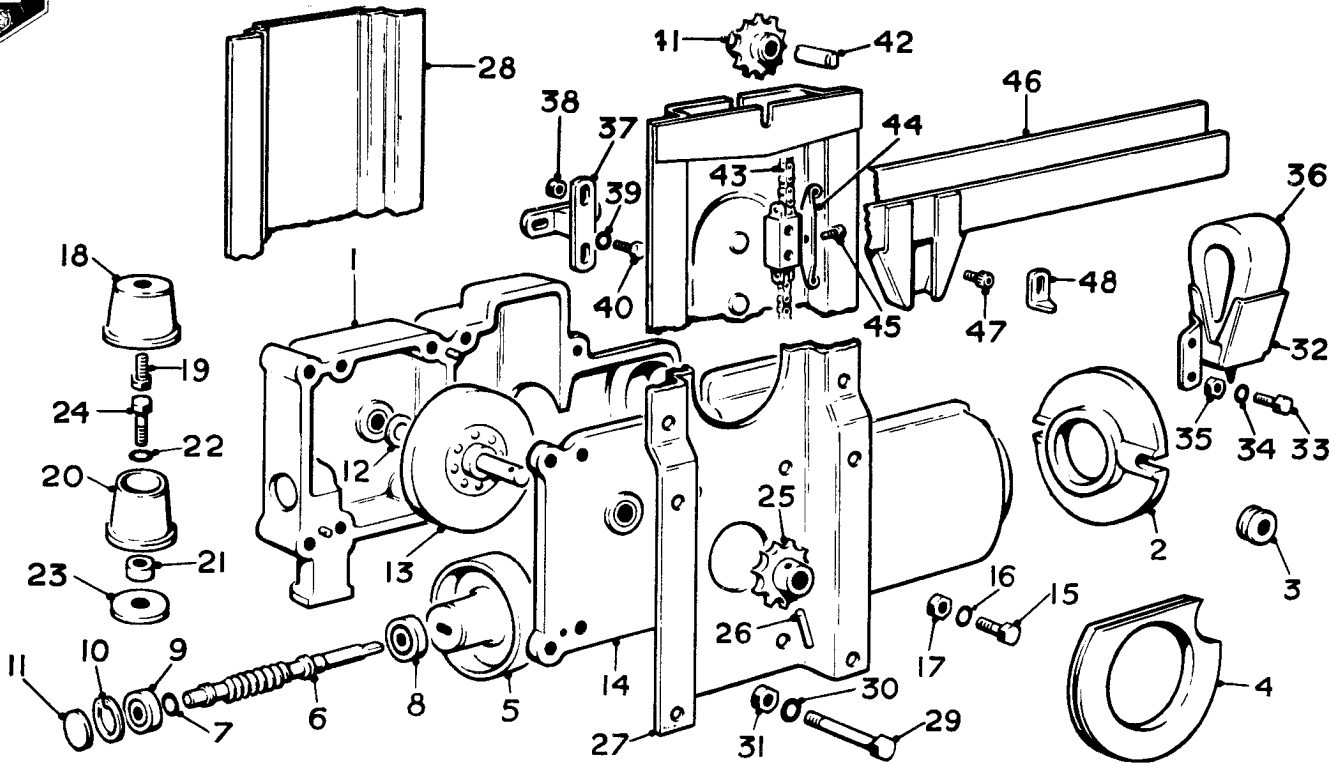
REAR DOORS.
TRIM AND FITTINGS.

Silver Cloud L.W.B.—CLC.8-10, 12, 15 onwards
Bentley "S" L.W.B.—ALB.26, 27, 30 onwards



SPARES schedule

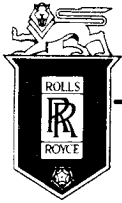
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UB.2335	CASING ASSEMBLY	4	(28)	UB.2785	Extension, channel, support	2
	UB.2273	Bush, worm gear shaft	4			(Coachbuilt cars)	
(2)	UB.2147	Grommet, motor to casing	8	(29)	UA.114/Z	Bolt, channel and cover to casing	16
(3)	UB.2259	Grommet, cable, casing	4	(30)	UA.1251/Z	Washer, bolt	32
(4)	UB.2511	Grommet, switch insulation	2	(31)	UA.301/Z	Nut, bolt	16
		(Rear doors)		(32)	UB.2502	BRACKET, GLASS STOP, ASSY., R.H. FORWARD	2
(5)	UB.2237	COUPLING, FLEXIBLE, ASSY.	4			BRACKET, GLASS STOP, ASSY., R.H. REAR	2
(6)	UB.2253	Shaft, worm	4	UB.2503		BRACKET, GLASS STOP, ASSY., L.H. FORWARD	2
(7)	UB.2277	Washer, spacing, bearing, .055"	4	UB.2503		BRACKET, GLASS STOP, ASSY., L.H. REAR	2
	UB.2278	" " " " .058"	4	UB.2503		BRACKET, GLASS STOP, ASSY., L.H. FORWARD	2
	UB.2279	" " " " .061"	As reqd.	UB.2502		BRACKET, GLASS STOP, ASSY., L.H. REAR	2
	UB.2280	" " " " .064"					
	UB.2281	" " " " .067"		(33)	UA.102/Z	Bolt, glass stop to channel	16
	UB.2282	" " " " .070"		(34)	UA.1251/Z	Washer, bolt	16
(8)	UB.2276	Bearing, ball, worm shaft drive end	4	(25)	UA.301/Z	Nut, bolt	16
(9)	UB.2275	Bearing, ball, worm shaft, circlip end	4	(36)	UB.2495	Stop, glass	8
(10)	KB.14014	Circlip, retaining bearing	4	(37)	UB.2498	Mounting, upper, channel to door	4
(11)	UB.2258	Disc, expanding, casing	4	(38)	K.4006/Z	Nut, mounting to channel	8
(12)	UB.2266	Washer, thrust, worm shaft, .038"	4	(39)	K.4404/Z	Washer, adjusting, mounting to door, .025 As reqd.	
	UB.2267	" " " " .041"	4			Washer, adjusting, mounting to door, reqd. .080"	
	UB.2268	" " " " .044"	4				
	UB.2269	" " " " .047"	As reqd.	(40)	KC.178/Z	Screw, mounting to door	8
	UB.2270	" " " " .050"		(41)	UB.2330	SPROCKET, UPPER, ASSY.	4
	UB.2271	" " " " .053"				Bush	4
	UB.2272	" " " " .056"		(42)	UB.2287	Pin, bearing, upper sprocket	4
(13)	UB.2329	SHAFT, WORM GEAR ASSY.	4	(43)	UB.2636	CHAIN, ASSEMBLY	4
(14)	UB.2336	COVER, CASING ASSY.	4			Link 90°	8
	UB.2273	Bush, worm gear shaft	4			Rivet	8
(15)	KC.173/Z	Screw, cover to casing	12			Link, pick up	4
(16)	K.4404/Z	Washer, screw	12			Chain, roller	4
(17)	K.4006/Z	Nut, screw	12	(44)	UB.2734	Spring, chain	4
(18)	UB.2286	Cap, mounting, casing support	8	(45)	KC.170/Z	Screw, spring to pick up link	4
(18)	UA.152/Z	Bolt, cap to casing	8	(46)	UB.2509	CHANNEL, GLASS, ASSY.	4
(20)	UB.2285	Mounting, rubber, casing to door	8	(47)	UB.2538	Screw, link to glass channel	8
(21)	UB.2284	Piece, distance, mounting	8	(48)	UB.2494	Angle, vertical check	2
(22)	UA.1252/Z	Washer, upper, mounting	8				
(23)	RG.3186	Washer, lower, mounting	8				
(24)	UA.155/Z	Bolt, mounting to door	8				
(25)	UB.2241	Sprocket, lower	4				
(26)	UB.2256	Rivet, sprocket to worm shaft	4				
(27)	UB.2248	Channel, support, chain mechanism	4				

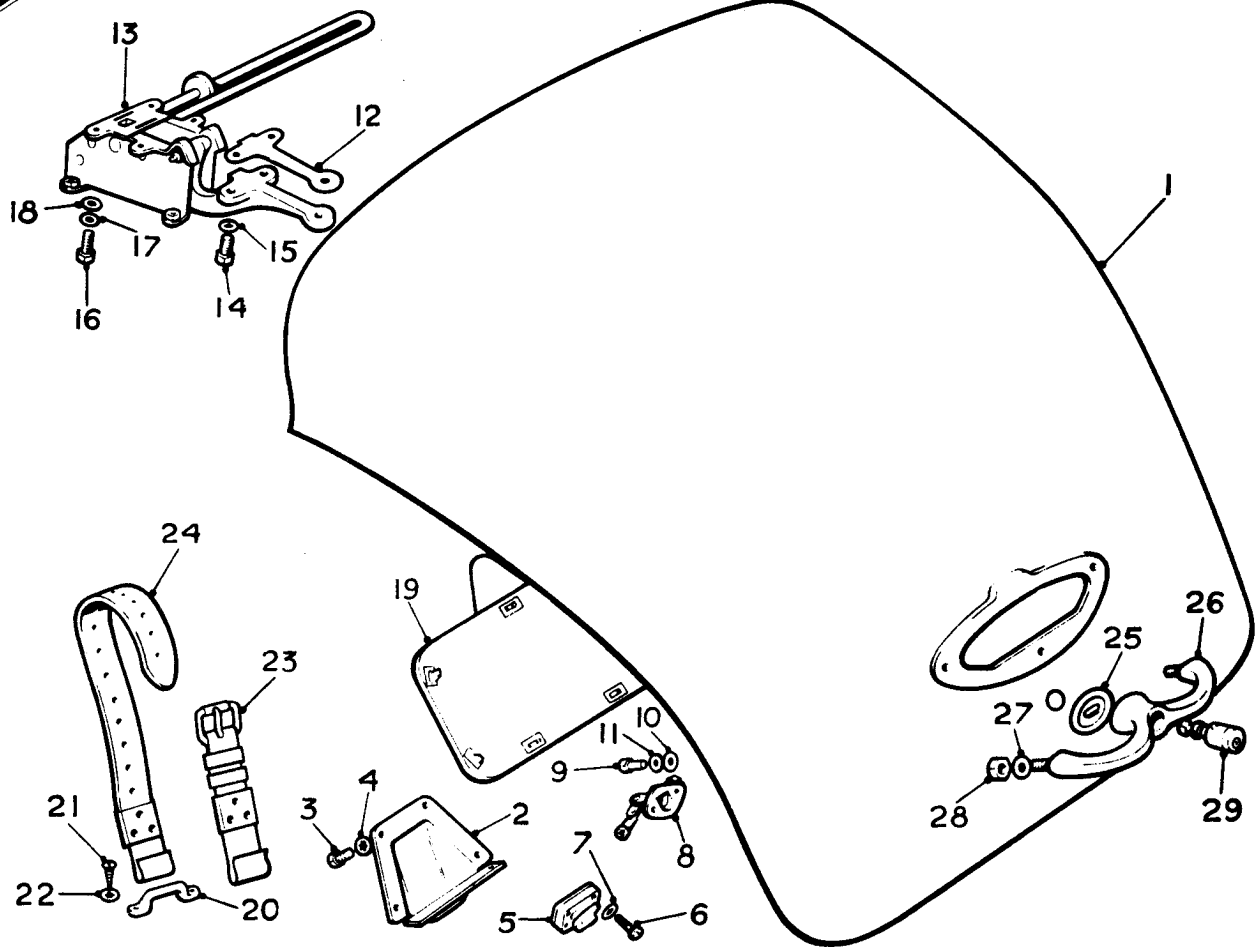
FRONT AND REAR DOORS.

SPECIAL PARTS—ELECTRIC WINDOW LIFTS.



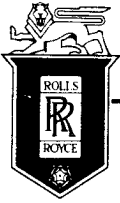
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



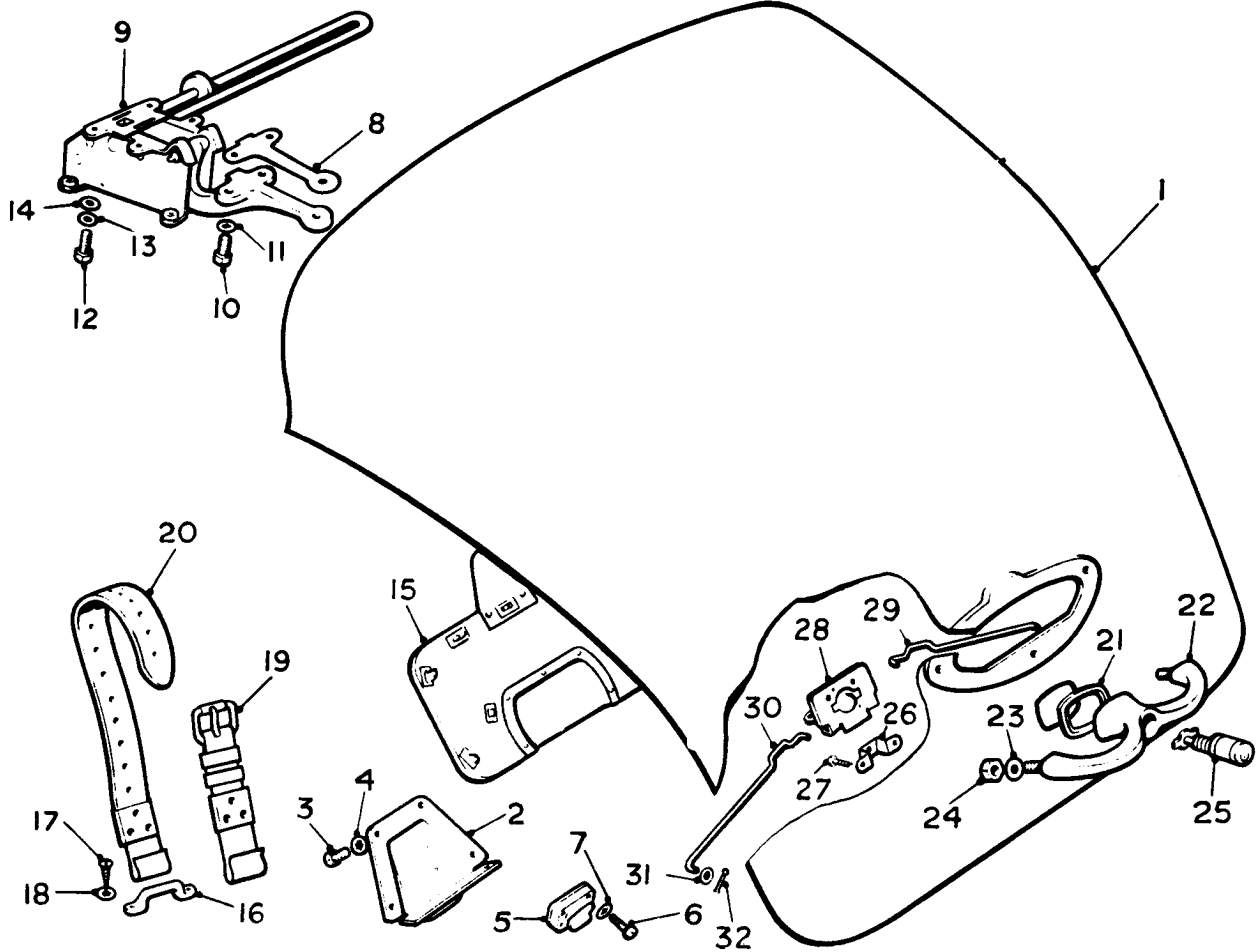
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	373/085	DOOR, TRUNK, COMPLETE ASSEMBLY	1	(18)	CS.32068/Z	Washer, screw	8
(1)	473/118	DOOR, LESS FIXTURES AND FITTINGS	1	UW.12815/A	PANEL, TRIMMED, ASSY.		1
	373/194	Bracket, mounting lock, R.H.	1	UB.2301	Clip, fastener		24
(2)	373/195	Bracket, mounting lock, L.H.	1	UB.2302	Fastener		24
(3)	CS.30541/Z	Screw, bracket to door	12	(19)	UW.1811	PANEL, ASSY, REVERSE LIGHT ACCESS	1
(4)	CS.32056/Z	Washer, "Shakeproof," screw	12	UB.2301	Clip, fastener		7
	273/124	LOCK ASSEMBLY, R.H.	1	UB.2302	Fastener		7
(5)	273/125	LOCK ASSEMBLY, L.H.	1	UW.1810	Tab, lifting		1
(6)	CS.30545/Z	Screw, lock to mounting bracket	8	CS.35122/Z	Rivet, tab		2
(7)	CS.32056/Z	Washer, "Shakeproof" screw	8	(20)	RB.5860	Staple, luggage strap	1
(8)	273/129	Mounting, cable levers	1	(21)	CS.30623/Z	Screw, staple to door	2
(9)	KC.102/Z	Screw, mounting to door	2	(22)	CS.32056/Z	Washer, Shakeproof, screw	2
(10)	K.4446/Z	Washer, screw	2	(23)	RB.6113	Strap, luggage, buckled	1
(11)	CS.32056/Z	Washer, Shakeproof, screw	2	(24)	RB.6114	Strap, luggage, plain	1
(12)	127/726	Shim, hinge to trunk door	2	(25)	UB.1745	Seal, door to handle	1
	273/100	Hinge, R.H.	1	(26)	UB.1014	HANDLE, ASSEMBLY	1
(13)	273/101	Hinge, L.H.	1	(27)	UA.1251/Z	Washer, handle to door	2
(14)	UA.4553/Z	Screw, hinge to door	6	(28)	UA.301/Z	Nut, handle	2
(15)	CS.32058/Z	Washer, Shakeproof, screw	6	(29)	UB.1015	Lock, handle	1
(16)	UA.4602/Z	Screw, hinge to body	6			(With keys prefixed BSM, BSL, CBM and CBL)	
	UA.4452/Z	Screw, hinge to body	2	UB.2457	Lock, handle		1
(17)	CS.32060/Z	Washer, Shakeproof, screw	8			(With keys prefixed BHM, BHL, RHM and RHL)	

TRUNK DOOR.



SPARES schedule

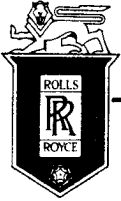
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	373/363	DOOR, TRUNK, COMPLETE ASSEMBLY	1	(15)	UW.1833	PANEL, ASSY., REVERSE LIGHT ACCESS	1
(1)	473/149	DOOR, LESS FIXTURES AND FITTINGS	1	UB.2301	Clip, fastener	9	
	373/194	Bracket, lock mounting, R.H.	1	UB.2302	Fastener	9	
(2)	373/195	Bracket, lock mounting, L.H.	1	UW.181u	Tab, lifting	1	
(3)	CS.30541/Z	Screw, bracket to door	12	CS.35122/Z	Rivet, tab	2	
(4)	CS.32056/Z	Washer, Shakeproof, screw	12	(16)	RB.5860	Staple, luggage strap	1
	273/190	LOCK ASSEMBLY, R.H.	1	(17)	CS.30623/Z	Screw, staple to door	2
(5)	273/191	LOCK ASSEMBLY, L.H.	1	(18)	CS.32056/Z	Washer, screw	2
(6)	CS.30545/Z	Screw, lock to bracket	8	(19)	RB.6113	Strap, luggage, buckled	1
(7)	CS.32056/Z	Washer, Shakeproof, screw	8	(20)	RB.6114	Strap, luggage, plain	1
(8)	127/726	Shim, hinge to door	2	(21)	UB.2782	Seal, door of handle	1
	273/100	Hinge, R.H.	1	(22)	UB.2575	HANDLE, ASSEMBLY	1
(9)	273/101	Hinge, L.H.	1	(23)	UA.1251/Z	Washer, handle to door	2
(10)	UA.4553/Z	Screw, hinge to door	6	(24)	UA.301/Z	Nut, handle	2
(11)	CS.32058/Z	Washer, Shakeproof, screw	6	UB.1015	Lock, handle	1	
(12)	UA.4602/Z	Screw, hinge to body	6			(With keys prefixed BSM, BSL, CBM, and CBL)	
	UA.4452/Z	Screw, hinge to body	2	UB.2457	Lock, handle	1	
(13)	CS.32060/Z	Washer, Shakeproof, screw	8			(With keys prefixed BHM, BHL, RHM and RHL)	
(14)	CS.32068/Z	Washer, screw	8	(25)	UB.2556	Lock, handle	1
	UW.1281/S/A	PANEL, TRIMMED, ASSEMBLY	1	(26)	UB.2596	Bracket, guide, lock	1
	UB.2301	Clip, fastener	24	(27)	CS.30077/Z	Screw, bracket to handle	2
	UB.2302	Fastener	24	(28)	UB.2553	Plate back lock	1
				(29)	UB.2554	Rod, operating lock, R.H.	1
				(30)	UB.2555	Rod, operating lock, L.H.	1
				(31)	K.4446/Z	Washer, operating rods	4
				(32)	KB.6851	Pin, split, rods	4

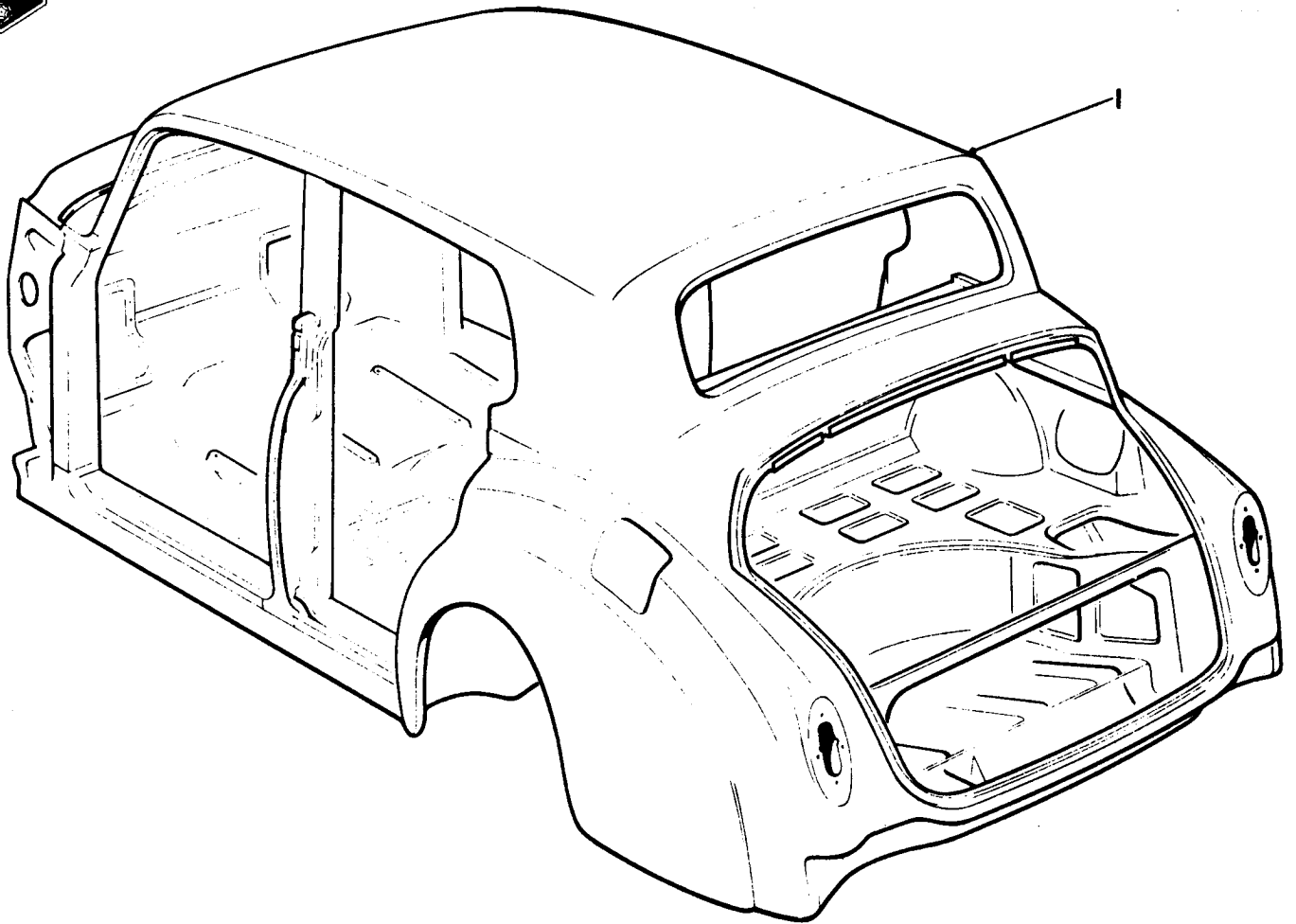
Silver Cloud ... S.J.F.174 onward.
 Bentley "S" ... F.D.491, 495, 501, 507, 513,
 517-559, 562-635, 639 onwards
 Bentley "S" L.W.B. ... A.L.B.26 onwards

TRUNK DOOR.



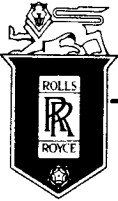
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



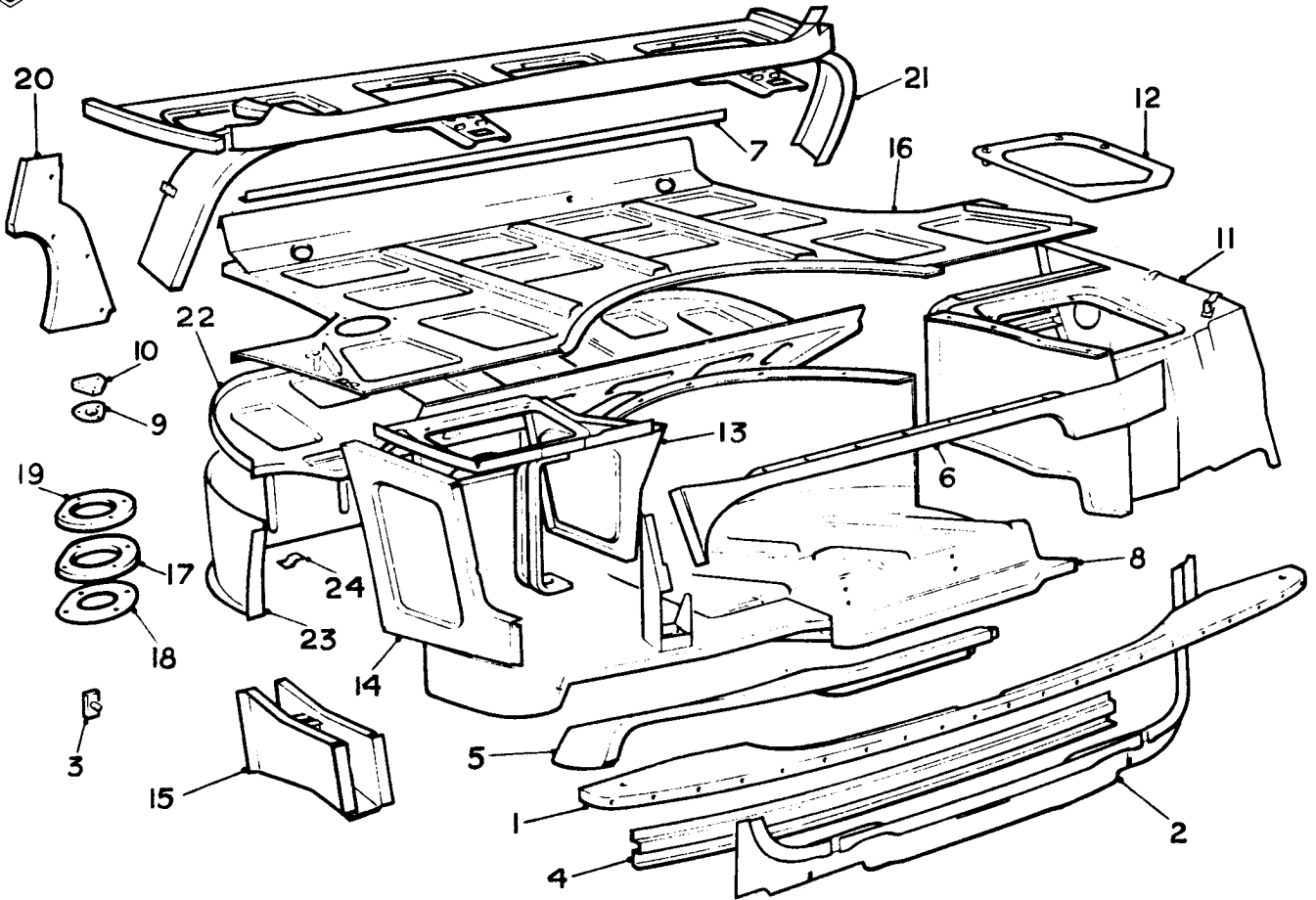
Ref. Part No.	Description	No off
(1) 373/900	BODY SHELL, COMPLETE, LESS DOORS	1
	(Standard)	
UB.1784	BODY SHELL, COMPLETE, LESS DOORS	1
	(R.C. when undersill aerial is fitted)	
UB.1791	BODY SHELL, COMPLETE, LESS DOORS	1
	(L.C. when undersill aerial is fitted)	
UB.2073	BODY SHELL, COMPLETE, LESS DOORS	1
	(For Whitlock or Chrysler interior cooling)	
UB.2411	BODY SHELL, COMPLETE, LESS DOORS	1
	(For R.R. early type interior cooling)	
UB.2654	BODY SHELL, COMPLETE, LESS DOORS	1
	(For R.R. later type interior cooling)	

BODY SHELL.



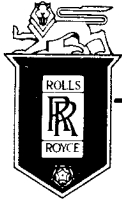
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



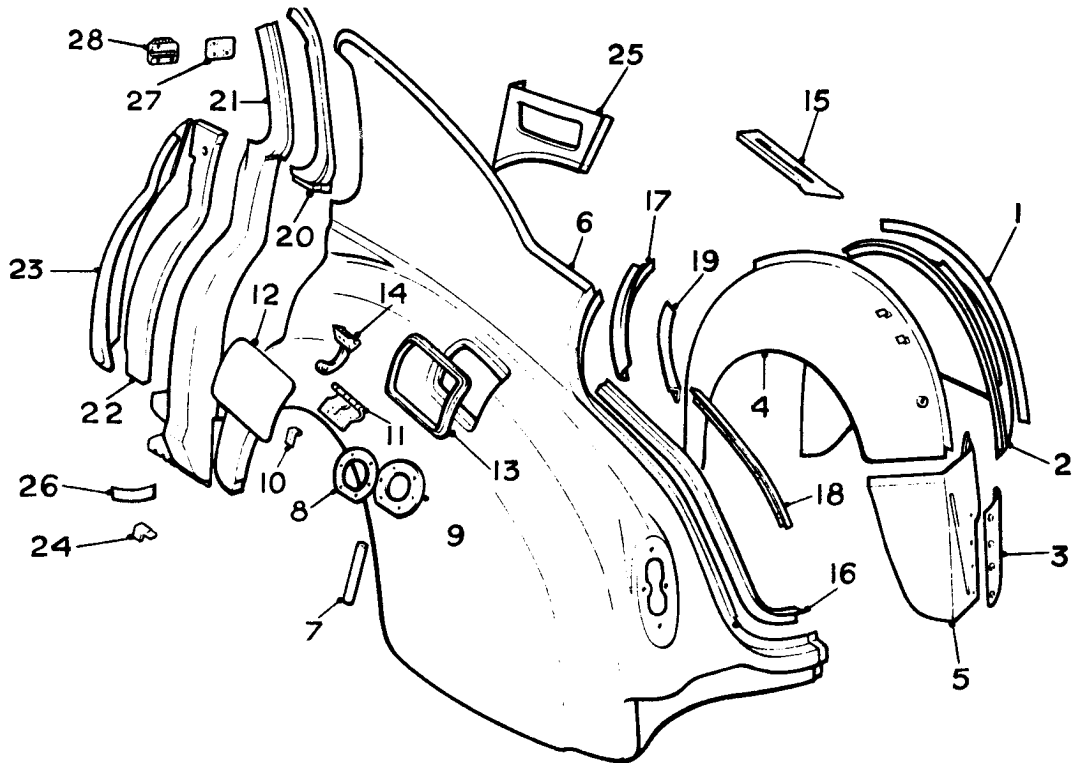
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	173/270	Panel, bumper fairing	1	(16)	373/316	FLOOR ASSY., LUGGAGE	1
	CS.30142/Z	Screw, panel to body	10		UB.2172	FLOOR ASSY., LUGGAGE	1
	K.4404/Z	Washer, screw	10			(Cars with Whitlock type interior cooling)	
	CS.30980/Z	Nut, screw	8		UB.1984	FLOOR ASSY., LUGGAGE	1
(2)	373/317	Panel, assembly, back lower	1			(Cars with Chrysler type interior cooling)	
(3)	UB.2893	Plate, striker, boot lock	2		UB.2413	FLOOR ASSY., LUGGAGE	1
	UA.3651/Z	Screw, striker plate	4			(Cars with early RR type interior cooling)	
(4)	173/002	Panel, rear lower	1		UB.2649	FLOOR ASSY., LUGGAGE	1
	173/492	Reinforcing, back panel, R.H.	1			(Cars with later type RR interior cooling)	
(5)	173/493	Reinforcing, back panel, L.H.	1		UD.3167	Seal, drain, luggage floor	4
(6)	173/289	Reinforcing, support boot floor	1		UB.2507	Angle support, trim panel, floor	1
(7)	173/466	Angle, support, trunk floor	1		CS.31040/Z	Screw, support angle	23
(8)	373/074	FLOOR, ASSY., SPARE WHEEL	1			(Cars with RR type interior cooling)	
(9)	UB.1716	Cup, drain, floor	5	(17)	UB.1036	Seal, felt, filler pipe, lower	1
(10)	UB.1717	Filter, drain cup	5	(18)	UB.1037	Seal, felt, filler pipe, upper	1
	UB.2633	Rivet, cup to floor	15	(19)	173/438	Retainer, felt seal	1
(11)	373/314	FLOOR, ASSY., LUGGAGE AND BATTERY, R.H.	1		CS.30582/Z	Screw, retainer to floor	4
(12)	373/209	Lid, battery box	1		K.4404/Z	Washer, screw	4
(13)	373/315	FLOOR, ASSY., LUGGAGE AND TOOLBOX, L.H.	1		173/120	Support, squab side, R.H.	1
(14)	173/286	Panel, side closing, floor, L.H.	1	(20)	173/121	Support, squab side, L.H.	1
(15)	373/259	BRACKET, ASSY., wheel arch to panel, L.H.	1			(Not L.W.B.)	
				(21)	373/101	PANEL ASSY., PARCEL SHELF	1
				(22)	473/126	PANEL ASSY., REAR SEAT	1
						(Not L.W.B.)	
				(23)	173/132	Panel heelboard	1
				(24)	173/597	Clip, wiring, heelboard panel	1

**BODY SHELL.
REAR SECTION.**



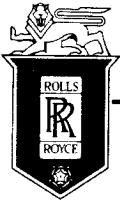
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	173/267	Strip, sealing, wheel arch	2	(16)	173/272	Channel, seal, trunk opening, R.H.	1
	373/148	Panel, assy, wheel arch, inner, R.H.	1		173/273	Channel, seal, trunk opening, L.H.	1
(2)	373/149	Panel, assy., wheel arch, inner, L.H.	1		173/216	Channel, seal, trunk opening, top, R.H.	1
	373/262	Panel, assy., detachable, wheel arch extension, R.H.	1	(17)	173/217	Channel, seal, trunk opening, top, L.H.	1
(3)	373/263	Panel, assy., detachable, wheel arch extension, L.H.	1		373/244	Angle assy., trim, side lower, R.H.	1
	CS.30542/Z	Screw, panel to wheel arch	12	(18)	373/245	Angle assy., trim, side lower, L.H.	1
	K.4404/Z	Washer, screw	12		373/242	Angle assy., trim, side upper, R.H.	1
	373/152	Panel, assy. wheel arch, outer, R.H.	1	(19)	373/243	Angle assy., trim, side upper, L.H.	1
(4)	373/153	Panel, assy., wheel arch, outer, L.H.	1		173/102	Plate, closing, side header, "D" post, R.H.	1
	173/094	Panel, wheel arch extension, R.H.	1	(20)	173/103	Plate, closing, side header, "D" post, L.H.	1
(5)	173/095	Panel, wheel arch extension, L.H.	1		473/124	PANEL ASSY., "D" POST, R.H. with:	1
	373/102	WING AND TONNEAU ASSY., R.H.	1		173/554	Plate, reinforcing, sill, R.H.	1
(6)	473/123	WING AND TONNEAU ASSY., L.H.	1	(21)	473/125	PANEL ASSY., "D" POST, L.H. with:	1
		(Not L.W.B.)			173/555	Plate, reinforcing, sill, L.H.	1
(7)	UB.1723	Connection, drain tube, petrol filler box	1	(22)	173/118	Plate, closing, "D" post, R.H.	1
(8)	127/319	Plate, retainer, seal, filler pipe	1		173/119	Plate, closing, "D" post, L.H.	1
(9)	RB.2557	Seal, rubber, filler pipe	1		173/114	Panel, facing, "D" post, R.H.	1
	CS.30102/Z	Screw, retainer plate	6	(23)	173/115	Panel, facing, "D" post, L.H.	1
(10)	173/257	Plate, striker, petrol filler lid	1		173/312	Plate, filler, "D" post, R.H.	1
	CS.30141/Z	Screw, striker plate	2	(24)	173/313	Plate, filler, "D" post, L.H.	1
	CS.32032/Z	Washer, screw	2		173/122	Plate, closing, squab to "D" post, R.H.	1
(11)	373/200	HINGE ASSY., PETROL FILLER LID	1	(25)	173/123	Plate, closing, squab to "D" post, L.H.	1
	CS.30542/Z	Screw, hinge to lid	4	(26)	173/566	Plate, reinforcing, "D" post (Not L.W.B.)	1
	K.4404/Z	Washer, screw	4	(27)	UB.1847	Shim, striker plate, "D" post	2
(12)	473/119	Lid, petrol filler	1		UB.2634	Striker, door lock, "D" post, R.H.	1
(13)	UB.1288	Seal, petrol filler lid	1	(28)	UB.2635	Striker, door lock, "D" post, L.H.	1
(14)	273/130	Lift, petrol filler lid	1		UB.2638	Screw, socket, striker	6
	CS.30141/Z	Screw, lift to lid	2		UA.3655/SS	Screw, countersunk, striker (For all new striker plates)	6
	K.4404/Z	Washer, screw	2			(For replacement as required)	
	173/668	Stay, wing to wheel arch, R.H.	1				
(15)	173/669	Stay, wing to wheel arch, L.H.	1				

BODY SHELL. REAR SECTION. (Continued)

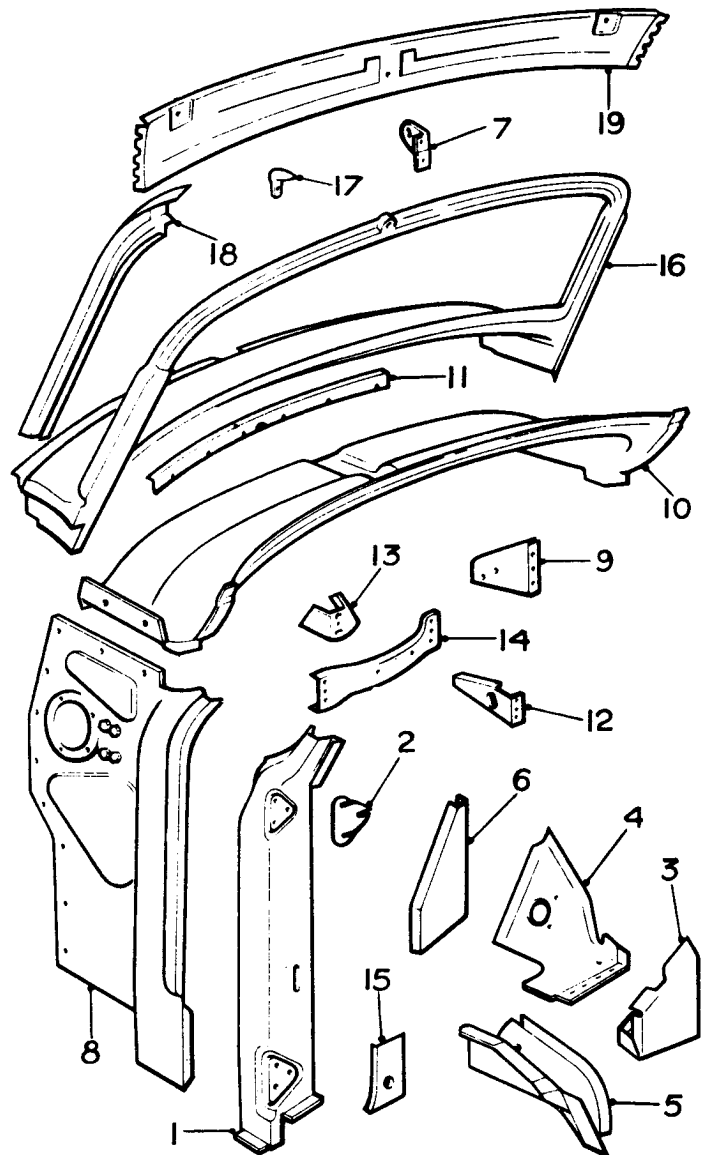


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



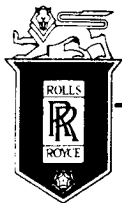
Ref.	Part No.	Description	No off
	373/106	POST ASSEMBLY, "A" R.H.	1
(1)	373/107	POST ASSEMBLY, "A" L.H.	1
(2)	173/734	Shim, hinge, upper	2
	UA.4552/Z	Screw, hinge to "A" post	6
	CS.30121/Z	Screw, check strip to "A" post	8
	173/562	Reinforcing, No. 1 body bracket, R.H.	1
(3)	173/563	Reinforcing, No. 1 body bracket, L.H.	1
	373/252	Panel, top closing, No. 1 mounting bracket, R.H.	1
(4)	373/252	Panel, top closing, No. 1 mounting bracket, L.H.	1
	173/560	Bracket, No. 1 body mounting, R.H.	1
(5)	173/561	Bracket, No. 1 body mounting, L.H.	1
	173/556	Panel, front closing, No. 1 mounting bracket, R.H.	1
(6)	173/557	Panel, front closing, No. 1 mounting bracket, L.H.	1
	173/382	Bracket, bonnet mounting, rear, R.H.	1
(7)	173/383	Bracket, bonnet mounting, rear, L.H.	1
	UA.102/Z	Screw, bonnet mounting bracket	4
	K.4407/Z	Washer, screw	4
	373/312	PANEL, ASSY., DASH SIDE, R.H.	1
(8)	373/313	PANEL, ASSY., DASH SIDE, L.H.	1
	173/598	Clip, wiring, dash side panel (Only when electric window lifts fitted)	6
	KB.254/Z	Stud, demister stiffening ring	8
	UR.2880	Plate, blanking, dash side panel	2
	CS.31020/Z	Screw, blanking plate	6
	UD.2436	Grommet, blanking plate, L.H.	1
	UD.1614	Grommet, blanking plate, R.H. (Only when electric window lifts fitted)	1
	173/306	Bracket, dash side to capping rail, R.H.	1
(9)	173/307	Bracket, dash side to capping rail, L.H.	1
	CS.30102/Z	Screw, bracket	4
	KB.3904/Z	Washer, plain, screw	4
	CS.32032/Z	Washer, lock, screw	4
(10)	373/309	PANEL, ASSY., DASH UPPER	1
	273/156	Retainer, windshield glazing, R.H.	1
(11)	273/157	Retainer, windshield glazing, L.H.	1
	CS.30141/Z	Screw, retainer to dash upper	4
	173/378	Bracket, support, inner capping rail, R.H.	1
(12)	173/379	Bracket, support, inner capping rail, L.H.	1
	UA.3950/Z	Screw, bracket to dash upper	4
	CS.32058/Z	Washer, Shakeproof, screw	4
	173/502	Bracket, side support, capping rail, R.H.	1
(13)	173/503	Bracket, side support, capping rail, L.H.	1
	173/506	Support, grab handle (L.C. cars)	1
(14)	173/507	Support, grab handle (R.C. cars)	1
	K.1804/Z	Screw, support to capping rail bracket	2
	K.4446/Z	Washer, screw	2
	K.4304/Z	Nut, screw	2
	173/724	Plate, reinforcing, "A" post, R.H.	1



Ref.	Part No.	Description	No off
(15)	173/725	Plate, reinforcing, "A" post, L.H.	1
(16)	373/096	PANEL ASSY., WINDSHIELD	1
(17)	UE.1747	Moulding, bonnet finisher, panel	1
	CS.30076/E	Screw, moulding to panel	2
	173/104	Panel, side header, windshield pillar, R.H.	1
(18)	173/105	Panel, side header, windshield pillar, L.H.	1
(19)	373/150	Reinforcing, windshield header	1

Silver Cloud ... SED. 1-351, 355-451
SFE.1-51, 55-73, 77, 81, 121
Bentley "S" ... EK.1-153, 157-161, 165-267, 271-277, 281-283, 287, 321, 323, 327, 337, 343, 351, 355, 365-369, 375, 377, 383, 385, 391, 395, 397, 405, 407, 433, 435, 439, 467, 469

BODY SHELL.
FRONT SECTION.

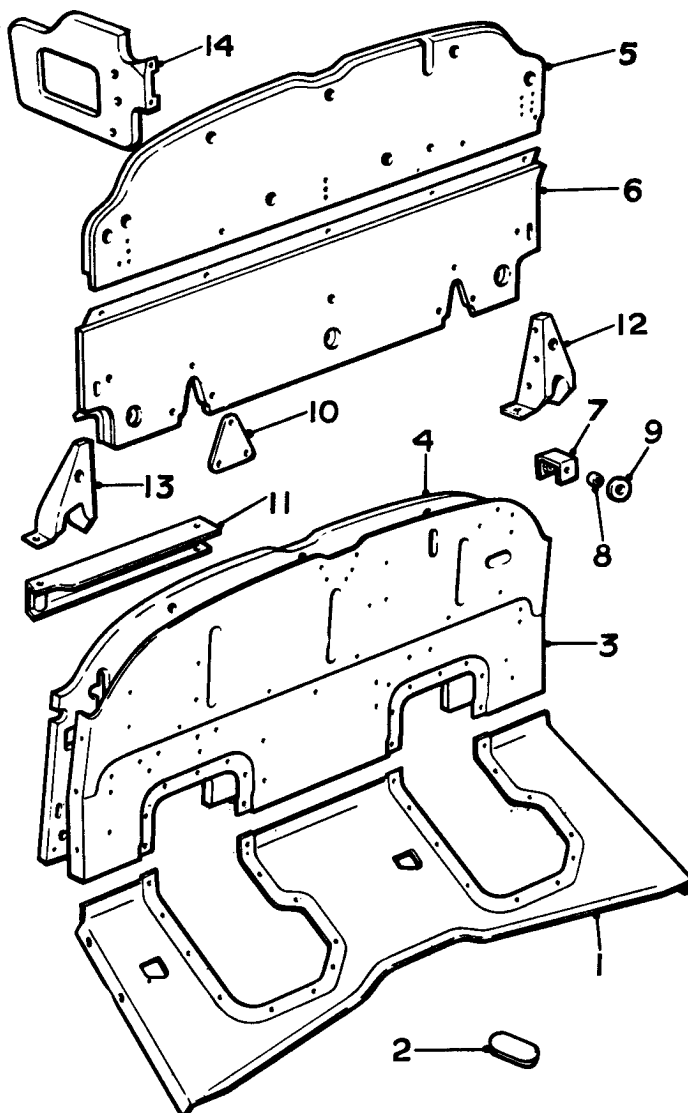


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



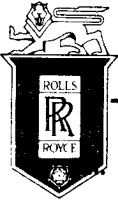
Ref.	Part No.	Description	No off
(1)	373/311	PANEL, ASSY., TOEBOARD	1
(2)	UR.1004	Plug, gearbox access	2
(3)	373/310	PANEL, ASSY., DASH CENTRE	1
	UR.3757	PANEL ASSY., DASH CENTRE (For cars with R.R. interior cooling)	1
(4)	UR.1019	Felt, dashboard centre	1
	UR.4305	Felt, dashboard centre (Not with electric window lifts)	1
	UR.2874	Felt, dashboard centre (With electric window lifts)	1
	UR.3981	Felt, dashboard centre (For cars with RR interior cooling)	1
(5)	UR.1016	DASH, ASSY., INNER, UPPER	1
	UR.2875	DASH, ASSY., INNER, UPPER (Not with electric window lifts)	1
	UR.3996	DASH, ASSY., INNER, UPPER (With electric window lifts)	1
(6)	UR.1017	DASH, ASSY., INNER, LOWER	1
	CS.30541/Z	Screw, upper, to lower dash	5
	K.4404/Z	Washer, screw	5
(7)	373/191	Bracket, dash inner to centre	10
(8)	UR.651	Bush, bracket	10
(9)	UR.652	Grommet, bracket to dash inner	10
	UR.653	Washer, bracket	10
	CS.30543/Z	Screw, bracket to dash inner	10
	CS.30541/Z	Screw, bracket to dash centre	10
(10)	173/364	Plate, patch, dash inner, lower	1
	KC.151/Z	Screw, patch plate	2
	K.4404/Z	Washer, screw	2
	K.4307/Z	Nut, screw	2
	373/256	CHANNEL, SUPPORT, DASH REINFORCING, R.H.	1
(11)	373/257	CHANNEL, SUPPORT, DASH REINFORCING, L.H. (R.C. cars)	1
	373/264	CHANNEL, SUPPORT, DASH REINFORCING, R.H. (L.C. cars)	1
	373/249	CHANNEL, SUPPORT, DASH REINFORCING, L.H. (L.C. cars)	1
	UA.218/Z	Bolt, support channel	2
	RB.3830	Washer, bolt	4
	RE.22428	Nut, bolt	2
(12)	173/578	Bracket, support, dash, R.H. (R.C.)	1
	UB.2054	Bracket, support, dash, R.H. (R.C.)	1
		(Cars with Whitlock or Chrysler interior cooling only)	
(13)	173/579	Bracket, support, dash, L.H. (R.C.)	1
	173/671	Bracket, support, dash, R.H. (L.C.)	1
	UB.2053	Bracket, support, dash, R.H. (L.C.)	1
		(Cars with Whitlock or Chrysler interior cooling only)	
	173/672	Bracket, support, dash, L.H. (L.C.)	1
	UA.216/Z	Bolt, support bracket to channel	1
	UA.216/Z	Bolt, bracket and column clamp to channel	1
	UA.216/Z	Bolt, column clamp to channel	2
	K.4413/Z	Washer, bolt	3
	RE.22428	Nut, bolt	3
	373/164	Plate, side, instrument comp. R.H.	1



Ref.	Part No.	Description	No off
(14)	373/165	Plate, side, instrument comp. L.H.	1
	UA.103/Z	Screw, side plate to bracket	6
	K.4407/Z	Washer, screw	6

Silver Cloud ... SED. 1-351, 355-451
SFE.1-51, 55-73, 77, 81, 121
Bentley "S" ... EK.1-153, 157-161, 165-267, 271-277, 281-283, 287, 321, 323, 327, 337, 343, 351, 355, 365-369, 375, 377, 383, 385, 391, 395, 397, 405, 407, 433, 435, 439, 467, 469

BODY SHELL.
FRONT SECTION.
(Continued)

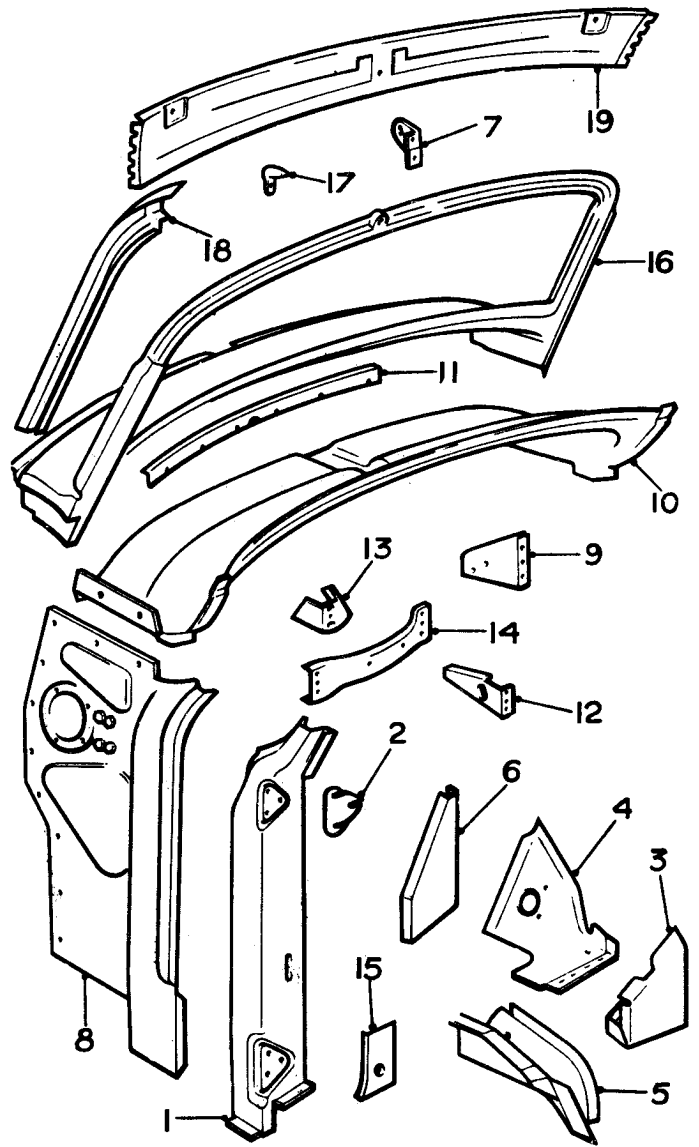


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

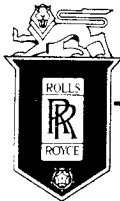


Part No.	Description	No off
373/106	POST ASSEMBLY, "A" R.H.	1
(1) 373/107	POST ASSEMBLY, "A" L.H.	1
(2) 173/734	Shim, hinge, upper	2
UA.4602/Z	Screw, hinge to "A" post	6
UA.102/Z	Screw, check strap to "A" post	8
CS.32058/Z	Washer, Shakeproof, screw	8
173/562	Reinforcing, No. 1 body bracket, R.H.	1
(3) 173/563	Reinforcing, No. 1 body bracket, L.H.	1
	(Not L.W.B. cars	
(4) 373/252	Panel, top closing, No. 1 mounting bracket, R.H.	1
373/253	Panel, top closing, No. 1 mounting bracket, L.H.	1
173/560	Bracket, No. 1 body mounting, R.H.	1
(5) 173/561	Bracket, No. 1 body mounting, L.H.	1
	(Not L.W.B. cars	
173/556	Panel, front closing, No. 1 mounting bracket, R.H.	1
(6) 173/557	Panel, front closing, No. 1 mounting bracket, L.H.	1
173/382	Bracket, bonnet mounting, rear, R.H.	1
(7) 173/383	Bracket, bonnet mounting, rear, L.H.	1
UA.102/Z	Screw, bonnet mounting bracket	4
K.4407/Z	Washer, screw	4
373/312	PANEL, ASSY., DASH SIDE, R.H.	1
(8) 373/313	PANEL, ASSY., DASH SIDE, L.H.	1
173/598	Clip, wiring, dash side panel	6
	(Only when electric window lifts fitted)	
KB.254/Z	Stud, demister stiffening ring	8
UR.2880	Plate, blanking, dash side panel	2
CS.31020/Z	Screw, blanking plate	6
UD.2436	Grommet, blanking plate, L.H.	1
UD.1614	Grommet, blanking plate, R.H.	1
	(Only when electric window lifts fitted)	
173/306	Bracket, dash side to capping rail, R.H.	1
(9) 173/307	Bracket, dash side to capping rail, L.H.	1
CS.30102/Z	Screw, bracket	4
KB.3904/Z	Washer, plain, screw	4
CS.32032/Z	Washer, lock, screw	4
(10) 373/309	PANEL, ASSY., DASH UPPER	1
273/156	Retainer, windshield glazing, R.H.	1
(11) 273/157	Retainer, windshield glazing, L.H.	1
	(Not L.W.B. cars	
UB.1698	Retainer, windshield, glazing, R.H.	1
UB.1697	Retainer, windshield, glazing, L.H.	1
	(L.W.B. cars	
CS.30141/Z	Screw, retainer to dash upper	4
173/378	Bracket, support, inner capping rail, R.H.	1
(12) 173/379	Bracket, support, inner capping rail, L.H.	1
UA.3950/Z	Screw, bracket to dash upper	4
CS.32058/Z	Washer, Shakeproof, screw	4
173/502	Bracket, side support, capping rail, R.H.	1
(13) 173/503	Bracket, side support, capping rail, L.H.	1
173/506	Support, grab handle	1
	(L.C. cars)	
Silver Cloud	SED-353, SFE-53, 75, 79, 83-119, 123 onwards	
Silver Cloud L.W.B.	ALC.15, 19, 24, 25, BLC.1, 4-6, 8 onwards	
Bentley "S"	EK.155, 163, 269, 279, 285, 289-319, 325, 329-335, 339, 341, 345-349, 353, 357-363, 371, 373, 379, 381, 387, 389, 393, 399-403, 409-431, 437, 441-465, 471 onwards	
Bentley "S" L.W.B.	ALB.9, 14 onwards	



Ref.	Part No.	Description	No off
(14)	173/507	Support, grab handle	1
		(R.C. cars)	
	K.1804/Z	Screw, support to capping rail bracket	2
	K.4446/Z	Washer, screw	2
	K.4304/Z	Nut, screw	2
	173/724	Plate, reinforcing, "A" post, R.H.	1
(15)	173/725	Plate, reinforcing, "A" post, L.H.	1
(16)	373/096	PANEL ASSY., WINDSHIELD	1
(17)	UJ.1747	Moulding, bonnet finisher, panel	1
	CS.30076/E	Screw, moulding to panel	2
	173/104	Panel, side header, windshield pillar, R.H.	1
(18)	173/105	Panel, side header, windshield pillar, L.H.	1
(19)	373/150	Reinforcing, windshield header	1

BODY SHELL. FRONT SECTION.

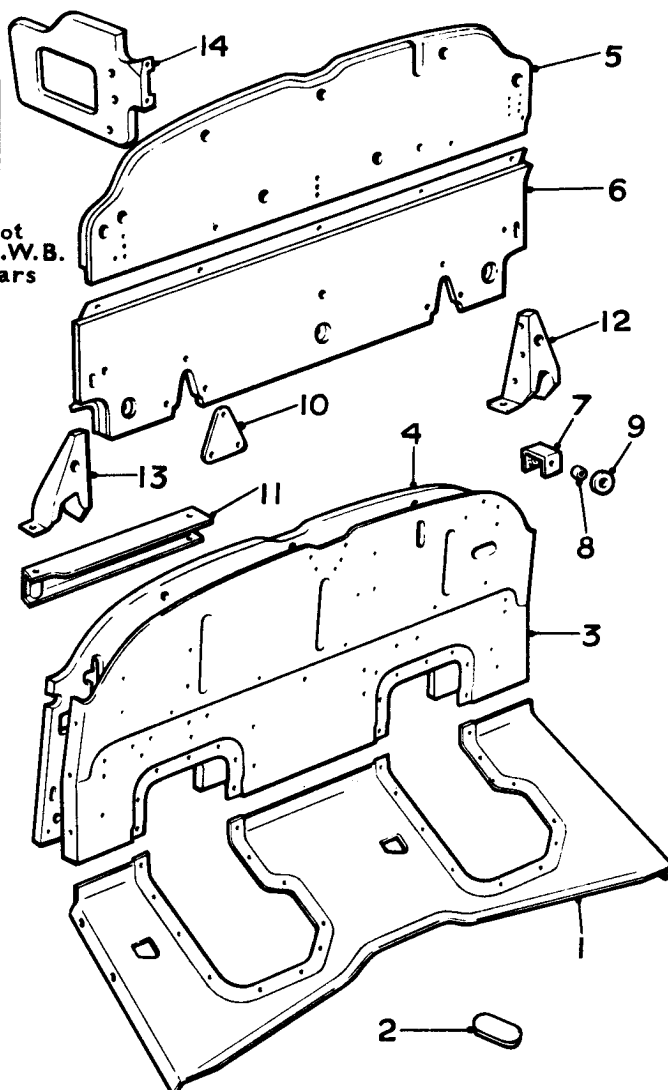


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

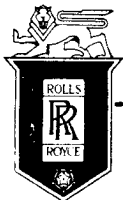


Ref.	Part No.	Description	No off
(1)	373/311	PANEL, ASSY., TOEBOARD	1
(2)	UR.1004	Plug, gearbox access	2
(3)	373/310	PANEL, ASSY., DASH CENTRE	1
	UD.2136	Grommet, blanking	1
	UR.3757	PANEL ASSY., DASH CENTRE (For cars with R.R. interior cooling)	1
(4)	UR.1019	Felt, dashboard centre	1
	UR.4305	Felt, dashboard centre (Not with electric window lifts)	1
	UR.2874	Felt, dashboard centre (With electric window lifts)	1
	UR.3981	Felt, dashboard centre (For cars with RR interior cooling)	1
(5)	UR.1016	DASH, ASSY., INNER, UPPER (Not with electric window lifts)	1
	UR.2875	DASH, ASSY., INNER, UPPER (With electric window lifts)	1
	UR.3996	DASH, ASSY., INNER, UPPER (For cars with RR interior cooling)	1
	UB.2551	PANEL, ASSY., DASH CENTRE	1
	UR.4281	Felt, dashboard centre	1
	UR.4321	DASH, ASSY., INNER, UPPER (L.W.B. cars Not with electric window lifts)	1
(6)	UR.1017	DASH, ASSY., INNER, LOWER	1
	CS.30541/Z	Screw, upper to lower dash	5
	K.4404/Z	Washer, screw	5
(7)	373/191	Bracket, dash inner to centre	10
(8)	UR.651	Bush, bracket	10
(9)	UR.652	Grommet, bracket to dash inner	10
	UR.653	Washer, bracket	10
	CS.30543/Z	Screw, bracket to dash inner	10
	CS.30541/Z	Screw, bracket to dash centre	10
(10)	173/364	Plate, patch, dash inner, lower	1
	KC.151/Z	Screw, patch plate	2
	K.4404/Z	Washer, screw	2
	K.4307/Z	Nut, screw	2
	373/256	CHANNEL, SUPPORT, DASH REINFORCING, R.H.	1
(11)	373/257	CHANNEL, SUPPORT, DASH REINFORCING, L.H. (R.C. cars)	1
	373/264	CHANNEL, SUPPORT, DASH REINFORCING, R.H.	1
	373/249	CHANNEL, SUPPORT, DASH REINFORCING, L.H. (L.C. cars)	1
	UA.218/Z	Bolt, support channel	2
	RB.3830	Washer, bolt	4
	RE.22428	Nut, bolt	2
(12)	173/578	Bracket, support, dash, R.H. (R.C.)	1
	UB.2054	Bracket, support, dash, R.H. (R.C.)	1
		(Cars with Whitlock or Chrysler interior cooling only)	
(13)	173/579	Bracket, support, dash, L.H. (R.C.)	1
	173/671	Bracket, support, dash, R.H. (L.C.)	1
	UB.2053	Bracket, support, dash, R.H. (L.C.)	1
		(Cars with Whitlock or Chrysler interior cooling only)	
	173/672	Bracket, support, dash, L.H. (L.C.)	1
	UA.216/Z	Bolt, support bracket to channel	1
	UA.216/Z	Bolt, bracket and column clamp to channel	1
Silver Cloud	...	SED-353, SFE-53, 75, 79, 83- 119, 123 onwards	
Silver Cloud L.W.B.	...	ALC.15, 19, 24, 25, BLC.1, 4-6, 8 onwards	
Bentley "S"	...	EK.155, 163, 269, 279, 285, 289-319, 325, 329-335, 339, 341, 345-349, 353, 357-363, 371, 373, 379, 381, 387, 389, 393, 399-403, 409-431, 437, 441-465, 471 on- wards	
Bentley "S" L.W.B.	...	ALB.9, 14 onwards	



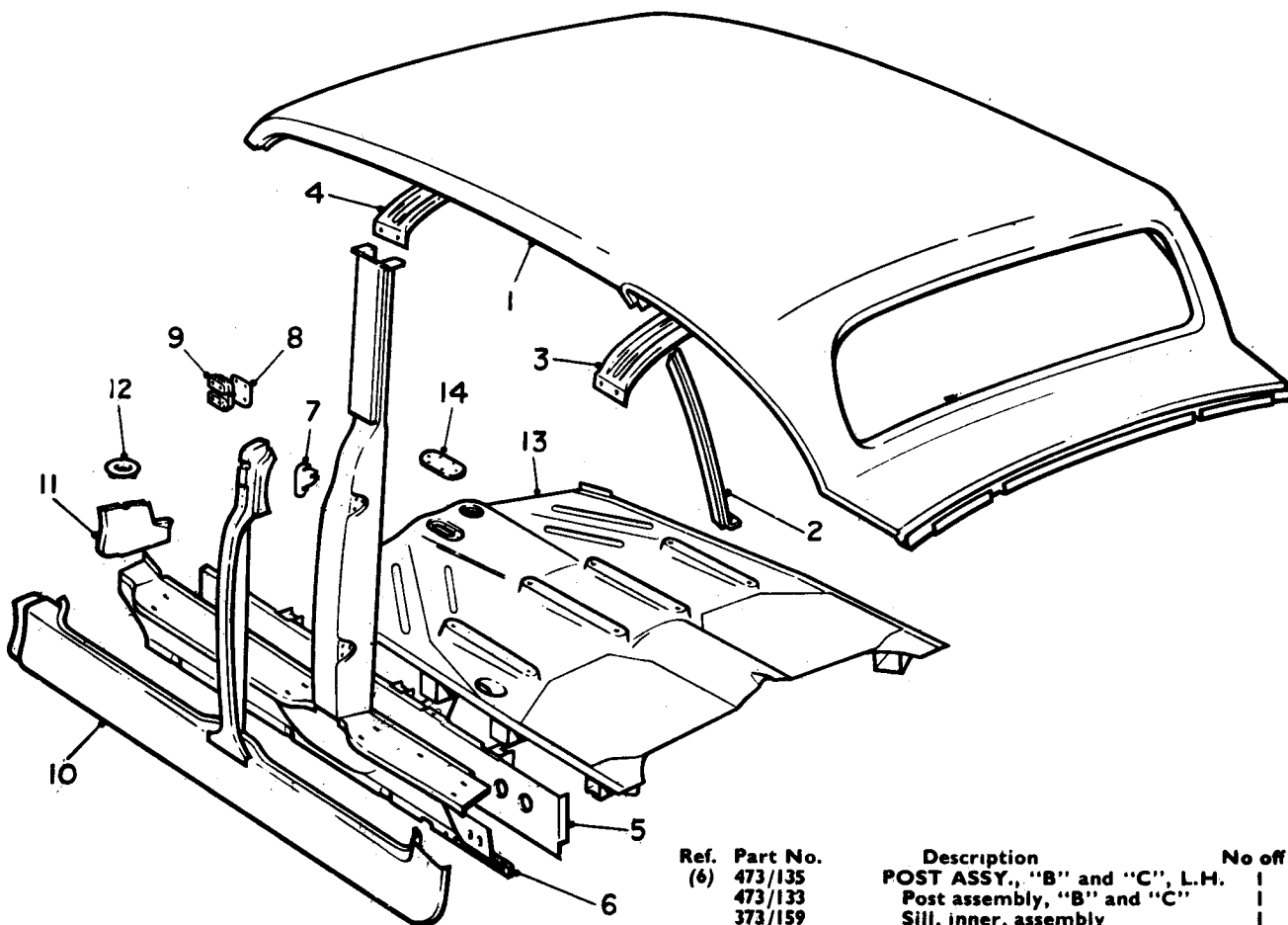
Ref.	Part No.	Description	No off
	UA.216/Z	Bolt, column clamp to channel	2
	K.4413/Z	Washer, bolt	3
	RE.22428	Nut, bolt	3
	373/164	Plate, side, instrument	comp. R.H. 1
(14)	373/165	Plate, side, instrument	comp. L.H. 1
	UA.103/Z	Screw, side plate to bracket	6
	K.4407/Z	Washer, screw	6

BODY SHELL.
FRONT SECTION.
(Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

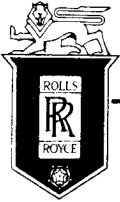


Ref.	Part No.	Description	No off
(1)	473/121	PANEL, ROOF, ASSEMBLY	1
	373/216	Rail, trim, rear quarter, R.H.	1
(2)	373/217	Rail, trim, rear quarter, L.H.	1
(3)	173/266	Bow, roof, rear	1
(4)	173/262	Bow, roof, "B" and "C" post	1
	UB.2504	Bow, roof, rear	1
	UB.2505	Bow, roof, "B" and "C" post	1
	UA.1501/Z	Screw, roof bow to roof	8
	UA.1251/Z	Washer, screw	8
	373/174	Plate, assembly, closing sill, R.H.	1
(5)	373/175	Plate, assembly, closing sill, L.H.	1
	473/134	POST ASSY., "B" and "C" R.H.	1
	473/132	Post assembly, "B" and "C"	1
	373/158	Sill, inner, assembly	1
	173/158	Bracket, filler, inner sill	1

Ref.	Part No.	Description	No off
(6)	473/135	POST ASSY., "B" and "C", L.H.	1
	473/133	Post assembly, "B" and "C"	1
	373/159	Sill, inner, assembly	1
	173/159	Bracket, filler, inner sill	1
(7)	173/735	Shim, hinge, upper	2
	UA.4552/Z	Screw, hinge, "B" and "C" post	12
	CS.30121/Z	Screw, check strap, "B" and "C" post	8
(8)	UB.1847	Shim, striker plate	2
	UB.2634	Striker, door lock, R.H.	1
(9)	UB.2635	Striker, door lock, L.H.	1
	UB.2638	Screw, socket, striker plate	6
		(For all new striker plates)	
	UA.3655/SS	Screw, countersunk, striker plate	6
		(For replacement as reqd.)	
	373/238	PANEL ASSY., SILL OUTER, R.H.	1
	373/144	Panel assembly, facing, "B" and "C" post	1
(10)	373/239	PANEL, ASSY., SILL OUTER, L.H.	1
	373/145	Panel assembly, facing, "B" and "C" post	1
	373/192	Baffle, sill front, outer, R.H.	1
(11)	373/193	Baffle, sill front, outer, L.H.	1
(12)	231/110	Cover, assembly, sill	8
(13)	373/056	Floor assembly, front	1
(14)	173/332	Plate, cover, gearbox access.	1
	CS.30542/Z	Screw, cover plate	6
	K.4404/Z	Washer, screw	6

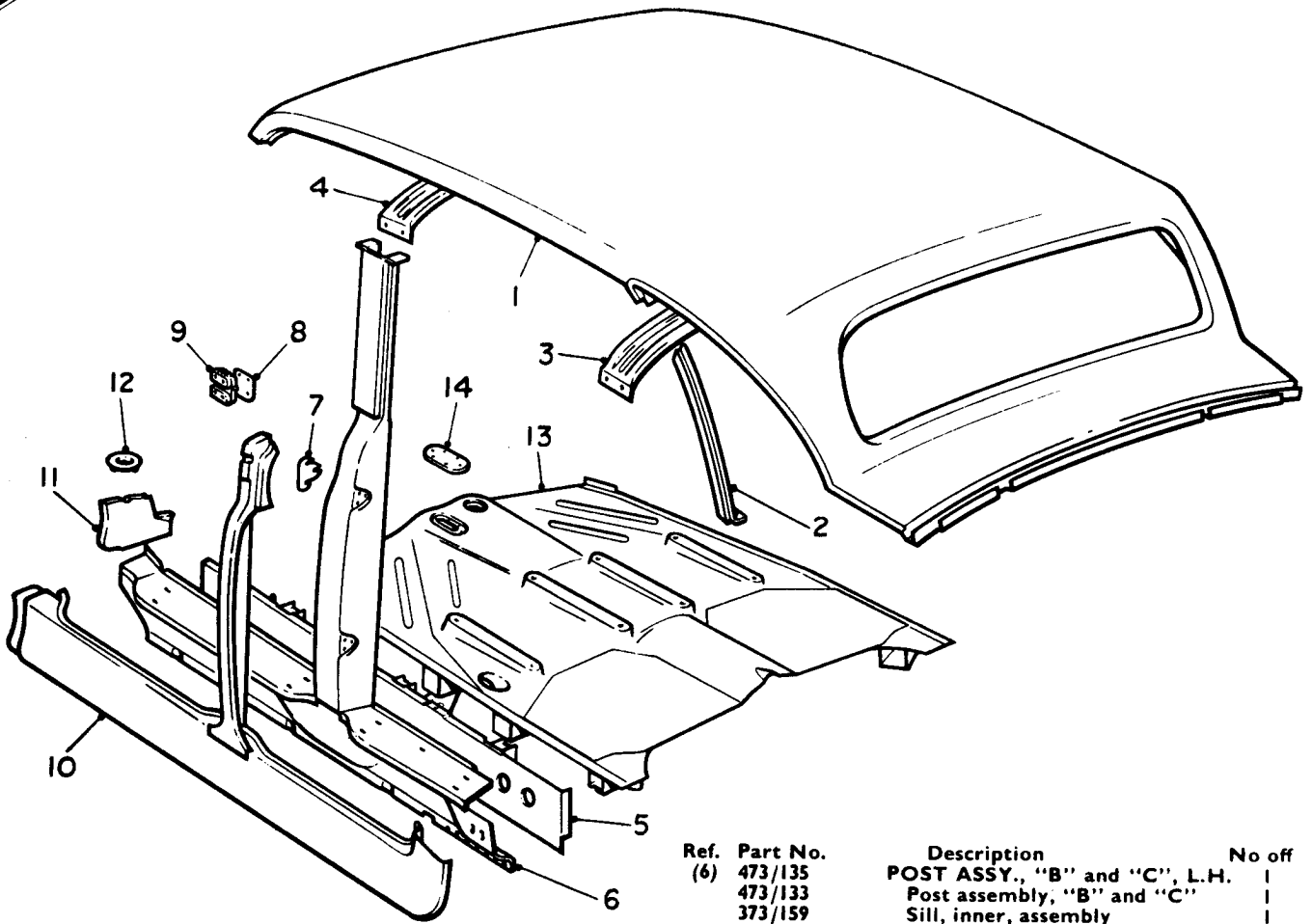
Silver Cloud	SED.1-351, 355-451, SFE.1-51 55-73, 77, 81, 121
Bentley "S"	EK.1-153, 157-161, 165-267, 271- 277, 281-283, 287, 321, 323, 327, 337, 343, 351, 355, 365-369, 375, 377, 383, 385, 391, 395, 397, 405, 407, 433, 435, 439, 467, 469.

BODY SHELL. ROOF AND CENTRE SECTION.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

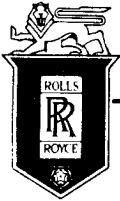


Ref.	Part No.	Description	No off
(1)	473/121	PANEL, ROOF, ASSEMBLY	1
	373/216	Rail, trim, rear quarter, R.H.	1
(2)	373/217	Rail, trim, rear quarter, L.H.	1
(3)	173/266	Bow, roof, rear	1
(4)	173/262	Bow, roof, "B" and "C" post	1
	UB.2504	Bow, roof, rear	1
	UB.2505	Bow, roof, "B" and "C" post	1
	UA.1501/Z	(Cars with R.R. type interior cooling)	
	UA.1251/Z	Screw, roof bow to roof	8
	373/174	Washer, screw	8
		Plate, assembly, closing sill, R.H	1
(5)	373/175	Plate, assembly, closing sill, L.H.	1
	473/134	POST ASSY., "B" and "C" R.H.	1
	473/132	Post assembly, "B" and "C"	1
	373/158	Sill, inner, assembly	1
	173/158	Bracket, filler, inner sill	1

Ref.	Part No.	Description	No off
(6)	473/135	POST ASSY., "B" and "C", L.H.	1
	473/133	Post assembly, "B" and "C"	1
	373/159	Sill, inner, assembly	1
	173/159	Bracket, filler, inner sill	1
(7)	173/735	Shim, hinge, upper	2
	UA.4602/Z	Screw, hinge, "B" and "C" post	12
	UA.102/Z	Screw, check strap, "B" and "C" post	8
	CS.32058/Z	Washer, Shakeproof, check strap	8
(8)	UB.1847	Shim, striker plate	2
	UB.2634	Striker, door lock, R.H.	1
(9)	UB.2635	Striker, door lock, L.H.	1
	UB.2638	Screw, socket, striker plate	6
		(For all new striker plates)	
	UA.3655/SS	Screw, countersunk, striker plate	6
		(For replacement as reqd.)	
	373/238	PANEL, ASSY., SILL OUTER, R.H.	1
	373/144	Panel assembly, facing, "B" and "C" post	1
(10)	373/239	PANEL, ASSY., SILL OUTER, L.H.	1
	373/145	Panel assembly, facing, "B" and "C" post	1
	373/192	Baffle, sill front, outer, R.H.	1
(11)	373/193	Baffle, sill front, outer, L.H.	1
(12)	231/110	Cover, assembly, sill	8
(13)	373/056	Floor assembly, front	1
(14)	173/332	Plate, cover, gearbox access.	1
	CS.30542/Z	Screw, cover plate	6
	K.4404/Z	Washer, screw	6

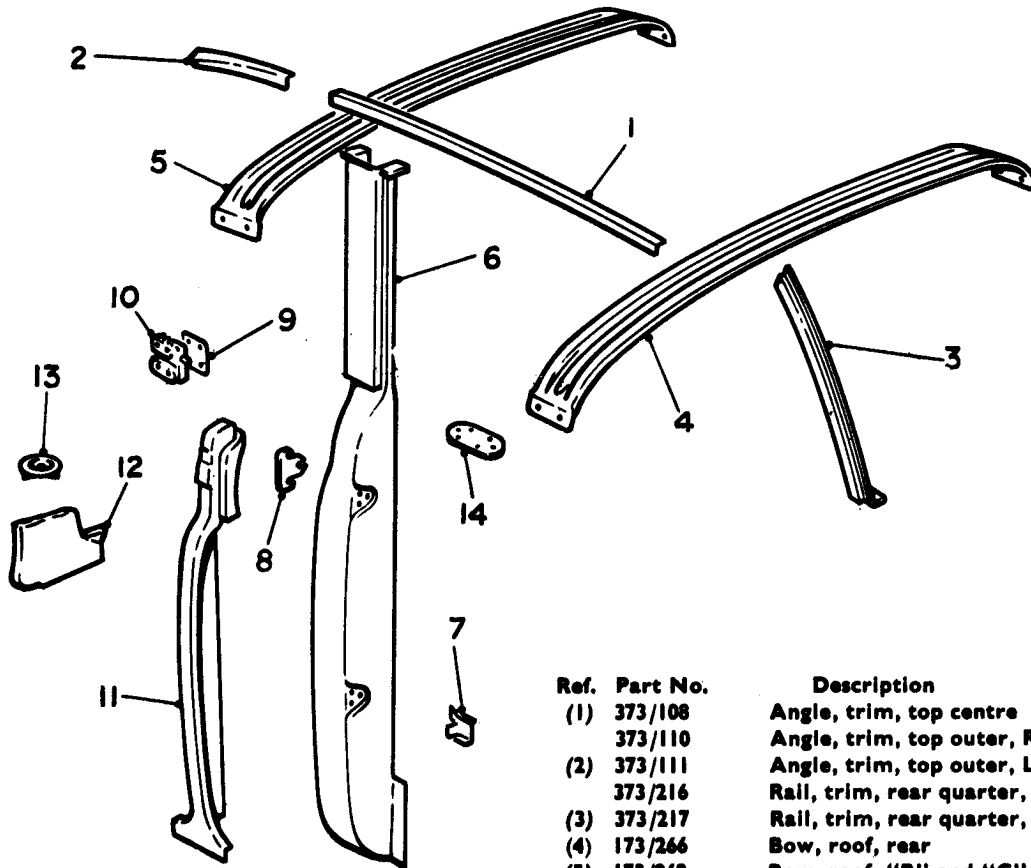
Silver Cloud ... SED-353. SFE-53, 75, 79, 83-119
123 onwards
EK.155, 163, 269, 279, 285, 289-319, 325, 329-335, 339, 341, 345-349, 353, 357-363, 371, 373, 379, 381, 387, 389, 393, 399-431, 437, 441-465, 471 onwards

BODY SHELL. ROOF AND CENTRE SECTION.



SPARES schedule

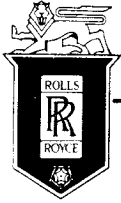
SILVER CLOUD AND BENTLEY 'S' TYPE



BODY SHELL. ROOF AND CENTRE SECTION.

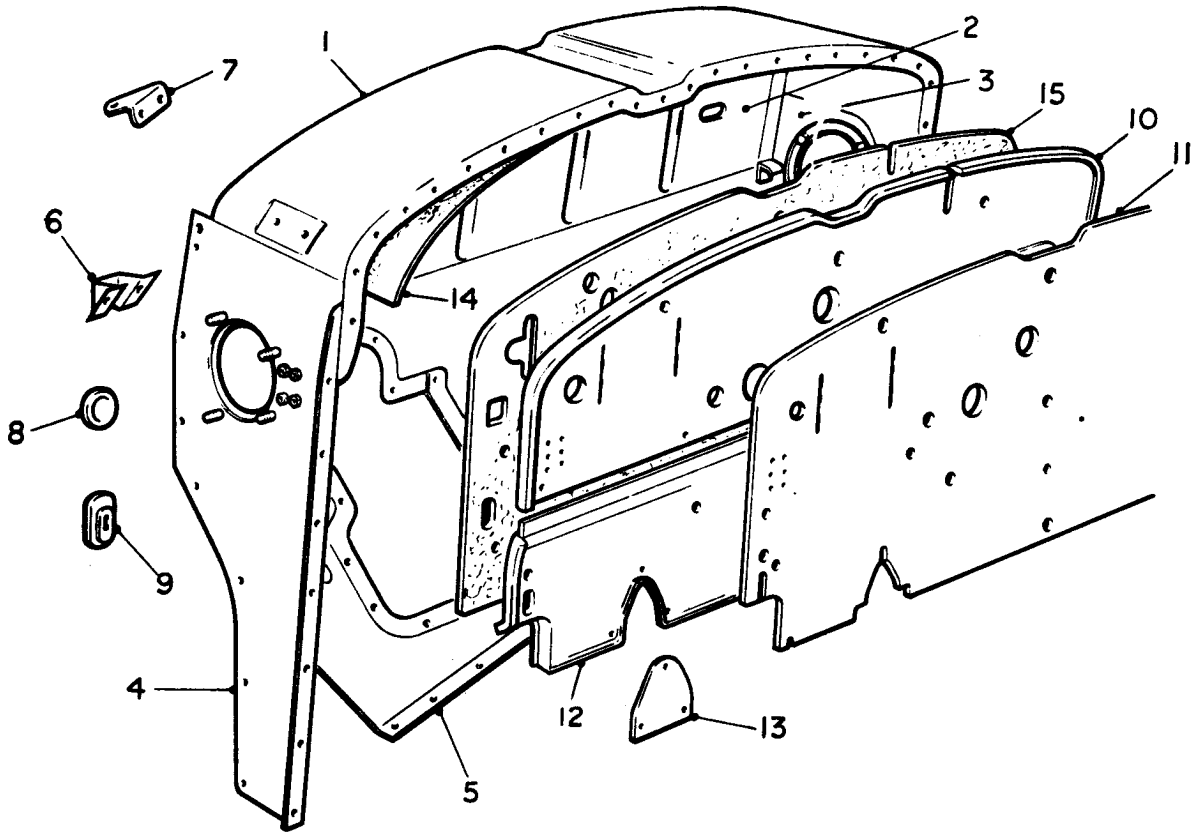
Ref.	Part No.	Description	No off
(1)	373/108	Angle, trim, top centre	1
	373/110	Angle, trim, top outer, R.H.	1
(2)	373/111	Angle, trim, top outer, L.H.	1
	373/216	Rail, trim, rear quarter, R.H.	1
(3)	373/217	Rail, trim, rear quarter, L.H.	1
(4)	173/266	Bow, roof, rear	1
(5)	173/262	Bow, roof, "B" and "C" post	1
	UA.1501/Z	Screw, roof bow to roof	8
	UA.1231/Z	Washer, screw	8
	473/132	Post assembly, "B" and "C" R.H.	1
	373/158	Sill, inner, assembly, R.H.	1
(6)	473/133	Post assembly, "B" and "C" L.H.	1
(7)	173/159	Bracket, filler, inner sill, L.H.	1
(8)	173/735	Shim, hinge, upper	2
	UA.4602/Z	Screw, hinge, "B" and "C" post	12
	UA.102/Z	Screw, check strap, "B" and "C" post	8
	CS.32058/Z	Washer, Shakeproof, check strap	8
(9)	UB.1847	Shim, striker plate	2
	UB.2634	Striker, door lock, R.H.	1
(10)	UB.2635	Striker, door lock, L.H.	1
	UB.2638	Screw, socket, striker plate	6
		(For all new striker plates)	
	UA.3655/SS	Screw, countersunk, striker plate	6
		(For replacement as reqd.)	
	373/144	Panel assembly, facing, "B" and "C" post R.H.	1
(11)	373/145	Panel assembly, facing "B" and "C" post, L.H.	1
	373/192	Baffle, sill front, outer, R.H.	1
(12)	373/193	Baffle, sill front, outer, L.H.	1
(13)	231/110	Cover, assembly, sill	8
(14)	173/332	Plate, cover, gearbox access.	1
	CS.30542/Z	Screw, cover plate	6
	K.4404/Z	Washer, screw	6

Silver Cloud L.W.B. ... ALC.1 onwards
Bentley "S" L.W.B. ... ALB.1 onwards



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

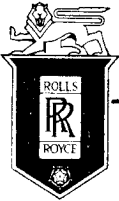


Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UR.4334	DASHBOARD, ASSY., COMP.	1	(8)	UR.2225	Grommet, blind, tacho-drive hole	2
(1)	UR.2208	Panel, dash, top assembly	1	UD.2311	Grommet, blind, tachometer		1
(2)	UR.4306	Panel, dash, centre assembly	1	(9)	UR.2195	Grommet, bonnet operating rod	2
(3)	UR.2030	Panel, dash, side, R.H. assy.	1	(10)	UR.2107	PANEL, DASH, INNER, UPPER ASSY.	1
(4)	UR.2031	Panel, dash, side, L.H. assy.	1	UR.2162	Panel, felt, outer		1
(5)	UR.2183	Panel, dash, toeboard assy.	1	UR.3777	PANEL, DASH, INNER, UPPER ASSY.		1
	UR.4049	DASHBOARD, ASSY., COMP. (as above)	1	UR.4052	Panel, felt, outer		1
		(Cars with R.R. type interior cooling)			Cars with RR type interior cooling		1
(6)	UR.2146	Bracket, wing to dash	2	(11)	UR.2182	Panel, felt, inner dash, upper outer	1
	UA.2101/Z	Screw, bracket	4	UR.4053	Panel, felt, inner dash, upper outer		1
	UA.1251/Z	Washer, screw	4		(Cars with RR type interior cooling)		1
		Coachbuilt only		(12)	UR.2215	PANEL, DASH, INNER, LOWER ASSY.	1
	UA.2101/Z	Screw, bracket blanking ("Continental" only)	4	UR.2163	Panel, felt		1
	UR.2234	Bracket, support, bonnet rear, R.H.	1	(13)	UR.2044	Plate, patch, panel inner	1
	UR.2235	Bracket, support, bonnet rear, L.H.	1	(14)	UR.2255	Panel, felt, top panel, inner	1
		Coachbuilt only		(15)	UR.4282	Panel, felt, centre panel, inner	1
	UR.2056	Bracket, support, bonnet rear, R.H.	1				
(7)	UR.2057	Bracket, support, bonnet rear, L.H.	1				
		"Continental" only					
	UA.102/Z	Screw, bracket to dash	4				
	K.4407/Z	Washer, screw	4				

BODY SHELL

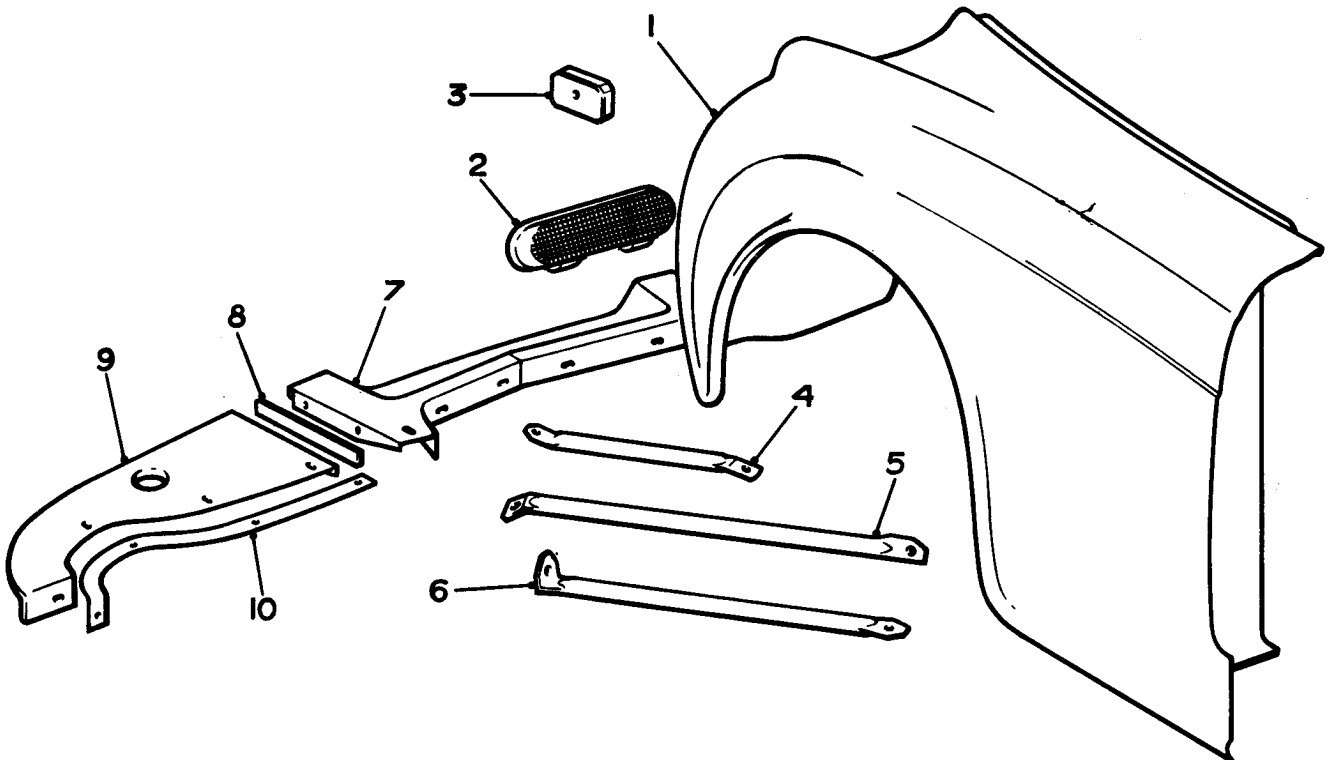
SPECIAL PARTS

"CONTINENTAL" AND COACHBUILT



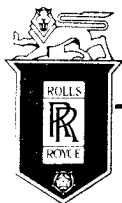
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



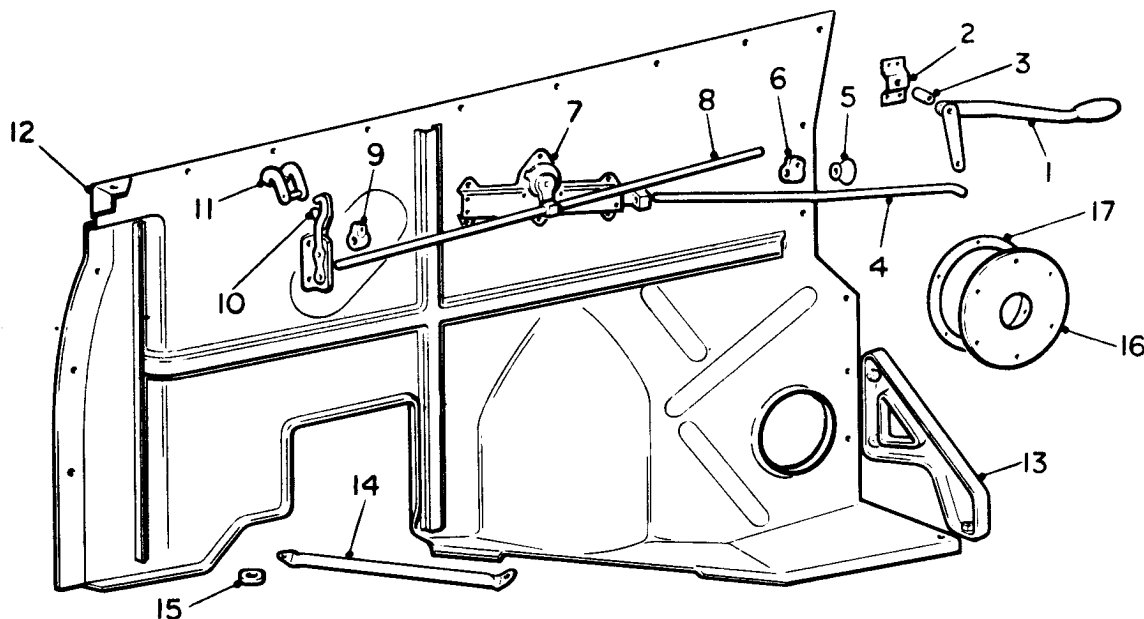
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	373/048	WING, FRONT, ASSY., R.H.	1	(5)	UB.1614	Stay, wing to No. 1 mounting bracket, upper L.H.	1
	373/049	WING, FRONT, ASSY., L.H.	1		UA.104/Z	Bolt, stay to bracket	2
		(Bentley)			UA.1251/Z	Washer, bolt	2
	373/226	WING, FRONT, ASSY., R.H.	1		UA.301/Z	Nut, bolt	2
	373/227	WING, FRONT, ASSY., L.H.	1		UA.102/Z	Bolt, stay to wing	4
		(Silver Cloud)			UA.1251/Z	Washer, bolt	8
	UD.4595	Mirror, Flat, R.H.	1		UA.301/Z	Nut, bolt	4
	UD.4596	Mirror, flat, L.H.	1	(6)	UB.1722	Stay, wing to valance plate	2
		(Canadian cars)		(7)	373/261	Panel, front bumper fairing, inner	1
	UD.4597	Mirror, concave, R.H.	1			(Bentley)	
	UD.4598	Mirror, concave, L.H.	1		UB.1049	Panel, front bumper fairing, inner	1
		(Customers' request)				(Silver Cloud)	
	UA.103/Z	Bolt, wing to dash	4		UA.1251/Z	Washer, panel to radiator shell	4
	KB.3905/Z	Washer, bolt	4		UA.301/Z	Nut, panel to radiator shell	4
		(For supply as individual parts only)			UA.102/Z	Bolt, panel to wing	2
	UA.152/Z	Bolt, wing to dash	4		UA.1251/Z	Washer, bolt	2
	UA.6103/Z	Washer, bolt	4		UA.301/Z	Nut, bolt	2
		(Supply with all new wings)		(8)	UB.1822	Strip, sealing, fairing panel, inner to outer	2
(2)	UB.1554	MOULDING, SNOW PACK, ASSEMBLY	2		CS.30141/Z	Screw, inner to outer fairing panel	4
	UB.1559	Spring, retaining	4		K.4404/Z	Washer, screw	8
	UB.1561	Seal, rubber, upper	2		CS.30980/Z	Nut, screw	4
	UB.1562	Seal, rubber, lower	2	(9)	173/264	Panel, bumper fairing outer, R.H.	1
(3)	UB.1597	Block, compression, wing tensioner	2		173/265	Panel, bumper fairing outer, L.H.	1
	UA.4404/Z	Screw, tensioner	2	(10)	UB.2014	Strip, sealing, outer panel to wing	2
	UA.351/Z	Nut, screw	2		UA.102/Z	Bolt, panel to wing	8
(4)	UB.1261	Stay, wing to No. 1 mounting bracket lower	2		UA.1251/Z	Washer, bolt	8
	UB.1616	Stay, wing to No. 1 mounting bracket, upper R.H.	1		KB.3905/Z	Washer, bolt, plain, heavy	2
					UA.301/Z	Nut, bolt	8

WINGS-FRONT



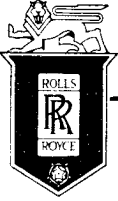
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



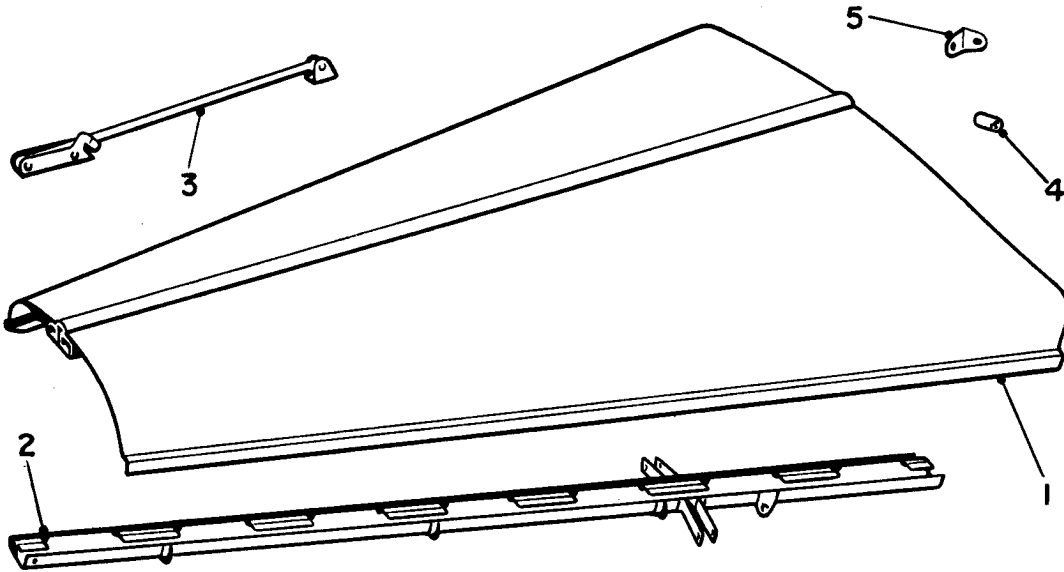
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UE.1314	Lever, operating, bonnet fastener, R.H.	1	(12)	373/172	PLATE, VALANCE, ASSY., R.H.	1
	UE.1312	Lever, operating, bonnet fastener, L.H.	1		373/173	PLATE, VALANCE, ASSY., L.H.	1
						(Bentley Standard)	
(2)	UE.1736	Bracket, operating lever	2	UE.1728	PLATE, VALANCE, ASSY., R.H.	1	
	CS.30101/Z	Screw, bracket to dash	8	UE.1727	PLATE, VALANCE, ASSY., L.H.	1	
	UA.107/Z	Bolt, lever pivot	2			(Bentley Coachbuilt)	
	UA.1251/Z	Washer, bolt	2	UE.3278	PLATE, VALANCE, ASSY., R.H.	1	
(3)	UE.1215	Bush, operating lever	2	373/225	PLATE, VALANCE, ASSY., L.H.	1	
(4)	UE.1209	Rod, operating	2			(Silver Cloud Standard)	
	K.4601/Z	Pin, split, rod to lever	2	UE.1726	PLATE, VALANCE, ASSY., R.H.	1	
(5)	UE.1201	Seal, operating rod	2	UE.1725	PLATE, VALANCE, ASSY., L.H.	1	
	CS.6504/Z	Washer, seal	2			(Silver Cloud Coachbuilt)	
(6)	UE.1208	Clip, seal to rod	2	373/294	PLATE, VALANCE, ASSY., R.H.	1	
	K.1704/Z	Screw, clip	2	373/295	PLATE, VALANCE, ASSY., L.H.	1	
	UA.351/Z	Nut, rod to rack and pinion	4			(Continental only)	
(7)	UE.1202	RACK AND PINION, ASSY., R.H.	1	UA.103/Z	Bolt, valance plate to dash	14	
	UE.1196	Pinion, assembly	1	KB.3905/Z	Washer, bolt	14	
	UE.1297	Rack, assembly	1	UA.103/Z	Bolt, valance plate to wing	20	
	UE.1225	Bush, pinion	1	KB.3905/Z	Washer, bolt	20	
	UE.1231	Washer, pinion	1			(For individual supply for early cars)	
	UA.151/Z	Bolt, pinion pivot	1	UA.153/Z	Bolt, valance plate to dash	14	
	UA.352/Z	Nut, bolt	1	UA.6103/Z	Washer, bolt	14	
	UE.1230	RACK AND PINION, ASSY., L.H.	1	UA.153/Z	Bolt, valance plate to wing	20	
		As for R.H. except :-		UA.6103/Z	Washer, bolt	20	
	UE.1195	Pinion, assembly	1			(For new assemblies)	
	UE.1298	Rack, assembly	1	UE.3279	Bracket, stiffener, valance, R.H.	1	
	CS.30541/Z	Screw, rack and pinion to valance	12			(Silver Cloud)	
	K.4404/Z	Washer, screw	12	(13)	373/250	Bracket, stiffener, valance, R.H.	1
(8)	UE.1224	Rod, operating, fastener hook	2			(Bentley)	
(9)	UE.1285	Collar, rod	4	373/251	Bracket, stiffener, valance, L.H.	1	
	K.1704/Z	Screw, collar	4	UA.103/Z	Bolt, bracket to plate	2	
(10)	UE.1217	Fastener, hook, R.H.	2	KB.3905/Z	Washer, bolt	2	
	UE.1218	Fastener, hook, L.H.	2	UA.102/Z	Bolt, matrix to valance	2	
	UE.1681	Fastener, hook, R.H.	2	UA.103/Z	Bolt, matrix to valance	2	
	UE.1680	Fastener, hook, L.H.	2	UA.1251/Z	Washer, bolts	8	
		(Continental only)		UA.301/Z	Nut, bolt	4	
	CS.30541/Z	Screw, fastener to valance	8	(14)	UB.1399	Strut, wing to radiator, R.H.	1
	K.4404/Z	Washer, screw	8		UB.1398	Strut, wing to radiator, L.H.	1
(11)	UE.1194	Bracket, fastener	4	(15)	UR.2199	Washer, packing, strut	3
	CS.30561/Z	Screw, bracket to bonnet	8		UA.1251/Z	Washer, strut	2
	K.4404/Z	Washer, screw	8		UA.108/Z	Screw, strut	2
	K.4006/Z	Nut, screw	8	(16)	UD.1431	Seal, heater duct	1
				(17)	UD.1432	Ring, trapping, seal	1
					CS.35081/Z	Rivet, ring to valance	6
						(Standard cars)	
				UE.1794	Plate, blanking	1	
				KB.13856	Rivet, blanking plate to valance	6	
						(Continental only)	

VALANCE PLATES AND BONNET FASTENER



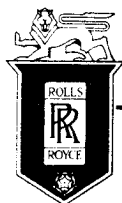
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



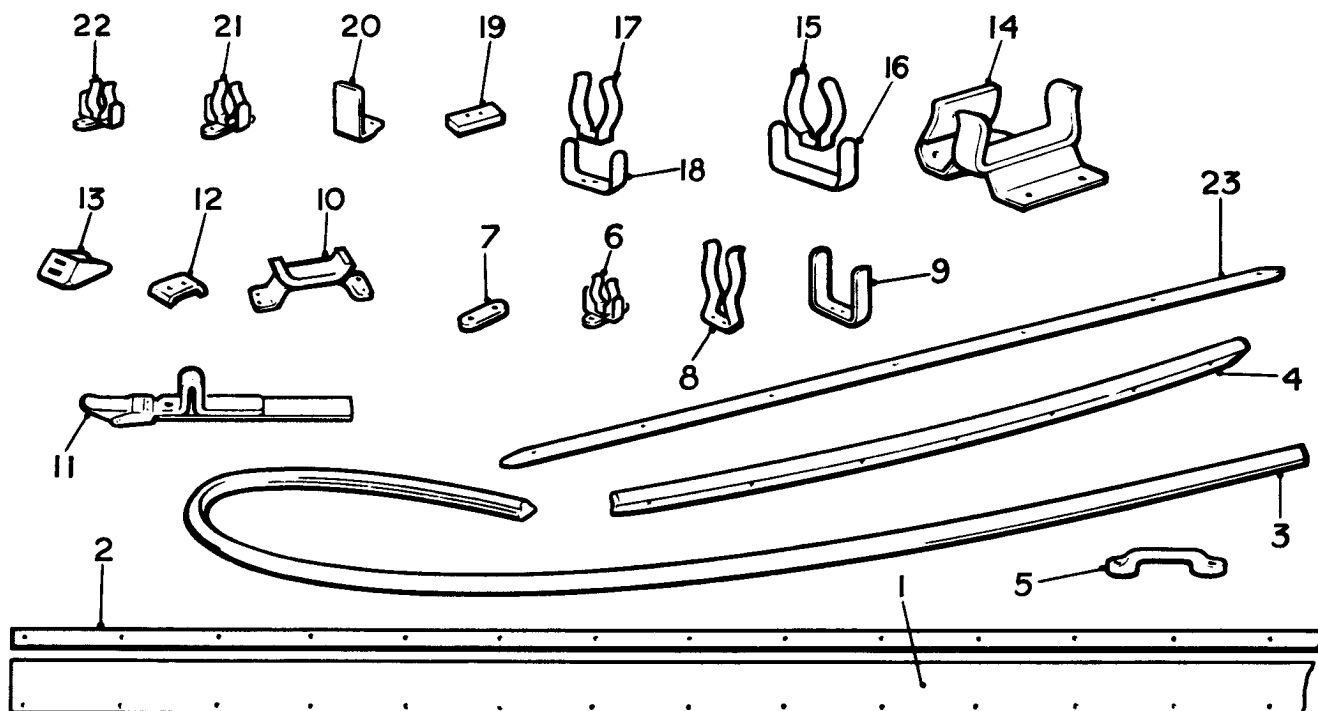
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UB.1265	Tape, bonnet rest, rear (Bentley only)	2		KB.13870	Rivet, trough to hinge	56
	UB.1890	Tape, bonnet rest, rear (Silver Cloud only)	2		373/229	Stay, bonnet	2
	KB.13870	Rivet, bonnet tape	4		CS.30561/Z	Screw, stay to bonnet	4
(1)	373/014	BONNET, COMPLETE ASSY. (Bentley only)	1		273/150	Block, tapping	2
	473/140	Panel, bonnet, R.H.	1		273/149	Tube, distance	2
	173/014	Panel	1		CS.30547/Z	Screw, stay to trough	2
	173/384	Strip, flange protection	1		K.4404/Z	Washer, screw	2
	273/117	Hinge	1		K.4006/Z	Nut, screw	2
	KB.1861	Rivet	27		273/151	Spring, bonnet stay	2
	473/141	Panel, bonnet, L.H.	1		373/296	Trough, bonnet hinge	1
		As above except :—			273/117	Hinge, bonnet	2
	173/015	Panel	1		173/384	Strip, flange protection	2
(2)	373/160	Trough, hinge assembly	1		KB.13853	Rivet, hinge to trough	56
	KB.13870	Rivet, trough to hinge	54		RB.1861	Rivet, hinge to bonnet	56
(3)	373/229	Stay, bonnet	2		373/229	Stay, bonnet	2
	CS.30561/Z	Screw, stay to bonnet	2	(4)	CS.3054/Z	Screw, stay to trough	2
	273/150	Block, tapping	2		273/149	Tube, distance	2
	273/149	Tube, distance	2		K.4404/Z	Washer, screw	2
	CS.30547/Z	Screw, stay to trough	2		K.4006/Z	Nut, screw	2
	K.4404/Z	Washer, screw	2		273/151	Spring, bonnet stay	2
	K.4006/Z	Nut, screw	2		273/150	Block, tapping	2
	273/151	Spring, bonnet stay	2		CS.30561/Z	Screw, stay to bonnet	4
	UE.1354	BONNET COMPLETE ASSY. (Silver Cloud only)	1				(Continental only)
	RH.216	Panel, bonnet, R.H.	1		273/119	Moulding, bonnet centre	1
	UE.1342	Panel	1				(Bentley)
	173/510	Strip, flange protection	1		273/145	Moulding, bonnet centre	1
	273/144	Hinge	1				(Silver Cloud)
	KB.1861	Rivet	28		UR.102/Z	Bolt, trough to rear bracket	2
	RH.217	Panel, bonnet, L.H.	1	(5)	UA.6102/Z	Washer, bolt	2
		As for R.H., except :—			UA.351/Z	Nut, bolt	2
	UE.1343	Panel	1		173/352	Bracket, bonnet mount, front, R.H.	1
	373/220	Trough, bonnet hinge	1		173/353	Bracket, bonnet mount, front, L.H.	1
					UA.102/Z	Screw, bracket to trough	2
					K.4404/Z	Washer, screw	2

BONNET



SPARES schedule

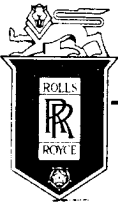
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UB.1161	Deflector, stone, bumper fairing	1	(15)	UB.2027	Clip, inspection lamp, upper	1
(2)	UB.1566	Strip, deflector	1	(16)	UB.2026	Limiter, stress, clip	1
	UB.2633	Rivet, deflector to fairing	21		UB.1223	Screw, clip	2
(3)	UB.1289	Seal, rubber, trunk door	3		K.9003/Z	Washer, screw	2
(4)	UB.1008	Strip, rubbing, spare wheel	1		K.4301/Z	Nut, clip	2
	CS.30561/Z	Screw, rubbing strip to body	7	(17)	RF.6473	Clip, inspection lamp, lower	1
	K.4404/Z	Washer, screw	7	(18)	RF.9406	Limiter, stress, clip	1
	CS.30981/Z	Nut, screw	7	(19)	UB.1211	Piece, packing, clip	1
(5)	RB.5860	Staple, luggage strap	1	(20)	UB.1212	Bracket, stop, clip	1
	CS.30622/E	Screw, staple	2		UB.1210	Screw, clip	2
	CS.32056/E	Washer, "Shakeproof" screw	2		K.9003/Z	Washer, screw	2
(6)	UB.1130	Clip, wheelbrace	2		K.4301/Z	Nut, screw	2
(7)	RB.5875	Packing piece, clip	2	(21)	RB.5949	Clip, band adjusting tool	1
	CS.30563/Z	Screw, clip	4		CS.30562/Z	Screw, clip	2
(6)	UB.1130	Clip, tommy bar	2		K.4404/Z	Washer, screw	2
	CS.30562/Z	Screw, clip	4		K.4006/Z	Nut, screw	2
(8)	RB.3752	Clip, tyre pump	2			(Export cars only)	
(9)	UB.1230	Plate, carrier, clip	2	(22)	RB.5950	Clip, grease gun	2
	K.1807/Z	Screw, clip	4		CS.30562/Z	Screw, clip	4
	K.9005/Z	Washer, screw	4		K.4404/Z	Washer, screw	4
(10)	UB.1113	Rest, jack head, assembly	1		K.4006/Z	Nut, screw	4
	UB.1116	Felt, rest	1			(Cars fitted with interior cooling in isolated countries)	
	CS.30542/Z	Screw, head rest	4	(23)	UB.1400	Finisher, luggage floor, rear	1
(11)	UB.1119	Strap, jack	1		CS.31182/SS	Screw, finisher to body	7
(12)	UB.1129	Plate, securing strap	1				
	CS.30542/Z	Screw, strap to floor	2				
(13)	UB.1128	Bracket, securing strap	1				
	CS.30542/Z	Screw, bracket	2				
(14)	UB.1110	Rest, jack foot, assembly	1				
	UB.1117	Felt, lower half	1				
	UB.1118	Felt, upper half	1				
	CS.30542/Z	Screw, foot rest	4				

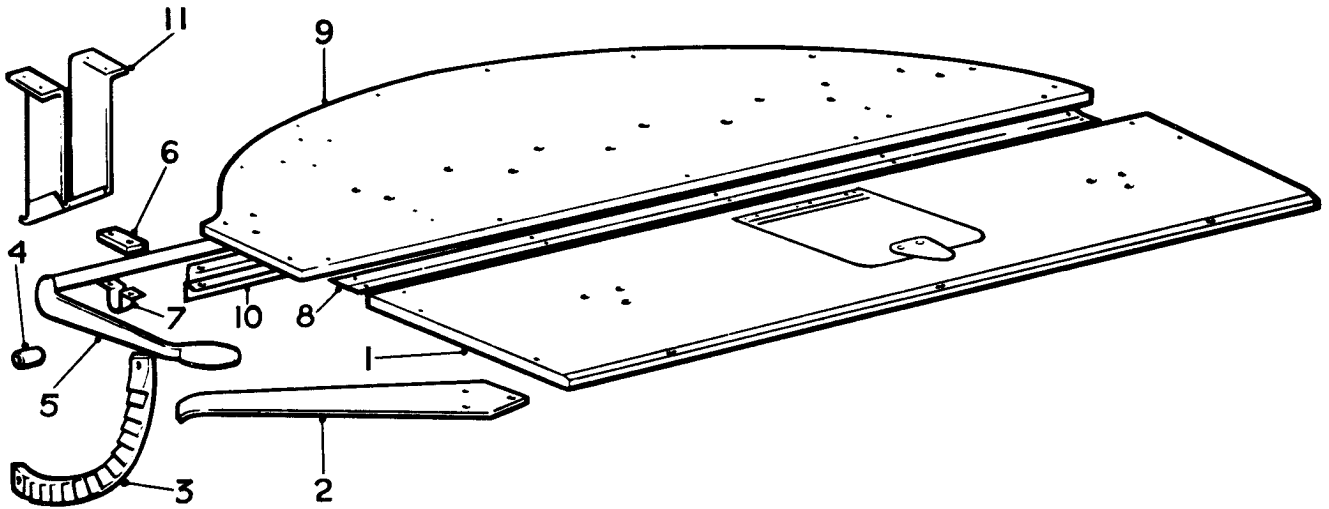
BODY TRIM AND FITTINGS.

BOOT



SPARES schedule

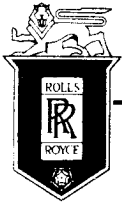
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UW.1076	FLOOR, LUGGAGE, REAR ASSEMBLY	1	(5)	UB.1632	Tube, operating clamp with handle	1
	UW.1071	Floor, luggage, rear assembly	1	(6)	UB.1542	Plate, backing, tube	2
	UW.1072	Floor	1	(7)	UB.1543	Clip, bearing, tube	2
	UW.1073	Piece, packing	1		CS.30566/Z	Screw, bearing clip to front floor	4
	CS.31364/Z	Screw, packing piece	3		CS.34338/Z	Washer, screw	4
	RB.4699	Stop, inflation trap	4		K.4404/Z	Washer, screw	4
	CS.31360/Z	Screw, stop to floor	12		K.4006/Z	Nut, screw	4
	UW.1074	Trap, tyre inflation	1	(8)	UB.1531	Angle, reinforcing, rear to front floor	1
	RB.4696	Hinge, trap	1		CS.30564/Z	Screw, angle to floor	10
	CS.31360/Z	Screw, hinge	9		CS.34338/Z	Washer, cup, screw	10
	UB.1528	Catch, ball, trap	1		K.4404/Z	Washer, plain, screw	10
	UB.1529	Plate, striker, catch	2		K.9006/Z	Washer, spring, screw	10
	CS.32303	Pin, gimp, striker plate	2		K.4006/Z	Nut, screw	10
	RE.10461	Strap, handle, trap	1	(9)	UW.1075	Floor, luggage, front	1
	CS.34334/Z	Washer, cup, strap	2	(10)	UB.1547	Stiffener, front floor	1
	CS.31363/Z	Screw, strap	2		CS.30543/Z	Screw, stiffener to floor	15
	CS.31364/Z	Screw, rear floor to support angle	6		K.4404/Z	Washer, screw	15
	UA.3804/Z	Screw, rear floor to tool and battery components	4		K.4006/Z	Nut, screw	15
	CS.34340/Z	Washer, cup, screws	4	(11)	UB.1530	Bracket, spare wheel stop	1
	RB.3801	Stud, carpet fastener	4		CS.30564/Z	Screw, bracket to floor	4
	CS.31121/Z	Screw, fastener stud	6		CS.34338/Z	Washer, cup, screw	4
(2)	UB.1546	Strip, clamping, spare wheel	2		K.4404/Z	Washer, plain, screw	4
	CS.30543/Z	Screw, strip to floor	6		K.9006/Z	Washer, spring, screw	4
	K.4404/Z	Washer, screw	6		K.4006/Z	Nut, screw	4
	K.4006/Z	Nut, screw	6		UA.3804/Z	Screw, front luggage floor	10
(3)	UB.1631	Quadrant, spare wheel clamp	1		CS.34304/Z	Washer, cup, screw	10
(4)	UB.1539	Tube, distance, clamp	2		RB.3801	Stud, carpet fastener, front floor	4
	UA.109/Z	Bolt, quadrant to floor	2		CS.31121/Z	Screw, stud, fastener	4
	K.4407/Z	Washer, bolt	2		RB.3801	Stud, carpet fastener, tool compt.	2
	UA.301/Z	Nut, bolt	2		KB.1861	Rivet, stud, fastener	2
					CS.6501/Z	Washer, rivet	2

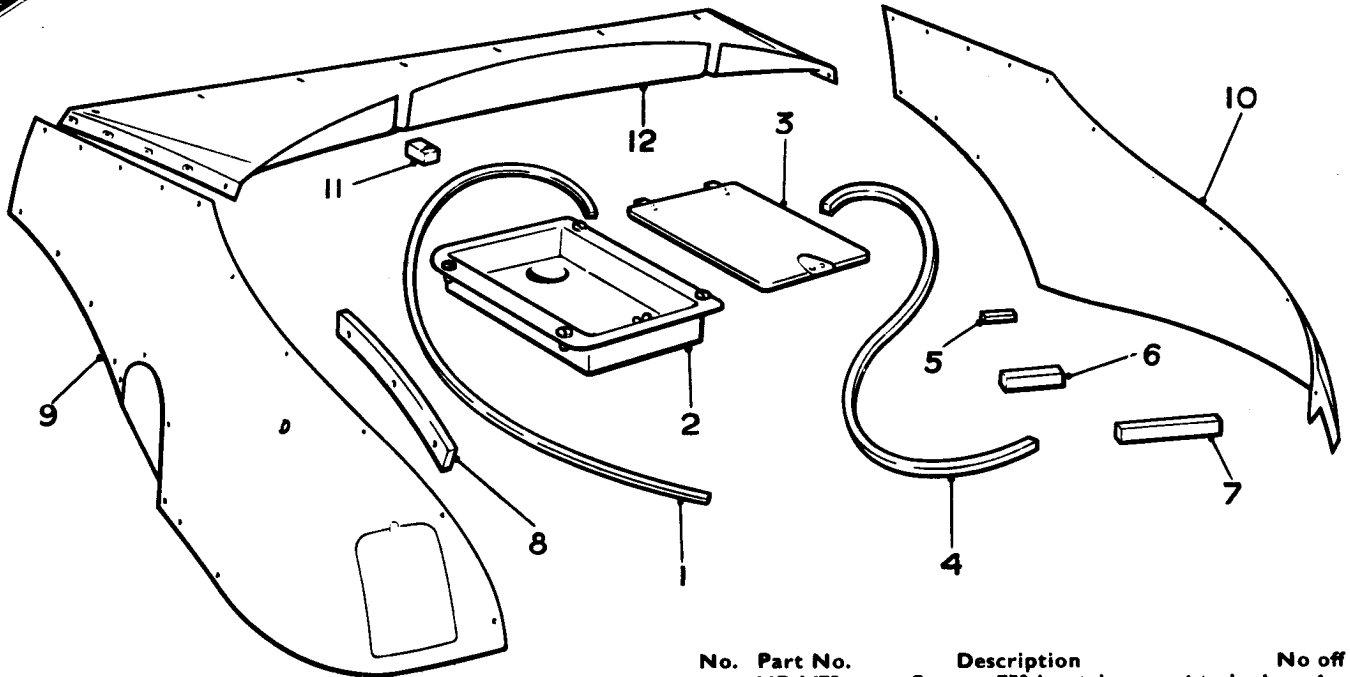
BODY TRIM AND FITTINGS.

BOOT.
(Continued)



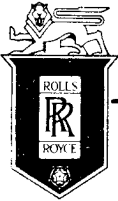
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



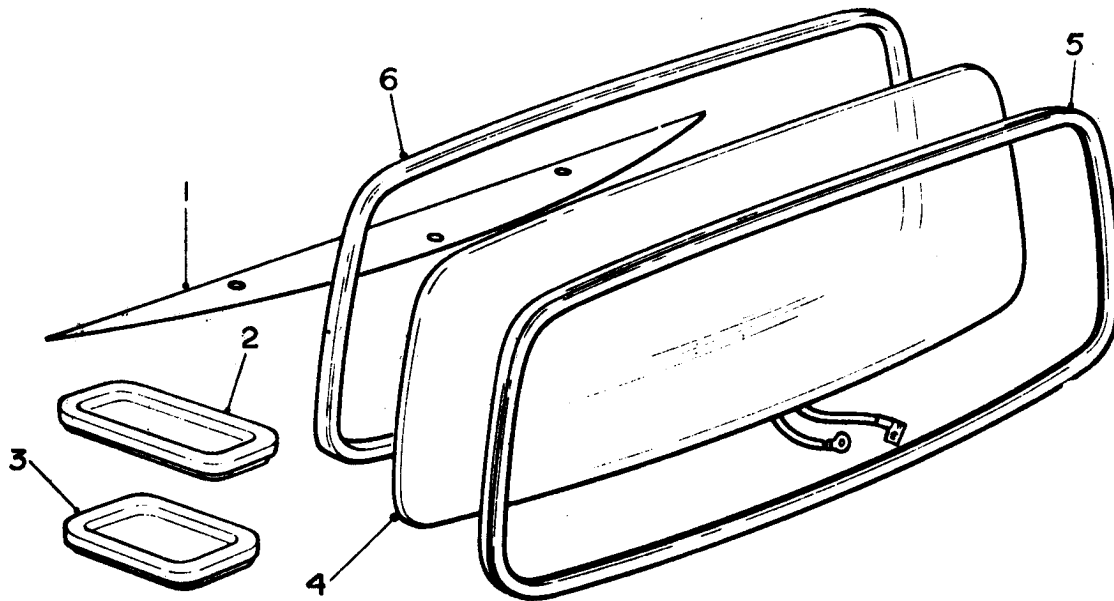
Ref.	Part No.	Description	No off	No.	Part No.	Description	No off
(1)	UB.1318	Seal, tool tray to floor	1		UB.1473	Screw, .750 in., trim panel to body	4
(2)	UB.1305	BOX, TOOL TRAY, ASSY.	1		CS.34336/E	Washer, cup, screw	10
	UB.1403	Clip, spring, lid	1		CS.31501/Z	Screw, panel to fillet	2
	KB.2450	Rivet, spring clip	2		CS.34334/E	Washer, cup, screw	2
	UB.1404	Plate, backing, clip	1		UW.1983	Panel, trim, luggage compt., side, R.H.	1
(3)	UB.1312	Lid, tool tray	1		UB.1435	Screw, .500 in., trim panel to body	5
(4)	UB.2778	Seal, long, battery box	1		UB.1473	Screw, .750 in., trim panel to body	5
(5)	UB.2789	Seal, short, battery box	1		CS.34336/E	Washer, cup screw	10
	RB.3801	Stud, carpet fastener, battery box lid	1		CS.31501/Z	Screw, panel to fillet	2
	KB.1861	Rivet, stud, fastener	1		CS.34334/Z	Washer, cup, screw	2
	CS.6301/Z	Washer, rivet	1	(11)	UW.1056	Stop, torsion bar, trunk door	1
(6)	UW.1277	Block, trim panel, rear, L.H.	1		CS.31344/Z	Screw, stop to body	2
	UW.1276	Block, trim panel, rear, R.H.	1	(12)	UB.1433S/A	PANEL, TRIM, LUGGAGE COMPT., HEADER	1
(7)	UW.1278	Block, trim panel, front	2		UB.2202	Trim, header panel	1
	CS.30124/Z	Screw, block to floor	8			(Cars with Whitlock type interior cooling except N. America)	
	RB.3801	Stud, carpet fastener, main luggage floor	14		UB.2378	Trim, header panel	1
			14			(Cars with Chrysler type interior cooling except N. America)	
(8)	CS.31121/Z	Screw, fastener stud	1		UB.2418	Trim, header panel	1
	UW.1573	Fillet, trim, wheel arch, L.H.	1			(Cars with RR type interior cooling)	
	UW.1572	Fillet, trim, wheel arch, R.H.	1		CS.30122/E	Screw, trim panel to trunk hinge	8
(9)	CS.30124/Z	Screw, fillet to wheel arch	6		UB.1435	Screw, trim panel to body	17
	UW.1308	Panel, trim, luggage compt. side, L.H.	1		CS.34336/E	Washer, cup, screw	25
	CS.30602/SS	Screw, panel to body	5		UW.1388	Panel, Haircord, rear wheel arch, R.H.	1
	CS.30604/SS	Screw, panel to body	5		UW.1389	Panel, Haircord, rear wheel arch, L.H.	1
	CS.34336/E	Washer, cup, screw	10		UW.1815	Panel, Haircord, rear wheel arch, L.H.	1
	CS.31501/Z	Screw, panel to trim fillet	2		UW.1816	Panel, Haircord, rear wheel arch, R.H.	1
	CS.34334/E	Washer, cup, screw	2			(Cars with RR type interior cooling)	
10)	UW.1310	Panel, trim, luggage compt. side, R.H.	1		UW.1577	Panel, Black Vyanide, squab board flange	1
	CS.30602/SS	Screw, panel to body	5		UW.1390	Panel, Haircord, squab flange, R.H.	1
	CS.30604/SS	Screw, panel to body	5		UW.1391	Panel, Haircord, squab flange, L.H.	1
	CS.34336/E	Washer, cup, screw	10		UW.1386/7	PANEL, HAIRCORD, LUGGAGE FLOOR	1
	CS.31501/Z	Screw, panel to trim fillet	2				
	CS.34334/E	Washer, cup, screw	2		RB.5926	Fastener, carpet	27
		(Not L.W.B. cars)			RB.3800	Ring, carpet fastener	27
	UW.1981	Panel, trim, luggage compt. side, L.H.	1				
	UB.1435	Screw, .500 in., trim panel to body	5				
		(L.W.B. cars only)					

BODY TRIM AND FITTINGS. BOOT. (Continued)



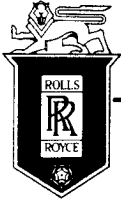
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



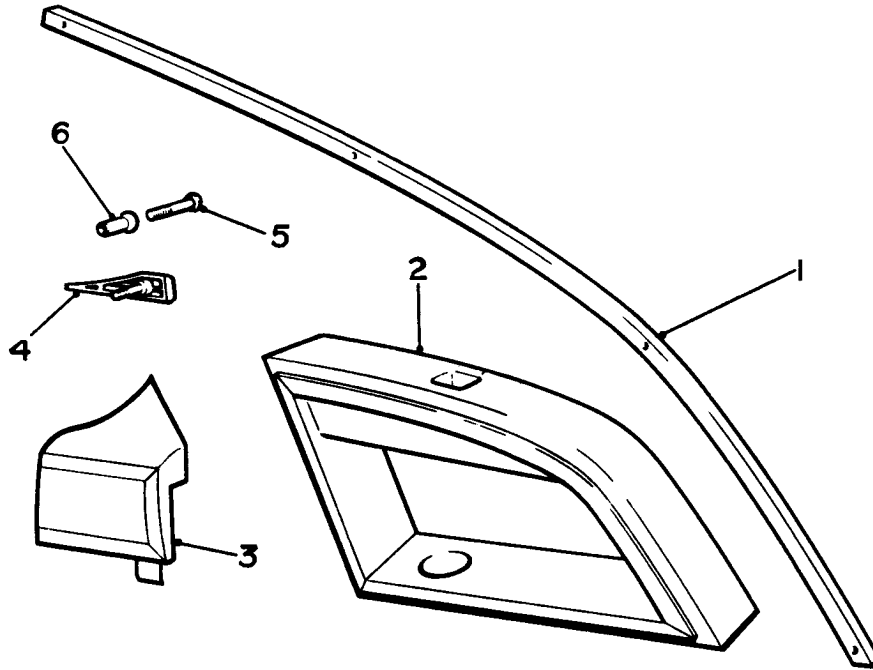
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UW.1979S/A	PANEL, TRIMMED, PARCEL SHELF, REAR ASSY. (L.W.B. cars)	1		UW.1402	Panel, hide, anti-drum, parcel shelf	4
(1)	UW.1731S/A	PANEL, TRIMMED, PARCEL SHELF, REAR ASSY. (Not L.W.B. cars)	1	CS.31602/Z	Screw, panel to parcel shelf		24
	CS.31121/Z	Screw, panel top and shelf	4	UW.1403	Panel, calico, anti-drum, parcel shelf		4
(2)	UW.1003	Panel, anti-drum, outer, parcel shelf	2	UW.1552S/A	PANEL, PERFORATED HARDBOARD, ASSY.		1
(3)	UW.1004	Panel, anti-drum, inner, parcel shelf	2	UW.1360	Panel, headcloth		1
	UW.1721	Panel, anti-drum, inner, parcel tray	2	UW.1950	Panel, perforated hardboard, parcel tray		1
	UW.1736	Panel, anti-drum, outer, parcel tray, R.H.	1	UW.1946	Packing, depression, parcel tray (Cars with late type RR interior cooling)		2
	UW.1737	Panel, anti-drum, outer, parcel tray, L.H. (Cars with Whitlock or Chrysler interior cooling except N. America)	1	CS.31121/Z	Screw, panel to parcel shelf		4
	UW.1779	Panel, anti-drum, inner, parcel tray (Cars with RR: type interior cooling)	2	UW.1365	Parcel seal, art felt, parcel shelf		1
	UW.1780	Panel, anti-drum, outer, parcel tray (Cars with early type RR interior cooling)	2	(4) UB.2051	GLASS, BACKLIGHT WITH DEMISTER, ASSY.		1
	CS.30981/Z	Nut, nozzle to trim pad	2	RD.3690	Eye, cable		1
	CS.31330/Z	Screw, retainer, cage nut	4	UR.2083	Eye, cable		1
	CS.31010/Z	Cage nut	2	UD.1733	Sleeve		1
	CS.31384/Z	Screw, anti-drum panel, inner	8	UB.2052	GLASS, SUNDYM, BACKLIGHT ASSY. (As above except glass)		1
							(Alt.
				K.1801/Z	Screw, earth connection		1
				K.4446/Z	Washer, screw		1
				(5) UB.2611	Seal, rear backlight		1
				UW.1630	Strip, Prestik		9 ft.
				(6) UW.1234	Finisher, rear backlight		1
				CS.31204/E	Screw, finisher to body		17
				UB.1833	Washer, cup, screw		17

BODY TRIM AND FITTINGS. PARCEL SHELF AND BACKLIGHT.



SPARES schedule

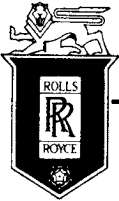
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UW.1125	Fillet, trim, trim rail, R.H.	1
	UW.1126	Fillet, trim, trim rail, L.H.	1
	CS.31104/Z	Screw, fillet to body	8
	UW.1375	Panel, plastic, wheel arch	2
	UW.1269	Panel, bituminous felt, wheel arch	2
	UW.1368	Panel, bituminous felt, rear	2
	UW.1584S/A	Panel, trimmed, lower R.H.	1
	UW.1584S/A	Panel, trimmed, lower L.H.	1
	UW.1326S/A	Panel, trimmed, upper R.H.	1
	UW.1325S/A	Panel, trimmed, upper L.H.	1
	CS.31345/Z	Screw, panel to seat channel	6
(2)	UW.1055	COMPANION, REAR, ASSY., R.H.	1
	UW.1040	Facia, assembly	1
	UB.1343	Glass, diffuser	1
	UB.1341	Mirror	1
	RB.3859	Bracket, mirror	4
	CS.31330/Z	Screw, bracket	4
	UW.1048	Frame	1
	CS.31365/Z	Screw, facia	4
	UW.1054	COMPANION, REAR, ASSY., L.H.	1
		(As above except :-)	
	UW.1097	Facia, assembly	1
	UB.1342	Glass, diffuser	1
	UB.1340	Mirror	1
	UW.1044	Frame	1
	CS.31366/Z	Screw, companion to quarter panel	6
		Not L.W.B.	

Ref.	Part No.	Description	No off
(3)	UW.1155	FINISHER, "D" POST, ASSY. R.H.	1
	UB.1582	Clip	1
	CS.31344/Z	Screw, clip	2
	UW.1151	FINISHER, "D" POST, ASSY., L.H.	1
	UB.1581	Clip	1
	CS.31344/Z	Screw, clip	2
	CS.31020/Z	Screw, finisher to body	4
		Not L.W.B.	
(4)	UB.1063	Moulding, "D" post, R.H.	1
	UB.1062	Moulding, "D" post, L.H.	1
(5)	UB.1052	Stud, "D" post, moulding	2
(6)	UB.1053	Piece, distance, "D" post moulding	2
	K.9006/Z	Washer, stud	2
	K.4006/Z	Nut, stud	2

BODY TRIM AND FITTINGS REAR QUARTERS

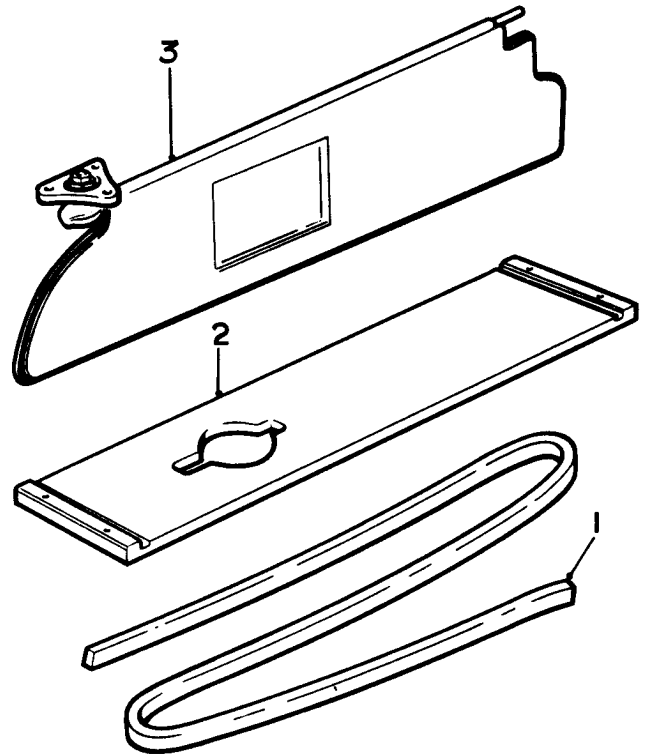


SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

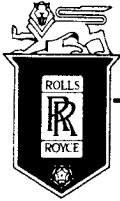


Ref.	Part No.	Description	No off
	UW.1623	Panel, Flintcote, roof, rear	1
	UW.1622	Panel, Flintcote, roof, centre	1
	UW.1621	Panel, Flintcote, roof, front	1
	UB.1671	Wire, listing, roof, No. 1	1
	UB.1672	Wire, listing, roof, No. 2	1
	UB.1673	Wire, listing, roof, No. 3	1
	UB.1674	Wire, listing, roof, No. 4	1
	UB.1675	Wire, listing, roof, No. 5	1
	UB.2485	Wire, listing, roof, No. 1	1
	UB.2486	Wire, listing, roof, No. 2	1
	UB.2487	Wire, listing, roof, No. 3	1
	UB.2488	Wire, listing, roof, No. 4	1
	UB.2489	Wire, listing, roof, No. 5	1
		(Cars with RR type interior cooling	
	CS.30542/Z	Screw, listing wire to roof	6
	CS.30562/Z	Screw, listing wire to roof	4
	UB.2745	Wire, listing, roof, No. 1	1
	UB.2746	Wire, listing, roof, No. 2	1
	UB.2747	Wire, listing, roof, No. 3	1
	UB.2748	Wire, listing, roof, No. 4	1
	UB.2749	Wire, listing, roof, No. 5	1
	UB.2750	Wire, listing, roof, No. 6	1
	CS.30542/Z	Screw, wire to roof	12
		(L.W.B. cars	
(1)	UB.1574	Strip, felt, roof bows to roof	4
	UW.1366	Panel, felt, roof bows	2
	UW.1648	Panel, bituminous felt, front roof bow	1
(2)	UW.1058	Support, roof lamp	1
	CS.30563/Z	Screw, support to roof bows	4
	K.4307/Z	Nut, screw	4
		(Not L.W.B. cars	
	UW.1345S/A	HEAD CLOTH ASSY.	1
	UW.1346	Panel, rear light	1
	UW.1995S/A	HEAD CLOTH ASSY.	1
	UW.1996	Panel, rear light	1
		(L.W.B. cars	
	UW.1279S/A	Fillet, trimmed, cantrail, R.H.	1
	UW.1279S/A	Fillet, trimmed, cantrail, L.H.	1
		(Not L.W.B. cars	
	UB.1690	Pull, hand, assembly, R.H.	1
	UB.1689	Pull, hand, assembly, L.H.	1
	CS.31245/E	Screw, hand pull to cantrail	4
	UW.1320	Panel, plywood, header	1
	UW.1367	Panel, felt, header	1
	UW.1280S/A	Fillet, trimmed, header	1
	UB.2598	VISOR, SUN, WITH MIRROR, ASSEMBLY, R.H.	1
		(L.C. cars	
	UB.1391	Bracket, and spindle assembly	1
	RB.5194	Cap	1
	UB.1380	Bolt, eye	1
	UB.1383	Housing	1
	RB.5197	Mirror	1
	UB.1379	Nut	1
	K.4310/Z	Nut, lock	1
	RB.5408	Pin, pivot	1
	UB.1390	Washer, cup	1
	UB.1808	Washer, plain, nut	1
	UB.1805	Washer, wave	1



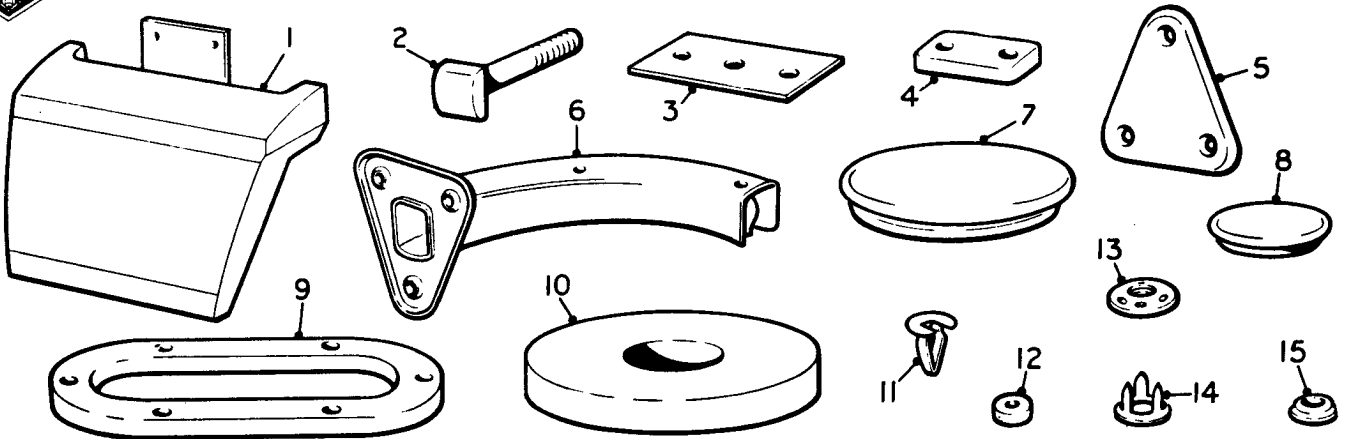
Ref.	Part No.	Description	No off
(3)	UB.2597	VISOR, SUN, WITH MIRROR, ASSEMBLY, L.H.	1
		(R.C. cars	
	UB.2599	VISOR, SUN, ASSEMBLY, L.H.	1
		(L.C. cars	
	UB.1392	Bracket, and spindle assy.	1
	UB.2600	VISOR, SUN, ASSY., R.H.	1
		(R.C. cars	
	RB.7239	Clip, support, sun visor	2
	K.4404/Z	Washer, visor housing to header	6
	CS.30604/SS	Screw, visor housing to header	6
	UB.1473	Screw, visor housing to header	6
		(L.W.B. cars	
	CS.31785/Z	Screw, support clip	4
	UD.2270	Plug, blanking, roof aerial	1
	UD.2269	Grommet, plug	1
	K.9010/Z	Washer, plug	1
	CS.32074	Washer, plug	1
	RE.22428	Nut, blanking plug	1
		(Cars not fitted with roof aerial	

BODY TRIM AND FITTINGS. ROOF.



SPARES schedule

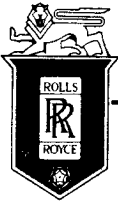
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UW.1322S/A	PANEL ASSY., TRIMMED, B & C POST, UPPER R.H.	1	(6)	UB.2405	CONDUIT, CABLE, B & C POST, L.H.	1
	UB.2301	Clip, trim	1			(As for R.H.)	
	UB.2331	Retainer, clip	1			Screw, conduit to B & C post	6
	CS.31344/Z	Screw, retainer	2		CS.30122/Z	(With electric window lifts only)	
	UW.1321S/A	PANEL ASSY., TRIMMED, B & C POST, UPPER, L.H.	1		UW.1374	Panel, Flintcote, floor, rear	1
		(As for R.H.)			UW.1363	Panel, Art Felt, floor, rear	1
(1)	UW.1146	Finisher, waist, B & C post, R.H.	1		UW.1380	PANEL, CARPET, FLOOR, REAR	1
	UW.1145	Finisher, waist, B & C post, L.H.	1		RB.5926	Fastener, carpet	23
	CS.31020/Z	Screw, finisher to post	6		RB.3800	Ring, fastener	23
		(Not L.W.B. cars)			UW.1381	PANEL, CARPET, HEATER DUCT	1
(2)	UB.1059	Moulding, B & C post	2		RB.5926	Fastener	5
	UB.1052	Stud, moulding	2		RB.3800	Ring, fastener	5
	K.9006/Z	Washer, stud	2	(7)	RB.2515	Grommet, filler hole, gearbox	1
	K.4006/Z	Nut, stud	2	(8)	UB.1051	Grommet, body mount, sealing	8
	UW.1264	Strip, tacking, B. & C post, front, lower, R.H.	1	(9)	RB.5987	Seal, rubber, cover plate, gearbox	1
	UW.1263	Strip, tacking, B & C post, front, lower, L.H.	1		UW.1373	Panel, Flintcote, floor, front	1
	CS.31123/Z	Screw, tacking strip	8		UW.1362	Panel, Art Felt, floor, front	1
	UW.1262	Strip, tacking, B & C post, rear, centre, R.H.	1		UW.1384	Panel, plush, seat runner, inner	2
	UW.1261	Strip, tacking, B & C post, rear, centre, L.H.	1		UW.1385	Panel, plush, seat runner, outer	2
	CS.31123/Z	Screw, tacking strip	4		UW.1372	Panel, Flintcote, toe-board	1
	UW.1582	Strip, tacking, B & C post, rear, lower, R.H.	1		UW.1361	Panel, Art Felt, toe-board	1
	UW.1583	Strip, tacking B & C post, rear, lower, L.H.	1	(10)	RW.2689	Washer, felt, dipper switch	1
	CS.31123/Z	Screw, tacking strip	6		UW.1379	PANEL, CARPET, FLOOR, FRONT	1
(3)	RB.3772	Plate, trim fixing lower	6		RB.5926	Fastener, carpet	26
	CS.31342/Z	Screw, plate to tacking strip	12		RB.3800	Ring, fastener	26
	UW.1324S/A	PANEL ASSY., TRIMMED, B & C POST, LOWER, R.H.	1	(11)	RB.3801	Stud, floor, fastener	49
	UB.2301	Clip, trim	4		RB.3801	Stud, floor, fastener	26
	UB.2331	Retainer, clip	4			(Not L.W.B. cars)	
	CS.31344/Z	Screw, retainer	8			(L.W.B. cars)	
	UW.1323S/A	PANEL ASSY., TRIMMED, B & C POST, LOWER, L.H.	1	(12)	RB.3757	Washer, stud	51
		(As for R.H.)			RB.3757	Washer, stud	28
		(Not L.W.B. cars)				(L.W.B. cars)	
(4)	UB.1714	Buffer, front door, B & C post	2		CS.31122/Z	Screw, carpet stud	47
	UB.1715	Buffer, front door, B & C post	2		CS.31122/Z	Screw, carpet stud	24
		(Alt)				(Not L.W.B. cars)	
	CS.31041/E	Screw, buffer	4		KB.1861/Z	Rivet, stud	2
(5)	UB.2548	Plate, blanking, conduit hole, B & C post	2		CS.6501/Z	Washer, stud	2
	CS.30121/Z	Screw, blanking plate	4	(13)	UW.1915	Heelmat, driver	1
		(Not with electric window lifts)			UB.1747	Ring, mohair, front	1
	UB.2404	CONDUIT, CABLE, B & C POST, R.H.	1		UB.1748	Ring, mohair, rear	1
	UB.2398	Clip, cable to conduit	3	(14)	RB.5926	Fastener, ring	11
	KB.1804/Z	Rivet, clip	3	(15)	RB.3800	Ring, fastener	11
		(With electric window lifts only)			RB.3801	Stud, fastener	11
					RB.3757	Washer, stud	22
					CS.31125/Z	Screw, fastener stud	11
						(Customer's request only)	

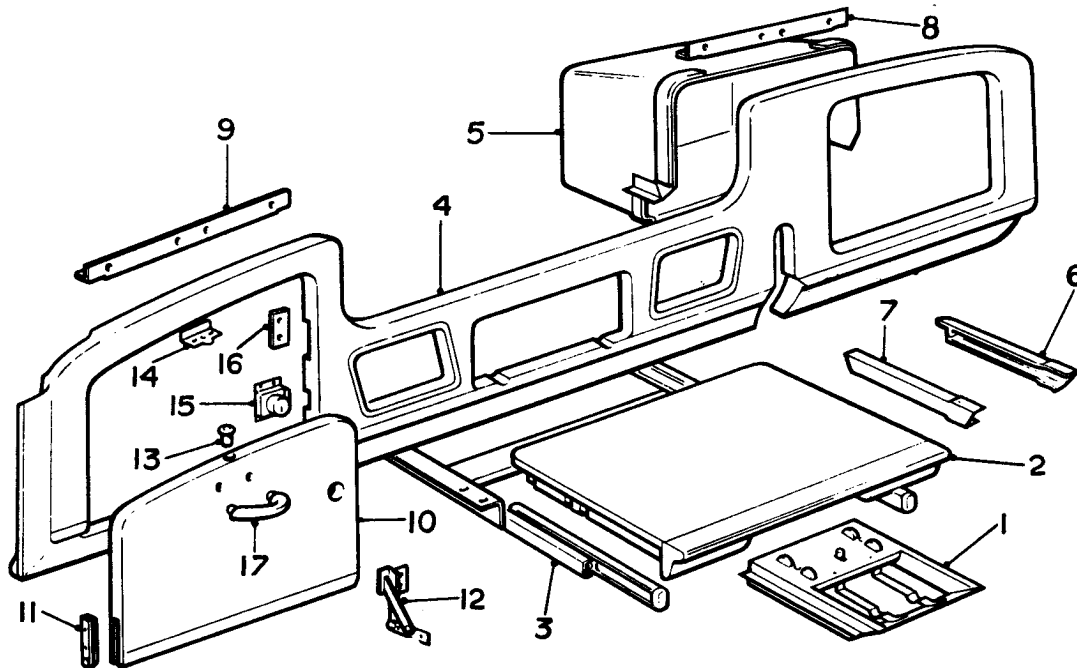
TRIM AND FITTINGS. CENTRE SECTION.

NOTE.—If the above trim panels are required for early cars it will be necessary to remove existing tacking strips and drill .250 in. holes in B & C post closing plates.



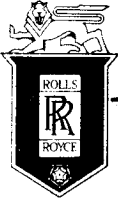
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



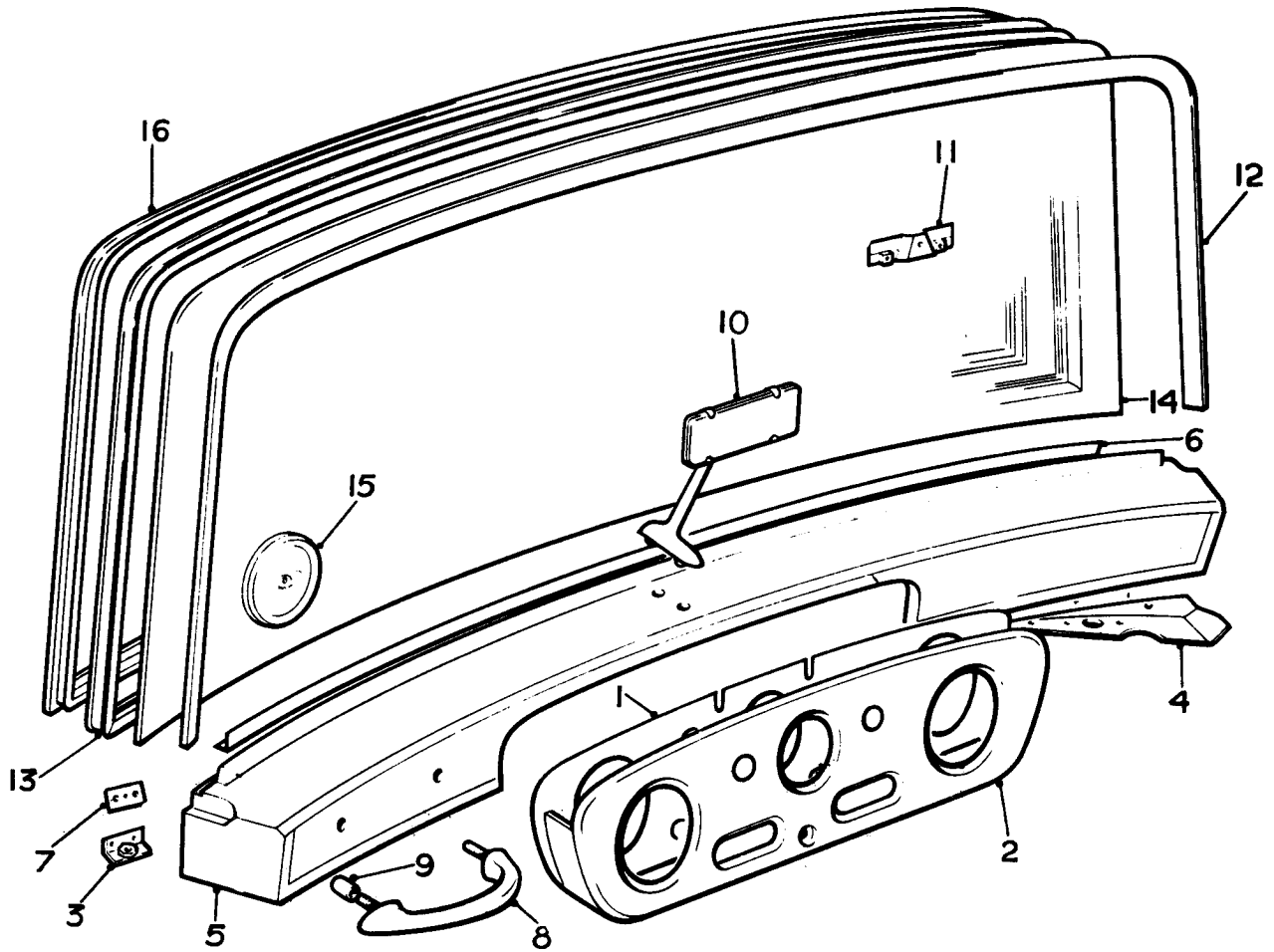
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UB.1153	ASHTRAY, ASSY., COMPLETE	1	(6)	UB.2342	Slide, handbook, R.H.	1
	UB.1154	Ashtray	1	(7)	UB.2343	Slide, handbook, L.H.	1
	UB.1159	Stop assembly	1	CS.35082/Z	Rivet, slide to cubby box	4	
	UB.2104	Stop assembly	1	CS.32068/Z	Washer, rivet	4	
	KB.2403	Rivet, stop to box	1	UW.1928	Felt, cubby box	1	
	UW.1017	Finisher	1	UW.1929	Felt, cubby box	1	
	CS.31020/E	Screw, finisher to box	3	UW.1932	Felt, instrument side plate, R.H.	1	
2)	UW.1006	TRAY, PICNIC, ASSEMBLY	1	UW.1930	Felt, instrument side plate, L.H.	2	
3)	UB.2780	RUNNERS AND CHANNEL ASSY	1	(8)	UB.1251	Angle, upper, cubby box, R.H. (R.C.)	1
	UB.1278	Runner, picnic tray, R.H.	1	UB.1253	Angle, upper, cubby box, R.H. (L.C.)	1	
	UB.1282	Runner, picnic tray, L.H.	1	(9)	UB.1253	Angle, upper, cubby box, L.H. (R.C.)	1
	UB.1271	Runner, channel	2	UB.1251	Angle, upper, cubby box, L.H. (L.C.)	1	
	UB.1396	Channel, assembly, R.H.	1	CS.30541/Z	Screw, angle to cubby box	6	
	UB.1395	Channel, assembly, L.H.	1	CS.31363/Z	Screw, angle to fascia	8	
	UB.1286	Stop, runners	4	KC.153/Z	Screw, cubby box to channel	6	
	K.1701/Z	Screw, stop to runner	8	K.4404/Z	Washer, plain, screw	6	
	K.9003/Z	Washer, screw	8	K.9006/Z	Washer, spring, screw	6	
	CS.31343/Z	Screw, runner to tray	6	(10)	UW.1643	DOOR, CUBBY BOX, ASSY., (R.C.)	1
	CS.30541/Z	Screw; channel fixing	6	UW.1068	DOOR, CUBBY BOX ASSY., (L.C.)	1	
	K.4404/Z	Washer, screw, channel	6	(11)	RB.2901	Hinge, cubby box	1
(4)	UW.1639	BOARD, FACIA, ASSY., R.C.	1	(12)	UB.1766	Hinge, check (R.C.)	1
	UW.1640	BOARD, FACIA, ASSY., L.C.	1	UB.1767	Hinge, check (L.C.)	1	
	UW.1632	BOARD, FACIA, ASSY., R.C.	1	CS.31344/E	Screw, hinge to cubby door	8	
	UW.1633	BOARD, FACIA, ASSY., L.C.	1	(13)	RB.2955	Catch, ball, cubby door	1
	UW.1693	Facia, board, L.C.	1	(14)	RB.2693	Plate, striker, ball catch	1
	UW.1694	Facia, board, R.C.	1	CS.31344/E	Screw, striker plate	2	
		(Cars with Whitlock or Chrysler interior cooling except N. America)		(15)	RH.2006	Lock, cubby door (R.C.)	1
	UW.1690	Facia, board, R.C.	1			(Keys prefixed BSM and CBM only)	
	UW.1691	Facia, board, L.C.	1	RH.275	Lock, cubby door (R.C.)	1	
		(All cars with R.R. interior cooling)		RH.2007	Lock, cubby door (L.C.)	1	
	UW.1842	Facia, board, R.C.	1			(Keys prefixed BSM and CBM only)	
	UW.1843	Facia, board, L.C.	1	RH.276	Lock, cubby door (L.C.)	1	
		(Cars with tachometer only)		CS.31344/E	Screw, lock	4	
	UB.1266	Gauze, speaker, outlet, lower	1	(16)	RB.2035	Plate, striker, cubby lock	1
	UB.1267	Gauze, speaker, outlet, upper	2	CS.31344/E	Screw, striker plate	2	
	UB.1826	Strip, sealing, facia board to body	1	(17)	UB.1611	Handle, cubby door	1
	CS.31604/Z	Screw, facia board to bracket	12	CS.30079/E	Screw, handle	2	
	UW.1665	Felt, facia board to bracket	4				
(5)	UB.1233S/A	BOX, CUBBY, ASSY., R.H. (R.C.)	1				
	UB.1237S/A	BOX, CUBBY, ASSY., R.H. (L.C.)	1				
	UB.1972S/A	BOX, CUBBY, ASSY., L.H. (R.C.)	1				
	UB.1968S/A	BOX, CUBBY, ASSY., L.H. (L.C.)	1				

**BODY TRIM AND FITTINGS.
FACIA BOARD AND ACCESSORIES.**



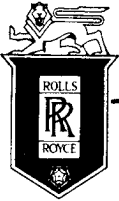
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



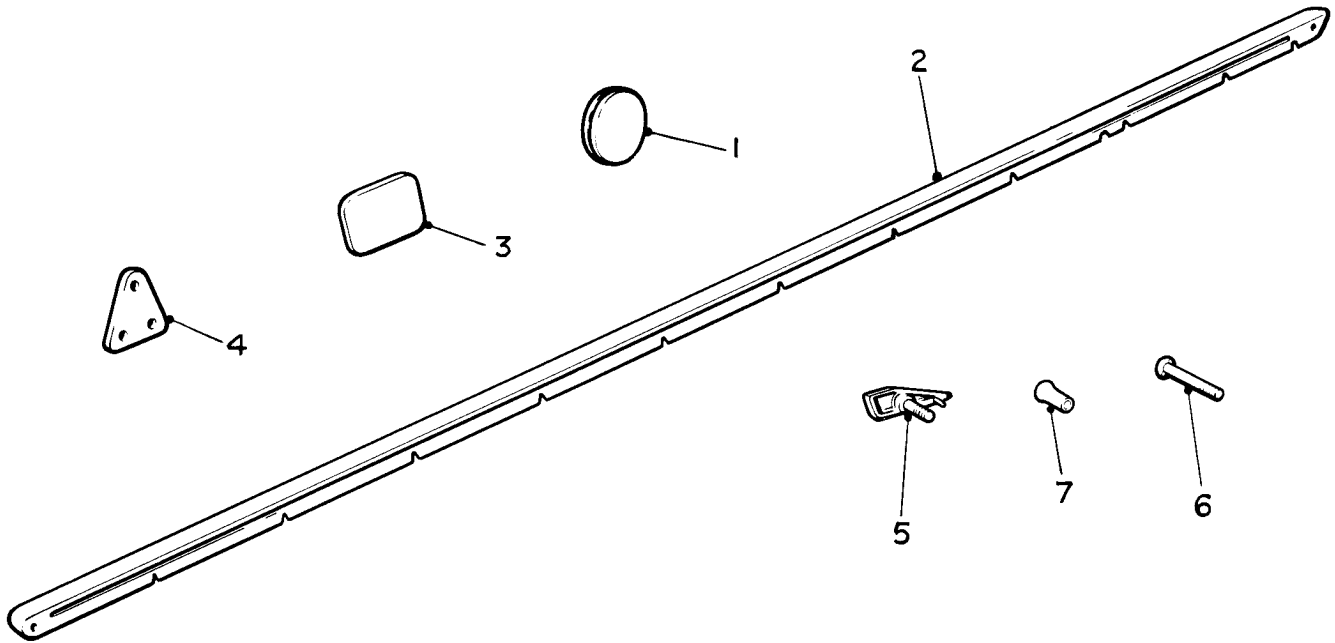
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off	
(1)	UW.1792	Felt, instrument facia	2	(10)	UB.1474	Mirror, rear view	1	
(2)	UB.1007	Facia, instrument	1		RH	Mirror, rear view, flat glass	1	
	UB.2364	Facia, instrument (Cars with R.R. type interior cooling)	1		UB.1749	Washer, packing, mirror	2	
	UB.1039	Screw, instrument facia	4		KC.152/Z	Screw, mirror	1	
(3)	UB.1595	Bracket, trim pad	6		KC.170/Z	Screw, mirror	1	
	CS.31584/Z	Screw, bracket to facia board	12	(11)	UB.1588	Bracket, support, mirror	1	
(4)	UB.1593S/A	Pad, trim, capping rail R.H. (R.C.)	1		CS.30141/Z	Screw, support bracket	2	
	UB.1591S/A	Pad, trim, capping rail R.H. (L.C.)	1		CS.32056/Z	Washer, screw	2	
	UB.1590S/A	Pad, trim, capping rail L.H. (R.C.)	1	(12)	UW.1966S/A	FINISHER, WINDSCREEN, ASSEMBLY, COMPLETE	1	
	UB.1592S/A	Pad, trim, capping rail L.H. (L.C.)	1		UW.1966	Finisher, upper	1	
	CS.30101/E	Screw, trim pad to bracket	6		UW.1965	Finisher, R.H.	1	
(5)	UB.2627	Screw, trim pad to capping rail	8		UW.1964	Finisher, L.H.	1	
	UB.1320	Rail, capping, assembly (R.C.)	1			(If single piece is required send sample for matching veneer)		
	UB.1321	Rail, capping, assembly (L.C.)	1		RB.5731	Screw, windscreen finisher	12	
	UB.1708	Rail, capping, assembly (R.C.)	1		UB.1833	Washer, screw	12	
	UB.1709	Rail, capping, assembly (L.C.)	1		(13)	UB.1206	Seal, glazing, windscreen	1
		(Cars exported to France)		(14)	UB.1352	Glass, windscreen	1	
(6)	UB.2510	Collector, air, capping rail	1		UB.1851	Glass, windscreen, 'Sundym' plain	1	
(7)	UB.1108	Piece, packing, capping rail	As reqd.		UB.1335	Glass, windscreen, "Sundym" shaded	1	
	K.4307/Z	Nut, capping rail	8	(15)	UD.2012	Holder, licence	1	
	K.4404/Z	Washer, nut	8		UD.2013	Holder licence	1	
(8)	UB.1016	Handle, grab	1		(16)	UB.1001	Finisher, windscreen, chrome plated	1
(9)	UB.1043	Tube, distance, grab handle	2					
	UA.351/Z	Nut, grab handle	2					
	K.4407/Z	Washer, plain, nut	2					
	K.9008/Z	Washer, spring, nut	2					

**BODY TRIM AND FITTINGS.
FACIA BOARD AND ACCESSORIES.**
(Continued)



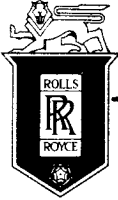
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



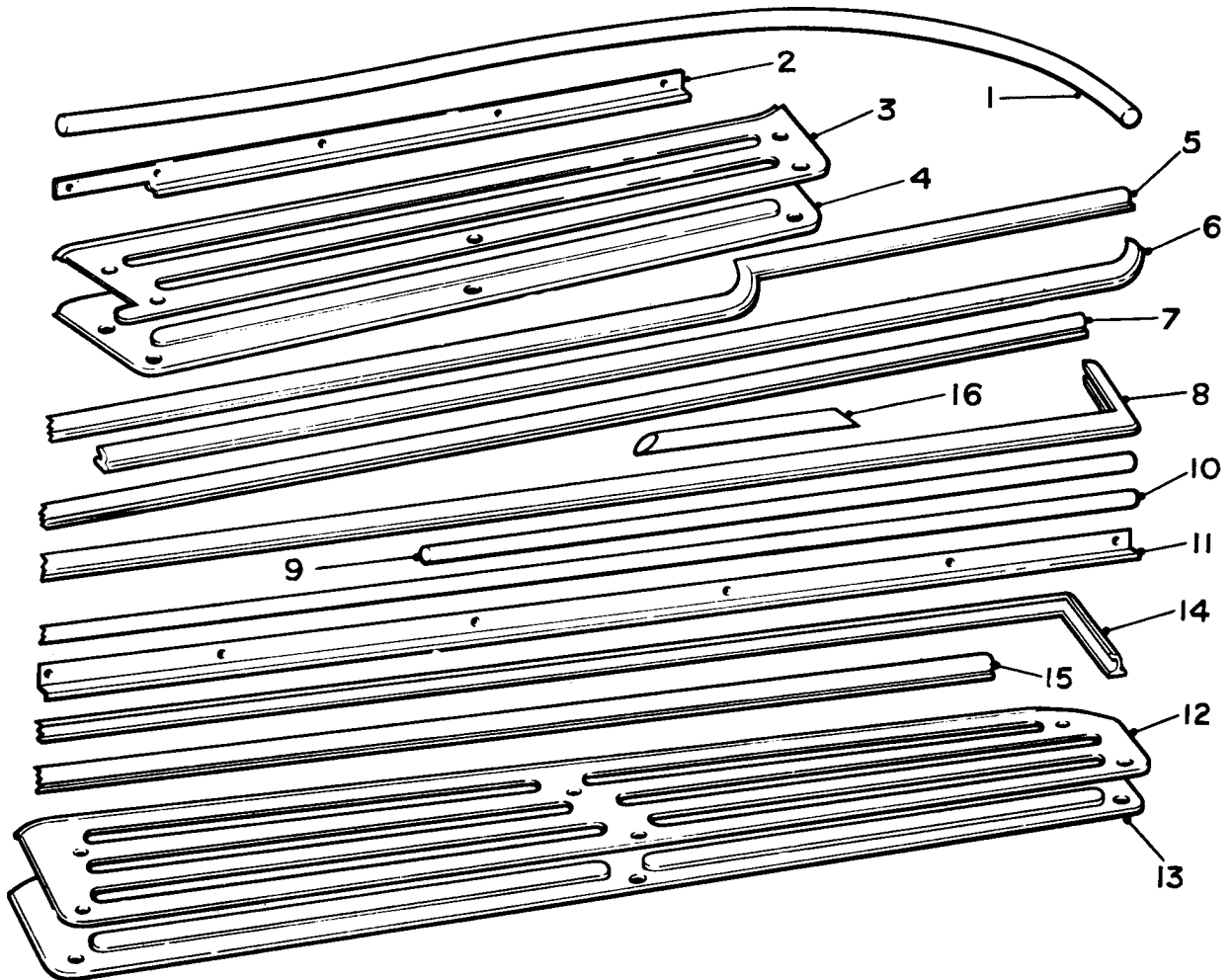
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UW.1376	PANEL, CARPET, DASH	1	(4)	UB.2548	Plate, conduit hole, "A" post	2
	RB.5926	Fastener, carpet	5		CS.30121/Z	Screw, blanking plate to "A" post	6
	RB.3800	Ring, fastener	5			(Not with electric window lifts	
	RB.3801	Stud, carpet fastener	5		UB.2400	CONDUIT, CABLE, "A" POST, ASSEMBLY, R.H.	1
	RB.3757	Washer, stud	5		UB.2398	Clip, cable to conduit	3
	CS.31122/Z	Screw, fastener stud	5		KB.1804/Z	Rivet, clip	3
	UR.2645	Panel, bituminous felt, dashboard top panel	1		UB.2401	CONDUIT, CABLE, "A" POST, ASSEMBLY, L.H.	1
	UR.2646	Panel, bituminous felt, dashboard top panel	1			As above except conduit (With electric window lifts only	
	UW.1371	Panel, Flintcote, scuttle top	1	(5)	UB.1057	Moulding, "A" post, R.H.	1
	UW.1359	Panel, headcloth scuttle reinforcement	1		UB.1058	Moulding, "A" post, L.H.	1
	UW.1392	Panel, hide, draught excluder channel, front door aperture, R.H.	1	(6)	UB.1052	Stud, moulding, "A" post	2
	UW.1392	Panel, hide, draught excluder channel, front door aperture, L.H.	1	(7)	UB.1053	Piece, distance, "A" post	2
(1)	UB.1262	Grommet, plug, No. 1 body bracket	2		K.9006/Z	Washer, stud	2
(2)	UB.1162	Moulding, kickstrip sill, R.H.	1		K.4006/Z	Nut, stud	2
	UB.1163	Moulding, kickstrip sill, L.H.	1		UA.101/Z	Bolt, blanking handbrake fixing hole	4
		(Not L.W.B. cars			UW.1370	Panel, Flintcote, scuttle side	2
	UB.2434	Moulding, kickstrip sill, R.H.	1		UW.1377	Panel, carpet, scuttle side, R.H.	1
	UB.2435	Moulding, kickstrip sill, L.H.	1		UW.1378	Panel, carpet, scuttle side, L.H.	1
		(L.W.B. Cars					
	CS.30101/Z	Screw, moulding to sill	18				
	CS.30542/Z	Screw, moulding to wing	6				
	CS.32068/Z	Washer, screw	24				
		(Not L.W.B. cars					
	KB.3904/Z	Washer, screw	24				
		(L.W.B. cars					
	K.4006/Z	Nut, moulding to wing	6				
(3)	UW.1614	Plate, millboard, hinge, access, "A" post	2				

BODY TRIM AND FITTINGS. DASH AND 'A' POST.



SPARES schedule

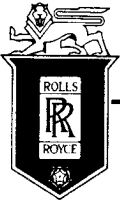
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UW.1364	Panel, art felt, rear seat pan	1	(8)	UB.2228	Seal, "B" and "C" post rear, R.H.	1
	UW.1382	Panel, carpet, rear seat heelboard	1		UB.2227	Seal, "B" and "C" post rear, L.H.	1
	UW.1393	Panel, hide, draught excluder channel, door aperture	2		UB.2761	Seal, "A" post to sill, L.H.	1
(1)	UB.1741S/A	Seal, trimmed, draught welt, sill and wheel arch	2		UB.2762	Seal, "A" post to sill, R.H.	1
(2)	UB.1702	Retainer, seal, rear, R.H.	1		UB.2763	Seal, "C" post to sill, L.H.	1
	UB.1701	Retainer, seal, rear, L.H.	1		UB.2764	Seal, "C" post to sill, R.H.	1
		(Not L.W.B. cars)				(Export cars and L.W.B.)	
	UB.2433	Retainer, seal, rear	2	(9)	UB.1744S/A	Seal, trimmed, draught welt, "A" post	2
		(L.W.B. cars)		(10)	UB.1746S/A	Seal, trimmed, draught welt, front sill	2
	CS.31042/Z	Screw, retainer to floor	10	(11)	UB.1332	Retainer, seal, front sill	2
(3)	UB.1327	Tread Plate, rear floor, R.H.	1		CS.31042/Z	Screw, retainer to floor	12
	UB.1326	Tread plate, rear floor, L.H.	1	(12)	UB.2000	Tread plate, front floor, R.H.	1
		(Not L.W.B. cars)			UB.2001	Tread plate, front floor, L.H.	1
	UB.2558	Tread plate, rear floor, R.H.	1	(13)	UB.2002	Moulding, front tread plate, R.H.	1
	UB.2559	Tread plate, rear floor, L.H.	1		UB.2003	Moulding, front tread plate, L.H.	1
		(L.W.B. cars)			CS.30562/Z	Screw, tread plate to floor	12
(4)	UB.1331	Moulding, rear tread plate, R.H.	1		CS.31120/E	Screw, tread plate to floor	2
	UB.1330	Moulding, rear tread plate, L.H.	1	(14)	UB.2227	Seal, "B" and "C" post, front, R.H.	1
	CS.30562/Z	Screw, tread plate to floor	10		UB.2228	Seal, "B" and "C" post, front, L.H.	1
(5)	UB.2225	Seal, rear door top to "D" post, R.H.	1		UB.2230	Seal, front sill	2
	UB.2226	Seal, rear door top to "D" post, L.H.	1	(15)	UB.2229	Seal, front door, top and "A" post	3
(6)	UB.2594	Seal, rear wheel arch, R.H.	1		UB.2595	Seal, packing, "A" post	2
	UB.2593	Seal, rear wheel arch, L.H.	1	(16)	UB.1852	Seal, rear quarter light, ventilator frame	2
(7)	UB.2230	Seal, rear sill	2			(L.W.B. cars)	

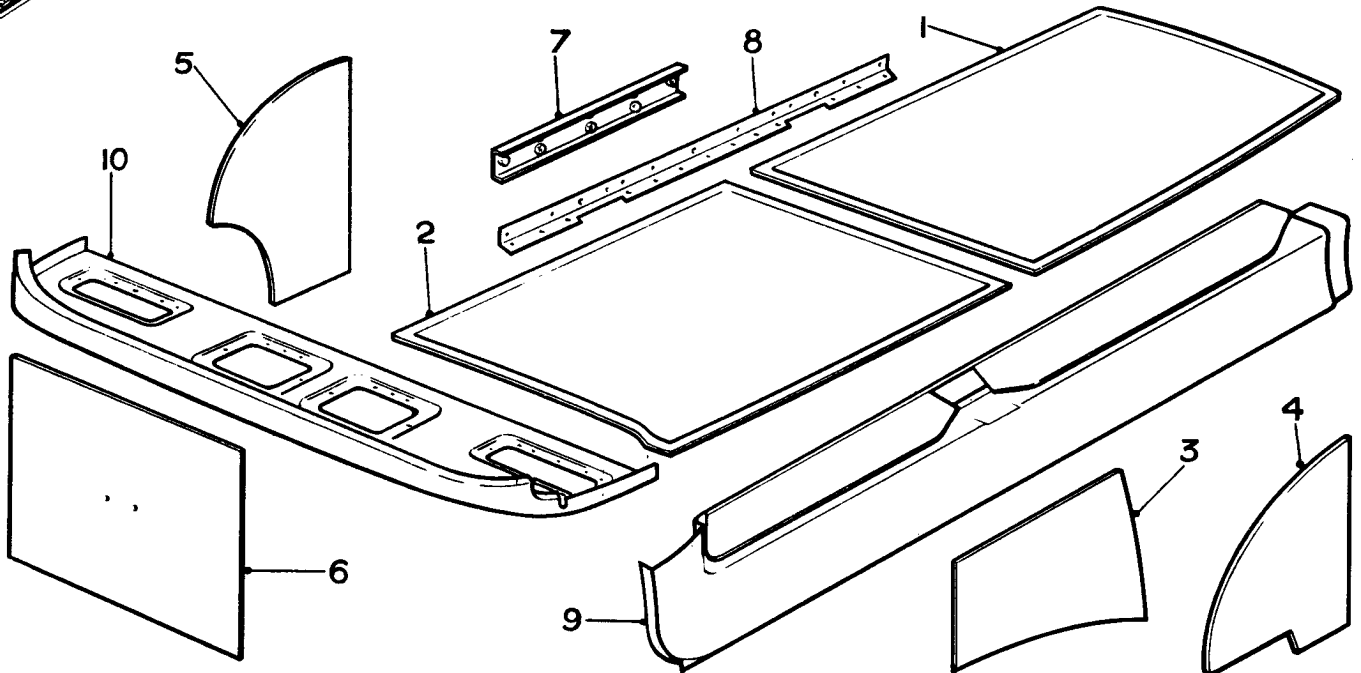
BODY TRIM AND FITTINGS.

SEALS AND DRAUGHT EXCLUDERS.



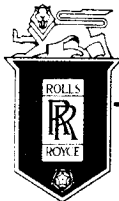
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



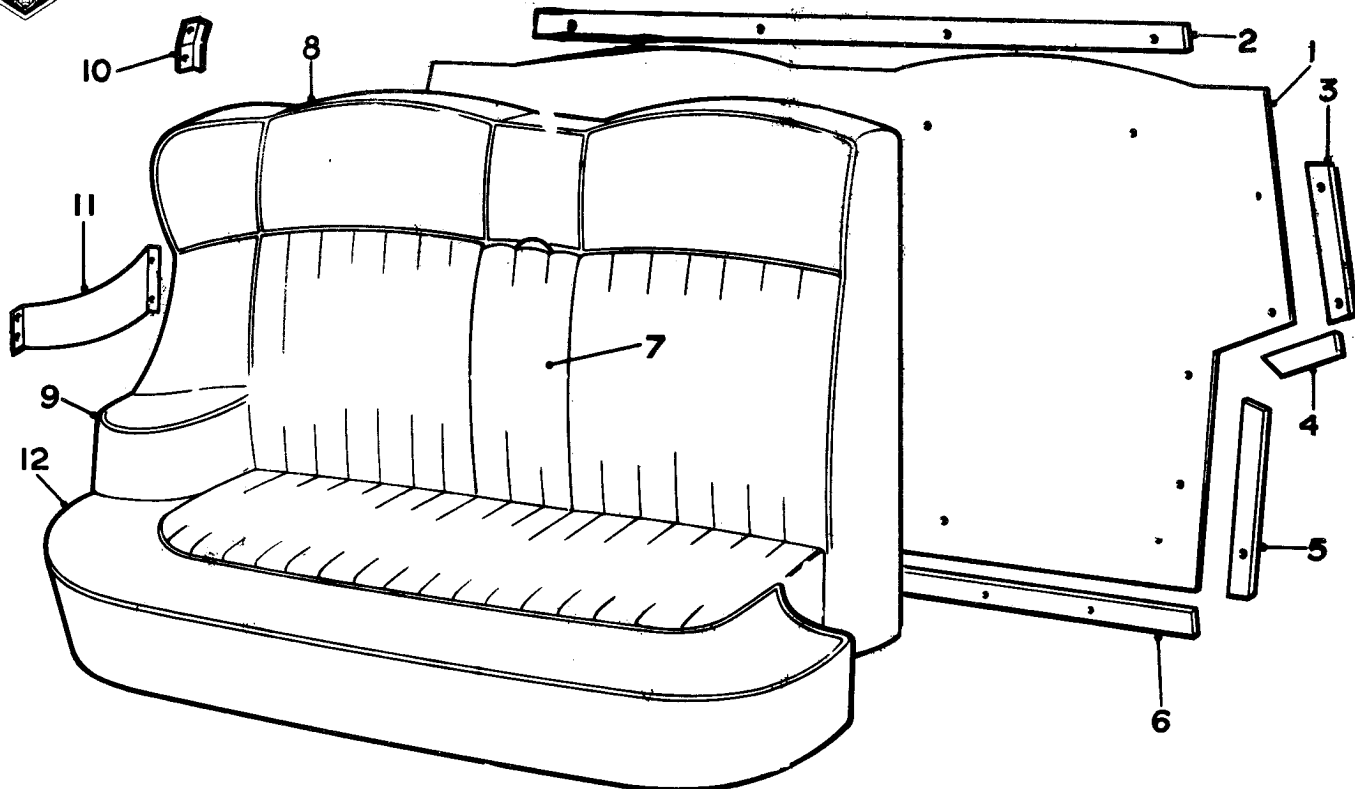
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UB.1993	Front, insulating panel, R.H.	1	(6)	UW.1841	Trim board, evaporator, centre	1
	UB.1994	Front insulating panel, L.H.	1		UB.2674	Plate, identification	1
	UB.1996	Rear insulating panel, R.H.	1		UW.1647	Alkathene sheet	1
	UB.1997	Rear insulating panel, L.H.	1		UB.2590	Insulation	1
	UB.1998	Front insulating panel, tourneau side	2	(7)	UB.2588	Support bracket, assembly	2
	UB.1999	Rear insulating panel, tourneau side	2	(8)	UB.2591	Angle, trim pad	1
		(Cars with Whitlock or Chrysler equipment except N. America)			CS.30541/Z	Screw, bracket to angle	4
(1)	UB.2474	Front insulating panel, R.H.	1		CS.30602/SS	Screw, trim board to bracket	12
	UB.2475	Front insulating panel, L.H.	1		CS.34324/E	Washer, cup, screw	12
(2)	UB.2477	Rear insulating panel, R.H.	1		CS.31203/SS	Screw, trim board to angle	22
	UB.2478	Rear insulating panel, L.H.	1		CS.34322/E	Washer, cup, screw	22
(3)	UB.2479	Front insulating panel, tourneau side front	2		KC.170/Z	Bolt, angle to header panel	13
					K.4404/Z	Washer, bolt	13
(4)	UB.2480	Front insulating panel, tourneau side rear	2		K.4006/Z	Nut, bolt	13
		(Cars fitted with R.R. equipment)				(Cars with R.R. equipment)	
	UW.1741	Trim board, evaporator	2		UB.2032	PANEL ASSY., COMPLETE, OUTER, R.H.	1
	UW.1742	Batten, trim board	2			(Cars with Whitlock or Chrysler equipment except N. America)	
	UW.1743	Strip, trim board	2		UB.2410	PANEL ASSEMBLY, COMPLETE SILL OUTER, R.H.	1
		(Cars with Whitlock equipment, except N. America)				(Cars with early type R.R. equipment)	
	UW.1782	Trim board, evaporator	2	(9)	UB.2655	PANEL ASSEMBLY, COMPLETE, SILL OUTER, R.H.	1
	UW.1783	Batten, trim board	2			(Cars with late type R.R. equipment)	
	UW.1784	Strip, trim board	2		UB.2033	Inspection plate, refrig. pipe	1
		(Cars with Chrysler equipment, except N. America)			CS.31040/Z	Screw, plate	6
	CS.31346/Z	Screw, trim board to batten	3		UB.2034	Inspection plate, refrig. pipe	4
	CS.31464/Z	Screw, trim board to strip	8		CS.31040/Z	Screw, plate	24
	CS.34332/E	Washer, cup, screw	8			(Cars with Whitlock Chrysler and early R.R. equipment)	
	UB.2028	Bracket, trim board, short	2		UB.2174	PANEL, PARCEL SHELF	1
	UB.2031	Bracket, trim board, long	2			(Cars with Whitlock or Chrysler equipment except N. America)	
	UB.1435	Screw, trim board to bracket	14		UB.2368	PANEL, PARCEL SHELF	1
	CS.34338/E	Washer, cup, screw	14			(Cars with early type R.R. equipment)	
		(Cars with Whitlock or Chrysler equipment except N. America)		(10)	UB.2647	PANEL, PARCEL SHELF	1
						(Cars with late type R.R. equipment)	
(5)	UW.1788	Trim board, evaporator, side, R.H.	1				
	UW.2015	Trim board, evaporator, side, L.H.	1				
		(Cars with R.R. equipment)					

**BODY TRIM AND FITTINGS.
SPECIAL FITTINGS WITH INTERIOR
COOLING.**



SPARES schedule

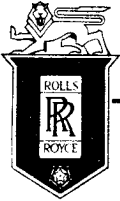
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UW.1553S/A	Board, blanking, rear seat	1	(8)	UW.1568S/A	PANEL, HEADREST, ASSY., TRIMMED, R.H.	1
(2)	UW.1091	Rubber strip, top, board to body	1		UW.1568	Board, end, assembly	1
(3)	UW.1092	Rubber strip, side, board to body	2		UW.1570	Board, headrest	1
(4)	UW.1093	Rubber strip, side, intermediate	2		UB.1720	Bracket, stiffener	1
(5)	UW.1094	Rubber strip, side, lower	2		UB.1540	Stay	2
(6)	UW.1095	Rubber strip, bottom	1		CS.30563/Z	Screw, stay and bracket to headrest	10
(7)	UW.1564S/A	SQUAB AND CENTRE ARMREST, COMPLETE	1		CS.30565/Z	Screw, stay and bracket to end board	8
	UW.1061S/A	Board, armrest, assembly	1		K.4404/Z	Washer, screws	18
	UW.1233	Board, base, armrest	1		K.4006/Z	Nut, screws	18
	RW.2958	Block, armrest	1		UW.1567S/A	PANEL, HEADREST, ASSY., TRIMMED, L.H.	1
	RB.2657	Guide, hinge	1			As above except:—	
	RB.4430	Hinge, assembly	1		UW.1567	Board, end, assembly	1
	UB.1607	Hinge and spring, assembly	1		UW.1569	Board, headrest	1
	UB.1480	Linkage, armrest, R.H.	1		UB.1721	Bracket, stiffener	1
	UB.1481	Linkage, armrest, L.H.	1		UA.5207/Z	Screw, headrest to body	6
	UA.3005/Z	Screw, base board to stay	8		CS.32070/Z	Washer, screw	6
	UA.1251/Z	Washer, screw	8	(9)	UW.1586S/A	PANEL, SIDE ARMREST, ASSY., R.H.	1
	UA.301/Z	Nut, screw	8		UW.1587S/A	PANEL, SIDE ARMREST, ASSY., L.H.	1
	UW.1168	Panel, plywood, armrest	1	(10)	UB.1780	Plate, headrest to armrest	2
	CS.32303	Pin, gimp, trimboard	4		CS.30543/Z	Screw, plate	3
	CS.35081/Z	Rivet, guide	2		K.4404/Z	Washer, screw	4
	UA.5204/Z	Screw, bracket to squab board	2		K.4006/Z	Nut, screw	4
	UA.5205/Z	Screw, bracket to squab board	2	(11)	UB.1781	Plate, armrest to "D" post, R.H.	1
	CS.32046/Z	Washer, screws	4		UB.1782	Plate, armrest to "D" post, L.H.	1
	CS.31604/Z	Screw, trim board	6		CS.31123/Z	Screw, armrest plates	12
	CS.31386/Z	Screw, trim board	2		K.1922/Z	Screw, armrest to wheel arch	4
	RB.2656	Spring, armrest	1		K.4452/Z	Washer, screw	4
	RB.4296	Spring, armrest hinge	2		K.4006/Z	Nut, screw	4
	UB.1660	Case, spring, armrest	1		CS.31121/Z	Screw, armrest leather to seat pan	6
	UB.1659	Case, spring, squab	1	(12)	K.4404/Z	Washer, screw	6
	UA.5207/Z	Screw, squab and board to body	8		UB.1658S/A	CUSHION, ASSEMBLY	1
	CS.32070/Z	Washer, screw	8		UB.1658	Case, spring	1

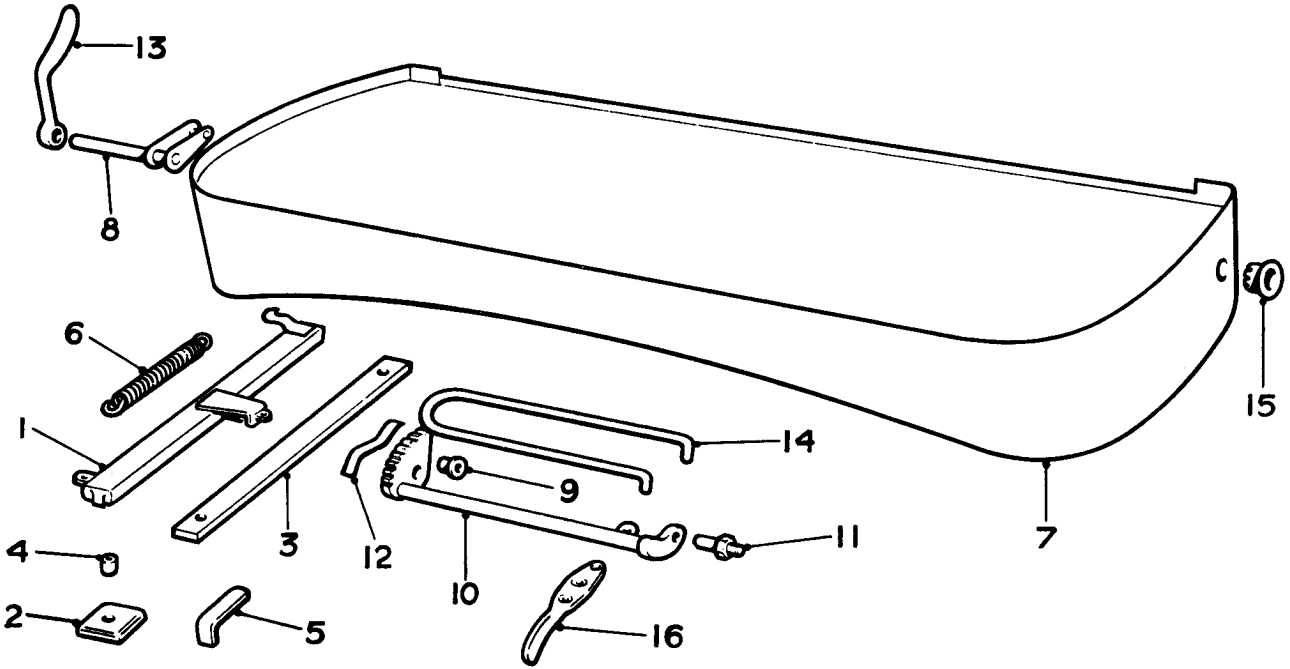
REAR SEAT.

NOTE.—If hide cover only is required, quote S/A number and state "Hide panel covers fluted and sewn only." Also, colour of leather.



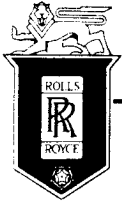
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



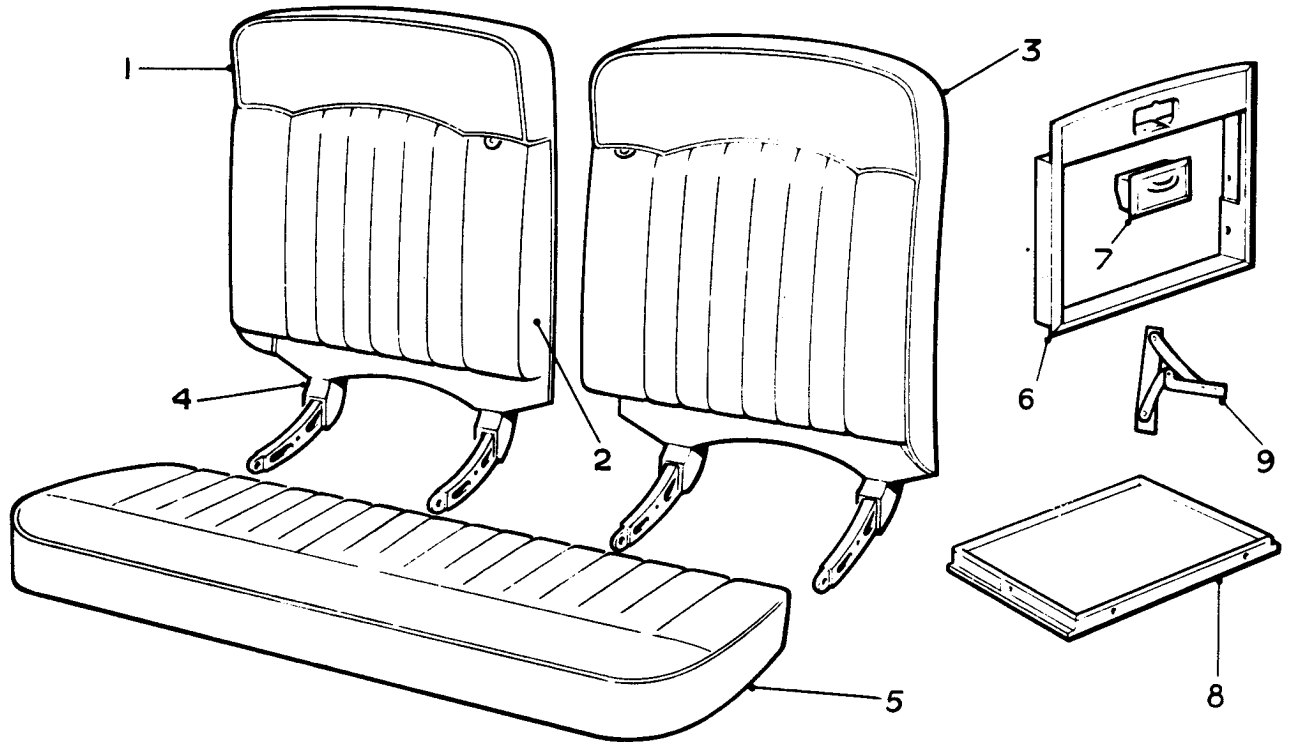
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UB.1538	FRONT SEAT, COMPLETE ASSEMBLY	1	(11)	UB.2009	Pin, swivel	4
(1)	UB.1526	Slide assembly, R.H.	1	K.4602/Z	Pin, split, swivel pin	4	
	UB.1527	Slide assembly, L.H.	1	UA.1252/Z	Washer, swivel pin	4	
(2)	UB.2128	Plate, reinforcing, floor	4	UA.352/Z	Nut, swivel pin	4	
(3)	UW.1699	Block, mounting, slide to floor	2	(12)	UB.1624	Spring, quadrant return	1
(4)	UB.1935	Bush, mounting block	4	UW.1167	Panel, "Hessian"	1	
	UB.2193	Bolt, slide to floor	4	(13)	UB.1518	Handle, rake, R.H.	1
	UW.1698	Block, mounting, slide to frame	2	UB.1519	Handle, rake, L.H.	1	
(5)	UB.2108	Bracket, slide to frame	4	K.4710/Z	Pin, taper, handle	2	
	CS.30583/Z	Screw, bracket to frame	4	(14)	UB.1575	Bar, torsion, rake adjust., R.H.	1
	K.4404/Z	Washer, screw	4	UB.1515	Bar, torsion, rake adjust, L.H.	1	
	K.4006/Z	Nut, screw	4	UB.1586	Washer, rubber, torsion bar	2	
	UA.4254/Z	Screw, slide to frame	4	K.4602/Z	Pin, split, torsion bar	4	
	K.4407/Z	Washer, screw	4	(15)	UB.1692	Escutcheon, operating handle	2
	UA.301/Z	Nut, screw	4	(16)	UB.1508	Handle, assembly, seat slide	1
	UW.1824	Felt, seat slide	2	UB.1522	Bolt, pivot, handle	1	
(6)	UB.1534	Spring, slide	2	UA.1253/Z	Washer, pivot bolt, .375 in.	1	
(7)	UB.2004	FRAME, ASSEMBLY	1	UA.1251/Z	Washer, pivot bolt, .250 in.	As reqd.	
	UB.1408	Frame assembly	1	UA.301/Z	Nut, pivot bolt	1	
(8)	UB.1485	Shaft and levers, R.H.	1	UB.1521	Cable, seat slide	2	
	UB.1511	Shaft and levers, L.H.	1	KC.152/Z	Screw, cable to handle	2	
(9)	UB.2010	Ferrule, pivot	4	UB.1754	Sleeve, P.V.C., cable	2	
	UA.105/Z	Bolt, pivot	4	UB.1520	Sleeve, steel, cable	2	
	UA.1251/Z	Washer, pivot, lever	4	UD.1551	Clip, cable	2	
	K.4413/Z	Washer, pivot, hinge	4	CS.30101/Z	Screw, clip	2	
(10)	UB.2006	Quadrant assembly, R.H.	1	CS.32044/Z	Washer, screw	2	
	UB.2005	Quadrant assembly, L.H.	1	CS.5506/Z	Nut, screw	2	

**FRONT SEAT.
BENCH TYPE.**



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



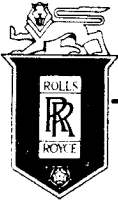
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UW.1606S/A	SQUAB ASSY., COMPLETE R.H.	1		K.4419/Z	Washer, pivot, .500 in. x .128 in.	4
	UW.1606	SEAT BACK ASSEMBLY	1				(Alt.)
	UW.1604	Block, stiffening	1		UA.302/Z	Nut, bolt	4
	CS.31384/Z	Screw, block	2	(4)	UB.1792S/A	COVER, HINGE ARM, R.H.	1
	UB.1804	Plate, anchor, armrest	2		UB.1793S/A	COVER, HINGE ARM, L.H.	1
	KB.13822	Rivet, anchor plate	8		CS.31341/Z	Screw, cover to seat back	8
	UB.1846	Arm, hinge, assembly, R.H.	1	(5)	UB.1655S/A	CUSHION, SEAT, COMPLETE	1
	UB.1845	Arm, hinge, assembly, L.H.	1		UB.1655	Case, spring	1
	UA.110/Z	Bolt, arm to seat back	6	(6)	UW.1194	FACIA, ASSEMBLY, FALL TABLE	2
	UA.109/Z	Bolt, arm to seat back	2		CS.31386/E	Screw, facia to frame	8
	CS.32070/Z	Washer, plain, .625 in. O/D	8	(7)	UB.1612	ASHTRAY, FALL TABLE, COMPLETE	2
	KB.3905	Washer, plain, .750 in. O/D	2		UB.1606	Ashtray	2
	RB.2945	Washer, plain, 1.00 in. O/D	6		UW.1203	Finisher	2
	RE.16101	Nut, bolt	8		UB.1611	Handle	2
(2)	UW.1596S/A	ARMREST, ASSEMBLY	1		CS.30077/E	Screw, handle	4
	UW.1597	Board, base, assembly	1		CS.31101/E	Screw, ashtray to facia	4
	UB.1806	Linkage assembly, R.H.	1	(8)	UW.1206	TABLE, FALL, ASSEMBLY	2
	UB.1807	Linkage assembly, L.H.	1		RB.4864	Catch, ball	4
	UA.3804/Z	Screw, linkage to board	6		RE.10428	Plate, striker, catch	4
	UA.1251/Z	Washer, screw	6		CS.31101/E	Screw, striker plate	8
	UA.301/Z	Nut, screw	6		UB.1611	Handle, fall table	2
	CS.31385/Z	Screw, base to rest board	2		UW.1209	Sleeve, handle	4
	UW.1600	Pad, armrest	1		CS.30078/Z	Screw, handle	4
	UW.1601	Pad, moulded, armrest	1		RB.7267	Stop, fall table	4
	UA.3654/E	Screw, linkage to squab	3		RW.3593	Cushion, rubber, stop	4
	UA.3653/E	Screw, linkage to squab	1		CS.31344/Z	Screw, stop to table	8
	UW.1626	Stiffener, armrest	2	(9)	RB.7236	LINKS, ASSY., COMPLETE, R.H.	2
	UB.1810	Valance, armrest, R.H.	1		RB.7237	LINKS, ASSY., COMPLETE, L.H.	2
	UB.1809	Valance, armrest, L.H.	1		CS.31345/E	Screw, links	24
	CS.31344/Z	Screw, valance	5				
	UW.1603	Stop, armrest	1				
	UB.1813	Case, spring, squab	1				
(3)	UW.1605S/A	SQUAB, ASSY., COMPLETE, L.H.	1				
		As for R.H. except :-					
	UW.1605	SEAT BACK ASSEMBLY	1				
	UW.1603	Block, stiffening	1				
	UB.1812	Case, spring, squab	1				
	UB.1501	Bolt, pivot, hinge arm	4				
	UA.1252/Z	Washer, pivot	As reqd.				
	UB.1751	Washer, pivot, .500 in. x .118 in.	4				
			(Alt.)				

FRONT SEATS.

BENCH TYPE.

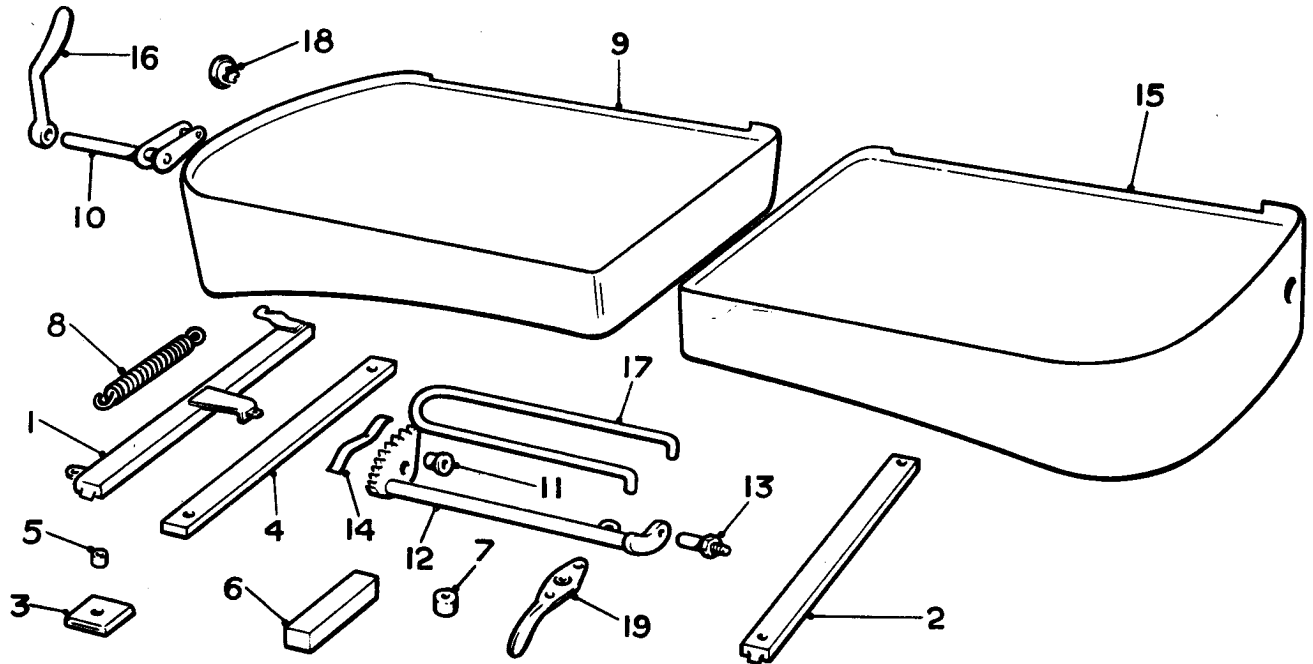
(Continued)

NOTE.—If hide cover only is required, quote S/A number and state "Hide panel covers fluted and sewn only." Also, colour of leather.



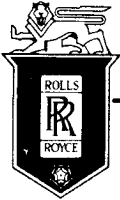
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



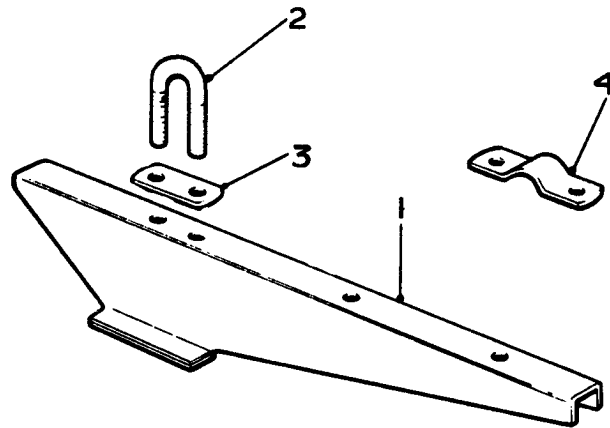
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UB.2094	FRONT SEAT, COMPLETE		(13)	UB.2009	Pin, swivel, quadrant	2
		ASSEMBLY, R.H.	1		K.4602/Z	Pin, split, swivel pin	2
	UB.2093	FRONT SEAT, COMPLETE			UA.1252/Z	Washer, swivel pin	2
		ASSEMBLY, L.H.	1		UA.352/Z	Nut, swivel pin	2
(1)	UB.1526	Slide assembly, outer, R.H.	1	(14)	UB.1624	Spring, quadrant return	1
	UB.1527	Slide assembly, outer, L.H.	1		UW.1167	Panel, "Hessian"	1
(2)	UB.1760	Slide, assembly, inner	2	(15)	UB.2091	FRAME, SEAT, ASSY., L.H.	1
(3)	UB.2128	Plate, reinforcing outer slides	4			As for R.H. except :-	
(4)	UW.1699	Block, mounting, outer slides	2		UB.2022	Frame assembly	1
(5)	UB.1935	Bush, mounting block	4		UB.1511	Shaft and lever assembly	1
	RF.3537	Piece, packing, inner slides	4		UB.2005	Quadrant assembly	1
	UB.2193	Bolt, outer slides to floor	4	(16)	UB.1518	Handle, rake adjust, R.H.	1
	UG.1422	Screw, inner slides to floor	4		UB.1519	Handle, rake adjust, L.H.	1
(6)	UW.1667	Block, mounting, outer slide to frame	2		K.4710	Pin, taper, handle	2
(7)	UB.2437	Piece, distance, outer slide, .750 in.	4	(17)	UB.1575	Bar, torsion, rake adjust, R.H.	1
	UB.2090	Piece, distance, outer slide, 1.00 in.	4		UB.1515	Bar, torsion, rake adjust, L.H.	1
			(Alt)		UB.1586	Washer, rubber, torsion bar	2
	UA.109/Z	Screw, slide, 1.375 in.	4		K.4602/Z	Pin, split, torsion bar	4
	UA.110/Z	Screw, slide, 1.500 in.	4	(18)	UB.1692	Escutcheon, handle	2
			(Alt)	(19)	UB.2139	Handle, assembly, slide, R.H.	1
	UA.101/Z	Screw, inner slide	2		UB.2089	Handle, assembly, slide, L.H.	1
	UA.102/Z	Screw, inner slide	2		UB.1522	Bolt, pivot, handle	2
	K.4407/Z	Washer, screws	8		UA.1253/Z	Washer, .375 in., bolt	2
	UA.301/Z	Nut, screws	6		UA.1251/Z	Washer, .250 in., bolt	As reqd.
	UW.1824	Felt, seat slide	2		UA.301/Z	Nut, pivot bolt	2
(8)	UB.1534	Spring, seat slide	2		UB.1521	Cable, seat slide	2
(9)	UB.2092	FRAME, SEAT, ASSEMBLY, R.H.	1		KC.152/Z	Screw, cable to handle	2
	UB.1724	Frame, assembly	1		UB.1754	Sleeve, P.V.C. cable	2
(10)	UB.1485	Shaft and levers assembly	1		UB.1520	Sleeve, stud, cable	2
(11)	UB.2010	Ferrule, pivot	2				
	UA.105/Z	Bolt, pivot	2				
	UA.1251/Z	Washer, pivot	2				
	K.4413/Z	Washer, pivot, quadrant to hinge	2				
(12)	UB.2006	Quadrant assembly	1				

**FRONT SEATS.
(INDIVIDUAL)**



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

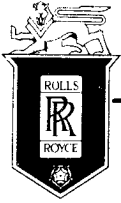


Ref.	Part No.	Description	No off
(1)	UB.2429	Plate, reinforcement, rear seats	2
	UB.2712	Safety belts, rear seats	2
(2)	UB.2427	"U" Bolt, safety belt, rear seats	4
(3)	UB.2428	Retaining plate	4
	UB.2424	Stiffener, hinge, safety belt, front seat	2
(4)	UB.2425	Shackle, front seat belt	4
	UB.2656	Safety belt, front seats	2
	UA.154/Z	Bolt, shackle and reinforcement plate	12
	UA.302/Z	Nut, shackle and "U" bolt	16
	UA.1252/Z	Washer, nut	16

SAFETY BELTS.

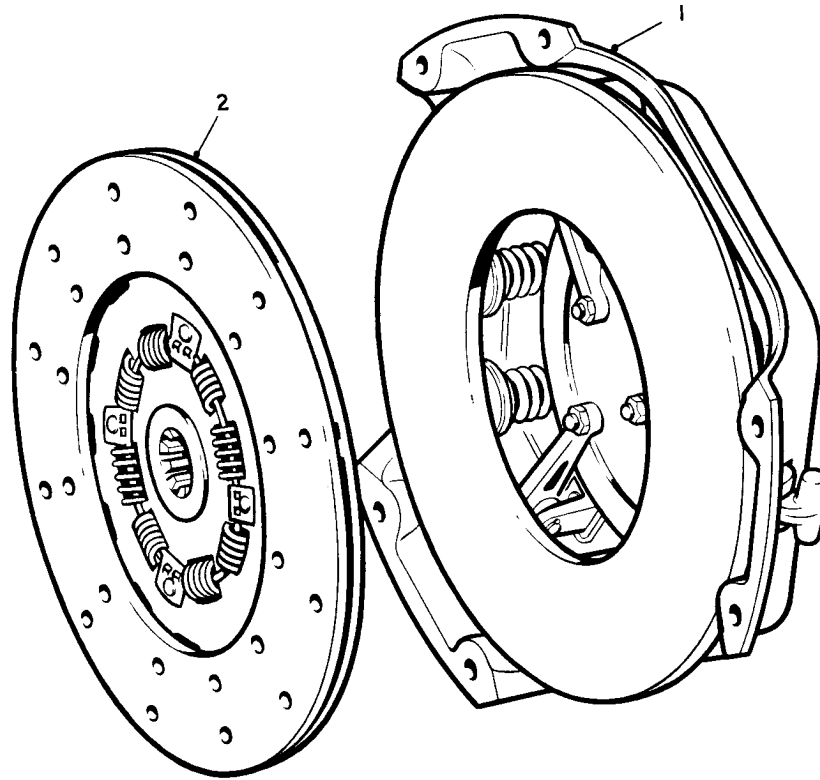
SECTION Q
CLUTCH

Title	(Synchronesh Gearbox)	Page No.
CLUTCH		Q. 1
CLUTCH CASING		Q. 2
OPERATING SHAFT AND LEVER		Q. 3
BRACKET, LEVER AND LINKAGE		Q. 4
CLUTCH PEDAL		Q. 5



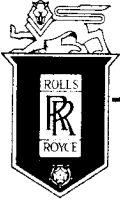
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



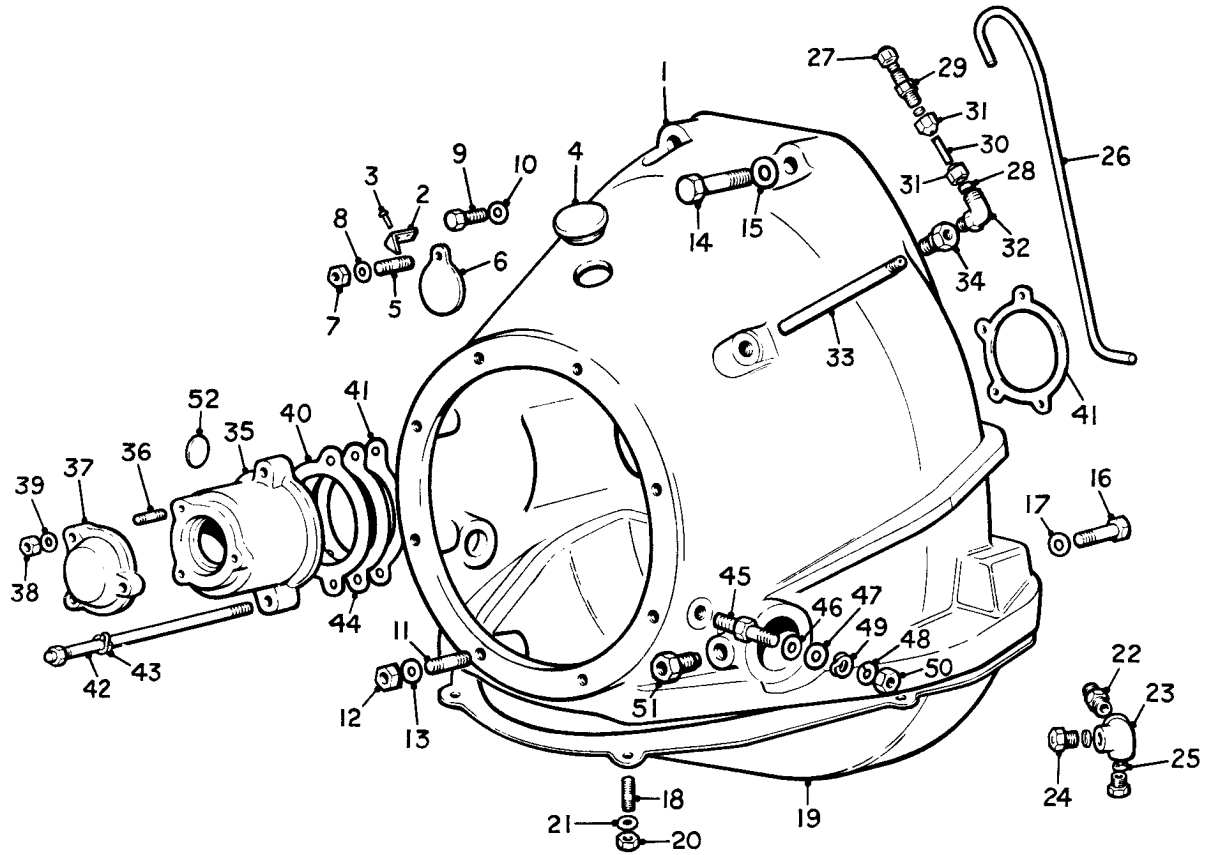
	RE.17590	CLUTCH ASSEMBLY	1
(1)	RE.17589	Cover assembly	1
(2)	RG.7072	Driven plate	1

CLUTCH



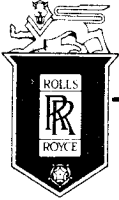
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



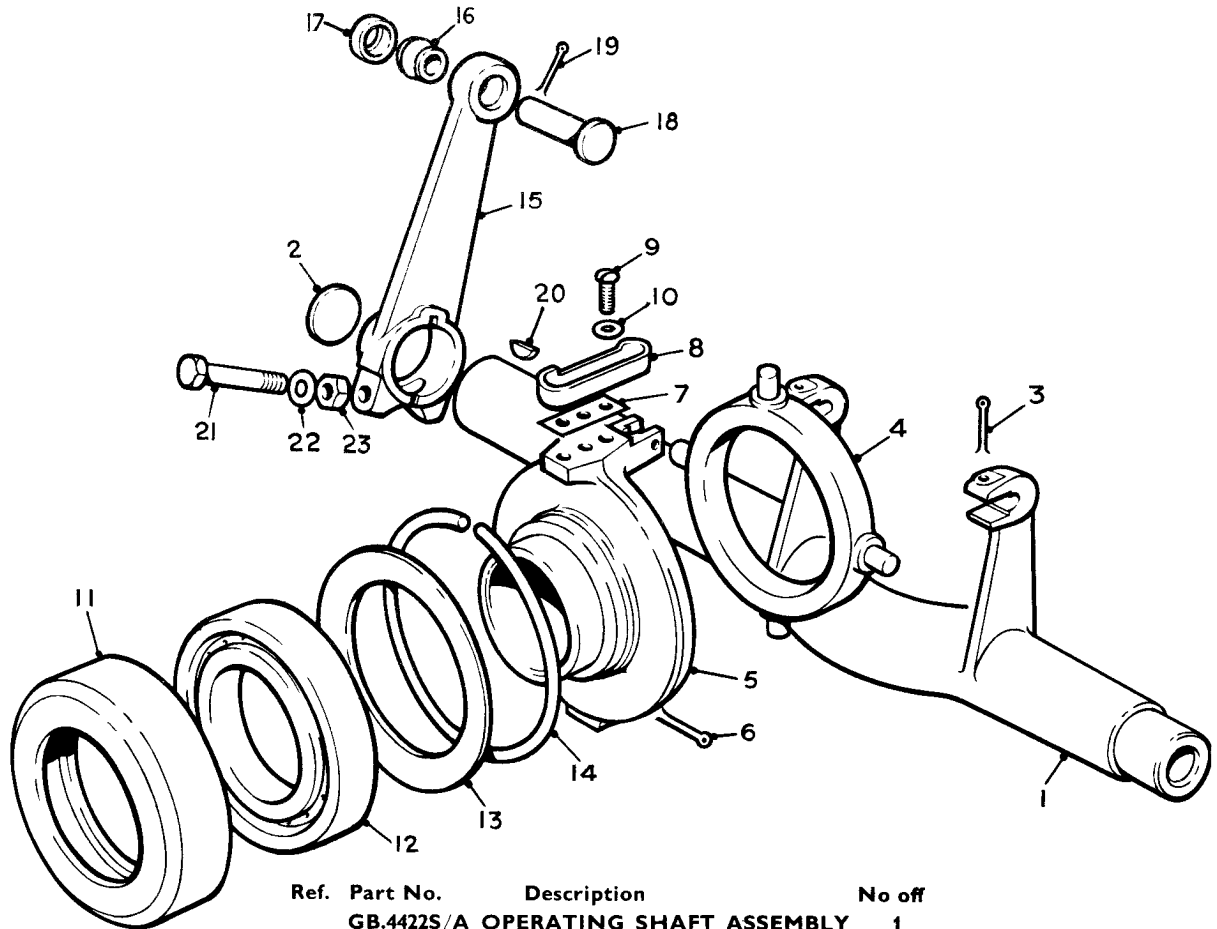
Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UE.1707	Casing, clutch	1	(29)	RE.11235	Valve, straight meter	1
(2)	RE.6324	Pointer, timing	1	(30)	RG.7100	Pipe, oil, trunnion elbow	1
(3)	KB.1850	Rivet, pointer	2	(31)	RF.6786	Nut, compression, pipe	1
(4)	RG.7115	Plug, rubber	1	(32)	RF.7119	Elbow, trunnion oil supply, upper	1
(5)	KB.3818/Z	Stud, timing cover	1	GB.3238S/A OIL PIPE			1
(6)	GB.4347	Cover	1	(33)	GB.3238	Pipe	1
(7)	K.4006/Z	Nut, stud	1	(34)	GB.3239	Adaptor	1
(8)	K.3803/Z	Washer, nut	1	GB.4351S/A HOUSING, STARTER			1
(9)	KC.901/Z	Screw, blanking	1	(35)	GB.4351	Housing	1
(10)	UA.1251/Z	Washer, screw	1	(36)	KB.254/Z	Stud, cover	3
(11)	KB.405/Z	Stud, clutch case to gearbox	8	(37)	GB.3315	Cover, starter, housing	1
(12)	K.4009/Z	Nut, stud	8	(38)	K.4006/Z	Nut, cover	3
(13)	K.9009/Z	Washer, stud	8	(39)	K.9006/Z	Washer, nut	3
(14)	KC.287/Z	Screw, .312", clutch to crankcase	2	(40)	RG.4443	Joint, front	1
(15)	K.9009/Z	Washer, screw	2	(41)	RG.4456	Joint, rear	1
(16)	KC.360/Z	Screw, .437", clutch to crankcase	4	(42)	RG.3231S/A	STUD ASSEMBLY	4
(17)	K.9011/Z	Washer, screw	4	(43)	K.3804/Z	Washer, stud	4
(18)	KB.3823/Z	Stud, bottom cover	6	(44)	GB.4349	Washer, adjust, starter housing, .050"	As
(19)	UE.3146	Cover, bottom	1		GB.4348	Washer, adjust, starter housing, .075" reqd.	
(20)	K.4310/Z	Nut, stud	6	(45)	GB.4760/Z	Pin, anchor, thrust stay	1
(21)	K.9008/Z	Washer, stud	6	(46)	GB.3309	Washer, adjust., stay	As reqd.
(22)	RE.10670	Connection, oil feed	1	(47)	GB.3306	Washer, anchor pin	1
(23)	RE.10672	Elbow, oil supply	1	(48)	K.9009/Z	Washer, spring, anchor pin	1
(24)	RF.6780	Bush, threaded	2	(49)	K.3808/Z	Washer, Thackeray, anchor pin	1
(25)	RF.6783	Sleeve, compression	3	(50)	K.4313/Z	Nut, anchor pin	1
(26)	RG.7101	Pipe, oil, to straight meter valve	1	(51)	GW.952	Adaptor, clutch shaft	1
(27)	UR.2647	Nut, compression, trunnion oil supply	2	(52)	RG.3250	Washer, Welch, trunnion base	1
(28)	RF.6783	Sleeve, compression	2				

CLUTCH CASING



SPARES schedule

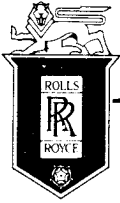
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
	GB.4422S/A	OPERATING SHAFT ASSEMBLY	1
(1)	GB.4422	Shaft	1
(2)	F.86825	Disc	1
(3)	K.4608/Z	Pin, split, shaft	2
(4)	G.83321	Ring, universal	1
(5)	GB.4084	Trunnion	1
(6)	K.4613/Z	Pin, split, trunnion	2
(7)	GB.4081	Joint, oil trough	1
(8)	GB.4082	Oil trough	1
(9)	KC.101/Z	Setscrew, oil trough	2
(10)	K.9005/Z	Washer, setscrew	2
(11)	GB.4083	Housing, trunnion bearing	1
(12)	RG.8408	Bearing, clutch release	1
	RG.8409	Bearing, clutch release	1
	RG.8410	Bearing, clutch release	1
(13)	GB.2084	Ring, oil retaining	1
(14)	GB.2085	Ring, spring, bearing	1
	GB.3619S/A	LEVER ASSEMBLY	1
(15)	GB.3619	Lever	1
(16)	GB.1451	Bearing, spherical	1
(17)	GB.1450	Bearing, sperical	1
(18)	RG.4405	Pin, bearing, lever	1
(19)	K.4643/Z	Pin, split, bearing pin	1
(20)	KC.505/8	Key, Woodruff	1
(21)	K.314/Z	Bolt, lever boss	1
(22)	K.9009/Z	Washer, bolt	1
(23)	K.4009/Z	Nut, bolt	1

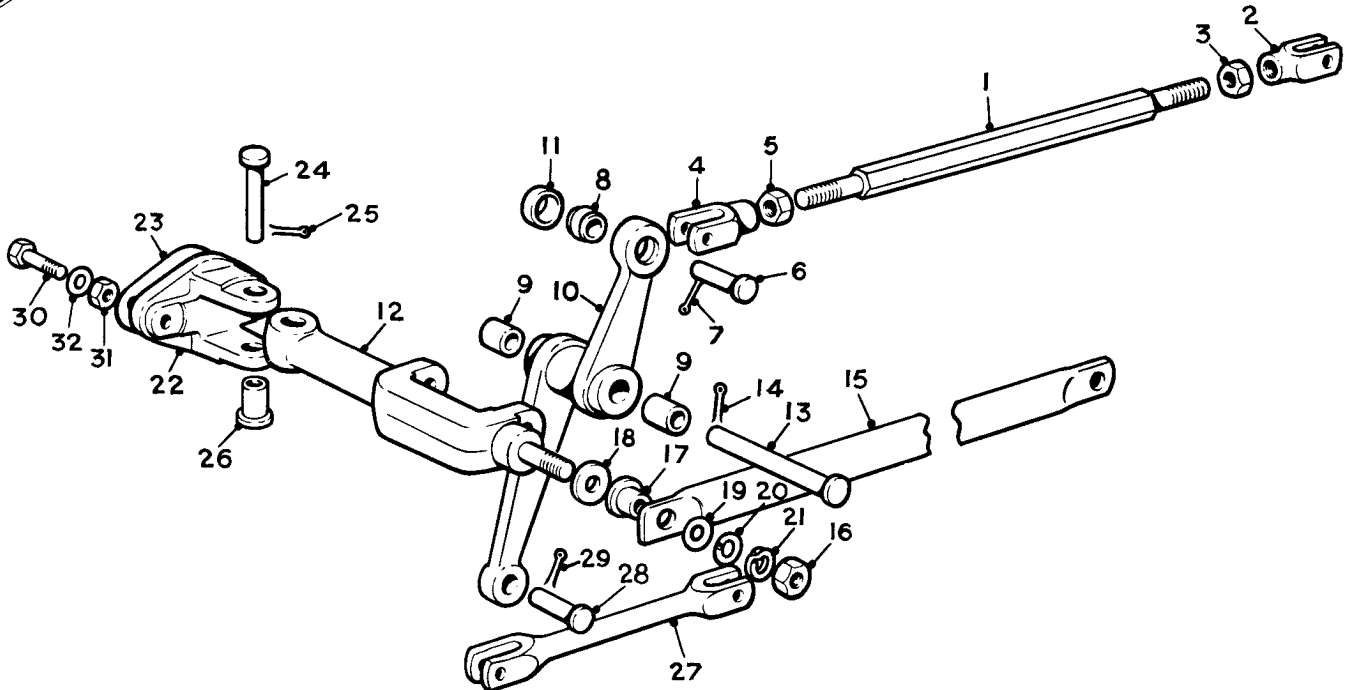
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OPERATING SHAFT AND LEVER



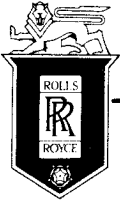
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



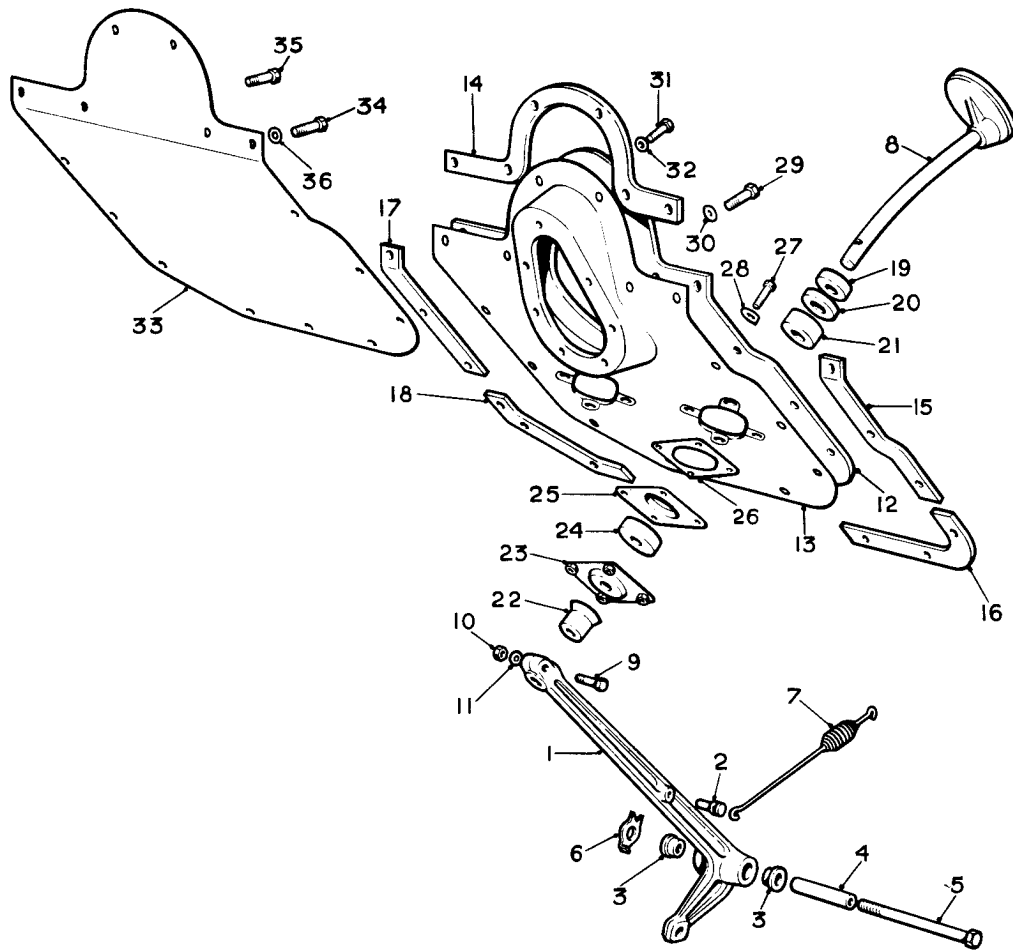
Ref.	Part No.	Description	No off
	GB.5037/SA	BRACKET, LEVER & LINK. ASSY.	1
(1)	UE.1708	Pull rod	1
(2)	KB.1114/Z	Jaw, cross shaft lever end, R.H. thread	1
(3)	K.4313/Z	Nut, jaw	1
(4)	GW.2137	Jaw, inter : lever end, L.H. thread	1
(5)	KB.5054/Z	Nut, jaw	1
(6)	RG.4405	Pin, pull rod	2
(7)	K.4643/Z	Pin, split, pull rod	1
	GB.5038S/A	LEVER ASSEMBLY	1
(8)	GB.1451	Spherical bearing	1
(9)	GB.3615	Bush	2
(10)	GB.5038	Lever	1
(11)	GB.1450	Spherical seating	1
(12)	GB.5037	Bracket, inter. lever	1
(13)	RG.4407	Pin, bearing, inter. lever	1
(14)	K.4643/Z	Pin, split	1
(15)	UE.1964	Stay	1
(16)	K.4313/Z	Nut, stay to bracket	1
(17)	GB.4751	Bush, stay to bracket	1
(18)	GB.3309	Washer, adjusting	As reqd.
(19)	GB.3306	Washer, plain, stay	1
(20)	K.9009/Z	Washer, spring	1
(21)	K.3808/Z	Washer "Thackeray"	1
(22)	GB.3620	Bracket, Anchor	1
(23)	UE.1920	Piece, packing, bracket	1
(24)	KB.4569/Z	Pin, bearing, anchor bracket	1
(25)	K.4643/Z	Split pin, bearing pin	1
(26)	KB.1180/Z	Collar, bearing pin	1
(27)	GB.4753	Link, bottom	1
(28)	RG.4406	Pin, link	2
(29)	K.4643/Z	Split pin, link pin	2
(30)	UA.104/Z	Bolt, bracket to frame	2
(31)	UA.301/Z	Nut, bolt	2
(38)	UA.1251/Z	Washer, bolt	2

BRACKET, LEVER & LINKAGE



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
	UR.2416	PEDAL LEVER ASSEMBLY	1	(19)	FB.4455	Holder, stop	1
(1)	UR.2224	Lever	1	(20)	RF.5854	Stop, rubber	1
(2)	UR.2417	Pin, anchor	1	(21)	FW.1597	Stop, rubber, additional	As reqd.
(3)	RF.7381	Bush	2				
(4)	UR.2420	Distance piece, lever	1	(22)	UR.2410	Seal and stop, rubber	1
(5)	UR.2425	Pivot, bolt	1	(23)	373/234	Housing, bottom	1
(6)	UR.2482	Washer, tab, bolt	1	(24)	UR.1009	Seal, felt	1
(7)	UR.2419	Spring, pedal	1	(25)	173/494	Housing, top	1
(8)	UR.2418	PEDAL AND RUBBER ASSY.	1	(26)	UR.1007	Joint, rubber	1
	RF.4281	Rubber	1	(27)	CS.30542/Z	Screw, housing	4
(9)	UA. 157/Z	Bolt, stem	1	(28)	UR.1570	Washer, screw	4
(10)	UA.302/Z	Nut, bolt	1	(29)	CS.30542/Z	Screw, plate to dash	15
(11)	UA.1252/Z	Washer, nut	1	(30)	KB.3905/Z	Washer, screw	15
	UR.2411	PLATE, PEDAL GAP, ASSY.	1	(31)	CS.30542/Z	Screw, column seal to plate	7
(12)	UR.2862	Felt	1	(32)	K.4404/Z	Washer, screw	7
(13)	UR.2261	Plate	1	(33)	UR.2025	PLATE, BLANKING, ASSY.	1
(14)	UR.2085	Seal, upper	1	(34)	CS.30542/Z	Screw, blanking plate	14
(15)	UR.2125	Seal, side, upper L.H.	1	(35)	CS.30545/Z	Screw, blanking plate, speedo clip	1
(16)	UR.2033	Seal, side, lower L.H.	1	(36)	KB.3905/Z	Washer, screw	15
(17)	UR.2032	Seal, side, upper R.H.	1				
(18)	UR.2034	Seal, side, lower R.H.	1				

CLUTCH PEDAL

Section R – GEARBOX (SYNCHROMESH)

**REFER TO THE SCHEDULES OF SPARE PARTS
FOR
SILVER DAWN E SERIES on
AND
BENTLEY 'R' TYPE**

S I L V E R D A W N

'E' SERIES ONWARDS.

SECTION G.

GEARBOX.

CONTAINING:-

GROUP 1.	CHANGE SPEED MECHANISM (R.C. ONLY)
" 1.A.	CHANGE SPEED MECHANISM (STEERING COLUMN SYNCHROMESH)
" 1.B.	CHANGE SPEED MECHANISM (AUTOMATIC) to SRH-70.
" 1.C.	CHANGE SPEED MECHANISM (AUTOMATIC) (RC)
" 1.D.	CHANGE SPEED MECHANISM (AUTOMATIC) (LC) SRH-72 ON.
" 2.	DAMPER CONTROL PUMP AND SPEEDOMETER DRIVE (SYNCHROMESH)
" 3.	FIRST MOTION SHAFT (SYNCHROMESH)
" 4.	GEARBOX (SYNCHROMESH)
" 4.A.	GEARBOX (AUTOMATIC)
" 5.	REVERSE MOTION SHAFT (SYNCHROMESH)
" 6.	SECOND MOTION SHAFT (SYNCHROMESH)
" 7.	SELECTOR MECHANISM (SYNCHROMESH)
" 8.	SERVO MOTOR DRIVE (SYNCHROMESH)
" 9.	THIRD MOTION SHAFT (SYNCHROMESH)
" 10.	TIE BAR, REFER TO AUTOMATIC GEARBOX SCHEDULE SECTION J.

KEY TO CHASSIS NOTES:

Used on	'E' Series	
Used on SMF	2 - 52	= H.
Used on SMF	54 and onwards	= J.
Used on	E & F Series	
Used on SOG	All chassis	
Used on GFG	1 - 43	= T.
Used on S.P.G.	45 and onwards	= U.

KEY TO CHASSIS NOTES (Cont'd)

Used on	E & F Series (Automatic Gearbox)	
Used on SOG	All Chassis (Automatic Gearbox)	
Used on SPG	1 - 63 (Automatic Gearbox)	= V.
Used on SPG	65 onwards on Automatic Gearbox	= W.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY NOTES
GROUP ASS'LY

GROUP G.1. CHANGE SPEED MECHANISM (R.C. SYNCHROMESH)

Comprising:-

BEARING, lateral ball, assembly, including 16 balls .187" dia. RG.6209	1	GB.4155A	1	
BEARING, spherical joint	2	GB.3647	1	
BEARING, spherical, inner, female	3	RG.3225	1	
BEARING, spherical, outer, female	4	RG.3224	1	
BEARING, spherical, male	5	GB.3644	1	
BEARING, upper, shell		RG.8267	1	*
BOLT, 2 BA spherical joint	X.4	KB.7956	4	
BOLT, .312" dia. selector lever	X.11	K.310	1	
BOLT, .375" dia. gate to bracket, retaining	X.12	K.406	2	
BRACKET, assembly, with 2 off stud, KB.405/2	6	RG.3324A	1	
BRACKET, support assembly		RG.8264	1	*
COVER, end	7	RG.3326	1	
COVER, and spherical housing assembly		RG.6283	1	*
COVER, spherical bearing	8	GB.3643	1	
FERRULE, change speed shaft	9	RG.3337	1	
GATE, assembly with stop plate (not supplied separately)	10	RG.3341	1	
JOINT, spherical bearing to gearbox	11	GB.4124	1	
KEY, change speed and selector lever boss, .125" wide (see section X for extra width keys)	X.18	KC.505	2	
LEVER, change speed assembly.	12	RG.5748A	1	H
Arm, reverse stop		GW.1784	2	
Bolt, 5 BA, reverse stop spring, retaining		GB.4154	1	
Bolt, .312" dia., lever boss		K.313	1	
Bush, reverse catch		GB.4152	1	
Handle		GB.992	1	
Lever		RG.5748	1	
Link, spring		GB.4157	1	
Nut, full 5 BA, reverse stop spring, retaining		K.4003	1	
Nut, full, .312" dia., lever boss		K.4009	1	
Piece, distance, reverse stop and fulcrum		GB.4153	2	
Rod, with sleeve GW.1464 and sleeve pin RG.3340 assembled		RG.5746	1	
Spring, inside handle		G.84203	1	
Spring, reverse stop		GW.1782	1	
Stop, reverse		RG.3338	1	
Stop, sleeve		GB.843	1	
Washer, spring, .3125" dia. lever boss		K.9009	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSY LY

NOTES

GROUP G.1. CHANGE SPEED MECHANISM (R.C. SYNCHROMESH) (Cont'd)

LEVER, change, speed assembly, as above, except		RG.8317	1	J
Rod, with sleeve GW.1464 and pin RG.3340 assembled		RG.8325	1	
LEVER, change speed assembly,		RG.8475A	1	
Bolt, .312" dia. lever boss		K.312/Z	1	
Bracket, reverse stop		RG.8528	1	
Handle		GB.992	1	
Hub		RG.6280	1	
Lever		RG.8475	1	
Nut, full .312" dia. lever boss		K.4009	1	
Pin, sleeve		RG.3340	1	
Rod, push		RG.8494	1	
Screw, 2 BA bracket		K.1910/Z	2	
Sleeve		GW.1464	1	
Spring, inside handle		G.84203	1	
Stop, reverse centre gear change		RG.8527	1	
Stop, sleeve		GB.843	1	
Washer, plain, 2 BA bracket		K.4404/Z	2	
Washer, spring .3125" dia. lever boss		K.9009	1	
LEVER, selector	13	GB.5129	1	
LEVER, selector		RG.6340	1	*
MEMBER, driven, spherical joint	14	GB.3642	1	
NUT, half, 2 BA, spherical joint	X.24	K.4307	4	
NUT, half, .3125" dia. bracket to frame studs	X.24	K.4313	2	
NUT, half, .3125" dia., selector lever bolt	X.24	K.4313	1	
NUT, full, .3125" dia., selector lever bolt		K.4009/Z	1	*
NUT, half, .375" dia. gate to bracket bolt	X.24	K.4316	2	
NUT, full, bracket to frame		K.4008/Z	4	*
PACKING, bracket to frame	15	RG.3331	4	
RACE, outer, lateral ball bearing	16	RG.3334	1	
RING, spring, change speed shaft	25	RG.3336	1	
SCREW, 2 BA, end cover, retaining	X.46	K.1907/Z	4	
SCREW, hex.head, .250" dia., spherical bearing	X.55	KC.208/Z	3	
SCREW, set, upper bearing to lower bearing		KC.907/Z	2	*
SCREW, set, bracket to frame and cover top		KC.904/Z	6	*
SHAFT, change speed	17	RG.3329	1	
SHAFT, selector, assembly with 1 off Spring, Stop Ring GW.1273	18	GB.4938A	1	
SHAFT, selector, assembly with 1 off spring stop ring GW.1273		RG.6284	1	*
SPRING, change speed shaft	19	RG.3335	2	
SPRING, selector shaft	20	GB.3882	1	
SPRING, selector shaft		RG.6317	1	*
SPRING, spherical joint	21	GB.1767	1	
STOP, lever		RG.8492	1	*
STOP, rubber	22	RG.3332	1	

G2/12/54.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'Y NOTES

GROUP G.1. CHANGE SPEED MECHANISM (Continued)

WASHER, change speed shaft	23	RG. 3489	1	
WASHER, end, lateral ball bearing	24	RG. 3333	2	
WASHER, lock, .3125" dia., selector lever bolt	X.89	KB. 7107	1	
WASHER, spring 2 BA end cover screw	X.87	K. 9006	4	
WASHER, spring 2 BA, spherical joint	X.87	K. 9006	4	
WASHER, spring .250" dia. spherical bearing	X.87	K. 9008	3	
WASHER, spring .312" dia. bracket to frame studs	X.87	K. 9009	2	
WASHER, spring, .312" dia., selector lever		K. 9009/Z	1	*
WASHER, spring .375" dia., gate to bracket bolt	X.87	K. 9010	2	
WASHER, spring, bracket to frame (4)		K. 9008/Z	4	*

NOTE: * These parts are used when centre gear change is fitted.

GROUP G.1.A. CHANGE MECHANISM TO SUIT L.H. CONTROL (SYNCHROMESH)

Comprising:-

BEARING, flexible, pin strap	1	RG. 5085	2	
BRACKET, bellcrank lever, with 2 off stud KB. 657/Z	2	RF. 6529	1	
BUSH, anti-rattle, centre tube	3	RF. 5032	2	
BUSH, clamping, control linkage	4	RG. 5763	1	
COTTER, lever	5	RG. 5726	2	
COTTER, lever	X.16	KB. 7705	2	
COVER, ball joint, linkage	6	RG. 6768	5	
COVER, dust, change gear tube	7	RF. 6516	1	
COVER, change gear lever	8	RF. 6709	1	
FORK, selector lever to rod	9	RG. 5745	1	
HOUSING, bearing, lower assembly	10	RF. 7155A	1	
Bush, oilite		RF. 6525	1	
Dowel		RF. 6519	1	
Washer, felt		RF. 7152	1	
HOUSING, bearing upper assembly	11	RF. 7368	1	
Bush, oilite		RF. 6520	1	
Housing		RF. 7367	1	
JAW, pull rod	X.17	KB. 1115/Z	3	
JAW, pull rod, selector mechanism	12	GW. 2137	1	
LEVER, bellcrank, gear change mechanism assembly, with 2 off bush GB. 3615	13	RG. 5777	1	
LEVER, bellcrank, gear change mechanism assembly, with 1 off bush GB. 3615	14	RG. 5778	1	

G3/12/54.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP G.1.A. CHANGE MECHANISM TO SUIT L.H. CONTROL (Cont'd)

LEVER, gear change tube with bush RF.6501	15	RF.6502	1	
LEVER, gear change assembly, consisting of	16	RF.6993	1	
Bush, oilite		RF.6976	1	
Button, plunger		RF.6508	1	
Handle, gear change lever		RF.6277	1	
Lever		RF.6506	1	
Pin, ball		RF.6515	1	
Rod		RF.6974	1	
Spring		RF.8080	1	
Stop		RF.6975	1	
Washer, lock		RG.4001	1	
LEVER, outer, selector shaft in gearbox	17	RG.5732	1	
LEVER, reverse light operating	18	RG.5735	1	
LEVER, reverse light operating internal assembly consisting of:-	19	RG.5741	1	
Lever		RG.5734	1	
Pad		RG.5727	1	
LEVER, selector with dowel RG.6139 2 off	20	RG.5733A	1	
LEVER, selector assembly, consisting of	21	RF.6548	1	
Bush, oilite		GB.3615	2	
Bush, rubber		RF.6501	1	
Lever		RF.6495	1	
Pin, ball		RF.6515	1	
Washer		RG.4001	1	
LOCKPLATE, selector lever to shaft	22	RG.5742	1	
NUT, lock .250" dia., cotter pin, lever	X.24	K.4310/Z	2	
NUT, lock .250" dia., bearing housing	X.24	K.4310/Z	2	
NUT, lock .250" dia., pin strap	X.24	K.4310/Z	2	
NUT, lock .250" dia., shaft bellcrank lever	X.24	K.4310/Z	2	
NUT, lock, 2 BA cotter lever	X.24	K.4307/Z	2	
NUT, lock, 2 BA	X.24	K.4307/Z	3	
NUT, lock .312" dia.	X.24	K.4313/Z	8	
NUT, plain 2 BA bellcrank lever bracket	X.21	K.4006/Z	2	
PAD, ball pin	23	RF.6514	2	
PIN, strap, bearing housing lower	25	RF.5743	1	
PIN, ball joint housing	26	RG.6770	5	
PIN, plain, .187" dia., pull rod	X.30	KB.4507/Z	3	
PIN, plain, .312" dia. pull rod	X.30	KB.4562/Z	1	
PIN, split, .062" dia.	X.31	K.4602/Z	3	
PIN, split, .062" dia. jaws	X.31	K.4601/Z	3	
PIN, split, .125" dia. jaws	X.31	K.4643/Z	1	
PLUG, ball joint housing	27	RG.6769	5	
PLUG, ball pin	28	RF.6513	2	
ROD, pull lever to gearbox	29	RG.5771	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'Y NOTESGROUP G.1.A. CHANGE MECHANISM TO SUIT L.H. CONTROL
(CONTINUED)

ROD, pull column to lever, with housing RG.6766 (not supplied separately)	30	RG.6773	1	
ROD, pull, selector mechanism	31	RG.5772	1	
SCREW, cheesehead, 2 BA, cover	X.46	K.1949/Z	2	
SCREW, set, 2 BA operating rod, fork	X.54	KC.175/Z	1	
SCREW, set .312" dia. support stay	X.56	KC.295/Z	1	
SCREW, socket head, upper housing	32	RF.6528	2	
SHAFT, gear change lever	33	RG.5744	1	
SHAFT, reverse light operating	34	RG.5729	1	
SHAFT, selector cross	35	RG.5740	1	
SPINDLE, gear change lever		RF.6971	1	
SPRING, ball pin pad	36	GB.3408	2	
SPRING, pull off	37	RF.8079	1	
STAY, support column to lever	38	RG.6953	2	
STRAP, bellcrank lever bracket	39	RF.6530	1	
STRAP, lower bearing housing with 2 off stud KB.362/Z	40	RF.6532A	1	
STRAP, upper bearing housing	41	RF.6523	1	
TUBE, cross, gear change assembly with housing RG.6766	42	RG.6765	1	
TUBE, gear change assembly including	43	RF.6997	1	
Base support		RF.6994	1	
Bush, oilite		RF.6289	2	
Piece, extension		RF.6526	1	
Plate, backing spring, gear change		RF.6973	1	
Rivet, spring, gear change		KB.1808	1	
Spring, leaf, gear change		RF.6972	1	
Tube, gear change		RF.6511	1	
TUBE, gear change, as above except for length of tube		RF.9498	1	*
TUBE, inner	44	RF.6512	1	
TUBE, inner		RF.9499	1	
WASHER	45	FW.337	2	
WASHER, Grover, .250" dia. cotter	X.81	K.4508/Z	2	
WASHER, Grover, 2 BA cotter	X.81	K.4506/Z	2	
WASHER, housing	46	RF.6527	1	
WASHER, plain, .312" dia. bellcrank lever bracket	X.85	K.4410/Z	1	
WASHER, plain, .250" dia., cotter	X.85	K.4407/Z	2	
WASHER, plain, .200" dia., cotter	X.85	K.4404/Z	2	
WASHER, spring, 2 BA stud bellcrank lever bracket	X.87	K.9006/Z	2	
WASHER, spring .250" dia.	X.87	K.9008/Z	7	
WASHER, spring 2 BA screw fork	X.87	K.9006/Z	2	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP G.1.A. CHANGE MECHANISM TO SUIT L.H. CONTROL (Cont'd)

WASHER, spring, .312" dia. support & stay	X.87	K.9009/Z	1	
WASHER, 7 BA inner tube	X.85	K.4450/Z	2	
WASHER, selector shaft	47	RG.7014	1	

NOTE: * For use when 2" longer steering column is required.

GROUP G.1.B. CHANGE SPEED MECHANISM (AUTOMATIC TRANSMISSION)

Comprising:-

ADAPTOR, spring, selector lever	RF.9124		1	
BEARING, flexible, strap pin	RG.5085		2	
BODY, ball joint, throttle valve control rods	E.70594		4	
BOLT, clamping ball joint body	RE.3520		4	
BOLT, clamping gearbox throttle valve lever	UA.103/Z		1	
BOSS, captive, reverse stop plate	RF.9169		1	V
BOSS, captive, reverse stop plate	RF.10041		1	W
BUSH, clamping, control rod fork	RG.5763		1	
BRACKET, support, lower, assembly	RF.9112		1	
BUTTON, gear range selector lever	RF.9414		1	
BUSH, bearing, operating tube	RF.9175		1	
COVER, bottom, control quadrant	RF.9115		1	
COVER, dust, manual control ball joints	RG.6768		5	
DOWEL, steering tube to lower support bracket	RF.6519		1	
FORK, gear selector rod	RG.5745		1	
HOUSING, manual control ball joints	RG.6767		5	
KNOB, gear range, selector lever	RF.9147		1	
LEVER, bellcrank, gear range selector control assembly, consisting of:-	RG.7240		1	
+ Ball	RG.7242		3	
+ Bush	GB.3615		2	
+ Lever	RG.7241		1	
LEVER, bellcrank, throttle control, assembly consisting of:-	RE.18397		1	
+ Ball	RE.3527		2	
+ Bush	GB.3615		2	
+ Lever	RE.18396		1	
LEVER, gear range selector, assembly consisting of:-	RF.9100		1	
+ Arm	RF.9255		1	
+ Fork	RF.9254		1	
Plate, stop, bottom	RF.9126		1	
Plate, stop, top	RF.9125		1	
Rivet	KB.1874		2	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY GROUP ASSEMBLY NOTES

GROUP G.1.B. CHANGE SPEED MECHANISM (Cont'd)

LEVER, gearbox, manual control, assembly consisting of:-	UG. 121	1	
+ Ball	RG. 7242		2
+ Lever	UG. 106		1
LEVER, ratchet, gear range selector lever assy. consisting of:-	RF. 9157	1	
+ Lever	RF. 9120		1
Pin, plain	RF. 9154		1
Pin, stepped	RF. 9155		1
LEVER, throttle control, gearbox, assembly consisting of:-	UG. 122	1	
+ Ball	RE. 3527		1
+ Lever	UG. 107		1
NUT, clamping throttle control ball joints	RE. 3667	4	
NUT, full, 5 BA gear range selector knob	K. 4003/Z	1	
NUT, half, 2 BA, locking throttle control rods	K. 4307/Z	4	
NUT, half, 2 BA, selector fork setscrew	K. 4307/Z	1	
NUT, half, .250" dia. bellcrank lever shaft	K. 4310/Z	2	
NUT, half, .250" dia., lower strap studs	K. 4310/Z	2	
NUT, half, .3125" dia., housing	K. 4313/Z	5	
NUT, half, .3125" dia., locking operating rod	K. 4313/Z	2	
NUT, half, .3125" dia., support stay	K. 4313/Z	1	
NUT, half, .4375" dia., adjusting screw	K. 4319/Z	1	
PIECE, distance, ratchet lever	RF. 9156	1	
PIN, strap, lower	RG. 5743	1	
PIN, ball joint housing	RG. 6770	5	
PIN, pivot, gear range selector lever	RF. 9152	1	
PIN, split, ratchet lever	K. 4646/Z	2	
PIN, split, pivot pin	K. 4648/Z	1	
PLATE, guide control quadrant gear change	RF. 10040	1	W
PLUG, ball joint housing	RG. 6769	5	
QUADRANT, control, assembly consisting of:-	RF. 9790	1	
Dowel, stop plates	RF. 9176		4
Plate, stop, forward	RF. 9121		1
Plate, stop, reverse	RF. 9122		1
+ Quadrant	RF. 9113		1
Stud, 3 BA, forward stop plate	KC. 120/Z		1
Stud, 3 BA, reverse, stop plate	RF. 9172		1
RING, rubber, quadrant cover	RF. 9964	6	
ROD, control, throttle, bellcrank to gearbox	RG. 7313	1	
ROD, control, throttle cross shaft to bellcrank	RG. 7452	1	
ROD, control, manual, bellcrank to gearbox	RG. 7238	2	
ROD, control, manual, column to bellcrank	RG. 7453	1	
ROD, operating, neutral and reverse stop	RF. 9260	1	
SCREW, adjusting, ball joint	E. 70595	4	
SCREW, adjusting, gear control tube	RF. 6129	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP G.1.B. CHANGE SPEED MECHANISM (Cont'd)

SCREW, quadrant strap	RF.6528	2	
SETSCREW, 3 BA, quadrant bottom cover	RF.9963	3	
SERSCREW, 2 BA, selector fork	KC.175/Z	1	
SETSCREW, .3125" dia., support stay	KC.295/Z	1	
SHAFT, bellcrank levers	RG.5744	1	
SPRING, selector lever adaptor	RF.9116	1	
SPRING, selector lever button	RF.9117	1	
STAY, support	RG.6953	2	
STRAP, control quadrant	RF.6523	1	
STRAP, lower support bracket, with 2 off stud KB.362/Z	RF.6532A	1	
STRIP, operating micro switches (where fitted)	RF.9674	1	
TUBE, gear control, assembly, consisting of:-	RF.9111	1	
Bush, rubber	RF.6501	1	
+ Lever	RF.9110	1	
+ Pin	RF.9145	1	
Plug, felt	RF.9441	1	
+ Tube, lower	RF.9171	1	
+ Tube, top	RF.9170	1	
TUBE, gear control assembly, as above, except	RF.10260	1	=
Tube, lower	RF.10241	1	
WASHER, gear control lever	UG.141	1	
WASHER, lock, control quadrant	KB.7103	2	
WASHER, bellcrank lever shaft	FW.337	2	
WASHER, plain, 3 BA quadrant cover	RF.9970	3	
WASHER, spring, 2 BA selector fork	K.9006/Z	1	
WASHER, spring, .250" dia., bellcrank lever shaft	K.9008/Z	2	
WASHER, spring .250" dia., lower support strap pin	K.9008/Z	2	
WASHER, spring .250" dia., lower support strap studs	K.9008/Z	2	
WASHER, spring, .3125" dia., support stay	K.9009/Z	1	

NOTE: = For use when 2" longer steering column is required.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'Y NOTESGROUP G. 1. C. CHANGE SPEED MECHANISM - AUTOMATIC
(RC ONLY)

Comprising:-

ADAPTOR, spring, selector lever	RF. 9124	1	
BOLT, lever, T.V. controls	K. 131/Z	1	
BOLT, .312" dia. clamping, operating lever gear change	K. 309/Z	1	
BOSS, captive, reverse stop plate	RF. 9169	1	V
BOSS, captive, reverse stop plate	RF. 1004.1	1	W
BRACKET, mounting, isolating links, dashboard	RG. 8313	1	
BUSH, bearing, operating tube	RF. 9457	2	
BUSH, clamping, control linkage	RG. 5763	1	
BUSH, rubber, links, isolating	RG. 5085	4	
BUTTON, gear change selector lever	RF. 9414	1	
COVER, bottom, control quadrant	RF. 9115	1	
COVER, dust, ball joints	RG. 6768	5	
HOUSING, ball joints	RG. 6767	5	
JAW, operating, rod, column to lever	RG. 8194	1	
KEY, Woodruff, operating tube (.125)	KC. 505	1	A
KEY, Woodruff, operating tube (.1255)	KC. 506	1	A
KEY, Woodruff, operating tube (.126)	KC. 507	1	A
KEY, Woodruff, operating tube (.1265)	KC. 508	1	A
KNOB, gear change, selector lever	RF. 9147	1	
LEVER, gear range, selector assembly consisting of:-	RF. 9100	1	
Arm	RF. 9255	1	
Fork	RF. 9254	1	
Plate, stop, bottom	RF. 9126	1	
Plate, stop, top	RF. 9125	1	
Rivet	KB. 1874	2	
LEVER, gearbox, manual control assembly consisting of:-	RG. 8169	1	
Ball	RG. 724.2	1	
Lever	RG. 8168	1	
LEVER, ratchet, gear change selector lever assembly, consisting of:-	RF. 9157	1	
Lever	RF. 9120	1	
Pin, plain, lever rivet	RF. 9154	1	
Pin, operating rod	RF. 9155	1	
LEVER, throttle control, gearbox	RG. 8455	1	
LEVER, operating gear change assembly consisting of:-	RF. 9440	1	
Ball	UG. 421	1	
Lever	RF. 9439	1	
Pin, operating micro switches	RF. 9500	1	
Plate, spring	UR. 422	1	

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'Y

NOTES

GROUP G.1.C. CHANGE SPEED MECHANISM (Cont'd)

	REF. NO.	PART NO.	QUANTITY GROUP ASS'Y	NOTES
LINKS, isolating assembly, to socket, consisting of:-		RG.8311	1	
Link, upper		UG.683	1	
Link, lower		UG.685	1	
Rivet		KB.1970	2	
Socket		RG.8177	1	
NUT, .312" dia. adjusting screw		K.4313/Z	1	
NUT, .312" dia. housing, ball joint (5) operating rods (4)		K.4313/Z	9	
NUT, .312" dia. clamping bolt, operating gear change lever		K.4313/Z	1	
NUT, .250" dia. bracket, isolating link		K.4008/Z	2	
NUT, .250" dia. lever, operating, gearbox		K.4310/Z	1	
NUT, 2 BA, pivot, links isolating		K.4307/Z	1	
NUT, 2 BA, lever, T.V. Control		K.4307/Z	1	
NUT, 2 BA, jaw, operating rod		K.4307/Z	1	
NUT, 2 BA, ball joint socket		K.4307/Z	1	
NUT, 5 BA, button, selector lever		K.4003/Z	1	
PIECE, distance, links isolating		K.9739/Z	1	
PIECE, distance, pin, operating rod		RF.9156	1	
PIN, anchor, adaptor spring		RF.9145	1	
PIN, housing, ball joint		RG.6770	5	
PIN, pivot, gear range, selector lever		RF.9152	1	
PIN, split, ratchet lever		K.4646	2	
PIN, split, pivot pin		K.4648	1	
PIVOT, operating tube, upper		RF.9508	1	
PLATE, support assembly, operating tube with 1 off socket RF.9459		RF.9460	1	
PLATE, guide, control quadrant, gear change		RF.10040	1	W
PLUG, housing, ball joint		RG.6769	5	
QUADRANT, control assembly, consisting of:-		RF.9790	1	
Dowel, stop plate		RF.9176	4	
Plate, stop, forward		RF.9121	1	
Plate, stop, reverse		RF.9122	1	
Quadrant		RF.9113	1	
Stud, 3 BA. plate, stop, forward		KC.120/Z	1	
Stud, 3 BA. plate, stop, reverse		RF.9172	1	
RING, rubber, quadrant cover		RF.9964	6	
ROD, operating, stop mechanism		RF.9260	1	
ROD, operating, steering column assembly. with 1 off spring eye UG.714		UG.712	1	
ROD, control, lever, operating gearbox		RG.8193	1	
SCREW, adjusting, gear control tube		RF.9455	1	
SCREW, 2 BA, jaw, operating rod, column to lever		KC.175/Z	1	
SCREW, 2 BA, pivot, links, isolating		KC.805/Z	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY NOTES
GROUP ASS'LY

GROUP G.1.C. CHANGE SPEED MECHANISM (Cont'd)

SCREW, 3 BA quadrant, bottom cover	RF.9963	3	
SCREW, set, .250" dia. lever, operating, gearbox	KC.207/Z	1	
SCREW, socket head, quadrant stop	RF.6528	2	
SOCKET, ball joint, isolating mechanism	RG.8312	1	
SPRING, selector lever adaptor	RF.9116	1	
SPRING, selector lever, button	RF.9117	1	
SPRING, pre-load, upper ball joint	UG.713	1	
STRAP, control quadrant	RF.6523	1	
STUD, .250" dia. bracket, isolating link	K.399/Z	2	
TUBE, distance, isolating links pivot	UG.684	1	
TUBE, gear change operating	RF.9456	1	
TUBE, gear change operating	RF.9981	1	*
TUBE, gear change operating	RF.10310	1	=
TUBE, cross operating assembly consisting of:-	RG.8314	1	=
Lever, operating assembly consisting of:-	RG.8166	1	
Bush, rubber	RF.6501	1	
Lever	RG.8167	1	
Fin, ball	RG.8164	2	
Pivot, operating tube to cross tube	RG.8163	1	
Tube, cross RH to LH gear change	RG.8161	1	
Tube, operating, gearchange	RG.8162	1	
WASHER, gear control	UG.141	1	
WASHER, lock, 3 BA, control quadrant	KB.7103	2	
WASHER, plain 3 BA, quadrant cover	RF.9970	3	
WASHER, plain, .312" dia. bracket, isolating link	K.4410/Z	1	
WASHER, spring, .312" dia. bolt, operating lever	K.9009/Z	1	
WASHER, spring, .250" dia. lever operating, gearbox	K.9008/Z	1	
WASHER, spring, 2 BA, lever, T.V. control	K.9006/Z	1	
WASHER, spring, 2 BA, jaw operating rod lever	K.9006/Z	1	
WASHER, spring, 2 BA, pivot, isolating link	K.9006/Z	1	
WASHER, heavy, 2 BA, bracket, isolating link	KB.3904/Z	1	

NOTE:- * For use when 2" longer steering column is fitted.

= For use when 1½" shorter steering column is fitted.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP G.1.D. CHANGE SPEED MECHANISM (LC ONLY)

Comprising:-

ADAPTOR, spring, selector lever	RF.9124	1	
BEAM, balance assembly, gear change consisting of:-	RG.8329	1	
Beam	RG.8330	1	
Pivot, long	RG.8336	1	
Pivot, short	RG.8337	1	
BOLT, .250" dia. 2.400" long, bracket to dashboard, isolating link	K.222/Z	1	
BOLT, .250" dia. 2.00" long, bracket to dashboard	K.218/Z	1	
BOLT, .312" dia. clamping, operating lever	K.309/Z	1	
BOLT, 2 BA, pivot, operating lever, micro switch	K.102/Z	1	
BOLT, 5 BA, operating washer, micro switch	K.3708/Z	1	
BOLT, clamping, gearbox throttle lever	K.131/Z	1	
BOSS, captive, reverse stop plate	RF.9169	1	V
BOSS, captive, reverse stop plate	RF.10041	1	W
BRACKET, mounting, isolating links (dashboard)	RG.8321	1	
BUSH, bearing, operating tube	RF.9457	2	
BUSH, rubber, gear change linkage	RG.5085	6	
BUTTON, gear selector lever	RF.9414	1	
COVER, bottom, control quadrant	RF.9115	1	
COVER, dust, ball joint	RG.6768	3	
HOUSING, ball joint	RG.6767	3	
KEY, Woodruff, operating tube (.125)	KC.505	1	A
KEY, Woodruff, operating tube (.1255)	KC.506	1	A
KEY, Woodruff, operating tube (.126)	KC.507	1	A
KEY, Woodruff, operating tube (.1265)	PC.508	1	A
KNOB, gear range selector lever	RE.9147	1	
LEVER, bellcrank assembly, consisting of:-	RG.8342	1	
Ball	RG.8334	1	
Boss	RG.8338	1	
Bush, oilite	RF.9423	2	
Bush, rubber	RF.6501	1	
Lever	RG.8341	1	
LEVER, gear range selector assembly consisting of:-	RF.9100	1	
Arm	RF.9255	1	
Fork	RF.9254	1	
Plate, stop, bottom	RF.9126	1	
Plate, stop, top	RF.9125	1	
Rivet	KB.1974	2	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP G.1.D. CHANGE SPEED MECHANISM (Cont'd)

LEVER, gearbox, manual control assembly
consisting of:-

Ball pin

Lever

LEVER, gear change operating assembly
consisting of:-

Ball pin

Lever

Plate, spring

LEVER, micro switch operating

LEVER, ratchet, gear range selector
assembly consisting of:-

Lever

Pin, operating rod

Pin, lever rivet

LEVER, gearbox, throttle valve control

LINK, isolating

NUT, screw, adjusting gear change tube

NUT, 5 BA, bottom, gear selector lever

NUT, 5 BA, operating washer, micro switch

NUT, .250" dia. balance beam, pivot on dashboard
bracket

NUT, .250" dia. lever, gearbox, manual control

NUT, .250" dia. bolts, bracket, dashboard

NUT, 2 BA, lever, throttle valve control

NUT, 2 BA, pivot, micro switch, operating
lever

NUT, 2 BA, pivot, balance beam

NUT, .250" dia. bracket on dashboard

NUT, .250" dia. pivot, balance beam

NUT, .312" dia. adjusting screw

NUT, .312" dia. bolt, clamping, operating
lever

NUT, .312" dia. ball joint housing

NUT, .312" dia. operating rod, gear change

NUT, .312" dia. balance beam, gear change

NUT, .312" dia. isolating link

NUT, .312" dia. control rod to bellcrank

NUT, .250" dia. strap lower

PLATE, spring, anchor, pre-load spring to
control rod

PIECE, distance, pin, operating rod

PIECE, distance, bracket to dashboard

PIN, anchor, adaptor spring

RG.8169

1

RG.7242

1

RG.8168

1

RF.9845

1

UR.421

1

RF.9439

1

UR.422

1

RF.9840

1

RF.9157

1

RF.9120

1

RF.9155

1

RF.9154

1

RG.8455

1

RG.8340

1

K.4319/Z

1

K.4003/Z

1

K.4301/Z

1

K.4310/Z

1

K.4310/Z

1

K.4008/Z

2

K.4307/Z

1

K.4307/Z

1

K.4307/Z

1

K.4008/Z

2

K.4008/Z

1

K.4313/Z

1

K.4313/Z

1

K.4313/Z

3

K.4313/Z

2

K.4313/Z

1

K.4313/Z

1

K.4313/Z

1

K.4310/Z

2

RG.8339

1

RF.9156

1

RG.8431

1

RF.9145

1

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SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP G.1.D. CHANGE SPEED MECHANISM (Cont'd).

PIN, ball joint housing	RG.6770	3	
PIN, pivot, fork, selector lever	RF.9152	1	
PIN, pivot, micro switch operating lever	RF.9841	1	
PIN, split, ratchet lever	K.4646/Z	2	
PIN, split, pivot pin	K.4648/Z	1	
PIVOT, operating tube, top	RF.9508	1	
PIVOT, operating lever pin, micro switch	RF.9842	1	
PIVOT, balance beam, gear change	RG.8331	1	
PLATE, guide, control quadrant gear change	RF.10040	1	W
PLUG, ball joint housing	RG.6769	3	
QUADRANT, control assembly consisting of:-	RF.9790	1	
Dowel, stop plates	RF.9176	4	
Plate, stop forward	RF.9121	1	
Plate, stop reverse	RF.9122	1	
Quadrant	RF.9113	1	
Stud, 3 BA, forward stop plate	K.120/Z	1	
Stud, 3 BA, reverse stop plate	RF.9172	1	
RING, rubber, quadrant cover	RF.9964	6	
ROD, operating, neutral & reverse stop	RF.9260	1	
ROD, operating, gear change	RG.8333	1	
ROD, control, gearbox to bellcrank assembly consisting of:-	RG.8326	1	
Piece, distance	RG.8327	1	
Rod	RG.8343	1	
SCREW, adjusting, gear change & tube	RF.6129	1	
SCREW, adjusting, operating tube	RF.9455	1	
SCREW, set 2 BA, control rod to bellcrank	KC.160/Z	1	
SCREW, set .250" dia. operating lever	KC.207/Z	1	
SCREW, 3 BA, bottom cover, control quadrant	RF.9963	3	
SCREW, socket head, strap, control quadrant	RF.6528	2	
SPRING, pre-load, ball joint	RE.17032	1	
SPRING, selector lever, adaptor	RF.9116	1	
SPRING, selector lever button	RF.9117	1	
STRAP, control quadrant	RF.6523	1	
STAY, support, balance to bracket	RG.8328	1	
STUD, .250" dia. strap, lower	KB.362/Z	2	
TUBE, operating, gear change	RF.9807	1	
TUBE, operating, gear change	RF.9958	1	
WASHER, operating, micro switches	RF.9843	1	
WASHER, gear control lever	UG.141	1	
WASHER, lock, 3 BA, stop plate	KB.7103	2	
WASHER, plain 3 BA, quadrant cover	RF.9970	3	
WASHER, heavy, 2 BA, balance beam pivot	KB.3904/Z	1	
WASHER, plain, 2 BA, control rod to bellcrank	RG.8537	1	
WASHER, spring, 2 BA, lever T.V. control	K.9006/Z	1	
WASHER, spring, 2 BA, micro switch pivot	K.9006/Z	1	
WASHER, spring, 2 BA, balance beam pivot	K.9006/Z	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY NOTES
GROUP ASSLY

GROUP G.1.D. CHANGE SPEED MECHANISM (Cont'd)

WASHER, spring, 2 BA, control rod to bellcrank		K.9006/Z	1
WASHER, spring, .250" dia. bracket, dashboard		K.9008/Z	2
WASHER, spring, .250" dia. balance beam pivot		K.9008/Z	2
WASHER, spring, .250" dia. lever operating		K.9008/Z	1
WASHER, strap lower		K.9008/Z	2
WASHER, spring, .312" dia. balance beam		K.9009/Z	1
WASHER, spring, .312" dia. isolating link		K.9009/Z	1
WASHER, spring, .312" dia. bolt, clamping lever operating		K.9009/Z	1
WASHER, plain, 5 BA, operating washer, micro switch		K.4401/Z	1
WASHER, spring, 5 BA, operating washer, micro switch		K.9003/Z	1
WASHER, gear change linkage		RG.8335	1
WASHER, pivot, on dashboard, balance beam		RG.8415	1

NOTE: * For use when 2" longer steering column is fitted.

GROUP G.2. DAMPER CONTROL PUMP AND SPEEDOMETER DRIVE
(SYNCHROMESH ONLY)

Comprising:-

BALL, stud, .406" dia. valve	1		1
BOLT, 5 BA, operating lever	X.7	K.3706/Z	1
BUSH, driving	2	GB.4812	1
COLLAR, valve lever pivot	X.16	KB.1178/Z	1
COVER	3	GB.4814DC	1
COVER, valve spring	4	GB.5345	1
GEAR, driving 8 teeth	5	GB.3757	1
GEAR, driven, oil pump, 15 teeth	6	GB.3572	1
GEARSHAFT, driving oil pump, 15 teeth	7	RG.464	1
HOUSING, pump assembly, consisting of:-	8	RG.463A	1
Bolt, 2 BA, disc retaining		KB.7866/Z	3
+ Disc, bearing		GB.4811	1
+ Housing		RG.463	1
Nut, full 2 BA, disc and pivot		K.4006/Z	1
Pivot, valve lever		GB.3562	1
Washer, lock, disc, retaining nut		KB.7104	3

G15/12/54.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP G.2. DAMPER CONTROL PUMP AND SPEEDOMETER DRIVE (Cont'd)

JOINT, cover and housing	9	GB.4950	2	
LEVER, operating, external	10	GB.3565	1	
LEVER, valve, internal	11	GB.3567DC	1	
NUT, castellated, .250" dia. driving gear	X.20	K.4208/Z	1	
NUT, full, 5 BA, operating lever bolt	X.21	K.4003/Z	1	
NUT, lock, 2 BA, pump casing	X.24	K.4307/Z	3	
PIN, operating	12	GB.5022DC	1	
PIN, split, .052" dia. driving gear nut (1) and valve lever pivot (1)	X.31	K.4602/Z	2	
PLUG, felt, speedometer drive	13	GB.4810	1	
SPRING, valve	14	GB.3566	1	
WASHER, plain .250" dia. driving gear	X.85	K.4407/Z	1	
WASHER, spring 5 BA, operating lever bolt	X.87	K.9003/Z	1	

GROUP G.3. FIRST MOTION SHAFT (SYNCHROMESH)

Comprising:-

BEARING, ball	1	RG.5958	1	A
BEARING, ball		RG.6591	1	A
CONE, synchromesh, 4th speed assembly consisting of:-	2	RG.4281	1	
+ Cone		RG.4278	1	
+ Insert		RG.3240	1	
+ Rivet		KB.12568/Z	4	
GEARSHAFT, 18 teeth, 1st motion	3	GB.5338	1	
NUT, ball bearing, retaining	X.23	KB.3541/Z	1	
RETAINER, roller (assembly purposes only)	4	RG.3130	1	
ROLLER, 1st motion shaft bearing (Fischer)	5	GB.5282	14	A
ROLLER, 1st motion shaft bearing (R. & M.)		RG.6584	14	A
ROLLER, 1st motion shaft bearing (Hoffman)		RG.7080	14	A
WASHER, plain, ball bearing	6	GB.5360	1	
WASHER, locking, ball bearing nut	7	GB.5382	1	

GROUP G.4. GEARBOX (SYNCHROMESH)

Comprising:-

ADAPTOR, oil supply to damper	1	RG.168	1	
BEARING, selector shaft (LC)	2	RG.5737	1	
BOLT, .250" dia. backing plate to housing(LC)	X.10	K.205/Z	1	
BOLT, .312" dia. rear cover foot	X.11	K.306/Z	2	
BRACKET, reverse light switch (LC)	3	RG.5731	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSEMBLY

NOTES

GROUP G.4. GEARBOX (Cont'd)

CIRCLIP, Seegar .812" bore, locating piece	4	KB.14017	1	
COVER, bottom drain, assembly, with 1 off adaptor RG.3321	5	RG.3119A	1	
COVER, large L.H. side, assembly with patent number plate (RC)	6	RG.4403	1	
COVER, large, L.H. side assembly, with patent number plate (LC)	7	RG.5738	1	
COVER, L.H. gear change bore (RC)	8	RG.429DC	1	
COVER, main front	9	RG.5309	1	
COVER, main, rear assembly, with 2 off stud KB.402/Z	10	RG.5310A	1	
COVER, selector bars, rear	11	RG.7315	1	
COVER, selector shaft actuation (LC)	12	RG.7085	1	
COVER, top inspection (RC)	13	GB.4126	1	
COVER, top inspection (LC)	14	RG.5618	1	
CUP, felt, washer, oil seal (LC)	15	RG.5728	1	
DIPSTICK assembly	16	GB.5130A	1	
FORK and JAW, reverse operating		RG.167		
GATE, gear change (LC)	17	RG.5736	1	
GEARBOX, assembly, consisting of(RC) :-	18	RG.3117A	1	
+ Casing		RG.3117		1
Plug, damper control housing, and selector lock drilling		RG.3322		2
Stud, 2 BA, damper pump control shaft, bracket		KB.256/Z		2
Stud, 2 BA, L.H. gear change bore		KB.253/Z		4
Stud, .250" dia. pressed steel covers		KB.399/Z		28
Stud, .250" dia., damper control housing		KB.351/Z		3
Stud, .250" dia. front cover		KB.353/Z		6
Stud, .250" dia. rear main cover		KB.366/Z		2
Stud, .250" dia. rear main cover		KB.353/Z		3
Stud, .250" dia. rear support bracket		KB.355/Z		7
Stud, .250" dia. selector eccentric pin covers		KB.350/Z		6
Stud, .250" dia. selector rod cover		KB.360/Z		4
GEARBOX (LC) assembly as above, except:-		RG.3117B	1	
Plug, damper control bracket		RG.7012		2
Stud, .250" dia., pressed steel cover	X.67	KB.399/Z		18
Stud, 2 BA, backing plate		KB.250/Z		1
Stud, 2 BA, backing plate		KB.273/Z		3
Stud, .250" dia. shaft bearing and gate		KB.352/Z		7
Stud, .250" dia. housing		KB.367/Z		1
Stud, .250" dia. housing		KB.371/Z		1

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY GROUP ASS'LY NOTES

GROUP G.4. GEARBOX (SYNCHROMESH) (Cont'd)

The following studs are not used on (LC):

KB.256/Z, KB.253/Z.

JOINT, laminated cork, bottom drain cover	19	RG.3120	1	
JOINT, laminated cork, L.H. side cover (RC)	20	RG.170	1	
JOINT, laminated cork, top inspection cover	22	GB.4125	1	
JOINT, vellumoid, L.H. side cover (LC)	24	RG.5660	1	
JOINT, vellumoid, L.H. gear change bore cover	23	RG.427	1	
JOINT, vellumoid, main front cover	25	GB.4123	1	
JOINT, vellumoid, main rear cover	26	GB.4833	1	
JOINT, vellumoid, top cover and gate (LC)	27	RG.5659	2	
JOINT, vellumoid, backing plate to housing(LC)	28	RG.5776	1	
JOINT, vellumoid, selector shaft, R.H. bearing (LC)	29	GB.4124	1	
NUT, half, 2 BA. L.H. gear change bore and damper control shaft brackets		K.4307/Z	6	
NUT, half, 2 BA, backing plate to housing (LC)		K.4307/Z	4	
NUT, half, .250" dia. (RC)		K.4310/Z	59	
NUT, half, .250" dia. (LC)		K.4310/Z	61	
NUT, half, .312" dia. rear cover, foot bolt		K.4313/Z	2	
NUT, half, .312" dia. tie rod seating stud		K.4313/Z	2	
NUT, reach, conduit clips (LC)	30	RG.6162	1	
PACKING, rear cover,foot	31	GB.5266	4	
PACKING, reverse light switch (LC)		RG.7038		B
PACKING, reverse light switch (LC)		RG.7039		B
PIECE, locating, servo bearing	32	RG.3129	1	
PLUG, oil drain	33	RG.3744	1	
RING, sealing, servo bearing locating piece		KB.6201	1	
RING, spring, front ball bearing bore	34	RG.5311	1	
RING, spring, rear ball bearing bore	35	RG.5312	1	
SEAL, selector, cross shaft (LC)	36	RG.5730	1	
SCREW, locking, 2nd and reverse bearing shaft	37	GB.5018	2	
SCREW, reverse light bracket (LC)		KC.153/Z	2	
SUPPORT, rear casing assembly with:-	38	RG.174	1	
+ Plate		GB.4895	2	
TUBE, damper control pump, suction assembly consisting of:-	39	GB.3568A	1	
Adaptor		GB.3568	1	
Filter		GB.5035	1	
Tube		RG.172	1	
WASHER, adjusting reverse light switch (LC)				
.040" thick - RG.6384 .060" thick - RG.6386)				
.050" thick - RG.6385 .070" thick - RG.6387)				B

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY
GROUP ASS'Y NOTES

GROUP G.4. GEARBOX (SYNCHROMESH) (Cont'd)

WASHER, aluminium, damper control pump, suction tube	40	RG. 3248	1	
WASHER, aluminium, damper oil supply adaptor		KB. 1097	1	
WASHER, aluminium, oil drain plug		KB. 1093	1	
WASHER, locking, 2nd and reverse bearing shaft locking screw		KB. 7109	2	
WASHER, plain, pressed steel covers (RC)		K. 4407/Z	28	
WASHER, plain, pressed steel covers (LC)		K. 4407/Z	22	
WASHER, spring, 2 BA, L.H. gear change bore and damper control shaft brackets (RC)		K. 9006/Z	6	
WASHER, spring 2 BA. backing plate to housing reverse light bracket (LC)		K. 9006/Z	6	
WASHER, spring, .250" dia. (RC)		K. 9008/Z	57	
WASHER, spring, .250" dia. (LC)		K. 9008/Z	61	
WASHER, spring, .312" dia. rear cover foot bolt		K. 9009/Z	2	

GROUP G.5. REVERSE MOTION SHAFT (SYNCHROMESH)

Comprising:-

GEARSHAFT, reverse, 21 and 44 teeth, front and rear respectively, assembly consisting of:-	1	RG. 183A	1	
Bush, white-metalled		GB. 5019		2
+ Gearshaft		RG. 183		1
SHAFT, bearing	2	RG. 184	1	
WASHER, thrust	3	RG. 182	1	

GROUP G.6. SECOND MOTION SHAFT (SYNCHROMESH)

Comprising:-

BEARING, front, Timken roller	1	RG. 5686	1	
BEARING, rear, Timken roller	2	RG. 5687	1	
GEARSHAFT, 2nd motion (23, 17, 20, 12, and 19 teeth, front to rear gears respectively)	3	RG. 3544	1	
RING, sealing, front end	X.34	KB. 6206	1	
SHAFT, bearing	4	RG. 3124	1	
WASHER, rear end	6	GB. 5270	1	

G19/12/54.

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'LY

NOTES

GROUP G.6. SECOND MOTION SHAFT (SYNCHROMESH) (Cont'd)

WASHER, adjusting, front end

5

A

.080" thick - RG.3131	.082" thick - RG.4474
.084" thick - RG.3132	.086" thick - RG.4475
.088" thick - RG.3133	.090" thick - RG.4476
.092" thick - RG.3134	.094" thick - RG.4477
.096" thick - RG.3135	.098" thick - RG.4478
.100" thick - RG.3136	.102" thick - RG.4479
.104" thick - RG.3137	.106" thick - RG.4480
.108" thick - RG.3138	.110" thick - RG.4481
.112" thick - RG.3139	.114" thick - RG.4482
.116" thick - RG.3140	.118" thick - RG.4483
.120" thick - RG.3141	.120" thick - RG.4484

GROUP G.7. SELECTOR MECHANISM (INTERNAL)

Comprising:-

ARM, retaining and detent roller assembly	1	RG.7129	1	
BALL, steel, .312" dia. shaft, interfering	1	RG.6594	2	A
BALL, steel .312" dia. shaft, interfering	2	RG.6131	2	A
BALL, steel, .500" dia. shaft, positioning	3	RG.6627	3	
BOLT, 2 BA. retaining, jaw to fork	X.9	K.108/Z	4	
FORK, operating, 1st and 2nd, 3rd and 4th gears	4	GB.5076DC	2	
JAW, bolted to fork	5	GB.5075	2	
LEVER, 1st and 2nd motion, operating	6	GB.4831	1	
LEVER, 3rd and 4th motion, operating	7	GB.4832	1	
LEVER, reverse operating	8	RG.3151	1	
NUT, cap, adjusting screw detent roller	9	RE.9032	1	
NUT, lock, adjusting screw	X.24	K.4313/Z	1	
NUT, full, 2 BA, jaw to fork retaining	X.21	K.4006/Z	4	
NUT, half, .250" dia. pin to operating levers retaining	X.24	K.4310/Z	2	
PIN, actuating, 1st and 2nd, 3rd and 4th motion levers	10	GB.4144	2	
PIN, eccentric, pivot, 1st, 2nd and reverse gears	11	RG.3126	2	
PIN, eccentric pivot, 3rd and 4th gears	12	RG.3127	1	
PIN, retaining arm, detent roller	13	RG.7217	1	
PLATE, eccentric pivot pins, retaining	14	RG.3002	3	
PLATE, locking jaw locating screw	15	GB.4341	4	
RING, guide shaft retaining	16	RG.3354	1	
RING, sealing, eccentric pivot pins	X.34	KB.6201	3	
RING, sealing, operating shaft guide		KB.6201	1	
SCREW, adjusting, retaining arm, detent roller	17	RG.7314	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO. QUANTITY NOTES
GROUP ASS'LY

GROUP G.7. SELECTOR MECHANISM (INTERNAL) (Cont'd)

SCREW, locating, jaw to selector shaft	18	GB. 3451	4	
SCREW, 2 BA, selector shaft jaw locating	X.54	KC. 152/Z	4	
SHAFT, guide, operating forks	19	RG. 3226	1	
SHAFT, selector, 1st and 2nd gears, with jaw GB. 5128	20	RG. 7210A	1	
SHAFT, selector, 3rd and 4th gears, with jaw GB. 5128	21	RG. 7211A	1	
SHAFT, reverse motion, with jaws GB. 5128 and RG. 167	22	RG. 7212A	1	
SPRING, shaft, positioning	23	RG. 7213	3	
SPRING, detent roller, 1st and 2nd speed	24	RG. 7215	1	
WASHER, adjusting reverse shaft	25	RG. 5655		B
WASHER, cap nut, detent roller	X.83	KB. 1077/Z	1	
WASHER, lock, 2 BA, selector shaft, jaw lock plate retaining screw	X.89	KB. 7104	4	
WASHER, pin, retaining arm detent roller	X.83	KB. 1076/Z	1	

GROUP G.8. SERVO MOTOR DRIVE (SYNCHROMESH)

Comprising:-

BEARING, ball, inner	1	RG. 4449	1	A
BEARING, ball, inner		RG. 6588	1	A
BEARING, ball, inner		RG. 7079	1	A
BEARING, ball, outer	2	RG. 4448	1	A
BEARING, ball, outer		RG. 6587	1	A
BEARING, ball, outer		RG. 7078	1	A
BEARING, ball, outer		RG. 8261	1	A
CIRCLIP, Seegar, outer bearing	3	KB. 14188	1	
CIRCLIP, Seegar, worm wheel	4	KB. 14172	1	
HOUSING, oil seal	5	RG. 3109	1	
JOINT, oil seal housing	6	RG. 3000	1	
NUT, castellated, .437" dia. shaft retaining	X.20	KB. 3589	1	
PIN, servo driving	7	RG. 3222	3	
PIN, split, .993" dia, shaft nut	X.31	K. 4608	1	
SCREW, countersunk lead, 2 BA, housing	X.50	K. 2810	4	
SEAL, oil, Angus "Gaco"	8	RG. 7027	1	
SHAFT	9	RG. 3246	1	
WASHER, inner bearing	10	GB. 4043	1	
WASHER, worm wheel	11	RG. 3705	1	
WHEEL, worm	12	RG. 3419	1	

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASS'Y

NOTES

GROUP G.9. THIRD MOTION SHAFT (SYNCHROMESH)

Comprising:-

BALL, steel, .312" dia. 1st speed gears	1	RG.6131	2	A
BALL, steel, .312" dia. 1st speed gears		RG.6594	2	A
BEARING, ball, centre	2	RG.4447	1	A
BEARING, ball, centre		RG.6595	1	A
BEARING, ball, centre		RG.7076	1	A
BEARING, ball, rear	3	RG.5959	1	A
BEARING, ball, rear		RG.6592	1	A
BUSH, large dia. flange, 2nd and 3rd speed gears	4	RG.6984	2	
BUSH, small dia. flange 2nd and 3rd speed gears	5	RG.6983	2	
CONE, synchromesh, 2nd speed assembly	6	RG.3245	1	
CONE, synchromesh, 3rd speed assembly	7	RG.4280	1	
FLANGE, rear coupling	8	RG.3121	1	
GEAR, 21 teeth, 3rd speed driven	9	RG.100	1	T
GEAR, 21 teeth, 3rd speed driven		RG.8459	1	U
GEAR, 28teeth, 1st speed, driven	10	RG.3221	1	
GEAR, 30 teeth, 2nd speed, driven	11	RG.179	1	
GEAR, worm, servo drive	12	RG.3418	1	
KEY, 1st speed gear	13	GB.5391	2	
KEY, locating, 3rd speed gear	14	GB.5359	1	
KEY, 3rd and 4th speed, sliding piece	15	RG.5471	2	
NUT, rear flange	16	G.54923	1	
PIECE, sliding, 3rd to 4th speed	17	RG.5470	1	T
PIECE, sliding, 3rd to 4th speed		RG.8467	1	U
PIN, locating, 3rd speed gears	18	RG.3128	1	
PLUNGER, supporting, sliding piece key	19	RG.7009	4	
SHAFT, 3rd motion	20	RG.5469	1	T
SHAFT, 3rd motion		RG.8472	1	U
SLEEVE, 3rd speed, gear and centre bearing	21	GB.5374	1	T
SLEEVE, 3rd speed, gear and centre bearing		RG.8461	1	U
SPRING, 1st speed gear	22	GB.4875	2	
SPRING, 3rd speed gear, locating pin	23	GB.3408	1	
SPRING, supporting, .187" dia. steel balls	24	GB.4842	2	
WASHER, adjusting, centre bearing	25			
.150" thick - GB.5366		.152" thick - GB.5368		
.154" thick - GB.5370		.156" thick - RG.3496		
.158" thick - RG.3497		.160" thick - RG.3371		
WASHER, adjusting, 2nd speed gear	26			
.173" thick - RG.3498		.175" thick - GB.5361		
.177" thick - GB.5363		.179" thick - GB.5365		

SCHEDULE OF SPARE PARTS

REF. NO. PART NO.

QUANTITY
GROUP ASSLY

NOTES

GROUP G.9. THIRD MOTION SHAFT (Cont'd)

WASHER, adjusting, rear flange

27

.040" thick - RG.6415	.045" thick - RG.6416
.050" thick - RG.6417	.055" thick - RG.6418
.060" thick - RG.6419	.065" thick - RG.6420
.070" thick - RG.6554	.075" thick - RG.6555
.080" thick - RG.6556	.085" thick - RG.6557
.090" thick - RG.6558	.095" thick - RG.6559
.100" thick - RG.6560	.105" thick - RG.6561
.110" thick - RG.6562	.115" thick - RG.6563

WASHER, key, 3rd speed gear

28

RG.7392

1

WASHER, lock, rear flange nut

29

G.54681

1

WASHER, plain, rear flange

30

G.54680

1

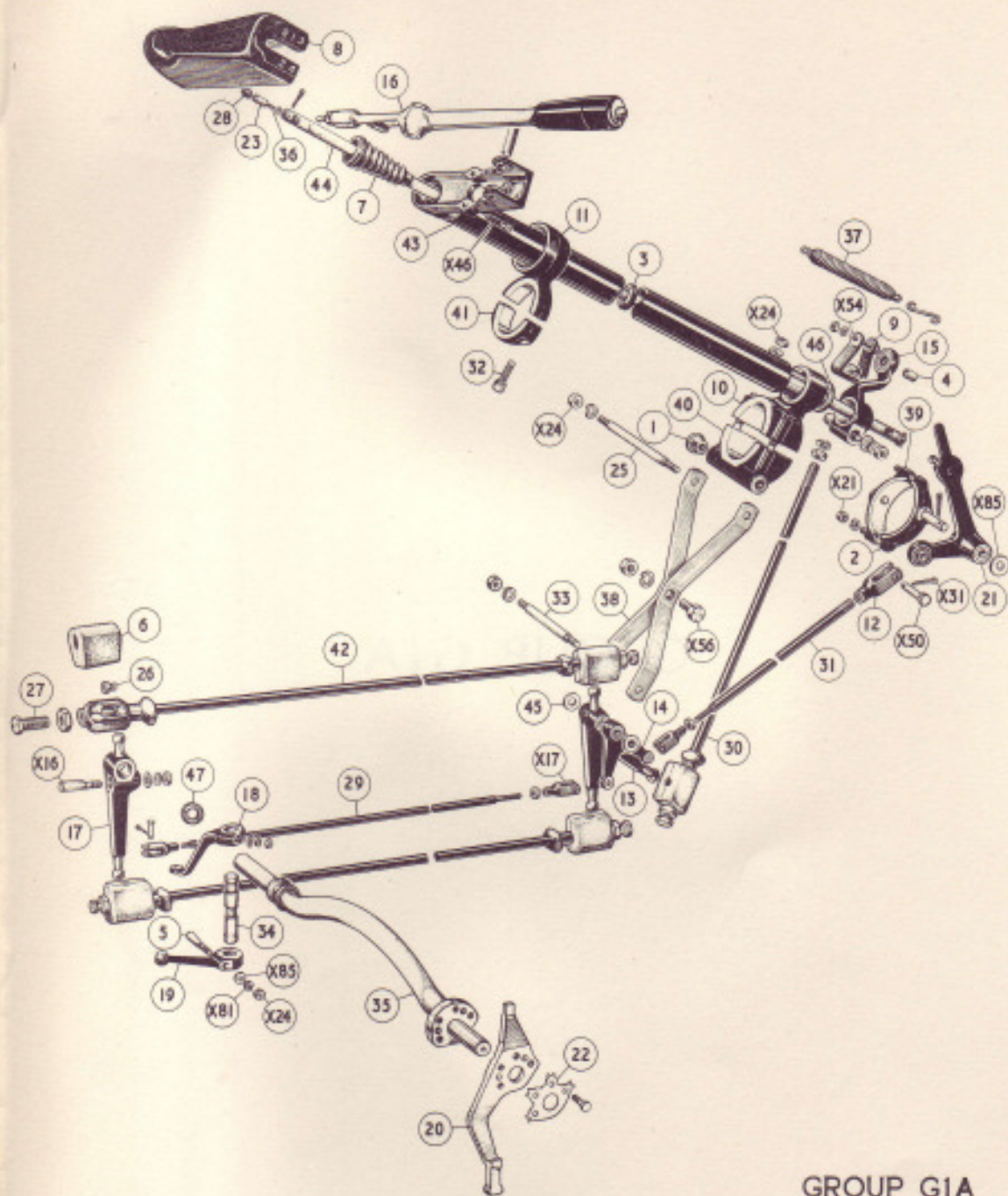
WASHER, worm to 2nd speed gears

.325" thick - RG.4350	.345" thick - RG.4351
.265" thick - GB.5371	.385" thick - RG.4352
.405" thick - RG.4353	.425" thick - RG.4354

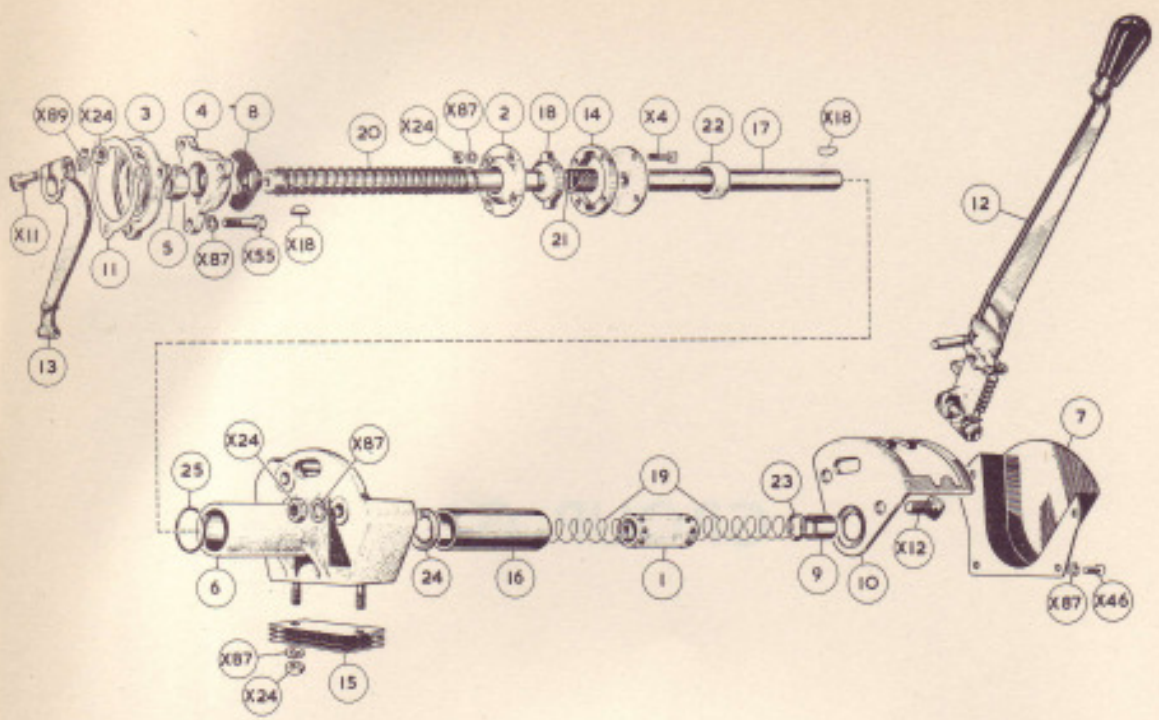
GROUP G10. TIE BAR

Comprising

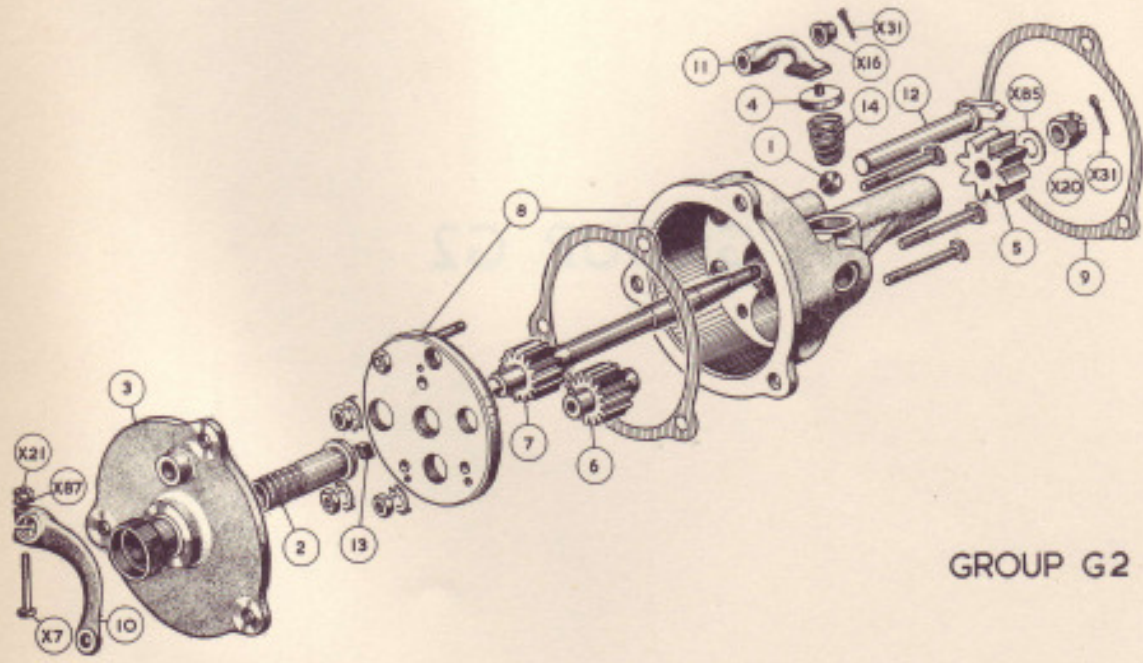
BLOCK, rubber	1	RG 3428	4
BOLT, .250" dia., tie rod bracket	X.10	K 243/Z	3
BRACKET, assembly, consisting of	2	RG 5939	1
Bracket		RG 5883	1
Cup for rubber block		RG 3431	2
Rivet, .125" dia.		KB 2454	6
NUT, half, .250" dia., bracket to frame bolt	X.24	K 4310/Z	3
NUT, lock, .375" dia.,	X.24	K 4316	7
PIECE, distance, between rubber blocks	3	RG 3429	2
PLATE, packing	4	RG 3434	1
ROD	5	RG 3430	1
SEATING	6	RG 3427	1
WASHER, pressure	7	F 88553	4
WASHER, spring, .250" dia., bracket bolt	X.87	K 9008/Z	3



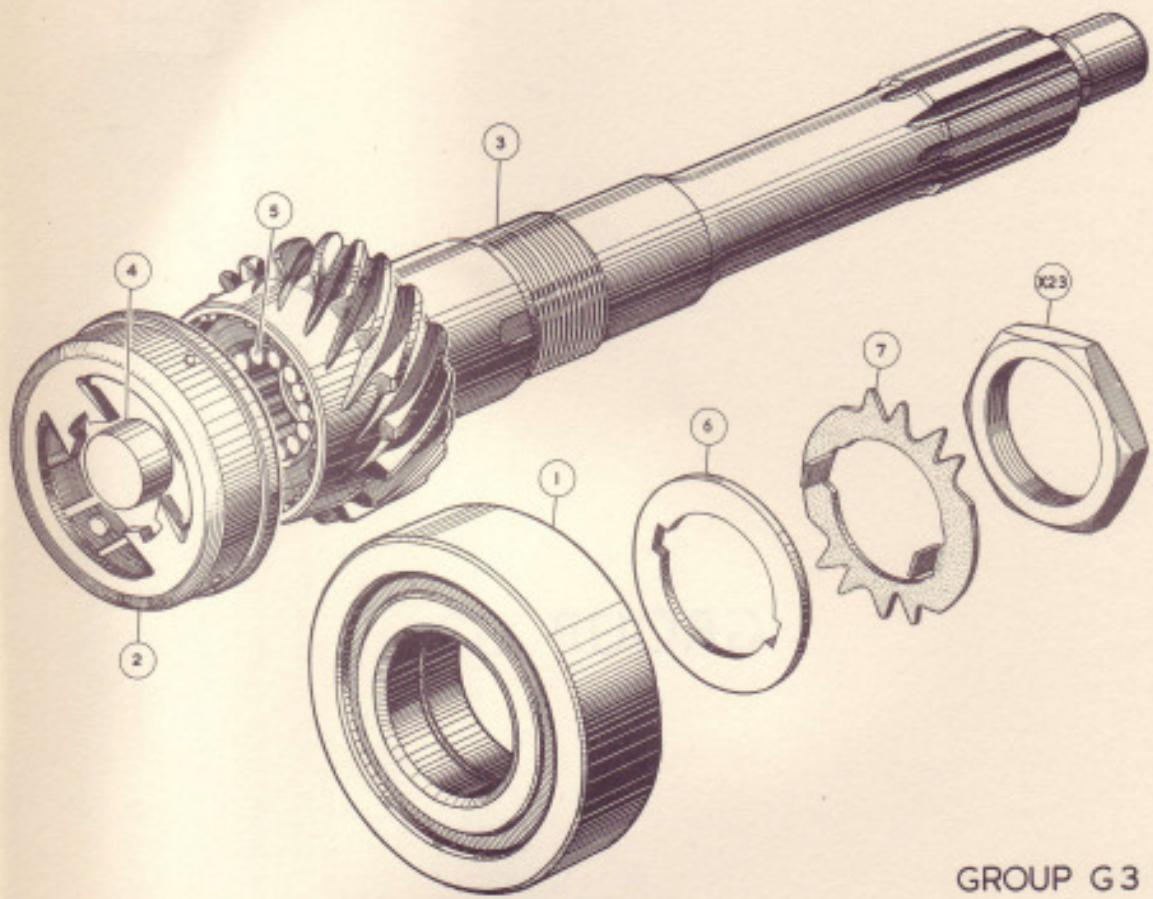
GROUP G1A



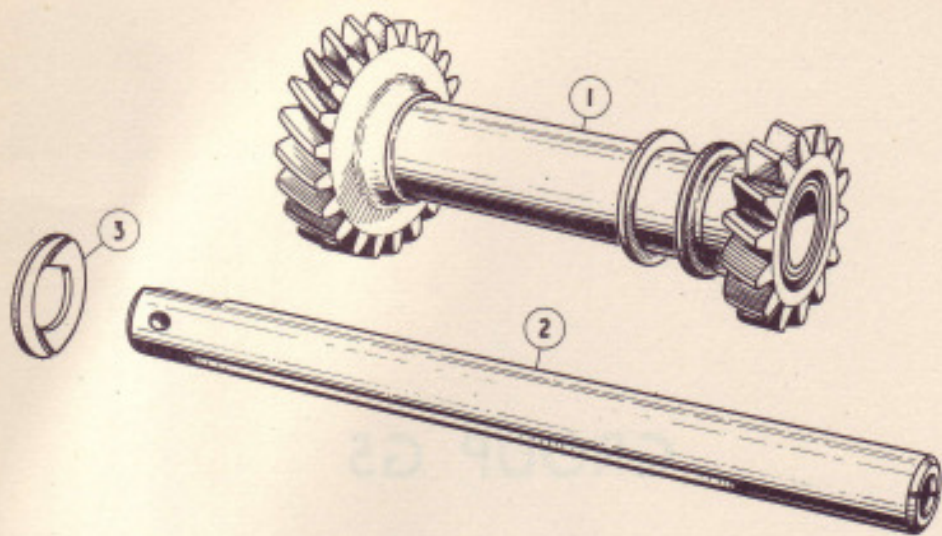
GROUP G1



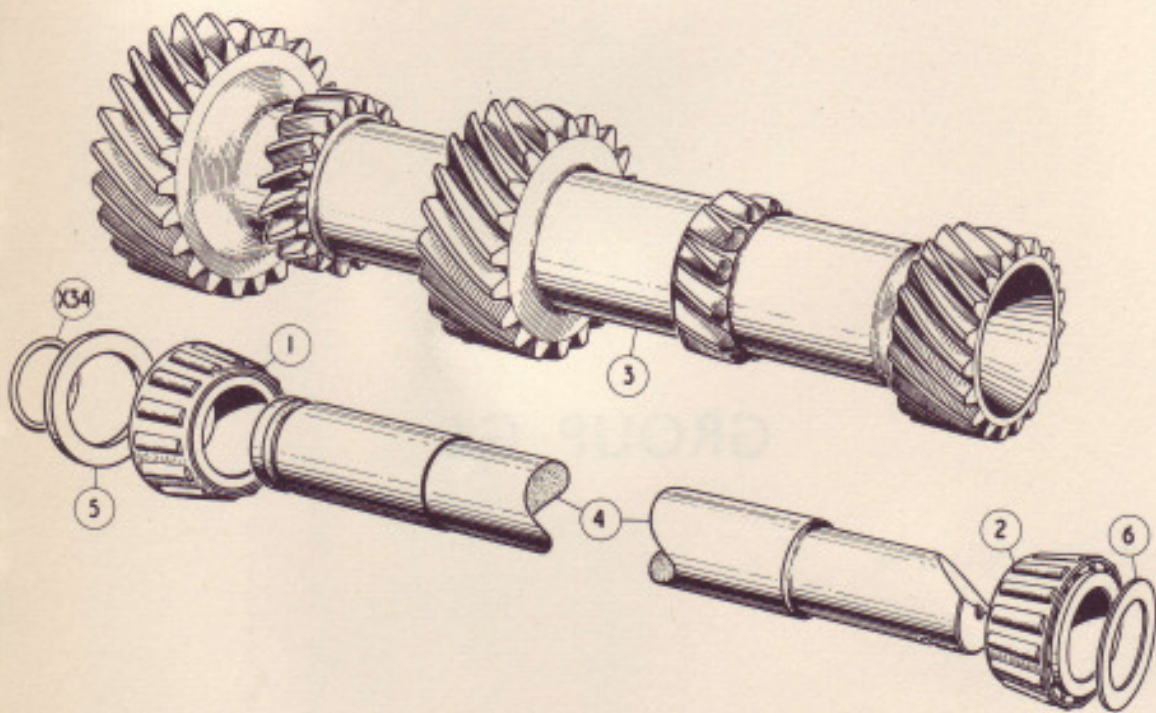
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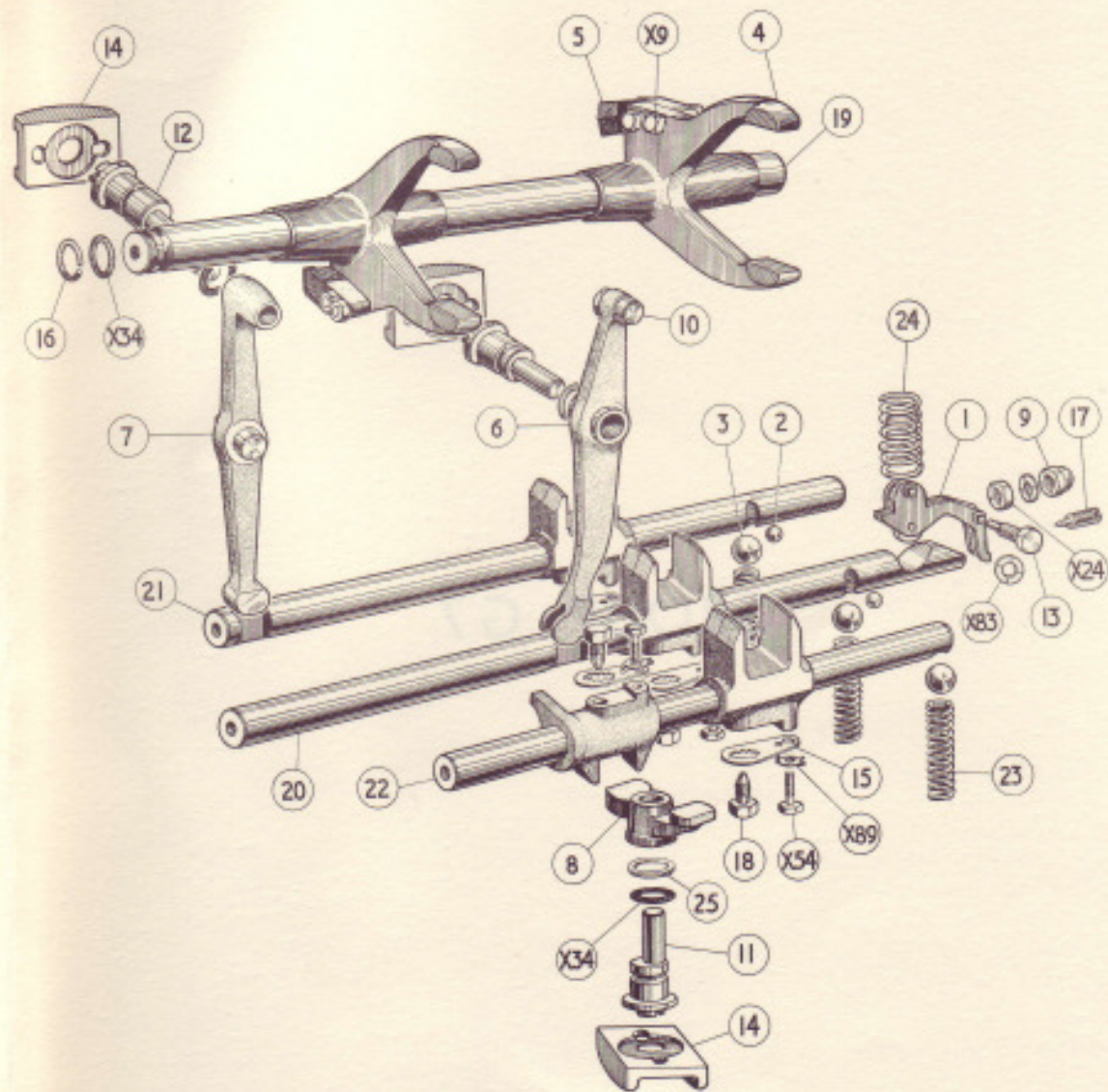
GROUP G 3



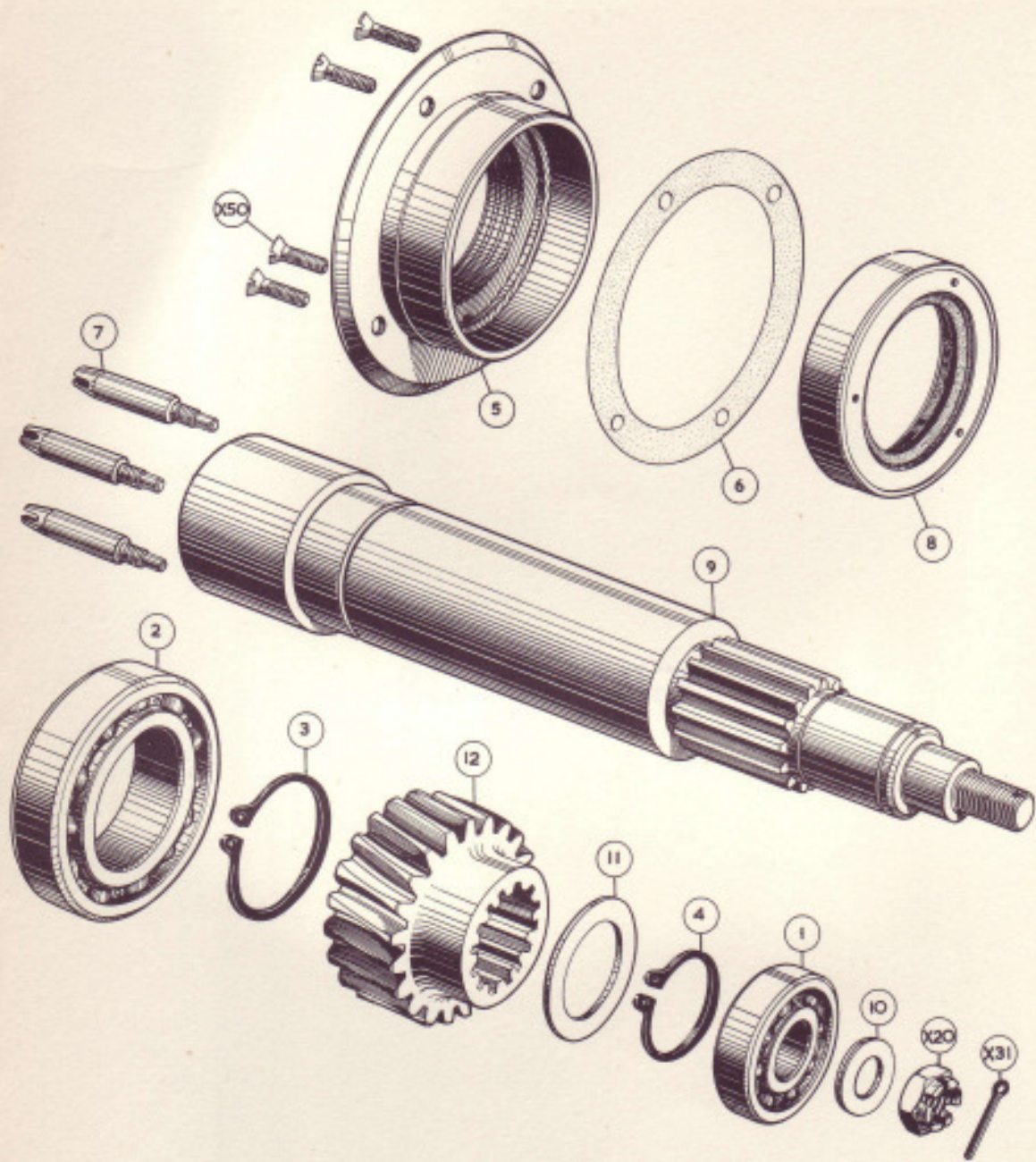
GROUP G5



GROUP G6



GROUP G 7

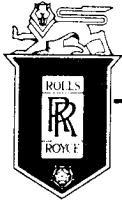


GROUP G 8

SECTION 5
TOOLS AND SPARES

Title	Assembly	Page No.
TOOLS AND SPARE PARTS (SUPPLIED WITH EACH CAR).		S. 1

TOOLS FOR REPAIR DEPOT USE
ARE LISTED IN A SEPARATE
SCHEDULE.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Part No.	Description	No off
UB.1305	BOX, TOOLTRAY, ASSY.	
UB.1312	LID, TOOLTRAY, ASSY.	
UR.1440	Moulding, tooltray	
UB.1318	Seal, tooltray	
UR.958	Gauge, feeler	
RF.5279	Gauge, tyre pressure	
UR.4481	Extension piece, drain plug	
UR.4483	Pliers	
UE.5082	Screwdriver	
UR.4484	Spanner, adjustable	
UE.5078	Spanner, combination	
RF.6612	Spanner, distributor	
UE.5081	Spanner, plug	
RE.23944	Spanner, tappet	
UE.5079	Wrench, ring, $\frac{7}{16}$ in. x $\frac{5}{16}$ in. U.N.F.	
UR.4485	Wrench, ring, $\frac{3}{8}$ in. x $\frac{1}{4}$ in. U.N.F.	
UR.4487	Tommy bar, disc remover	
UR.4486	Brace, wheel	
UR.571	Jack, "Bevel lift"	
	(Standard)	
RF.6019	Jack, "Dunlop"	
	(Coachbuilt cars)	
RF.9220	Handle, "Dunlop" Jack	
RF.4515	Pump, tyre	
RF.3851	Spanner, wheel disc	
	("Continental" cars)	
UR.2892	BOX, ASSY., INHIBITOR SACHET	
UR.2854	Coolant inhibitor, sachet	
UD.1575	Bulb, fog lamp and winker, 48/18w	2
UD.1394	Bulb, side lamp	
RD.6602	Bulb, tail lamp	
UD.1137	Bulb, headlamp, main dip (R.C.)	
UD.1136	Bulb, headlamp, main dip, 60/36w (L.C.)	
UD.1779	Bulb, headlamp, Granilux, (L.C.) (France and French territories)	
UD.1778	Bulb, headlamp, Pre-focus, 42/36w. (L.C.)	
	(America except U. S. A.)	
RD.5329	Bulb, headlamp, 45/40w. (L.C.) (Europe except France)	
UE.4055	Compressor, exhaust valve spring	
RE.19957	Compressor, inlet valve spring	
RF.5214	Holder, valve	
CD.612	Reddiplug, tubeless tyre repair kit (Customer's request)	

Part No.	Description	No off
UB.2714	BOX, TOOLTRAY, ASSY.	
UB.2716	LID, TOOLTRAY, ASSY.	
UR.4579	Moulding, tooltray	
UB.1318	Seal, tooltray	
UR.958	Gauge, feeler	
RF.5279	Gauge, tyre pressure	
UR.4481	Extension piece, drain plug	
UR.4483	Pliers	
UE.5082	Screwdriver	
UR.4484	Spanner, adjustable	
UE.5078	Spanner, combination	
RF.6612	Spanner, distributor	
UE.5081	Spanner, plug	
RE.23944	Spanner, tappet	
UE.5079	Wrench, ring, $\frac{7}{16}$ in. x $\frac{5}{16}$ in. U.N.F.	
UR.4485	Wrench, ring, $\frac{3}{8}$ in. x $\frac{1}{4}$ in. U.N.F.	
UR.4487	Tommy bar, disc remover	
UR.4486	Brace, wheel	
UR.571	Jack, "Bevel lift"	
	(Standard)	
RF.6019	Jack, "Dunlop"	
	(Coachbuilt cars)	
RF.9220	Handle, "Dunlop" Jack	
RF.4515	Pump, tyre	
RF.3851	Spanner, wheel disc	
	("Continental" cars)	
UR.2892	BOX, ASSY., INHIBITOR SACHET	
UR.2854	Coolant inhibitor, sachet	
UD.1575	Bulb, fog lamp and winker, 48/18w	2
UD.1394	Bulb, side lamp	
RD.6602	Bulb, tail lamp	
UD.4277	Bulb, headlamp, main dip (R.C.)	
UD.1136	Bulb, headlamp, main dip, 60/36w (L.C.)	
UD.1779	Bulb, headlamp, Granilux (L.C.) (France and French territories)	
UD.1778	Bulb, headlamp, Pre-focus, 42/36w (L.C.)	
	(America except U.S.A.)	
RD.5329	Bulb, headlamp, 45/40w (L.C.) (Europe except France)	
UE.4055	Compressor, exhaust valve spring	
RE.19957	Compressor, inlet valve spring	
RF.5214	Holder, valve	
CD.612	Reddiplug, tubeless tyre repair kit (Customer's request)	

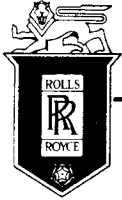
Silver Cloud ... SWA.2—SMH.55, 61, 79
 Silver Cloud L.W.B. ... ALC.1—CLC.28
 Bentley "S" ... AN.2—GC.20, 26
 Bentley "S" L.W.B. ... ALB.1—30

Silver Cloud ... SMH.57, 59, 63-77, 81 onwards
 Silver Cloud L.W.B. ... CLC.29 onwards
 Bentley "S" ... GC.22, 24, 28 onwards
 Bentley "S" L.W.B. ... ALB.29 onwards

TOOLS AND SPARES.

SECTION T
STANDARD PARTS

Title	Assembly	Page No.
STANDARD PARTS		T. 1
		T. 2
		T. 3
		T. 4
		T. 5
		T. 6
		T. 7



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

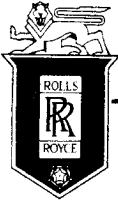


STANDARD PARTS.

The parts tabulated in this section are known as Standard Parts, i.e., they are common to several sections, and have been listed to give a means of quickly obtaining their Part Numbers, Sizes, etc., although previously listed in the various sections where they are required.

When a part number is shown with a suffix letter in the previous section it must be quoted when ordering, as it signifies a non-standard electro-deposit finish, the standard finish being cadmium.

The distinction between a "Bolt" and a "Screw" depends on the use to which it is put. To assist identification, therefore, square or half square heads are listed as bolts, while hexagonal, cheese or other shaped heads are listed as screws.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



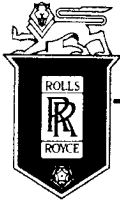
ADAPTOR

.375" dia. x .525" dia.	Part No.
	UA.101
BOLT, square head, 2 BA	
.350" Length	KA.101
.400" "	K.102
.500" "	K.103
.700" "	K.131
.800" "	K.132
.800" " (Fitting)	KB.795
BOLT, hex. head, .250" dia.	
.575" Length (Fitting)	UA.255
BOLT, square head, .3125" dia.	
1.300" Length	K.310
1.600" "	K.313
1.700" "	K.314
BOLT, square head, .375" dia.	
.900" Length	K.406
BOLT, square head, 3 BA	
.800" Length	K.3630
BOLT, square head, 5 BA	
.900" Length	K.3708
1.100" "	K.3710
CIRCLIP SEFGAR, Internal	
.798" O/D	KB.14013
.838" O/D	KB.14014
.881" O/D	KB.14017
1.046" O/D	KB.14023
1.695" O/D	KB.14038
1.742" O/D	KB.14039
1.782" O/D	KB.14040
2.760" O/D	KB.14059
2.802" O/D	KB.14060
CIRCLIP, Seegar, External	
.924" 1/D	KB.14172
1.395" 1/D	KB.14188
INSERTS,	
.475" Length x .4375" dia.	UA.501
.525" Length x .500" dia.	UA.504
KEY, Woodruff	
.500" Length x .203" depth	
.0935" thick	KC.500
.094" "	KC.501
.0945" "	KC.502
.095" "	KC.503
.625" Length x .250" depth	
.125" thick	KC.505
.1255" "	KC.506
.126" "	KC.507
.1265" "	KC.508
.750" Length x .313" depth	
.1875" thick	KC.515
.1880" "	KC.516
.1885" "	KC.517
.1890" "	KC.518
NUT, full, plain. UNF	
.250" dia.	UA.301
.3125" dia.	UA.302
.375" dia.	UA.303
.4375" dia.	UA.304
.500" dia.	UA.305
.625" dia.	UA.306
.750" dia.	UA.307
NUT, full, plain	
2 BA dia.	CS.5506
2 BA dia.	K.4006
3 BA dia.	K.4005
4 BA dia.	K.4004
5 BA dia.	K.4003
.3125" dia.	K.4009

NUT, half, UNF

.250" dia.	Part No.	
.3125" dia.	UA.351	
.375" dia.	UA.352	
.4375" dia.	UA.353	
.500" dia.	UA.354	
.625" dia.	UA.355	
.750" dia.	UA.356	
.875" dia.	UA.357	
.875" dia.	UA.358	
NUT, half		
2 BA dia.	K.4307	
3 BA dia. Brass	K.4305	
3 BA dia. Steel	K.4304	
5 BA dia.	K.4301	
.250" dia.	K.4310	
.312" dia.	K.4313	
.4375" dia.	K.4319	
NUT, half, Whitworth, 22 T.P.I.		
.3125" dia.	KB.5054	
NUT, half, Whitworth, 16 T.P.I.		
1.625" dia.	KB.3541	
NUT, Castellated UNF		
.250" dia.	UA.1101	
.3125" dia.	UA.1102	
.375" dia.	UA.1103	
.4375" dia.	UA.1104	
.500" dia.	UA.1105	
NUT, Castellated, half		
2 BA dia.	KB.3631	
.4375" dia.	KB.3589	
NUT, Castellated, full		
2 BA dia.	KB.4204	
NUT, plain hex. Coach Standard		
2 BA dia.	CS.30980	
NUT, plain, square, Coach Standard		
2 BA dia.	CS.30981	
NUT, slotted, full, UNF.		
.500" dia.	UA.405	
NUT, slotted, half, UNF.		
.500" dia.	UA.455	
NUT, tubing		
.375" dia.	UA.1051	
.4375" dia.	UA.1052	
PIN, split, parallel shank		
Dia.	Length	
.031"	.375"	K.4646
.031"	.500"	K.4648
.062"	.500"	K.4601
.062"	.750"	K.4602
.062"	1.000"	K.4603
.093"	.750"	K.4607
.093"	.875"	K.4608
.093"	1.000"	KB.6860
.093"	.625"	KB.6875
.125"	.750"	KB.4643
.125"	1.000"	K.4613
.125"	1.250"	K.4614
.187"	2.000"	K.4627
.187"	2.250"	K.4628
PIN, taper, 1 in 48 on dia.		
Large	Length	
End		
.125"	.750"	K.4801
.125"	1.000"	K.4802
.156"	1.000"	K.4710
.1562"	1.000"	K.4810
.0625"	.250"	K.4870
.0937"	.625"	K.4851
.0937"	.500"	K.4875

STANDARD PARTS.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



PIN, plain

Dia.	Length	Part No.
.1562"	1.020"	K.6363
.1875"	.5625"	KB.4507
.125"	.575"	KB.4458
.3125"	1.4375"	KB.4569
.250"	.500"	K.6504
.250"	.680"	K.6507
.250"	.740"	K.6508
.250"	.800"	K.6509
.250"	.865"	K.6510
.250"	1.050"	K.6513
.250"	1.110"	K.6515
.3125"	1.300"	K.6615
.375"	1.300"	K.6712

PLUG, hexagon head

.250" dia.	UA.1152
.312" dia.	UA.1153
.375" dia.	UA.2251

RING, rubber, sealin

I/D	O/D	Part No.
.825"	1.075"	KB.5409
.450"	.700"	KB.6201
.700"	.950"	KB.6205
2.250"	2.562"	KB.6230

RIVET, snap head

Dia.	Length	Part No.
.062"	.1875"	KB.1757
.062"	.625"	KB.1782
.0937"	.250"	KB.1811
.0937"	.375"	KB.1816
.0937"	.4375"	KB.1823
.125"	.250"	KB.1850
.125"	.250"	KB.1853 (Alum)
.125"	.3125"	KB.1854
.125"	.375"	KB.1861
.125"	.500"	KB.1866
.125"	.6875"	KB.1878
.1875"	.500"	KB.1966
.1875"	.750"	KB.1982
.1875"	.875"	KB.1990
.250"	.625"	KB.2024
.250"	.6875"	KB.2028
.250"	.750"	KB.2032
.1562"	.375"	KB.1911

RIVET, flathead

Dia.	Length	Part No.
.0625"	.125"	KB.2350
.125"	.250"	KB.2450
.187"	.250"	KB.2550

RIVET, countersunk head

Dia.	Length	Part No.
.0937"	.1875"	KB.13123
.0937"	.375"	KB.13126
.1562"	.375"	KB.12568

RIVET, tubular

.1875"	K.9066
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RIVET, "Pop"

Dia.	Length	Part No.
.125"	.200"	KB.13902
.200"	.375"	KB.13808
.200"	.490"	KB.13813
.200"	.290"	KB.13818

RIVET, Bifurcated

Dia.	Length	Part No.
.125"	.250"	CS.35080
.125"	.375"	CS.35081
.125"	.500"	CS.35082
.155"	.250"	CS.35100
.155"	.625"	CS.35103

SCREW, binding head

Dia.	Length	Part No.
2 BA	.250"	CS.30540
2 BA	.375"	CS.30541
2 BA	.500"	CS.30542
2 BA	.625"	CS.30543
2 BA	.750"	CS.30544
2 BA	.875"	CS.30545
2 BA	1.000"	CS.30546
2 BA	1.250"	CS.30547
.250"	.625"	CS.30641

Cone Point

2 BA	.250"	CS.30100
2 BA	.375"	CS.30101
2 BA	.500"	CS.30102
2 BA	.750"	CS.30104
.250"	.500"	CS.30200

SCREW, cheesehead.

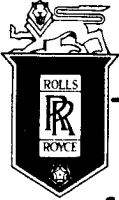
Dia.	Length	Part No.
.250"	.375"	UA.2101 UNF
.250"	.500"	UA.2102 UNF
.250"	.625"	UA.2103 UNF
.250"	.750"	UA.2104 UNF
.250"	.875"	UA.2105 UNF
.250"	1.375"	UA.2109 UNF
2 BA	.250"	K.1901
2 BA	.325"	K.1904 (Steel)
2 BA	.325"	K.1905 (Brass)
2 BA	.375"	K.1907
2 BA	.500"	K.1910
2 BA	.625"	K.1913 (Steel)
2 BA	.625"	K.1915 (N/SLD)
2 BA	.700"	K.1952
2 BA	1.000"	K.1922
2 BA	1.250"	K.1925
.250"	.375"	K.2004
3 BA	.300"	K.1801 (Steel)
3 BA	.300"	K.1802 (Brass)
3 BA	.400"	K.1804
3 BA	.500"	K.1807
3 BA	.600"	K.1810
3 BA	1.000"	K.1822
3 BA	1.100"	K.1826
5 BA	.200"	K.1750
5 BA	.250"	K.1701 (Steel)
5 BA	.250"	K.1702 (Brass)
5 BA	.300"	K.1704
5 BA	.625"	K.1716
5 BA	.700"	K.1719
5 BA	1.000"	K.1728
5 BA	1.250"	K.1731
7 BA	.300"	K.1657

SCREW, countersunk head

Dia.	Length	Part No.
2 BA	.375"	CS.30121 (Cone point)
2 BA	.500"	CS.30122 (Cone point)
2 BA	.750"	CS.30124 (Cone point)
2 BA	1.250"	CS.30127 (Cone point)
2 BA	.375"	CS.30561
2 BA	.500"	CS.30562
2 BA	.625"	CS.30563
2 BA	.750"	CS.30564
2 BA	.875"	CS.30565
2 BA	1.000"	CS.30566
2 BA	.500"	K.2806 (N/SLD)
2 BA	.500"	K.2804 (Steel)
2 BA	.600"	K.2810
2 BA	.700"	K.2813
2 BA	1.250"	K.2830
3 BA	.400"	K.2701
4 BA	.250"	CS.30076 (Steel)
4 BA	.375"	CS.30077 (Steel)
4 BA	.375"	CS.33077 (Brass)
4 BA	.500"	CS.30078 (Steel)

STANDARD PARTS

(Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



SCREW, countersunk head (Contd.)

Dia.	Length	Part No.
4 BA	.500"	CS.33078 (Brass)
4 BA	.625"	CS.30079 (Steel)
4 BA	.250"	CS.30051 (Cone point)
4 BA	.375"	CS.30052 (Cone point)
4 BA	.500"	CS.30053 (Cone point)
5 BA	.500"	K.2604
.250	.625"	UA.3052 UNF
.250	.500"	UA.3801 UNF
.250	.875"	UA.3804 UNF
.250	1.000"	UA.3805 UNF
.250	.625"	UA.3652 (Cone point)
.250	.750"	UA.3653 (Cone point)
.250	.875"	UA.3654 (Cone point)
.250	1.000"	UA.3655 (Cone point)
.250	1.500"	UA.3657 (Cone point)
.3101	.500"	UA.3101 UNF

SCREW, hexagon head, UNF

Dia.	Length	Part No.
2 BA	.375"	UA.1501
2 BA	.625"	UA.1502
2 BA	.875"	UA.1503
2 BA	1.125"	UA.1504
2 BA	1.250"	UA.1505
.250	.375"	UA.101
.250	.500"	UA.102
.250	.625"	UA.103
.250	.625"	UA.4552 (Cone point)
.250	.750"	UA.104
.250	.750"	UA.4553 (Cone point)
.250	.875"	UA.105
.250	1.000"	UA.106
.250	1.125"	UA.107
.250	1.250"	UA.108
.250	1.375"	UA.109
.250	1.500"	UA.110
.250	1.750"	UA.112
.250	2.000"	UA.114
.312	.500"	UA.151
.312	.625"	UA.152
.312	.625"	UA.4602 (Cone point)
.312	.750"	UA.153
.312	.875"	UA.154
.312	.000"	UA.155
.312	.125"	UA.156
.312	1.250"	UA.157
.312	1.375"	UA.158
.312	1.500"	UA.159
.312	1.625"	UA.160
.312	1.750"	UA.161
.312	1.875"	UA.162
.312	2.000"	UA.163
.312	2.125"	UA.164
.312	2.250"	UA.165
.312	2.375"	UA.166
.312	2.500"	UA.167
.312	2.625"	UA.168
.312	2.750"	UA.169
.312	2.875"	UA.170
.312	3.000"	UA.171
.312	3.125"	UA.178
.312	3.250"	UA.172
.312	3.375"	UA.179
.312	3.500"	UA.173
.312	3.625"	UA.180
.312	3.750"	UA.174
.312	3.875"	UA.181
.312	4.000"	UA.175
.312	4.125"	UA.182
.312	4.250"	UA.176
.312	4.375"	UA.183
.312	4.500"	UA.177
.312	4.625"	UA.184
.375	.375"	UA.201
.375	.500"	UA.202

SCREW, hexagon head, UNF

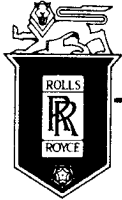
Dia.	Length	Part No.
.375	.625"	UA.203
.375	.750"	UA.204
.375	.875"	UA.205
.375	1.000"	UA.206
.375	1.125"	UA.207
.375	1.250"	UA.208
.375	1.375"	UA.209
.375	1.500"	UA.210
.375	1.625"	UA.211
.375	1.700"	UA.212
.375	1.875"	UA.213
.375	2.000"	UA.214
.375	2.125"	UA.215
.375	2.250"	UA.216
.375	2.375"	UA.217
.375	2.500"	UA.218
.375	2.625"	UA.219
.375	2.750"	UA.220
.375	2.875"	UA.221
.375	3.000"	UA.222
.375	3.250"	UA.223
.375	3.500"	UA.224
.437	.625"	UA.251
.437	.750"	UA.252
.437	.875"	UA.253
.437	1.000"	UA.254
.437	1.125"	UA.255
.437	1.250"	UA.256
.437	1.375"	UA.257
.437	1.500"	UA.258
.437	1.625"	UA.259
.437	1.750"	UA.260
.437	1.875"	UA.261
.437	2.000"	UA.262
.437	2.250"	UA.264
.437	2.875"	UA.269
.437	3.000"	UA.270
.437	3.250"	UA.271
.437	3.500"	UA.272

SCREWS, Whitworth thread

Dia.	Length	Part No.
2 BA	.300"	KC.151
2 BA	.350"	KC.170
2 BA	.400"	KC.152
2 BA	.450"	KC.171
2 BA	.500"	KC.153
2 BA	.500"	KC.178
2 BA	.550"	KC.172
2 BA	.600"	KC.154
2 BA	.600"	KC.179
2 BA	.650"	KC.196
2 BA	.650"	KC.173
2 BA	.700"	KC.155
2 BA	.750"	KC.174
2 BA	.800"	KC.156
2 BA	.850"	KC.175
2 BA	.900"	KC.157
2 BA	.950"	KC.176
2 BA	1.000"	KC.158
2 BA	1.050"	KC.177
2 BA	1.100"	KC.159
2 BA	1.100"	KC.184
2 BA	1.200"	KC.160
2 BA	2.100"	KC.194
3 BA	.300"	KC.101
3 BA	.350"	KC.120
3 BA	.400"	KC.102
3 BA	.450"	KC.121
3 BA	.550"	KC.122
3 BA	.800"	KC.106
.250	.500"	KC.202
.250	.600"	KC.902
.250	1.100"	KC.208
.3125	1.600"	KC.287
.4375	1.500"	KC.360

STANDARD PARTS.

(Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



SCREW, Coachwork only

Size	Length	Part No.
2 BA	.375"	CS.30141 (Cone point)
2 BA	.500"	CS.30142 (Cone point)
2 BA	.625"	CS.30143 (Cone point)
2 BA	.750"	CS.30144 (Cone point)
Brass		
2 BA	.250"	CS.30580
2 BA	.375"	CS.30581
	.500"	CS.30582
	.625"	CS.30583
	.750"	CS.30584
	.875"	CS.30585
	1.000"	CS.30586

SCREW, Pan Head Recess

Dia.	Length	Part No.
.250"	.875"	UA.5204 (Cone point)
.250"	1.000"	UA.5205 (Cone point)
.250"	1.250"	UA.5206 (Cone point)
.250"	1.500"	UA.5207 (Cone point)

SCREW, Pan Head

Dia.	Length	Part No.
.250"	.875"	UA.4404 (Cone point)
.250"	.875"	UA.4254

SCREW, Raised Head

Size	Length	Part No.
2 BA	.375"	CS.30601
2 BA	.500"	CS.30602
2 BA	.750"	CS.30604

SCREW, Round Head

Size	Length	Part No.
2 BA	.500"	CS.30622
2 BA	.625"	CS.30623

SCREWS, Sheet Metal Binding Head

Size	Length	Part No.
No. 4	.500"	CS.31032 (Type A)
4	.375"	CS.31021 (Type A)
4	.250"	CS.31020 (Type A)
6	.250"	CS.31040 (Type A)
6	.375"	CS.31041 (Type A)
6	.500"	CS.31042 (Type A)
6	.750"	CS.31044 (Type A)
8	.375"	CS.31060 (Type A)
8	.500"	CS.31061 (Type A)
8	.750"	CS.31063 (Type A)
8	.875"	CS.31064 (Type A)
8	1.000"	CS.31065 (Type A)
10	.500"	CS.31080 (Type A)
10	.625"	CS.31081 (Type A)
8	.250"	CS.31700 (Type Z)

Countersunk Head

No.	Length	Part No.
No. 4	.375"	CS.31101 (Type A)
4	.625"	CS.31103 (Type A)
4	.750"	CS.31104 (Type A)
6	.375"	CS.31120 (Type A)
6	.500"	CS.31121 (Type A)
6	.625"	CS.31122 (Type A)
6	.750"	CS.31123 (Type A)
6	1.000"	CS.31125 (Type A)
4	.375"	CS.31782 (Type Z)
4	.750"	CS.31785 (Type Z)

Raised Head

No.	Length	Part No.
No. 4	.250"	CS.31180 (Type A)
4	.625"	CS.31183 (Type A)
6	.750"	CS.31203 (Type A)
6	.875"	CS.31204 (Type A)
10	1.250"	CS.31245 (Type A)

SCREWS, Wood

Countersunk head

Size	Length	Part No.
No. 3	.187"	CS.31330
3	.312"	CS.31332
3	.375"	CS.31333
3	.500"	CS.31335
4	.3125"	CS.31341 (Steel)
4	.375"	CS.31342 (Steel)
4	.4375"	CS.31343 (Steel)
4	.500"	CS.31344 (Steel)
4	.625"	CS.31345 (Steel)
4	.750"	CS.31345 (Steel)
4	.250"	CS.34010 (Brass)
4	.500"	CS.34013 (Brass)
4	.625"	CS.34014 (Brass)
6	.3125"	CS.31360 (Steel)
6	.500"	CS.31363 (Steel)
6	.625"	CS.31364 (Steel)
6	.750"	CS.31365 (Steel)
6	.500"	CS.34021 (Brass)
8	.375"	CS.31380 (Steel)
8	.500"	CS.31382 (Steel)
8	.700"	CS.31384 (Steel)
8	.875"	CS.31385 (Steel)
8	1.000"	CS.31386 (Steel)
10	.625"	CS.34061 (Brass)
10	1.500"	CS.34066 (Brass)

Raised Head

No.	Length	Part No.
No. 4	.250"	CS.31460
4	.375"	CS.31461
4	.500"	CS.31462
4	.625"	CS.31463
4	.750"	CS.31464
4	.875"	CS.31465
4	1.000"	CS.31466
8	.500"	CS.31501
8	.875"	CS.31504

Round Head

No.	Length	Part No.
No. 4	.3125"	CS.34241 (Brass)
4	.3125"	CS.31581 (Steel)
4	.500"	CS.31584 (Steel)
4	.625"	CS.31585 (Steel)
6	.375"	CS.31602 (Steel)
6	.500"	CS.31604 (Steel)
6	.500"	CS.34263 (Brass)
6	.875"	CS.31607 (Steel)
8	.375"	CS.31620 (Steel)
8	.375"	CS.34280 (Brass)
8	.500"	CS.31621 (Steel)
8	.500"	CS.34281 (Brass)
8	.625"	CS.34282 (Brass)

STUDS, Unified Threads

For use in aluminium

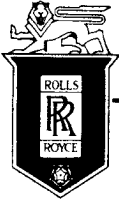
Dia.	Length	Part No.
.250"	1.000"	UA.851
.250"	1.125"	UA.852
.250"	1.250"	UA.853
.250"	1.500"	UA.855
.250"	1.625"	UA.856
.250"	1.875"	UA.858
.250"	2.125"	UA.860
.250"	2.250"	UA.861

For use in Steel and Cast Iron

.250"	2.375"	UA.713
.250"	.750"	UA.1201

STANDARD PARTS.

(Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



STUDS, Unified Threads (Contd.)

For use in aluminium

Dia.	Length	Part No.
.3125"	1.250"	UA.902
.3125"	1.375"	UA.903
.3125"	1.500"	UA.904
.3125"	1.650"	UA.905
.3125"	1.750"	UA.906
.3125"	2.000"	UA.908
.3125"	2.125"	UA.909
.3125"	2.500"	UA.912
.3125"	2.625"	UA.913
.3125"	4.375"	UA.922

For use in Steel and Cast Iron

.3125"	1.125"	UA.752
.3125"	1.375"	UA.754
.3125"	1.500"	UA.755
.3125"	2.000"	UA.759
.3125"	2.625"	UA.764
.3125"	3.000"	UA.767
.3125"	4.250"	UA.772

For use in Aluminium

.375"	1.625"	UA.953
.375"	1.750"	UA.954
.375"	3.375"	UA.966

For use in Steel or Cast Iron

.375"	1.250"	UA.801
Full Thread		
2 BA	.625"	UA.1603
Short Thread		
	.750"	UA.1401

STUDS, Whitworth Thread

Full Thread		
2 BA	.600"	KB.3821
2 BA	.650"	KB.3818
Short Thread		
2 BA	.775"	KB.250
2 BA	.825"	KB.251
2 BA	.875"	KB.252
2 BA	.975"	KB.253
2 BA	1.075"	KB.254
3 BA	.650"	KB.249
3 BA	.750"	KB.201
.250"	1.000"	KB.350
.250"	1.100"	KB.351
.250"	1.200"	KB.352
.250"	1.300"	KB.353
.250"	1.400"	KB.354
.250"	1.500"	KB.355
.250"	1.600"	KB.356
.250"	1.700"	KB.357
.250"	2.500"	KB.365
.250"	.925"	KB.399
.3125"	1.725"	KB.405
.3125"	1.925"	KB.407

WASHER, cup, Type "C"

No. 6	CS.34322
8	CS.34324
10	CS.34326
12	CS.34328
14	CS.34330

WASHER, cup, Type "R"

No. 4	CS.34332
6	CS.34334
8	CS.34336
10	CS.34338
12	CS.34340
14	CS.34342

WASHER, Grover

.312"	Bolt	Part No.
.375"	Bolt	K.4509
.4375"	Bolt	K.4510
		K.4511

WASHER, plain, aluminium

I/D	O/D	Part No.
.215"	.350"	KB.1075
.250"	.400"	KB.1076
.3125"	.500"	KB.1077
.375"	.575"	KB.1078
.4375"	.650"	KB.1079
.500"	.725"	KB.1080
.520"	.725"	KB.1097
.750"	.950"	KB.1091
.830"	1.050"	KB.1098
.875"	1.075"	KB.1092
1.000"	1.250"	KB.1093
1.000"	1.325"	KB.1084
1.045"	1.300"	KB.1186
1.310"	1.560"	KB.1188
1.125"	1.375"	KB.1094
1.250"	1.500"	KB.1095

WASHER, plain, brass

I D	O D	Part No.
.328"	.625"	UA.1702

WASHER, plain, flat

i.d.	o.d.	Part No.
.105"	.250"	K.4450
.135"	.325"	K.4401
.135"	.325"	CS.6501
.170"	.350"	K.4446
.170"	.350"	K.4447 (Brass)
.200"	.450"	K.4404
.200"	.450"	K.4405 (Brass)
.218"	.500"	K.4452
.260"	.550"	CS.6504
.260"	.550"	K.4407
.265"	.5625"	UA.1251
.320"	.635"	K.4410
.328"	.625"	UA.1252
.385"	.750"	K.4413
.390"	.750"	UA.1253
.453"	.875"	UA.1254
.515"	1.000"	UA.1255
.525"	1.025"	K.4419
.651"	1.250"	UA.1256
.775"	1.350"	K.4431
.202"	.3906"	CS.32044

WASHER, plain, large O/Dia.

.202"	.500"	CS.32068
.270"	.625"	CS.32070
.395"	.875"	CS.32074
.270"	.625"	CS.34370 (Brass)

WASHER, plain, heavy

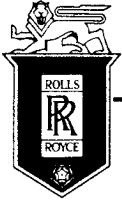
2 BA	Bolt size	KB.3904
.250"	Bolt size	KB.3905
.3125"	Bolt size	KB.3906
.375"	Bolt size	KB.3907
2 BA	Bolt size	UA.2051
.250"	Bolt size	UA.2052
.375"	Bolt size	UA.2054
.375"	Bolt size	CS.6557

WASHER, plain, thin (Carbon Steel)

2 BA	Bolt size	K.8804
4 BA	Bolt size	K.8829
5 BA	Bolt size	K.8802
.312"	Bolt size	K.8807
.312"	Bolt size	UA.2002
.375"	Bolt size	K.8808
.4375"	Bolt size	K.8809

STANDARD PARTS.

(Continued)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



WASHER, plain, thin (Alloy Steel)

Dia.	Bolt size	Part No.
4 BA	Bolt size	K.8829
.250"	Bolt size	K.8833

WASHER, spring

	Bolt size	Part No.
2 BA	Bolt size	CS.6706
2 BA	Bolt size	K.9006
3 BA	Bolt size	CS.6705
3 BA	Bolt size	K.9005
5 BA	Bolt size	K.9003
.250"	Bolt size	K.9008
.3125"	Bolt size	K.9009
.375"	Bolt size	K.9010
.4375"	Bolt size	K.9011
.500"	Bolt size	K.9012

WASHER, Shakeproof

	Bolt size	Part No.
2 BA	Bolt size	CS.32056
.250"	Bolt size	CS.32058
.3125"	Bolt size	CS.32060
.375"	Bolt size	CS.32062

WASHER, tab, locking

	Bolt size	Part No.
3 BA	Bolt size	KB.7103
2 BA	Bolt size	KB.7104
.250"	Bolt size	KB.7106
.312"	Bolt size	KB.7107
.375"	Bolt size	KB.7108
.4375"	Bolt size	KB.7109
1.000"	Bolt size	KB.7118

WASHER, Thackeray

	Bolt size	Part No.
2 BA	Bolt size	K.3803
.250"	Bolt size	K.3804
3 BA	Bolt size	K.3902
.500"	Bolt size	K.3808

WASHER, thick

I/D	O/D	Part No.
.185"	.508"	UA.6101
.250"	.750"	UA.6102
.3125"	.875"	UA.6103
.375"	1.030"	UA.6104

STANDARD PARTS.

(Continued)